

A close-up photograph of a Dodge bearing assembly. The bearing is mounted on a metal shaft, and a large bolt and nut are visible. The bearing housing has "DODGE" and "USA" stamped on it. The background is a blurred industrial setting with blue and orange lighting.

DODGE[®]

BEARING ENGINEERING CATALOG

- Mounted Ball Bearings
- Take-Up Frames

BALDOR[®]
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- > contact your local authorized Dodge Distributor
- > contact us at **864.297.4800**
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CA3000B VOL. B

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REFERENCE GUIDE

ULTRA KLEEN - SS Inserts Ball Bearings Page B1-1

- 440C Stainless steel inserts
- Polymer and stainless housings
- 65° Setscrew
- 3/4" - 2" Bore
- 20-50mm Metric bore
- QuadGuard Seal
- Stainless Balls
- Maxlife Cage
- Snap-in style end covers available from stock
- Nomenclature: P2B-SCEZ-100-PSS
 - PSS = Polymer Housing, Stainless Insert
 - SHSS = Stainless Housing, Stainless insert



E-Z KLEEN Ball Bearings Page B2-1

- Two types: polymer housed units and stainless steel housed units
- Two inserts: corrosion resistant (comparable to 440 stainless steel) and standard steel insert with flingers
- Three locking styles: 65° setscrew angle (SC), concentric clamp collar (GT), and thin wall adapter (GT)
- QuadGuard seal
- Snap-in style end covers available from stock
- Maxlife cage
- Optional—BEV modification for the beverage industry
- Interchangeable mounting dimensions with most competitive products
- Anti-rotation device prevents insert rotation associated with light or rotating loads/high-speed applications
- Plus or minus 2° static misalignment



Polymer-Housed Polymer Sleeve Bearings Page B2-1

- Polymer housing contains additive that prevents bacterial and fungal growth
- All polymer and stainless steel construction
- Solid polymer housing has no cavities and no fillings
- Conforms to FDA /USDA specifications
- Polymer sleeve insert with stainless steel anti-rotation pin
- No lubrication required, self-lubricated polymer sleeve insert for maintenance-free operation
- Offered in a wide variety of housing configurations and all popular bore sizes
- Operates in temperatures from -40°F to 180°F
- 3/4 - 1-15/16 size



Extreme Duty / SCED SCMED Ball Bearings Page B3-1

- Synthetic grease / Mobilith SHC 220 PM
- QuadGuard seal
- Maxlife cage
- Snap-in style end covers available from stock
- 65° Setscrew
- Other shaft attachment methods are available upon request
- Wide inner ring design
- Anti-Rotation Pin to prevent insert from spinning in housing
- Grade 10 balls
- Bore Range
 - SC-3/4" to 2-15/16 " 20mm to 75mm
 - SCM-1" to 3-1/2", 25mm to 85mm



REFERENCE GUIDE

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Setscrew Ball Bearings Page B4-1

- Two types: normal duty SC, medium duty SCM
- DualGuard seal - comprised of single lip seal and rubberized flinger - standard on all SC/SCM ball bearings. LL Lo Torque Labyrinth seals optional.
- Snap in end covers available from stock for most popular cast housings.
- Interchangeable mounting dimensions with most competitive products
- 65° setscrew angle for greater holding power and ease of installation in confined areas
- Anti-rotation device on SC and SCM bearings prevents insert rotation associated with light or rotating loads/ high-speed applications
- Expansion and non-expansion pillow blocks available for popular SC shaft sizes
- High-temperature option available to 400°F on SC and SCM
- Plus or minus 2° static misalignment



GRIP TIGHT Ball Bearings Page B5-1

- Two types: normal duty GT and medium duty GTM
- DualGuard seal - comprised of single lip seal and rubberized flinger - standard on all GT/GTM ball bearings. LL Lo Torque Labyrinth seals optional
- Snap in end covers available from stock for most popular cast housings
- Interchangeable mounting dimensions with most competitive setscrew, eccentric clamp collar products
- Thin Wall Adapter mounting offers 360° full shaft contact and concentricity. No shaft marring or fretting corrosion like setscrew and eccentric collar products. Integral dismount feature easily removes the bearing from the shaft. Turned, ground, and polished shafting is not required.
- Anti-rotation device prevents insert rotation associated with heavy loads, vibration, unbalanced loads, and high-speed applications
- Expansion pillow blocks available for popular shaft sizes
- High-temperature option available to 400°F
- Plus or minus 2° static misalignment



D-LOK Ball Bearings Page B6-1

- Two types: normal duty DL and medium duty DLM
- DualGuard seal - comprised of single lip seal and rubberized flinger - standard on all DL/DLM ball bearings. LL Lo Torque Labyrinth seals optional
- Snap in end covers available from stock for most popular cast housings
- Interchangeable mounting dimensions with most competitive products
- Concentric clamp collar locks the bearing to the shaft by tightening a single Allen wrench cap screw. The bearing will not mar the shaft like setscrew and eccentric collar bearings, providing concentricity between the bearing and shaft
- Anti-rotation device prevents insert rotation associated with light or rotating loads/high-speed applications
- Expansion and non-expansion pillow blocks available for popular shaft sizes
- High-temperature option available to 400°F
- Plus or minus 2° static misalignment



Eccentric Collar Ball Bearings Page B7-1

- Two types: normal duty SXR and SLX
- DualGuard seal - comprised of single lip seal and rubberized flinger - standard on all SXR ball bearings. LL Lo Torque Labyrinth seals optional
- Snap in end covers available from stock for most popular cast housings
- Interchangeable mounting dimensions with most competitive products
- Eccentric collar locks the bearing to the shaft by a quarter turn of the collar in direction of shaft rotation. Collar is secured in place with setscrew
- Anti-rotation device on SXR prevents insert rotation associated with light or rotating loads/high-speed applications
- Expansion and non-expansion pillow blocks available for popular SXR shaft sizes
- High-temperature option available to 400°F on SXR
- Plus or minus 2° static misalignment



Setscrew VSC, SL Ball Bearings Page B8-1

- Intermediate duty
- Wide inner ring
- 65° setscrew
- ProGuard lip seal
- Plus or minus 2° static misalignment



REFERENCE GUIDE

Eccentric SXV Collar, SLX Ball Bearings Page B9-1

- Intermediate duty
- Wide inner ring
- ProGuard lip seal
- Eccentric locking collar
- Plus or minus 2° static misalignment



Air Handling Ball Bearings Page B5-12, B4-16, B6-12

- Thin wall adapter: normal duty GTAH and medium duty GTMAH
- Setscrew: normal duty (SCAH) and medium duty (SCMAH)
Concentric clamp collar: normal duty (DLAH) and medium duty (DLMAH)
- Single-lip contact seal (standard on SCAH and SCMAH), single-lip contact seal with flingers (optional on SCAH and SCMAH, standard on DLAH, DLMAH and GTAH, GTMAH), low-torque labyrinth seal (optional), end covers available from stock
- Interchangeable mounting dimensions with most competitive products
- Anti-rotation device prevents insert rotation associated with light or rotating loads/high-speed applications
- Plus or minus 2° static misalignment
- Expansion and non-expansion pillow blocks available for popular shaft sizes
- High-temperature option available to 400°F



Type E Tapered Roller Bearings (E-XTRA) Page B10-3

- Tapered rolling elements
- Completely assembled, factory adjusted, and properly lubricated—shaft ready
- XTS triple lip seal
- Extra protection—E-TECT™ seal option
- Comparable mounting dimensions with ball bearings
- E-XTRA allows easy upgrade from ball bearings



Type EXL Tapered Roller Bearings Page B10-4

- XTS Triple-Lip Seal
- Up to ± 4° of misalignment capability
- Totally Sealed Inner Unit
- High Strength Ductile Iron Housings
- Available in Expansion and Non-Expansion Housings



Double-Interlock Tapered Roller Bearings Page B10-5

- Tapered roller bearing durability in a variety of styles
- XTS triple lip seal
- Extra protection E-TECT seal option
- Special clearances and greases available
- Self aligning
- Factory assembled, adjusted, and lubricated—shaft ready
- Sealed bearing



Type K Tapered Roller Bearings Page B10-5

- Tapered roller bearing with reduced length through bore
- Single collar design saves space and installation time
- Allows bearing to be closer to the load for reduced shaft design
- Self aligning
- Factory assembled, adjusted, and lubricated—shaft ready
- Same housing as double-interlock
- XTS triple lip seal
- Extra protection - E-TECT™ Seal Option



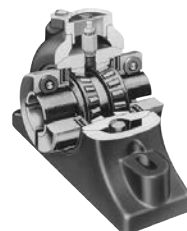
TAF Tapered Roller Bearings Page B10-6

- Tapered bearing is a cost-saving alternative to SAF spherical bearings
- Shaft ready—mounts six times faster than SAF
- Interchangeable with SAF style pillow blocks
- Self aligning, factory assembled, adjusted, and lubricated
- XTS triple lip seal
- E-TECT seal option available up to 5"
- Optional sensors for speed, vibration, and temperature
- Up to 5° static misalignment



Type C Specialty Tapered Bearings Page B11-5

- Two single-row tapered bearings press-fitted on sleeve
- Improved concentricity over other collar-mounted types of bearings
- Steel multiple labyrinth seals
- Rugged two-piece outer housing
- Positive concentric clamp sleeve mounting
- Heavy duty gray iron



REFERENCE GUIDE

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

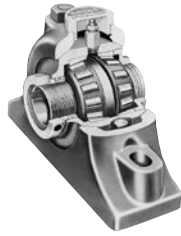
Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Special Duty Tapered Roller Bearings Page B11-3

- Quality duplex tapered roller bearing
- Tapered adapter sleeve mounting
- Effective piston ring seals
- Rugged two-piece housing
- Heavy duty gray iron



S-2000 Spherical Roller Bearings Page B12-1

- High-capacity, double-row spherical rollers
- Permits static or dynamic misalignment up to +/- 1°
- Factory sealed, lubed, and adjusted
- Features springlok® collar that acts as a flinger
- Available with TRIDENT triple lip or labyrinth seal options
- 65° springlok collar mount for increased holding power vs. 90° or 120°
- Setscrew mounted
- S2000, S2000-E, and S2000-HD housing designs



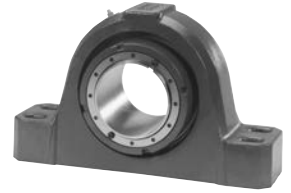
UNISPHERE II Spherical Roller Bearings Page B13-1

- Dimensionally interchangeable with ball bearings in length through bore, base-to-center height, and footprint
- Approximately five times the rating of ball bearings
- Features same rolling elements and installation-ready components as S-2000
- Maintains sealing effectiveness with proven “R” seal
- Tapered seal area maintains seal contact during maximum misalignment
- Springlok collar mount with 65° setscrew spacing for optimum clamping force



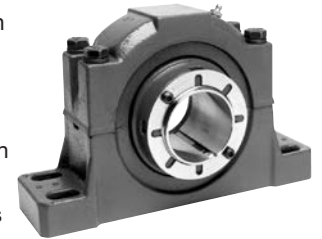
Imperial IP Spherical Roller Bearings Page B14-1

- Industry’s only push/pull adapter mount system
- Available in 2-bolt and 4-bolt pillow blocks, flanges, and take-ups
- Accepts commercial tolerance shafting
- Installation and removal in less than 15 minutes
- Full concentric shaft attachment with adaptor sleeve mount
- Virtually eliminates fretting corrosion
- Capable of withstanding static or dynamic misalignment of ± 1°
- Shaft-ready out of the box
- Available with TRIDENT triple lip or labyrinth seal options
- IP, IP-E, IP-HD and ISN housing design



ISAF Spherical Roller Bearings Page B14-10

- Dimensionally interchangeable with SAF style pillow blocks
- Patented Imperial™ adapter mounting system
- Installation and removal in less than 15 minutes
- Easy installation—no feeler gauges needed
- Available with TRIDENT triple lip or labyrinth seal options
- Full 2° misalignment capability
- Virtually eliminates fretting corrosion
- Shaft-ready out of the box, no assembly of components necessary



ISAF HYD Spherical Roller Bearings Page B14-10

- Patented integral hydraulic mounting and dismounting
 - Built in taconite style seals in addition to conventional rubbing seals
 - Four-bolt pillow blocks 5-7/16” through 15”
 - 22232K through 23176K double row spherical bearings
 - Ductile iron housings
- ISNX metric dimensioned housing also available



REFERENCE GUIDE

ISN Spherical Roller Bearings Page B14-1

- Patented ISN “Push/Pull” adapter mounting system
- Eliminates need for feeler gauges
- Easy removal
- Expansion & non-expansion, field convertible
- Triple lip contact seals for wet or dirty applications
- Labyrinth non-contact seals for high speed & high temperature applications



ISNX HYD Spherical Roller Bearings Page B16-20

- Patented integral hydraulic mounting and dismounting
- Built-in taconite style seals in addition to conventional rubbing seals
- Four-bolt plummer blocks for 150mm through 360mm
- 22134K through 23176k double row spherical bearings
- Ductile iron housings



USAF Spherical Roller Bearings Page B15-3

- 22200, 22300, 23000, 23100, and 23200 Series
- Industry-standard dimensions interchangeable with SAF housings
- Five sealing options to match most operating conditions
- Cast-in dimples locate drill holes for lube fitting, vents, sensors, and mounting modifications
- Standard housings have two oversized drains adaptable for circulating oil systems
- Pry slots allow easy separation of the pillow block



Split-Spher Spherical Roller Bearings Page B15-5

- Split-race spherical bearing fits USAF 500 housings and replaces bearing and adapter assemblies
- Easy to replace without removing other shaft-mounted components
- Only split-race bearing made to standard SAF pillow block dimensions
- Has same OD dimensions as a standard spherical bearing
- Uses 22200 Series split roller bearings



SNX Spherical Roller Bearings Page B16-25

- Dimensionally interchangeable plummer block with metric SN housing
- General-purpose, high-capacity, double-row, spherical roller bearings
- Adapter and direct mount
- Five different sealing options to match most operating conditions
- Grease or oil lubrication
- SNX30 from 110mm through 170mm



SDX (cast iron), SDXD (ductile iron) Spherical Roller Bearings Page B16-46

- Metric dimensioned plummer block housing
- Accepts 23000K and 23100K bearings
- Sized from 150mm through 320mm
- Direct seal greasing standard

REFERENCE GUIDE

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

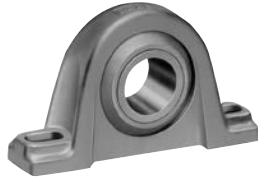
Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

SOLIDLUBE Sleeve Bearings Page B17-2

- Functions in harsh environments where ball bearing will not
- Self-lubricating, statically self aligning
- Covers a wide range of temperature extremes
 - 700 Series: -40°F to 700°F
 - 1000 Series: -200°F to -40°F and 250°F to 1000°F
- Housing types: 2-bolt pillow blocks, 4-bolt and 2-bolt flange units, and take-up units
- Ideal where bearings are subject to dry cycles or where lube systems would be too costly
- Recommended for slow speeds and limited shaft movement applications
- Bore sizes 3/4" to 8"



Babbitted & Bronze Bushed Sleeve Bearings Page B17-3

- Good for slow to medium and shock loads
- Good for slow speeds and shock loads
- Capable of MPTA load ratings
- Cast-iron housings in 2- and 4-bolt pillow blocks
- Babbitted bearing features solid or fully split housing
- Bronze bushed bearing features fully split housing
- Bronze bushing is split and easily replaced



BRONZOIL Sleeve Bearings Page B17-2

- Self Oiling Bushing Feeds Oil to Shaft
- Split Pressed Steel Housing
- Statically Self-Aligning
- Bushing Shoulder Provides Self-Lubricating Bearing Thrust Surface
- Slotted Bolt Holes
- Oil Resistant Rubber Grommets Available for Sound Isolation and Static Electricity Protection



SLEEVOIL R Series Hydrodynamic Pillow Block Bearings Page B18-1

- Extended life (no metal-to-metal contact during operation)
- Handles high speeds
- Dampens vibration, provides quiet operation
- Fully split for ease of maintenance
- Self aligning
- Thrust capability
- External cooling (air, water, or oil) available for hot shafts



SLEEVOIL RTL Series Hydrodynamic Pillow Block Bearings Page B18-1

- Extended life (no metal-to-metal contact during operation)
- Handles high speeds
- Dampens vibration, provides quiet operation
- Fully split for ease of maintenance
- Self aligning
- Three times the thrust load capability of R Series
- External cooling (air, water, or oil) available for hot shafts



SLEEVOIL Oil Level & Filtration System (OLF) Page B18-30

- Maintains proper oil level while bearing is running
- Increases bearing performance and life
- Allows even oil distribution and cooler operating temperatures
- Ensures filtered clean oil
- Permits easy filter change while bearing is operating



REFERENCE GUIDE

Take-Up Frames

Page B19-1

- 6 take-up frame types available from stock
- Standard take-up frame travel from 1-1/2" to 60"
- Take-up frames allow for the mounting of Dodge ball, roller, and sleeve bearings
- Take-up frame capacity is pre-engineered to exceed bearing capacity
- Made to provide/maintain tension and shaft centers on a variety of belt and chain-type conveyors
- Hydraulic and pneumatic tensioning available



Smart Products

Page B10-67, B14-103, B15-54

- Online monitoring of temperature, vibration, and speed
- Plug and play installation
- Available on TAF, USAF, and ISAF



BALL BEARING INDEX

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

		HOUSING					
		P2B-	TB-	F2B-	LFT-	FB-	LF- / F3B-
I N S E R T S	 GT- / GTEZ- / GTM-	P2B-GT-B5-8 P2B-GTEZ -PCR-B2-44 -SHCR-B2-26 P2B-GTM-B5-20	TB-GT-B5-24 TB-GTEZ -PCR-B2-50	F2B-GT-B5-24 F2B-GTEZ -PCR-B2-54 -SHCR-B2-30 F2B-GTM-B5-30		FB-GT-B5-33 FB-GTEZ -PCR-B2-58	
	 SC- / SCM- / SL-	P2B-SC-B4-12 P2B-SCRZ -PCR-B2-46 -SHCR-B2-26 P2B-SCM-B4-26 P2B-SL-B4-30	TB-SC-B4-32 TB-SCEZ-B2-29	F2B-SC-B4-34 F2B-SCEZ -PCR-B2-56 -SHCR-B2-31 F2B-SCM-B4-42 F2B-SL-B4-48	LFT-SC-B4-46 LFT-SCEZ-B2-33	FB-SC-B4-50 FB-SCRZ -PCR-B2-59 -SHCR-B2-34	LF-SC-B4-52 LF-SCEZ-B2-33 F3B-SL-B4-53
	 VSC-	P2B-VSC-B8-8		F2B-VSC-B8-14			
	 SXR-	P2B-SXR-B7-12	TB-SXR-B7-22	F2B-SXR-B7-24			
	 SXV-	P2B-SXV-B4-6	TB-SXV-B9-12	F2B-SXV-B9-16	LFT-SXV-B9-18		LF-SXV-B9-22
	 DL- / DLEZ- / DLM-	P2B-DL-B6-10 P2B-DLEZ -PCR-B2-48 -SHCR-B2-28 P2B-DLM-B6-18	TB-DL-B6-22 TB-DLEZ-PCR-B2-52	F2B-DL-B6-26 F2B-DLEZ -PCR-B2-57 -SHCR-B2-32 F2B-DLM-B6-30	LFT-DL-B6-31	FB-DL-B6-33 FB-DLEZ-B2-60	LF-DL-B6-32

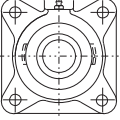
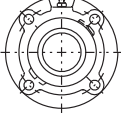
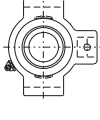
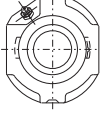
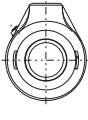
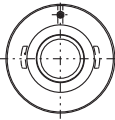
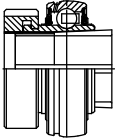
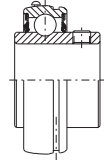
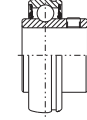
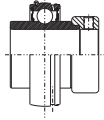
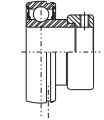
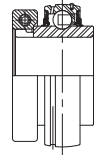


Not Recommended



Made to Order / Modification Required

BALL BEARING INDEX

HOUSING							
							
F4B-	FC-	NSTU- / WSTU- / TP-	HNG-	SCHB-	CYL-		
F4B-GT-B5-35 F4B-GTEZ -PCR-B2-62 -SHCR-B2-35 F4B-GTM-B5-42	FC-GT-B5-46 FC-GTM-B5-48	NSTU-GT/GTM -B5-50 & 52 WSTU-GT/GTM- B5-54&58 WSTU-GTEZ -PCR-B2-66 TP-GT/GTM-B5-60&61					GT- / GTEZ- / GTM-
F4B-SC-B4-54 F4B-SCEZ -PCR-B2-64 -SHCR-B2-36 F4B-SCM-B4-60 F4B-SL-B4-64	FC-SC-B4-66 FC-SCM-B4-68	NSTU-SC-B4-70 NSTU-SCM-B4-73 TP-G-B4-82 NSTU-SCEZ-B2-38 WSTU-SCEZ -PCR-B2-68 WSTU-SCM-B4-78 WSTU-SC-B4-74	HNG-SC-B4-86	SCHB-SC-B4-84	CYL-SC-B4-87		SC- / SCM- / SL-
F4B-VSC-B8-16		WSTU-VSC-B8-20 NSTU-VSC-B8-18					VSC-
F4B-SXR-B7-28	FC-SXR-B7-30	WSTU-SXR-B7-34 NSTU-SXR-B7-32 TP-GXR-B7-36	HNG-SXR-B7-37	SCHB-SXR-B7-38	CYL-SXR-B7-39		SXR-
F4B-SXR-B9-24 F4B-SLX-B9-26	FC-SXV-B9-28	NSTU-SXV-B9-30 WSTU-SXV-B9-32					SXV-
F4B-DL-B6-34 F4B-DLEZ -PCR-B2-65 -SHCR-B2-37 F4B-DLM-B6-36	FC-DL-B6-38 FC-DLM-B6-40	NSTU-DL-B6-42 NSTU-DLM-B6-44 WTSU-DLEZ -PCR-B2-70 WSTU-DL-B6-46 WSTU-DLM-B6-48 TP-DL-B6-50 TP-DLM-B6-51		SCHB-DL-B6-52	CYL-DL-B6-53		DL- / DLEZ- / DLM-

INSERTS

Not Recommended 

Made to Order / Modification Required 

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing



BALL BEARING INDEX

Bearing Reference
Guide

ULTRA KLEEN

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FEATURES/BENEFITS

ULTRA KLEEN

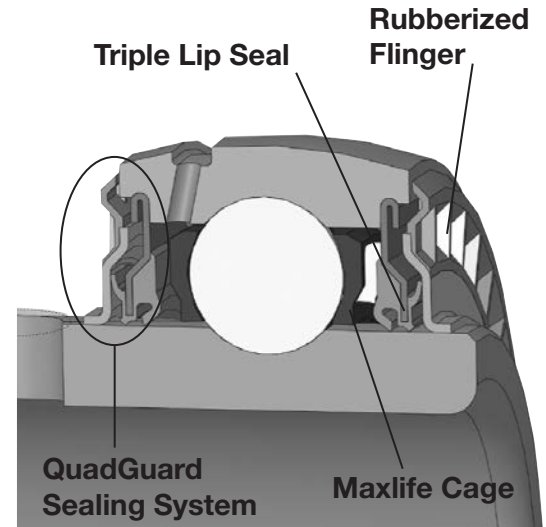
Polymer and Stainless Steel Housed Mounted Bearings

Insert: The Dodge ULTRA KLEEN features inserts made of 100% stainless steel and includes set screws positioned at 65 degree angles to provide maximum locking force without compromising inner ring strength. The inserts each include a stainless anti-rotation pin to prevent insert rotation in the housing under load which may cause premature bearing failure. Stainless inserts eliminate the possibility of contamination due to chipping and flaking, commonly found in inserts which are coated with zinc or thin-dense chrome.

Sealing: Retaining lubrication and preventing contamination from entering the bearing is critical in harsh environments. That is why Dodge has developed the premium QuadGuard® sealing system for maximum sealing effectiveness under these conditions. The seal includes two patented features unique to Dodge bearings; these features are standard on the ULTRA KLEEN product. The first is a triple-lip seal designed to maximize sealing and produce less drag than other multi-lip seals. The Dodge patented triple-lip design uses a mechanically retained seal with two contact points on the inner ring and one contact point riding against the flinger surface. Three points of contact maximize the ability of the seal to guard against contamination and to retain lubricants. The QuadGuard seal incorporates the industry's first (and only) patented rubberized flinger. This flinger uses

molded rubber to provide additional protection from contaminants

entering the bearing. The baffle design of the rubber on the external surface of the flinger enhances the removal of liquid as the flinger rotates. Grease chambers on the internal surface prevent lubricants from exiting the bearing during operation while allowing purging during re-lubrication. This superior design will increase service life in dirty environments thus leading to extended up-time for our customers. When used in conjunction with one another, the triple-lip seal and rubberized flinger create a sealing system that is ideal for demanding environments.



Retainer: The Maxlife® Cage is the product of extensive research and development in retainer technology and industry leading engineering. The cage features a two-piece design that creates a grease compartment around each of the rolling elements. These compartments allow balls to be constantly in contact with grease, so a good oil film will always exist to prevent wear and minimize friction and heat. The Maxlife cage reduces the relative motion between bearing components and grease which results in lower operating temperatures and extended life. The compartmental construction of the cage tends to hold in the grease and prevent it from being washed out in extremely wet or dirty conditions. This feature allows the bearing to be re-lubricated with less frequency than standard designs require, while extending bearing life.

Lubrication: 100% filled with H1, food grade grease

Note: Instruction manuals and drawings for Dodge bearings are available on www.dodge-pt.com



FEATURES/BENEFITS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

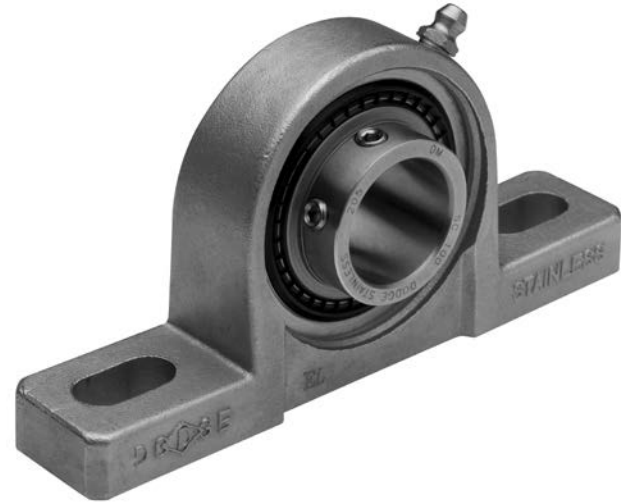
ULTRA KLEEN

Polymer and Stainless Steel Housed Mounted Bearings

Housings: The ULTRA KLEEN is available in a wide variety of both polymer and stainless housing designs.

- Polymer
 - 204 to 210 Series (3/4" bore to 2", 20mm to 50mm)
 - Pillow Block
 - Two-Bolt Flange
 - Four-Bolt Flange
 - 204 to 207 Series (3/4" bore to 1-7/16", 20mm to 50mm)
 - Tapped Base
 - Flange Bracket
 - Wide Slot Take-Up
 - Solid cross-section base housings
 - No core cavities to trap contaminants
 - Anti-Microbial agent retards bacterial and fungal growth
 - All stainless hardware and fittings
 - Housing strength exceeds bearing static capacity
 - End covers available

- Stainless
 - 204 to 208, 210 Series
 - Pillow Block
 - Two-Bolt Flange
 - Four-Bolt Flange
 - Narrow Slot Take-Up (204 - 207 only)
 - Wide Slot Take-Up
 - Tapped Base
 - Flange Bracket (no 208, 209)
 - 204-207 Series
 - Light Duty Two-Bolt Flange, LFT
 - Light Duty Three-bolt Flange, LF
 - 300 Series stainless steel casting
 - End covers available



End Covers

All Dodge E-Z KLEEN and ULTRA KLEEN bearings include a housing groove to accept a snap-on polymer end cover. These durable covers are easy to install and each is provided with a drain hole to prevent moisture from collecting inside the cover. The snap-on style of end cover incorporates an additional lip on the mounting surface for a rigid fit within the housing. This tight fit creates a better seal prevents movement of the cover during operation and high-pressure cleaning. Dodge snap-on end covers provide positive sealing in wet environments and create safer working conditions by enclosing rotating shafts.

Note: Instruction manuals and drawings for Dodge bearings are available on www.dodge-pt.com



FEATURES/BENEFITS

ULTRA KLEEN-SC

ULTRA KLEEN-SC	End-Cover Capability		Sealing		Retainer
	End-Cover Groove	Snap-On End Cover	Triple-Lip Seal	Stainless Rubberized Flinger	Maxlife Cage
Standard Features	X	X	X	X	X

Housing Capability Stainless							
Housing Style	204	205	206	207	208	209	210
P2B	X	X	X	X	X		X
F2B	X	X	X	X	X		X
F4B	X	X	X	X	X		X
FB	X	X	X	X			X
TB	X	X	X	X	X		X
NSTU	X	X	X	X	X		X
WSTU	X	X	X	X	X		X
LF	X	X	X	X			
LFT	X	X	X	X			

Housing Capability Polymer							
Housing Style	204	205	206	207	208	209	210
P2B	X	X	X	X	X	X	X
F2B	X	X	X	X	X	X	X
F4B	X	X	X	X	X	X	X
FB	X	X	X	X			
TB	X	X	X	X			
NSTU							
WSTU	X	X	X	X			
LF							
LFT							

Note: Instruction manuals and drawings for Dodge bearings are available on www.dodge-pt.com



HOW TO ORDER NOMENCLATURE

ULTRA KLEEN Polymer and Stainless Steel Housed Mounted Bearings

HOW TO ORDER

There are two ways to specify DODGE ULTRA KLEEN ball bearings. Most of the product offerings have part numbers with listings shown throughout this brochure. Use of part numbers ensures accurate order processing.

When part numbers are not shown, the product may be specified by description or part name. This method is used when ordering units that include modifications or options. To order by description for options not covered by the nomenclature.

NOMENCLATURE

P2B - SCHUEZ - 104S = PSS

Modification Or Feature:
 SS = Stainless Steel Insert
 MOD = Modified
 P = Polymer housing
 SH = Stainless Steel Housing

Shaft Size

Inches:

First digit = Number of inches

Second & third digits = Number of sixteenths of an inch

104 = Indicates 1-4/16 or 1-1/4

S = Next smaller ring size. E.g. 1-1/4 206 would be written as 104S

L = Next larger ring size. E.g. 1/2 204 would be written as 008L

Metric:

First two digits = number of millimeters

M = Metric

Bearing Type:

SC = Wide inner ring, normal duty, 65° setscrew locking

Suffixes to the above:

EZ = E-Z KLEEN/ULTRA KLEEN (used with polymer or stainless steel housed units)

BEZ = Low backing height pillow block, E-Z KLEEN/ULTRA KLEEN

UEZ = higher back pillow block, E-Z KLEEN/ULTRA KLEEN (for interchangeability with competitive pillow blocks)

Housing:

F2B = 2 bolt flange

F4B = 4 bolt flange

FB = Flanged bracket

INS = Insert

P2B = Pillow block, 2 bolt base

TB = Tapped base pillow block

WSTU = Wide slot take-up

NSTU = Narrow slot take-up

LF = 3 bolt, light duty flange

LFT = 2 bolt, light duty flange



EASY SELECTION

Selection of DODGE ULTRA KLEEN Polymer and Stainless Steel Housed Ball Bearings

DODGE ULTRA KLEEN mounted ball bearings are primarily designed for radial loading. However, they have the capacity to carry thrust loads and combined radial/thrust loads. The maximum recommended load which can be applied is limited by various components in the system, such as bearing, housing, shaft attachments, speed and life requirements as listed in this catalog and the instruction manual that accompanies each bearing. DODGE ULTRA KLEEN ball bearings have been applied successfully when these limits have been exceeded under controlled operating conditions. Contact DODGE Engineering for applications which exceed these recommendations.

Select a bearing from the Selection Table that has a radial load rating at the operating speed equal to or greater than the calculated Equivalent Radial Load for a desired L₁₀ life. This simple method is all that is required for the majority of general applications and provides for occasional average shock loads.

L₁₀ Hours Life-the life which may be expected for at least 90% of a given group of bearings operating under identical conditions.

Heavy Service-For heavy shock loads, frequent shock loads or severe vibrations, add up to 50% (according to severity of conditions) to the Equivalent Radial Load to obtain a Modified Equivalent Radial Load. Consult Application Engineering for additional selection assistance.

A maximum thrust load value of C/10 is recommended as a guide for general applications and will give adequate L₁₀ life. If the thrust load exceeds this limit, it is advisable to use auxiliary thrust carrying devices, such as a shaft shoulder, snap ring, or a thrust collar. Where substantial radial load pulls the housing away from the mounting base, both the hold-down bolts and housing must be of adequate strength. Auxiliary load carrying devices, such as shear bars, are advisable for side or end-loading of pillow blocks and radial loads for flange units.

To determine the L₁₀ hours life for loads and RPMs not listed use the following equation:

$$L_{10} = \left(\frac{C}{P}\right)^3 \times \left(\frac{16,667}{n}\right)$$

Where:

L₁₀= Life, hours

C = Dynamic Capacity, lbs. or N

P = Equivalent Radial Load, lbs. or N

n = Revolutions per minute

When the load on a ball bearing is solely a radial load with no thrust (axial) load, the Equivalent Radial Load (P) is equal to the actual radial load. However, when a thrust (axial) load is applied, the radial and thrust loads applied must be converted into an Equivalent Radial Load. Use X (radial factor) and Y (thrust factor) from Table 1 to convert the actual applied thrust and radial loads to an Equivalent Radial Load which has the same effect on the life of a bearing as a radial load of this magnitude.

Shaft Tolerances	
Normal Shaft Size (Inches)	Recommended Shaft Tolerances SC (Inches)
Up to 1-1/2"	+0.000 -.0005
Over 1-1/2 to 2"	+0.000 -.0010

$$P = XF_R + YF_A$$

Where:

P = Equivalent Radial Load, lbs.

F_R= Radial load, lbs.

F_A= Thrust load, lbs.

e = Thrust load to radial load factor (Table 1)

X = Radial load factor (Table 1)

Y = Thrust Factor (Table 1)

C₀= Basic static capacity (Selection Table)

To find X and Y, first calculate F_A/C₀ to determine e. Calculate F_A/F_R and compare to e to determine the X and Y factors to use from Table 1.

Substitute all known values into the Equivalent Radial Load equation. The Equivalent Radial Load (P) thus determined can be used in the L10 life formula or compared to the allowable Equivalent Radial Load rating desired in the expanded rating chart to select a bearing (Selection Table).

NOTE: Bearing analysis program "BEST" is available on www.ptwizard.com

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EASY SELECTION

Selection of DODGE ULTRA KLEEN Polymer and Stainless Steel Housed Ball Bearings

If calculated value of P is less than F_R , use $P=F_R$.

Table 1

F_A/C_0	e	Radial/Thrust Factors			
		If F_A/F_R is equal to or less than e		If F_A/F_R is greater than e	
		$F_A/F_R \leq e$		$F_A/F_R > e$	
		X	Y	X	Y
0.014	0.19	1	0	0.56	2.30
0.021	0.21	1	0	0.56	2.15
0.028	0.22	1	0	0.56	1.99
0.042	0.24	1	0	0.56	1.85
0.056	0.26	1	0	0.56	1.71
0.070	0.27	1	0	0.56	1.63
0.084	0.28	1	0	0.56	1.55
0.110	0.30	1	0	0.56	1.45
0.170	0.34	1	0	0.56	1.31
0.280	0.38	1	0	0.56	1.15
0.420	0.42	1	0	0.56	1.04
0.560	0.44	1	0	0.56	1.00

Lubrication- DODGE Ball Bearings are lubricated at the factory and are ready to run. The bearings are initially lubricated with an aluminum complex based, H1 Food Grade grease and should be relubricated with the same or some equivalent. For high speeds, high loads, extreme temperatures and other abnormal operating conditions, special greases may be required. Contact DODGE Application Engineering for recommendations on these types of applications.

Misalignment - DODGE Ball Bearings are designed to allow a maximum of $\pm 2^\circ$ static misalignment. These bearings are not suitable for dynamic misalignment. To ensure good alignment, mounting surfaces must be checked for flatness and must lie in the same plane. When tightening base bolts, each bolt should be alternately tightening in incremental torque values until full torque is achieved to prevent the angular shifting of the pillow block that occurs when one bolt is tightened to its full torque. Shimming may be required to minimize misalignment.

NOTE: Bearing analysis program "BEST" is available on www.ptwizard.com

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Selection of DODGE ULTRA KLEEN Polymer and Stainless Steel Housed Ball Bearings

Recommended Torque													
Setscrews					D-LOK			Mounting Bolts					
Setscrew Size	Key Hex Across Flats	Recommended Torque			Cap Screw Size	Recom. Torque	EZ-KLEEN Recom. Torque	Metal Housings		EZ-KLEEN Housed Bearings			
		Standard Ball Bearing Insert		Corrosion Resistant Stainless Steel				Bolt Size	Recom. Dry Torque (Grade 2)	2-Bolt PB, 2 & 4 Bolt Fig. and Fig. Brackets		Tapped Base PB	
		Min	Max							Bolt Size	Torque ①	Bolt Size	Torque ②
(in.)	(in.)	(in.-lbs.)	(in.-lbs.)	(in.-lbs.)	(in.)	(in.-lbs.)	(in.-lbs.)	(in.)	(in.-lbs.)	(in.)	(in.-lbs.)	(in.)	(in.-lbs.)
#10	3/32	28	33	25	#8-32	58	46	3/8-16	240	3/8-16	225	3/8-16	175
1/4	1/8	66	80	60	#10-32	90	72	7/16-14	384	7/16-14	350	7/16-14	350
5/16	5/32	126	156	117	1/4-28	180	144	1/2-13	600	1/2-13	500	1/2-13	400
3/8	3/16	228	275	206	5/16-24	400	320	5/8-11	1200	9/16-12	650		
7/16	7/32	342	428	321	3/8-24	750	600	3/4-10	1950	5/8-11	1000		
								7/8-9	2890				
(mm)	(mm)	(N-m)	(N-m)	(N-m)	(mm)	(N-m)	(N-m)	(mm)	(N-m)	(mm)	(N-m)		
M5	2.5	3.2	3.7	2.8	M4	585	4.68	M10	29	M8	15	① Torque for Austenitic (18-8) Stainless ② Max. torque values published. Do not exceed	
M6	3	6.2	7.7	5.8	M5	10.75	8.6	M12	50	M10	25		
M8	4	14.2	17.8	13.4	M6	20.5	16.4	M16	124	M12	50		
M10	5	26	31	23	M8	45	36	M20	238	M14	75		
M12	6	46	57	43				M22	322	M18	125		

Lubrication

High Speed Operation - In the higher speed ranges, too much grease will cause over-heating. The amount of grease that the bearing will take for a particular high speed application can only be determined by experience. If excess grease in the bearing causes overheating, it will be necessary to remove grease fitting to permit excess grease to escape. The bearing has been greased at the factory and is ready to run. When establishing a relubrication schedule, note that a small amount of grease at frequent intervals is preferable to a large amount at infrequent intervals.

Lubrication Guide

Use a No. 2 Lithium complex base grease or equivalent*

Hours Run per Day	Suggested Lubrication Period in Weeks							
	1 to 250 RPM	251 to 500 RPM	501 to 750 RPM	751 to 1000 RPM	1001 to 1500 RPM	1501 to 2000 RPM	2001 to 2500 RPM	2501 to 3000 RPM
8	12	12	10	7	5	4	3	2
16	12	7	5	4	2	2	1	1
24	10	5	3	2	1	1	1	1

* For EZ-KLEEN series bearings, use an aluminum complex base grease.

Lubrication recommendations are intended for standard products applied in general operating conditions. For modified products, high temperature applications, and other anomalous applications contact product engineering at 864-284-5700.

NOTE: Bearing analysis program "BEST" is available on www.ptwizard.com

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EASY SELECTION

Table 2: Easy Selection for Polymer and Stainless Housed ULTRA KLEEN Mounted Ball Bearings - Inch and Metric

Ring Size	Shaft Size SC	Dynamic Capacity C, lbs.	Static Capacity C ₀ , lbs.	L ₁₀ Life - Hours	Allowable Equivalent Radial Load Rating (lbs.) at Various RPM*											
					50	150	250	500	750	1000	1250	1500	1600	1750	2000	2250
204	1/2	2464	1482	20000	629	436	368	292	255	232	215	203	198	192	184	177
	5/8			30000	550	381	322	255	223	203	188	177	173	168	161	155
	3/4			40000	500	346	292	232	203	184	171	161	157	153	146	140
	13/16			60000	436	303	255	203	177	161	149	140	137	133	128	123
	20mm			100000	368	255	215	171	149	136	126	118	116	113	108	103
205	7/8	2674	1769	20000	683	474	399	317	277	252	234	220	215	209	200	192
	15/16			30000	597	414	349	277	242	220	204	192	188	182	174	168
	1			40000	542	376	317	252	220	200	185	174	171	166	159	152
	25mm			60000	474	328	277	220	192	174	162	152	149	145	138	133
				100000	399	277	234	185	162	147	137	129	126	122	117	112
206	1-1/16	3713	2538	20000	948	658	555	440	385	349	324	305	299	290	277	267
	1-1/8			30000	829	574	485	385	336	305	283	267	261	253	242	233
	1-3/16			40000	753	522	440	349	305	277	257	242	237	230	220	212
	1-1/4			60000	658	456	385	305	267	242	225	212	207	201	192	185
	30mm			100000	555	385	324	257	225	204	190	179	175	170	162	156
207	1-1/4	4895	3461	20000	1250	867	731	580	507	461	428	402	394	382	366	352
	1-5/16			30000	1092	757	639	507	443	402	374	352	344	334	319	307
	1-3/8			40000	992	688	580	461	402	366	339	319	313	303	290	279
	1-7/16			60000	867	601	507	402	352	319	296	279	273	265	254	244
	35mm			100000	731	507	428	339	296	269	250	235	230	224	214	206
208	1-1/2	6232	4475	20000	1592	1104	931	739	645	586	544	512	501	487	465	448
	1-5/8			30000	1391	964	813	645	564	512	476	448	438	425	407	391
	40mm			40000	1263	876	739	586	512	465	432	407	398	386	369	355
				60000	1104	765	645	512	448	407	377	355	348	337	323	310
				100000	931	645	544	432	377	343	318	300	293	285	272	262
209	1-5/8	6707	4906	20000	1713	1188	1002	795	695	631	586	551	540	524	501	482
	1-11/16			30000	1497	1038	875	695	607	551	512	482	471	458	438	421
	1-3/4			40000	1360	943	795	631	551	501	465	438	428	416	398	382
	45mm			60000	1188	824	695	551	482	438	406	382	374	363	347	334
				100000	1002	695	586	465	406	369	343	322	316	306	293	282
210	1-15/16	6707	5213	20000	1713	1188	1002	795	695	631	586	551	540	524	501	482
	2			30000	1497	1038	875	695	607	551	512	482	471	458	438	421
	50mm			40000	1360	943	795	631	551	501	465	438	428	416	398	382
				60000	1188	824	695	551	482	438	406	382	374	363	347	334
				100000	1002	695	586	465	406	369	343	322	316	306	293	282

* Slight interference fit required when operating on the right of the heavy line or in the shaded area.

▲ Piloted flange only

NOTE: Bearing analysis program "BEST" is available on www.ptwizard.com

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EASY SELECTION



Table 2: Easy Selection for Polymer and Stainless Housed ULTRA KLEEN Mounted Ball Bearings - Inch and Metric

Ring Size	Shaft Size SC	Dynamic Capacity C, lbs.	Static Capacity C ₀ , lbs.	L ₁₀ Life - Hours	Allowable Equivalent Radial Load Rating (lbs.) at Various RPM*											
					2500	2750	3000	3250	3500	3600	4000	4500	5000	5250	5500	6000
204	1/2	2464	1482	20000	171	166	161	157	153	151	146	140	136	133	131	128
	5/8			30000	149	145	140	137	133	132	128	123	118	117	115	111
	3/4			40000	136	131	128	124	121	120	116	111	108	106	104	101
	13/16			60000	118	115	111	109	106	105	101	97	94	93	91	88
	20mm			100000	100	97	94	92	89	88	85	82	79	78	77	75
205	7/8	2674	1769	20000	185	180	174	170	166	164	159	152	147	145	143	138
	15/16			30000	162	157	152	148	145	143	138	133	129	126	125	121
	1			40000	147	143	138	135	132	130	126	121	117	115	113	110
	25mm			60000	129	125	121	118	115	114	110	106	102	100	99	96
				100000	108	105	102	99	97	96	93	89	86	85	83	81
206	1-1/16	3713	2538	20000	257	249	242	236	230	228	220	212	204	201		
	1-1/8			30000	225	218	212	206	201	199	192	185	179	176		
	1-3/16			40000	204	198	192	187	183	181	175	168	162	160		
	1-1/4			60000	179	173	168	164	160	158	153	147	142	139		
	30mm			100000	151	146	142	138	135	133	129	124	119	118		
207	1-1/4	4895	3461	20000	339	329	319	311	303	301	290	279				
	1-5/16			30000	296	287	279	272	265	263	254	244				
	1-3/8			40000	269	261	254	247	241	239	230	221				
	1-7/16			60000	235	228	221	216	210	208	201	193				
	35mm			100000	198	192	187	182	177	176	170	163				
208	1-1/2	6232	4475	20000	432	419	407	396	386	383	369					
	1-5/8			30000	377	366	355	346	337	334	323					
	40mm			40000	343	332	323	314	307	304	293					
				60000	300	290	282	275	268	265	256					
				100000	253	245	238	232	226	224	216					
209	1-5/8	6707	4906	20000	465	450	438	426	416	412	398					
	1-11/16			30000	406	394	382	372	363	360	347					
	1-3/4			40000	369	358	347	338	330	327	316					
	45mm			60000	322	312	303	295	288	286	276					
				100000	272	263	256	249	243	241	233					
210	1-15/16	6707	5213	20000	465	450	438	426	416	412						
	2			30000	406	394	382	372	363	360						
	50mm			40000	369	358	347	338	330	327						
				60000	322	312	303	295	288	286						
				100000	272	263	256	249	243	241						

* Slight interference fit required when operating on the right of the heavy line or in the shaded area.

▲ Piloted flange only

NOTE: Bearing analysis program "BEST" is available on www.ptwizard.com

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EASY SELECTION

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Chemical Resistance Chart*

	Housing		Ball Bearing Insert	
	Polymer	Stainless	EZ-KLEEN	ULTRA-KLEEN
A				
Acetic Acid	B	B	A	B
Acetone	B	A	A	B
Ammonium Chloride		B	A	B
Ammonium Hydroxide	D	A		A
Aniline	A	A	B	A
B				
Beer		A	A	
Beet Sugar Liquids		A		
Benzene	B	B	B	B
Bleaching Lye	A			
Brake Fluid	A			
Butane	A	A	A	
Butanol	B	A	A	
Butyl Acetate	A	B	A	
C				
Calcium Chloride	A	B	A	C
Calcium Hydroxide		B	A	
Calcium Hypochlorite	A	D	B	C
Carbon Disulphide	A	B	B	
Carbon Tetrachloride	A	B	A	A
Chloroform	D	A	A	A
Chromic Acid	A	B	A	B
Citric Acid	A	A	A	A
Cresol	D	A		
D				
Detergents	A	A	A	A
Diesel Fuel	A	A	B	
E				
Ethanol	A	A		A
Ether (diethyl-)	A	A	B	A
Ethyl Acetate	B	B	B	
Ethylene Dichloride	D	B	B	
F				
Ferrous Chloride		D	B	
Formaldehyde		B	B	
Formic Acid	B	B	A	B
Freon 11	A	A	A	

Where: (A) = No Effect - Excellent
 (B) = Minor Effect - Good
 (C) = Moderate Effect - Fair
 (D) = Severe Effect - Not Recommended
 Blank = No Data Available

NOTE: All references assume exposure temperature of 72°F.

* This chemical resistance chart is intended as a guideline. For exposure to high concentrations, prolonged contact, or higher operating temperatures, etc. reliance upon actual application experience is best. Aggressive relubrication intervals may also benefit bearing life. Contact application engineering at 864-284-5700 for assistance.

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Chemical Resistance Chart*

	Housing		Ball Bearing Insert	
	Polymer	Stainless	EZ-KLEEN	ULTRA-KLEEN
G				
Gasoline	A	A	A	A
Glycerol (Glycerin)	B	A	A	A
Glycol	B			
Grease	A	A	A	A
H				
Heptane	A	A	A	
Hexane	A	A	A	
Hydrochloric Acid (20%)	A	D	B	D
Hydrochloric Acid (100%)	D	D	C	D
Hydrofluoric Acid (20%)	D	D	B	D
Hydrofluoric Acid (100%)	D	D	C	D
Hydrogen Peroxide (10%)	A	C	A	
Hydrogen Peroxide (30%)	B	C	A	
I, K, L				
Iodine		D	B	D
Isopropanol (Isopropyl Alcohol)	B	A	A	
Kerosene	A	A	A	A
Lithium Chloride		A		
M				
Methanol	A	A	A	A
Methylene Chloride	D	B	B	
Methyl Ethyl Ketone	A	A	A	
Mineral Oil	A	A	A	A
Motor Oils	A	A	A	A
N				
Nitric Acid (10%)	A	A	A	A
Nitric Acid (20%)	D	A	A	A
Nitric Acid (50%)	D	A	A	A
O				
Oleic Acid	A	A	B	B
Olive Oil	A	A	A	A
P				
Perchloroethylene	A	B	B	
Phenol	B	B	A	
Phosphoric Acid (<40%)	A	B	A	A
Phosphoric Acid (>40%)	A	C	A	B
Potassium Chloride	A	B	A	B

Where: (A) = No Effect - Excellent
 (B) = Minor Effect - Good
 (C) = Moderate Effect - Fair
 (D) = Severe Effect - Not Recommended
 Blank = No Data Available

NOTE: All references assume exposure temperature of 72°F.

* This chemical resistance chart is intended as a guideline. For exposure to high concentrations, prolonged contact, or higher operating temperatures, etc. reliance upon actual application experience is best. Aggressive relubrication intervals may also benefit bearing life. Contact application engineering at 864-284-5700 for assistance.

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EASY SELECTION

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Chemical Resistance Chart*

	Housing		Ball Bearing Insert	
	Polymer	Stainless	EZ-KLEEN	ULTRA-KLEEN
P (Continued)				
Potassium Dichromate	A	B	B	B
Potassium Hydroxide	D	B	A	B
Potassium Permanganate	A	A	B	B
S				
Silicone	A	B	A	A
Soap Solution	A	A	A	A
Sodium Bicarbonate	A	A	A	A
Sodium Bisulfate		D	B	B
Sodium Bisulfite	A	B	B	B
Sodium Carbonate	A	A	A	B
Sodium Chloride	A	B	A	B
Sodium Hydroxide (20%)	D	A	A	A
Sodium Hydroxide (50%)	D	B	A	
Sodium Hydroxide (80%)	D	C	B	
Sodium Hypochlorite (<20%)	A	C	B	C
Sodium Hypochlorite (100%)	B	D	B	D
Sulfuric Acid (<10%)	A	D	A	C
Sulfuric Acid (10 - 75%)	A	D	B	D
Sulfuric Acid (>75%)	D	D	C	D
T				
Tetrahydrofuran	B	A	A	
Toulene	A	A	A	
Trichlorethylene	B	B	A	
Triethylamine		A	A	
Turpentine	A	A	A	
V, W, X				
Vegetable Oils	A	A	A	A
Water	A	A	A	A
Xylene	A	B	A	

Where: (A) = No Effect - Excellent
 (B) = Minor Effect - Good
 (C) = Moderate Effect - Fair
 (D) = Severe Effect - Not Recommended
 Blank = No Data Available

NOTE: All references assume exposure temperature of 72°F.

* This chemical resistance chart is intended as a guideline. For exposure to high concentrations, prolonged contact, or higher operating temperatures, etc. reliance upon actual application experience is best. Aggressive relubrication intervals may also benefit bearing life. Contact application engineering at 864-284-5700 for assistance.

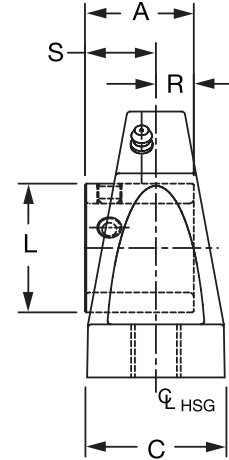
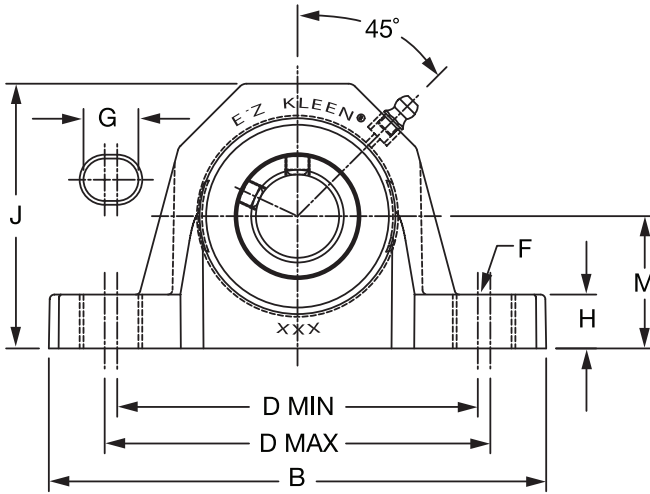
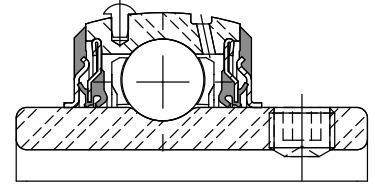
NOTE: Bearing analysis program "BEST" is available on www.ptwizard.com

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SELECTION/DIMENSIONS



ULTRA KLEEN Mounted Bearings SCEZ PSS NORMAL DUTY POLYMER HOUSED PILLOW BLOCKS



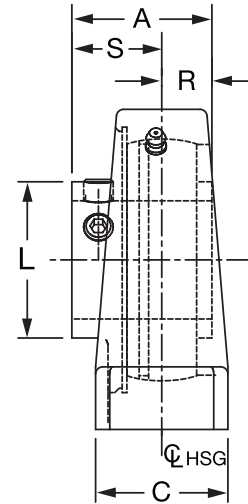
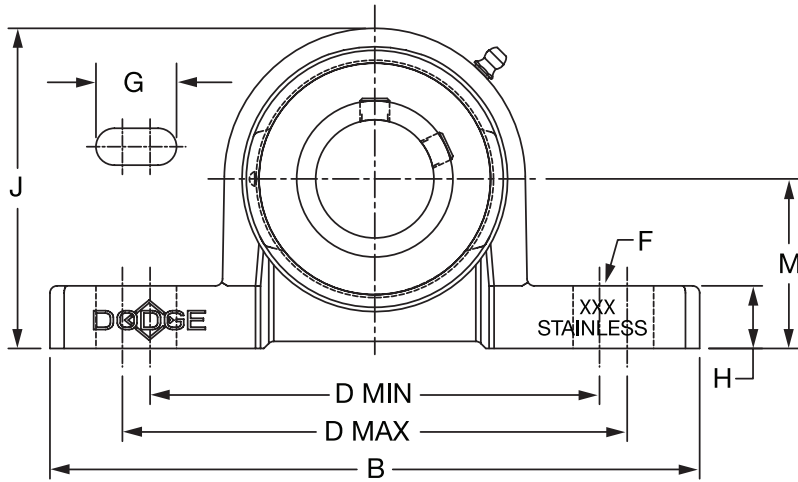
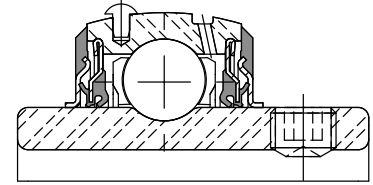
Series	Shaft Size	With Stainless Steel Insert		Weight lbs kg	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S
		Part No.	Description					min.	max.								
204	3/4	136695	P2B-SCEZ-012-PSS	0.64	1.23	5.02	1.48	3.66	3.92	3/8	0.59	0.61	2.63	1.11	1.31	0.50	0.73
	20mm	136740	P2B-SCEZ-20M-PSS	0.30	31.2	127.5	37.6	93.0	99.6	M10	15.0	15.5	66.8	28.2	33.3	12.7	18.5
205	1	136696	P2B-SCEZ-100-PSS	0.69	1.34	5.48	1.48	3.96	4.20	3/8	0.59	0.61	2.86	1.32	1.44	0.56	0.78
	25mm	136741	P2B-SCEZ-25M-PSS	0.32	34.0	139.2	37.6	100.6	106.7	M10	15.0	15.5	72.6	33.5	36.6	14.2	19.8
206	1-3/16	136697	P2B-SCUEZ-103-PSS	1.13	1.52	6.30	1.77	4.60	4.88	1/2	0.73	0.70	3.34	1.57	1.69	0.58	0.94
	1-1/4	136698	P2B-SCUEZ-104S-PSS	1.11													
	30mm	136742	P2B-SCUEZ-30M-PSS	0.51	38.6	160.0	45.0	116.8	124.0	M12	18.5	17.8	84.8	39.9	42.9	14.7	23.9
207	1-1/4	136699	P2B-SCEZ-104-PSS	1.68	1.71	6.54	1.86	4.80	5.12	1/2	0.73	0.72	3.89	1.84	1.88	0.67	1.04
	1-7/16	136700	P2B-SCEZ-107-PSS	1.52													
	35mm	136743	P2B-SCEZ-35M-PSS	0.74	43.4	166.1	47.2	121.9	130.0	M12	18.5	18.3	98.8	46.7	47.8	17.0	26.4
208	1-1/2	136701	P2B-SCBEZ-108-PSS	2.08	1.94	7.19	2.10	5.10	5.64	1/2	0.88	0.76	4.16	2.05	1.94	0.75	1.19
	40mm	136744	P2B-SCBEZ-40M-PSS	0.88	49.3	182.6	53.3	129.5	143.3	M12	22.4	19.3	105.7	52.1	49.3	19.1	30.2
209	1-11/16	136702	P2B-SCEZ-111-PSS	2.34	1.94	7.20	2.10	5.42	5.96	1/2	0.88	0.84	4.31	2.22	2.13	0.75	1.19
	45mm	136745	P2B-SCEZ-45M-PSS	1.03	49.3	182.9	53.3	137.7	151.4	M12	22.4	21.3	109.5	56.4	54.1	19.1	30.2
210	1-15/16	136703	P2B-SCEZ-115-PSS	2.65	1.94	8.06	2.36	6.00	6.56	5/8	1.00	0.91	4.56	2.43	2.25	0.75	1.19
	2	136986	P2B-SCEZ-200-PSS	2.58													
	50mm	136746	P2B-SCEZ-50M-PSS	1.30	49.3	204.7	59.9	152.4	166.6	M16	25.4	23.1	115.8	61.7	57.2	19.1	30.2

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SELECTION/DIMENSIONS



ULTRA KLEEN Mounted Bearings SCEZ SHSS NORMAL DUTY STAINLESS STEEL HOUSED PILLOW BLOCKS



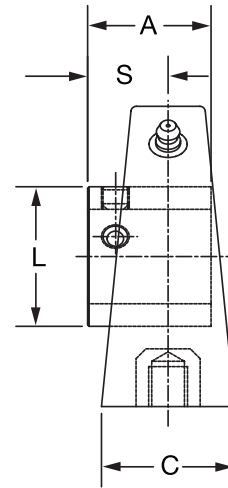
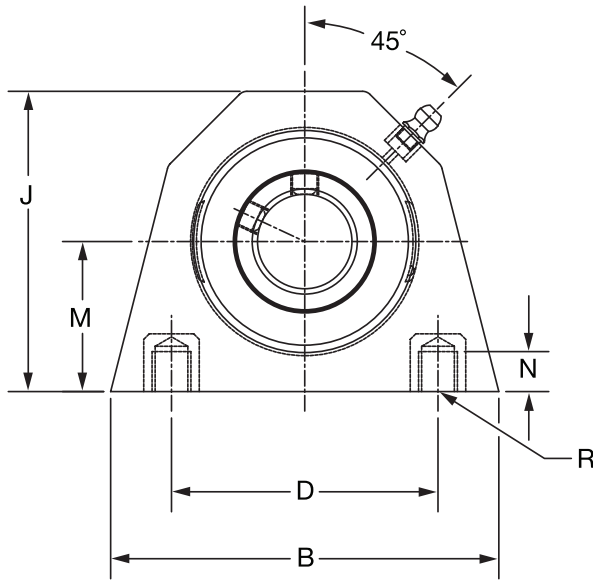
Series	Shaft Size	With Stainless Steel Insert		Weight lbs kg	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S	
		Part No.	Description					min.	max.									
204	3/4 20mm	136773	P2B-SCEZ-012-SHSS	1.31	1.23	5.00	1.00	3.38	4.18	3/8	0.84	0.50	2.50	1.11	1.31	0.5	0.73	
		136849	P2B-SCEZ-20M-SHSS	0.59	31.2	127.0	25.4	85.9	106.2	M10	21.3	12.7	63.5	28.2	33.3	12.7	18.5	
205	1 25mm	136774	P2B-SCEZ-100-SHSS	1.59	1.34	5.50	1.12	3.68	4.50	3/8	0.85	0.53	2.71	1.32	1.44	0.56	0.78	
		136850	P2B-SCEZ-25M-SHSS	0.73	34.0	139.7	28.4	93.5	114.3	M10	21.6	13.5	68.8	33.5	36.6	14.2	19.8	
206	1-3/16 1-1/4 30mm	136775	P2B-SCEZ-103-SHSS	2.33	1.52	6.25	1.25	4.26	5.00	1/2	0.93	0.53	3.13	1.57	1.63	0.58	0.94	
		136777	P2B-SCEZ-104S-SHSS	2.29														
		@	P2B-SCEZ-30M-SHSS	1.06	38.6	158.8	31.8	108.2	127.0	M12	23.6	13.5	79.5	39.9	41.4	14.7	23.9	
206 (SCU)	1-3/16 1-1/4 30mm	136776	P2B-SCUEZ-103-SHSS	2.44	1.52	6.25	1.25	4.26	5.00	1/2	0.93	0.59	3.19	1.57	1.69	0.58	0.94	
		136778	P2B-SCUEZ-104S-SHSS	2.39														
		136851	P2B-SCUEZ-30M-SHSS	1.11	38.6	158.8	31.8	108.2	127.0	M12	23.6	15.0	81.0	39.9	42.9	14.7	23.9	
207	1-1/4 1-7/16 35mm	136779	P2B-SCEZ-104-SHSS	3.36	1.71	6.50	1.38	4.68	5.44	1/2	0.94	0.56	3.63	1.84	1.88	0.67	1.04	
		136780	P2B-SCEZ-107-SHSS	3.19														
		136852	P2B-SCEZ-35M-SHSS	1.47	43.4	165.1	35.1	118.9	138.2	M12	23.9	14.2	92.2	46.7	47.8	17.0	26.4	
208	1-1/2 40mm	136781	P2B-SCEZ-108-SHSS	4.39	1.94	7.00	1.50	5.18	6.00	1/2	0.97	0.75	4.00	2.05	2.13	0.75	1.19	
		@	P2B-SCEZ-40M-SHSS	1.95	49.3	177.8	38.1	131.6	152.4	M12	24.6	19.1	101.6	52.1	54.1	19.1	30.2	
208 (SCB)	1-1/2 40mm	136782	P2B-SCBEZ-108-SHSS	3.93	1.94	7.00	1.50	5.18	6.00	1/2	0.97	0.56	3.81	2.05	1.94	0.75	1.19	
		136853	P2B-SCBEZ-40M-SHSS	1.74	49.3	177.8	38.1	131.6	152.4	M12	24.6	14.2	96.8	52.1	49.3	19.1	30.2	
210	1-15/16 2 50mm	136783	P2B-SCEZ-115-SHSS	5.14	1.94	8.00	1.63	5.76	6.68	5/8	1.14	0.62	4.31	2.43	2.25	0.75	1.19	
		136989	P2B-SCEZ-200-SHSS	5.09														
		136854	P2B-SCEZ-50M-SHSS	2.29	49.3	203.2	41.4	146.3	169.7	M16	29.0	15.7	109.5	61.7	57.2	19.1	30.2	

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SELECTION/DIMENSIONS



ULTRA KLEEN Mounted Bearings SCEZ PSS NORMAL DUTY POLYMER HOUSED TAPPED BASE PILLOW BLOCKS



Series	Shaft Size	With Stainless Steel Insert		Weight lbs kg	A	B	C	D	J	L	M	N Thread Depth	R Bolt Hole Threads	S
		Part No.	Description											
204	3/4	136704	TB-SCEZ-012-PSS	0.60	1.23	3.25	1.48	2.00	2.65	1.11	1.31	0.40	3/8-16	0.73
	20mm	136747	TB-SCEZ-20M-PSS	0.29	31.2	82.6	37.6	50.8	67.3	28.2	33.4	10.2	M10x1.5	18.5
205	1	136705	TB-SCEZ-100-PSS	0.58	1.34	3.25	1.49	2.00	2.89	1.32	1.44	0.40	3/8-16	0.78
	25mm	136748	TB-SCEZ-25M-PSS	0.28	34.0	82.6	37.8	50.8	73.4	33.5	36.5	10.2	M10x1.5	19.8
206	1-3/16	136706	TB-SCEZ-103-PSS	1.09	1.52	4.38	1.57	3.00	3.38	1.57	1.69	0.45	7/16-14	0.94
	1-1/4	136707	TB-SCEZ-104S-PSS	1.07										
	30mm	136749	TB-SCEZ-30M-PSS	0.49	38.6	111.3	39.9	76.2	85.9	39.9	42.9	11.4	M10x1.5	23.9
207	1-1/4	136708	TB-SCEZ-104-PSS	1.64	1.71	4.63	1.89	3.25	3.82	1.84	1.88	0.55	1/2-13	1.04
	1-7/16	136709	TB-SCEZ-107-PSS	1.48										
	35mm	136750	TB-SCEZ-35M-PSS	0.72	43.4	117.6	48.0	82.6	97.0	46.7	47.6	14.0	M12x1.75	26.4

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

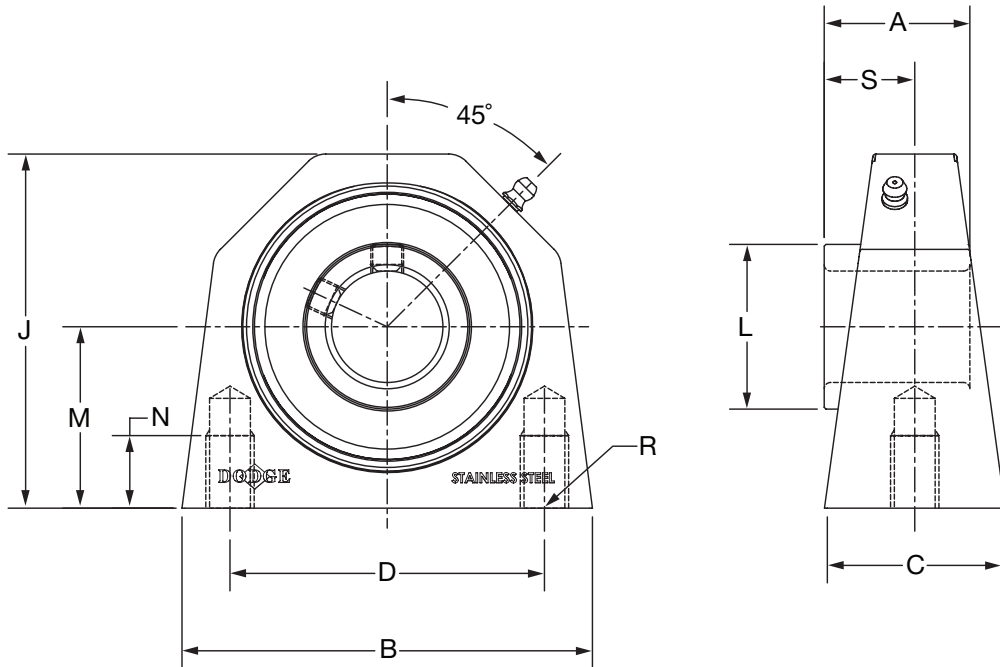
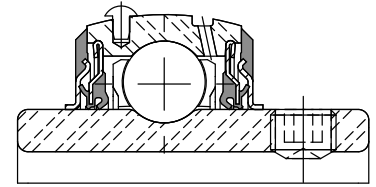
D-LOK Ball Bearing

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SELECTION/DIMENSIONS



ULTRA KLEEN Mounted Bearings SCEZ SHSS NORMAL DUTY STAINLESS STEEL TAPPED BASE BEARINGS



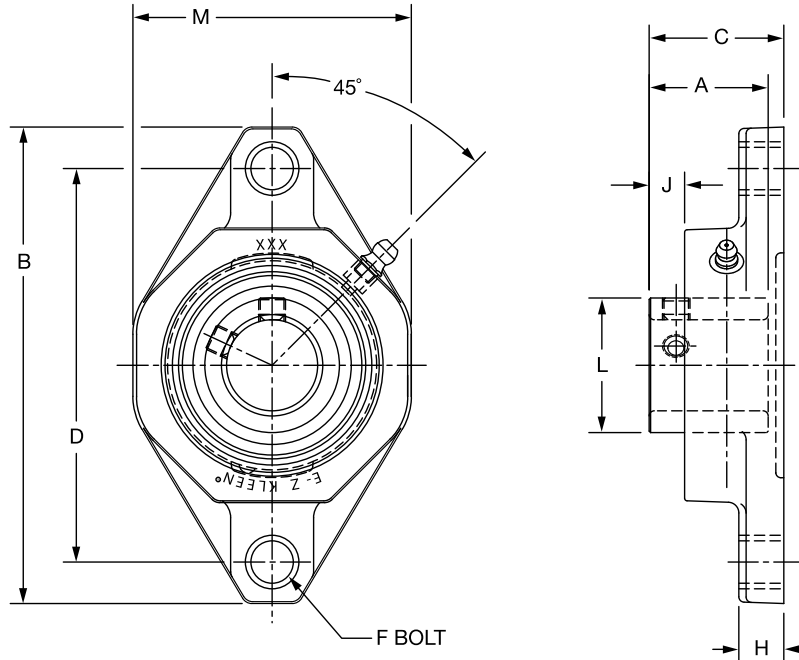
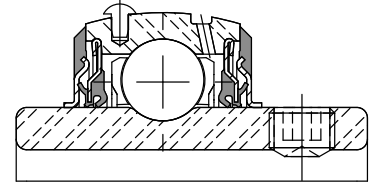
Series	Shaft Size	With Stainless Steel Insert		Weight lbs. kg	A	B	C	D	J	L	M	N	R	S
		Part No.	Description											
204	3/4 20mm	136784	TB-SCEZ-012-SHSS	1.27	1.23	2.77	1.36	2.00	2.50	1.11	1.31	0.45	3/8-16	0.73
		136855	TB-SCEZ-20M-SHSS	.576	31.2	70.4	34.5	50.8	63.5	28.2	33.4	11.4	3/8-16	18.5
205	1 25mm	136785	TB-SCEZ-100-SHSS	1.48	1.34	3.06	1.39	2.00	2.75	1.32	1.44	0.45	3/8-16	0.78
		136856	TB-SCEZ-25M-SHSS	.671	34.0	77.7	35.3	50.8	69.9	33.5	36.5	11.4	3/8-16	19.8
206	1-3/16	136786	TB-SCEZ-103-SHSS	2.49	1.52	3.84	1.50	3.00	3.22	1.57	1.69	0.88	7/16-14	0.94
	1-1/4	136787	TB-SCEZ-104S-SHSS											
	30mm	136857	TB-SCEZ-30M-SHSS	1.13	38.6	97.5	38.1	76.2	81.8	39.9	42.9	22.4	7/16-14	23.9
207	1-1/4	136788	TB-SCEZ-104-SHSS	3.55	1.71	4.15	1.77	3.25	3.66	1.84	1.88	0.75	1/2-13	1.04
	1-7/16	136789	TB-SCEZ-107-SHSS											
	35mm	136858	TB-SCEZ-35M-SHSS	1.61	43.4	105.4	45.0	82.6	93.0	46.7	47.6	19.1	1/2-13	26.4
208	1-1/2 40mm	136788	TB-SCEZ-104-SHSS	4.21	1.94	4.51	1.80	3.50	4.00	2.05	2.13	1.00	1/2-13	1.19
		136859	TB-SCEZ-40M-SHSS	1.91	49.3	114.6	45.7	88.9	101.6	52.1	54.0	25.4	1/2-13	30.2
210	1-15/16	136792	TB-SCEZ-115-SHSS	5.67	1.94	5.37	1.92	4.00	4.47	2.43	2.25	1.25	5/8-11	1.19
	2	136990	TB-SCEZ-200-SHSS											
	50mm	136860	TB-SCEZ-50M-SHSS	2.57	49.3	136.4	48.8	101.6	113.5	61.7	57.2	31.8	5/8-11	30.2

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SELECTION/DIMENSIONS



ULTRA KLEEN Mounted Bearings SCEZ PSS NORMAL DUTY POLYMER HOUSED 2-BOLT FLANGE BEARINGS



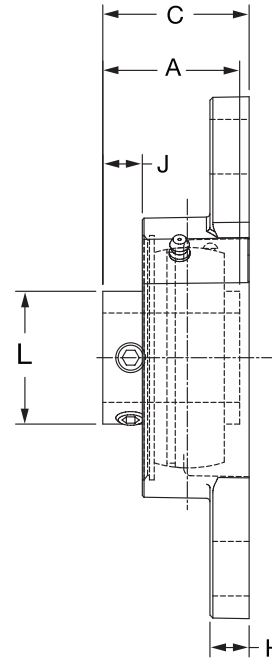
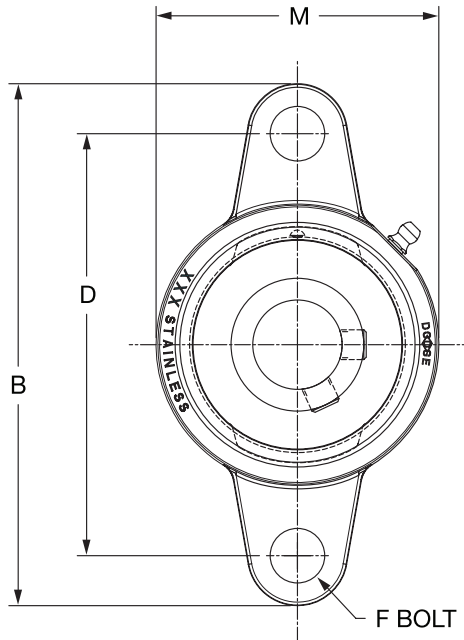
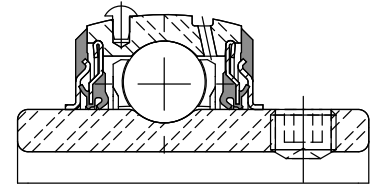
Series	Shaft Size	With Stainless Steel Insert		Weight lbs kg	A	B	C	D	F Bolt Dia.	H	J	L	M
		Part No.	Description										
204	3/4	136710	F2B-SCEZ-012-PSS	0.40	1.23	4.45	1.44	3.54	3/8	0.53	0.32	1.11	2.35
	20mm	136751	F2B-SCEZ-20M-PSS	0.24	31.2	113.0	36.4	89.9	M10	13.5	8.0	28.2	59.7
205	1	136711	F2B-SCEZ-100-PSS	0.56	1.34	4.92	1.50	3.90	3/8	0.54	0.36	1.32	2.71
	25mm	136752	F2B-SCEZ-25M-PSS	0.28	34.0	125.0	38.1	99.1	M10	13.7	9.2	33.5	68.8
206	1-3/16	136712	F2B-SCEZ-103-PSS	0.86	1.52	5.58	1.69	4.59	3/8	0.60	0.45	1.57	3.19
	1-1/4	136713	F2B-SCEZ-104S-PSS	0.84									
	30mm	136753	F2B-SCEZ-30M-PSS	0.39	38.6	141.7	42.9	116.6	M10	15.2	11.4	39.9	81.0
207	1-1/4	136714	F2B-SCEZ-104-PSS	1.36	1.71	6.31	1.82	5.12	1/2	0.62	0.54	1.84	3.69
	1-7/16	136715	F2B-SCEZ-107-PSS	1.24									
	35mm	136754	F2B-SCEZ-35M-PSS	0.61	43.4	160.3	46.3	130.0	M12	15.7	13.8	46.7	93.7
208	1-1/2	136716	F2B-SCEZ-108-PSS	1.82	1.94	6.77	2.08	5.65	1/2	0.67	0.63	2.05	4.06
	40mm	136755	F2B-SCEZ-40M-PSS	0.76	49.3	172.0	52.8	143.5	M12	17.0	15.9	52.1	103.1
209	1-11/16	136717	F2B-SCEZ-111-PSS	2.00	1.94	7.07	2.08	5.85	9/16	0.72	0.62	2.22	4.31
	45mm	136756	F2B-SCEZ-45M-PSS	0.88	49.3	179.6	52.8	148.6	M14	18.3	15.7	56.4	109.5
210	1-15/16	136718	F2B-SCEZ-115-PSS	2.12	1.94	7.47	2.08	6.18	5/8	0.76	0.63	2.43	4.50
	50mm	136987 136757	F2B-SCEZ-200-PSS F2B-SCEZ-50M-PSS	2.08 0.96	49.3	189.7	52.8	157.0	M16	19.3	15.9	61.7	114.3

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SELECTION/DIMENSIONS



ULTRA KLEEN Mounted Bearings SCEZ SHSS NORMAL DUTY STAINLESS STEEL HOUSED 2-BOLT FLANGE BEARINGS



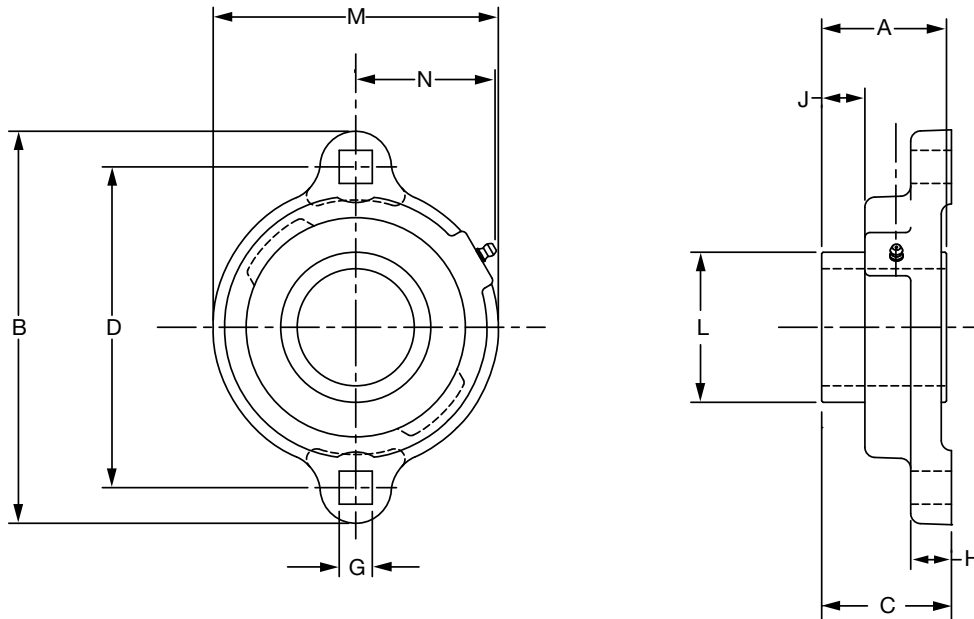
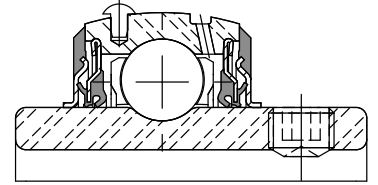
Series	Shaft Size	With Stainless Steel Insert		Weight lbs kg	A	B	C	D	F Bolt Dia.	H	J	L	M
		Part No.	Description										
204	3/4	136793	F2B-SCEZ-012-SHSS	0.95	1.23	4.38	1.25	3.54	3/8	0.32	0.36	1.11	2.38
	20mm	136861	F2B-SCEZ-20M-SHSS	0.42	31.2	111.3	31.7	89.9	M10	8.1	9.1	28.2	60.5
205	1	136794	F2B-SCEZ-100-SHSS	1.21	1.34	4.89	1.37	3.89	3/8	0.35	0.39	1.32	2.63
	25mm	136862	F2B-SCEZ-25M-SHSS	0.55	34.0	124.2	34.7	98.8	M10	8.9	9.9	33.5	66.8
206	1-3/16	136795	F2B-SCEZ-103-SHSS	1.91	1.52	5.51	1.59	4.59	3/8	0.35	0.46	1.57	3.13
	1-1/4	136796	F2B-SCEZ-104S-SHSS	1.87									
	30mm	136863	F2B-SCEZ-30M-SHSS	0.87	38.6	140.0	40.4	116.6	M10	8.9	11.7	39.9	79.5
207	1-1/4	136797	F2B-SCEZ-104-SHSS	2.64	1.71	6.18	1.76	5.12	1/2	0.42	0.55	1.84	3.50
	1-7/16	136798	F2B-SCEZ-107-SHSS	2.47									
	35mm	136864	F2B-SCEZ-35M-SHSS	1.15	43.4	157.0	44.8	130.0	M12	10.7	13.9	46.7	88.9
208	1-1/2	136799	F2B-SCEZ-108-SHSS	3.40	1.94	6.71	1.97	5.65	1/2	0.42	0.63	2.05	3.84
	40mm	136865	F2B-SCEZ-40M-SHSS	1.50	49.3	170.4	50.1	143.5	M12	10.7	16.1	52.1	97.5
210	1-15/16	136800	F2B-SCEZ-115-SHSS	4.17	1.94	7.48	1.98	6.18	5/8	0.48	0.63	2.43	4.31
	2 50mm	136991 136866	F2B-SCEZ-200-SHSS F2B-SCEZ-50M-SHSS	4.13 1.87	49.3 190.0		50.3 157.0		M16	12.2	16.1	61.7	109.5

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SELECTION/DIMENSIONS



ULTRA KLEEN Mounted Bearings SCEZ SHSS NORMAL DUTY STAINLESS STEEL HOUSED 2-BOLT FLANGE BEARINGS



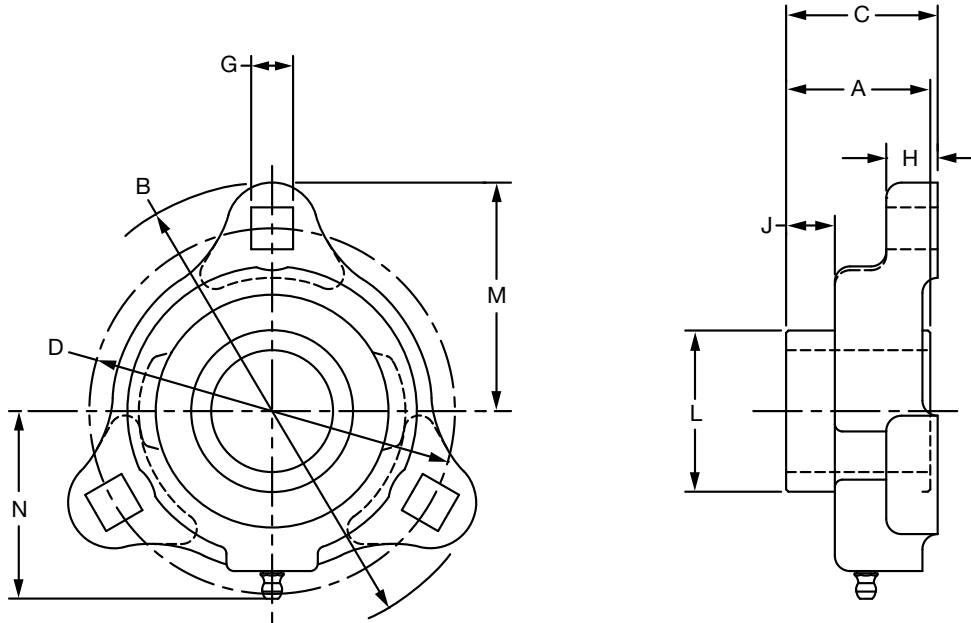
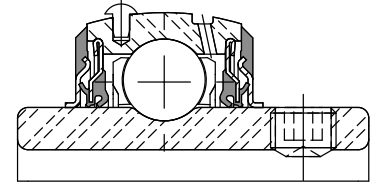
Series	Shaft Size	Standard		Weight lbs kg	A	B	C	D	G	H	J	L	M	N
		Part No.	Description											
204	3/4	136817	LFT-SCEZ-012-SHSS	.68	1.23	3.56	1.25	2.81	0.34	0.58	0.37	1.11	2.38	1.55
	20 mm	136879	LFT-SCEZ-20M-SHSS	.31	31.2	90.4	31.7	71.4	8.6	14.7	9.5	28.2	60.5	39.4
205	1	136818	LFT-SCEZ-100-SHSS	.84	1.34	3.75	1.36	3.00	0.34	0.50	0.39	1.32	2.63	1.67
	25 mm	136880	LFT-SCEZ-25M-SHSS	.38	34.0	95.3	34.6	76.2	8.6	12.7	10.0	33.5	66.8	42.4
206	1-3/16	136819	LFT-SCEZ-103-SHSS	1.88	1.52	4.44	1.60	3.56	0.41	0.61	0.51	1.57	3.25	1.98
	1-1/4 30 mm	136820 136881	LFT-SCEZ-104S-SHSS LFT-SCEZ-30M-SHSS	.85	38.6	112.8	40.5	90.4	10.4	15.5	13.0	39.9	82.6	50.3
207	1-1/4	136821	LFT-SCEZ-104-SHSS	1.77	1.71	4.81	1.74	3.94	0.41	0.67	0.55	1.84	3.50	2.09
	1-7/16 35 mm	136822 136882	LFT-SCEZ-107-SHSS LFT-SCEZ-35M-SHSS	.80	43.4	122.2	44.3	100.1	10.4	17.1	13.9	46.7	88.9	53.1

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SELECTION/DIMENSIONS



ULTRA KLEEN Mounted Bearings SCEZ SHSS NORMAL DUTY STAINLESS STEEL HOUSED 3-BOLT FLANGE BEARINGS



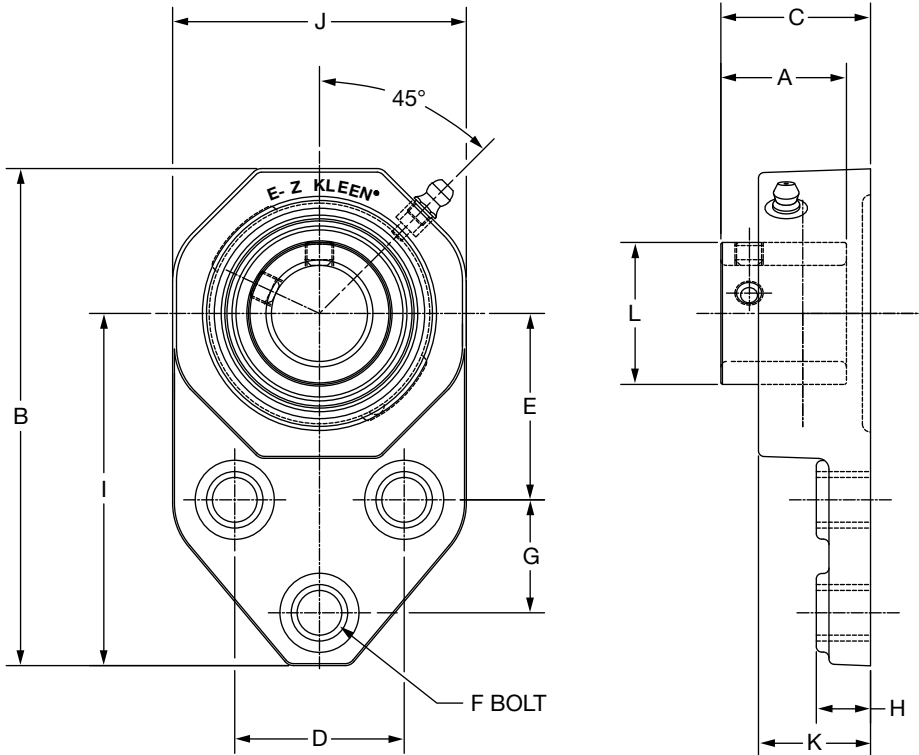
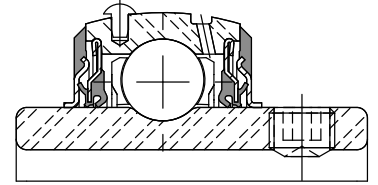
Series	Shaft Size	Standard		Weight lbs kg	A	B	C	D	G	H	J	L	M	N
		Part No.	Description											
204	3/4	136809	LF-SCEZ-012-SHSS	.64	1.23	3.56	1.25	2.81	0.34	0.58	0.37	1.11	1.78	1.55
	20 mm	136873	LF-SCEZ-20M-SHSS	.29	31.2	90.4	31.7	71.4	8.6	14.7	9.5	28.2	45.2	39.4
205	1	136810	LF-SCEZ-100-SHSS	.80	1.34	3.75	1.36	3.00	0.34	0.50	0.39	1.32	1.88	1.67
	25 mm	136874	LF-SCEZ-25M-SHSS	.36	34.0	95.3	34.6	76.2	8.6	12.7	10.0	33.5	47.8	42.4
206	1-3/16	136811	LF-SCEZ-103-SHSS	1.09	1.52	4.44	1.60	3.56	0.41	0.61	0.51	1.57	2.22	1.98
	1-1/4	136812	LF-SCEZ-104S-SHSS											
	30 mm	136875	LF-SCEZ-30M-SHSS	.54	38.6	112.8	40.5	90.4	10.4	15.5	13.0	39.9	56.4	50.3
207	1-1/4	136813	LF-SCEZ-104-SHSS	1.73	1.71	4.81	1.74	3.94	0.41	0.67	0.55	1.84	2.41	2.09
	1-7/16	136814	LF-SCEZ-107-SHSS											
	35 mm	136876	LF-SCEZ-35M-SHSS	.79	43.4	122.2	44.3	100.1	10.4	17.1	13.9	46.7	61.2	53.1

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SELECTION/DIMENSIONS



ULTRA KLEEN Mounted Bearings SCEZ PSS NORMAL DUTY POLYMER HOUSED FLANGE BEARING



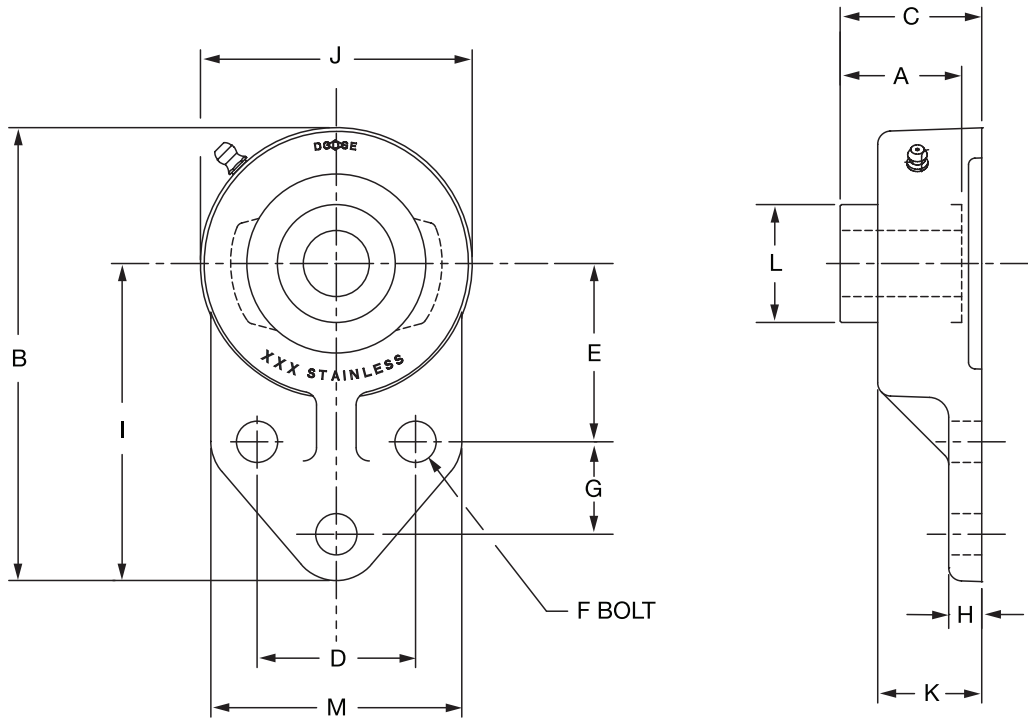
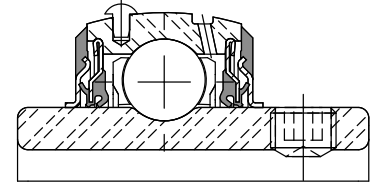
Series	Shaft Size	With Stainless Steel Insert		Weight lbs kg	A	B	C	D	E	F Bolt Dia.	G	H	I	J	K	L
		Part No.	Description													
204	3/4	136719	FB-SCEZ-012-PSS	0.47	1.23	4.39	1.44	1.50	1.69	3/8	0.88	0.53	3.22	2.34	1.12	1.11
	20mm	136758	FB-SCEZ-20M-PSS	0.23	31.2	111.5	36.4	38.1	42.9	M10	22.4	13.5	81.8	59.4	28.4	28.2
205	1	136720	FB-SCEZ-100-PSS	0.69	1.34	4.91	1.50	1.63	1.81	3/8	1.13	0.54	3.56	2.71	1.14	1.32
	25mm	136759	FB-SCEZ-25M-PSS	0.32	34.0	124.7	38.1	41.4	46.0	M10	28.7	13.7	90.4	68.8	29.0	33.5
206	1-3/16	136721	FB-SCEZ-103-PSS	1.07	1.52	5.48	1.69	1.88	2.06	3/8	1.25	0.60	3.88	3.20	1.24	1.57
	1-1/4	136722	FB-SCEZ-104S-PSS	1.05												
	30mm	136760	FB-SCEZ-30M-PSS	0.48	38.6	139.2	42.9	47.8	52.3	M10	31.8	15.2	98.6	81.3	31.5	39.9
207	1-1/4	136723	FB-SCEZ-104-PSS	1.87	1.71	6.11	1.82	2.00	2.38	1/2	1.25	0.62	4.26	3.69	1.28	1.84
	1-7/16	136724	FB-SCEZ-107-PSS	1.71												
	35mm	136761	FB-SCEZ-35M-PSS	0.83	43.4	155.2	46.3	50.8	60.5	M12	31.8	15.7	108.2	93.7	32.5	46.7

FEATURES/BENEFITS PAGE B1-3	HOW TO ORDER/NOMENCLATURE PAGE B1-6	EASY SELECTION PAGE B1-7	ACCESSORIES PAGE B1-35
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SELECTION/DIMENSIONS



ULTRA KLEEN Mounted Bearings SCEZ SHSS NORMAL DUTY STAINLESS STEEL HOUSED FLANGE BRACKET BEARINGS



Series	Shaft Size	With Stainless Steel Insert	
		Part No.	Description
204	3/4	136801	FB-SCEZ-012-SHSS
	20mm	136867	FB-SCEZ-20M-SHSS
205	1	136802	FB-SCEZ-100-SHSS
	25mm	136868	FB-SCEZ-25M-SHSS
206	1-3/16	136803	FB-SCEZ-103-SHSS
	1-1/4	136804	FB-SCEZ-104S-SHSS
	30mm	136869	FB-SCEZ-30M-SHSS
207	1-1/4	136805	FB-SCEZ-104-SHSS
	1-7/16	136806	FB-SCEZ-107-SHSS
	35mm	136870	FB-SCEZ-35M-SHSS
210	1-15/16	136808	FB-SCEZ-115-SHSS
	2	136992	FB-SCEZ-200-SHSS
	50mm	136872	FB-SCEZ-50M-SHSS

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SELECTION/DIMENSIONS



ULTRA KLEEN Mounted Bearings SCEZ SHSS NORMAL DUTY STAINLESS STEEL HOUSED FLANGE BRACKET BEARINGS

Bearing Reference Guide
 ULTRA KLEEN
 E-Z KLEEN
 Extreme Duty
 Setscrew Ball Bearing
 GRIP TIGHT
 D-LOK Ball Bearing

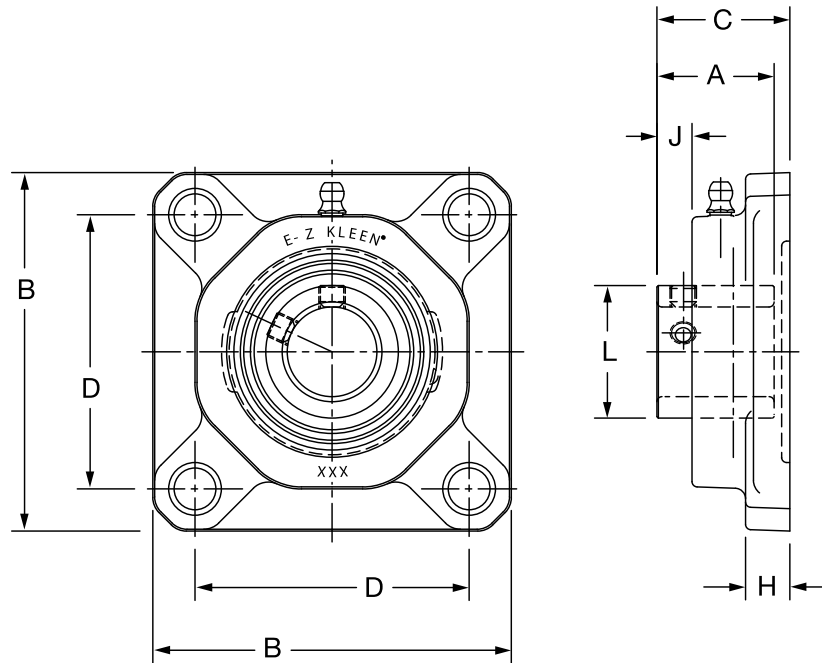
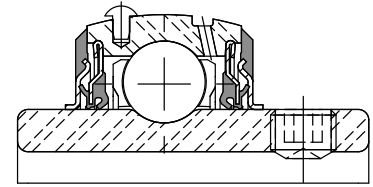
Series	Shaft Size	Weight lbs kgs	A	B	C	D	E	F Bolt Dia	G	H	I	J	K	L	M
204	3/4	1.00	1.23	4.19	1.25	1.50	1.69	3/8	0.88	0.31	3.00	2.38	0.90	1.11	2.38
	20 mm	.45	31.2	106.4	31.8	38.1	42.9	M10	22.4	7.9	76.2	60.4	22.9	28.2	60.5
205	1	1.26	1.34	4.69	1.37	1.63	1.81	3/8	1.13	0.38	3.38	2.62	0.98	1.32	2.50
	25 mm	.52	34.0	119.1	34.7	41.4	46.0	M10	28.7	9.7	85.9	66.4	24.9	33.5	63.5
206	1-3/16	1.95	1.52	5.31	1.59	1.88	2.06	3/8	1.25	0.38	3.75	3.12	1.14	1.57	2.75
	1-1/4 30 mm	.89	38.6	134.9	40.4	47.8	52.3	M10	31.8	9.7	95.3	79.2	29.0	39.9	69.9
207	1-1/4	2.87	1.71	6.00	1.76	2.00	2.38	1/2	1.25	0.50	4.25	3.12	1.22	1.84	3.25
	1-7/16 35 mm	1.3	43.4	152.4	44.8	50.8	60.5	M12	31.8	12.7	108.0	88.8	31.0	46.7	82.6
210	1-15/16	4.43	1.94	7.34	1.98	2.75	2.94	1/2	1.63	0.50	5.19	4.30	1.35	2.43	4.00
	2 50 mm	2.01	49.3	186.4	50.3	69.9	74.7	M12	41.4	12.7	131.8	109.2	34.3	61.7	101.6

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SELECTION/DIMENSIONS



ULTRA KLEEN Mounted Bearings SCEZ PSS NORMAL DUTY POLYMER HOUSED 4-BOLT FLANGE BEARINGS



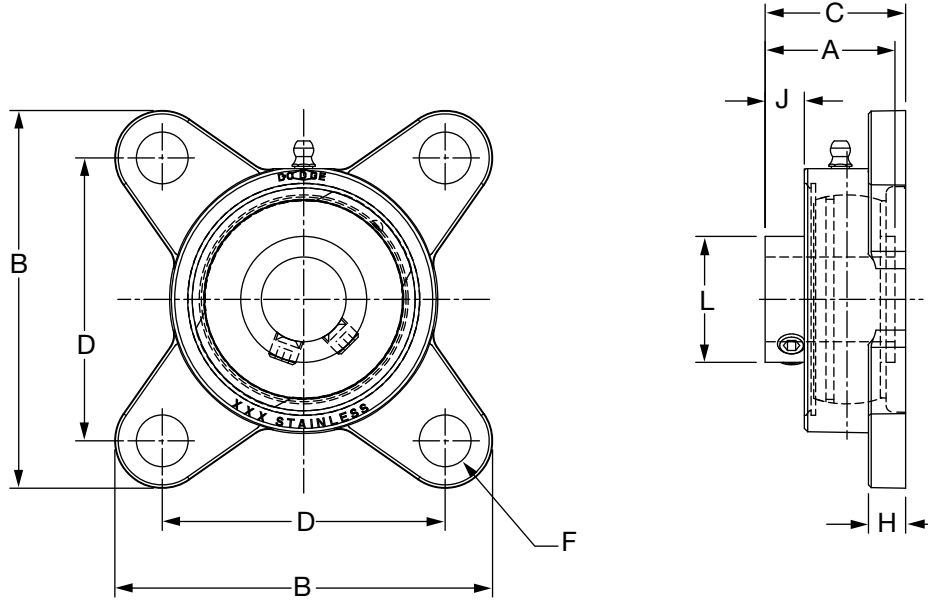
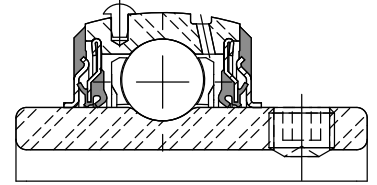
Series	Shaft Size	With Stainless Steel Insert		Weight lbs kg	A	B	C	D	F Bolt Dia.	H	J	L
		Part No.	Description									
204	3/4	136725	F4B-SCEZ-012-PSS	0.55	1.23	3.38	1.46	2.50	3/8	0.53	0.30	1.11
	20 mm	136762	F4B-SCEZ-20M-PSS	0.27	31.2	85.9	37.0	63.5	M10	13.5	7.5	28.2
205	1	136726	F4B-SCEZ-100-PSS	0.67	1.34	3.75	1.52	2.75	3/8	0.54	0.36	1.32
	25 mm	136763	F4B-SCEZ-25M-PSS	0.32	34.0	95.3	38.6	69.9	M10	13.7	9.2	33.5
206	1-3/16	136727	F4B-SCEZ-103-PSS	0.86	1.52	4.25	1.72	3.25	3/8	0.60	0.45	1.57
	1-1/4	136728	F4B-SCEZ-104S-PSS	0.84								
	30 mm	136764	F4B-SCEZ-30M-PSS	0.39	38.6	108.0	43.7	82.6	M10	15.2	11.4	39.9
207	1-1/4	136729	F4B-SCEZ-104-PSS	1.40	1.71	4.65	1.84	3.63	1/2	0.62	0.53	1.84
	1-7/16	136730	F4B-SCEZ-107-PSS	1.24								
	35 mm	136765	F4B-SCEZ-35M-PSS	0.61	43.4	118.1	46.8	92.2	M12	15.7	13.5	46.7
208	1-1/2	136731	F4B-SCEZ-108-PSS	1.82	1.94	5.12	2.10	4.00	1/2	0.67	0.62	2.05
	40 mm	136766	F4B-SCEZ-40M-PSS	0.76	49.3	130.0	53.3	101.6	M12	17.0	15.7	52.1
209	1-11/16	136732	F4B-SCEZ-111-PSS	2.00	1.94	5.38	2.10	4.13	9/16	0.72	0.62	2.22
	45 mm	136767	F4B-SCEZ-45M-PSS	0.88	49.3	136.7	53.3	104.9	M14	18.3	15.7	56.4
210	1-15/16	136733	F4B-SCEZ-115-PSS	2.12	1.94	5.62	2.24	4.38	5/8	0.76	0.63	2.43
	2 50 mm	136988 136768	F4B-SCEZ-200-PSS F4B-SCEZ-50M-PSS	2.03 0.96	49.3	142.7	56.8	111.3	M16	19.3	15.9	61.7

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SELECTION/DIMENSIONS



ULTRA KLEEN Mounted Bearings SCEZ SHSS NORMAL DUTY STAINLESS STEEL HOUSED 4-BOLT FLANGE BEARINGS



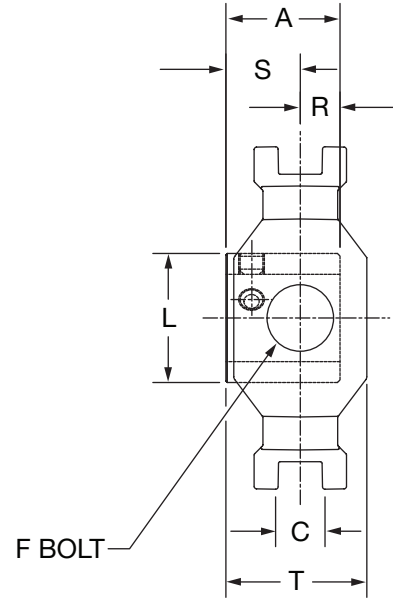
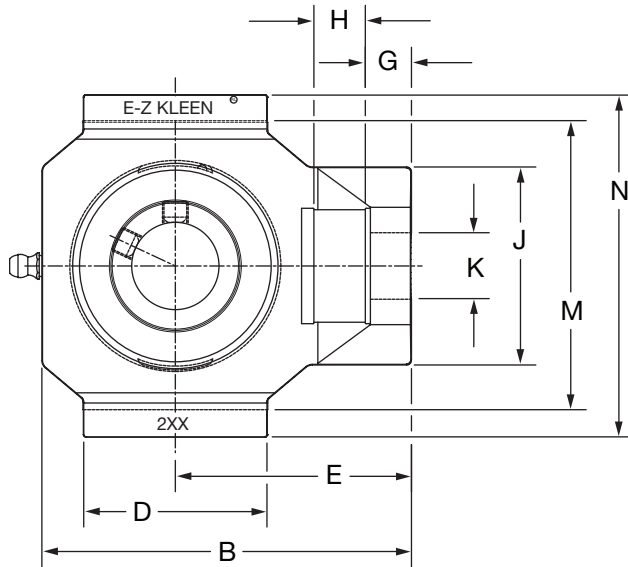
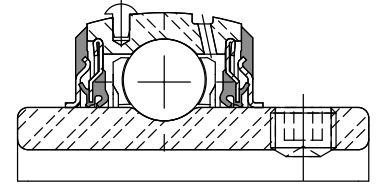
Series	Shaft Size	With Stainless Steel Insert		Weight lbs kg	A	B	C	D	F Bolt Dia.	H	J	L
		Part No.	Description									
204	3/4	136825	F4B-SCEZ-012-SHSS	1.08	1.23	3.35	1.25	2.51	3/8	0.34	0.34	1.11
	20 mm	136885	F4B-SCEZ-20M-SHSS	0.49	31.2	85.1	31.7	63.8	M10	8.6	8.8	28.2
205	1	136826	F4B-SCEZ-100-SHSS	1.39	1.34	3.75	1.37	2.75	3/8	0.37	0.38	1.32
	25 mm	136886	F4B-SCEZ-25M-SHSS	0.63	34.0	95.3	34.7	69.9	M10	9.4	9.5	33.5
206	1-3/16	136827	F4B-SCEZ-103-SHSS	2.09	1.52	4.16	1.59	3.24	3/8	0.37	0.45	1.57
	1-1/4 30 mm	136828 136887	F4B-SCEZ-104S-SHSS F4B-SCEZ-30M-SHSS	2.05 0.95	38.6	105.7	40.4	82.3	M10	9.4	11.4	39.9
207	1-1/4	136829	F4B-SCEZ-104-SHSS	2.95	1.71	4.68	1.76	3.62	1/2	0.42	0.55	1.84
	1-7/16 35 mm	136830 136888	F4B-SCEZ-107-SHSS F4B-SCEZ-35M-SHSS	2.78 1.29	43.4	118.9	44.8	91.9	M12	10.7	13.9	46.7
208	1-1/2	136831	F4B-SCEZ-108-SHSS	3.70	1.94	5.06	1.97	4.00	1/2	0.43	0.62	2.05
	40 mm	136889	F4B-SCEZ-40M-SHSS	1.64	49.3	128.5	50.1	101.6	M12	10.9	15.7	52.1
210	1-15/16	136832	F4B-SCEZ-115-SHSS	4.60	1.94	5.67	1.98	4.37	5/8	0.49	0.62	2.43
	2 50 mm	136993 136890	F4B-SCEZ-200-SHSS F4B-SCEZ-50M-SHSS	4.56 2.07	49.3	144.0	50.3	111.0	M16	12.4	15.7	61.7

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SELECTION/DIMENSIONS



ULTRA KLEEN Mounted Bearings SCEZ PSS NORMAL DUTY POLYMER HOUSED WIDE SLOT TAKE-UP BEARINGS



Series	Shaft Size	With Stainless Steel Insert	
		Part No.	Description
204	3/4	136734	WSTU-SCEZ-012-PSS
	20mm	136769	WSTU-SCEZ-20M-PSS
205	1	136735	WSTU-SCEZ-100-PSS
	25mm	136770	WSTU-SCEZ-25M-PSS
206	1-3/16	136736	WSTU-SCEZ-103-PSS
	1-1/4	136737	WSTU-SCEZ-104S-PSS
207	30mm	136771	WSTU-SCEZ-30M-PSS
	1-1/4	136738	WSTU-SCEZ-104-PSS
207	1-7/16	136739	WSTU-SCEZ-107-PSS
	35mm	136772	WSTU-SCEZ-35M-PSS

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SELECTION/DIMENSIONS



ULTRA KLEEN Mounted Bearings SCEZ PSS NORMAL DUTY POLYMER HOUSED WIDE SLOT TAKE-UP BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	Take-Up Frame No. Ref.	A	B	C	D	E	F Thd Shaft	G
204	3/4	0.66	WS300	1.23	3.81	0.530	2.10	2.50	5/8	0.56
	20 mm	0.31		31.2	96.8	13.46	53.3	63.5	15.9	14.2
205	1	0.72	WS300	1.34	3.97	0.530	2.20	2.56	5/8	0.56
	25 mm	0.34		34.0	100.8	13.46	55.9	65.0	15.9	14.2
206	1-3/16	1.07	WS308	1.52	4.49	0.530	2.29	2.86	3/4	0.56
	1-1/4			38.6	114.0	13.46	58.2	72.6	19.1	14.2
207	30 mm	0.49	WS308	1.71	4.99	0.530	2.25	3.10	3/4	0.56
	1-7/16	1.42		43.4	126.7	13.46	57.2	78.7	19.1	14.2
	35 mm	0.69								

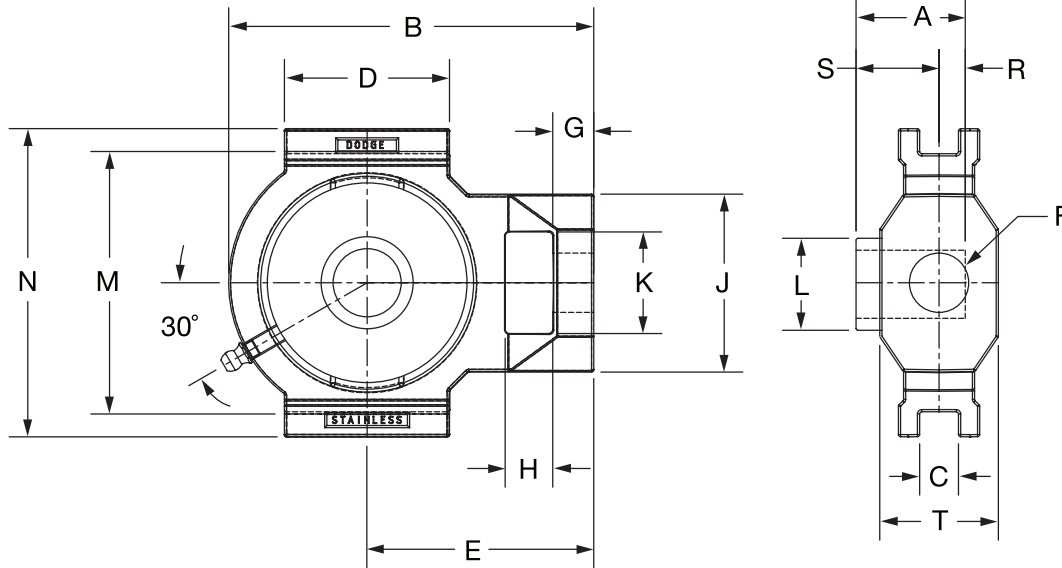
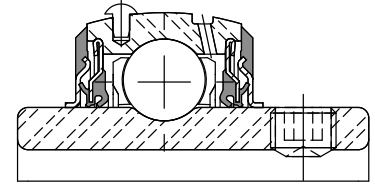
Series	Shaft Size	H	J	K	L	M	N	R	S	T
204	3/4	0.65	2.10	0.71	1.11	3.015/2.985	3.63	0.50	0.73	1.38
	20 mm	16.5	53.3	18.0	28.2	76.58/75.82	92.2	12.7	18.5	35.1
205	1	0.65	2.12	0.71	1.32	3.030/3.000	3.63	0.56	0.78	1.38
	25 mm	16.5	53.8	18.0	33.5	76.96/76.20	92.2	14.2	19.8	35.1
206	1-3/16	0.65	2.41	0.81	1.57	3.525/3.495	4.20	0.58	0.94	1.62
	1-1/4	16.5	61.2	20.6	39.9	89.54/88.77	106.7	14.7	23.9	41.1
207	30 mm	0.65	2.41	0.81	1.84	3.540/3.510	4.20	0.67	1.04	1.62
	1-7/16	16.5	61.2	20.6	46.7	89.93/89.15	106.7	17.0	26.4	41.1
	35 mm									

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SELECTION/DIMENSIONS



ULTRA KLEEN Mounted Bearings SCEZ SHSS NORMAL DUTY STAINLESS STEEL HOUSED WIDE SLOT TAKE-UP BEARINGS



Series	Shaft Size	Standard	
		Part No.	Description
204	3/4	136841	WSTU-SCEZ-012-SHSS
	20mm	136897	WSTU-SCEZ-20M-SHSS
205	1	136842	WSTU-SCEZ-100-SHSS
	25mm	136898	WSTU-SCEZ-25M-SHSS
206	1-3/16	136843	WSTU-SCEZ-103-SHSS
	1-1/4	136844	WSTU-SCEZ-104S-SHSS
	30mm	136899	WSTU-SCEZ-30M-SHSS
207	1-1/4	136845	WSTU-SCEZ-104-SHSS
	1-7/16	136846	WSTU-SCEZ-107-SHSS
	35mm	136900	WSTU-SCEZ-35M-SHSS
208	1-1/2	136847	WSTU-SCEZ-108-SHSS
	40mm	136901	WSTU-SCEZ-40M-SHSS
210	1-15/16	136848	WSTU-SCEZ-115-SHSS
	2	136995	WSTU-SCEZ-200-SHSS
	50mm	136902	WSTU-SCEZ-50M-SHSS

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SELECTION/DIMENSIONS



ULTRA KLEEN Mounted Bearings SCEZ SHSS NORMAL DUTY STAINLESS STEEL HOUSED WIDE SLOT TAKE-UP BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs. kg	Take-Up Frame No. Ref.	A	B	C	D	E	F Screw Dia	G
204	3/4	2.14	WS300	1.23	3.97	0.530	2.20	2.56	5/8	0.56
	20mm	.97		31.2	100.8	13.46	55.9	65.0	15.9	14.2
205	1	2.03	WS300	1.34	3.97	0.530	2.20	2.56	5/8	0.56
	25mm	.92		34.0	100.8	13.46	55.9	65.0	15.9	14.2
206	1-3/16	3.36	WS308	1.52	4.99	0.530	2.26	3.10	3/4	0.56
	1-1/4	1.52		38.6	126.7	13.46	57.4	78.7	19.1	14.2
207	1-1/4	3.21	WS308	1.71	4.99	0.530	2.26	3.10	3/4	0.56
	1-7/16	1.46		43.4	126.7	13.46	57.4	78.7	19.1	14.2
208	1-1/2	4.52	WS400	1.94	5.63	0.688	3.25	3.50	1	0.63
	40mm	2.1		49.3	143.0	17.48	82.6	88.9	25.4	16.0
210	1-15/16	4.03	WS400	1.94	5.63	0.688	3.25	3.50	1	0.63
	2	1.83		49.3	143.0	17.48	82.6	88.9	25.4	16.0

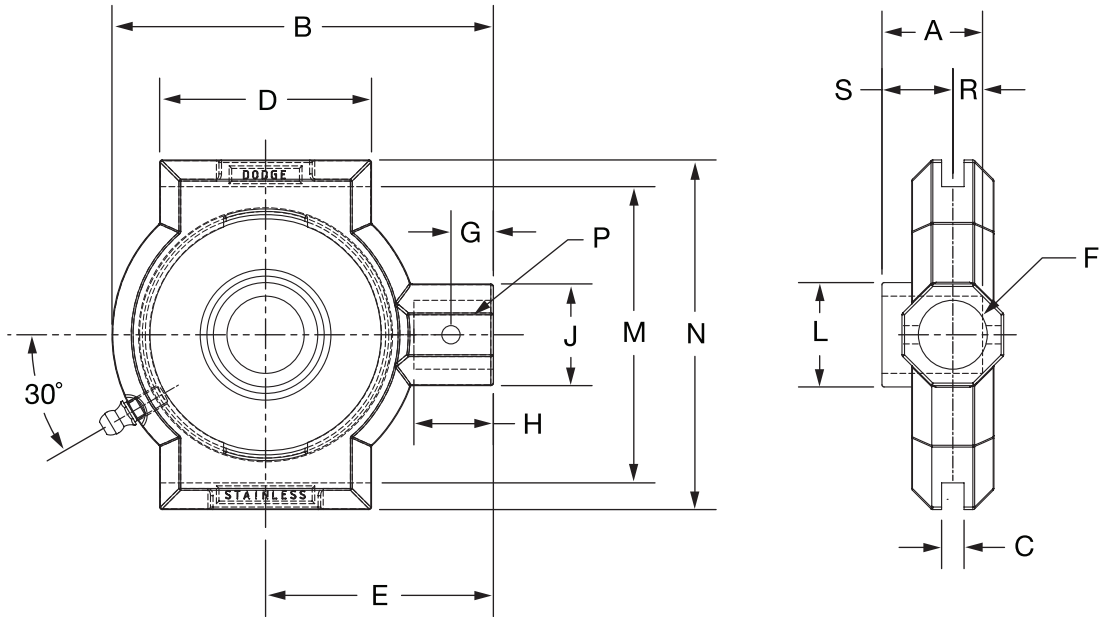
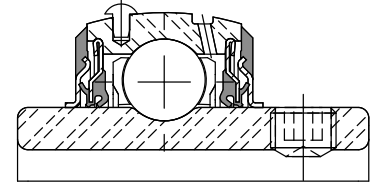
Series	Shaft Size	H	J	K	L	M	N	R	S	T
204	3/4	0.65	2.12	1.15	1.11	3.025/2.995	3.63	0.50	0.73	1.38
	20mm	16.5	53.8	29.2	28.2	76.84/76.07	92.2	12.7	18.5	35.1
205	1	0.65	2.12	1.15	1.32	3.025/2.995	3.63	0.56	0.78	1.38
	25mm	16.5	53.8	29.2	33.5	76.84/76.07	92.2	14.2	19.8	35.1
206	1-3/16	0.65	2.43	1.39	1.57	3.540/3.510	4.20	0.58	0.94	1.62
	1-1/4	16.5	61.7	35.3	39.9	89.92/89.15	106.7	14.7	23.9	41.1
207	1-1/4	0.65	2.43	1.39	1.84	3.540/3.510	4.20	0.67	1.04	1.62
	1-7/16	16.5	61.7	35.3	46.7	89.92/89.15	106.7	17.0	26.4	41.1
208	1-1/2	0.75	2.75	1.94	2.05	4.015/3.985	4.50	0.75	1.19	1.62
	40mm	19.1	69.9	49.3	52.1	101.98/101.22	114.3	19.1	30.2	41.1
210	1-15/16	0.75	2.75	1.94	2.43	4.015/3.985	4.50	0.75	1.19	1.62
	2	19.1	69.9	49.3	61.7	101.98/101.22	114.3	19.1	30.2	41.1

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SELECTION/DIMENSIONS



ULTRA KLEEN Mounted Bearings SCEZ SHSS NORMAL DUTY STAINLESS STEEL HOUSED NARROW SLOT TAKE-UP BEARINGS



Series	Shaft Size	Standard	
		Part No.	Description
204S	3/4	136833	NSTU-SCEZ-012-SHSS
	20mm	136891	NSTU-SCEZ-20M-SHSS
205	1	136834	NSTU-SCEZ-100-SHSS
	25mm	136892	NSTU-SCEZ-25M-SHSS
206	1-3/16	136835	NSTU-SCEZ-103-SHSS
	1-1/4	136836	NSTU-SCEZ-104S-SHSS
	30mm	136893	NSTU-SCEZ-30M-SHSS
207	1-1/4	136837	NSTU-SCEZ-104-SHSS
	1-7/16	136838	NSTU-SCEZ-107-SHSS
	35mm	136894	NSTU-SCEZ-35M-SHSS
208	1-1/2	136839	NSTU-SCEZ-108-SHSS
	40mm	136895	NSTU-SCEZ-40M-SHSS
210	1-15/16	136840	NSTU-SCEZ-115-SHSS
	2	136994	NSTU-SCEZ-200-SHSS
	50mm	136896	NSTU-SCEZ-50M-SHSS

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SELECTION/DIMENSIONS



ULTRA KLEEN Mounted Bearings SCEZ SHSS NORMAL DUTY STAINLESS STEEL HOUSED NARROW SLOT TAKE-UP BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs. kg	Take-Up Frame No. Ref.	A	B	C	D	E	F Screw Dia	G
204	3/4	1.16	NS210	1.23	3.49	0.265	1.50	2.19	3/4	0.44
	20mm	.53		31.2	88.6	6.73	38.1	55.6	19.1	11.2
205	1	1.06	NS210	1.34	3.49	0.265	1.50	2.19	3/4	0.44
	25mm	.48		34.0	88.6	6.73	38.1	55.6	19.1	11.2
206	1-3/16	2.51	NS308	1.52	4.50	0.265	2.50	2.69	3/4	0.50
	1-1/4	1.14		38.6	114.3	6.73	63.5	68.3	19.1	12.7
207	1-1/4	2.65	NS308	1.71	4.50	0.265	2.50	2.69	3/4	0.50
	1-7/16	1.20		43.4	114.3	6.73	63.5	68.3	19.1	12.7
208	1-1/2	4.08	NS400	1.94	5.38	0.328	3.00	3.25	1	0.66
	40mm	1.85		49.3	136.7	8.33	76.2	82.6	25.4	16.8
210	1-15/16	3.79	NS400	1.94	5.50	0.328	3.00	3.25	1	0.66
	2 50mm	1.72		49.3	139.7	8.33	76.2	82.6	25.4	16.8

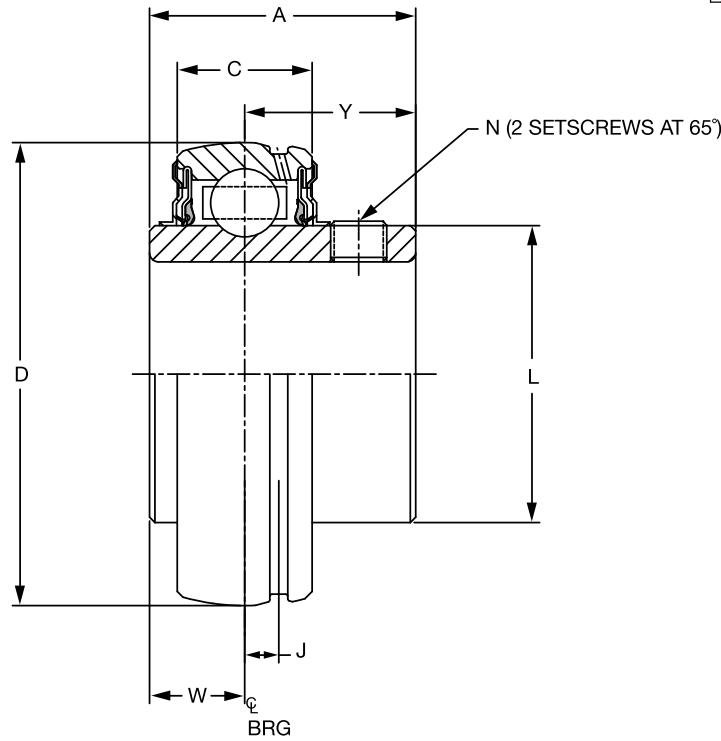
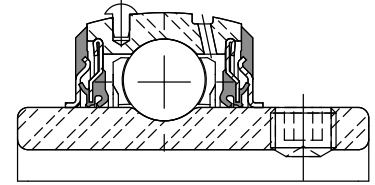
Series	Shaft Size	H	J	L	M	N	Pin Dia	R	S
204	3/4	0.88	1.20	1.11	2.635/2.605	3.13	0.32	0.50	0.73
	20mm	22.4	30.5	28.2	66.93/66.17	79.5	8.1	12.7	18.5
205	1	0.88	1.20	1.32	2.635/2.605	3.13	0.32	0.56	0.78
	25mm	22.4	30.5	33.5	66.93/66.17	79.5	8.1	14.2	19.8
206	1-3/16	0.94	1.20	1.57	3.510/3.480	4.13	0.32	0.58	0.94
	1-1/4	23.9	30.5	39.9	89.15/88.39	104.9	8.1	14.7	23.9
207	1-1/4	0.94	1.20	1.84	3.510/3.480	4.13	0.32	0.67	1.04
	1-7/16	23.9	30.5	46.7	89.15/88.39	104.9	8.1	17.0	26.4
208	1-1/2	1.16	1.50	2.05	4.015/3.985	4.75	0.38	0.75	1.19
	40mm	29.5	38.1	52.1	101.98/101.22	120.7	9.7	19.1	30.2
210	1-15/16	1.16	1.50	2.43	4.015/3.985	4.75	0.38	0.75	1.19
	2 50mm	29.5	38.1	61.7	101.98/101.22	120.7	9.7	19.1	30.2

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SELECTION/DIMENSIONS

ULTRA KLEEN Mounted Bearings SC NORMAL DUTY BEARING STAINLESS STEEL INSERTS FOR ULTRA KLEEN BEARINGS



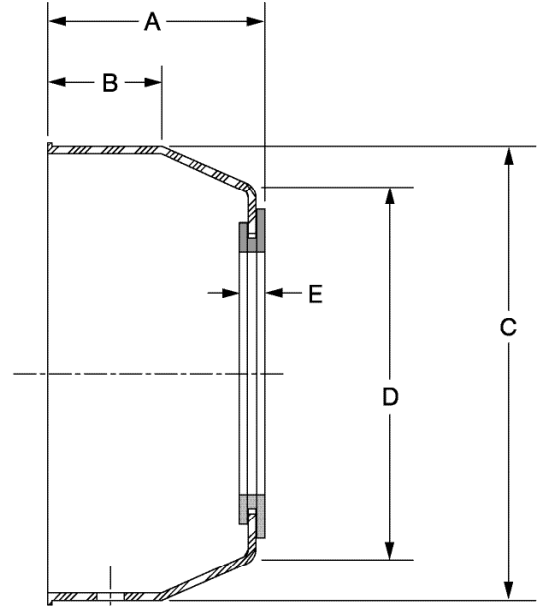
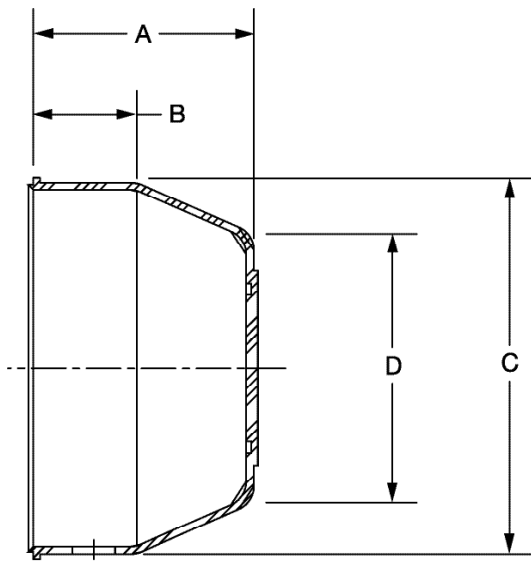
Series	Shaft Size	Stainless Steel Insert		Weight lbs kg	A	C	D	J	L	N	W	Y
		Part No.	Description									
204	3/4	127818	INS-SC-012-SS	.32	1.23	0.58	1.8504	0.15	1.11	1/4-28	0.50	0.73
	20mm	127861	INS-SC-20M-SS	.16	31.2	14.7	47.000	3.8	28.3	M6x1	12.7	18.5
205	1	127819	INS-SC-100-SS	.37	1.34	0.59	2.0472	0.15	1.32	1/4-28	0.56	0.78
	25mm	127862	INS-SC-25M-SS	.18	34.0	15.0	52.000	3.8	33.5	M6x1	14.2	19.8
206	1-3/16	127820	INS-SC-103-SS	.60	1.52	0.69	2.4409	0.18	1.57	5/16-24	0.58	0.94
	1-1/4	127821	INS-SC-104S-SS	.58								
	30mm	127863	INS-SC-30M-SS	.27	38.6	17.6	62.000	4.6	39.9	M8x1.25	14.7	23.9
207	1-1/4	127822	INS-SC-104-SS	1.02	1.71	0.75	2.8346	0.20	1.84	5/16-24	0.67	1.04
	1-7/16	127823	INS-SC-107-SS	.86								
	35mm	127864	INS-SC-35M-SS	.44	43.4	19.0	72.000	5.1	46.7	M8x1.25	17.0	26.4
208	1-1/2	127824	INS-SC-108-SS	1.27	1.94	0.87	3.1496	0.22	2.05	5/16-24	0.75	1.19
	40mm	127865	INS-SC-40M-SS	.51	49.3	22.0	80.000	5.6	52.1	M8x1.25	19.1	30.2
209	1-11/16	127825	INS-SC-111-SS	1.43	1.94	0.87	3.3465	0.25	2.22	5/16-24	0.75	1.19
	1-3/4	127804	INS-SC-112-SS	1.43								
	45mm	127866	INS-SC-45M-SS	.62	49.3	22.0	85.000	6.4	56.4	M8x1.25	19.1	30.2
210	1-15/16	127826	INS-SC-115-SS	1.48	1.94	0.87	3.5433	0.25	2.43	3/8-24	0.75	1.19
	2	127808	INS-SC-200-SS	1.39								
	50mm	127867	INS-SC-50M-SS	.67	49.3	22.0	90.000	6.4	61.7	M10x1.5	19.1	30.2

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ACCESSORIES

E-Z KLEEN/ULTRA KLEEN Mounted Bearings Polymer and Stainless Steel Housed Mounted Bearings END CLOSURES



Series	For Shaft Size	Closed End Closure Part Number	Description	A	B	C	D	Open End Closure Part Number	Description	A	B	C	D	E	
204	3/4	128960	ECC-EZ-204	1.13	0.53	1-29/32	1-3/8	128974	ECO-EZ-012	1-3/16	17/32	1-29/32	1-3/8	3/16	
	20mm			28.7	13.5	48.4	35.1		128991	ECO-EZ-20M	30.2	13.5	48.4	35.1	4.9
205	1	128961	ECC-EZ-205	1.19	17/32	2-11/64	1-39/64	128975	ECO-EZ-100	1-1/4	17/32	2-11/64	1-39/64	3/16	
	25mm			30.2	13.5	55.1	40.9		128992	ECO-EZ-25M	35.3	14.2	63.5	50.0	4.9
206	1-3/16	128962	ECC-EZ-206	1.33	9/16	2-1/2	31/32	128976	ECO-EZ-103	1-25/64	9/16	2-1/2	31/32	3/16	
	1-1/4			33.8	14.2	63.5	50.0		128989	ECO-EZ-104S	35.3	14.2	63.5	50.0	4.9
	30mm			33.8	14.2	63.5	50.0		128993	ECO-EZ-30M	35.3	14.2	63.5	50.0	4.9
207	1-1/4	128963	ECC-EZ-207	1.47	11/16	2-29/32	2-5/16	128977	ECO-EZ-104	1-17/32	11/16	2-29/32	2-5/16	3/16	
	1-7/16			37.3	17.5	73.9	58.9		128990	ECO-EZ-107	38.9	17.5	73.9	58.9	4.9
	35mm			37.3	17.5	73.9	58.9		128994	ECO-EZ-35M	38.9	17.5	73.9	58.9	4.9
208	1-1/2	128964	ECC-EZ-208	1.55	11/16	3-5/16	2-49/64	128978	ECO-EZ-108	1-19/32	11/16	3-5/16	2-49/64	13/64	
	40mm			39.1	17.5	84.1	70.1		128996	ECO-EZ-40M	40.6	17.5	84.1	70.1	5.1
209	1-11/16	128965	ECC-EZ-209	1.59	23/32	3-1/2	2-7/8	@	ECO-EZ-111	1-21/32	23/32	3-1/2	2-7/8	13/64	
	1-3/4			40.4	18.3	88.9	72.9		@	ECO-EZ-45M	41.9	18.3	88.9	72.9	5.1
210	1-15/16	128966	ECC-EZ-210	1.66	29/32	3-5/8	3	128980	ECO-EZ-115	1-23/32	29/32	3-5/8	3	13/64	
	2 50mm			42.0	23.1	91.4	76.2		128997	ECO-EZ-50M	43.7	23.1	91.4	76.2	5.1

@ Made to order

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E-Z KLEEN

Polymer and Stainless Steel Housed Mounted Bearings

Our goal at DODGE is to create the world's most successful customer. We do that by listening and responding to our customers' needs. Customers in the food and beverage processing industry told us they needed new and improved products that help make their industry safer - products that help in the fight against contamination from bacteria such as E. coli, salmonella, and staphylococcus aureus.

DODGE delivered by expanding our high performance E-Z KLEEN line with this new, improved generation of E-Z KLEEN engineered polymer housed ball and sleeve bearings and stainless steel housed ball bearings.



- 300 Series Stainless Steel



DODGE E-Z KLEEN with solid-base housing

Competitive bearing with cavities and fillings that can trap bacteria



POPULAR HOUSING STYLES

Polymer

- Pillow blocks
- Tapped-base pillow blocks
- 2 and 4 bolt flange bearings
- Flange brackets
- Wide slot take-up bearings

Stainless Steel

- Pillow blocks
- Tapped-base pillow blocks
- Flange brackets
- Wide and narrow slot take-up bearings
- 2 and 3 bolt light duty flange
- 2 and 4 bolt flange bearings

RUGGED, SOLID-BASE HOUSING

- Manufactured with no cavities and no fillings -no traps for bacteria
- Features anti-microbial polymer that helps prevent bacterial and fungal growth (polymer housing)
- Housing strength exceeds static capacity of bearing
- Designed with stainless steel lube fittings and stainless steel ferrules in bolt holes (polymer housed)
- 316 Series stainless steel housing also available
- For no relube (NL) remove the lube fitting and install the polymer plug that is shipped with each bearing
- Retains dimensional stability in harsh environments
- No flaking or peeling, even after repeated washdowns
- Provides excellent chemical resistance
- Available with either open or closed end closures
 - FDA/USDA compliant

RESULTS OF HOUSING ANTI-MICROBIAL ACTIVITY AGAINST TEST ORGANISMS

Test Organism	Type of Organism	Growth-Free Zone (MM)	Contact Inhibition (%)
Staphylococcus aureus	Bacterial	0	100
Aspergillus niger	Fungal	0	100



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E-Z KLEEN QuadGuard Sealing System

For over 125 years, the DODGE brand has been synonymous with the best the industry has to offer. Bearing users in the food and beverage industry recognize that with DODGE they have access to the best selection of the highest quality mounted ball bearings available in the market.

The DODGE E-Z KLEEN and ULTRA KLEEN bearings for the food and beverage industry offer an array of features that provide extended life in these challenging conditions. DODGE has the only bearings in the industry to offer a patented triple-lip seal with a rubberized flinger, the QuadGuard™ sealing system. These units also include an exclusive ball retainer, the Maxlife™ cage which helps retain lubrication and prevents washout in wet environments.

Combine these features with a complete line of polymer and stainless housing offerings, concentric and adapter mounting options and you have a family of mounted ball bearing products that are unsurpassed in the industry.

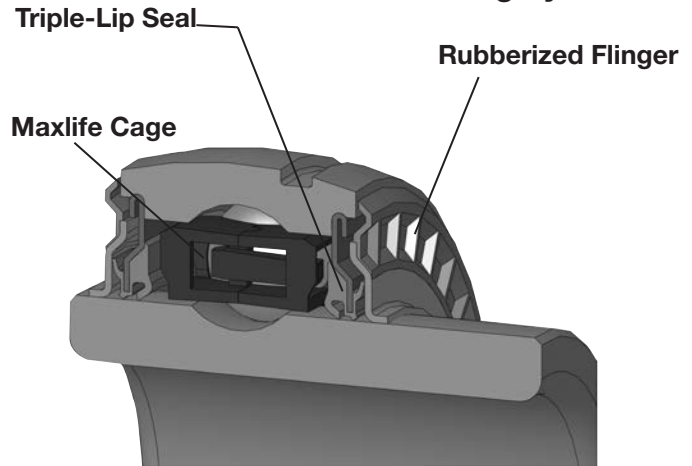
THREE SHAFT LOCKING SYSTEMS FROM STOCK

- SC - Two stainless-steel setscrews set 65 apart
- D-LOK - Corrosion resistant concentric collar
- GT - GRIP TIGHT

The QuadGuard seal consists of two patented features that are unique to DODGE bearings and are standard on the E-Z KLEEN and ULTRA KLEEN product.

- **Triple-lip seal**
 - Patented design
 - Mechanically retained seal with two contact points on the inner ring and one that rides against flinger surface
 - Three points of contact guard against contamination and keep in lubricants
 - Maximizes sealing with minimal increase in drag compared to a single lip design

DODGE QuadGuard Sealing System



CORROSION-RESISTANT BALL BEARING INSERTS

- New QuadGuard sealing system with stainless triple-lip seal and rubberized flinger
- Corrosion-resistant inner and outer ring
- Stainless steel balls and lube fitting
- Stainless steel setscrews (SC) and stainless steel capscrew (DLOK)
- 100% Filled with H1, food grade grease
- Relubricable
- Anti-rotation pin
- Patented Maxlife cage extends grease life
- Offered in inch and metric sizes
- Temperature range -20° to +225° F

- **Rubberized flinger**
 - Industry's first and only patented design
 - Molded rubber provides additional protection from contaminants entering the bearing
 - Baffle design of the rubber on the external surface of the flinger enhances the removal of liquid as it rotates
 - Extended rubber baffle outer diameter increases centrifugal acceleration to discard moisture and contamination away from bearing
 - Grease chambers on the internal surface prevent lubricants from exiting the bearing
 - Superior design increases service life in dirty environments thus leading to extended uptime



FEATURES/BENEFITS

E-Z KLEEN Corrosion Resistant Coating

The DODGE E-Z KLEEN ball bearing uses a patented, corrosion resistant coating that is superior to any coated product in the market.

- QuadGuard sealing system
- Maxlife cage
- Corrosion resistant insert has a patented nickel alloy Teflon composite coating
- Offered in setscrew (SC), concentric (D-LOK), and adapter mount (GRIP TIGHT) locking mechanisms
- Available in polymer and stainless housings

The DODGE E-Z KLEEN corrosion resistant (CR) insert outperforms other coatings on the market today such as black oxide, zinc and thin dense chrome (TDC).

Tests have shown that the DODGE CR insert exhibited 300% longer bearing life than a typical TDC coated insert. The CR insert load capacity is not de-rated as compared to stainless inserts.

DODGE offers the CR insert in three patented locking mechanisms.

- Setscrew (SC)
 - 65° stainless set screws provide superior holding force without compromising the strength of the inner ring
 - Stainless anti-rotation pin to prevent insert from rotating in the housing
- Concentric (D-LOK)
 - Concentric locking accomplished with the use of a locking collar and slotted inner ring
 - Eliminates damage to stainless shafting caused by set screws
 - Reduced vibration as compared to set screws
- Adapter Mount (GRIP TIGHT)
 - DODGE-only patented thin wall adapter mount
 - Push/pull adapter mount system provides easy on/easy off installation and removal
 - Built-in bearing puller reduces the time associated with removing bearings from shaft
 - Adapter mount does not damage stainless shafting
 - Interchangeable adapters reduce inventory

NOTE: Instruction manuals and drawings for Dodge Bearings are available on www.dodge-pt.com

24 Hour Salt Fog Test Results

DODGE E-Z KLEEN Corrosion Resistant Insert –
No corrosion after testing





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E-Z KLEEN Maxlife Cage

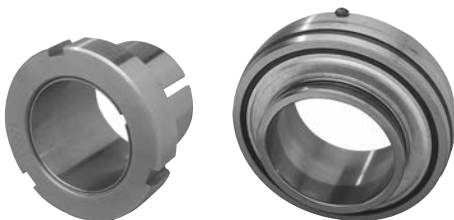
The Maxlife cage is the product of extensive research and development in retainer technology and industry leading engineering.

- Two-piece design that creates a grease compartment around each of the rolling elements
- Compartments provide constant contact between balls and grease so an oil film will always exist to prevent wear and minimize friction and heat
- Relative motion between the components and the grease is reduced which results in lower operating temperatures and extended life
- Compartmental construction of the cage holds in the grease and prevents it from being washed out in extremely wet conditions
- Exclusive design extends life with less frequency of re-lubrication than standard designs
- Included in both E-Z KLEEN and ULTRA KLEEN products



D-LOK DL

Dodge E-Z KLEEN bearings are available with the D-LOK concentric locking device that provides easy installation and 360° contact with the shaft.



GRIP-TIGHT LOCKING SYSTEM

Full Contact on shaft for better grip, less vibration.

Setscrew locking can distort the inner ring and cause system-induced vibration. But with the DODGE GRIP-TIGHT adapter, the adapter attaches itself to the shaft for full concentric contact - 360° through the length of the bearing. E-Z KLEEN and GRIP-TIGHT use stainless steel adapter sleeve and nut and provides easy-on and easy-off installation and removal.

NOTE: Instruction manuals and drawings for Dodge Bearings are available on www.dodge-pt.com



FEATURES/BENEFITS

E-Z KLEEN-SC, DL, GT; ULTRA KLEEN-SC

EZ Kleen-SC, DL, GT Ultra Kleen-SC	End-Cover Capability		Sealing		Retainer
	End-Cover Groove	Snap-On End Cover	Triple-Lip Seal	Stainless Rubberized Flinger	Maxlife Cage
Standard Features	X	X	X	X	X

Housing Capability Stainless

Housing Style	204	205	206	207	208	209	210
P2B	X	X	X	X	X		X
F2B	X	X	X	X	X		X
F4B	X	X	X	X	X		X
FB	X	X	X	X			X
TB	X	X	X	X	X		X
NSTU	X	X	X	X	X		X
WSTU	X	X	X	X	X		X
LF	X	X	X	X			
LFT	X	X	X	X			

Housing Capability Polymer

Housing Style	204	205	206	207	208	209	210
P2B	X	X	X	X	X	X	X
F2B	X	X	X	X	X	X	X
F4B	X	X	X	X	X	X	X
FB	X	X	X	X			
TB	X	X	X	X			
NSTU							
WSTU	X	X	X	X			
LF							
LFT							

NOTE: Instruction manuals and drawings for Dodge Bearings are available on www.dodge-pt.com



HOW TO ORDER/NOMENCLATURE

E-Z KLEEN Polymer and Stainless Steel Housed Mounted Bearings

HOW TO ORDER

There are two ways to specify DODGE E-Z KLEEN ball bearings. Most of the product offerings have part numbers with listings shown throughout this catalog. Use of part numbers ensures accurate order processing.

When part numbers are not shown, the product may be specified by description or part name. This method is used when ordering units that include modifications or options.

NOMENCLATURE

P2B - SCHUEZ - 104S = PCR

Modification Or Feature:

- CR = Corrosion resistant insert
- MOD = Modified
- P = Polymer housing
- SH = Stainless Steel Housing

Shaft Size:

Inches:

- First digit = Number of inches
- Second & third digits = Number of sixteenths of an inch
- 104 = Indicates 1-4/16 or 1-1/4
- S = Next smaller ring size. E.g. 1-1/4 206 would be written as 104S
- L = Next larger ring size. E.g. 1/2 204 would be written as 008L

Metric:

- First two digits = number of millimeters
- M = Metric

Bearing Type:

- SC = Wide inner ring, normal duty, 65° setscrew locking
- DL = Wide inner ring, normal duty, concentric clamp collar
- GT = Wide inner ring, normal duty, thin wall adapter locking
- PS = Polymer Sleeve Insert
- Suffixes to the above:
 - EZ = E-Z KLEEN/ULTRA KLEEN (used with polymer or stainless steel housed units)
 - BEZ = Low backing height pillow block, E-Z KLEEN/ULTRA KLEEN
 - UEZ = higher back pillow block, E-Z KLEEN/ULTRA KLEEN (for interchangeability with competitive pillow blocks)

Housing:

- F2B = 2-bolt flange
- F4B = 4-bolt flange
- FB = Flanged bracket
- INS = Insert
- P2B = Pillow block, 2-bolt base
- TB = Tapped base pillow block
- WSTU = Wide slot take-up



SELECTION

Selection of DODGE E-Z KLEEN Polymer and Stainless Steel Housed Ball Bearings

DODGE E-Z KLEEN mounted ball bearings are primarily designed for radial loading. However, they have the capacity to carry thrust loads and combined radial/thrust loads. The maximum recommended load which can be applied is limited by various components in the system, such as bearing, housing, shaft attachments, speed and life requirements as listed in this catalog and the instruction manual that accompanies each bearing. DODGE E-Z KLEEN ball bearings have been applied successfully when these limits have been exceeded under controlled operating conditions. Contact DODGE Engineering for applications which exceed these recommendations.

Select a bearing from the Selection Table that has a radial load rating at the operating speed equal to or greater than the calculated Equivalent Radial Load for a desired L_{10} life. This simple method is all that is required for the majority of general applications and provides for occasional average shock loads.

L_{10} Hours Life – The life which may be expected for at least 90% of a given group of bearings operating under identical conditions.

Heavy Service – For heavy shock loads, frequent shock loads or severe vibrations, add up to 50% (according to severity of conditions) to the Equivalent Radial Load to obtain a Modified Equivalent Radial Load. Consult Application Engineering for additional selection assistance.

A maximum thrust load value of $C/10$ is recommended as a guide for general applications and will give adequate L_{10} life. If the thrust load exceeds this limit, it is advisable to use auxiliary thrust carrying devices, such as a shaft shoulder, snap ring, or a thrust collar. Where substantial radial load pulls the housing away from the mounting base, both the hold-down bolts and housing must be of adequate strength. Auxiliary load carrying devices, such as shear bars, are advisable for side or end-loading of pillow blocks and radial loads for flange units.

To determine the L_{10} hours life for loads and RPMs not listed use the following equation:

$$L_{10} = \left(\frac{C}{P}\right)^3 \times \left(\frac{16667}{n}\right)$$

Where:

L_{10} = Life, hours

C = Dynamic Capacity, lbs. or N

P = Equivalent Radial Load, lbs. or N

n = Revolutions per minute

When the load on a ball bearing is solely a radial load with no thrust (axial) load, the Equivalent Radial Load (P) is equal to the actual radial load. However, when a thrust (axial) load is applied, the radial and thrust loads applied must be converted into an Equivalent Radial Load. Use X (radial factor) and Y (thrust factor) from Table 1 to convert the actual applied thrust and radial loads to an Equivalent Radial Load which has the same effect on the life of a bearing as a radial load of this magnitude.

$$P = XF_R + YF_A$$

Where:

P = Equivalent Radial Load, lbs.

F_R = Radial load, lbs.

F_A = Thrust load, lbs.

e = Thrust load to radial load factor (Table 1)

X = Radial load factor (Table 1)

Y = Thrust Factor (Table 1)

C_0 = Basic static capacity (Selection Table)

To find X and Y, first calculate F_A/C_0 to determine e. Calculate F_A/F_R and compare to e to determine the X and Y factors to use from Table 1.

Shaft Tolerances

Normal Shaft Size Inches	Recommended Shaft Tolerances SC & D-LOK Products (Inches)	Recommended Shaft Tolerances GRIP TIGHT Ball Bearings (Inches)
Up to 1-1/2"	+0.000 -0.0005	+0.000 -0.002
Over 1-1/2 to 2"	+0.000 -0.0010	+0.000 -0.003

NOTE: Bearing analysis program "BEST" is available on www.ptwizard.com

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SELECTION

Selection of DODGE E-Z KLEEN Polymer and Stainless Steel Housed Ball Bearings

Table 1

F_A / C_0	e	Radial/Thrust Factors			
		If F_A/F_R is equal to or less than e		If F_A/F_R is greater than e	
		$F_A/F_R \leq e$		$F_A/F_R > e$	
		X	Y	X	Y
0.014	0.19	1	0	0.56	2.30
0.021	0.21	1	0	0.56	2.15
0.028	0.22	1	0	0.56	1.99
0.042	0.24	1	0	0.56	1.85
0.056	0.26	1	0	0.56	1.71
0.070	0.27	1	0	0.56	1.63
0.084	0.28	1	0	0.56	1.55
0.110	0.30	1	0	0.56	1.45
0.170	0.34	1	0	0.56	1.31
0.280	0.38	1	0	0.56	1.15
0.420	0.42	1	0	0.56	1.04
0.560	0.44	1	0	0.56	1.00

Lubrication – DODGE Ball Bearings are lubricated at the factory and are ready to run. The bearings are initially lubricated with an aluminum complex based, H1 Food Grade grease and should be relubricated with the same or some equivalent. For high speeds, high loads, extreme temperatures and other abnormal operating conditions, special greases may be required. Contact DODGE Application Engineering for recommendations on these types of applications.

Misalignment – DODGE Ball Bearings are designed to allow a maximum of 2° static misalignment. These bearings are not suitable for dynamic misalignment. To ensure good alignment, mounting surfaces must be checked for flatness and must lie in the same plane. When tightening base bolts, each bolt should be alternately tightening in incremental torque values until full torque is achieved to prevent the angular shifting of the pillow block that occurs when one bolt is tightened to its full torque. Shimming may be required to minimize misalignment.

Substitute all known values into the Equivalent Radial Load equation. The Equivalent Radial Load (P) thus determined can be used in the L10 life formula or compared to the allowable Equivalent Radial Load rating desired in the expanded rating chart to select a bearing (Selection Table).

If calculated value of P is less than F_R , use $P = F_R$.

NOTE: Bearing analysis program “BEST” is available on www.ptwizard.com

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SELECTION

Selection of DODGE E-Z KLEEN Polymer and Stainless Steel Housed Ball Bearings

Recommended Torque													
Setscrew Size	Key Hex Across Flats	Setscrews			D-LOK			Mounting Bolts					
		◆ Recommended Torque			Cap Screw Size	Recom. Torque	EZ-KLEEN Recom. Torque	Metal Housings		EZ-KLEEN Housed Bearings			
		Standard Ball Bearing Insert		Corrosion Resistant Stainless Steel				Bolt Size	Recom. Dry Torque (Grade 2)	2-Bolt PB, 2 & 4 Bolt Fig. and Fig. Brackets		Tapped Base PB	
		Min	Max							Bolt Size	Torque ①	Bolt Size	Torque ②
(in.)	(in.)	(in.-lbs.)	(in.-lbs.)	(in.-lbs.)	(in.)	(in.Olbs.)	(in.-lbs.)	(in.)	(in.Olbs.)	(in.)	(in.-lbs.)	(in.)	(in.-lbs.)
#10	3/32	28	33	25	#8-32	58	46	3/8-16	240	3/8-16	225	3/8-16	175
1/4	1/8	66	80	60	#10-32	90	72	7/16-14	384	7/16-14	350	7/16-14	350
5/16	5/32	126	156	117	1/4-28	180	144	1/2-13	600	1/2-13	500	1/2-13	400
3/8	3/16	228	275	206	5/16-24	400	320	5/8-11	1200	9/16-12	650		
7/16	7/32	342	428	321	3/8-24	750	600	3/4-10	1950	5/8-11	1000		
								7/8-9	2890				
(mm)	(mm)	(N-m)	(N-m)	(N-m)	(mm)	(N-m)	(N-m)	(mm)	(N-m)	(mm)	(N-m)	① Torque for Austenitic (18-8) Stainless	
M5	2.5	3.2	3.7	2.8	M4	585	4.68	M10	29	M8	15		
M6	3	6.2	7.7	5.8	M5	10.75	8.6	M12	50	M10	25		
M8	4	14.2	17.8	13.4	M6	20.5	16.4	M16	124	M12	50		
M10	5	26	31	23	M8	45	36	M20	238	M14	75		
M12	6	46	57	43				M22	322	M18	125		

② Max. torque values published. Do not exceed

Lubrication

High Speed Operation - In the higher speed ranges, too much grease will cause over-heating. The amount of grease that the bearing will take for a particular high speed application can only be determined by experience. If excess grease in the bearing causes overheating, it will be necessary to remove grease fitting to permit excess grease to escape. The bearing has been greased at the factory and is ready to run. When establishing a relubrication schedule, note that a small amount of grease at frequent intervals is preferable to a large amount at infrequent intervals.

◆ **NOTE:** Dodge does not recommend the use of oils or locking agents on setscrew threads. However, if utilized, the the minimum installation torque values should be followed.

Lubrication Guide

Use a No. 2 Lithium complex base grease or equivalent*

Hours Run per Day	Suggested Lubrication Period in Weeks							
	1 to 250 RPM	251 to 500 RPM	501 to 750 RPM	751 to 1000 RPM	1001 to 1500 RPM	1501 to 2000 RPM	2001 to 2500 RPM	2501 to 3000 RPM
8	12	12	10	7	5	4	3	2
16	12	7	5	4	2	2	1	1
24	10	5	3	2	1	1	1	1

* For EZ-KLEEN series bearings, use an aluminum complex base grease.

Lubrication recommendations are intended for standard products applied in general operating conditions. For modified products, high temperature applications, and other anomalous applications contact product engineering at 864-284-5700.

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EASY SELECTION

E-Z KLEEN SC and DL

Ring Size	Shaft Size		Dynamic Capacity C _d , lbs.	Static Capacity C ₀ , lbs.	L ₁₀ Life - Hours	Allowable Equivalent Radial Load Rating (lbs.) at Various RPM*											
	SC	SCM				50	150	250	500	750	1000	1250	1500	1600	1750	2000	2250
204	1/2 5/8 3/4 13/16 20mm		2899	1482	20000	741	513	433	344	300	273	253	238	233	226	217	208
					30000	647	449	378	300	262	238	221	208	204	198	189	182
					40000	588	408	344	273	238	217	201	189	185	180	172	165
					60000	513	356	300	238	208	189	176	165	162	157	150	144
					100000	433	300	253	201	176	160	148	139	136	132	127	122
205	7/8 15/16 1 25mm		3146	1769	20000	804	557	470	373	326	296	275	259	253	246	235	226
					30000	702	487	411	326	285	259	240	226	221	215	205	197
					40000	638	442	373	296	259	235	218	205	201	195	187	179
					60000	557	386	326	259	226	205	191	179	176	170	163	157
					100000	470	326	275	218	191	173	161	151	148	144	137	132
206	1-1/16 1-1/8 1-3/16 1-1/4 30mm	1 25mm	4368	2538	20000	1116	774	652	518	452	411	382	359	351	341	326	314
					30000	975	676	570	452	395	359	333	314	307	298	285	274
					40000	886	614	518	411	359	326	303	285	279	271	259	249
					60000	774	536	452	359	314	285	265	249	244	237	226	217
					100000	652	452	382	303	265	240	223	210	206	199	191	183
207	1-1/4 1-5/16 1-3/8 1-7/16 35mm	1-3/16 1-1/4 30mm	5759	3461	20000	1471	1020	860	683	596	542	503	473	463	450	430	414
					30000	1285	891	752	596	521	473	439	414	405	393	376	361
					40000	1168	810	683	542	473	430	399	376	368	357	341	328
					60000	1020	707	596	473	414	376	349	328	321	312	298	287
					100000	860	596	503	399	349	317	294	277	271	263	252	242
208	1-1/2 1-5/8 40mm	1-7/16 1-1/2▲ 35mm	7332	4475	20000	1873	1299	1095	869	759	690	641	603	590	573	548	527
					30000	1636	1134	957	759	663	603	560	527	515	500	478	460
					40000	1487	1031	869	690	603	548	508	478	468	454	435	418
					60000	1299	900	759	603	527	478	444	418	409	397	380	365
					100000	1095	759	641	508	444	403	375	352	345	335	320	308
209	1-5/8 1-11/16 1-3/4 45mm	1-1/2 40mm	7891	4906	20000	2016	1398	1179	936	817	743	689	649	635	616	589	567
					30000	1761	1221	1030	817	714	649	602	567	555	538	515	495
					40000	1600	1109	936	743	649	589	547	515	504	489	468	450
					60000	1398	969	817	649	567	515	478	450	440	427	409	393
					100000	1179	817	689	547	478	434	403	379	371	360	345	331
210	1-15/16 2 50mm	1-11/16 1-3/4 45mm	7891	5213	20000	2016	1398	1179	936	817	743	689	649	635	616	589	567
					30000	1761	1221	1030	817	714	649	602	567	555	538	515	495
					40000	1600	1109	936	743	649	589	547	515	504	489	468	450
					60000	1398	969	817	649	567	515	478	450	440	427	409	393
					100000	1179	817	689	547	478	434	403	379	371	360	345	331

* Slight interference fit required when operating on the right of the heavy line or in the shaded area.

▲ Piloted flange only

NOTE: Bearing analysis program "BEST" is available on www.ptwizard.com

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EASY SELECTION



E-Z KLEEN SC and DL (continued)

Ring Size	Shaft Size		Dynamic Capacity C, lbs.	Static Capacity C ₀ , lbs.	L ₁₀ Life - Hours	Allowable Equivalent Radial Load Rating (lbs.) at Various RPM*											
	SC	SCM				2500	2750	3000	3250	3500	3600	4000	4500	5000	5250	5500	6000
204	1/2 5/8 3/4 13/16 20mm		2899	1482	20000	201	195	189	184	180	178	172	165	160	157	155	150
					30000	176	170	165	161	157	155	150	144	139	137	135	131
					40000	160	155	150	146	143	141	136	131	127	125	123	119
					60000	139	135	131	128	125	123	119	115	111	109	107	104
					100000	118	114	111	108	105	104	101	97	93	92	90	88
205	7/8 15/16 1 25mm		3146	1769	20000	218	211	205	200	195	193	187	179	173	170	168	163
					30000	191	185	179	175	170	169	163	157	151	149	147	142
					40000	173	168	163	159	155	153	148	142	137	135	133	129
					60000	151	147	142	139	135	134	129	124	120	118	116	113
					100000	128	124	120	117	114	113	109	105	101	100	98	95
206	1-1/16 1-1/8 1-3/16 1-1/4 30mm	1 25mm	4368	2538	20000	303	293	285	278	271	268	259	249	240	237		
					30000	265	256	249	242	237	234	226	217	210	207		
					40000	240	233	226	220	215	213	206	198	191	188		
					60000	210	203	198	192	188	186	180	173	167	164		
					100000	177	172	167	162	158	157	151	146	141	138		
207	1-1/4 1-5/16 1-3/8 1-7/16 35mm	1-3/16 1-1/4 30mm	5759	3461	20000	399	387	376	366	357	354	341	328				
					30000	349	338	328	320	312	309	298	287				
					40000	317	307	298	290	283	281	271	261				
					60000	277	268	261	254	247	245	237	228				
					100000	234	226	220	214	209	207	200	192				
208	1-1/2 1-5/8 40mm	1-7/16 1-1/2▲ 35mm	7332	4475	20000	508	492	478	466	454	450	435					
					30000	444	430	418	407	397	393	380					
					40000	403	391	380	370	361	357	345					
					60000	352	341	332	323	315	312	301					
					100000	297	288	280	272	266	263	254					
209	1-5/8 1-11/16 1-3/4 45mm	1-1/2 40mm	7891	4906	20000	547	530	515	501	489	485	468					
					30000	478	463	450	438	427	423	409					
					40000	434	421	409	398	388	385	371					
					60000	379	367	357	348	339	336	324					
					100000	320	310	301	293	286	283	274					
210	1-15/16 2 50mm	1-11/16 1-3/4 45mm	7891	5213	20000	547	530	515	501	489	485						
					30000	478	463	450	438	427	423						
					40000	434	421	409	398	388	385						
					60000	379	367	357	348	339	336						
					100000	320	310	301	293	286	283						

* Slight interference fit required when operating on the right of the heavy line or in the shaded area.

▲ Piloted flange only

NOTE: Bearing analysis program "BEST" is available on www.ptwizard.com

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EASY SELECTION

E-Z KLEEN GT

Ring Size	Shaft Size		Dynamic Capacity C, lbs.	Static Capacity C ₀ , lbs.	Allowable Equivalent Radial Load Rating (lbs.) at Various RPM*							
	GT	GTM			L ₁₀ Life - Hours	50	150	250	500	750	1000	1500
204	3/4 20mm		2899	1482	20000	741	513	433	344	300	273	238
					30000	647	449	378	300	262	238	208
					40000	588	408	344	273	238	217	189
					60000	513	356	300	238	208	189	165
					100000	433	300	253	201	176	160	139
205	7/8 15/16 1 25mm	3/4	3146	1769	20000	804	557	470	373	326	296	259
					30000	702	487	411	326	285	259	226
					40000	638	442	373	296	259	235	205
					60000	557	386	326	259	226	205	179
					100000	470	326	275	218	191	173	151
206	1-1/8 1-3/16 1-1/4 30mm	1 25mm	4368	2538	20000	1116	774	652	518	452	411	359
					30000	975	676	570	452	395	359	314
					40000	886	614	518	411	359	326	285
					60000	774	536	452	359	314	285	249
					100000	652	452	382	303	265	240	210
207	1-1/4 1-3/8 1-7/16 35mm	1-3/16 1-1/4 30mm	5759	3461	20000	1471	1020	860	683	596	542	473
					30000	1285	891	752	596	521	473	414
					40000	1168	810	683	542	473	430	376
					60000	1020	707	596	473	414	376	328
					100000	860	596	503	399	349	317	277
208	1-1/2 40mm	1-7/16 1-1/2▲ 35mm	7332	4475	20000	1873	1299	1095	869	759	690	603
					30000	1636	1134	957	759	663	603	527
					40000	1487	1031	869	690	603	548	478
					60000	1299	900	759	603	527	478	418
					100000	1095	759	641	508	444	403	352
209	1-5/8 1-11/16 1-3/4 45mm	1-1/2 40mm	7891	4906	20000	2016	1398	1179	936	817	743	649
					30000	1761	1221	1030	817	714	649	567
					40000	1600	1109	936	743	649	589	515
					60000	1398	969	817	649	567	515	450
					100000	1179	817	689	547	478	434	379
210	1-15/16 2 50mm	1-11/16 1-3/4 45mm	7891	5213	20000	2016	1398	1179	936	817	743	649
					30000	1761	1221	1030	817	714	649	567
					40000	1600	1109	936	743	649	589	515
					60000	1398	969	817	649	567	515	450
					100000	1179	817	689	547	478	434	379

* Speed limit values reflect quad contact seal

▲ Piloted flange only

NOTE: Bearing analysis program "BEST" is available on www.ptwizard.com

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Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing



E-Z KLEEN GT (continued)

Ring Size	Shaft Size		Dynamic Capacity C, lbs.	Static Capacity Co, lbs.	Allowable Equivalent Radial Load Rating (lbs.) at Various RPM*							
	GT	GTM			L ₁₀ Life - Hours	1750	2000	2200	2600	3000	3200	3600
204	3/4 20mm		2899	1482	20000	226	217	210	198	189	185	178
					30000	198	189	183	173	165	162	155
					40000	180	172	166	157	150	147	141
					60000	157	150	145	138	131	128	123
					100000	132	127	123	116	111	108	104
205	7/8 15/16 1 25mm	3/4	3146	1769	20000	246	235	228	215	205	201	193
					30000	215	205	199	188	179	176	169
					40000	195	187	181	171	163	159	153
					60000	170	163	158	149	142	139	134
					100000	144	137	133	126	120	117	113
206	1-1/8 1-3/16 1-1/4 30mm	1 25mm	4368	2538	20000	341	326	316	299	285	279	268
					30000	298	285	276	261	249	244	234
					40000	271	259	251	237	226	221	213
					60000	237	226	219	207	198	193	186
					100000	199	191	185	175	167	163	157
207	1-1/4 1-3/8 1-7/16 35mm	1-3/16 1-1/4 30mm	5759	3461	20000	450	430	417	394	376	368	354
					30000	393	376	364	344	328	321	309
					40000	357	341	331	313	298	292	281
					60000	312	298	289	273	261	255	245
					100000	263	252	244	230	220	215	207
208	1-1/2 40mm	1-7/16 1-1/2▲ 35mm	7332	4475	20000	573	548	531	502	478	468	450
					30000	500	478	463	438	418	409	393
					40000	454	435	421	398	380	372	357
					60000	397	380	368	348	332	325	312
					100000	335	320	310	293	280	274	263
209	1-5/8 1-11/16 1-3/4 45mm	1-1/2 40mm	7891	4906	20000	616	589	571	540	515	504	485
					30000	538	515	499	472	450	440	423
					40000	489	468	453	429	409	400	385
					60000	427	409	396	374	357	349	336
					100000	360	345	334	316	301	295	283
210	1-15/16 2 50mm	1-11/16 1-3/4 45mm	7891	5213	20000	616	589	571	540	515	504	485
					30000	538	515	499	472	450	440	423
					40000	489	468	453	429	409	400	385
					60000	427	409	396	374	357	349	336
					100000	360	345	334	316	301	295	283

* Speed limit values reflect quad contact seal

▲ Piloted flange only

NOTE: Bearing analysis program "BEST" is available on www.ptwizard.com

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EASY SELECTION

E-Z KLEEN GT (continued)

Ring Size	Shaft Size		Dynamic Capacity C, lbs.	Static Capacity C ₀ , lbs.	Allowable Equivalent Radial Load Rating (lbs.) at Various RPM*							
	GT	GTM			L ₁₀ Life - Hours	3840	4000	4240	4480	4800	5040	5300
204	3/4 20mm		2899	1482	20000	174	172	169	165	162	159	156
					30000	152	150	147	145	141	139	137
					40000	138	136	134	131	128	126	124
					60000	121	119	117	115	112	110	108
					100000	102	101	99	97	95	93	92
205	7/8 15/16 1 25mm	3/4	3146	1769	20000	189	187	183	180	176	173	170
					30000	165	163	160	157	153	151	148
					40000	150	148	145	143	139	137	135
					60000	131	129	127	125	122	120	118
					100000	111	109	107	105	103	101	99
206	1-1/8 1-3/16 1-1/4 30mm	1 25mm	4368	2538	20000	262	259	254	249	244	240	236
					30000	229	226	222	218	213	209	206
					40000	208	206	202	198	193	190	187
					60000	182	180	176	173	169	166	163
					100000	154	151	149	146	143	140	138
207	1-1/4 1-3/8 1-7/16 35mm	1-3/16 1-1/4 30mm	5759	3461	20000	346	341	335	329	321	316	
					30000	302	298	293	287	281	276	
					40000	275	271	266	261	255	251	
					60000	240	237	232	228	223	219	
					100000	202	200	196	192	188	185	
208	1-1/2 40mm	1-7/16 1-1/2▲ 35mm	7332	4475	20000	441	435	426	419			
					30000	385	380	372	366			
					40000	350	345	338	332			
					60000	306	301	296	290			
					100000	258	254	249	245			
209	1-5/8 1-11/16 1-3/4 45mm	1-1/2 40mm	7891	4906	20000	474	468	459				
					30000	414	409	401				
					40000	376	371	364				
					60000	329	324	318				
					100000	277	274	268				
210	1-15/16 2 50mm	1-11/16 1-3/4 45mm	7891	5213	20000	474						
					30000	414						
					40000	376						
					60000	329						
					100000	277						

* Speed limit values reflect quad contact seal

▲ Piloted flange only

NOTE: Bearing analysis program "BEST" is available on www.ptwizard.com

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EASY SELECTION



E-Z KLEEN GT (continued)

Ring Size	Shaft Size		Dynamic Capacity C, lbs.	Static Capacity Co, lbs.	Allowable Equivalent Radial Load Rating (lbs.) at Various RPM*						
	GT	GTM			L ₁₀ Life - Hours	5600	6000	6500	7000	7200	8000
204	3/4 20mm		2899	1482	20000	154	150	146	143	141	136
					30000	134	131	128	125	123	119
					40000	122	119	116	113	112	108
					60000	107	104	101	99	98	95
					100000	90	88	85	83	83	80
205	7/8 15/16 1 25mm	3/4	3146	1769	20000	167	163	159	155	153	
					30000	146	142	139	135	134	
					40000	132	129	126	123	122	
					60000	116	113	110	107	106	
					100000	97	95	93	91	90	
206	1-1/8 1-3/16 1-1/4 30mm	1 25mm	4368	2538	20000	231	226				
					30000	202	198				
					40000	184	180				
					60000	160	157				
					100000	135	132				
207	1-1/4 1-3/8 1-7/16 35mm	1-3/16 1-1/4 30mm	5759	3461	20000						
					30000						
					40000						
					60000						
					100000						
208	1-1/2 40mm	1-7/16 1-1/2▲ 35mm	7332	4475	20000						
					30000						
					40000						
					60000						
					100000						
209	1-5/8 1-11/16 1-3/4 45mm	1-1/2 40mm	7891	4906	20000						
					30000						
					40000						
					60000						
					100000						
210	1-15/16 2 50mm	1-11/16 1-3/4 45mm	7891	5213	20000						
					30000						
					40000						
					60000						
					100000						

* Speed limit values reflect quad contact seal

▲ Piloted flange only

NOTE: Bearing analysis program "BEST" is available on www.ptwizard.com

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EASY SELECTION

Table 2 - Easy Selection For E-Z KLEEN Polymer-Housed Sleeve Bearing Mounted Units - Inch

RADIAL LOAD RATINGS (LBS) AT VARIOUS REVOLUTIONS PER MINUTE (RPM)

Series	Shaft Size	Up To 10	25	50	75	100	150	200	250
204	3/4	450	400	375	300	230	175	110	90
205	1	600	550	450	215	235	175	110	90
206	1-3/16 1-1/4	900	800	500	325	250	175	110	90
207	1-1/4 1-7/16	1000	900	600	400	300	175	120	95
208	1-1/2	1400	1200	700	430	320	180	125	95
210	1-15/16	1800	1600	750	450	350	185	130	100

RADIAL LOAD RATINGS (LBS) AT VARIOUS REVOLUTIONS PER MINUTE (RPM)

Series	Shaft Size	300	350	400	450	500	550	600	650
204	3/4	60	50	45	40	35	25	20	15
205	1	60	50	45	40	35	25	20	15
206	1-3/16 1-1/4	65	60	50	40	35	30	25	20
207	1-1/4 1-7/16	70	65	55	45	40	35	30	
208	1-1/2	70	65	55	45	40	35		
210	1-15/16	80	70	60	50	45			

Continuous operating temperature: -40 to 180° F

NOTE: Bearing analysis program "BEST" is available on www.ptwizard.com

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Table 3 - Easy Selection For E-Z KLEEN Polymer-Housed Sleeve Bearing Mounted Units - Metric

RADIAL LOAD RATINGS (NEWTONS) AT VARIOUS REVOLUTIONS PER MINUTE (RPM)

Series	Shaft Size	Up To 10	25	50	75	100	150	200	250
204	20	2000	1775	1665	1330	1020	775	485	400
205	25	2665	2445	2000	1400	1045	775	485	400
206	30	4000	3555	2220	1445	1110	775	485	400
207	35	4445	4000	2665	1775	1330	775	530	420
208	40	6225	5335	3110	1910	1420	8000	555	420
210	50	8005	7115	3335	2000	1555	820	575	440

RADIAL LOAD RATINGS (NEWTONS) AT VARIOUS REVOLUTIONS PER MINUTE (RPM)

Series	Shaft Size	300	350	400	450	500	550	600	650
204	20	265	220	200	175	155	110	85	65
205	25	265	220	200	175	155	110	85	65
206	30	285	265	220	175	155	130	110	85
207	35	310	285	240	200	175	155	130	
208	40	310	285	240	200	175	155		
210	50	355	310	265	220	200			

Continuous operating temperature: -40 to 180° C

NOTE: Bearing analysis program “BEST” is available on www.ptwizard.com

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EASY SELECTION

Chemical Resistance Chart*

	Housing		Ball Bearing Insert	
	Polymer	Stainless	EZ-KLEEN	ULTRA-KLEEN
A				
Acetic Acid	B	B	A	B
Acetone	B	A	A	B
Ammonium Chloride		B	A	B
Ammonium Hydroxide	D	A		A
Aniline	A	A	B	A
B				
Beer		A	A	
Beet Sugar Liquids		A		
Benzene	B	B	B	B
Bleaching Lye	A			
Brake Fluid	A			
Butane	A	A	A	
Butanol	B	A	A	
Butyl Acetate	A	B	A	
C				
Calcium Chloride	A	B	A	C
Calcium Hydroxide		B	A	
Calcium Hypochlorite	A	D	B	C
Carbon Disulphide	A	B	B	
Carbon Tetrachloride	A	B	A	A
Chloroform	D	A	A	A
Chromic Acid	A	B	A	B
Citric Acid	A	A	A	A
Cresol	D	A		
D				
Detergents	A	A	A	A
Diesel Fuel	A	A	B	

Where: (A) = No Effect - Excellent
 (B) = Minor Effect - Good
 (C) = Moderate Effect - Fair
 (D) = Severe Effect - Not Recommended
 Blank = No Data Available

NOTE: All references assume exposure temperature of 72°F.

* This chemical resistance chart is intended as a guideline. For exposure to high concentrations, prolonged contact, or higher operating temperatures, etc. reliance upon actual application experience is best. Aggressive relubrication intervals may also benefit bearing life. Contact application engineering at 864-284-5700 for assistance.

NOTE: Bearing analysis program "BEST" is available on www.ptwizard.com

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Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing



Chemical Resistance Chart*

	Housing		Ball Bearing Insert	
	Polymer	Stainless	EZ-KLEEN	ULTRA-KLEEN
E				
Ethanol	A	A		A
Ether (diethyl-)	A	A	B	A
Ethyl Acetate	B	B	B	
Ethylene Dichloride	D	B	B	
F				
Ferrous Chloride		D	B	
Formaldehyde		B	B	
Formic Acid	B	B	A	B
Freon 11	A	A	A	
G				
Gasoline	A	A	A	A
Glycerol (Glycerin)	B	A	A	A
Glycol	B			
Grease	A	A	A	A
H				
Heptane	A	A	A	
Hexane	A	A	A	
Hydrochloric Acid (20%)	A	D	B	D
Hydrochloric Acid (100%)	D	D	C	D
Hydrofluoric Acid (20%)	D	D	B	D
Hydrofluoric Acid (100%)	D	D	C	D
Hydrogen Peroxide (10%)	A	C	A	
Hydrogen Peroxide (30%)	B	C	A	
I, K, L				
Iodine		D	B	D
Isopropanol (Isopropyl Alcohol)	B	A	A	
Kerosene	A	A	A	A
Lithium Chloride		A		

Where: (A) = No Effect - Excellent
 (B) = Minor Effect - Good
 (C) = Moderate Effect - Fair
 (D) = Severe Effect - Not Recommended
 Blank = No Data Available

NOTE: All references assume exposure temperature of 72°F.

* This chemical resistance chart is intended as a guideline. For exposure to high concentrations, prolonged contact, or higher operating temperatures, etc. reliance upon actual application experience is best. Aggressive relubrication intervals may also benefit bearing life. Contact application engineering at 864-284-5700 for assistance.

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EASY SELECTION

Bearing Reference Guide

Chemical Resistance Chart*

	Housing		Ball Bearing Insert	
	Polymer	Stainless	EZ-KLEEN	ULTRA-KLEEN
M				
Methanol	A	A	A	A
Methylene Chloride	D	B	B	
Methyl Ethyl Ketone	A	A	A	
Mineral Oil	A	A	A	A
Motor Oils	A	A	A	A
N				
Nitric Acid (10%)	A	A	A	A
Nitric Acid (20%)	D	A	A	A
Nitric Acid (50%)	D	A	A	A
O				
Oleic Acid	A	A	B	B
Olive Oil	A	A	A	A
P				
Perchloroethylene	A	B	B	
Phenol	B	B	A	
Phosphoric Acid (<40%)	A	B	A	A
Phosphoric Acid (>40%)	A	C	A	B
Potassium Chloride	A	B	A	B
Potassium Dichromate	A	B	B	B
Potassium Hydroxide	D	B	A	B
Potassium Permanganate	A	A	B	B
S				
Silicone	A	B	A	A
Soap Solution	A	A	A	A
Sodium Bicarbonate	A	A	A	A
Sodium Bisulfate		D	B	B
Sodium Bisulfite	A	B	B	B
Sodium Carbonate	A	A	A	B
Sodium Chloride	A	B	A	B
Sodium Hydroxide (20%)	D	A	A	A
Sodium Hydroxide (50%)	D	B	A	

Where: (A) = No Effect - Excellent
 (B) = Minor Effect - Good
 (C) = Moderate Effect - Fair
 (D) = Severe Effect - Not Recommended
 Blank = No Data Available

NOTE: All references assume exposure temperature of 72°F.

* This chemical resistance chart is intended as a guideline. For exposure to high concentrations, prolonged contact, or higher operating temperatures, etc. reliance upon actual application experience is best. Aggressive relubrication intervals may also benefit bearing life. Contact application engineering at 864-284-5700 for assistance.

NOTE: Bearing analysis program "BEST" is available on www.ptwizard.com

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ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing



Chemical Resistance Chart*

	Housing		Ball Bearing Insert	
	Polymer	Stainless	EZ-KLEEN	ULTRA-KLEEN
S (Continued)				
Sodium Hydroxide (80%)	D	C	B	
Sodium Hypochlorite (<20%)	A	C	B	C
Sodium Hypochlorite (100%)	B	D	B	D
Sulfuric Acid (<10%)	A	D	A	C
Sulfuric Acid (10 - 75%)	A	D	B	D
Sulfuric Acid (>75%)	D	D	C	D
T				
Tetrahydrofuran	B	A	A	
Toulene	A	A	A	
Trichlorethylene	B	B	A	
Triethylamine		A	A	
Turpentine	A	A	A	
V, W, X				
Vegetable Oils	A	A	A	A
Water	A	A	A	A
Xylene	A	B	A	

Where: (A) = No Effect - Excellent
 (B) = Minor Effect - Good
 (C) = Moderate Effect - Fair
 (D) = Severe Effect - Not Recommended
 Blank = No Data Available

NOTE: All references assume exposure temperature of 72°F.

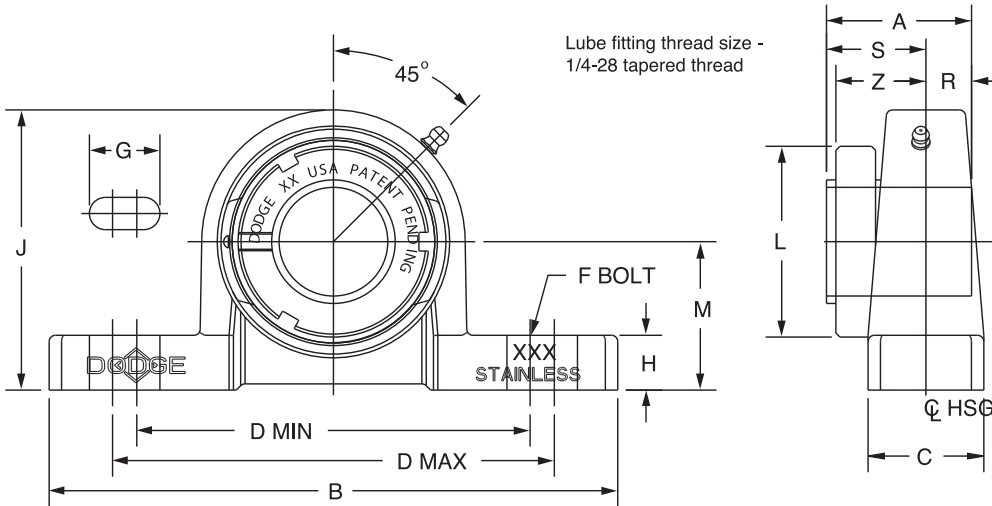
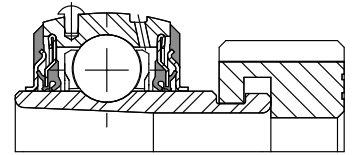
* This chemical resistance chart is intended as a guideline. For exposure to high concentrations, prolonged contact, or higher operating temperatures, etc. reliance upon actual application experience is best. Aggressive relubrication intervals may also benefit bearing life. Contact application engineering at 864-284-5700 for assistance.

NOTE: Bearing analysis program "BEST" is available on www.ptwizard.com

SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings GTEZ NORMAL DUTY STAINLESS STEEL HOUSED PILLOW BLOCKS



Series	Shaft Size	Complete Unit		Unit Without Adapter		Adapter & Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
204	3/4	129260	P2B-GTEZ-012-SHCR	129559	P2B-GTEZ-04-SHCR	129967	AN-GT-04-012-CR
	20mm	129261	P2B-GTEZ-20M-SHCR			129980	AN-GT-04-20M-CR
205	1	129262	P2B-GTEZ-100-SHCR	129560	P2B-GTEZ-05-SHCR	129968	AN-GT-05-100-CR
	25mm	129263	P2B-GTEZ-25M-SHCR			129981	AN-GT-05-25M-CR
206	1-1/8	064994	P2B-GTEZ-102-SHCR	129561	P2B-GTEZ-06-SHCR	129969	AN-GT-06-102-CR
	1-3/16	129264	P2B-GTEZ-103-SHCR			129970	AN-GT-06-103-CR
	1-1/4	@	P2B-GTEZ-104S-SHCR			129971	AN-GT-06-104-CR
	30mm	@	P2B-GTEZ-30M-SHCR			129982	AN-GT-06-30M-CR
206 (GTU)	1-1/8	@	P2B-GTUEZ-102-SHCR	129566	P2B-GTUEZ-06-SHCR	129969	AN-GT-06-102-CR
	1-3/16	129265	P2B-GTUEZ-103-SHCR			129602	AN-GT-06-103-CR
	1-1/4	129266	P2B-GTUEZ-104S-SHCR			129605	AN-GT-06-104S-CR
	30mm	129267	P2B-GTUEZ-30M-SHCR			129612	AN-GT-06-30M-CR
207	1-1/4	129268	P2B-GTEZ-104-SHCR	129562	P2B-GTEZ-07-SHCR	129972	AN-GT-07-104-CR
	1-3/8	067678	P2B-GTEZ-106-SHCR			129973	AN-GT-07-106-CR
	1-7/16	129269	P2B-GTEZ-107-SHCR			129974	AN-GT-07-107-CR
	35mm	129270	P2B-GTEZ-35M-SHCR			129983	AN-GT-07-35M-CR
208	1-1/2	129271	P2B-GTEZ-108-SHCR	129563	P2B-GTEZ-08-SHCR	129975	AN-GT-08-108-CR
	40mm	@	P2B-GTEZ-40M-SHCR			129984	AN-GT-08-40M-CR
208 (GTB)	1-1/2	129272	P2B-GTBEZ-108-SHCR	129565	P2B-GTBEZ-08-SHCR	129606	AN-GT-08-108-CR
	40mm	129273	P2B-GTBEZ-40M-SHCR			129613	AN-GT-08-40M-CR
210	1-15/16	129274	P2B-GTEZ-115-SHCR	129564	P2B-GTEZ-10-SHCR	129978	AN-GT-10-115-CR
	2 50mm	073007	P2B-GTEZ-200-SHCR			129979	AN-GT-10-200-CR
		129275	P2B-GTEZ-50M-SHCR			129986	AN-GT-10-50M-CR

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings GTEZ NORMAL DUTY STAINLESS STEEL HOUSED PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R#	S#	Z
						min.	max.									
204	3/4	1.46	1.48	5.00	1.00	3.38	4.18	3/8	0.84	0.50	2.50	1.50	1.31	0.46	1.02	1.03
	20mm	0.65	37.6	127.0	25.4	85.9	106.2	M10	21.3	12.7	63.5	38.1	33.3	11.7	25.9	26.2
205	1	1.92	1.46	5.50	1.12	3.68	4.50	3/8	0.85	0.53	2.71	1.80	1.44	0.48	0.98	1.00
	25mm	0.83	37.1	139.7	28.4	93.5	114.3	M10	21.6	13.5	68.8	45.7	36.5	12.2	24.9	25.4
206	1-1/8	2.60	1.61	6.25	1.25	4.26	5.00	1/2	0.93	0.53	3.13	2.08	1.63	0.52	1.09	1.13
	1-3/16															
	30mm	1.18	40.9	158.8	31.8	108.2	127.0	M12	23.6	13.5	79.5	52.8	41.3	13.2	27.7	28.7
206 (GTU)	1-1/8	2.65	1.61	6.25	1.25	4.26	5.00	1/2	0.93	0.59	3.19	2.08	1.69	0.52	1.09	1.13
	1-3/16															
	30mm	1.18	40.9	158.8	31.8	108.2	127.0	M12	23.6	15.0	81.0	52.8	42.9	13.2	27.7	28.7
207	1-1/4	3.83	1.62	6.50	1.38	4.68	5.44	1/2	0.94	0.56	3.63	2.38	1.88	0.54	1.08	1.14
	1-3/8															
	35mm	1.75	41.1	165.1	35.1	118.9	138.2	M12	23.9	14.2	92.2	60.5	47.6	13.7	27.4	29.0
208	1-1/2	4.90	1.84	7.00	1.50	5.18	6.00	1/2	0.97	0.75	4.00	2.62	2.13	0.61	1.23	1.23
	40mm	2.22	46.7	177.8	38.1	131.6	152.4	M12	24.6	19.1	101.6	66.5	54.0	15.5	31.2	31.2
208 (GTB)	1-1/2	4.85	1.84	7.00	1.50	5.18	6.00	1/2	0.97	0.56	3.81	2.62	1.94	0.61	1.23	1.23
	40mm	2.22	46.7	177.8	38.1	131.6	152.4	M12	24.6	14.2	96.8	66.5	49.2	15.5	31.2	31.2
210	1-15/16	6.14	1.86	8.00	1.63	5.76	6.68	5/8	1.14	0.62	4.31	3.13	2.25	0.63	1.23	1.26
	50mm	2.62	47.2	203.2	41.4	146.3	169.7	M16	29.0	15.7	109.5	79.5	57.2	16.0	31.2	32.0

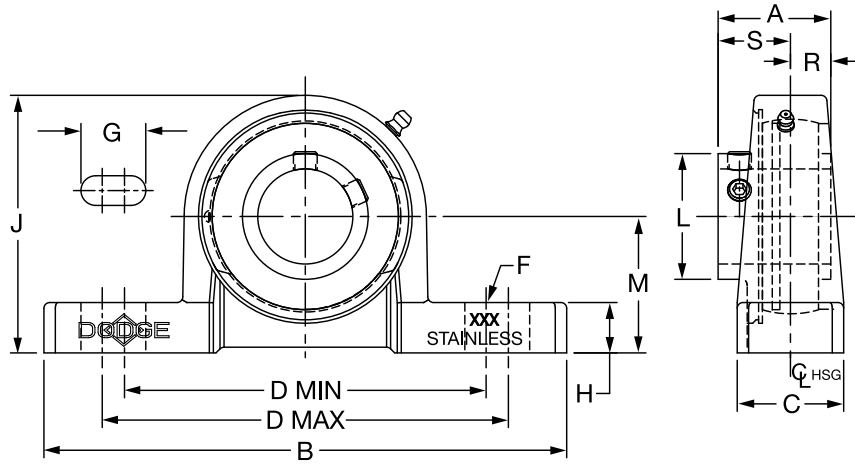
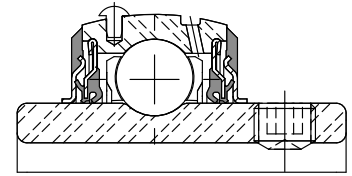
#R & S dimensions will vary slightly depending on true shaft diameter

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings SCEZ NORMAL DUTY STAINLESS STEEL HOUSED PILLOW BLOCKS



Series	Shaft Size	With Corrosion Resistant Insert		Standard Insert with Flingers	
		Part No.	Description	Part No.	Description
204	1/2	074512	P2B-SCEZ-008L-SHCR*	@	P2B-SCEZ-008L-SH
	5/8	068236	P2B-SCEZ-010L-SHCR*	074631	P2B-SCEZ-010L-SH
	3/4	127670	P2B-SCEZ-012-SHCR	059870	P2B-SCEZ-012-SH
	20mm	127697	P2B-SCEZ-20M-SHCR	@	P2B-SCEZ-20M-SH
205	7/8	056553	P2B-SCEZ-014-SHCR*	049996	P2B-SCEZ-014-SH
	15/16	067839	P2B-SCEZ-015-SHCR*	@	P2B-SCEZ-015-SH
	1	127671	P2B-SCEZ-100-SHCR	056796	P2B-SCEZ-100-SH
	25mm	127698	P2B-SCEZ-25M-SHCR	@	P2B-SCEZ-25M-SH
206	1-1/8	@	P2B-SCEZ-102-SHCR*	056548	P2B-SCEZ-102-SH
	1-3/16	127672	P2B-SCEZ-103-SHCR	056797	P2B-SCEZ-103-SH
	1-1/4	127674	P2B-SCEZ-104S-SHCR	067630	P2B-SCEZ-104S-SH
	30mm	@	P2B-SCEZ-30M-SHCR	@	P2B-SCEZ-30M-SH
206 (SCU)	1-1/8	@	P2B-SCUEZ-102-SHCR*	@	P2B-SCUEZ-102-SH
	1-3/16	127673	P2B-SCUEZ-103-SHCR	@	P2B-SCUEZ-103-SH
	1-1/4	127675	P2B-SCUEZ-104S-SHCR	@	P2B-SCUEZ-104S-SH
	30mm	127699	P2B-SCUEZ-30M-SHCR	@	P2B-SCUEZ-30M-SH
207	1-1/4	127676	P2B-SCEZ-104-SHCR	059798	P2B-SCEZ-104-SH
	1-3/8	@	P2B-SCEZ-106-SHCR*	056525	P2B-SCEZ-106-SH
	1-7/16	127677	P2B-SCEZ-107-SHCR	059799	P2B-SCEZ-107-SH
	35mm	127700	P2B-SCEZ-35M-SHCR	@	P2B-SCEZ-35M-SH
208	1-1/2	127678	P2B-SCEZ-108-SHCR	056565	P2B-SCEZ-108-SH
	1-5/8	@	P2B-SCEZ-110-SHCR*	062874	P2B-SCEZ-110-SH
	40mm	@	P2B-SCEZ-40M-SHCR	@	P2B-SCEZ-40M-SH
208 (SCB)	1-1/2	127679	P2B-SCBEZ-108-SHCR	@	P2B-SCBEZ-108-SH
	40mm	127701	P2B-SCBEZ-40M-SHCR	@	P2B-SCBEZ-40M-SH
210	1-11/16	@	P2B-SCMEZ-111-SHCR	@	P2B-SCMEZ-111-SH
	1-15/16	127680	P2B-SCEZ-115-SHCR	056800	P2B-SCEZ-115-SH
	2	064306	P2B-SCEZ-200-SHCR	062879	P2B-SCEZ-200-SH
	50mm	127702	P2B-SCEZ-50M-SHCR	@	P2B-SCEZ-50M-SH

@ Assembled to order

* 20 piece minimum

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings SCEZ NORMAL DUTY STAINLESS STEEL HOUSED PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

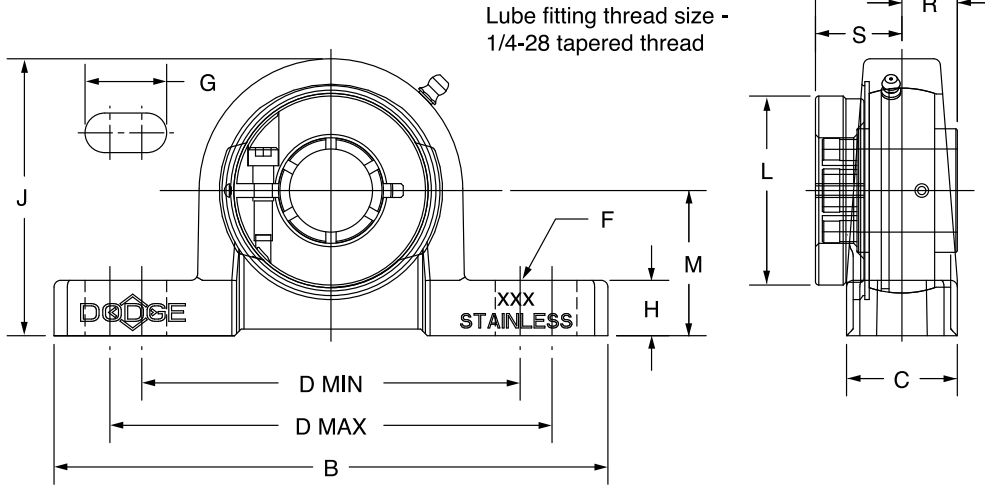
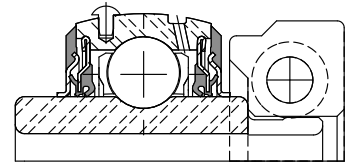
Series	Shaft Size	Weight lbs kg	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S
						min.	max.								
204	1/2	1.39	1.23	5.00	1.00	3.38	4.18	3/8	0.84	0.50	2.50	1.12	1.31	0.50	0.73
	5/8	1.35													
	3/4	1.31													
	20mm	0.59	31.2	127.0	25.4	85.9	106.2	M10	21.3	12.7	63.5	28.4	33.3	12.7	18.5
205	7/8	1.65	1.34	5.50	1.12	3.68	4.50	3/8	0.85	0.53	2.71	1.32	1.44	0.56	0.78
	15/16	1.62													
	1	1.59													
	25mm	0.73	34.0	139.7	28.4	93.5	114.3	M10	21.6	13.5	68.8	33.5	36.5	14.2	19.8
206	1-1/8	2.37	1.52	6.25	1.25	4.26	5.00	1/2	0.93	0.53	3.13	1.57	1.63	0.58	0.94
	1-3/16	2.33													
	1-1/4	2.29													
	30mm	1.06	38.6	158.8	31.8	108.2	127.0	M12	23.6	13.5	79.5	39.9	41.3	14.7	23.9
206 (SCU)	1-1/8	2.48	1.52	6.25	1.25	4.26	5.00	1/2	0.93	0.59	3.19	1.57	1.69	0.58	0.94
	1-3/16	2.44													
	1-1/4	2.39													
	30mm	1.11	38.6	158.8	31.8	108.2	127.0	M12	23.6	15.0	81.0	39.9	42.9	14.7	23.9
207	1-1/4	3.36	1.71	6.50	1.38	4.68	5.44	1/2	0.94	0.56	3.63	1.84	1.88	0.67	1.04
	1-3/8	3.25													
	1-7/16	3.19													
	35mm	1.47	43.4	165.1	35.1	118.9	138.2	M12	23.9	14.2	92.2	46.7	47.6	17.0	26.4
208	1-1/2	4.39	1.94	7.00	1.50	5.18	6.00	1/2	0.97	0.75	4.00	2.05	2.13	0.75	1.19
	1-5/8														
	40mm	1.95	49.3	177.8	38.1	131.6	152.4	M12	24.6	19.1	101.6	52.1	54.0	19.1	30.2
208 (SCB)	1-1/2	3.93	1.94	7.00	1.50	5.18	6.00	1/2	0.97	0.56	3.81	2.05	1.94	0.75	1.19
	40mm	1.74	49.3	177.8	38.1	131.6	152.4	M12	24.6	14.2	96.8	52.1	49.2	19.1	30.2
210	1-11/16	5.14	1.94	8.00	1.63	5.76	6.68	5/8	1.14	0.62	4.31	2.43	2.25	0.75	1.19
	1-15/16	5.09													
	2 50mm	2.29	49.3	203.2	41.4	146.3	169.7	M16	29.0	15.7	109.5	61.7	57.2	19.1	30.2

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SELECTION/DIMENSIONS

E-Z KLEEN Mounted Bearings DLEZ NORMAL DUTY STAINLESS STEEL HOUSED PILLOW BLOCKS



Series	Shaft Size	Part No.	Description	Weight lgs kg	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S
								min.	max.								
204	3/4	127715	P2B-DLEZ-012-SHCR	1.46	1.28	5.00	1.00	3.38	4.18	3/8	0.84	0.50	2.50	1.71	1.31	0.50	0.78
	20mm	127739	P2B-DLEZ-20M-SHCR	0.65	32.5	127.0	25.4	85.9	106.2	M10	21.3	12.7	63.5	43.4	33.3	12.7	19.8
205	7/8	@	P2B-DLEZ-014-SHCR*	1.92	1.44	5.50	1.12	3.68	4.50	3/8	0.85	0.53	2.71	1.99	1.44	0.56	0.88
	15/16	@	P2B-DLEZ-015-SHCR*	1.87													
	1	127716	P2B-DLEZ-100-SHCR	1.82													
	25mm	127740	P2B-DLEZ-25M-SHCR	0.83	36.6	139.7	28.4	93.5	114.3	M10	21.6	13.5	68.8	50.5	36.5	14.2	22.4
206	1-1/8	@	P2B-DLEZ-102-SHCR*	2.60	1.56	6.25	1.25	4.26	5.00	1/2	0.93	0.53	3.13	2.22	1.63	0.58	0.98
	1-3/16	127717	P2B-DLEZ-103-SHCR	2.55													
	1-1/4	127718	P2B-DLEZ-104S-SHCR	2.50													
	30mm	127741	P2B-DLEZ-30M-SHCR	1.18	39.6	158.8	31.8	108.2	127.0	M12	23.6	13.5	79.5	56.4	41.3	14.7	24.9
206 (DLU)	1-1/8	@	P2B-DLUEZ-102-SHCR*	2.65	1.56	6.25	1.25	4.26	5.00	1/2	0.93	0.59	3.19	2.22	1.69	0.58	0.98
	1-3/16	068234	P2B-DLUEZ-103-SHCR	2.60													
	1-1/4	@	P2B-DLUEZ-104S-SHCR	2.55													
	30mm	@	P2B-DLUEZ-30M-SHCR	1.18	39.6	158.8	31.8	108.2	127.0	M12	23.6	15.0	81.0	56.4	42.9	14.7	24.9
207	1-1/4	127719	P2B-DLEZ-104-SHCR	3.83	1.75	6.50	1.38	4.68	5.44	1/2	0.94	0.56	3.63	2.69	1.88	0.67	1.08
	1-3/8	@	P2B-DLEZ-106-SHCR*	3.74													
	1-7/16	127720	P2B-DLEZ-107-SHCR	3.66													
	35mm	127742	P2B-DLEZ-35M-SHCR	1.75	44.5	165.1	35.1	118.9	138.2	M12	23.9	14.2	92.2	68.3	47.6	17.0	27.4
208	1-1/2	127721	P2B-DLEZ-108-SHCR	4.90	2.01	7.00	1.50	5.18	6.00	1/2	0.97	0.75	4.00	2.74	2.13	0.75	1.26
	40mm	127743	P2B-DLEZ-40M-SHCR	2.22	51.1	177.8	38.1	131.6	152.4	M12	24.6	19.1	101.6	69.6	54.0	19.1	32.0
208 (DLB)	1-1/2	049469	P2B-DLBEZ-108-SHCR	4.85	2.01	7.00	1.50	5.18	6.00	1/2	0.97	0.56	3.81	2.74	1.94	0.75	1.26
	40mm	@	P2B-DLBEZ-40M-SHCR	2.22	51.1	177.8	38.1	131.6	152.4	M12	24.6	14.2	96.8	69.6	49.2	19.1	32.0
210	1-11/16	@	P2B-DLMEZ-111-SHCR*	6.14	2.01	8.00	1.63	5.76	6.68	5/8	1.14	0.62	4.31	3.24	2.25	0.75	1.26
	1-15/16	127722	P2B-DLEZ-115-SHCR	5.77													
	50mm	127744	P2B-DLEZ-50M-SHCR	2.62	51.1	203.2	41.4	146.3	169.7	M16	29.0	15.7	109.5	82.3	57.2	19.1	32.0

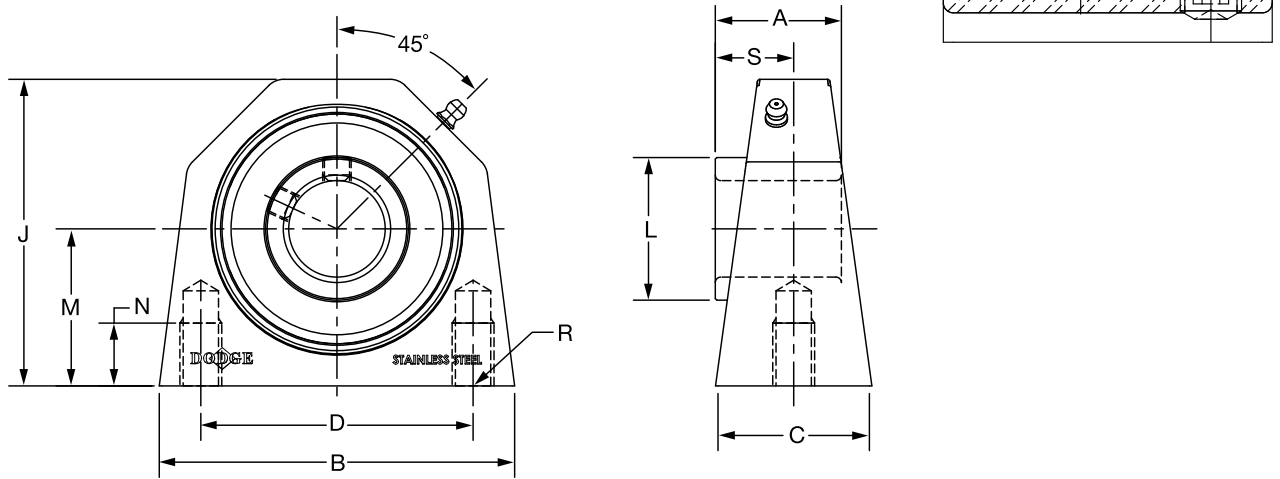
@ Assembled to order
20 piece minimum

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings SCEZ TB SHCR NORMAL DUTY STAINLESS STEEL TAPPED BASE BEARINGS



Series	Shaft Size	Corrosion Resistant Insert		Weight lbs kg	A	B	C	D	J	L	M	N	R	S
		Part No.	Description											
204	3/4	136912	TB-SCEZ-012-SHCR	1.27	1.23	2.77	1.36	2.00	2.50	1.12	1.31	0.45	3/8-16	0.73
	20mm	136955	TB-SCEZ-20M-SHCR	.58	31.2	70.4	34.5	50.8	63.5	28.4	33.4	11.4	3/8-16	18.5
205	1	136913	TB-SCEZ-100-SHCR	1.48	1.34	3.06	1.39	2.00	2.75	1.32	1.44	0.45	3/8-16	0.78
	25mm	136956	TB-SCEZ-25M-SHCR	.67	34.0	77.7	35.3	50.8	69.9	33.5	36.5	11.4	3/8-16	19.8
206	1-3/16	136914	TB-SCEZ-103-SHCR	3.55	1.52	3.84	1.50	3.00	3.22	1.57	1.69	0.88	7/16-14	0.94
	1-1/4	136915	TB-SCEZ-104S-SHCR											
	30mm	136957	TB-SCEZ-30M-SHCR	10.61	38.6	97.5	38.1	76.2	81.8	39.9	42.9	22.4	7/16-14	23.9
207	1-1/4	136916	TB-SCEZ-104-SHCR	4.21	1.71	4.15	1.77	3.25	3.66	1.84	1.88	0.75	1/2-13	1.04
	1-7/16	136917	TB-SCEZ-107-SHCR											
	35mm	136958	TB-SCEZ-35M-SHCR	1.91	43.4	105.4	45.0	82.6	93.0	46.7	47.6	19.1	1/2-13	26.4
208	1-1/2	136918	TB-SCEZ-108-SHCR	5.67	1.94	4.51	1.80	3.50	4.00	2.05	2.13	1.00	1/2-13	1.19
	40mm	136959	TB-SCEZ-40M-SHCR	2.57	49.3	114.6	45.7	88.9	101.6	52.1	54.0	25.4	1/2-13	30.2
210	1-15/16	136919	TB-SCEZ-115-SHCR	5.58	1.94	5.37	1.92	4.00	4.47	2.43	2.25	1.25	5/8-11	1.19
	50mm	136960	TB-SCEZ-50M-SHCR	2.53	49.3	136.4	48.8	101.6	113.5	61.7	57.2	31.8	5/8-11	30.2

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

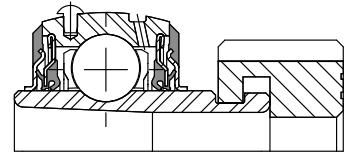
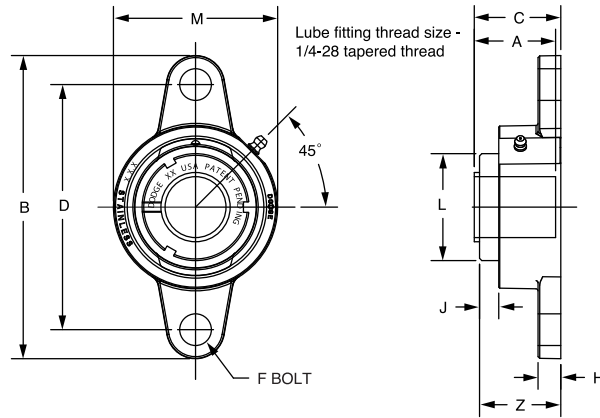
D-LOK Ball Bearing

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings GTEZ NORMAL DUTY STAINLESS STEEL 2-BOLT FLANGE BEARINGS



Series	Shaft Size	Complete Unit		Unit Without Adapter		Adapter & Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
204	3/4 20mm	129355	F2B-GTEZ-012-SHCR	129573	F2B-GTEZ-04-SHCR	129967	AN-GT-04-012-CR
		129356	F2B-GTEZ-20M-SHCR			129980	AN-GT-04-20M-CR
205	1 25mm	129357	F2B-GTEZ-100-SHCR	129574	F2B-GTEZ-05-SHCR	129968	AN-GT-05-100-CR
		129358	F2B-GTEZ-25M-SHCR			129981	AN-GT-05-25M-CR
206	1-1/8	@	F2B-GTEZ-102-SHCR	129575	F2B-GTEZ-06-SHCR	129969	AN-GT-06-102-CR
	1-3/16	129359	F2B-GTEZ-103-SHCR			129970	AN-GT-06-103-CR
	1-1/4	129360	F2B-GTEZ-104S-SHCR			129971	AN-GT-06-104S-CR
	30mm	129361	F2B-GTEZ-30M-SHCR			129982	AN-GT-06-30M-CR
207	1-1/4	129362	F2B-GTEZ-104-SHCR	129576	F2B-GTEZ-07-SHCR	129972	AN-GT-07-104-CR
	1-3/8	065694	F2B-GTEZ-106-SHCR			129973	AN-GT-07-106-CR
	1-7/16	129363	F2B-GTEZ-107-SHCR			129974	AN-GT-07-107-CR
	35mm	129364	F2B-GTEZ-35M-SHCR			129983	AN-GT-07-35M-CR
208	1-1/2	129365	F2B-GTEZ-108-SHCR	129577	F2B-GTEZ-08-SHCR	129975	AN-GT-08-108-CR
	40mm	129366	F2B-GTEZ-40M-SHCR			129984	AN-GT-08-40M-CR
210	1-15/16	129367	F2B-GTEZ-115-SHCR	129578	F2B-GTEZ-10-SHCR	129978	AN-GT-10-115-CR
	2 50mm	073008 129368	F2B-GTEZ-200-SHCR F2B-GTEZ-50M-SHCR			129979 129986	AN-GT-10-200-CR AN-GT-10-50M-CR

@ Assembled to order

Series	Shaft Size	Weight lbs kg	A	B	C#	D	F Bolt Dia.	H	J	L	M	Z
204	3/4	1.10	1.48	4.38	1.54	3.54	3/8	0.32	0.66	1.50	2.38	1.55
	20mm	0.49	37.6	111.3	39.1	90.0	M10	8.1	16.8	38.1	60.5	39.4
205	1	1.43	1.46	4.89	1.57	3.89	3/8	0.35	0.61	1.80	2.63	1.58
	25mm	0.65	37.1	124.2	39.9	98.8	M10	8.9	15.5	45.7	66.8	40.1
206	1-1/8	2.21	1.61	5.51	1.75	4.59	3/8	0.35	0.65	2.08	3.13	1.78
	1-3/16	2.17										
	1-1/4	2.13										
	30mm	0.98	40.9	140.0	44.5	116.5	M10	8.9	16.5	52.8	79.5	45.2
207	1-1/4	3.12	1.62	6.18	1.80	5.12	1/2	0.42	0.64	2.38	3.50	1.86
	1-3/8	2.99										
	1-7/16	2.95										
	35mm	1.42	41.1	157.0	45.7	130.0	M12	10.7	16.3	60.5	88.9	47.2
208	1-1/2	3.91	1.84	6.71	2.01	5.65	1/2	0.42	0.67	2.62	3.84	2.02
	40mm	1.77	46.7	170.4	51.1	143.5	M12	10.7	17.0	66.5	97.5	51.3
210	1-15/16	4.89	1.86	7.48	2.03	6.18	5/8	0.48	0.70	3.13	4.31	2.05
	2 50mm	4.85 2.20										

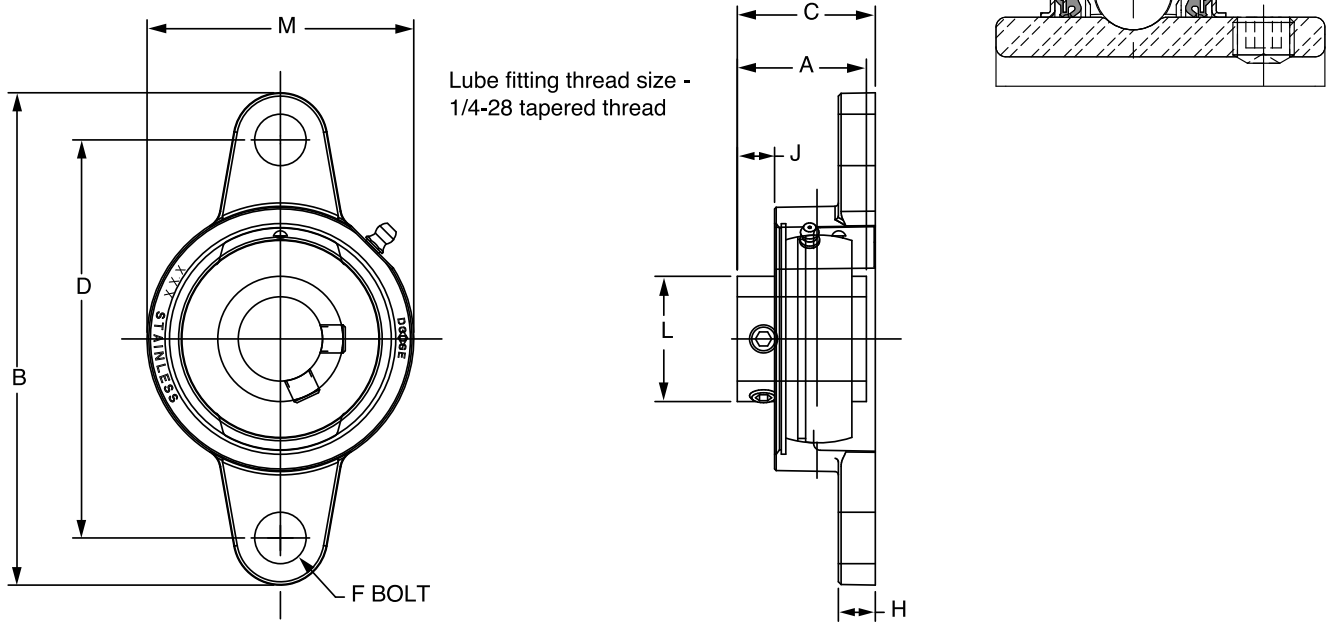
#C dimension will vary slightly depending on true shaft diameter.

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings SCEZ NORMAL DUTY STAINLESS STEEL 2-BOLT FLANGE BEARINGS



Series	Shaft Size	With Corrosion Resistant Insert		Standard Insert with Flingers		Weight lbs kg	A	B	C	D	F Bolt Dia.	H	J	L	M
		Part No.	Description	Part No.	Description										
204	1/2	073396	F2B-SCEZ-008L-SHCR*	@	F2B-SCEZ-008L-SH	1.04	1.23	4.38	1.25	3.54	3/8	0.32	0.36	1.12	2.38
	5/8	062994	F2B-SCEZ-010L-SHCR*	@	F2B-SCEZ-010L-SH	0.99									
	3/4	127681	F2B-SCEZ-012-SHCR	056801	F2B-SCEZ-012-SH	0.95									
	20mm	127703	F2B-SCEZ-20M-SHCR	@	F2B-SCEZ-20M-SH	0.42	31.2	111.3	31.8	90.0	M10	8.1	9.1	28.4	60.5
205	7/8	@	F2B-SCEZ-014-SHCR*	064000	F2B-SCEZ-014-SH	1.25	1.34	4.89	1.37	3.89	3/8	0.35	0.39	1.32	2.63
	15/16	@	F2B-SCEZ-015-SHCR*	049686	F2B-SCEZ-015-SH	1.23									
	1	127682	F2B-SCEZ-100-SHCR	056611	F2B-SCEZ-100-SH	1.21									
	25mm	127704	F2B-SCEZ-25M-SHCR	@	F2B-SCEZ-25M-SH	0.55	34.0	124.2	34.8	98.8	M10	8.9	9.9	33.5	66.8
206	1-1/8	064341	F2B-SCEZ-102-SHCR	064255	F2B-SCEZ-102-SH	1.95	1.52	5.51	1.59	4.59	3/8	0.35	0.46	1.57	3.13
	1-3/16	127683	F2B-SCEZ-103-SHCR	056971	F2B-SCEZ-103-SH	1.91									
	1-1/4	127684	F2B-SCEZ-104S-SHCR	056612	F2B-SCEZ-104S-SH	1.87									
	30mm	127705	F2B-SCEZ-30M-SHCR	@	F2B-SCEZ-30M-SH	0.87	38.6	140.0	40.4	116.5	M10	8.9	11.7	39.9	79.5
207	1-1/4	127685	F2B-SCEZ-104-SHCR	056802	F2B-SCEZ-104-SH	2.64	1.71	6.18	1.76	5.12	1/2	0.42	0.55	1.84	3.50
	1-3/8	056734	F2B-SCEZ-106-SHCR*	@	F2B-SCEZ-106-SH	2.53									
	1-7/16	127686	F2B-SCEZ-107-SHCR	056803	F2B-SCEZ-107-SH	2.47									
	35mm	127706	F2B-SCEZ-35M-SHCR	@	F2B-SCEZ-35M-SH	1.15	43.4	157.0	44.7	130.0	M12	10.7	14.0	46.7	88.9
208	1-1/2	127687	F2B-SCEZ-108-SHCR	056804	F2B-SCEZ-108-SH	3.40	1.94	6.71	1.97	5.65	1/2	0.42	0.63	2.05	3.84
	1-5/8	068283	F2B-SCEZ-110-SHCR	—	—	3.10									
	40mm	127707	F2B-SCEZ-40M-SHCR	075248	F2B-SCEZ-40M-SH	1.50	49.3	170.4	50.0	143.5	M12	10.7	16.0	52.1	97.5
210	1-11/16	@	F2B-SCMEZ-111-SHCR*	056552	F2B-SCMEZ-111-SH	4.21	1.94	7.48	1.98	6.18	5/8	0.48	0.63	2.43	4.31
	1-15/16	127688	F2B-SCEZ-115-SHCR	056805	F2B-SCEZ-115-SH	4.17									
	2	062913	F2B-SCEZ-200-SHCR	056964	F2B-SCEZ-200-SH	4.13									
	50mm	127708	F2B-SCEZ-50M-SHCR	@	F2B-SCEZ-50M-SH	1.87	49.3	190.0	50.3	157.0	M16	12.2	16.0	61.7	109.5

@ Assembled to order
*20 piece minimum

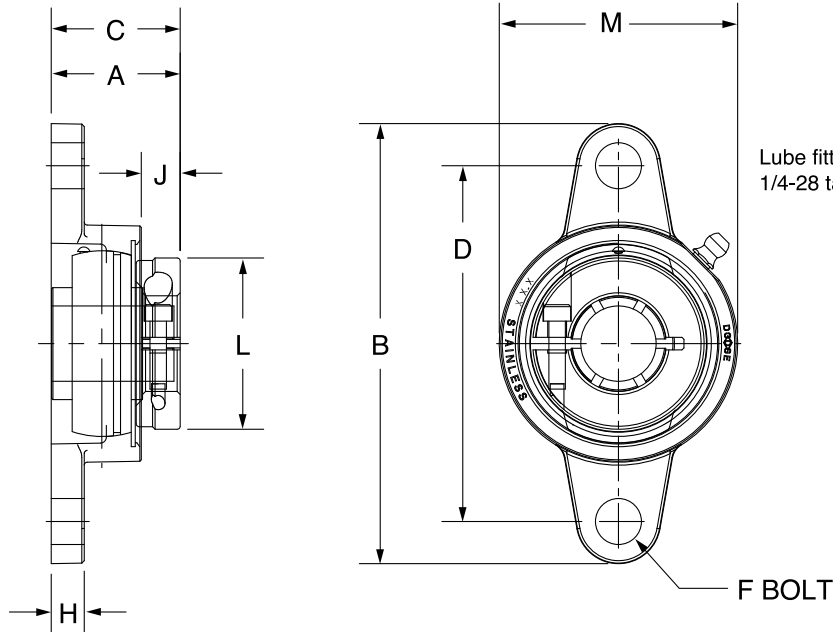
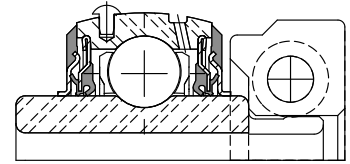
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Bearing Reference Guide
ULTRA KLEEN
E-Z KLEEN
Extreme Duty
Setscrew Ball Bearing
GRIP TIGHT
D-LOK Ball Bearing

SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings DLEZ NORMAL DUTY STAINLESS STEEL 2-BOLT FLANGE BEARINGS



Series	Shaft Size	Part No.	Description	Weight lbs kg	A	B	C	D	F Bolt Dia.	H	J	L	M
204	3/4	127723	F2B-DLEZ-012-SHCR	1.10	1.28	4.38	1.30	3.54	3/8	0.32	0.41	1.71	2.38
	20mm	127745	F2B-DLEZ-20M-SHCR	0.49	32.5	111.3	33.0	90.0	M10	8.1	10.4	43.4	60.5
205	7/8	@	F2B-DLEZ-014-SHCR*	1.51	1.44	4.89	1.46	3.89	3/8	0.35	0.48	1.99	2.63
	15/16	@	F2B-DLEZ-015-SHCR*	1.47									
	1	127724	F2B-DLEZ-100-SHCR	1.43									
	25mm	127746	F2B-DLEZ-25M-SHCR	0.65	36.6	124.2	37.1	98.8	M10	8.9	12.2	50.5	66.8
206	1-1/8	076584	F2B-DLEZ-102-SHCR*	2.21	1.56	5.51	1.63	4.59	3/8	0.35	0.50	2.22	3.13
	1-3/16	127725	F2B-DLEZ-103-SHCR	2.17									
	1-1/4	127726	F2B-DLEZ-104S-SHCR	2.13									
	30mm	127747	F2B-DLEZ-30M-SHCR	0.98	39.6	140.0	41.4	116.5	M10	8.9	12.7	56.4	79.5
207	1-1/4	127727	F2B-DLEZ-104-SHCR	3.12	1.75	6.18	1.80	5.12	1/2	0.42	0.58	2.69	3.50
	1-3/8	@	F2B-DLEZ-106-SHCR*	2.99									
	1-7/16	127728	F2B-DLEZ-107-SHCR	2.95									
	35mm	127748	F2B-DLEZ-35M-SHCR	1.42	44.5	157.0	45.7	130.0	M12	10.7	14.7	68.3	88.9
208	1-1/2	127729	F2B-DLEZ-108-SHCR	3.91	2.01	6.71	2.05	5.65	1/2	0.42	0.70	2.74	3.84
	40mm	127749	F2B-DLEZ-40M-SHCR	1.77	51.1	170.4	52.1	143.5	M12	10.7	17.8	69.6	97.5
210	1-11/16	@	F2B-DLMEZ-111-SHCR*	4.89	2.01	7.48	2.05	6.18	5/8	0.48	0.70	3.24	4.31
	1-15/16	127730	F2B-DLEZ-115-SHCR	4.85									
	50mm	127750	F2B-DLEZ-50M-SHCR	2.20	51.1	190.0	52.1	157.0	M16	12.2	17.8	82.3	109.5

@ Assembled to order

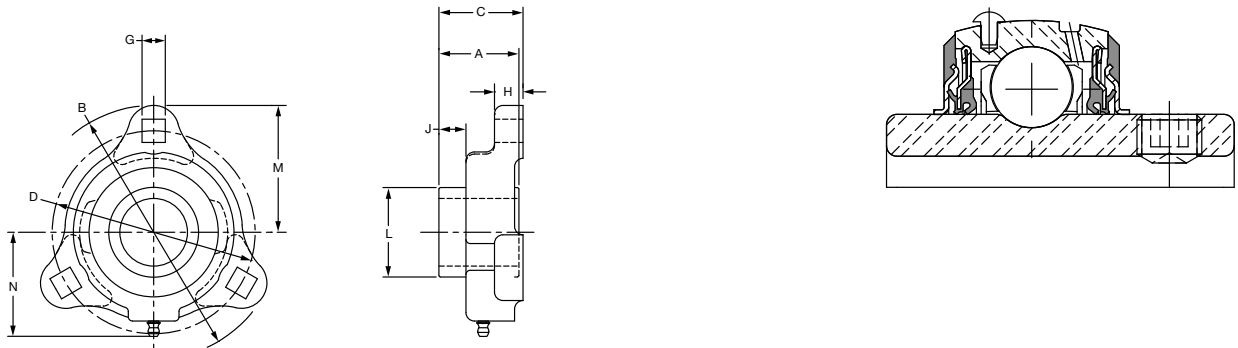
*20 piece minimum

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SELECTION/DIMENSIONS

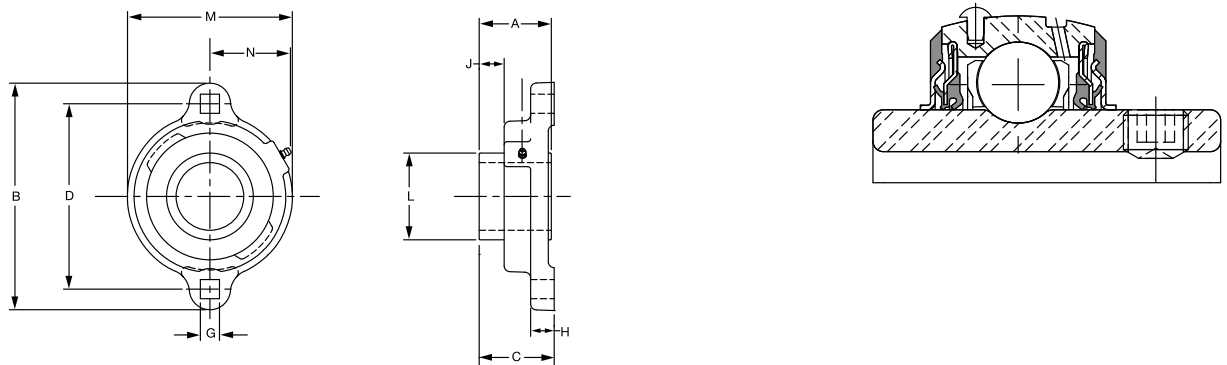


E-Z KLEEN Mounted Bearings SCEZ LF SHCR NORMAL DUTY STAINLESS STEEL 3-BOLT FLANGE BEARINGS



Series	Shaft Size	Corrosion Resistant Insert		Weight lbs. kgs.	A	B	C	D	G	H	J	L	M	N
		Part No.	Description											
204	3/4	136927	LF-SCEZ-012-SHCR	.64	1.02	3.56	1.24	2.81	0.34	0.58	0.37	1.12	1.78	1.55
	20 mm	136966	LF-SCEZ-20M-SHCR	.29	25.9	90.4	31.6	71.4	8.6	14.7	9.3	28.4	45.2	39.4
205	1	136928	LF-SCEZ-100-SHCR	.80	1.06	3.75	1.34	3.00	0.34	0.50	0.37	1.32	1.88	1.67
	25 mm	136967	LF-SCEZ-25M-SHCR	.36	26.8	95.3	34.1	76.2	8.6	12.7	9.5	33.5	47.8	42.4
206	1-3/16	136929	LF-SCEZ-103-SHCR	1.23	1.26	4.44	1.56	3.56	0.41	0.61	0.48	1.57	2.22	1.98
	1-1/4	136930	LF-SCEZ-104S-SHCR											
	30 mm	136968	LF-SCEZ-30M-SHCR	.56	32.0	112.8	39.6	90.4	10.4	15.5	12.1	39.9	56.4	50.3
207	1-1/4	136931	LF-SCEZ-104-SHCR	1.73	1.40	4.81	1.73	3.94	0.41	0.67	0.53	1.84	2.41	2.09
	1-7/16	136932	LF-SCEZ-107-SHCR											
	35 mm	136969	LF-SCEZ-35M-SHCR	.78	35.7	122.2	44.0	100.1	10.4	17.1	13.6	46.7	61.2	53.1

E-Z KLEEN Mounted Bearings SCEZ SHCR NORMAL DUTY STAINLESS STEEL HOUSED 2-BOLT FLANGE BEARINGS



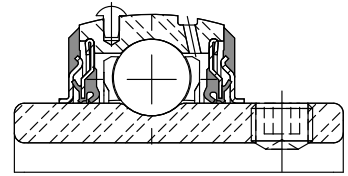
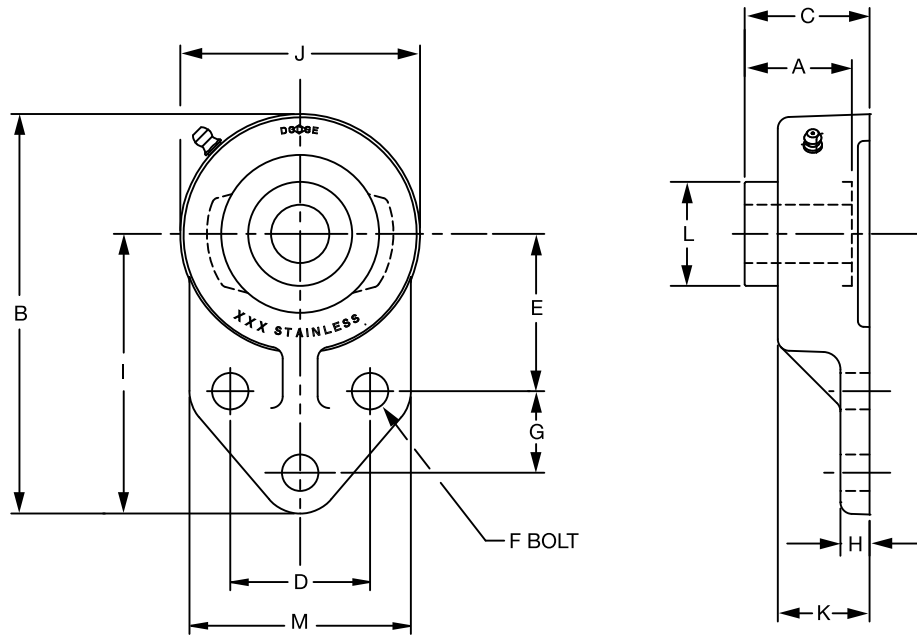
Series	Shaft Size	Corrosion Resistant Insert		Weight lbs. kgs.	A	B	C	D	G	H	J	L	M	N
		Part No.	Description											
204	3/4	136933	LFT-SCEZ-012-SHCR	.68	1.02	3.56	1.24	2.81	0.34	0.58	0.37	1.12	2.38	1.34
	20 mm	136970	LFT-SCEZ-20M-SHCR	.31	25.9	90.4	31.6	71.4	8.6	14.7	9.3	28.4	60.5	34.0
205	1	136934	LFT-SCEZ-100-SHCR	.84	1.06	3.75	1.34	3.00	0.34	0.50	0.37	1.32	2.63	1.44
	25 mm	136971	LFT-SCEZ-25M-SHCR	.38	26.8	95.3	34.1	76.2	8.6	12.7	9.5	33.5	66.8	36.6
206	1-3/16	136935	LFT-SCEZ-103-SHCR	1.28	1.26	4.44	1.56	3.56	0.41	0.61	0.48	1.57	3.25	1.72
	1-1/4	136936	LFT-SCEZ-104S-SHCR											
	30 mm	136972	LFT-SCEZ-30M-SHCR	.58	32.0	112.8	39.6	90.4	10.4	15.5	12.1	39.9	82.6	43.7
207	1-1/4	136937	LFT-SCEZ-104-SHCR	1.77	1.40	4.81	1.73	3.94	0.41	0.67	0.53	1.84	3.50	1.83
	1-7/16	136938	LFT-SCEZ-107-SHCR											
	35 mm	136973	LFT-SCEZ-35M-SHCR	.80	35.7	122.2	44.0	100.1	10.4	17.1	13.6	46.7	88.9	46.5

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SELECTION/DIMENSIONS



E-Z KLEEN Ball Bearings SCEZ SHCR NORMAL DUTY STAINLESS STEEL FLANGE BRACKET BEARINGS



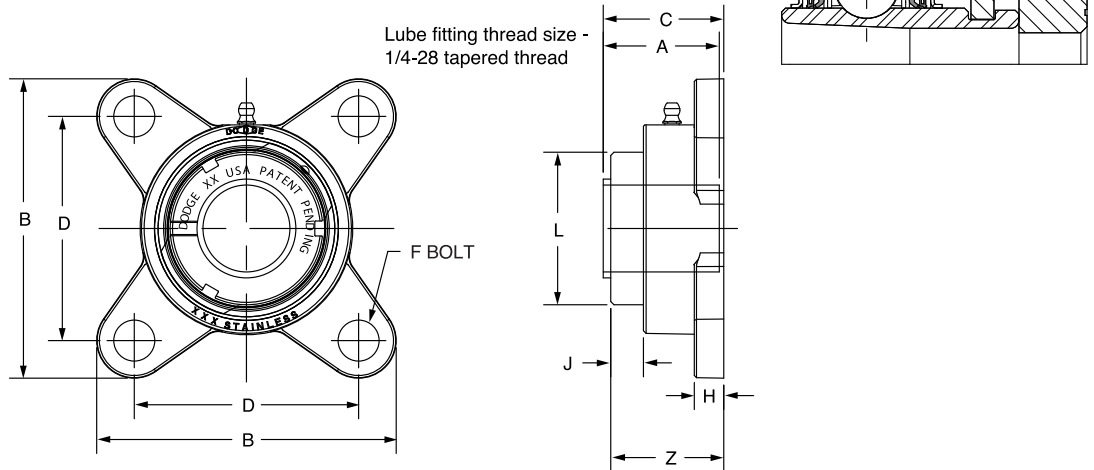
Series	Shaft Size	Corrosion Resistant Insert		Weight lbs. kgs.	A	B	C	D	E	F Bolt Dia	G	H	I	J	K	L	M
		Part No.	Description														
204	3/4	136920	FB-SCEZ-012-SHCR	1.00	1.23	4.19	1.25	1.50	1.69	3/8	0.88	0.31	3.00	2.38	0.90	1.12	2.38
	20mm	136961	FB-SCEZ-20M-SHCR	.45	31.2	106.4	31.8	38.1	42.9	M10	22.4	7.9	76.2	60.5	22.9	28.4	60.5
205	1	136921	FB-SCEZ-100-SHCR	1.26	1.34	4.69	1.37	1.63	1.81	3/8	1.13	0.38	3.38	2.63	0.98	1.32	2.50
	25mm	136962	FB-SCEZ-25M-SHCR	.52	34.0	119.1	34.8	41.4	46.0	M10	28.7	9.7	85.9	66.8	24.9	33.5	63.5
206	1-3/16	136922	FB-SCEZ-103-SHCR	1.96	1.52	5.31	1.59	1.88	2.06	3/8	1.25	0.38	3.75	3.13	1.14	1.57	2.75
	1-1/4	136923	FB-SCEZ-104S-SHCR														
	30mm	136963	FB-SCEZ-30M-SHCR	.89	38.6	134.9	40.4	47.8	52.3	M10	31.8	9.7	95.3	79.5	29.0	39.9	69.9
207	1-1/4	136924	FB-SCEZ-104-SHCR	2.87	1.71	6.00	1.76	2.00	2.38	1/2	1.25	0.50	4.25	3.50	1.22	1.84	3.25
	1-7/16	136925	FB-SCEZ-107-SHCR														
	35mm	136964	FB-SCEZ-35M-SHCR	1.3	43.4	152.4	44.7	50.8	60.5	M12	31.8	12.7	108.0	88.9	31.0	46.7	82.6
210	1-15/16	136926	FB-SCEZ-115-SHCR	4.47	1.94	7.34	1.98	2.75	2.94	1/2	1.63	0.50	5.19	4.31	1.35	2.43	4.00
	2 50mm	@ 136965	FB-SCEZ-200-SHCR FB-SCEZ-50M-SHCR	2.03	49.3	186.4	50.3	69.9	74.7	M12	41.4	12.7	131.8	109.5	34.3	61.7	101.6

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings GTEZ NORMAL DUTY STAINLESS STEEL 4-BOLT FLANGE BEARINGS



Series	Shaft Size	Complete Unit		Unit Without Adapter		Adapter & Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
204	3/4	129721	F4B-GTEZ-012-SHCR	129567	F4B-GTEZ-04-SHCR	129967	AN-GT-04-012-CR
	20mm	129722	F4B-GTEZ-20M-SHCR			129980	AN-GT-04-20M-CR
205	1	129723	F4B-GTEZ-100-SHCR	129568	F4B-GTEZ-05-SHCR	129968	AN-GT-05-100-CR
	25mm	129724	F4B-GTEZ-25M-SHCR			129981	AN-GT-05-25M-CR
206	1 -1/8	075913	F4B-GTEZ-102-SHCR	129569	F4B-GTEZ-06-SHCR	129969	AN-GT-06-102-CR
	1 -3/16	129725	F4B-GTEZ-103-SHCR			129970	AN-GT-06-103-CR
	1 -1/4	129726	F4B-GTEZ-104S-SHCR			129971	AN-GT-06-104S-CR
	30mm	129727	F4B-GTEZ-30M-SHCR			129982	AN-GT-06-30M-CR
207	1 -1/4	129728	F4B-GTEZ-104-SHCR	129570	F4B-GTEZ-07-SHCR	129972	AN-GT-07-104-CR
	1 -3/8	064993	F4B-GTEZ-106-SHCR			129973	AN-GT-07-106-CR
	1 -7/16	129729	F4B-GTEZ-107-SHCR			129974	AN-GT-07-107-CR
	35mm	129730	F4B-GTEZ-35M-SHCR			129983	AN-GT-07-35M-CR
208	1 -1/2	129731	F4B-GTEZ-108-SHCR	129571	F4B-GTEZ-08-SHCR	129975	AN-GT-08-108-CR
	40mm	129732	F4B-GTEZ-40M-SHCR			129984	AN-GT-08-40M-CR
210	1-15/16	129733	F4B-GTEZ-115-SHCR	129572	F4B-GTEZ-10-SHCR	129978	AN-GT-10-115-CR
	2	062901	F4B-GTEZ-200-SHCR			129979	AN-GT-10-200-CR
	50mm	129734	F4B-GTEZ-50M-SHCR			129986	AN-GT-10-50M-CR

@ Assembled to order

Series	Shaft Size	Weight lbs kg	A	B	C#	D	F Bolt Dia.	H	J	L	Z
204	3/4	1.23	1.48	3.35	1.54	2.51	3/8	0.34	0.66	1.50	1.55
	20mm	0.55	37.6	85.1	39.1	63.6	M10	8.6	16.8	38.1	39.4
205	1	1.69	1.46	3.75	1.57	2.75	3/8	0.37	0.61	1.80	1.58
	25mm	0.73	37.1	95.3	39.9	69.9	M10	9.4	15.5	45.7	40.1
206	1 -1/8	2.41	1.61	4.16	1.75	3.24	3/8	0.37	0.65	2.08	1.78
	1 -3/16										
	1 -1/4										
207	30mm	1.07	40.9	105.7	44.5	82.4	M10	9.4	16.5	52.8	45.2
	1 -1/4	3.42	1.62	4.68	1.80	3.62	1/2	0.42	0.64	2.38	1.86
	1 -3/8										
208	1 -7/16	1.56	41.1	118.9	45.7	92.0	M12	10.7	16.3	60.5	47.2
	35mm										
	1 -1/2	4.21	1.84	5.06	2.01	4.00	1/2	0.43	0.67	2.62	2.02
210	40mm	1.91	46.7	128.5	51.1	101.5	M12	10.9	17.0	66.5	51.3
	1-15/16	5.33	1.86	5.67	2.03	4.37	5/8	0.49	0.70	3.13	2.05
	2	2.39	47.2	144.0	51.6	111.0	M16	12.4	17.8	79.5	52.1

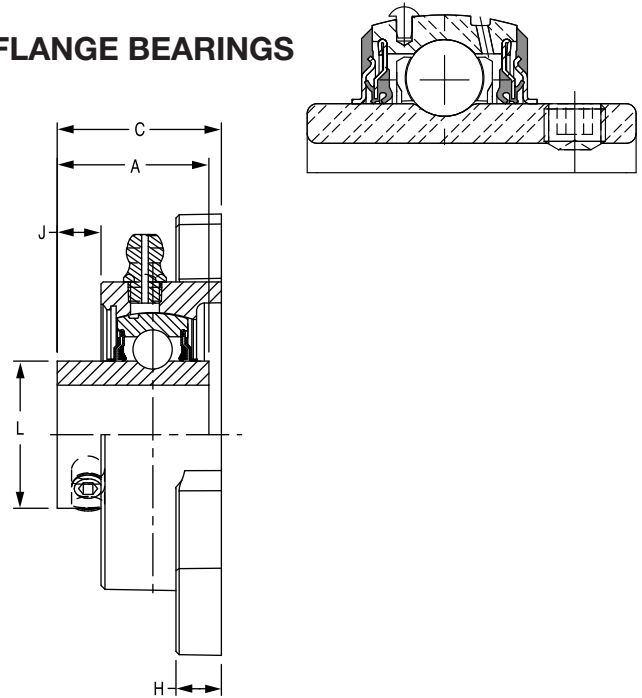
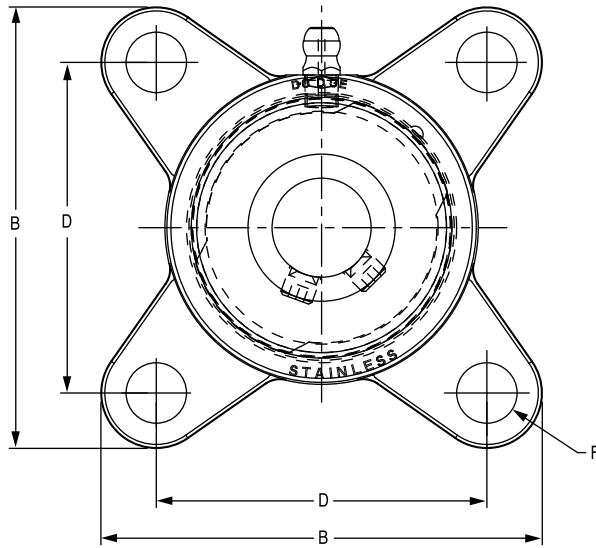
#C dimension will vary slightly depending on true shaft diameter.

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings SCEZ NORMAL DUTY STAINLESS STEEL 4-BOLT FLANGE BEARINGS



Series	Shaft Size	With Corrosion Resistant Insert		With Insert With Flingers		Weight lbs kg	A	B	C	D	F Bolt Dia.	H	J	L
		Part No.	Description	Part No.	Description									
204	1/2	@	F4B-SCEZ-008L-SHCR*	@	F4B-SCEZ-008L-SH	1.16	1.23	3.35	1.25	2.51	3/8	0.34	0.34	1.12
	5/8	@	F4B-SCEZ-010L-SHCR*	@	F4B-SCEZ-010L-SH	1.12								
	3/4	127689	F4B-SCEZ-012-SHCR	056806	F4B-SCEZ-012-SH	1.08								
	20mm	127709	F4B-SCEZ-20M-SHCR	@	F4B-SCEZ-20M-SH	0.49	31.2	85.1	31.8	63.6	M10	8.6	8.6	28.4
205	7/8	065600	F4B-SCEZ-014-SHCR*	@	F4B-SCEZ-014-SH	1.47	1.34	3.75	1.37	2.75	3/8	0.37	0.38	1.32
	15/16	@	F4B-SCEZ-015-SHCR*	@	F4B-SCEZ-015-SH	1.43								
	1	127690	F4B-SCEZ-100-SHCR	056593	F4B-SCEZ-100-SH	1.39								
	25mm	127710	F4B-SCEZ-25M-SHCR	@	F4B-SCEZ-25M-SH	0.63	34.0	95.3	34.8	69.9	M10	9.4	9.7	33.5
206	1-1/8	@	F4B-SCEZ-102-SHCR*	049477	F4B-SCEZ-102-SH	2.13	1.52	4.16	1.59	3.24	3/8	0.37	0.45	1.57
	1-3/16	127691	F4B-SCEZ-103-SHCR	056807	F4B-SCEZ-103-SH	2.09								
	1-1/4	127692	F4B-SCEZ-104S-SHCR	@	F4B-SCEZ-104S-SH	2.05								
	30mm	127711	F4B-SCEZ-30M-SHCR	@	F4B-SCEZ-30M-SH	0.95	38.6	105.7	40.4	82.4	M10	9.4	11.4	39.9
207	1-1/4	127693	F4B-SCEZ-104-SHCR	056633	F4B-SCEZ-104-SH	2.95	1.71	4.68	1.76	3.62	1/2	0.42	0.55	1.84
	1-3/8	062835	F4B-SCEZ-106-SHCR*	@	F4B-SCEZ-106-SH	2.83								
	1-7/16	127694	F4B-SCEZ-107-SHCR	056808	F4B-SCEZ-107-SH	2.78								
	35mm	127712	F4B-SCEZ-35M-SHCR	@	F4B-SCEZ-35M-SH	1.29	43.4	118.9	44.7	92.0	M12	10.7	14.0	46.7
208	1-1/2	127695	F4B-SCEZ-108-SHCR	056809	F4B-SCEZ-108-SH	3.70	1.94	5.06	1.97	4.00	1/2	0.43	0.62	2.05
	1-5/8	@	F4B-SCEZ-110-SHCR*	062340	F4B-SCEZ-110-SH									
	40mm	127713	F4B-SCEZ-40M-SHCR	@	F4B-SCEZ-40M-SH	1.64	49.3	128.5	50.0	101.5	M12	10.9	15.7	52.1
210	1-11/16	@	F4B-SCMEZ-111-SHCR*	@	F4B-SCMEZ-111-SH	4.64	1.94	5.67	1.98	4.37	5/8	0.49	0.62	2.43
	1-3/4	@	F4B-SCMEZ-112-SHCR*	065945	F4B-SCMEZ-112-SH	4.40								
	1-15/16	127696	F4B-SCEZ-115-SHCR	056810	F4B-SCEZ-115-SH	4.60								
	2	062542	F4B-SCEZ-200-SHCR	@	F4B-SCEZ-200-SH	4.56								
50mm	127714	F4B-SCEZ-50M-SHCR	@	F4B-SCEZ-50M-SH	2.07	49.3	144.0	50.3	111.0	M16	12.4	15.7	61.7	

@ Assembled to order

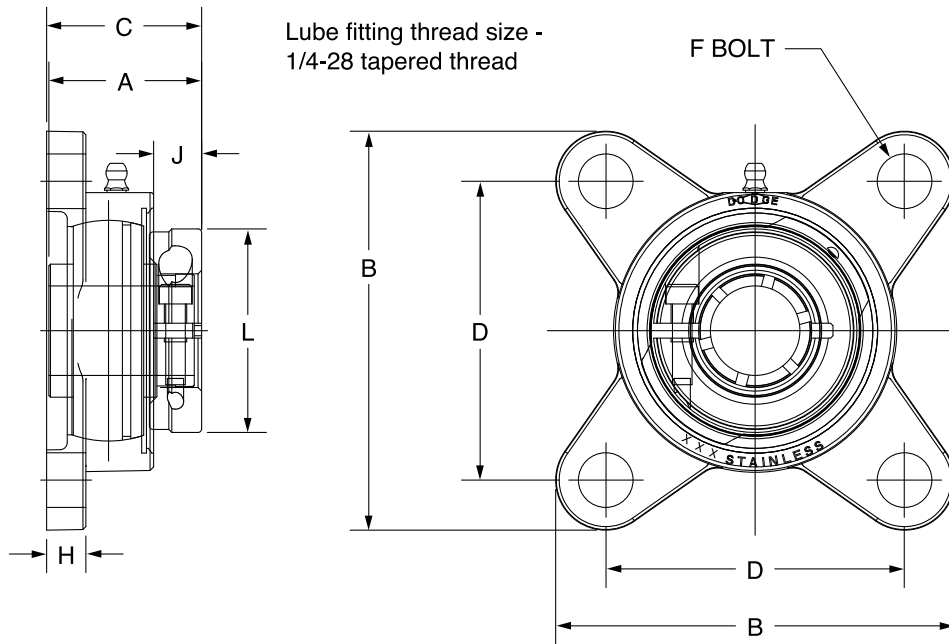
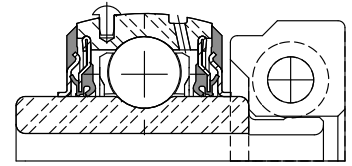
*20 piece minimum

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings DLEZ NORMAL DUTY STAINLESS STEEL 4-BOLT FLANGE BEARINGS



Series	Shaft Size	Part No.	Description	Weight lbs kg	A	B	C	D	F Bolt Dia.	H	J	L
204	3/4	127731	F4B-DLEZ-012-SHCR	1.23	1.28	3.35	1.30	2.51	3/8	0.34	0.41	1.71
	20mm	127751	F4B-DLEZ-20M-SHCR	0.55	32.5	85.1	33.0	63.6	M10	8.6	10.4	43.4
205	7/8	@	F4B-DLEZ-014-SHCR*	1.69	1.44	3.75	1.46	2.75	3/8	0.37	0.48	1.99
	15/16	@	F4B-DLEZ-015-SHCR*	1.65								
	1	127732	F4B-DLEZ-100-SHCR	1.61								
	25mm	127752	F4B-DLEZ-25M-SHCR	0.73	36.6	95.3	37.1	69.9	M10	9.4	12.2	50.5
206	1-1/8	@	F4B-DLEZ-102-SHCR*	2.41	1.56	4.16	1.63	3.24	3/8	0.37	0.50	2.22
	1-3/16	127733	F4B-DLEZ-103-SHCR	2.36								
	1-1/4	127734	F4B-DLEZ-104S-SHCR	2.31								
207	30mm	127753	F4B-DLEZ-30M-SHCR	1.07	39.6	105.7	41.4	82.4	M10	9.4	12.7	56.4
	1-1/4	127735	F4B-DLEZ-104-SHCR	3.42	1.75	4.68	1.80	3.62	1/2	0.42	0.58	2.69
	1-3/8	@	F4B-DLEZ-106-SHCR*	3.29								
	1-7/16	127736	F4B-DLEZ-107-SHCR	3.25								
208	35mm	127754	F4B-DLEZ-35M-SHCR	1.56	44.5	118.9	45.7	92.0	M12	10.7	14.7	68.3
	1-1/2	127737	F4B-DLEZ-108-SHCR	4.21	2.01	5.06	2.05	4.00	1/2	0.43	0.70	2.74
	40mm	127755	F4B-DLEZ-40M-SHCR	1.91	51.1	128.5	52.1	101.5	M12	10.9	17.8	69.6
210	1-11/16	@	F4B-DLEZM-111-SHCR*	5.33	2.01	5.67	2.05	4.37	5/8	0.49	0.70	3.24
	1-15/16	127738	F4B-DLEZ-115-SHCR	5.28								
	50mm	127756	F4B-DLEZ-50M-SHCR	2.39	51.1	144.0	52.1	111.0	M16	12.4	17.8	82.3

@ Assembled to order

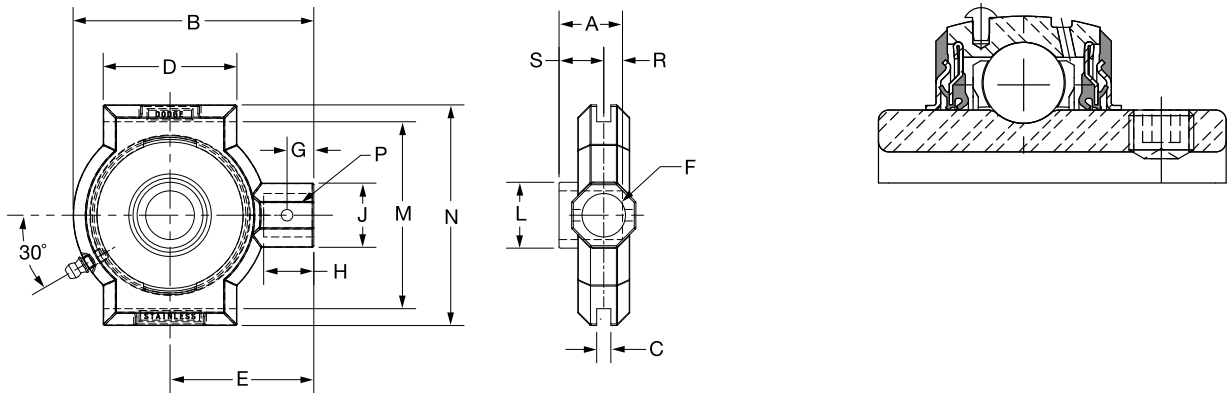
*20 piece minimum

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings SCEZ SHCR NORMAL DUTY STAINLESS STEEL NARROW SLOT TAKE-UP BEARINGS



Series	Shaft Size	Standard		Weight lbs. kgs.	Take-Up Frame No. Ref.	A	B	C	D	E
		Part No.	Description							
204	3/4	136939	NSTU-SCEZ-012-SHCR	1.16	NS210	1.23	3.49	0.265	1.50	2.19
	20mm	136974	NSTU-SCEZ-20M-SHCR	.53		31.2	88.6	6.73	38.1	55.6
205	1	136940	NSTU-SCEZ-100-SHCR	1.06	NS210	1.34	3.49	0.265	1.50	2.19
	25mm	136975	NSTU-SCEZ-25M-SHCR	.48		34.0	88.6	6.73	38.1	55.6
206	1-3/16	136941	NSTU-SCEZ-103-SHCR	2.51	NS308	1.52	4.50	0.265	2.50	2.69
	1-1/4	136942	NSTU-SCEZ-104S-SHCR	1.14		38.6	114.3	6.73	63.5	68.3
	30mm	136976	NSTU-SCEZ-30M-SHCR							
207	1-1/4	136943	NSTU-SCEZ-104-SHCR	2.42	NS308	1.71	4.50	0.265	2.50	2.69
	1-7/16	136944	NSTU-SCEZ-107-SHCR	1.10		43.4	114.3	6.73	63.5	68.3
	35mm	136977	NSTU-SCEZ-35M-SHCR							
208	1-1/2	136945	NSTU-SCEZ-108-SHCR	4.16	NS400	1.94	5.38	0.328	3.00	3.25
	40mm	136978	NSTU-SCEZ-40M-SHCR	1.89		49.3	136.7	8.33	76.2	82.6
210	1-15/16	136946	NSTU-SCEZ-115-SHCR	3.87	NS400	1.94	5.50	0.328	3.00	3.25
	2	136997	NSTU-SCEZ-200-SHCR	1.76		49.3	139.7	8.33	76.2	82.6
	50mm	136979	NSTU-SCEZ-50M-SHCR							

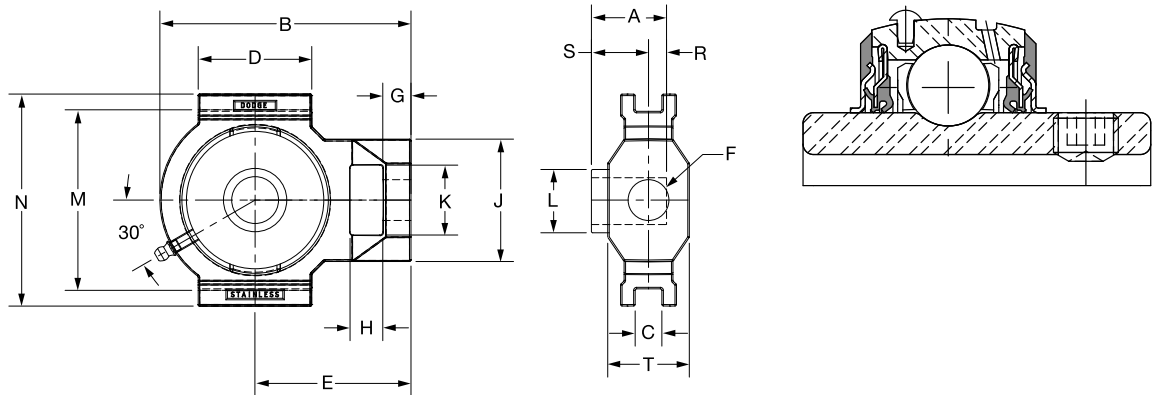
@ Assembled to order

Series	Shaft Size	F Screw Dia	G	H	J	L	M	N	P Pin Dia	R	S
204	3/4	3/4	0.44	0.88	1.20	1.12	2.635/2.605	3.13	0.32	0.50	0.73
	20mm	19.1	11.2	22.4	30.5	28.4	66.93/66.17	79.5	8.1	12.7	18.5
205	1	3/4	0.44	0.88	1.20	1.32	2.635/2.605	3.13	0.32	0.56	0.78
	25mm	19.1	11.2	22.4	30.5	33.5	66.93/66.17	79.5	8.1	14.2	19.8
206	1-3/16	3/4	0.50	0.94	1.20	1.57	3.510/3.480	4.13	0.32	0.58	0.94
	1-1/4	19.1	12.7	23.9	30.5	39.9	89.15/88.39	104.9	8.1	14.7	23.9
207	1-1/4	3/4	0.50	0.94	1.20	1.84	3.510/3.480	4.13	0.32	0.67	1.04
	1-7/16	19.1	12.7	23.8	30.5	46.7	89.15/88.39	104.9	8.1	17.0	26.4
208	1-1/2	1	0.66	1.16	1.50	2.05	4.015/3.985	4.75	0.38	0.75	1.19
	40mm	25.4	16.8	29.5	38.1	52.1	101.98/101.22	120.7	9.7	19.1	30.2
210	1-15/16	1	0.66	1.16	1.50	2.43	4.015/3.985	4.75	0.38	0.75	1.19
	2	25.4	16.8	29.5	38.1	61.7	101.98/101.22	120.7	9.7	19.1	30.2

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E-Z KLEEN Mounted Bearings SCEZ SHCR NORMAL DUTY STAINLESS STEEL WIDE SLOT TAKE-UP BEARINGS



Series	Shaft Size	Standard		Weight lbs. kgs.	Take-Up Frame No. Ref.	A	B	C	D	E	
		Part No.	Description								
204	3/4 20mm	136947	WSTU-SCEZ-012-SHCR	2.14	WS300	1.23	3.97	0.530	2.20	2.56	
		136980	WSTU-SCEZ-20M-SHCR	.97		31.2	100.8	13.46	55.9	65.0	
205	1 25mm	136948	WSTU-SCEZ-100-SHCR	2.03	WS300	1.34	3.97	0.530	2.20	2.56	
		136981	WSTU-SCEZ-25M-SHCR	.92		34.0	100.8	13.46	55.9	65.0	
206	1-3/16 1-1/4 30mm	136949	WSTU-SCEZ-103-SHCR	3.31	WS308	1.52	4.99	0.530	2.26	3.10	
		136950	WSTU-SCEZ-104S-SHCR								
		136982	WSTU-SCEZ-30M-SHCR	1.50		38.6	126.7	13.46	57.4	78.7	
207	1-1/4 1-7/16 35mm	136951	WSTU-SCEZ-104-SHCR	3.21	WS308	1.71	4.99	0.530	2.26	3.10	
		136952	WSTU-SCEZ-107-SHCR								
		136983	WSTU-SCEZ-35M-SHCR	1.46		43.4	126.7	13.46	57.4	78.7	
208	1-1/2 40mm	136953	WSTU-SCEZ-108-SHCR	4.60	WS400	1.94	5.63	0.688	3.25	3.50	
		136984	WSTU-SCEZ-40M-SHCR	2.09		49.3	143.0	17.48	82.6	88.9	
210	1-15/16 2 50mm	136954	WSTU-SCEZ-115-SHCR	4.12	WS400	1.94	5.63	0.688	3.25	3.50	
		136998	WSTU-SCEZ-200-SHCR								
		136985	WSTU-SCEZ-50M-SHCR	1.87		49.3	143.0	17.48	82.6	88.9	

@ Assembled to Order

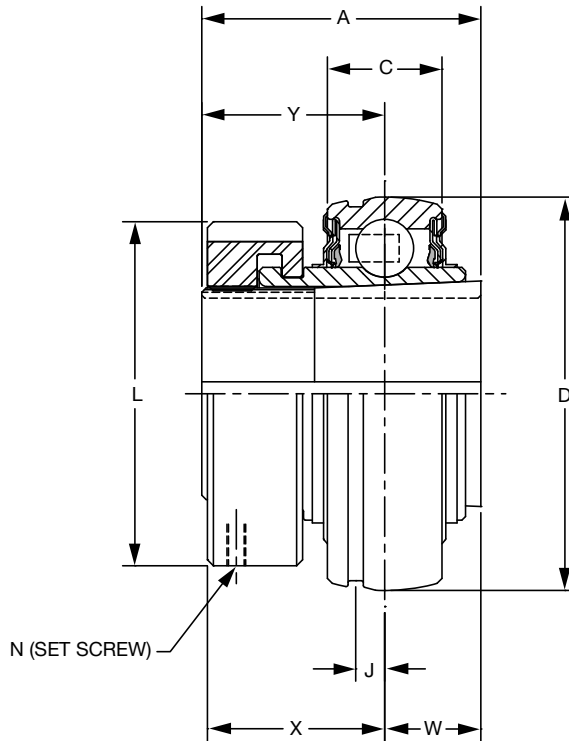
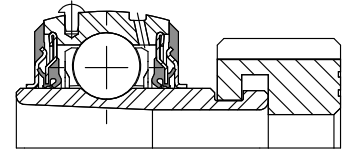
Series	Shaft Size	F Screw Dia	G	H	J	K	L	M	N	R	S	T
204	3/4 20mm	5/8	0.56	0.65	2.12	1.15	1.12	3.025/2.995	3.63	0.50	0.73	1.38
		15.9	14.2	16.5	53.8	29.2	28.4	76.84/76.07	92.2	12.7	18.5	35.1
205	1 25mm	5/8	0.56	0.65	2.12	1.15	1.32	3.025/2.995	3.63	0.56	0.78	1.38
		15.9	14.2	16.5	53.8	29.2	33.5	76.84/76.07	92.2	14.2	19.8	35.1
206	1-3/16 1-1/4 30mm	3/4	0.56	0.65	2.43	1.39	1.57	3.540/3.510	4.20	0.58	0.94	1.62
		19.1	14.2	16.5	61.7	35.3	39.9	89.92/89.15	106.7	14.7	23.9	41.1
207	1-1/4 1-7/16 35mm	3/4	0.56	0.65	2.43	1.39	1.84	3.540/3.510	4.20	0.67	1.04	1.62
		19.1	14.2	16.5	61.7	35.3	46.7	89.92/89.15	106.7	17.0	26.4	41.1
208	1-1/2 40mm	1	0.63	0.75	2.75	1.94	2.05	4.015/3.985	4.50	0.75	1.19	1.62
		25.4	16.0	19.1	69.9	49.3	52.1	101.98/101.22	114.3	19.1	30.2	41.1
210	1-15/16 2 50mm	1	0.63	0.75	2.75	1.94	2.43	4.015/3.985	4.50	0.75	1.19	1.62
		25.4	16.0	19.1	69.9	49.3	61.7	101.98/101.22	114.3	19.1	30.2	41.1

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings GT NORMAL DUTY BEARING INSERTS FOR E-Z KLEEN BEARINGS



Series	Shaft Size	Complete Unit		Unit Without Adapter		Adapter & Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
204	3/4 20mm	129825	INS-GT-012-CR	129579	INS-GT-04-CR	129967	AN-GT-04-012-CR
		129826	INS-GT-20M-CR			129980	AN-GT-04-20M-CR
205	1 25mm	129827	INS-GT-100-CR	129580	INS-GT-05-CR	129968	AN-GT-05-100-CR
		129828	INS-GT-25M-CR			129981	AN-GT-05-25M-CR
206	1-1/8 1-3/16 1-1/4 30mm	@	INS-GT-102-CR	129581	INS-GT-06-CR	129969	AN-GT-06-102-CR
		129829	INS-GT-103-CR			129970	AN-GT-06-103-CR
		129830	INS-GT-104S-CR			129971	AN-GT-06-104S-CR
		129831	INS-GT-30M-CR			129982	AN-GT-06-30M-CR
207	1-1/4 1-3/8 1-7/16 35mm	129832	INS-GT-104-CR	129582	INS-GT-07-CR	129972	AN-GT-07-104-CR
		@	INS-GT-106-CR			129973	AN-GT-07-106-CR
		129833	INS-GT-107-CR			129974	AN-GT-07-107-CR
		129834	INS-GT-35M-CR			129983	AN-GT-07-35M-CR
208	1-1/2 40mm	129835	INS-GT-108-CR	129583	INS-GT-08-CR	129975	AN-GT-08-108-CR
		129836	INS-GT-40M-CR			129984	AN-GT-08-40M-CR
209	1-11/16 1-3/4 45mm	129837	INS-GT-111-CR	129584	INS-GT-09-CR	129976	AN-GT-09-111-CR
		@	INS-GT-112-CR			129977	AN-GT-09-112-CR
210	1-15/16 2 50mm	129839	INS-GT-115-CR	129585	INS-GT-10-CR	129978	AN-GT-10-115-CR
		@	INS-GT-200-CR			129979	AN-GT-10-200-CR
		129840	INS-GT-50M-CR			129986	AN-GT-10-50M-CR

@ Assembled to order.

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings GT NORMAL DUTY BEARING INSERTS FOR E-Z KLEEN BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	C	D	J	L	N Screw (UNF)	W#	X	Y#
204	3/4	0.6	1.48	0.58	1.8504	0.15	1.50	#10-32 x 1/4	0.46	1.03	1.02
	20mm	0.3	37.6	14.7	47.000	3.8	38.1		11.7	26.2	25.9
205	1	0.8	1.46	0.59	2.0472	0.16	1.80	#10-32 x 1/4	0.48	1.00	0.98
	25mm	0.4	37.1	15.0	52.000	4.1	45.7		12.2	25.4	24.9
206	1-1/8	1.2	1.61	0.69	2.4409	0.16	2.08	#10-32 x 1/4	0.52	1.13	1.09
	1-3/16										
	1-1/4										
207	30mm	0.6	40.9	17.5	62.000	4.1	52.8	#10-32 x 1/4	13.2	28.7	27.7
	1-1/4	1.8	1.62	0.75	2.8346	0.20	2.38		0.54	1.14	1.08
	1-3/8										
208	1-7/16							#10-32 x 1/4			
	35mm	0.8	41.1	19.1	72.000	5.1	60.5		13.7	29.0	27.4
	1-1/2	2.2	1.84	0.87	3.1496	0.22	2.62		0.61	1.23	1.23
209	40mm	1.0	46.7	22.1	80.000	5.6	66.5	#10-32 x 1/4	15.5	31.2	31.2
	1-11/16	2.5	1.85	0.87	3.3465	0.25	2.86		0.62	1.26	1.23
	1-3/4										
210	45mm		47.0	22.1	85.000	6.4	72.6	#10-32 x 1/4	15.7	32.0	31.2
	1-15/16	3.0	1.86	0.87	3.5433	0.25	3.13		0.63	1.26	1.23
	2										
	50mm	1.4	47.2	22.1	90.000	6.4	79.5	#10-32 x 1/4	16.0	32.0	31.2

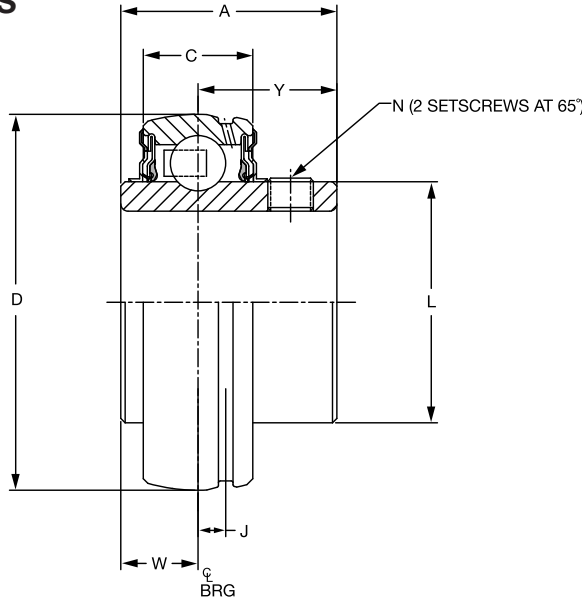
#W & Y dimensions will vary slightly depending on true shaft diameter.

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings SC NORMAL DUTY BEARING CORROSION RESISTANT INSERTS FOR E-Z KLEEN BEARINGS



Series	Shaft Size	Insert with Flingers		Corrosion Resistant Insert		Weight lbs kg	A	C	D	J	L	N	W	Y
		Part No.	Description	Part No.	Description									
204	1/2	@	INS-SC-008L-FF	052981	INS-SC-008L-CR*	.38	1.23	0.58	1.8504	0.15	1.12	10-32	0.50	0.73
	5/8	124932	INS-SC-010L-FF	127073	INS-SC-010L-CR*	.35								
	3/4	123070	INS-SC-012-FF	045600	INS-SC-012-CR	.32								
	20mm	050524	INS-SC-20M-FF	125873	INS-SC-20M-CR	.16	31.2	14.7	47.000	3.8	28.4	M6x1	12.7	18.5
205	7/8	124931	INS-SC-014-FF	058665	INS-SC-014-CR*	.43	1.34	0.59	2.0472	0.16	1.32	1/4-28	0.56	0.78
	15/16	123069	INS-SC-015-FF	@	INS-SC-015-CR*	.40								
	1	123071	INS-SC-100-FF	045601	INS-SC-100-CR	.37								
	25mm	052620	INS-SC-25M-FF	050580	INS-SC-25M-CR	.18	34.0	15.0	52.000	4.1	33.5	M6x1	14.2	19.8
206	1-1/8	123234	INS-SC-102-FF	058989	INS-SC-102-CR*	.63	1.52	0.69	2.4409	0.16	1.57	5/16-24	0.58	0.94
	1-3/16	123072	INS-SC-103-FF	045602	INS-SC-103-CR	.60								
	1-1/4	123073	INS-SC-104S-FF	045603	INS-SC-104S-CR	.58								
	30mm	052621	INS-SC-30M-FF	125874	INS-SC-30M-CR	.27	38.6	17.5	62.000	4.1	39.9	M8x1.25	14.7	23.9
207	1-1/4	123074	INS-SC-104-FF	045412	INS-SC-104-CR	1.02	1.71	0.75	2.8346	0.20	1.84	5/16-24	0.67	1.04
	1-5/16	057102	INS-SC-105-FF	058345	INS-SC-105-CR*	.97								
	1-3/8	123460	INS-SC-106-FF	058965	INS-SC-106-CR*	.92								
	1-7/16	123075	INS-SC-107-FF	045604	INS-SC-107-CR	.86								
	35mm	052622	INS-SC-35M-FF	050653	INS-SC-35M-CR	.44	43.4	19.1	72.000	5.1	46.7	M8x1.25	17.0	26.4
208	1-1/2	123076	INS-SC-108-FF	045605	INS-SC-108-CR	1.27	1.94	0.87	3.1496	0.22	2.05	5/16-24	0.75	1.19
	1-5/8	123409	INS-SC-110-FF	@	INS-SC-110-CR*	1.13								
	40mm	052623	INS-SC-40M-FF	050654	INS-SC-40M-CR	.51	49.3	22.1	80.000	5.6	52.1	M8x1.25	19.1	30.2
209	1-5/8	@	INS-SC-110L-FF	@	INS-SC-110L-CR*	1.49	1.94	0.87	3.3465	0.25	2.22	5/16-24	0.75	1.19
	1-11/16	@	INS-SC-111-FF	125004	INS-SC-111-CR	1.43								
	1-3/4	045677	INS-SC-112-FF	054145	INS-SC-112-CR*	1.36								
	45mm	@	INS-SC-45M-FF	125005	INS-SC-45M-CR	.62	49.3	22.1	85.000	6.4	56.4	M8x1.25	19.1	30.2
210	1-11/16	@	INS-SCM-111-FF	@	INS-SCM-111-CR*	1.82	1.94	0.87	3.5433	0.25	2.43	3/8-24	0.75	1.19
	1-15/16	123077	INS-SC-115-FF	045606	INS-SC-115-CR	1.48								
	2	123413	INS-SC-200-FF	045338	INS-SC-200-CR*	1.39								
	50mm	@	INS-SC-50M-FF	050656	INS-SC-50M-CR	.67	49.3	22.1	90.000	6.4	61.7	M10x1.5	19.1	30.2

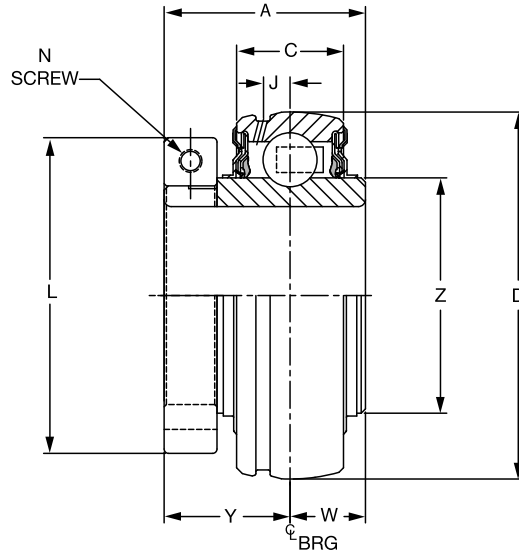
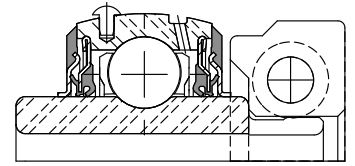
@ Assembled to order * 20 piece minimum

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings DL NORMAL DUTY BEARING CORROSION RESISTANT INSERTS FOR E-Z KLEEN BEARINGS



Series	Shaft Size	Insert with Flingers		Corrosion Resistant Insert		Weight lbs kg	A	C	D	J	L	N	W	Y	Z
		Part No.	Description	Part No.	Description										
204	3/4	128646	INS-DL-012	126685	INS-DL-012-CR	0.6	1.28	0.58	1.8504	0.15	1.71	#8-32	0.50	0.78	1.12
	20mm	126629	INS-DL-20M	126693	INS-DL-20M-CR	0.3	32.5	14.7	47.000	3.8	43.4	M4x6	12.7	19.8	28.4
205	7/8	128684	INS-DL-014	@	INS-DL-014-CR*	0.8	1.44	0.59	2.0472	0.16	1.99	#10-32	0.56	0.88	1.32
	15/16	128647	INS-DL-015	@	INS-DL-015-CR*	0.8									
	1	128648	INS-DL-100	126686	INS-DL-100-CR	0.8									
	25mm	126630	INS-DL-25M	126694	INS-DL-25M-CR	0.4	36.6	15.0	52.000	4.1	50.5	M5x20	14.2	22.4	33.5
206	1-1/8	128649	INS-DL-102	059869	INS-DL-102-CR*	1.2	1.56	0.69	2.4409	0.16	2.22	#10-32	0.58	0.98	1.57
	1-3/16	128650	INS-DL-103	126687	INS-DL-103-CR	1.2									
	1-1/4	128651	INS-DL-104S	126688	INS-DL-104S-CR	1.1									
	30mm	126631	INS-DL-30M	126695	INS-DL-30M-CR	0.6	39.6	17.5	62.000	4.1	56.4	M5x20	14.7	24.9	39.9
207	1-1/4	128652	INS-DL-104	126689	INS-DL-104-CR	1.8	1.75	0.75	2.8346	0.20	2.69	1/4-28	0.67	1.08	1.84
	1-3/8	128653	INS-DL-106	@	INS-DL-106-CR*	1.8									
	1-7/16	128654	INS-DL-107	052093	INS-DL-107-CR	1.7									
	35mm	126632	INS-DL-35M	126696	INS-DL-35M-CR	0.8	44.5	19.1	72.000	5.1	68.3	M6x20	17.0	27.4	46.7
208	1-1/2	128655	INS-DL-108	126690	INS-DL-108-CR	2.2	2.01	0.87	3.1496	0.22	2.74	1/4-28	0.75	1.26	2.05
	40mm	126633	INS-DL-40M	126697	INS-DL-40M-CR	1.0	51.1	22.1	80.000	5.6	69.6	M6x20	19.1	32.0	52.1
209	1-5/8	128656	INS-DL-110L	@	INS-DL-110L-CR*	2.5	2.01	0.87	3.3465	0.25	2.99	1/4-28	0.75	1.26	2.22
	1-11/16	128657	INS-DL-111	126691	INS-DL-111-CR	2.5									
	1-3/4	128658	INS-DL-112	@	INS-DL-112-CR*	2.5									
	45mm	126634	INS-DL-45M	126698	INS-DL-45M-CR	1.2	51.1	22.1	85.000	6.4	75.9	M6x20	19.1	32.0	56.4
210	1-11/16	128672	INS-DLM-111	@	INS-DLM-111-CR	3.0	2.01	0.87	3.5433	0.25	3.24	1/4-28	0.75	1.26	2.43
	1-15/16	128659	INS-DL-115	126692	INS-DL-115-CR	3.0									
	2	128660	INS-DL-200	053986	INS-DL-200-CR*	3.0									
	50mm	126635	INS-DL-50M	126699	INS-DL-50M-CR	1.4	51.1	22.1	90.000	6.4	82.3	M6x20	19.1	32.0	61.7

@ Assembled to order

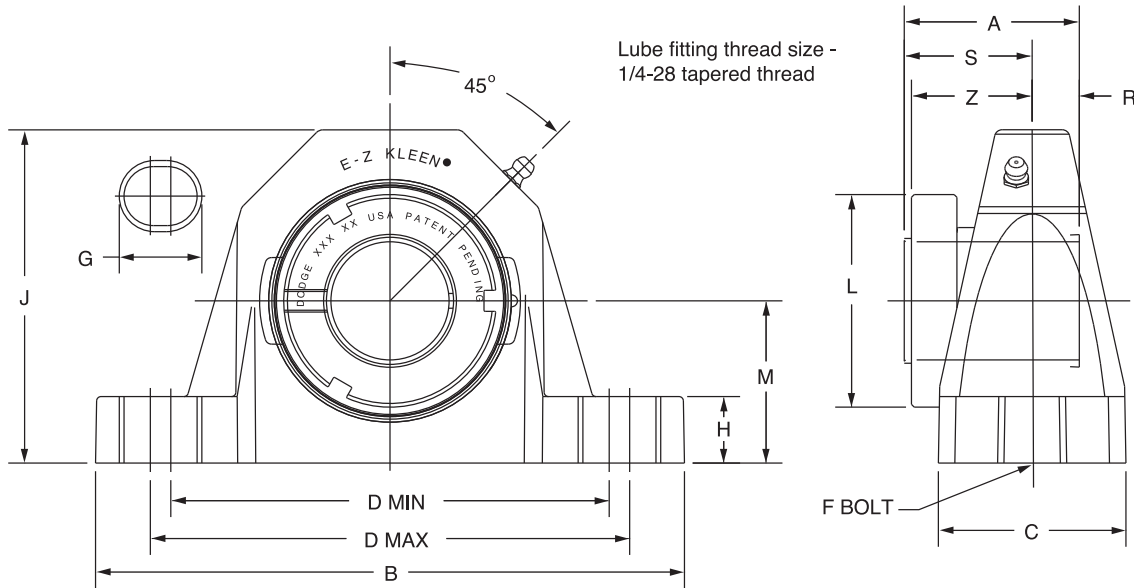
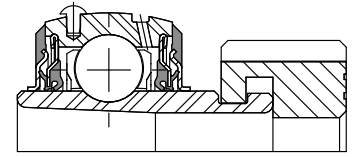
* 20 piece minimum

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings GTEZ NORMAL DUTY POLYMER HOUSED PILLOW BLOCKS



Series	Shaft Size	Complete Unit		Unit without Adapter		Adapter & Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
204	3/4 20mm	129244	P2B-GTEZ-012-PCR	129530	P2B-GTEZ-04-PCR	129967	AN-GT-04-012-CR
		129245	P2B-GTEZ-20M-PCR			129980	AN-GT-04-20M-CR
205	1 25mm	129246	P2B-GTEZ-100-PCR	129531	P2B-GTEZ-05-PCR	129968	AN-GT-05-100-CR
		129247	P2B-GTEZ-25M-PCR			129981	AN-GT-05-25M-CR
206 (GTU)	1-1/8	@	P2B-GTUEZ-102-PCR	129536	P2B-GTUEZ-06-PCR	129969	AN-GT-06-102-CR
	1-3/16	129248	P2B-GTUEZ-103-PCR			129602	AN-GT-06-103-CR
	1-1/4	129249	P2B-GTUEZ-104S-PCR			129603	AN-GT-06-104S-CR
	30mm	129250	P2B-GTUEZ-30M-PCR			129611	AN-GT-06-30M-CR
207	1-1/4	129251	P2B-GTEZ-104-PCR	129532	P2B-GTEZ-07-PCR	129972	AN-GT-07-104-CR
	1-3/8	129392	P2B-GTEZ-106-PCR			129973	AN-GT-07-106-CR
	1-7/16	129252	P2B-GTEZ-107-PCR			129974	AN-GT-07-107-CR
	35mm	129253	P2B-GTEZ-35M-PCR			129983	AN-GT-07-35M-CR
208 (GTB)	1-1/2 40mm	129254	P2B-GTBEZ-108-PCR	129535	P2B-GTBEZ-08-PCR	129606	AN-GT-08-108-CR
		129255	P2B-GTBEZ-40M-PCR			129613	AN-GT-08-40M-CR
209	1-11/16	129256	P2B-GTEZ-111-PCR	129533	P2B-GTEZ-09-PCR	129976	AN-GT-09-111-CR
	1-3/4	129396	P2B-GTEZ-112-PCR			129977	AN-GT-09-112-CR
	45mm	129257	P2B-GTEZ-45M-PCR			129985	AN-GT-09-45M-CR
210	1-15/16	129258	P2B-GTEZ-115-PCR	129534	P2B-GTEZ-10-PCR	129978	AN-GT-10-115-CR
	2 50mm	129393	P2B-GTEZ-200-PCR			129979	AN-GT-10-200-CR
		129259	P2B-GTEZ-50M-PCR			129986	AN-GT-10-50M-CR

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings GTEZ NORMAL DUTY POLYMER HOUSED PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R#	S#	Z
						min.	max.									
204	3/4	0.9	1.48	5.02	1.48	3.66	3.92	3/8	0.59	0.61	2.63	1.50	1.31	0.46	1.02	1.03
	20mm	0.4	37.6	127.5	37.6	93.0	99.6	M10	15.0	15.5	66.8	38.1	33.4	11.7	25.9	26.2
205	1	1.1	1.46	5.48	1.48	3.96	4.20	3/8	0.59	0.61	2.86	1.80	1.44	0.48	0.98	1.00
	25mm	0.5	37.1	139.2	37.6	100.6	106.7	M10	15.0	15.5	72.6	45.7	36.5	12.2	24.9	25.4
206 (GTU)	1-1/8	1.8	1.61	6.30	1.77	4.60	4.88	1/2	0.73	0.70	3.34	2.08	1.69	0.52	1.09	1.13
	1-3/16	1.7														
	1-1/4	1.6														
	30mm	0.8	40.9	160.0	45.0	116.8	124.0	M12	18.5	17.8	84.8	52.8	42.9	13.2	27.7	28.7
207	1-1/4	2.5	1.62	6.54	1.86	4.80	5.12	1/2	0.73	0.72	3.89	2.38	1.88	0.54	1.08	1.14
	1-3/8	2.4														
	1-7/16	2.4														
	35mm	1.1	41.1	166.1	47.2	121.9	130.0	M12	18.5	18.3	98.8	60.5	47.6	13.7	27.4	29.0
208 (GTB)	1-1/2	3.0	1.84	7.19	2.10	5.10	5.64	1/2	0.88	0.76	4.16	2.62	1.94	0.61	1.23	1.23
	40mm	1.4	46.7	182.6	53.3	129.5	143.3	M12	22.4	19.3	105.7	66.5	49.2	15.5	31.2	31.2
209	1-11/16	3.4	1.85	7.20	2.10	5.42	5.96	1/2	0.88	0.84	4.31	2.86	2.13	0.62	1.23	1.26
	1-3/4	3.3														
	45mm	1.6	47.0	182.9	53.3	137.7	151.4	M12	22.4	21.3	109.5	72.6	54.0	15.7	31.2	32.0
210	1-15/16	4.2	1.86	8.06	2.36	6.00	6.56	5/8	1.00	0.91	4.56	3.13	2.25	0.63	1.23	1.26
	2	4.1														
	50mm	1.7	47.2	204.7	59.9	152.4	166.6	M16	25.4	23.1	115.8	79.5	57.2	16.0	31.2	32.0

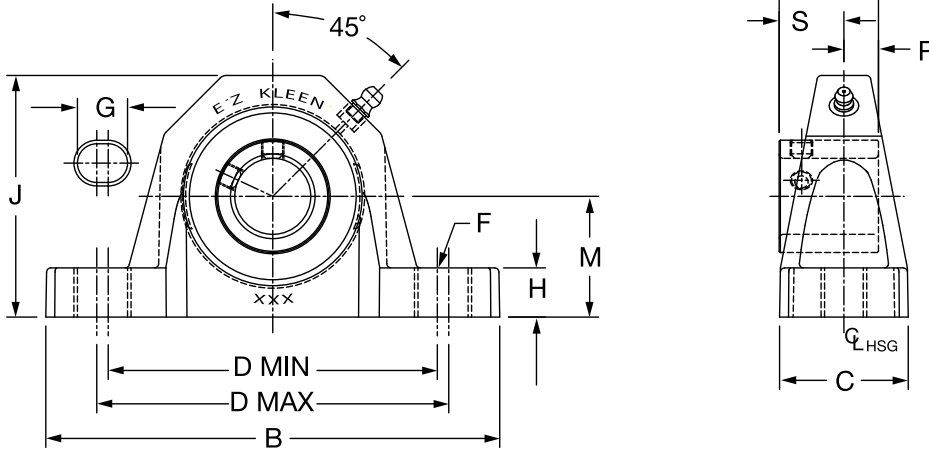
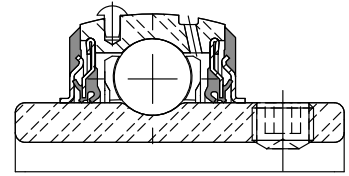
#R & S dimensions will vary slightly depending on true shaft Diameter

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SELECTION/DIMENSIONS

E-Z KLEEN Mounted Bearings SCEZ NORMAL DUTY POLYMER HOUSED PILLOW BLOCKS



Series	Shaft Size	With Corrosion Resistant Insert		Standard Insert With Fingers	
		Part No.	Description	Part No.	Description
204	1/2	@	P2B-SCEZ-008L-PCR*	@	P2B-SCEZ-008L-P
	5/8	068322	P2B-SCEZ-010L-PCR*	064572	P2B-SCEZ-010L-P
	3/4	127500	P2B-SCEZ-012-PCR	@	P2B-SCEZ-012-P
	20mm	127545	P2B-SCEZ-20M-PCR	@	P2B-SCEZ-20M-P
205	7/8	064839	P2B-SCEZ-014-PCR*	062837	P2B-SCEZ-014-P
	15/16	058975	P2B-SCEZ-015-PCR*	@	P2B-SCEZ-015-P
	1	127501	P2B-SCEZ-100-PCR	058597	P2B-SCEZ-100-P
	25mm	127546	P2B-SCEZ-25M-PCR	@	P2B-SCEZ-25M-P
206	1-1/8	075096	P2B-SCUEZ-102-PCR*	067919	P2B-SCUEZ-102-P
	1-3/16	127502	P2B-SCUEZ-103-PCR	@	P2B-SCUEZ-103-P
	1-1/4	127503	P2B-SCUEZ-104S-PCR	058596	P2B-SCUEZ-104S-P
	30mm	127547	P2B-SCUEZ-30M-PCR	@	P2B-SCUEZ-30M-P
207	1-1/4	127504	P2B-SCEZ-104-PCR	065655	P2B-SCEZ-104-P
	1-5/16	059722	P2B-SCEZ-105-PCR*	@	P2B-SCEZ-105-P
	1-3/8	058944	P2B-SCEZ-106-PCR*	@	P2B-SCEZ-106-P
	1-7/16	127505	P2B-SCEZ-107-PCR	064064	P2B-SCEZ-107-P
208	35mm	127548	P2B-SCEZ-35M-PCR	@	P2B-SCEZ-35M-P
	1-1/2	127506	P2B-SCBEZ-108-PCR	@	P2B-SCBEZ-108-P
	1-5/8	068495	P2B-SCBEZ-110-PCR*	@	P2B-SCBEZ-110-P
	40mm	127549	P2B-SCBEZ-40M-PCR	@	P2B-SCBEZ-40M-P
209	1-5/8	@	P2B-SCBEZ-110L-PCR*	@	P2B-SCBEZ-110L-P
	1-11/16	127507	P2B-SCEZ-111-PCR	067996	P2B-SCEZ-111-P
	1-3/4	058931	P2B-SCEZ-112-PCR	@	P2B-SCEZ-112-P
	45mm	127550	P2B-SCEZ-45M-PCR	@	P2B-SCEZ-45M-P
210	1-15/16	127508	P2B-SCEZ-115-PCR	056497	P2B-SCEZ-115-P
	2	057898	P2B-SCEZ-200-PCR	@	P2B-SCEZ-200-P
	50mm	127551	P2B-SCEZ-50M-PCR	@	P2B-SCEZ-50M-P

@ Assembled to order

* 20 piece minimum

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings SCEZ NORMAL DUTY POLYMER HOUSED PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

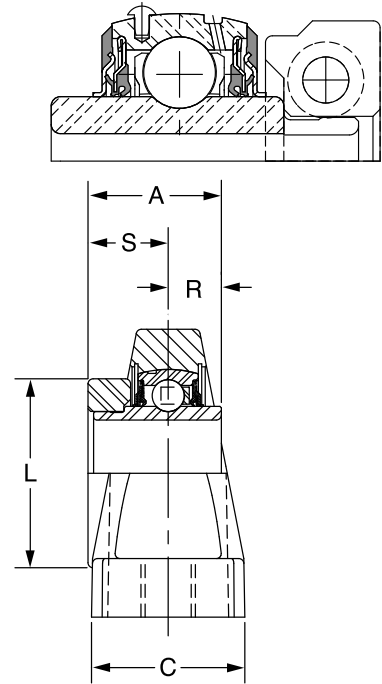
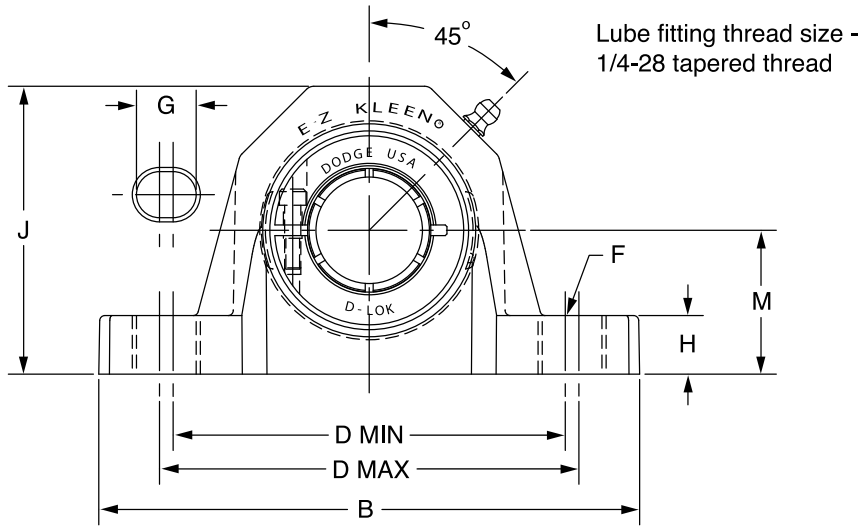
Size	Shaft Series	Weight lbs kg	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S
						min.	max.								
204	1/2	0.68	1.23	5.02	1.48	3.66	3.92	3/8	0.59	0.61	2.63	1.12	1.31	0.50	0.73
	5/8	0.66													
	3/4	0.64													
	20mm	0.30	31.2	127.5	37.6	93.0	99.6	M10	15.0	15.5	66.8	28.4	33.4	12.7	18.5
205	7/8	0.73	1.34	5.48	1.48	3.96	4.20	3/8	0.59	0.61	2.86	1.32	1.44	0.56	0.78
	15/16	0.71													
	1	0.69													
	25mm	0.32	34.0	139.2	37.6	100.6	106.7	M10	15.0	15.5	72.6	33.5	36.5	14.2	19.8
206	1-1/8	1.15	1.52	6.30	1.77	4.60	4.88	1/2	0.73	0.70	3.34	1.57	1.69	0.58	0.94
	1-3/16	1.13													
	1-1/4	1.11													
	30mm	0.51	38.6	160.0	45.0	116.8	124.0	M12	18.5	17.8	84.8	39.9	42.9	14.7	23.9
207	1-1/4	1.68	1.71	6.54	1.86	4.80	5.12	1/2	0.73	0.72	3.89	1.84	1.88	0.67	1.04
	1-5/16	1.63													
	1-3/8	1.58													
	1-7/16	1.52													
	35mm	0.74	43.4	166.1	47.2	121.9	130.0	M12	18.5	18.3	98.8	46.7	47.6	17.0	26.4
208	1-1/2	2.08	1.94	7.19	2.10	5.10	5.64	1/2	0.88	0.76	4.16	2.05	1.94	0.75	1.19
	1-5/8	2.00													
	40mm	0.88	49.3	182.6	53.3	129.5	143.3	M12	22.4	19.3	105.7	52.1	49.2	19.1	30.2
209	1-5/8	2.41	1.94	7.20	2.10	5.42	5.96	1/2	0.88	0.84	4.31	2.22	2.13	0.75	1.19
	1-11/16	2.34													
	45mm	1.03	49.3	182.9	53.3	137.7	151.4	M12	22.4	21.3	109.5	56.4	54.0	19.1	30.2
210	1-15/16	2.65	1.94	8.06	2.36	6.00	6.56	5/8	1.00	0.91	4.56	2.43	2.25	0.75	1.19
	2	2.58													
	50mm	1.30	49.3	204.7	59.9	152.4	166.6	M16	25.4	23.1	115.8	61.7	57.2	19.1	30.2

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings DLEZ NORMAL DUTY POLYMER HOUSED PILLOW BLOCKS



Series	Shaft Size	With Corrosion Resistant Insert		Standard Insert With Fingers	
		Part No.	Description	Part No.	Description
204	3/4	127578	P2B-DLEZ-012-PCR	@	P2B-DLEZ-012-P
	20mm	127623	P2B-DLEZ-20M-PCR	@	P2B-DLEZ-20M-P
205	7/8	@	P2B-DLEZ-014-PCR*	@	P2B-DLEZ-014-P
	15/16	@	P2B-DLEZ-015-PCR*	@	P2B-DLEZ-015-P
	1	127579	P2B-DLEZ-100-PCR	@	P2B-DLEZ-100-P
	25mm	127624	P2B-DLEZ-25M-PCR	@	P2B-DLEZ-25M-P
206 (DLU)	1-1/8	@	P2B-DLUEZ-102-PCR*	@	P2B-DLUEZ-102-P
	1-3/16	127580	P2B-DLUEZ-103-PCR	@	P2B-DLUEZ-103-P
	1-1/4	127581	P2B-DLUEZ-104S-PCR	@	P2B-DLUEZ-104S-P
207	30mm	127625	P2B-DLUEZ-30M-PCR	@	P2B-DLUEZ-30M-P
	1-1/4	127582	P2B-DLEZ-104-PCR	@	P2B-DLEZ-104-P
	1-3/8	@	P2B-DLEZ-106-PCR*	@	P2B-DLEZ-106-P
	1-7/16	127583	P2B-DLEZ-107-PCR	@	P2B-DLEZ-107-P
208 (DLB)	35mm	127626	P2B-DLEZ-35M-PCR	@	P2B-DLEZ-35M-P
	1-1/2	127584	P2B-DLBEZ-108-PCR	@	P2B-DLBEZ-108-P
209	40mm	127627	P2B-DLBEZ-40M-PCR	@	P2B-DLBEZ-40M-P
	1-5/8	057442	P2B-DLEZ-110L-PCR*	@	P2B-DLEZ-110L-P
	1-11/16	127585	P2B-DLEZ-111-PCR	@	P2B-DLEZ-111-P
	1-3/4	062875	P2B-DLEZ-112-PCR*	@	P2B-DLEZ-112-P
210	45mm	127628	P2B-DLEZ-45M-PCR	@	P2B-DLEZ-45M-P
	1-15/16	127586	P2B-DLEZ-115-PCR	@	P2B-DLEZ-115-P
	2	058516	P2B-DLEZ-200-PCR	@	P2B-DLEZ-200-P
	50mm	127629	P2B-DLEZ-50M-PCR	@	P2B-DLEZ-50M-P

@ Assembled to order

* 20 piece minimum

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings DLEZ NORMAL DUTY POLYMER HOUSED PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

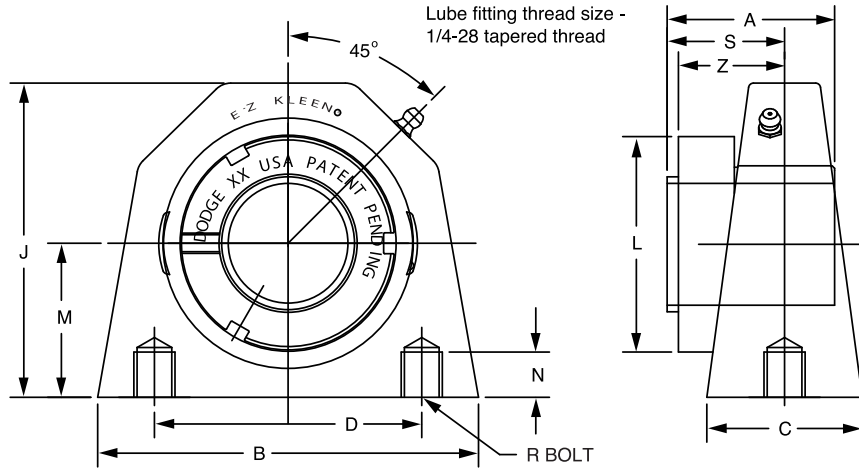
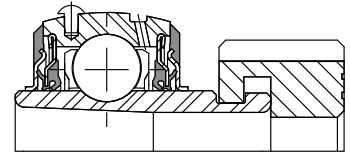
Size	Shaft Series	Weight lbs kg	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S
						min.	max.								
204	3/4	0.92	1.28	5.02	1.48	3.66	3.92	3/8	0.59	0.61	2.63	1.71	1.31	0.50	0.78
	20mm	0.42	32.5	127.5	37.6	93.0	99.6	M10	15.0	15.5	66.8	43.4	33.4	12.7	19.8
205	7/8	1.32	1.44	5.48	1.48	3.96	4.20	3/8	0.59	0.61	2.86	1.99	1.44	0.56	0.88
	15/16	1.22													
	1	1.12													
206 (DLU)	25mm	0.51	36.6	139.2	37.6	100.6	106.7	M10	15.0	15.5	72.6	50.5	36.5	14.2	22.4
	1-1/8	1.83	1.56	6.30	1.77	4.60	4.88	1/2	0.73	0.70	3.34	2.22	1.69	0.58	0.98
	1-3/16	1.73													
207	1-1/4	1.63													
	30mm	0.79	39.6	160.0	45.0	116.8	124.0	M12	18.5	17.8	84.8	56.4	42.9	14.7	24.9
	1-1/4	2.46	1.75	6.54	1.86	4.80	5.12	1/2	0.73	0.72	3.89	2.69	1.88	0.67	1.08
208 (DLB)	1-3/8	2.41													
	1-7/16	2.36													
	35mm	1.13	44.5	166.1	47.2	121.9	130.0	M12	18.5	18.3	98.8	68.3	47.6	17.0	27.4
209	1-1/2	3.01	2.01	7.19	2.10	5.10	5.64	1/2	0.88	0.76	4.16	2.74	1.94	0.75	1.26
	40mm	1.39	51.1	182.6	53.3	129.5	143.3	M12	22.4	19.3	105.7	69.6	49.2	19.1	32.0
210	1-5/8	3.51	2.01	7.20	2.10	5.42	5.96	1/2	0.88	0.84	4.31	2.99	2.13	0.75	1.26
	1-11/16	3.41													
	1-3/4	3.31													
210	45mm	1.56	51.1	182.9	53.3	137.7	151.4	M12	22.4	21.3	109.5	75.9	54.0	19.1	32.0
	1-15/16	4.17	2.01	8.06	2.36	6.00	6.56	5/8	1.00	0.91	4.56	3.24	2.25	0.75	1.26
	2	4.07													
	50mm	1.68	51.1	204.7	59.9	152.4	166.6	M16	25.4	23.1	115.8	82.3	57.2	19.1	32.0

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings GTEZ NORMAL DUTY POLYMER HOUSED TAPPED BASE PILLOW BLOCKS



Series	Shaft Size	Complete Unit		Unit Without Adapter		Adapter & Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
204	3/4	129291	TB-GTEZ-012-PCR	129537	TB-GTEZ-04-PCR	129967	AN-GT-04-012-CR
	20mm	129292	TB-GTEZ-20M-PCR	129988	TB-GTEZ-04M-PCR	129980	AN-GT-04-20M-CR
205	1	129293	TB-GTEZ-100-PCR	129538	TB-GTEZ-05-PCR	129968	AN-GT-05-100-CR
	25mm	129294	TB-GTEZ-25M-PCR	129989	TB-GTEZ-05M-PCR	129981	AN-GT-05-25M-CR
206	1-1/8	@	TB-GTEZ-102-PCR	129539	TB-GTEZ-06-PCR	129969	AN-GT-06-102-CR
	1-3/16	129295	TB-GTEZ-103-PCR			129970	AN-GT-06-103-CR
	1-1/4	129296	TB-GTEZ-104S-PCR			129971	AN-GT-06-104S-CR
	30mm	129297	TB-GTEZ-30M-PCR			129982	AN-GT-06-30M-CR
207	1-1/4	129298	TB-GTEZ-104-PCR	129540	TB-GTEZ-07-PCR	129972	AN-GT-07-104-CR
	1-3/8	@	TB-GTEZ-106-PCR			129973	AN-GT-07-106-CR
	1-7/16	129299	TB-GTEZ-107-PCR			129974	AN-GT-07-107-CR
	35mm	129300	TB-GTEZ-35M-PCR			129983	AN-GT-07-35M-CR

@ Assembled to order

Series	Shaft Size	Weight Lbs kg	A	B	C	D	J	L	M	N Thread Depth	R Bolt Hole Threads	S#	Z
204	3/4	0.88	1.48	3.25	1.48	2.00	2.65	1.50	1.31	0.40	3/8-16	1.02	1.03
	20mm	0.41	37.6	82.6	37.6	50.8	67.3	38.1	33.4	10.2	M10x1.5	25.9	26.2
205	1	1.01	1.46	3.25	1.49	2.00	2.89	1.80	1.44	0.40	3/8-16	0.98	1.00
	25mm	0.47	37.1	82.6	37.8	50.8	73.4	45.7	36.5	10.2	M10x1.5	24.9	25.4
206	1-1/8	1.79	1.61	4.38	1.57	3.00	3.38	2.08	1.69	0.45	7/16-14	1.09	1.13
	1-3/16	1.69											
	1-1/4	1.59											
	30mm	0.77	40.9	111.3	39.9	76.2	85.9	52.8	42.9	11.4	M10x1.5	27.7	28.7
207	1-1/4	2.62	1.62	4.63	1.89	3.25	3.82	2.38	1.88	0.55	1/2-13	1.08	1.14
	1-3/8	2.42											
	1-7/16	2.32											
	35mm	1.11	41.1	117.6	48.0	82.6	97.0	60.5	47.6	14.0	M12x1.75	27.4	29.0

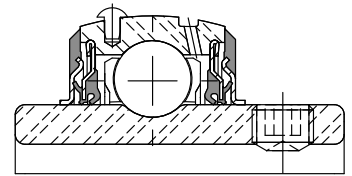
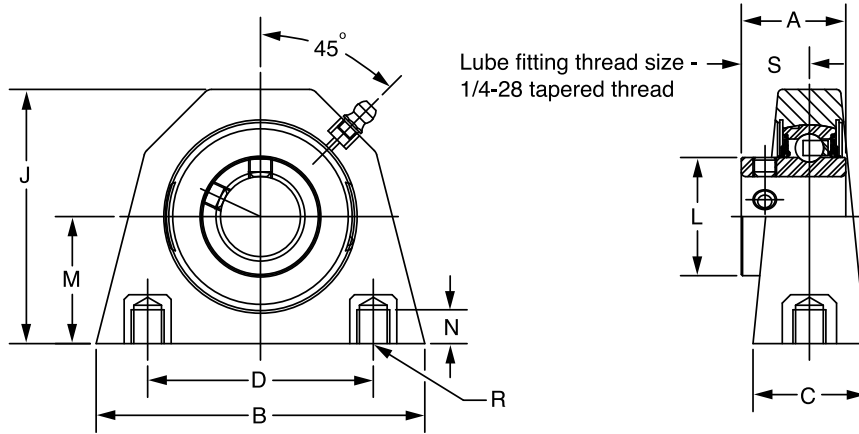
#S dimension will vary slightly depending on true shaft diameter

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings SCEZ NORMAL DUTY POLYMER HOUSED TAPPED BASE PILLOW BLOCKS



Series	Shaft Size	With Corrosion Resistant Insert		Standard Insert With Flingers		Weight lbs kg	A	B	C	D	J	L	M	N Thread Depth	R Bolt Hole Threads	S
		Part No.	Description	Part No.	Description											
204	1/2	@	TB-SCEZ-008L-PCR*	@	TB-SCEZ-008L-P	0.74	1.23	3.25	1.48	2.00	2.65	1.12	1.31	0.40	3/8-16	0.73
	5/8	064720	TB-SCEZ-010L-PCR*	@	TB-SCEZ-010L-P	0.66										
	3/4	127509	TB-SCEZ-012-PCR	@	TB-SCEZ-012-P	0.60										
	20mm	127552	TB-SCEZ-20M-PCR	@	TB-SCEZ-20M-P	0.29	31.2	82.6	37.6	50.8	67.3	28.4	33.4	10.2	M10x1.5	18.5
205	7/8	@	TB-SCEZ-014-PCR*	@	TB-SCEZ-014-P	0.72	1.34	3.25	1.49	2.00	2.89	1.32	1.44	0.40	3/8-16	0.78
	15/16	@	TB-SCEZ-015-PCR*	@	TB-SCEZ-015-P	0.64										
	1	127510	TB-SCEZ-100-PCR	@	TB-SCEZ-100-P	0.58										
	25mm	127553	TB-SCEZ-25M-PCR	@	TB-SCEZ-25M-P	0.28	34.0	82.6	37.8	50.8	73.4	33.5	36.5	10.2	M10x1.5	19.8
206	1-1/8	@	TB-SCEZ-102-PCR*	@	TB-SCEZ-102-P	1.16	1.52	4.38	1.57	3.00	3.38	1.57	1.69	0.45	7/16-14	0.94
	1-3/16	127511	TB-SCEZ-103-PCR	@	TB-SCEZ-103-P	1.09										
	1-1/4	127512	TB-SCEZ-104S-PCR	058632	TB-SCEZ-104S-P	1.07										
	30mm	127554	TB-SCEZ-30M-PCR	@	TB-SCEZ-30M-P	0.49	38.6	111.3	39.9	76.2	85.9	39.9	42.9	11.4	M10x1.5	23.9
207	1-1/4	127513	TB-SCEZ-104-PCR	@	TB-SCEZ-104-P	1.64	1.71	4.63	1.89	3.25	3.82	1.84	1.88	0.55	1/2-13	1.04
	1-5/16	@	TB-SCEZ-105-PCR*	@	TB-SCEZ-105-P	1.58										
	1-3/8	056577	TB-SCEZ-106-PCR*	@	TB-SCEZ-106-P	1.53										
	1-7/16	127514	TB-SCEZ-107-PCR	@	TB-SCEZ-107-P	1.48										
35mm	127555	TB-SCEZ-35M-PCR	@	TB-SCEZ-35M-P	0.72	43.4	117.6	48.0	82.6	97.0	46.7	47.6	14.0	M12x1.75	26.4	

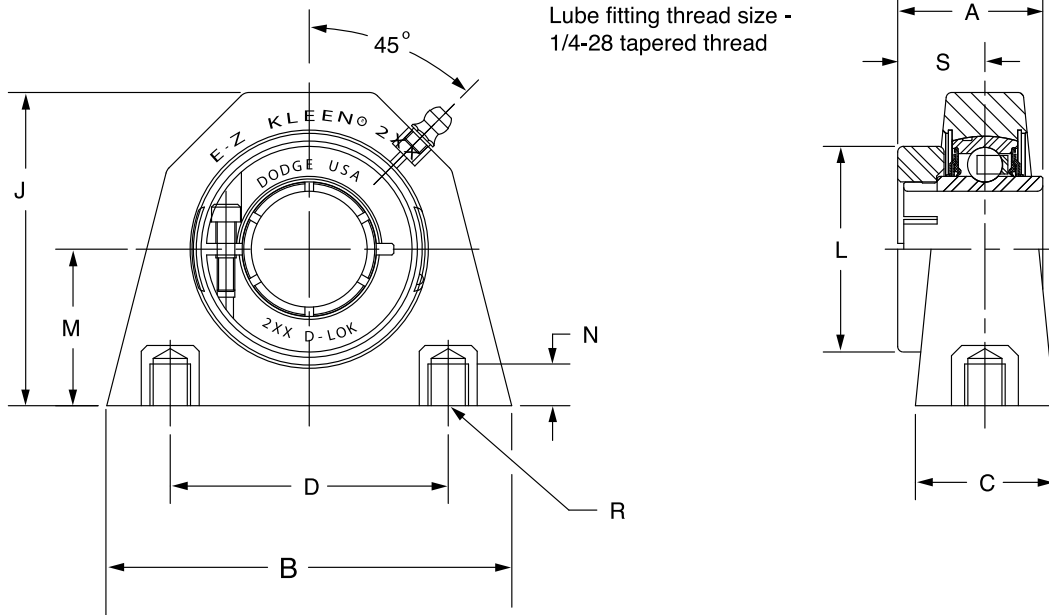
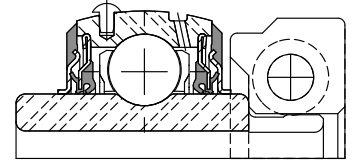
@ Assembled to order
*20 piece minimum

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SELECTION/DIMENSIONS

E-Z KLEEN Mounted Bearings DLEZ NORMAL DUTY POLYMER HOUSED TAPPED BASE PILLOW BLOCKS



Series	Shaft Size	With Corrosion Resistant Insert		Standard Insert With Flingers	
		Part No.	Description	Part No.	Description
204	3/4	127587	TB-DLEZ-012-PCR	@	TB-DLEZ-012-P
	20mm	127630	TB-DLEZ-20M-PCR	@	TB-DLEZ-20M-P
205	7/8	@	TB-DLEZ-014-PCR*	@	TB-DLEZ-014-P
	15/16	@	TB-DLEZ-015-PCR*	@	TB-DLEZ-015-P
	1	127588	TB-DLEZ-100-PCR	@	TB-DLEZ-100-P
	25mm	127631	TB-DLEZ-25M-PCR	@	TB-DLEZ-25M-P
206	1-1/8	@	TB-DLEZ-102-PCR*	@	TB-DLEZ-102-P
	1-3/16	127589	TB-DLEZ-103-PCR	@	TB-DLEZ-103-P
	1-1/4	127590	TB-DLEZ-104S-PCR	@	TB-DLEZ-104S-P
	30mm	127632	TB-DLEZ-30M-PCR	@	TB-DLEZ-30M-P
207	1-1/4	127591	TB-DLEZ-104-PCR	@	TB-DLEZ-104-P
	1-3/8	@	TB-DLEZ-106-PCR*	@	TB-DLEZ-106-P
	1-7/16	127592	TB-DLEZ-107-PCR	@	TB-DLEZ-107-P
	35mm	127633	TB-DLEZ-35M-PCR	@	TB-DLEZ-35M-P

@ Assembled to order
*20 piece minimum

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings DLEZ NORMAL DUTY POLYMER HOUSED TAPPED BASE PILLOW BLOCKS

Bearing Reference Guide
 ULTRA KLEEN
 E-Z KLEEN
 Extreme Duty
 Setscrew Ball Bearing
 GRIP TIGHT
 D-LOK Ball Bearing

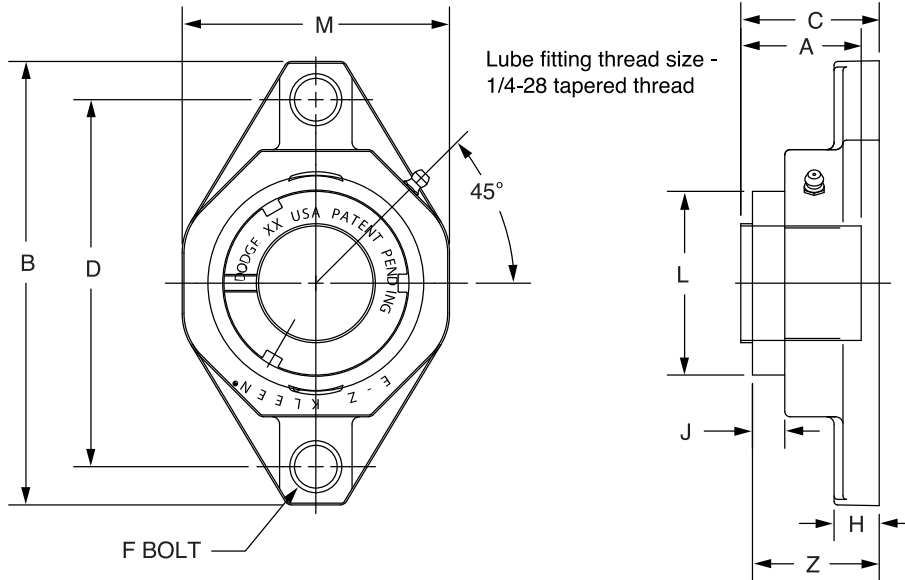
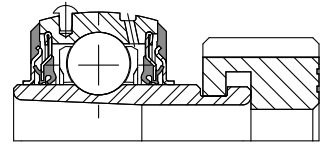
Series	Shaft Size	Weight lbs kg	A	B	C	D	J	L	M	N Thread Depth	R Bolt Hole Threads	S
204	3/4	0.88	1.28	3.25	1.48	2.00	2.65	1.71	1.31	0.40	3/8-16	0.78
	20mm	0.41	32.5	82.6	37.6	50.8	67.3	43.4	33.4	10.2	M10x1.5	19.8
205	7/8	1.12	1.44	3.25	1.49	2.00	2.89	1.99	1.44	0.40	3/8-16	0.88
	15/16	1.11										
	1	1.01										
206	25mm	0.47	36.6	82.6	37.8	50.8	73.4	50.5	36.5	10.2	M10x1.5	22.4
	1-1/8	1.79	1.56	4.38	1.57	3.00	3.38	2.22	1.69	0.45	7/16-14	0.98
	1-3/16	1.69										
	1-1/4	1.59										
207	30mm	0.77	39.6	111.3	39.9	76.2	85.9	56.4	42.9	11.4	M10x1.5	24.9
	1-1/4	2.62	1.75	4.63	1.89	3.25	3.82	2.69	1.88	0.55	1/2-13	1.08
	1-3/8	2.42										
	1-7/16	2.32										
	35mm	1.11	44.5	117.6	48.0	82.6	97.0	68.3	47.6	14.0	M12x1.75	27.4

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SELECTION/DIMENSIONS

E-Z KLEEN Mounted Bearings GTEZ NORMAL DUTY POLYMER HOUSED 2-BOLT FLANGE BEARINGS



Series	Shaft Size	Complete Unit		Unit Without Adapter		Adapter & Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
204	3/4 20mm	129339	F2B-GTEZ-012-PCR	129548	F2B-GTEZ-04-PCR	129967	AN-GT-04-012-CR
		129340	F2B-GTEZ-20M-PCR			129980	AN-GT-04-20M-CR
205	1 25mm	129341	F2B-GTEZ-100-PCR	129549	F2B-GTEZ-05-PCR	129968	AN-GT-05-100-CR
		129342	F2B-GTEZ-25M-PCR			129981	AN-GT-05-25M-CR
206	1 -1/8 1 -3/16 1 -1/4 30mm	129394	F2B-GTEZ-102-PCR	129550	F2B-GTEZ-06-PCR	129969	AN-GT-06-102-CR
		129343	F2B-GTEZ-103-PCR			129970	AN-GT-06-103-CR
		129344	F2B-GTEZ-104S-PCR			129971	AN-GT-06-104S-CR
		129345	F2B-GTEZ-30M-PCR			129982	AN-GT-06-30M-CR
207	1 -1/4 1 -3/8 1 -7/16 35mm	129346	F2B-GTEZ-104-PCR	129551	F2B-GTEZ-07-PCR	129972	AN-GT-07-104-CR
		073406	F2B-GTEZ-106-PCR			129973	AN-GT-07-106-CR
		129347	F2B-GTEZ-107-PCR			129974	AN-GT-07-107-CR
		129348	F2B-GTEZ-35M-PCR			129983	AN-GT-07-35M-CR
208	1 -1/2 40mm	129349	F2B-GTEZ-108-PCR	129552	F2B-GTEZ-08-PCR	129975	AN-GT-08-108-CR
		129350	F2B-GTEZ-40M-PCR			129984	AN-GT-08-40M-CR
209	1 -11/16 1 -3/4 45mm	129351	F2B-GTEZ-111-PCR	129553	F2B-GTEZ-09-PCR	129976	AN-GT-09-111-CR
		064147	F2B-GTEZ-112-PCR			129977	AN-GT-09-112-CR
		129352	F2B-GTEZ-45M-PCR			129985	AN-GT-09-45M-CR
210	1 -15/16 2 50mm	129353	F2B-GTEZ-115-PCR	129554	F2B-GTEZ-10-PCR	129978	AN-GT-10-115-CR
		064503	F2B-GTEZ-200-PCR			129979	AN-GT-10-200-CR
		129354	F2B-GTEZ-50M-PCR			129986	AN-GT-10-50M-CR

@ Assembled to order

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings GTEZ NORMAL DUTY POLYMER HOUSED 2-BOLT FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Size	Shaft Series	Weight lbs kg	A	B	C#	D	F Bolt Dia.	H	J	L	M	Z
204	3/4	0.77	1.48	4.45	1.72	3.54	3/8	0.53	0.61	1.50	2.35	1.73
	20mm	0.36	37.6	113.0	43.7	90.0	M10	13.5	15.5	38.1	59.7	43.9
205	1	1.01	1.46	4.92	1.70	3.90	3/8	0.54	0.58	1.80	2.71	1.72
	25mm	0.47	37.1	125.0	43.2	99.0	M10	13.7	14.7	45.7	68.8	43.7
206	1-1/8	1.56	1.61	5.58	1.84	4.59	3/8	0.60	0.64	2.08	3.19	1.88
	1-3/16	1.46										
	1-1/4	1.36										
	30mm	0.57	40.9	141.7	46.7	116.5	M10	15.2	16.3	52.8	81.0	47.8
207	1-1/4	2.18	1.62	6.31	1.86	5.12	1/2	0.62	0.64	2.38	3.69	1.92
	1-5/16	2.11										
	1-7/16	2.08										
	35mm	1.00	41.1	160.3	47.2	130.0	M12	15.7	16.3	60.5	93.7	48.8
208	1-1/2	2.75	1.84	6.77	2.12	5.65	1/2	0.67	0.67	2.62	4.06	2.12
	40mm	1.26	46.7	172.0	53.8	143.5	M12	17.0	17.0	66.5	103.1	53.8
209	1-5/8	3.11	1.85	7.07	2.12	5.85	9/16	0.72	0.69	2.86	4.31	2.15
	1-11/16	3.07										
	1-3/4	3.04										
	45mm	1.41	47.0	179.6	53.8	148.5	M14	18.3	17.5	72.6	109.5	54.6
210	1-15/16	3.64	1.86	7.47	2.26	6.18	5/8	0.76	0.70	3.13	4.50	2.29
	2	3.60										
	50mm	1.67	47.2	189.7	57.4	157.0	M16	19.3	17.8	79.5	114.3	58.2

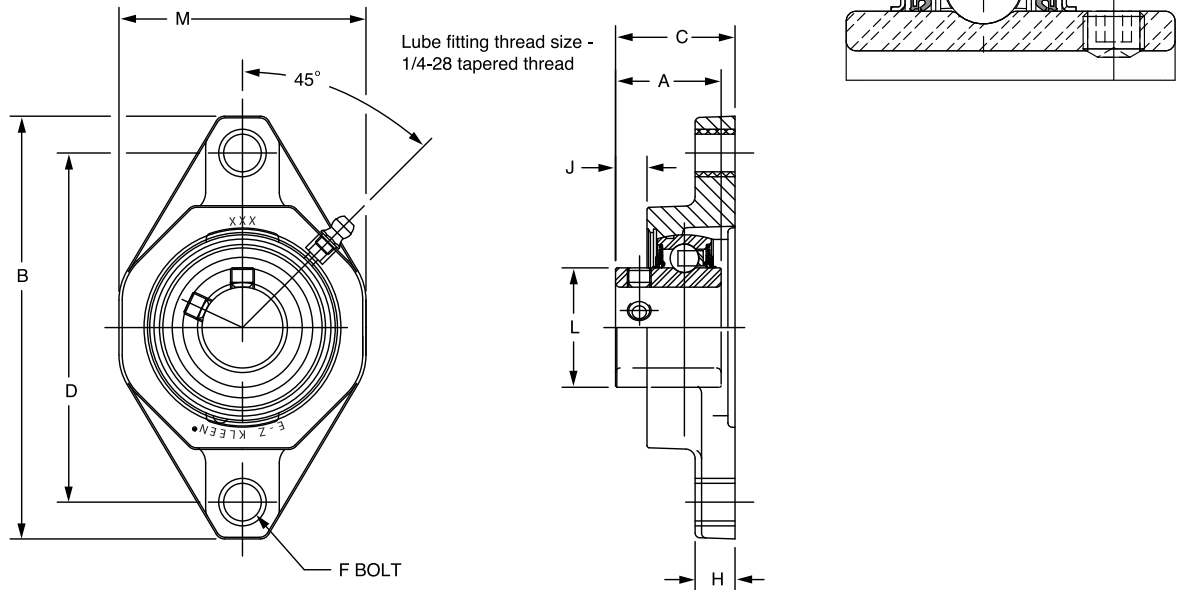
#C dimension will vary slightly depending on true shaft diameter.

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings SCEZ NORMAL DUTY POLYMER HOUSED 2-BOLT FLANGE BEARINGS



Series	Shaft Size	With Corrosion Resistant Insert		Standard Insert With Flingers		Weight lbs kg	A	B	C	D	F Bolt Dia.	H	J	L	M
		Part No.	Description	Part No.	Description										
204	1/2	059823	F2B-SCEZ-008L-PCR*	@	F2B-SCEZ-008L-P	0.48	1.23	4.45	1.43	3.54	3/8	0.53	0.31	1.12	2.35
	5/8	058792	F2B-SCEZ-010L-PCR*	@	F2B-SCEZ-010L-P	0.44									
	3/4	127524	F2B-SCEZ-012-PCR	058404	F2B-SCEZ-012-P	0.40									
	20mm	127563	F2B-SCEZ-20M-PCR	@	F2B-SCEZ-20M-P	0.24	31.2	113.0	36.3	90.0	M10	13.5	7.9	28.4	59.7
205	7/8	@	F2B-SCEZ-014-PCR*	062837	F2B-SCEZ-014-P	0.64	1.34	4.92	1.50	3.90	3/8	0.54	0.36	1.32	2.71
	15/16	076841	F2B-SCEZ-015-PCR*	@	F2B-SCEZ-015-P	0.60									
	1	127525	F2B-SCEZ-100-PCR	057524	F2B-SCEZ-100-P	0.56									
	25mm	127564	F2B-SCEZ-25M-PCR	@	F2B-SCEZ-25M-P	0.28	34.0	125.0	38.1	99.0	M10	13.7	9.1	33.5	68.8
206	1-1/8	058470	F2B-SCEZ-102-PCR*	@	F2B-SCEZ-102-P	0.88	1.52	5.58	1.69	4.59	3/8	0.60	0.45	1.57	3.19
	1-3/16	127526	F2B-SCEZ-103-PCR	056449	F2B-SCEZ-103-P	0.86									
	1-1/4	127527	F2B-SCEZ-104S-PCR	057594	F2B-SCEZ-104S-P	0.84									
	30mm	127565	F2B-SCEZ-30M-PCR	@	F2B-SCEZ-30M-P	0.39	38.6	141.7	42.9	116.5	M10	15.2	11.4	39.9	81.0
207	1-1/4	127528	F2B-SCEZ-104-PCR	057687	F2B-SCEZ-104-P	1.36	1.71	6.31	1.82	5.12	1/2	0.62	0.54	1.84	3.69
	1-5/16	049380	F2B-SCEZ-105-PCR*	@	F2B-SCEZ-105-P	1.32									
	1-3/8	056893	F2B-SCEZ-106-PCR*	056526	F2B-SCEZ-106-P	1.28									
	1-7/16	127529	F2B-SCEZ-107-PCR	058941	F2B-SCEZ-107-P	1.24									
35mm	127566	F2B-SCEZ-35M-PCR	@	F2B-SCEZ-35M-P	0.61	43.4	160.3	46.2	130.0	M12	15.7	13.7	46.7	93.7	
208	1-1/2	127530	F2B-SCEZ-108-PCR	056580	F2B-SCEZ-108-P	1.82	1.94	6.77	2.08	5.65	1/2	0.67	0.63	2.05	4.06
	1-5/8	073651	F2B-SCEZ-110-PCR*	073638	F2B-SCEZ-110-P	1.78									
	40mm	127567	F2B-SCEZ-40M-PCR	@	F2B-SCEZ-40M-P	0.76	49.3	172.0	52.8	143.5	M12	17.0	16.0	52.1	103.1
209	1-5/8	@	F2B-SCEZ-110L-PCR*	@	F2B-SCEZ-110L-P	2.04	1.94	7.07	2.08	5.85	9/16	0.72	0.62	2.22	4.31
	1-11/16	127531	F2B-SCEZ-111-PCR	067986	F2B-SCEZ-111-P	2.00									
	1-3/4	@	F2B-SCEZ-112-PCR	065786	F2B-SCEZ-112-P	1.96									
	45mm	127568	F2B-SCEZ-45M-PCR	@	F2B-SCEZ-45M-P	0.88	49.3	179.6	52.8	148.5	M14	18.3	15.7	56.4	109.5
210	1-15/16	127532	F2B-SCEZ-115-PCR	058593	F2B-SCEZ-115-P	2.12	1.94	7.47	2.22	6.18	5/8	0.76	0.63	2.43	4.50
	2	049835	F2B-SCEZ-200-PCR	@	F2B-SCEZ-200-P	2.08									
	50mm	127569	F2B-SCEZ-50M-PCR	@	F2B-SCEZ-50M-P	0.96	49.3	189.7	56.4	157.0	M16	19.3	16.0	61.7	114.3

@ Assembled to order

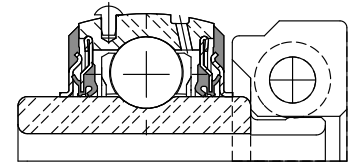
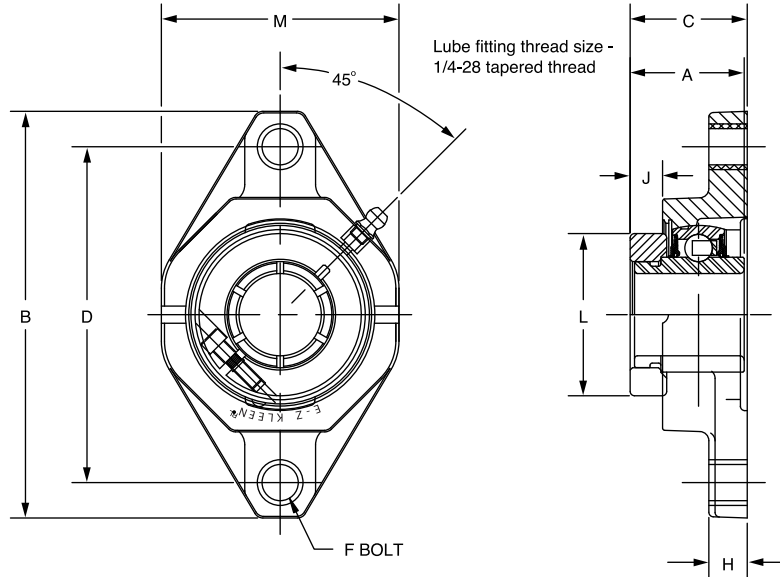
* 20 piece minimum

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings DLEZ NORMAL DUTY POLYMER HOUSED 2-BOLT FLANGE BEARINGS



Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Series	Shaft Size	With Corrosion Resistant Insert		Standard Insert With Flingers		Weight lbs kg	A	B	C	D	F Bolt Dia.	H	J	L	M
		Part No.	Description	Part No.	Description										
204	3/4	127602	F2B-DLEZ-012-PCR	@	F2B-DLEZ-012-P	0.77	1.28	4.45	1.49	3.54	3/8	0.53	0.37	1.71	2.35
	20mm	127641	F2B-DLEZ-20M-PCR	@	F2B-DLEZ-20M-P	0.36	32.5	113.0	37.8	90.0	M10	13.5	9.4	43.4	59.7
205	7/8	@	F2B-DLEZ-014-PCR*	@	F2B-DLEZ-014-P	1.09	1.44	4.92	1.60	3.90	3/8	0.54	0.46	1.99	2.71
	15/16	@	F2B-DLEZ-015-PCR*	@	F2B-DLEZ-015-P	1.05									
	1	127603	F2B-DLEZ-100-PCR	@	F2B-DLEZ-100-P	1.01									
	25mm	127642	F2B-DLEZ-25M-PCR	@	F2B-DLEZ-25M-P	0.47	36.6	125.0	40.6	99.0	M10	13.7	11.7	50.5	68.8
206	1-1/8	@	F2B-DLEZ-102-PCR*	@	F2B-DLEZ-102-P	1.56	1.56	5.58	1.73	4.59	3/8	0.60	0.49	2.22	3.19
	1-3/16	127604	F2B-DLEZ-103-PCR	@	F2B-DLEZ-103-P	1.46									
	1-1/4	127605	F2B-DLEZ-104S-PCR	@	F2B-DLEZ-104S-P	1.36									
	30mm	127643	F2B-DLEZ-30M-PCR	@	F2B-DLEZ-30M-P	0.57	39.6	141.7	43.9	116.5	M10	15.2	12.4	56.4	81.0
207	1-1/4	127606	F2B-DLEZ-104-PCR	@	F2B-DLEZ-104-P	2.18	1.75	6.31	1.86	5.12	1/2	0.62	0.58	2.69	3.69
	1-3/8	@	F2B-DLEZ-106-PCR*	@	F2B-DLEZ-106-P	2.11									
	1-7/16	127607	F2B-DLEZ-107-PCR	@	F2B-DLEZ-107-P	2.08									
	35mm	127644	F2B-DLEZ-35M-PCR	@	F2B-DLEZ-35M-P	1.00	44.5	160.3	47.2	130.0	M12	15.7	14.7	68.3	93.7
208	1-1/2	127608	F2B-DLEZ-108-PCR	@	F2B-DLEZ-108-P	2.75	2.01	6.77	2.15	5.65	1/2	0.67	0.70	2.74	4.06
	40mm	127645	F2B-DLEZ-40M-PCR	@	F2B-DLEZ-40M-P	1.26	51.1	172.0	54.6	143.5	M12	17.0	17.8	69.6	103.1
209	1-5/8	@	F2B-DLEZ-110L-PCR*	@	F2B-DLEZ-110L-P	3.11	2.01	7.07	2.15	5.85	9/16	0.72	0.69	2.99	4.31
	1-11/16	127609	F2B-DLEZ-111-PCR	@	F2B-DLEZ-111-P	3.07									
	1-3/4	@	F2B-DLEZ-112-PCR*	@	F2B-DLEZ-112-P	3.04									
	45mm	127646	F2B-DLEZ-45M-PCR	@	F2B-DLEZ-45M-P	1.41	51.1	179.6	54.6	148.5	M14	18.3	17.5	75.9	109.5
210	1-15/16	127610	F2B-DLEZ-115-PCR	@	F2B-DLEZ-115-P	3.64	2.01	7.47	2.29	6.18	5/8	0.76	0.70	3.24	4.50
	2	058515	F2B-DLEZ-200-PCR	@	F2B-DLEZ-200-P	3.60									
	50mm	127647	F2B-DLEZ-50M-PCR	@	F2B-DLEZ-50M-P	1.67	51.1	189.7	58.2	157.0	M16	19.3	17.8	82.3	114.3

@ Assembled to order
*20 piece minimum

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

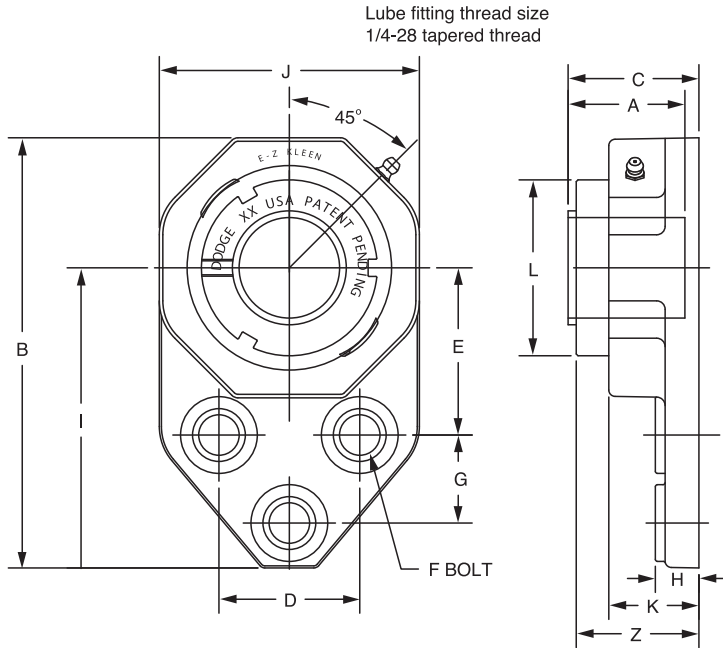
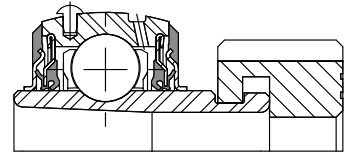
D-LOK Ball Bearing

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SELECTION/DIMENSIONS

E-Z KLEEN Mounted Bearings GTEZ NORMAL DUTY POLYMER HOUSED FLANGE BEARINGS



Series	Shaft Size	Complete Unit		Unit Without Adapter		Adapter & Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
204	3/4	129627	FB-GTEZ-012-PCR	129555	FB-GTEZ-04-PCR	129967	AN-GT-04-012-CR
205	1	129629	FB-GTEZ-100-PCR	129556	FB-GTEZ-05-PCR	129968	AN-GT-05-100-CR
206	1-1/8	@	FB-GTEZ-102-PCR	129557	FB-GTEZ-06-PCR	129969	AN-GT-06-102-CR
	1-3/16	129631	FB-GTEZ-103-PCR			129970	AN-GT-06-103-CR
	1-1/4	129632	FB-GTEZ-104S-PCR			129971	AN-GT-06-104S-CR
207	1-1/4	129634	FB-GTEZ-104-PCR	129558	FB-GTEZ-07-PCR	129972	AN-GT-07-104-CR
	1-3/8	@	FB-GTEZ-106-PCR			129973	AN-GT-07-106-CR
	1-7/16	129635	FB-GTEZ-107-PCR			129974	AN-GT-07-107-CR

@ Assembled to order

Series	Shaft Size	Weight lbs ks	A	B	C#	D	E	F Bolt Dia.	G	H	I	J	K	L	Z
204	3/4	0.75	1.48	4.39	1.72	1.50	1.69	3/8	0.88	0.53	3.22	2.34	1.12	1.50	1.73
205	1	1.12	1.46	4.91	1.70	1.63	1.81	3/8	1.13	0.54	3.56	2.71	1.14	1.80	1.72
206	1-1/8	1.77	1.61	5.48	1.84	1.88	2.06	3/8	1.25	0.60	3.88	3.20	1.24	2.08	1.88
	1-3/16	1.67													
	1-1/4	1.57													
207	1-1/4	2.65	1.62	6.11	1.86	2.00	2.38	1/2	1.25	0.62	4.26	3.69	1.28	2.38	1.92
	1-3/8	2.58													
	1-7/16	2.55													

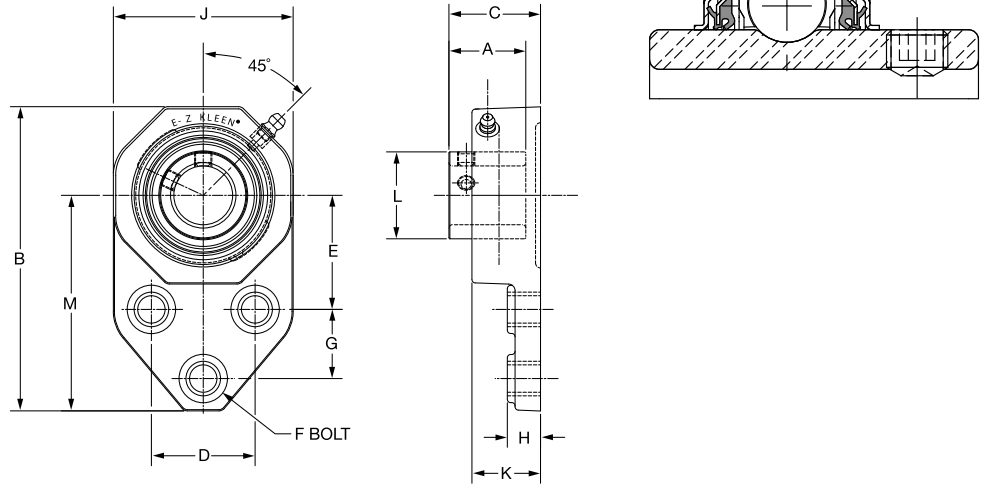
#C dimension will vary slightly depending on true shaft diameter

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings SCEZ NORMAL DUTY POLYMER HOUSED FLANGE BRACKETS



Series	Shaft Size	With Corrosion Resistant Insert		With Insert With Flingers	
		Part No.	Description	Part No.	Description
204	1/2	@	FB-SCEZ-008-PCR*	062317	FB-SCEZ-008L-P
	5/8	@	FB-SCEZ-010-PCR*	@	FB-SCEZ-010-P
	3/4	127533	FB-SCEZ-012-PCR	058336	FB-SCEZ-012-P
	20mm	127570	FB-SCEZ-20M-PCR	@	FB-SCEZ-20M-P
205	7/8	@	FB-SCEZ-014-PCR*	@	FB-SCEZ-014-P
	15/16	@	FB-SCEZ-015-PCR*	@	FB-SCEZ-015-P
	1	127534	FB-SCEZ-100-PCR	057908	FB-SCEZ-100-P
206	25mm	127571	FB-SCEZ-25M-PCR	@	FB-SCEZ-25M-P
	1-1/8	@	FB-SCEZ-102-PCR*	@	FB-SCEZ-102-P
	1-3/16	127535	FB-SCEZ-103-PCR	@	FB-SCEZ-103-P
	1-1/4	127536	FB-SCEZ-104S-PCR	058311	FB-SCEZ-104S-P
207	30mm	127572	FB-SCEZ-30M-PCR	@	FB-SCEZ-30M-P
	1-1/4	127537	FB-SCEZ-104-PCR	@	FB-SCEZ-104-P
	1-5/16	058648	FB-SCEZ-105-PCR*	@	FB-SCEZ-105-P
	1-3/8	@	FB-SCEZ-106-PCR*	@	FB-SCEZ-106-P
	1-7/16	127538	FB-SCEZ-107-PCR	@	FB-SCEZ-107-P
35mm	127523	FB-SCEZ-35M-PCR	@	FB-SCEZ-35M-P	

@ Assembled to order

* 20 piece minimum

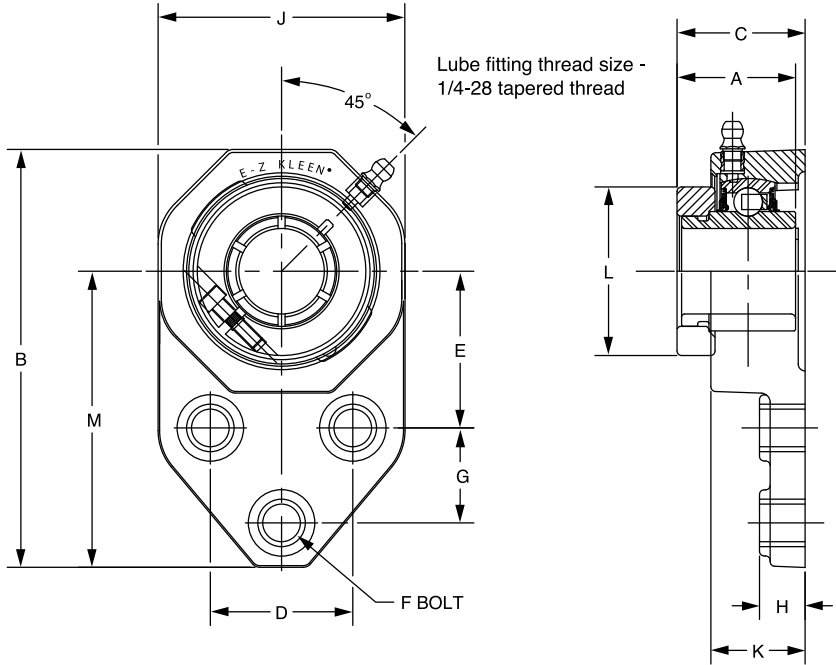
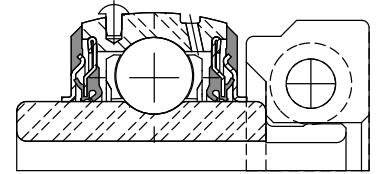
Series	Shaft Size	Weight lbs kg	A	B	C	D	E	F Bolt Dia.	G	H	I	J	K	L
204	1/2	0.51	1.23	4.39	1.44	1.50	1.69	3/8	0.88	0.53	3.22	2.34	1.12	1.12
	5/8	0.49												
	3/4	0.47												
	20mm	0.23	31.2	111.5	36.6	38.1	42.9	M10	22.4	13.5	81.8	59.4	28.4	28.4
205	7/8	0.73	1.34	4.91	1.50	1.63	1.81	3/8	1.13	0.54	3.56	2.71	1.14	1.32
	15/16	0.71												
	1	0.69												
206	25mm	0.32	34.0	124.7	38.1	41.4	46.0	M10	28.7	13.7	90.4	68.8	29.0	33.5
	1-1/8	1.09	1.52	5.48	1.69	1.88	2.06	3/8	1.25	0.60	3.88	3.20	1.24	1.57
	1-3/16	1.07												
	1-1/4	1.05												
207	30mm	0.48	38.6	139.2	42.9	47.8	52.3	M10	31.8	15.2	98.6	81.3	31.5	39.9
	1-1/4	1.87	1.71	6.11	1.82	2.00	2.38	1/2	1.25	0.62	4.26	3.69	1.28	1.84
	1-5/16	1.81												
	1-3/8	1.76												
	1-7/16	1.71												
35mm	0.83	43.4	155.2	46.2	50.8	60.5	M12	31.8	15.7	108.2	93.7	32.5	46.7	

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SELECTION/DIMENSIONS

E-Z KLEEN Mounted Bearings DLEZ NORMAL DUTY POLYMER HOUSED FLANGE BRACKETS



Series	Shaft Size	With Corrosion Resistant Insert		With Insert With Flingers	
		Part No.	Description	Part No.	Description
204	3/4	127611	FB-DLEZ-012-PCR	@	FB-DLEZ-012-P
	20mm	127648	FB-DLEZ-20M-PCR	@	FB-DLEZ-20M-P
205	7/8	@	FB-DLEZ-014-PCR*	@	FB-DLEZ-014-P
	15/16	@	FB-DLEZ-015-PCR*	@	FB-DLEZ-015-P
	1	127612	FB-DLEZ-100-PCR	@	FB-DLEZ-100-P
	25mm	127649	FB-DLEZ-25M-PCR	@	FB-DLEZ-25M-P
206	1-1/8	@	FB-DLEZ-102-PCR*	@	FB-DLEZ-102-P
	1-3/16	127613	FB-DLEZ-103-PCR	@	FB-DLEZ-103-P
	1-1/4	127614	FB-DLEZ-104S-PCR	@	FB-DLEZ-104S-P
	30mm	127650	FB-DLEZ-30M-PCR	@	FB-DLEZ-30M-P
207	1-1/4	127615	FB-DLEZ-104-PCR	@	FB-DLEZ-104-P
	1-3/8	@	FB-DLEZ-106-PCR*	@	FB-DLEZ-106-P
	1-7/16	127616	FB-DLEZ-107-PCR	@	FB-DLEZ-107-P
	35mm	127651	FB-DLEZ-35M-PCR	@	FB-DLEZ-35M-P

@ Assembled to order

* 20 piece minimum

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings DLEZ NORMAL DUTY POLYMER HOUSED FLANGE BRACKETS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

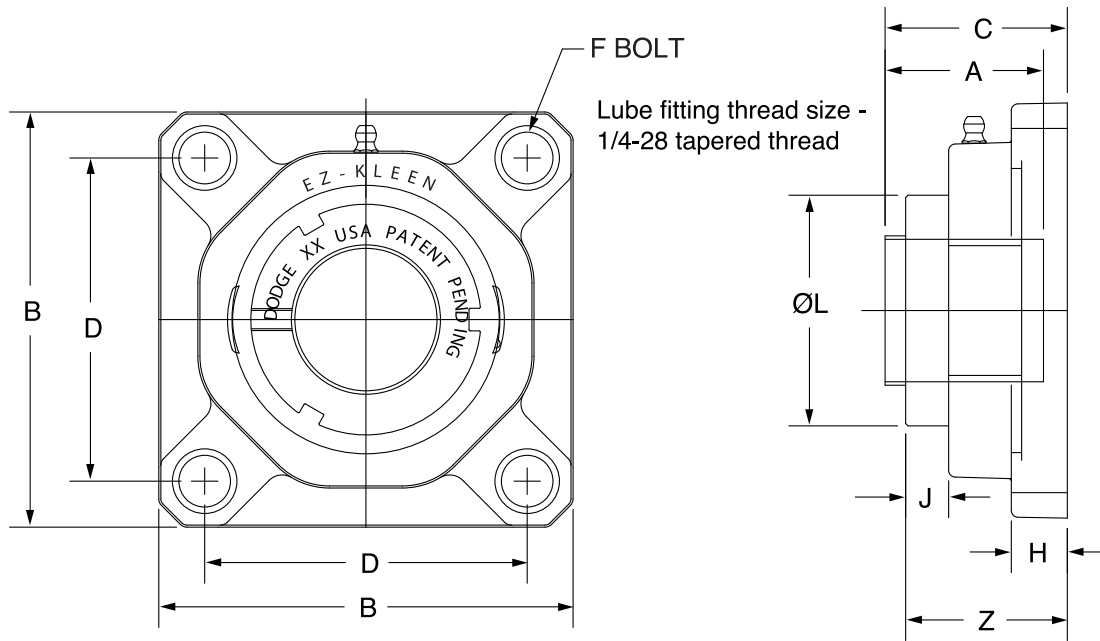
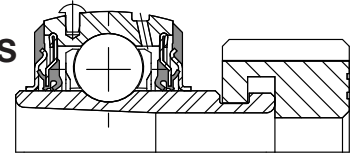
Series	Shaft Size	Weight lbs kg	A	B	C	D	E	F Bolt Dia.	G	H	I	J	K	L
204	3/4	0.75	1.28	4.39	0.37	1.50	1.69	3/8	0.88	0.53	3.22	2.34	1.12	1.71
	20mm	0.35	32.5	111.5	9.4	38.1	42.9	M10	22.4	13.5	81.8	59.4	28.4	43.4
205	7/8	1.32	1.44	4.91	1.60	1.63	1.81	3/8	1.13	0.54	3.56	2.71	1.14	1.99
	15/16	1.22												
	1	1.12												
206	25mm	0.51	36.6	124.7	40.6	41.4	46.0	M10	28.7	13.7	90.4	68.8	29.0	50.5
	1-1/8	1.77	1.56	5.48	1.73	1.88	2.06	3/8	1.25	0.60	3.88	3.20	1.24	2.22
	1-3/16	1.67												
	1-1/4	1.57												
207	30mm	0.76	39.6	139.2	43.9	47.8	52.3	M10	31.8	15.2	98.6	81.3	31.5	56.4
	1-1/4	2.65	1.75	6.11	1.86	2.00	2.38	1/2	1.25	0.62	4.26	3.69	1.28	2.69
	1-3/8	2.58												
	1-7/16	2.55												
	35mm	1.22	44.5	155.2	47.2	50.8	60.5	M12	31.8	15.7	108.2	93.7	32.5	68.3

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SELECTION/DIMENSIONS

E-Z KLEEN Mounted Bearings GTEZ NORMAL DUTY POLYMER HOUSED 4-BOLT FLANGE BEARINGS



Series	Shaft Size	Complete Unit		Unit Without Adapter		Adapter & Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
204	3/4	129706	F4B-GTEZ-012-PCR	129541	F4B-GTEZ-04-PCR	129967	AN-GT-04-012-CR
	20mm	129707	F4B-GTEZ-20M-PCR			129980	AN-GT-04-20M-CR
205	1	129708	F4B-GTEZ-100-PCR	129542	F4B-GTEZ-05-PCR	129968	AN-GT-05-100-CR
	25mm	129709	F4B-GTEZ-25M-PCR			129981	AN-GT-05-25M-CR
206	1-1/8	068687	F4B-GTEZ-102-PCR	129543	F4B-GTEZ-06-PCR	129969	AN-GT-06-102-CR
	1-3/16	129710	F4B-GTEZ-103-PCR			129970	AN-GT-06-103-CR
	1-1/4	129711	F4B-GTEZ-104S-PCR			129971	AN-GT-06-104S-CR
	30mm	129712	F4B-GTEZ-30M-PCR			129982	AN-GT-06-30M-CR
207	1-1/4	129713	F4B-GTEZ-104-PCR	129544	F4B-GTEZ-07-PCR	129972	AN-GT-07-104-CR
	1-3/8	@	F4B-GTEZ-106-PCR			129973	AN-GT-07-106-CR
	1-7/16	129714	F4B-GTEZ-107-PCR			129974	AN-GT-07-107-CR
	35mm	129715	F4B-GTEZ-35M-PCR			129983	AN-GT-07-35M-CR
208	1-1/2	129716	F4B-GTEZ-108-PCR	129545	F4B-GTEZ-08-PCR	129975	AN-GT-08-108-CR
	40mm	129717	F4B-GTEZ-40M-PCR			129984	AN-GT-08-40M-CR
209	1-11/16	129718	F4B-GTEZ-111-PCR	129546	F4B-GTEZ-09-PCR	129976	AN-GT-09-111-CR
	1-3/4	064584	F4B-GTEZ-112-PCR			129977	AN-GT-09-112-CR
	45mm	129705	F4B-GTEZ-45M-PCR			129985	AN-GT-09-45M-CR
210	1-15/16	129719	F4B-GTEZ-115-PCR	129547	F4B-GTEZ-10-PCR	129978	AN-GT-10-115-CR
	2	129395	F4B-GTEZ-200-PCR			129979	AN-GT-10-200-CR
	50mm	129720	F4B-GTEZ-50M-PCR			129986	AN-GT-10-50M-CR

@ Assembled to order

SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings GTEZ NORMAL DUTY POLYMER HOUSED 4-BOLT FLANGE BEARINGS

Series	Shaft Size	Weight lbs kg	A	B	C#	D	F Bolt Dia.	H	J	L	Z
204	3/4	0.50	1.48	3.38	1.72	2.50	3/8	0.53	0.59	1.50	1.73
	20mm	0.30	37.6	85.9	43.7	63.5	M10	13.5	15.0	38.1	43.9
205	1	0.90	1.46	3.75	1.70	2.75	3/8	0.54	0.58	1.80	1.72
	25mm	0.30	37.1	95.3	43.2	69.9	M10	13.7	14.7	45.7	43.7
206	1-1/8	1.20	1.61	4.25	1.84	3.25	3/8	0.60	0.64	2.08	1.88
	1-3/16										
	1-1/4										
207	30mm	0.50	40.9	108.0	46.7	82.6	M10	15.2	16.3	52.8	47.8
	1-1/4	1.60	1.62	4.65	1.86	3.63	1/2	0.62	0.63	2.38	1.92
	1-3/8										
208	1-7/16	0.70	41.1	118.1	47.2	92.1	M12	15.7	16.0	60.5	48.8
	35mm										
	1-1/2										
209	40mm	2.00	1.84	5.12	2.12	4.00	1/2	0.67	0.66	2.62	2.12
	1-11/16	2.30	1.85	5.38	2.12	4.13	9/16	0.72	0.69	2.86	2.15
210	1-3/4	1.00	47.0	136.7	53.8	104.8	M14	18.3	17.5	72.6	54.6
	45mm										
	1-15/16										
210	2	2.30	1.86	5.62	2.26	4.38	5/8	0.76	0.70	3.13	2.29
	50mm	1.10	47.2	142.7	57.4	111.2	M16	19.3	17.8	79.5	58.2

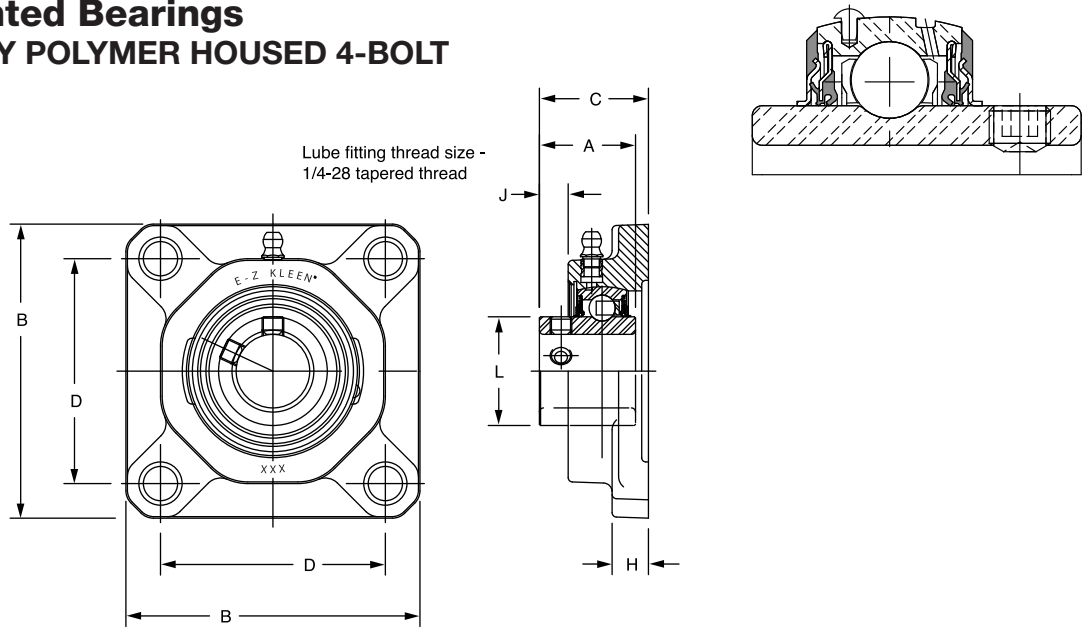
#C dimension will vary slightly depending on true shaft diameter.

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings SCEZ NORMAL DUTY POLYMER HOUSED 4-BOLT FLANGE BEARINGS



Series	Shaft Size	With Corrosion Resistant Insert		With Insert With Flingers		Weight lbs kg	A	B	C	D	F Bolt Dia.	H	J	L
		Part No.	Description	Part No.	Description									
204	1/2	073224	F4B-SCEZ-008L-PCR*	@	F4B-SCEZ-008L-P	0.59	1.23	3.38	1.46	2.50	3/8	0.53	0.30	1.12
	5/8	@	F4B-SCEZ-010L-PCR*	@	F4B-SCEZ-010L-P	0.57								
	3/4	127515	F4B-SCEZ-012-PCR	056440	F4B-SCEZ-012-P	0.55								
	20mm	127556	F4B-SCEZ-20M-PCR	@	F4B-SCEZ-20M-P	0.27	31.2	85.9	37.0	63.5	M10	13.5	7.6	28.4
205	7/8	068424	F4B-SCEZ-014-PCR*	@	F4B-SCEZ-014-P	0.71	1.34	3.75	1.52	2.75	3/8	0.54	0.36	1.32
	15/16	@	F4B-SCEZ-015-PCR*	@	F4B-SCEZ-015-P	0.69								
	1	127516	F4B-SCEZ-100-PCR	058910	F4B-SCEZ-100-P	0.67								
	25mm	127557	F4B-SCEZ-25M-PCR	@	F4B-SCEZ-25M-P	0.32	34.0	95.3	38.6	69.9	M10	13.7	9.1	33.5
206	1-1/8	068053	F4B-SCEZ-102-PCR*	@	F4B-SCEZ-102-P	0.89	1.52	4.25	1.72	3.25	3/8	0.60	0.45	1.57
	1-3/16	127517	F4B-SCEZ-103-PCR	@	F4B-SCEZ-103-P	0.86								
	1-1/4	127518	F4B-SCEZ-104S-PCR	058594	F4B-SCEZ-104S-P	0.84								
	30mm	127558	F4B-SCEZ-30M-PCR	@	F2B-SCEZ-30M-P	0.39	38.6	108.0	43.7	82.6	M10	15.2	11.4	39.9
207	1-1/4	127519	F4B-SCEZ-104-PCR	074632	F4B-SCEZ-104-P	1.40	1.71	4.65	1.84	3.63	1/2	0.62	0.53	1.84
	1-5/16	@	F4B-SCEZ-105-PCR*	@	F4B-SCEZ-105-P	1.35								
	1-3/8	058294	F4B-SCEZ-106-PCR*	065780	F4B-SCEZ-106-P	1.30								
	35mm	127520	F4B-SCEZ-107-PCR	@	F4B-SCEZ-107-P	1.24								
208	1-1/2	127521	F4B-SCEZ-108-PCR	058595	F4B-SCEZ-108-P	1.82	1.94	5.12	2.10	4.00	1/2	0.67	0.62	2.05
	1-5/8	062628	F4B-SCEZ-110-PCR*	@	F4B-SCEZ-110-P	1.68								
	40mm	127560	F4B-SCEZ-40M-PCR	@	F4B-SCEZ-40M-P	0.76	49.3	130.0	53.3	101.6	M12	17.0	15.7	52.1
	1-5/8	@	F4B-SCEZ-110L-PCR*	@	F4B-SCEZ-110L-P	2.09	1.94	5.38	2.10	4.13	9/16	0.72	0.62	2.22
209	1-11/16	127522	F4B-SCEZ-111-PCR	@	F4B-SCEZ-111-P	2.00								
	1-3/4	057907	F4B-SCEZ-112-PCR*	@	F4B-SCEZ-112-P	1.93								
	45mm	127561	F4B-SCEZ-45M-PCR	@	F4B-SCEZ-45M-P	0.88	49.3	136.7	53.3	104.8	M14	18.3	15.7	56.4
210	1-15/16	127523	F4B-SCEZ-115-PCR	@	F4B-SCEZ-115-P	2.12	1.94	5.62	2.24	4.38	5/8	0.76	0.63	2.43
	2	057899	F4B-SCEZ-200-PCR	@	F4B-SCEZ-200-P	2.03								
	50mm	127562	F4B-SCEZ-50M-PCR	@	F4B-SCEZ-50M-P	0.96	49.3	142.7	56.9	111.2	M16	19.3	16.0	61.7

@ Assembled to order

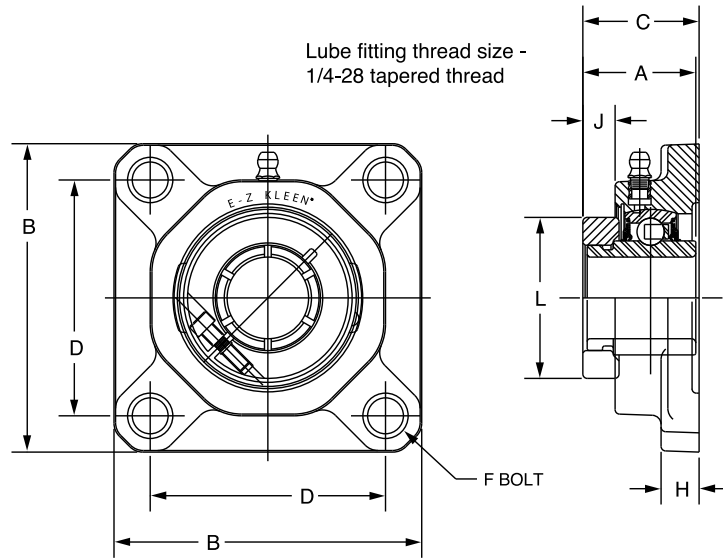
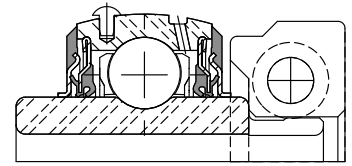
* 20 piece minimum

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings DLEZ NORMAL DUTY POLYMER HOUSED 4-BOLT FLANGE BEARINGS



Series	Shaft Size	With Corrosion Resistant Insert		Standard Insert With Flingers		Weight lbs kg	A	B	C	D	F Bolt Dia.	H	J	L
		Part No.	Description	Part No.	Description									
204	3/4	127593	F4B-DLEZ-012-PCR	@	F4B-DLEZ-012-P	0.50	1.28	3.38	1.49	2.50	3/8	0.53	0.37	1.71
	20mm	127634	F4B-DLEZ-20M-PCR	@	F4B-DLEZ-20M-P	0.30	32.5	85.9	37.8	63.5	M10	13.5	9.4	43.4
205	7/8	@	F4B-DLEZ-014-PCR*	@	F4B-DLEZ-014-P	0.90	1.44	3.75	1.60	2.75	3/8	0.54	0.46	1.99
	15/16	@	F4B-DLEZ-015-PCR*	@	F4B-DLEZ-015-P	0.80								
	1	127594	F4B-DLEZ-100-PCR	@	F4B-DLEZ-100-P	0.70								
	25mm	127635	F4B-DLEZ-25M-PCR	@	F4B-DLEZ-25M-P	0.30	36.6	95.3	40.6	69.9	M10	13.7	11.7	50.5
206	1-1/8	@	F4B-DLEZ-102-PCR*	@	F4B-DLEZ-102-P	1.20	1.56	4.25	1.73	3.25	3/8	0.60	0.49	2.22
	1-3/16	127595	F4B-DLEZ-103-PCR	@	F4B-DLEZ-103-P	1.10								
	1-1/4	127596	F4B-DLEZ-104S-PCR	@	F4B-DLEZ-104S-P	1.10								
	30mm	127636	F4B-DLEZ-30M-PCR	@	F4B-DLEZ-30M-P	0.50	39.6	108.0	43.9	82.6	M10	15.2	12.4	56.4
207	1-1/4	127597	F4B-DLEZ-104-PCR	@	F4B-DLEZ-104-P	1.60	1.75	4.65	1.86	3.63	1/2	0.62	0.58	2.69
	1-3/8	@	F4B-DLEZ-106-PCR*	@	F4B-DLEZ-106-P	1.50								
	1-7/16	127598	F4B-DLEZ-107-PCR	@	F4B-DLEZ-107-P	1.40								
	35mm	127637	F4B-DLEZ-35M-PCR	@	F4B-DLEZ-35M-P	0.70	44.5	118.1	47.2	92.1	M12	15.7	14.7	68.3
208	1-1/2	127599	F4B-DLEZ-108-PCR	@	F4B-DLEZ-108-P	2.00	2.01	5.12	2.15	4.00	1/2	0.67	0.70	2.74
	40mm	127638	F4B-DLEZ-40M-PCR	@	F4B-DLEZ-40M-P	0.90	51.1	130.0	54.6	101.6	M12	17.0	17.8	69.6
209	1-5/8	@	F4B-DLEZ-110L-PCR*	@	F4B-DLEZ-110L-P	2.30	2.01	5.38	2.15	4.13	9/16	0.72	0.69	2.99
	1-11/16	127600	F4B-DLEZ-111-PCR	@	F4B-DLEZ-111-P	2.20								
	1-3/4	@	F4B-DLEZ-112-PCR*	@	F4B-DLEZ-112-P	2.10								
	45mm	127639	F4B-DLEZ-45M-PCR	@	F4B-DLEZ-45M-P	1.00	51.1	136.7	54.6	104.8	M14	18.3	17.5	75.9
210	1-15/16	127601	F4B-DLEZ-115-PCR	@	F4B-DLEZ-115-P	2.30	2.01	5.62	2.29	4.38	5/8	0.76	0.70	3.24
	2	058514	F4B-DLEZ-200-PCR*	@	F4B-DLEZ-200-P	2.20								
	50mm	127640	F4B-DLEZ-50M-PCR	@	F4B-DLEZ-50M-P	1.10	51.1	142.7	58.2	111.2	M16	19.3	17.8	82.3

@ Assembled to order

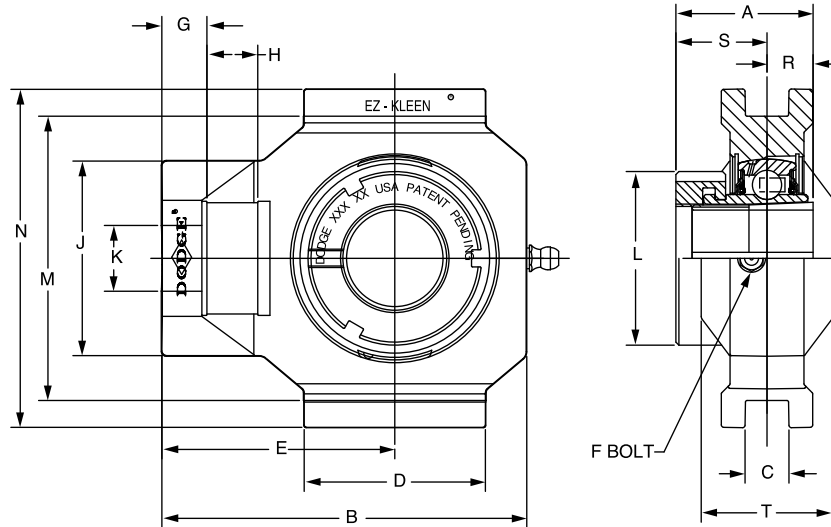
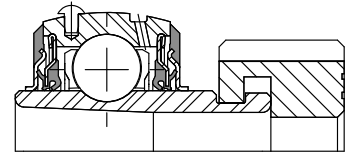
* 20 piece minimum

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SELECTION/DIMENSIONS

E-Z KLEEN Mounted Bearings GTEZ NORMAL DUTY POLYMER HOUSED WIDE SLOT TAKE-UP BEARINGS



Series	Shaft Size	With Corrosion Resistant Insert		Unit without Adapter & Nut		Adapter & Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
204	3/4 20mm	136315	WSTU-GTEZ-012-PCR	136327	WSTU-GTEZ-04-PCR	129967	AN-GT-04-012-CR
		136323	WSTU-GTEZ-20M-PCR			129980	AN-GT-04-20M-CR
205	1 25mm	136316	WSTU-GTEZ-100-PCR	136328	WSTU-GTEZ-05-PCR	129968	AN-GT-05-100-CR
		136324	WSTU-GTEZ-25M-PCR			129981	AN-GT-05-25M-CR
206	1-1/8	136317	WSTU-GTEZ-102-PCR	136329	WSTU-GTEZ-06-PCR	129969	AN-GT-06-102-CR
	1-3/16	136318	WSTU-GTEZ-103-PCR			129970	AN-GT-06-103-CR
	1-1/4	136319	WSTU-GTEZ-104S-PCR			129971	AN-GT-06-104S-CR
	30mm	136325	WSTU-GTEZ-30M-PCR			129982	AN-GT-06-30M-CR
207	1-1/4	136320	WSTU-GTEZ-104-PCR	136330	WSTU-GTEZ-07-PCR	129972	AN-GT-07-104-CR
	1-3/8	136321	WSTU-GTEZ-106-PCR			129973	AN-GT-07-106-CR
	1-7/16	136322	WSTU-GTEZ-107-PCR			129974	AN-GT-07-107-CR
	35mm	136326	WSTU-GTEZ-35M-PCR			129983	AN-GT-07-35M-CR

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings GTEZ NORMAL DUTY POLYMER HOUSED WIDE SLOT TAKE-UP BEARINGS

Bearing Reference Guide
 ULTRA KLEEN
 E-Z KLEEN
 Extreme Duty
 Setscrew Ball Bearing
 GRIP TIGHT
 D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	Take-Up Frame No. Ref.	A	B	C	D	E	F Thd Shaft	G	H
204	3/4	0.90	WS300	1.48	3.81	0.530	2.10	2.50	5/8	0.56	0.65
	20mm	0.40		37.6	96.8	13.46	53.3	63.5	15.9	14.2	16.5
205	1	1.20	WS300	1.46	3.97	0.530	2.20	2.56	5/8	0.56	0.65
	25mm	0.50		37.1	100.8	13.46	55.9	65.0	15.9	14.2	16.5
206	1-1/8	1.80	WS308	1.61	4.49	0.530	2.29	2.86	3/4	0.56	0.65
	1-3/16	1.70									
	1-1/4	1.60									
	30mm	0.80		40.9	114.0	13.46	58.2	72.6	19.1	14.2	16.5
207	1-1/4	2.40	WS308	1.62	4.99	0.530	2.25	3.10	3/4	0.56	0.65
	1-3/8	2.30									
	1-7/16	2.30									
	35mm	1.08		41.1	126.7	13.46	57.2	78.7	19.1	14.2	16.5

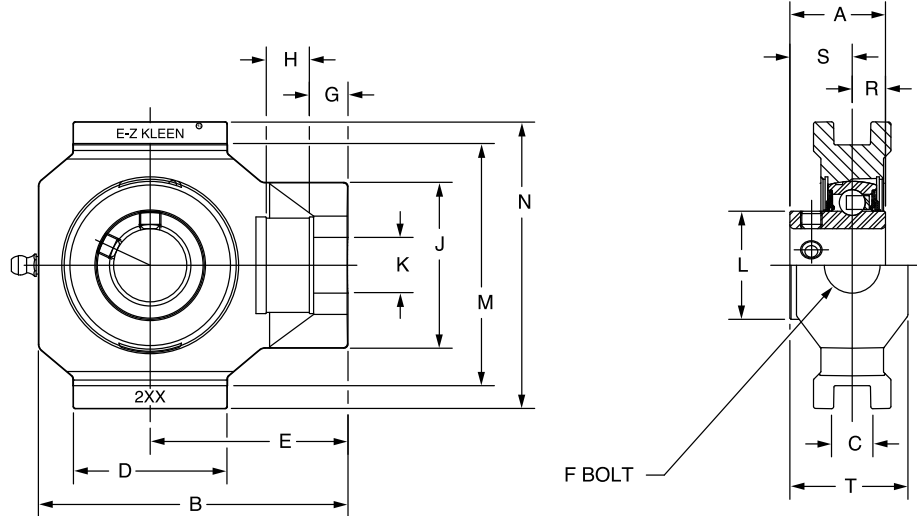
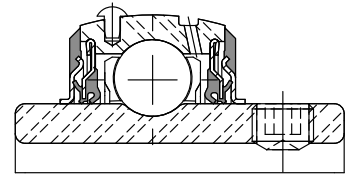
Series	Shaft Size	J	K	L	M	N	R	S	T	Z
204	3/4	2.10	0.71	1.50	3.015/2.985	3.63	0.46	1.02	1.38	1.73
	20mm	53.3	18.0	38.1	76.58/75.82	92.2	11.7	25.9	35.1	43.9
205	1	2.12	0.71	1.80	3.030/3.000	3.63	0.48	0.98	1.38	1.72
	25mm	53.8	18.0	45.7	76.96/76.20	92.2	12.2	24.9	35.1	43.7
206	1-1/8	2.41	0.81	2.08	3.525/3.495	4.20	0.52	1.09	1.62	1.88
	1-3/16									
	1-1/4									
	30mm	61.2	20.6	52.8	89.54/88.77	106.7	13.2	27.7	41.1	47.8
207	1-1/4	2.41	0.81	2.38	3.540/3.510	4.20	0.54	1.08	1.62	1.92
	1-3/8									
	1-7/16									
	35mm	61.2	20.6	60.5	89.93/89.15	106.7	13.7	27.4	41.1	48.8

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings SCEZ NORMAL DUTY POLYMER HOUSED WIDE SLOT TAKE-UP BEARINGS



Series	Shaft Size	With Corrosion Resistant Insert		Standard Insert With Fingers	
		Part No.	Description	Part No.	Description
204	1/2	@	WSTU-SCEZ-008L-PCR*	@	WSTU-SCEZ-008L-P
	5/8	@	WSTU-SCEZ-010L-PCR*	@	WSTU-SCEZ-010L-P
	3/4	127539	WSTU-SCEZ-012-PCR	@	WSTU-SCEZ-012-P
	20mm	127574	WSTU-SCEZ-20M-PCR	@	WSTU-SCEZ-20M-P
205	7/8	@	WSTU-SCEZ-014-PCR*	@	WSTU-SCEZ-014-P
	15/16	@	WSTU-SCEZ-015-PCR*	@	WSTU-SCEZ-015-P
	1	127540	WSTU-SCEZ-100-PCR	058940	WSTU-SCEZ-100-P
	25mm	127575	WSTU-SCEZ-25M-PCR	@	WSTU-SCEZ-25M-P
206	1-1/8	@	WSTU-SCEZ-102-PCR*	@	WSTU-SCEZ-102-P
	1-3/16	127541	WSTU-SCEZ-103-PCR	@	WSTU-SCEZ-103-P
	1-1/4	127542	WSTU-SCEZ-104S-PCR	@	WSTU-SCEZ-104S-P
	30mm	127576	WSTU-SCEZ-30M-PCR	@	WSTU-SCEZ-30M-P
207	1-1/4	127543	WSTU-SCEZ-104-PCR	@	WSTU-SCEZ-104-P
	1-5/16	@	WSTU-SCEZ-105-PCR*	@	WSTU-SCEZ-105-P
	1-3/8	@	WSTU-SCEZ-106-PCR*	073836	WSTU-SCEZ-106-P
	1-7/16	127544	WSTU-SCEZ-107-PCR	@	WSTU-SCEZ-107-P
	35mm	127577	WSTU-SCEZ-35M-PCR	@	WSTU-SCEZ-35M-P

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings SCEZ NORMAL DUTY POLYMER HOUSED WIDE SLOT TAKE-UP BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	Take-up Frame No.	A	B	C	D	E	F Thd Shaft	G
204	1/2	0.86	WS300	1.23	3.81	0.545/0.515	2.10	2.50	5/8	0.56
	5/8	0.76								
	3/4	0.66								
	20mm	0.31								
205	7/8	0.92	WS300	1.34	3.97	0.545/0.515	2.20	2.56	5/8	0.56
	15/16	0.82								
	1	0.72								
	25mm	0.34								
206	1-1/8	1.11	WS308	1.52	4.49	0.545/0.515	2.29	2.86	3/4	0.56
	1-3/16	1.09								
	1-1/4	1.07								
	30mm	0.49								
207	1-1/4	1.58	WS308	1.71	4.99	0.545/0.515	2.25	3.10	3/4	0.56
	1-5/16	1.52								
	1-3/8	1.47								
	1-7/16	1.42								
	35mm	0.69		43.4	126.7	13.84/13.08	57.2	78.7	19.1	14.2

Series	Shaft Size	H	J	K	L	M	N	R	S	T
204	1/2	0.65	2.10	0.71	1.12	3.015/2.985	3.63	0.50	0.73	1.38
	5/8									
	3/4									
	20mm									
205	7/8	0.65	2.12	0.71	1.32	3.030/3.000	3.63	0.56	0.78	1.38
	15/16									
	1									
	25mm									
206	1-1/8	0.65	2.41	0.81	1.57	3.525/3.495	4.20	0.58	0.94	1.62
	1-3/16									
	1-1/4									
	30mm									
207	1-1/4	0.65	2.41	0.81	1.84	3.540/3.510	4.20	0.67	1.04	1.62
	1-5/16									
	1-3/8									
	1-7/16									
	35mm	16.5	61.2	20.6	46.7	89.93/89.15	106.7	17.0	26.4	41.1

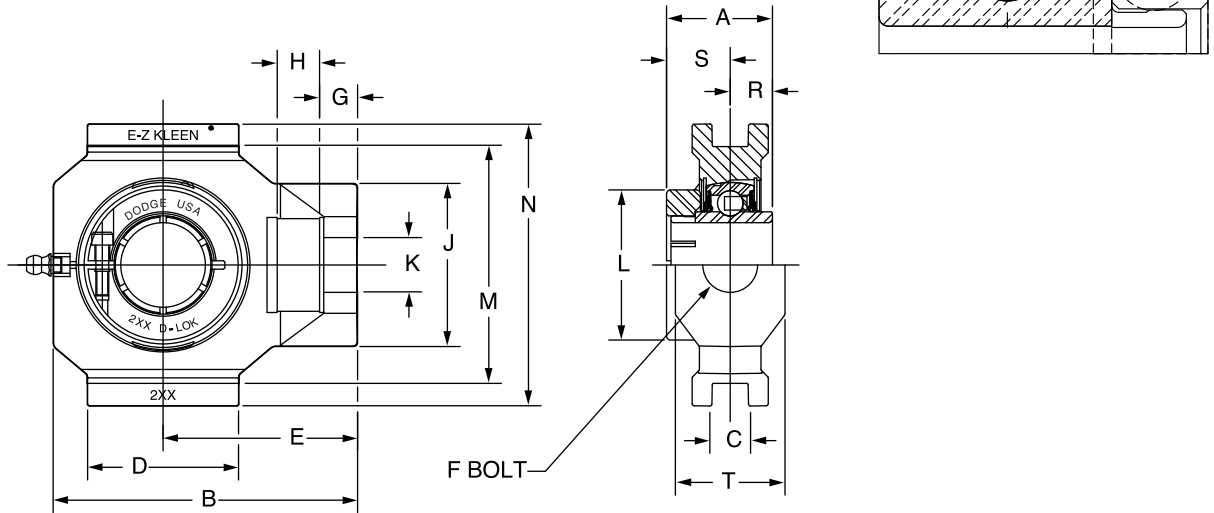
@ Assembled to order * 20 piece minimum

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings DLEZ NORMAL DUTY POLYMER HOUSED WIDE SLOT TAKE-UP BEARINGS



Series	Shaft Size	With Corrosion Resistant Insert		Standard Insert With Flingers		Weight lbs kg	Take-Up Frame No. Ref.	A	B	C	D	E
		Part No.	Description	Part No.	Description							
204	3/4 20mm	127617	WSTU-DLEZ-012-PCR	@	WSTU-DLEZ-012-P	0.66	WS300	1.28 32.5	3.81 96.8	0.530 13.46	2.10 53.3	2.50 63.5
		127652	WSTU-DLEZ-20M-PCR	@	WSTU-DLEZ-20M-P	0.31						
205	7/8 15/16 1 25mm	@	WSTU-DLEZ-014-PCR*	@	WSTU-DLEZ-014-P	0.92	WS300	1.44	3.97	0.530	2.20	2.56
		@	WSTU-DLEZ-015-PCR*	@	WSTU-DLEZ-015-P	0.82						
		127618	WSTU-DLEZ-100-PCR	@	WSTU-DLEZ-100-P	0.72						
206	1-1/8 1-3/16 1-1/4 30mm	127653	WSTU-DLEZ-25M-PCR	@	WSTU-DLEZ-25M-P	0.34	WS308	36.6 100.8	100.8	13.46	55.9	65.0
		@	WSTU-DLEZ-102-PCR*	@	WSTU-DLEZ-102-P	1.11						
		127619	WSTU-DLEZ-103-PCR	@	WSTU-DLEZ-103-P	1.09						
		127620	WSTU-DLEZ-104S-PCR	@	WSTU-DLEZ-104S-P	1.07						
207	1-1/4 1-3/8 1-7/16 35mm	127654	WSTU-DLEZ-30M-PCR	@	WSTU-DLEZ-30M-P	0.49	WS308	39.6 114.0	114.0	13.46	58.2	72.6
		@	WSTU-DLEZ-104-PCR	@	WSTU-DLEZ-104-P	1.58						
		@	WSTU-DLEZ-106-PCR*	@	WSTU-DLEZ-106-P	1.47						
		127622	WSTU-DLEZ-107-PCR	@	WSTU-DLEZ-107-P	1.42						
		127655	WSTU-DLEZ-35M-PCR	@	WSTU-DLEZ-35M-P	0.69		44.5 126.7	126.7	13.46	57.2	78.7

@ Assembled to order

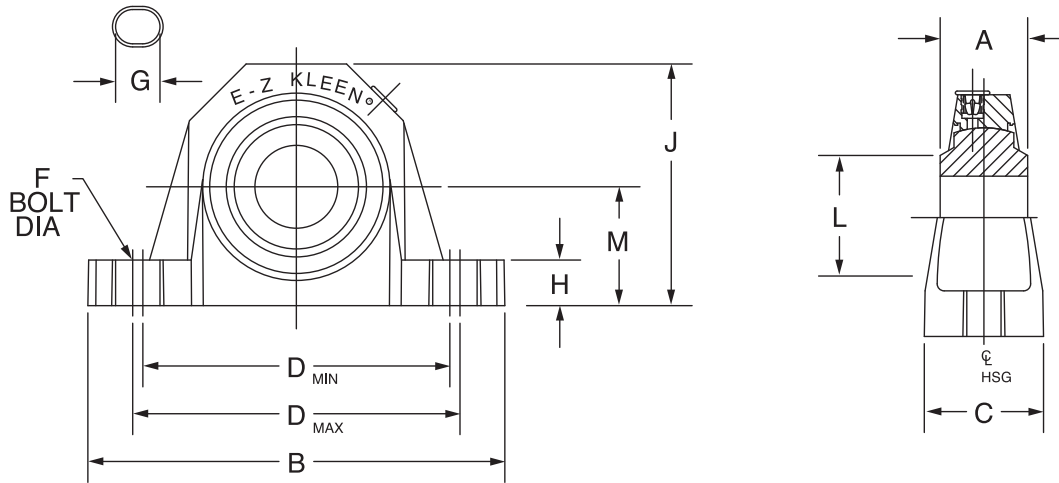
Series	Shaft Size	F Thd Shaft	G	H	J	K	L	M	N	R	S	T
204	3/4 20mm	5/8	0.56	0.65	2.10	0.71	1.71	3.015/2.985	3.63	0.50	0.78	1.38
		15.9	14.2	16.5	53.3	18.0	43.4	76.58/75.82	92.2	12.7	19.8	35.1
205	7/8 15/16 1 25mm	5/8	0.56	0.65	2.12	0.71	1.99	3.030/3.000	3.63	0.56	0.88	1.38
		15.9	14.2	16.5	53.8	18.0	50.5	76.96/76.20	92.2	14.2	22.4	35.1
206	1-1/8 1-3/16 1-1/4 30mm	3/4	0.56	0.65	2.41	0.81	2.22	3.525/3.495	4.20	0.58	0.98	1.62
		19.1	14.2	16.5	61.2	20.6	56.4	89.54/88.77	106.7	14.7	24.9	41.1
		3/4	0.56	0.65	2.41	0.81	2.69	3.540/3.510	4.20	0.67	1.08	1.62
207	1-1/4 1-3/8 1-7/16 35mm	3/4	0.56	0.65	2.41	0.81	2.69	3.540/3.510	4.20	0.67	1.08	1.62
		19.1	14.2	16.5	61.2	20.6	68.3	89.93/89.15	106.7	17.0	27.4	41.1

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings PSEZ POLYMER SLEEVE, POLYMER HOUSED PILLOW BLOCKS



Series	Shaft Size	Part No.	Description
204	3/4	034700	P2B-PSEZ-012-P
	20mm	034748	P2B-PSEZ-20M-P
205	1	034701	P2B-PSEZ-100-P
	25mm	034749	P2B-PSEZ-25M-P
206 (PSU)	1-3/16	034702	P2B-PSUEZ-103-P
	1-1/4	034703	P2B-PSUEZ-104S-P
	30mm	034750	P2B-PSUEZ-30M-P
207	1-1/4	034704	P2B-PSEZ-104-P
	1-7/16	034705	P2B-PSEZ-107-P
	35mm	034751	P2B-PSEZ-35M-P
208 (PSB)	1-1/2	034706	P2B-PSBEZ-108-P
	40mm	034752	P2B-PSBEZ-40M-P
210	1-15/16	034709	P2B-PSEZ-115-P
	50mm	034754	P2B-PSEZ-50M-P

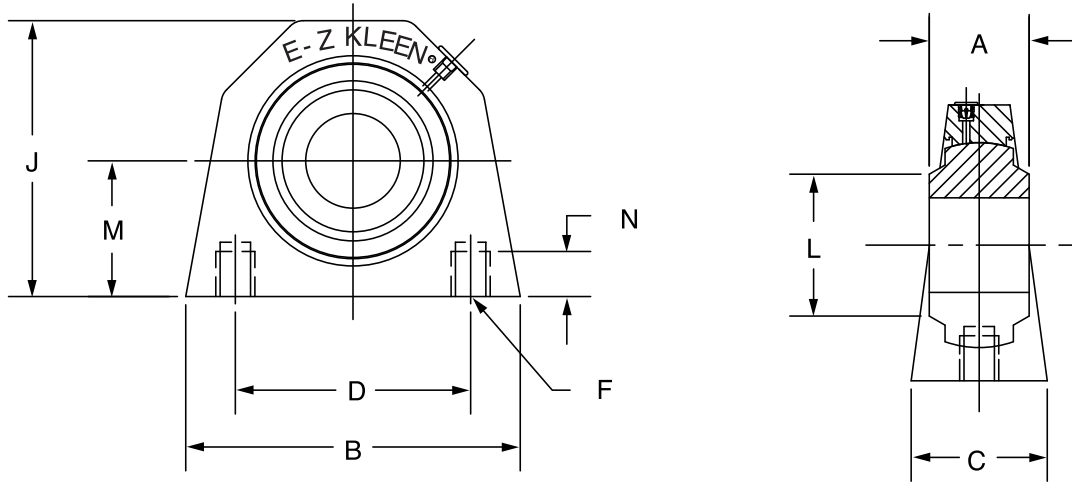
Series	Shaft Size	Weight lb. kg	A	B	C	D		F Bolt Dia	G	H	J	L	M
						Min	Max						
204	3/4	0.57	1	5-1/32	1-31/64	3-31/64	3-59/64	3/8	19/32	39/64	2-5/8	1-5/16	1-5/16
	20mm	0.26	25.4	127.8	37.7	93.3	99.6	M10	15.1	15.5	66.7	33.3	33.3
205	1	0.57	1-1/16	5-1/2	1-31/64	3-31/32	4-13/64	3/8	19/32	39/64	2-55/64	1-7/16	1-7/16
	25mm	0.26	27.0	139.7	37.7	100.8	106.8	M10	15.1	15.5	72.6	36.5	36.5
206 (PSU)	1-3/16	0.89	1-3/16	6-5/16	1-25/32	4-39/64	4-57/64	1/2	23/32	45/64	3-11/32	1-11/16	1-11/16
	1-1/4	0.88											
	30mm	0.4	30.2	160.3	45.2	116.9	124.2	M12	18.3	17.9	84.9	42.9	42.9
207	1-1/4	1.06	1-5/16	6-35/64	1-7/8	4-13/16	5-1/8	1/2	23/32	23/32	3-57/64	2	1-7/8
	1-7/16	1.01											
	35mm	0.48	33.3	166.3	47.8	122.2	130.2	M12	18.3	18.3	98.8	50.8	47.6
208 (PSB)	1-1/2	1.27	1-1/2	7-13/64	2-7/64	5-7/64	5-41/64	1/2	7/8	49/64	4-11/64	2	1-15/16
	40mm	0.58	38.1	183.0	53.6	129.6	143.3	M12	22.2	19.4	106.0	50.8	49.2
210	1-15/16	1.67	1-5/8	8-1/16	2-23/64	6	6-9/16	5/8	1.00	59/64	4-9/16	2-9/16	2-1/4
	50mm	0.76	41.3	204.8	59.9	152.4	166.7	M16	25.4	23.4	115.9	65.1	57.2

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SELECTION/DIMENSIONS

E-Z KLEEN Mounted Bearings PSEZ POLYMER SLEEVE POLYMER HOUSED TAPPED BASE PILLOW BLOCKS



Series	Shaft Size	Part No.	Description
204	3/4	034710	TB-PSEZ-012-P
	20mm	034755	TB-PSEZ-20M-P*
205	1	034711	TB-PSEZ-100-P
	25mm	034756	TB-PSEZ-25M-P*
206	1-3/16	034712	TB-PSEZ-103-P
	1-1/4	034713	TB-PSEZ-104S-P
	30mm	034757	TB-PSEZ-30M-P*
207	1-1/4	034714	TB-PSEZ-104-P
	1-7/16	034715	TB-PSEZ-107-P
	35mm	034758	TB-PSEZ-35M-P*

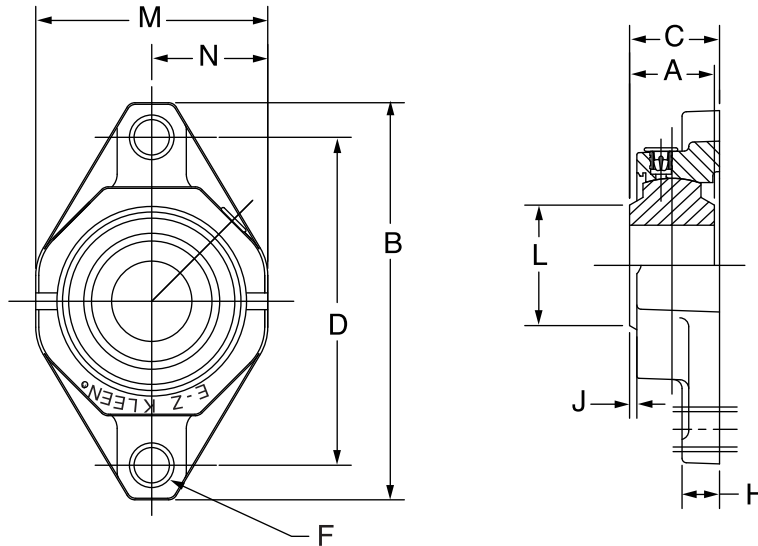
* Made to Order

Series	Shaft Size	Weight lbs kg	A	B	C	D	J	L	M	N Thread Depth	R Bolt Hole Threads
204	3/4	0.53	1	3-1/4	1-31/64	2	2-21/32	1-5/16	1-5/16	13/32	3/8-16
	20mm	0.24	25.4	82.6	37.7	50.8	67.6	33.3	33.3	10.2	M10x1.5
205	1	0.46	1-1/16	3-1/4	1-1/2	2	2-57/64	1-7/16	1-7/16	13/32	3/8-16
	25mm	0.21	27.0	82.6	38.1	50.8	73.3	36.5	36.5	10.2	M10x1.5
206	1-3/16	0.85	1-3/16	4-3/8	1-37/64	3	3-3/8	1-11/16	1-11/16	29/64	7/16-14
	1-1/4	0.84									
	30mm	0.39	30.2	111.1	40.1	76.2	85.9	42.9	42.9	11.4	M10x1.5
207	1-1/4	1.02	1-5/16	4-5/8	1-57/64	3-1/4	3-13/16	2	1-7/8	35/64	1/2-13
	1-7/16	0.97									
	35mm	0.46	33.3	117.5	48	82.6	96.8	50.8	47.6	14.0	M12x1.75

* Made to order



E-Z KLEEN Mounted Bearings PSEZ POLYMER SLEEVE POLYMER HOUSED 2-BOLT FLANGE BEARINGS



Series	Shaft Size	Part No.	Description
204	3/4	034726	F2B-PSEZ-012-P
	20mm	034766	F2B-PSEZ-20M-P
205	1	034727	F2B-PSEZ-100-P
	25mm	034767	F2B-PSEZ-25M-P
206	1-3/6	034728	F2B-PSEZ-103-P
	1-1/4	034729	F2B-PSEZ-104S-P
207	30mm	034768	F2B-PSEZ-30M-P
	1-1/4	034730	F2B-PSEZ-104-P
208	1-7/16	034731	F2B-PSEZ-107-P
	35mm	034769	F2B-PSEZ-35M-P
210	1-1/2	034732	F2B-PSEZ-108-P
	40mm	034770	F2B-PSEZ-40M-P
210	1-15/16	034735	F2B-PSEZ-115-P
	50mm	034772	F28-PSEZ-50M-P

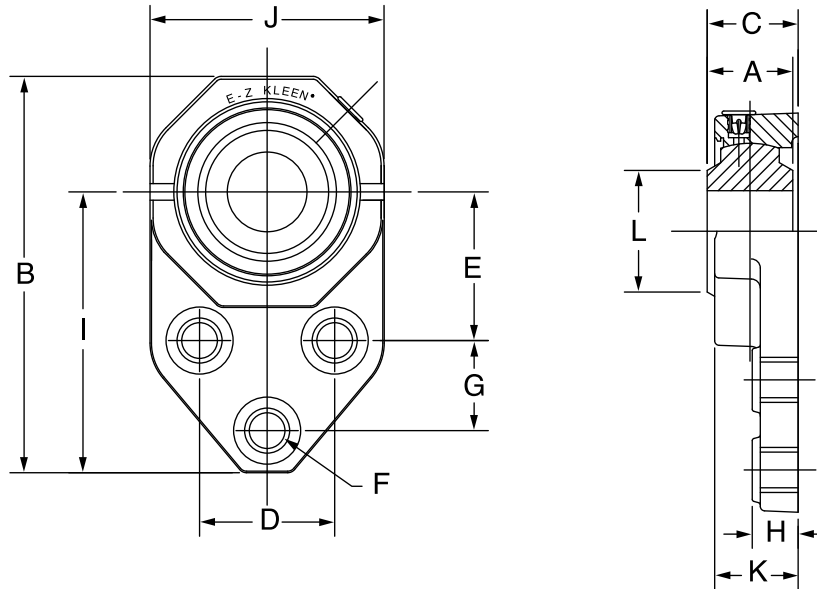
Series	Shaft Size	Weight lb. kg	A	B	C	D	F Bolt Dia	H	J	L	M
204	3/4	0.42	1	4-29/64	1-3/16	3-17/32	3/8	17/32	5/64	1-5/16	2-23/64
	20mm	0.19	25.4	113.0	30.4	90.0	M10	13.5	1.9	33.3	59.9
205	1	0.46	1-1/16	4-59/64	1-1/4	3-57/64	3/8	35/64	1/8	1-7/16	2-23/64
	25mm	0.21	27.0	125.0	31.5	99.0	M10	13.9	2.6	36.5	69.1
206	1-3/6	0.62	1-3/16	5-19/32	1-11/32	4-19/32	3/8	35/64	7/64	1-11/16	3-13/64
	1-1/4	0.61	30.2	142.1	34.1	116.5	M10	13.9	2.6	42.9	81.4
207	1-1/4	0.78	1-5/16	6-5/16	1-27/64	5-1/8	1/2	5/8	9/64	2	3-45/64
	1-7/16	0.73	33.3	160.3	36.2	130.0	M12	15.9	3.7	50.8	94.1
208	1-1/2	1.01	1-1/2	6-25/32	1-5/8	5-21/32	1/2	43/64	1/4	2	4-1/16
	40mm	0.46	38.1	172.0	41.4	143.5	M12	17.1	4.6	50.8	103.1
210	1-15/16	1.14	1-5/8	7-31/64	1-53/64	6-3/16	5/8	49/64	1/4	2-9/16	4-1/2
	50mm	0.52	41.3	19.1	46.5	157.0	M16	19.4	6.2	65.1	114.3

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings PSEZ POLYMER SLEEVE POLYMER HOUSED 3-BOLT FLANGE BRACKET



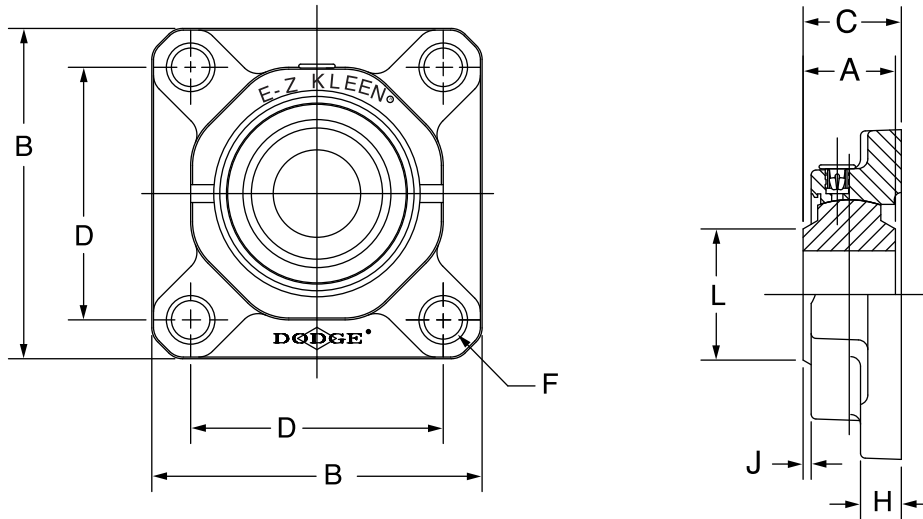
Series	Shaft Size	Part No.	Description
204	3/4	034736	FB-PSEZ-012-P
	20mm	034773	FB-PSEZ-20M-P
205	1	034737	FB-PSEZ-100-P
	25mm	034774	FB-PSEZ-25M-P
206	1-3/16	034738	FB-PSEZ-103-P
	1-1/4	034739	FB-PSEZ-104S-P
	30mm	034775	FB-PSEZ-30M-P
207	1-1/4	034740	FB-PSEZ-104-P
	1-7/16	034741	FB-PSEZ-107-P
	35mm	034776	FB-PSEZ-35M-P

Series	Shaft Size	Weight lbs kg	A	B	C	D	E	F	G	H	I	J	K	L
204	3/4	0.4	1	4-25/64	1-3/16	1-1/2	1-11/16	3/8	7/8	17/32	3-3/16	2-11/32	1-1/8	1-5/16
	20mm	0.18	25.4	111.5	12.7	38.1	42.9	M10	22.2	13.5	81.1	59.4	28.4	33.3
205	1	0.57	1-1/16	4-29/32	1-1/4	1-5/8	1-13/16	3/8	1-1/8	35/64	3-17/32	2-45/64	1-9/64	1-7/16
	25mm	0.23	27	124.7	31.5	41.3	46.1	M10	28.6	13.9	89.8	68.8	29	36.5
206	1-3/16	0.83	1-3/16	5-31/64	1-11/32	1-7/8	2-1/16	3/8	1-1/4	39/64	3-57/64	3-13/64	1-1/4	1-11/16
	1-1/4	0.82												
	30mm	0.38	30.2	139.2	34.1	47.6	52.4	M10	31.7	15.5	98.6	81.3	31.8	42.9
207	1-1/4	1.25	1-5/16	6-7/64	1-27/64	2	2-3/8	1/2	1-1/4	5/8	4-15/64	3-45/64	1-9/32	2
	1-7/16	1.2												
	35mm	0.57	33.3	155.2	36.2	50.8	60.3	M12	31.7	15.9	107.6	94.1	32.5	50.8

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E-Z KLEEN Mounted Bearings PSEZ POLYMER SLEEVE POLYMER HOUSED 4-BOLT FLANGE BEARINGS



Series	Shaft Size	Part No.	Description
204	3/4	034716	F4B-PSEZ-012-P
	20mm	034759	F4B-PSEZ-20M-P
205	1	034717	F4B-PSEZ-100-P
	25mm	034760	F4B-PSEZ-25M-P
206	1-3/16	034718	F4B-PSEZ-103-P
	1-1/4	034719	F4B-PSEZ-104S-P
	30mm	034761	F4B-PSEZ-30M-P
207	1-1/4	034720	F4B-PSEZ-104-P
	1-7/16	034721	F4B-PSEZ-107-P
	35mm	034762	F4B-PSEZ-35M-P
208	1-1/2	034722	F4B-PSEZ-108-P
	40mm	034763	F4B-PSEZ-40M-P
210	1-15/16	034725	F4B-PSEZ-115-P
	50mm	034765	F4B-PSEZ-50M-P

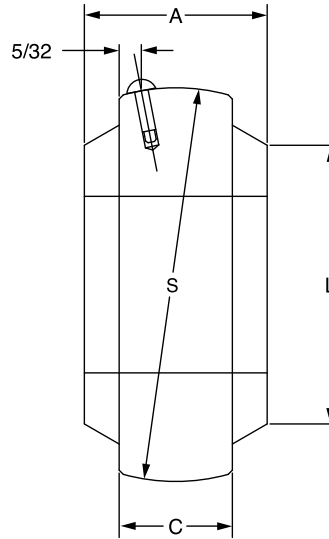
Series	Shaft Size	Weight lbs kg	A	B	C	D	F Bolt Dia	H	J	L
204	3/4	0.48	1	3-3/8	1-7/32	2-1/2	3/8	17/32	5/64	1-5/16
	20mm	0.22	25.4	85.9	31.1	63.5	M10	13.5	1.9	33.3
205	1	0.55	1-1/16	3-3/4	1-17/64	2-3/4	3/8	35/64	1/8	1-7/16
	25mm	0.25	27	95.3	32.3	70.0	M10	13.9	2.6	36.5
206	1-3/16	0.89	1-3/16	4-1/4	1-3/8	3-1/4	3/8	39/64	7/64	1-11/16
	1-1/4	0.88								
	30mm	0.40	30.2	108.0	34.9	82.5	M10	15.5	2.6	42.9
207	1-1/4	0.97	1-5/16	4-21/32	1-29/64	3-5/8	1/2	5/8	9/64	2.0
	1-7/16	0.92								
208	1-1/2	1.23	1-1/2	5-1/8	1-21/32	4.0	1/2	43/64	1/4	2.0
	40mm	0.56	38.1	130.0	42.2	101.5	M12	16.9	4.6	50.8
210	1-15/16	1.35	1-5/8	5-5/8	1-55/64	4-3/8	5/8	49/64	1/4	2-9/16
	50mm	0.61	41.3	142.7	47.3	111.0	M16	19.3	6.4	65.1

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SELECTION/DIMENSIONS



E-Z KLEEN Mounted Bearings PSEZ POLYMER SLEEVE BEARING INSERTS



Series	Shaft Size	Part No.	Description
204	3/4	032867	INS-PS-012
	20mm	032868	INS-PS-20M
205	1	032872	INS-PS-100
	25mm	032871	INS-PS-25M
206	1-3/16	032875	INS-PS-103
	1-1/4	032876	INS-PS-104S
	30mm	032874	INS-PS-30M
207	1-1/4	032877	INS-PS-104
	1-7/16	032879	INS-PS-107
	35mm	032878	INS-PS-35M
208	1-1/2	032881	INS-PS-108
	40mm	032882	INS-PS-40M
210	1-15/16	032886	INS-PS-115
	50mm	032887	INS-PS-50M

Series	Shaft Size	Weight lbs kg	A	C	L	S
204	3/4	0.25	1	11/16	1-5/16	1.8465/1.8395
	20mm	0.14	25.4	17.5	33.3	46.9011/46.7233
205	1	0.25	1-1/16	11/16	1-7/16	2.0435/2.0365
	25mm	0.15	27	17.5	36.5	51.9049/51.7271
206	1-3/16	0.36	1-3/16	13/16	1-11/16	2.437/2.428
	1-1/4	0.35				
	30mm	0.16	30.2	20.6	42.9	61.8988/61.6712
207	1-1/4	0.40	1-5/16	13/16	2	2.829/2.820
	1-7/16	0.35				
208	1-1/2	0.46	1-1/2	7/8	2	3.144/3.135
	40mm	0.21	38.1	22.2	50.8	79.8576/79.6790
210	1-15/16	0.50	1-5/8	15/16	2-9/16	3.5375/3.5275
	50mm	0.23	41.3	23.8	65.1	89.8525/89.5985

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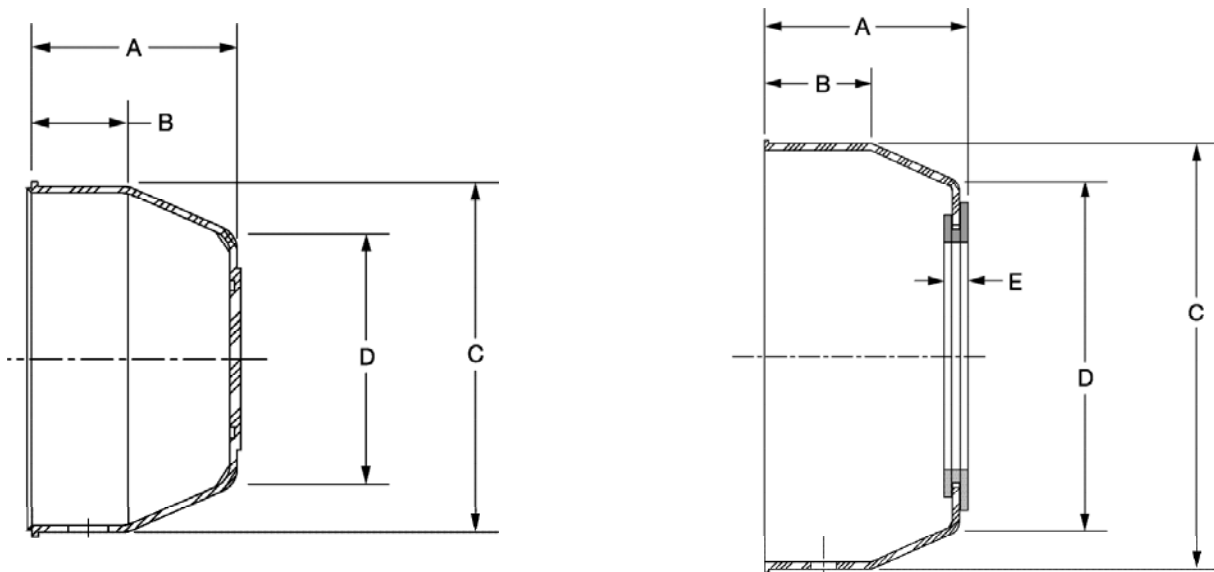
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ACCESSORIES

E-Z KLEEN/ULTRA KLEEN Mounted Bearings Polymer and Stainless Steel Housed End Closures



Series	For Shaft Size	Closed End Closure Part Number	Description	A	B	C	D	Open End Closure Part Number	Description	A	B	C	D	E
204	3/4	128960	ECC-EZ-204	1-1/8	17/32	1-29/32	1-3/8	128974	ECO-EZ-012	1-3/16	17/32	1-29/32	1-3/8	3/16
	20mm			28.7	13.5	48.4	35.1	128991	ECO-EZ-20M	30.2	13.5	48.4	35.1	4.9
205	1	128961	ECC-EZ-205	1-3/16	17/32	2-11/64	1-39/64	128975	ECO-EZ-100	1-1/4	17/32	2-11/64	1-39/64	3/16
	25mm			30.2	13.5	55.1	40.9	128992	ECO-EZ-25M	31.8	13.5	55.1	40.9	4.9
206	1-3/16	128962	ECC-EZ-206	1-21/64	9/16	2-1/2	31/32	128976	ECO-EZ-103	1-25/64	9/16	2-1/2	31/32	3/16
	1-1/4			33.8	14.2	63.5	50.0	128989	ECO-EZ-104S					
	30mm			35.3	14.2	63.5	50.0	128993	ECO-EZ-30M	35.3	14.2	63.5	50.0	4.9
207	1-1/4	128963	ECC-EZ-207	1-15/32	11/16	2-29/32	2-5/16	128977	ECO-EZ-104	1-17/32	11/16	2-29/32	2-5/16	3/16
	1-7/16			37.3	17.5	73.9	58.9	128990	ECO-EZ-107					
	35mm			38.9	17.5	73.9	58.9	128994	ECO-EZ-35M	38.9	17.5	73.9	58.9	4.9
208	1-1/2	128964	ECC-EZ-208	1-35/64	11/16	3-5/16	2-49/64	128978	ECO-EZ-108	1-19/32	11/16	3-5/16	2-49/64	13/64
	40mm			39.1	17.5	84.1	70.1	128996	ECO-EZ-40M	40.6	17.5	84.1	70.1	5.1
209	1-11/16	128965	ECC-EZ-209	1-19/32	23/32	3-1/2	2-7/8	@	ECO-EZ-111	1-21/32	23/32	3-1/2	2-7/8	13/64
	45mm			40.4	18.3	88.9	72.9	@	ECO-EZ-45M	41.9	18.3	88.9	72.9	5.1
210	1-15/16	128966	ECC-EZ-210	1-21/32	29/32	3-5/8	3	128980	ECO-EZ-115	1-23/32	29/32	3-5/8	3	13/64
	50mm			42.2	23.1	91.4	76.2	128997	ECO-EZ-50M	43.7	23.1	91.4	76.2	5.1

@ Assembled to order

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NOTES

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ULTRA KLEEN

E-Z KLEEN

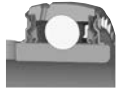
Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

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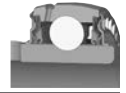
E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing



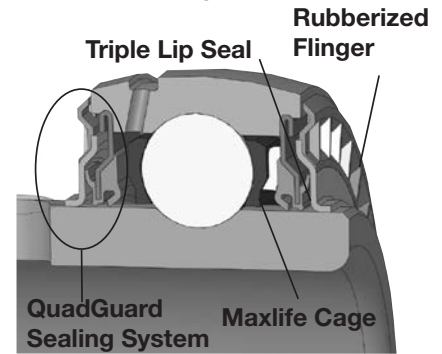
FEATURES/BENEFITS

Extreme Duty Setscrew Ball Bearings

The DODGE SC/SCMED Extreme Duty ball bearing offers extended life in the toughest industrial applications. Incorporating patented DODGE-only features such as the QuadGuard sealing system and the Maxlife ball cage, the DODGE SCED/SCMED bearing outperforms the competition in demanding environments where increasing equipment uptime is critical to success. Extreme conditions require highly-engineered products that will last. The DODGE Extreme Duty ball bearing is up to the challenge.

Insert: The Dodge Extreme Duty ball bearing incorporates 65° degree setscrews that provide maximum locking force without compromising the strength of the inner ring. Additional shaft attachment methods are available upon request. The design also includes an anti-rotation pin that prevents the insert from rotating in the housing under load which causes premature failure.

Sealing: The SCED uses the patented QuadGuard sealing system that offers superior protection in tough environments where there is significant risk of contamination. Industries such as agriculture, aggregate, cement, paper, wood products and metals require a sealing system that will extend the life of the bearing in harsh conditions. There are two major components to the QuadGuard design. The first is a unique triple-lip seal design that maximizes sealing without sacrificing the speed rating compared to a single lip design. The Dodge patented triple-lip design uses a mechanically retained seal where there are two contact points on the inner ring and one that rides against the flinger surface. Three points of contact maximize the ability of the bearing to guard against contamination and retain lubricants. The QuadGuard seal also incorporates the industry's first and only patented rubberized flinger. This flinger uses molded rubber to provide additional protection from contaminants entering the bearing. The baffle design of the rubber on the external surface of the flinger enhances the removal of liquid as it rotates. Grease chambers on the internal surface prevent lubricants from exiting the bearing. This superior design will increase service life in dirty environments thus leading to extended up-time for our customers. When used in conjunction with one another, the triple-lip seal and rubberized flinger create a sealing system that is perfect for demanding environments.



Retainer: The Maxlife Cage is the product of extensive research and development in retainer technology and industry leading engineering. The cage consists of a two-piece design that creates a grease compartment around each of the rolling elements. These compartments allow balls to be constantly in contact with grease, so a good oil film will always exist to prevent wear and minimize friction and heat. The Maxlife cage reduces the relative motion between the components and the grease which results in lower operating temperatures and extended life. The compartmental construction of the cage tends to hold in the grease and prevent it from being washed out in extremely wet or dirty conditions. This feature allows for extended life and the ability for the bearing to be relubricated with less frequency than standard designs.

Lubrication:

- Synthetic Grease
 - SHC 220 PM synthetic grease standard
 - Extends grease life. Less maintenance required.
 - Cooler operating temperatures
 - Extends life in wet applications

Housings:

- Cast Iron
 - Pillow blocks
 - 2 and 4 bolt flange bearings
 - Tapped-base pillow blocks
 - Piloted flange
 - Wide and narrow slot take-up bearings



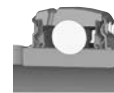
Maxlife Cage

End-Covers:

Dodge Extreme Duty ball bearings contain a machined groove in the housing to accommodate a snap-on style polymer end-cover as a standard feature. The end-cover provides additional protection from the environment and creates a safer working environment for employees maintaining equipment. The snap-on style end-cover incorporates an additional lip on the mounting surface for a more rigid fit within the housing. The design is more durable than a bolt-on style that uses the grease fitting to secure the cover in place and can be easily knocked off the bearing housings. Closed and open end-covers are available.



NOTE: Instruction manuals and drawings for Dodge bearings are available on www.dodge-pt.com



EASY SELECTION

Selection of Extreme Duty Setscrew Ball Bearings

DODGE Extreme Duty mounted ball bearings are primarily designed for radial loading. However, they have the capacity to carry thrust loads and combined radial/thrust loads. The maximum recommended load which can be applied is limited by various components in the system, such as bearing, housing, shaft attachments, speed and life requirements as listed in this catalog and the instruction manual that accompanies each bearing. DODGE Extreme Duty ball bearings have been applied successfully when these limits have been exceeded under controlled operating conditions. Contact DODGE Engineering for applications which exceed these recommendations.

Select a bearing from the Selection Table that has a radial load rating at the operating speed equal to or greater than the calculated Equivalent Radial Load for a desired L_{10} life. This simple method is all that is required for the majority of general applications and provides for occasional average shock loads.

L_{10} Hours Life-the life which may be expected for at least 90% of a given group of bearings operating under identical conditions.

Heavy Service-For heavy shock loads, frequent shock loads or severe vibrations, add up to 50% (according to severity of conditions) to the Equivalent Radial Load to obtain a Modified Equivalent Radial Load. Consult Application Engineering for additional selection assistance.

A maximum thrust load value of $C/10$ is recommended as a guide for general applications and will give adequate L_{10} life. If the thrust load exceeds this limit, it is advisable to use auxiliary thrust carrying devices, such as a shaft shoulder, snap ring, or a thrust collar. Where substantial radial load pulls the housing away from the mounting base, both the hold-down bolts and housing must be of adequate strength. Auxiliary load carrying devices, such as shear bars, are advisable for side or end-loading of pillow blocks and radial loads for flange units.

To determine the L_{10} hours life for loads and RPMs not listed use the following equation:

$$L_{10} = \left(\frac{C}{P}\right)^3 \times \left(\frac{16,667}{n}\right)$$

Where:

L_{10} = Life, hours

C = Dynamic Capacity, lbs. or N

P = Equivalent Radial Load, lbs. or N

n = Revolutions per minute

When the load on a ball bearing is solely a radial load with no thrust (axial) load, the Equivalent Radial Load (P) is equal to the actual radial load. However, when a thrust (axial) load is applied, the radial and thrust loads applied must be converted into an Equivalent Radial Load. Use X (radial factor) and Y (thrust factor) from Table 1 to convert the actual applied thrust and radial loads to an Equivalent Radial Load which has the same effect on the life of a bearing as a radial load of this magnitude.

$$P = XF_R + YF_A$$

Where:

P = Equivalent Radial Load, lbs.

F_R = Radial load, lbs.

F_A = Thrust load, lbs.

e = Thrust load to radial load factor (Table 1)

X = Radial load factor (Table 1)

Y = Thrust Factor (Table 1)

C_0 = Basic static capacity (Selection Table)

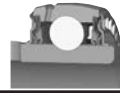
To find X and Y, first calculate F_A/C_0 to determine e. Calculate F_A/F_R and compare to e to determine the X and Y factors to use from Table 1.

Shaft Tolerances

Normal Shaft Size	Commercial Shaft Tolerance	Recommended Shaft Tolerances
	(Inches)	Setscrew Ball Bearing (Inches)
Up to 1-1/2"	+0.000 -0.002	+0.0000 -0.0005
Over 1-1/2" to 2-1/2"	+0.000 -0.003	+0.0000 -0.0010
Over 2-1/2" to 4"	+0.000 -0.004	+0.0000 -0.0010

NOTE: Bearing analysis program "BEST" is available on www.ptwizard.com

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EASY SELECTION

Selection of Extreme Duty Setscrew Ball Bearings

Table 1

F_A/C_0	e	Radial/Thrust Factors			
		If F_A/F_R is equal to or less than e		If F_A/F_R is greater than e	
		$F_A/F_R \leq e$		$F_A/F_R > e$	
		X	Y	X	Y
0.014	0.19	1	0	0.56	2.30
0.021	0.21	1	0	0.56	2.15
0.028	0.22	1	0	0.56	1.99
0.042	0.24	1	0	0.56	1.85
0.056	0.26	1	0	0.56	1.71
0.070	0.27	1	0	0.56	1.63
0.084	0.28	1	0	0.56	1.55
0.110	0.30	1	0	0.56	1.45
0.170	0.34	1	0	0.56	1.31
0.280	0.38	1	0	0.56	1.15
0.420	0.42	1	0	0.56	1.04
0.560	0.44	1	0	0.56	1.00

Lubrication- DODGE Ball Bearings are lubricated at the factory and are ready to run. The bearings are initially lubricated with a lithium complex grease and should be relubricated with the same or some equivalent. For high speeds, high loads, extreme temperatures and other abnormal operating conditions, special greases may be required. Contact DODGE Application Engineering for recommendations on these types of applications.

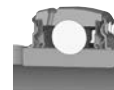
Misalignment - DODGE Ball Bearings are designed to allow a maximum of $\pm 2^\circ$ static misalignment. These bearings are not suitable for dynamic misalignment. To ensure good alignment, mounting surfaces must be checked for flatness and must lie in the same plane. When tightening base bolts, each bolt should be alternately tightening in incremental torque values until full torque is achieved to prevent the angular shifting of the pillow block that occurs when one bolt is tightened to its full torque. Shimming may be required to minimize misalignment.

Substitute all known values into the Equivalent Radial Load equation. The Equivalent Radial Load (P) thus determined can be used in the L_{10} life formula or compared to the allowable Equivalent Radial Load rating desired in the expanded rating chart to select a bearing (Selection Table).

If calculated value of P is less than F_R , use $P=F_R$.

NOTE: Bearing analysis program "BEST" is available on www.ptwizard.com

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SELECTION

Setscrew Ball Bearings

Recommended Torque													
Setscrews					D-LOK			Mounting Bolts					
Setscrew Size	Key Hex Across Flats	◆ Recommended Torque			Cap Screw Size	Recom. Torque	EZ-KLEEN Recom. Torque	Metal Housings		EZ-KLEEN Housed Bearings			
		Standard Ball Bearing Insert		Corrosion Resistant Stainless Steel				Bolt Size	Recom. Dry Torque (Grade 2)	2-Bolt PB, 2 & 4 Bolt Fig. and Fig. Brackets		Tapped Base PB	
		Min	Max							Bolt Size	Torque ①	Bolt Size	Torque ②
(in.)	(in.)	(in.-lbs.)	(in.-lbs.)	(in.-lbs.)	(in.)	(in.-lbs.)	(in.-lbs.)	(in.)	(in.-lbs.)	(in.)	(in.-lbs.)	(in.)	(in.-lbs.)
#10	3/32	28	33	25	#8-32	58	46	3/8-16	240	3/8-16	225	3/8-16	175
1/4	1/8	66	80	60	#10-32	90	72	7/16-14	384	7/16-14	350	7/16-14	350
5/16	5/32	126	156	117	1/4-28	180	144	1/2-13	600	1/2-13	500	1/2-13	400
3/8	3/16	228	275	206	5/16-24	400	320	5/8-11	1200	9/16-12	650		
7/16	7/32	342	428	321	3/8-24	750	600	3/4-10	1950	5/8-11	1000		
								7/8-9	2890				
(mm)	(mm)	(N-m)	(N-m)	(N-m)	(mm)	(N-m)	(N-m)	(mm)	(N-m)	(mm)	(N-m)		
M5	2.5	3.2	3.7	2.8	M4	585	4.68	M10	29	M8	15	① Torque for Austenitic (18-8) Stainless	
M6	3	6.2	7.7	5.8	M5	10.75	8.6	M12	50	M10	25	② Max. torque values published. Do not exceed	
M8	4	14.2	17.8	13.4	M6	20.5	16.4	M16	124	M12	50		
M10	5	26	31	23	M8	45	36	M20	238	M14	75		
M12	6	46	57	43				M22	322	M18	125		

Lubrication

High Speed Operation - In the higher speed ranges, too much grease will cause over-heating. The amount of grease that the bearing will take for a particular high speed application can only be determined by experience. If excess grease in the bearing causes overheating, it will be necessary to remove grease fitting to permit excess grease to escape. The bearing has been greased at the factory and is ready to run. When establishing a relubrication schedule, note that a small amount of grease at frequent intervals is preferable to a large amount at infrequent intervals.

◆ **NOTE:** Dodge does not recommend the use of oils or locking agents on setscrew threads. However, if utilized, the minimum installation torque values should be followed.

Lubrication Guide

Use a No. 2 Lithium complex base grease or equivalent*

Hours Run per Day	Suggested Lubrication Period in Weeks							
	1 to 250 RPM	251 to 500 RPM	501 to 750 RPM	751 to 1000 RPM	1001 to 1500 RPM	1501 to 2000 RPM	2001 to 2500 RPM	2501 to 3000 RPM
8	12	12	10	7	5	4	3	2
16	12	7	5	4	2	2	1	1
24	10	5	3	2	1	1	1	1

* For EZ-KLEEN series bearings, use an aluminum complex base grease.

Lubrication recommendations are intended for standard products applied in general operating conditions. For modified products, high temperature applications, and other anomalous applications contact product engineering at 864-284-5700.

NOTE: Bearing analysis program "BEST" is available on www.ptwizard.com

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SELECTION

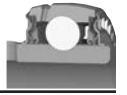
Extreme Duty SCED/SCMED

Ring Size	Shaft Size		Dynamic Capacity C, lbs.	Static Capacity Co, lbs.	L10 Life - Hours	Allowable Equivalent Radial Load Rating (lbs.) at Various RPM*											
	SCED	SCMED				2500	2750	3000	3250	3500	3600	4000	4500	5000	5250	5500	6000
204	1/2		2899	1482	20000	201	195	189	184	180	178	172	165	160	157	155	150
	5/8				30000	176	170	165	161	157	155	150	144	139	137	135	131
	3/4				40000	160	155	150	146	143	141	136	131	127	125	123	119
	13/16				60000	139	135	131	128	125	123	119	115	111	109	107	104
	20mm				100000	118	114	111	108	105	104	101	97	93	92	90	88
205	7/8		3146	1769	20000	218	211	205	200	195	193	187	179	173	170	168	163
	15/16				30000	191	185	179	175	170	169	163	157	151	149	147	142
	1				40000	173	168	163	159	155	153	148	142	137	135	133	129
	25mm				60000	151	147	142	139	135	134	129	124	120	118	116	113
					100000	128	124	120	117	114	113	109	105	101	100	98	95
206	1-1/16		4368	2538	20000	303	293	285	278	271	268	259	249	240	237		
	1-1/8				30000	265	256	249	242	237	234	226	217	210	207		
	1-3/16				40000	240	233	226	220	215	213	206	198	191	188		
	1-1/4				60000	210	203	198	192	188	186	180	173	167	164		
	30mm	1 25mm			100000	177	172	167	162	158	157	151	146	141	138		
207	1-1/4		5759	3461	20000	399	387	376	366	357	354	341	328				
	1-5/16				30000	349	338	328	320	312	309	298	287				
	1-3/8				40000	317	307	298	290	283	281	271	261				
	1-7/16				60000	277	268	261	254	247	245	237	228				
	35mm	1-3/16 1-1/4 30mm			100000	234	226	220	214	209	207	200	192				
208	1-1/2		7332	4475	20000	508	492	478	466	454	450	435					
	1-5/8				30000	444	430	418	407	397	393	380					
	40mm				40000	403	391	380	370	361	357	345					
					60000	352	341	332	323	315	312	301					
					100000	297	288	280	272	266	263	254					
209	1-5/8		7891	4906	20000	547	530	515	501	489	485						
	1-11/16				30000	478	463	450	438	427	423	423					
	1-3/4				40000	434	421	409	398	388	385	385					
	45mm				60000	379	367	357	348	339	336	336					
					100000	320	310	301	293	286	283	283					
210	1-15/16		7891	5213	20000	547	530	515	501	489	485						
	2				30000	478	463	450	438	427	423	423					
	50mm				40000	434	421	409	398	388	385	385					
					60000	379	367	357	348	339	336	336					
					100000	320	310	301	293	286	283	283					
211	2		9755	6588	20000	676	655	636	620								
	2-3/16				30000	591	572	556	541								
	2-1/4				40000	537	520	505	492								
	55mm				60000	469	454	441	430								
					100000	396	383	372	362								
212	2-1/4		11791	8100	20000	818	792										
	2-7/16				30000	714	692										
	60mm				40000	649	629										
					60000	567	549										
					100000	478	463										
214	2-11/16		13995	9838	20000	970											
	70mm				30000	848											
					40000	770											
					60000	673											
					100000	567											
215	2-15/16		14872	11108	20000	1031											
	75mm				30000	901											
					40000	818											
					60000	715											
					100000	603											
216			17407	13102	20000												
					30000												
					40000												
					60000												
					100000												
218			21451	16641	20000												
					30000												
					40000												
					60000												
					100000												

* Slight interference fit required when operating on the right of the heavy line or in the shaded area. † Piloted flange only

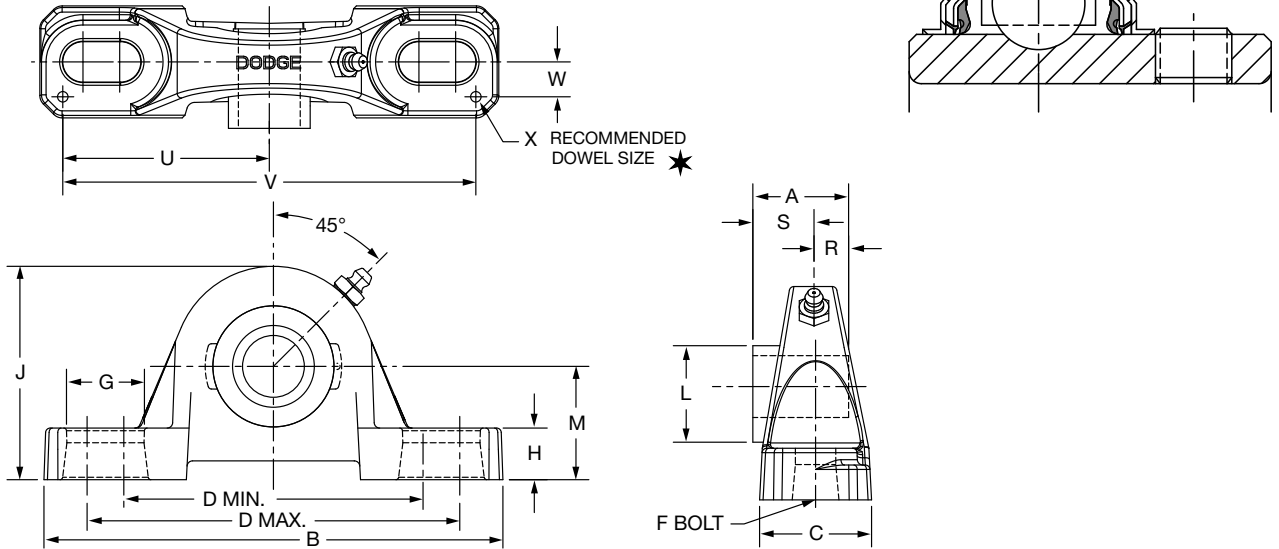
NOTE: Bearing analysis program "BEST" is available on www.ptwizard.com

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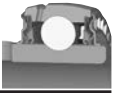
SELECTION/DIMENSIONS

EXTREME DUTY SETSCREW BALL BEARINGS SCED AND SCUED NORMAL DUTY PILLOW BLOCKS



Series	Shaft Size	Standard Part No.	Description
204	1/2	@	P2B-SCED-008L
	5/8	075546	P2B-SCED-010L
	3/4	076000	P2B-SCED-012
	20mm	076220	P2B-SCED-20M
205	7/8	@	P2B-SCED-014
	15/16	@	P2B-SCED-015
	1	076001	P2B-SCED-100
	25mm	076221	P2B-SCED-25M
206	1-1/16	@	P2B-SCED-101
	1-1/8	076002	P2B-SCED-102
	1-3/16	076003	P2B-SCED-103
	1-1/4	076004	P2B-SCED-104S
	30mm	076222	P2B-SCED-30M
206 (SCU)	1-1/16	@	P2B-SCUED-101
	1-1/8	@	P2B-SCUED-102
	1-3/16	@	P2B-SCUED-103
	1-1/4	@	P2B-SCUED-104S
	30mm	@	P2B-SCUED-30M
207	1-1/4	076005	P2B-SCED-104
	1-5/16	@	P2B-SCED-105
	1-3/8	076006	P2B-SCED-106
	1-7/16	076007	P2B-SCED-107
	35mm	076223	P2B-SCED-35M

@ Assembled to order.



EXTREME DUTY SETSCREW BALL BEARINGS SCED AND SCUED NORMAL DUTY PILLOW BLOCKS

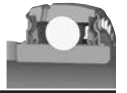
Series	Shaft Size	Weight lbs. kgs	A	B	C	D		F Bolt Dia.	G	H
						Min.	Max.			
204	1/2	1.6	1.23	5.25	1.34	3.38	4.19	3/8	0.85	0.53
	5/8	1.5								
	3/4	1.4								
	20mm	0.7	31.2	133.4	34.0	85.9	106.4	M10	21.6	13.5
205	7/8	1.8	1.34	5.50	1.40	3.69	4.50	3/8	0.85	0.58
	15/16	1.7								
	1	1.6								
	25mm	0.7	34.0	139.7	35.6	93.7	114.3	M10	21.6	14.7
206	1-1/16	2.8	1.52	6.25	1.75	4.25	5.00	1/2	0.94	0.68
	1-1/8	2.7								
	1-3/16	2.6								
	1-1/4	2.5								
	30mm	1.1	38.6	158.8	44.5	108.0	127.0	M12	23.9	17.3
206 (SCU)	1-1/16	2.9	1.52	6.25	1.75	4.25	5.00	1/2	0.94	0.75
	1-1/8	2.8								
	1-3/16	2.7								
	1-1/4	2.6								
	30mm	1.1	38.6	158.8	44.5	108.0	127.0	M12	23.9	19.1
207	1-1/4	4.5	1.71	6.50	1.75	4.68	5.44	1/2	0.94	0.71
	1-5/16	4.4								
	1-3/8	4.3								
	1-7/16	4.2								
	35mm	1.5	43.4	165.1	44.5	118.9	138.2	M12	23.9	18.0

Series	Shaft Size	J	L	M	R	S	U	V	W	X
204	1/2	2.56	1.12	1.31	0.50	0.73	2.25	4.50	0.50	0.12
	5/8									
	3/4									
	20mm	65.0	28.4	33.3	12.7	18.5	57.2	114.3	12.7	3.0
205	7/8	2.77	1.32	1.44	0.56	0.78	2.50	5.00	0.50	0.12
	15/16									
	25mm	70.4	33.5	36.5	14.2	19.8	63.5	127.0	12.7	3.0
206	1-1/16	3.25	1.57	1.63	0.58	0.94	2.88	5.76	0.56	0.12
	1-1/8									
	1-3/16									
	30mm	82.6	39.9	41.3	14.7	23.9	73.2	146.3	14.2	3.0
206 (SCU)	1-1/16	3.31	1.57	1.69	0.58	0.94	2.88	5.76	0.56	0.12
	1-1/8									
	1-3/16									
	30mm	84.1	39.9	42.9	14.7	23.9	73.2	146.3	14.2	3.0
207	1-1/4	3.75	1.84	1.88	0.67	1.04	2.91	5.82	0.56	0.12
	1-5/16									
	1-3/8									
	35mm	95.3	46.7	47.6	17.0	26.4	73.9	147.8	14.2	3.0

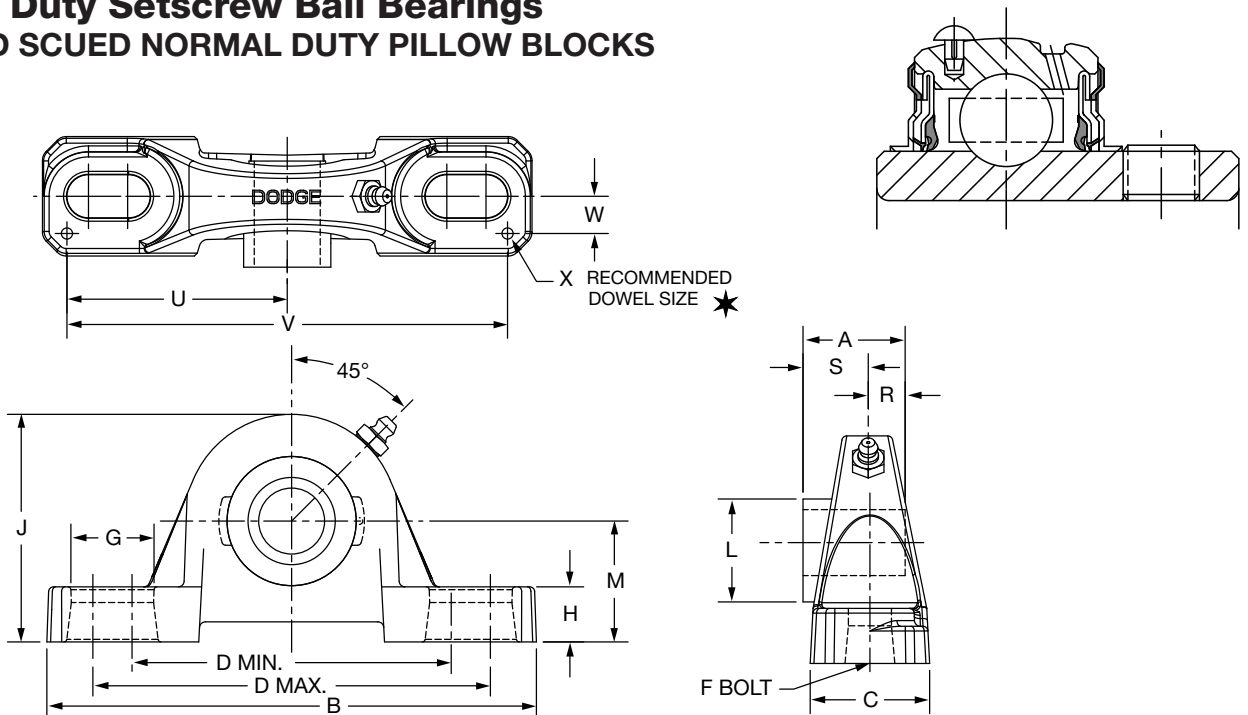
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Bearing Reference Guide
 ULTRA KLEEN
 E-Z KLEEN
 Extreme Duty
 Setscrew Ball Bearing
 GRIP TIGHT
 D-LOK Ball Bearing

SELECTION/DIMENSIONS



Extreme Duty Setscrew Ball Bearings SCED AND SCUED NORMAL DUTY PILLOW BLOCKS

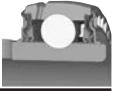


Series	Shaft Size	Standard Part No.	Description
208	1-1/2	076008	P2B-SCED-108
	1-5/8	@	P2B-SCED-110
	40mm	076224	P2B-SCED-40M
209	1-5/8	@	P2B-SCED-110L
	1-11/16	076009	P2B-SCED-111
	1-3/4	076010	P2B-SCED-112
210	45mm	076225	P2B-SCED-45M
	1-15/16	076011	P2B-SCED-115
	2	076012	P2B-SCED-200
211	50mm	076226	P2B-SCED-50M
	2	076132	P2B-SCMED-200
	2-3/16	076133	P2B-SCMED-203
212	2-1/4	@	P2B-SCED-204
	55mm	076227	P2B-SCED-55M
	2-1/4	@	P2B-SCMED-204
214	2-7/16	076014	P2B-SCED-207
	60mm	076228	P2B-SCED-60M
	2-1/2	076135	P2B-SCMED-208
215	2-11/16	076015	P2B-SCED-211
	70mm	076229	P2B-SCED-70M
	2-15/16	076016	P2B-SCED-215
215 (SCU)	75mm	076230	P2B-SCED-75M
	2-15/16	@	P2B-SCUED-215
	75mm	@	P2B-SCUED-75M
218	90mm	@	P2B-SCED-90M

@ Assembled to order

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SELECTION/DIMENSIONS



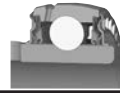
Extreme Duty Setscrew Ball Bearings SCED AND SCUED NORMAL DUTY PILLOW BLOCKS

Series	Shaft Size	Weight lbs. kgs	A	B	C	D		F Bolt Dia.	G	H
						Min.	Max.			
208	1-1/2	5.4	1.94	7.25	1.93	5.18	5.88	1/2	0.91	0.93
	1-5/8	5.3								
	40mm	2.2	49.3	184.2	49.0	131.6	149.4	M12	23.1	23.6
209	1-5/8	6.6	1.94	7.44	2.00	5.50	6.19	1/2	0.90	0.75
	1-11/16	6.4								
	1-3/4 45mm	6.2 2.2	49.3	189.0	50.8	139.7	157.2	M12	22.9	19.1
210	1-15/16	7.2	1.94	8.12	2.25	6.00	6.68	5/8	1.02	0.75
	2	7.0								
	50mm	2.6	49.3	206.2	57.2	152.4	169.7	M16	25.9	19.1
211	2	9.0	2.22	8.88	2.30	6.38	7.44	5/8	1.21	0.88
	2-3/16	8.9								
	2-1/4 55mm	8.8 3.3	56.4	225.6	58.4	162.1	189.0	M16	30.7	22.4
212	2-1/4	10.8	2.31	9.50	2.37	6.88	7.94	5/8	1.21	0.88
	2-7/16	10.2								
	60mm	4.2	58.7	241.3	60.2	174.8	201.7	M16	30.7	22.4
214	2-1/2	15.5	2.54	10.75	2.69	7.50	8.50	3/4	1.32	0.94
	2-11/16	15.0								
	70mm	6.9	64.5	273.1	68.3	190.5	215.9	M18	33.5	23.9
215	2-15/16	20.5	2.33	11.75	2.88	8.50	9.50	7/8	1.44	1.00
	75mm	7.9	59.2	298.5	73.2	215.9	241.3	M22	36.6	25.4
215 (SCU)	2-15/16 75mm	20.7 8.0	2.33 59.2	11.75 298.5	2.88 73.2	8.50 215.9	9.50 241.3	7/8 M22	1.44 36.6	1.00 25.4
218	90mm	13.6	65.0	355.6	85.9	262.1	295.1	M22	40.4	33.3

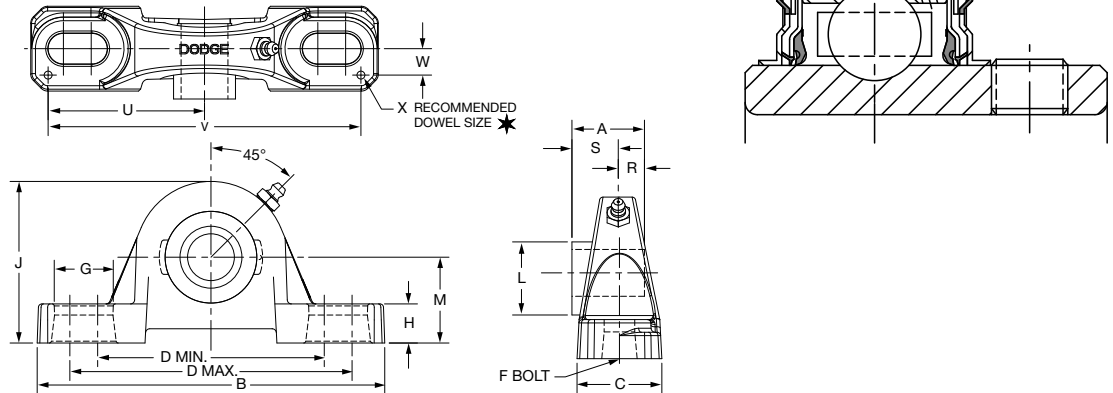
Series	Shaft Size	J	L	M	R	S	U	V	W	X
208	1-1/2	4.19	2.05	2.13	0.75	1.19	3.26	6.52	0.69	0.12
	1-5/8									
	40mm	106.4	52.1	54.0	19.1	30.2	82.8	165.6	17.5	3.0
209	1-5/8	4.28	2.22	2.13	0.75	1.19	3.38	6.76	0.69	0.12
	1-11/16									
	1-3/4 45mm	108.7	56.4	54.0	19.1	30.2	85.9	171.7	17.5	3.0
210	1-15/16	4.53	2.43	2.25	0.75	1.19	3.69	7.38	0.81	0.12
	2									
	50mm	115.1	61.7	57.2	19.1	30.2	93.7	187.5	20.6	3.0
211	2	4.96	2.71	2.50	0.87	1.35	3.94	7.88	0.81	0.12
	2-3/16									
	2-1/4 55mm	126.0	68.8	63.5	22.1	34.3	100.1	200.2	20.6	3.0
212	2-1/4	5.40	2.97	2.75	0.90	1.41	4.25	8.50	0.88	0.12
	2-7/16									
	60mm	137.2	75.4	69.9	22.9	35.8	108.0	215.9	22.4	3.0
214	2-1/2	6.09	3.31	3.00	1.06	1.48	4.88	9.76	0.94	0.12
	2-11/16									
	70mm	154.7	84.1	76.2	26.9	37.6	124.0	247.9	23.9	3.0
215	2-15/16	6.75	3.62	3.50	0.86	1.47	5.48	10.96	1.04	0.12
	75mm	171.5	91.9	88.9	21.8	37.3	139.2	278.4	26.4	3.0
215 (SCU)	2-15/16 75mm	6.50 165.1	3.62 91.9	3.25 82.6	0.86 21.8	1.47 37.3	5.48 139.2	10.96 278.4	1.04 26.4	0.12 3.0
218	90mm	203.2	110.5	101.6	24.4	40.6	167.6	335.3	30.2	3.0

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SELECTION/DIMENSIONS



Extreme Duty Setscrew Ball Bearings SCBED NORMAL DUTY PILLOW BLOCKS

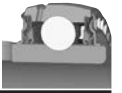


Series	Shaft Size	Part No.	Description	Weight lb. kgs	A	B	C	D		F Bolt Dia.	G	H
								Min.	Max.			
204	1/2	@	P2B-SCBED-008L	1.6	1.23	5.25	1.34	3.38	4.19	3/8	0.85	0.47
	5/8	@	P2B-SCBED-010L	1.5								
	3/4	@	P2B-SCBED-012	1.4								
	20mm	@	P2B-SCBED-20M	0.7	31.2	133.4	34.0	85.9	106.4	M10	21.6	11.9
205	7/8	@	P2B-SCBED-014	1.8	1.34	5.50	1.40	3.69	4.50	3/8	0.85	0.45
	15/16	@	P2B-SCBED-015	1.7								
	1	@	P2B-SCBED-100	1.6								
	25mm	@	P2B-SCBED-25M	0.7	34.0	139.7	35.6	93.7	114.3	M10	21.6	11.4
206	1-1/16	@	P2B-SCBED-101	2.8	1.52	6.25	1.75	4.25	5.00	1/2	0.94	0.62
	1-1/8	@	P2B-SCBED-102	2.7								
	1-3/16	@	P2B-SCBED-103	2.6								
	1-1/4	@	P2B-SCBED-104S	2.5								
	30mm	@	P2B-SCBED-30M	1.1	38.6	158.8	44.5	108.0	127.0	M12	23.9	15.8
207	1-1/4	@	P2B-SCBED-104	4.5	1.71	6.50	1.75	4.68	5.44	1/2	0.94	0.65
	1-5/16	@	P2B-SCBED-105	4.4								
	1-3/8	@	P2B-SCBED-106	4.3								
	1-7/16	@	P2B-SCBED-107	4.2								
	35mm	@	P2B-SCBED-35M	1.5	43.4	165.1	44.5	118.9	138.2	M12	23.9	16.5
208	1-1/2	@	P2B-SCBED-108	5.4	1.94	7.25	1.93	5.18	5.88	1/2	0.91	0.75
	1-5/8	@	P2B-SCBED-110	5.3								
	40mm	@	P2B-SCBED-40M	2.2	49.3	184.2	49.0	131.6	149.4	M12	23.1	19.1
209	1-5/8	@	P2B-SCBED-110L	6.6	1.94	7.44	2.00	5.50	6.19	1/2	0.90	0.69
	1-11/16	@	P2B-SCBED-111	6.4								
	1-3/4	@	P2B-SCBED-112	6.2								
	45mm	076545	P2B-SCBED-45M	2.2	49.3	189.0	50.8	139.7	157.2	M12	22.9	17.5
210	1-15/16	@	P2B-SCBED-115	7.2	1.94	8.12	2.25	6.00	6.68	5/8	1.02	0.68
	2	@	P2B-SCBED-200	7.0								
	50mm	@	P2B-SCBED-50M	2.6	49.3	206.2	57.2	152.4	169.7	M16	25.9	17.3
211	2	@	P2B-SCBED-200L	9.0	2.22	8.88	2.30	6.38	7.44	5/8	1.21	0.81
	2-3/16	@	P2B-SCBED-203	8.9								
	2-1/4	@	P2B-SCBED-204	8.8								
	55mm	@	P2B-SCBED-55M	3.3	56.4	225.6	58.4	162.1	189.0	M16	30.7	20.6
212	2-1/4	@	P2B-SCBED-204L	10.8	2.31	9.50	2.37	6.88	7.94	5/8	1.21	0.81
	2-7/16	077453	P2B-SCBED-207	10.2								
	60mm	@	P2B-SCBED-60M	4.2	58.7	241.3	60.2	174.8	201.7	M16	30.7	20.6
215	2-15/16	@	P2B-SCBED-215	20.5	2.33	11.75	2.88	8.50	9.50	7/8	1.44	1.06
	75mm	@	P2B-SCBED-75M	7.9	59.2	298.5	73.2	215.9	241.3	M22	36.6	26.9

@ Assembled to order.

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SELECTION/DIMENSIONS



Extreme Duty Setscrew Ball Bearings SCBED NORMAL DUTY PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

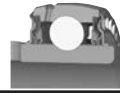
GRIP TIGHT

D-LOK Ball Bearing

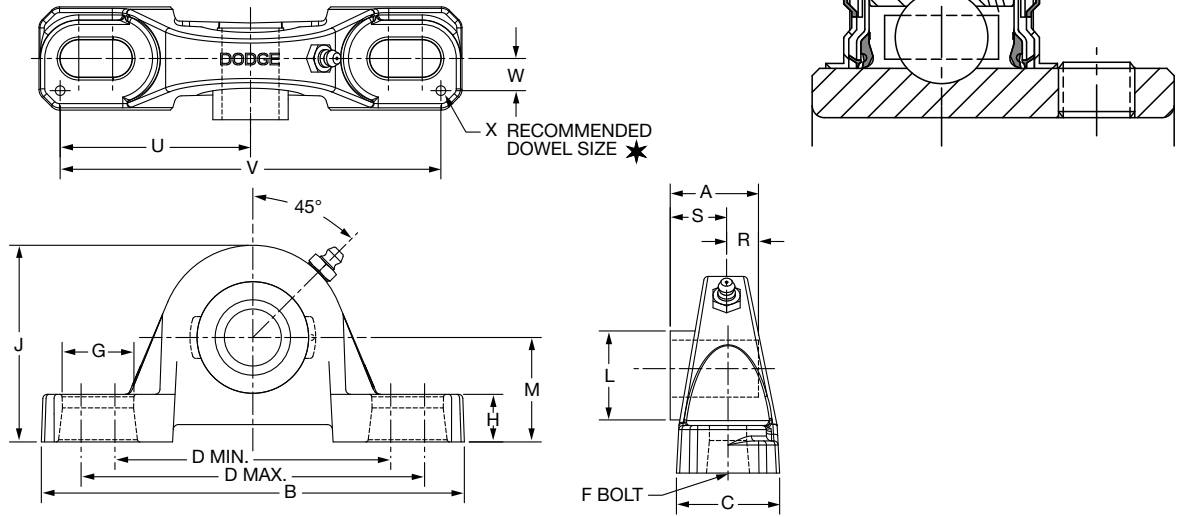
Series	Shaft Size	J	L	M	R	S	U	V	W	X
204	1/2	2.49	1.12	1.25	0.50	0.73	2.25	4.50	0.50	0.12
	5/8									
	3/4									
205	20mm	63.2	28.4	31.8	12.7	18.5	57.2	114.3	12.7	3.0
	7/8	2.64	1.32	1.31	0.56	0.78	2.50	5.00	0.50	0.12
	15/16									
206	1	67.1	33.5	33.3	14.2	19.8	63.5	127.0	12.7	3.0
	25mm									
	1-1/16	3.19	1.57	1.56	0.58	0.94	2.88	5.76	0.56	0.12
207	1-1/8									
	1-3/16									
	1-1/4	81.0	39.9	39.6	14.7	23.9	73.2	146.3	14.2	3.0
208	30mm									
	1-1/4	3.69	1.84	1.81	0.67	1.04	2.91	5.82	0.56	0.12
	1-5/16									
209	1-3/8									
	1-7/16									
	35mm	93.7	46.7	46.0	17.0	26.4	73.9	147.8	14.2	3.0
210	1-1/2	4.00	2.05	1.94	0.75	1.19	3.26	6.52	0.69	0.12
	1-5/8									
	40mm	101.6	52.1	49.3	19.1	30.2	82.8	165.6	17.5	3.0
211	1-5/8	4.21	2.22	2.06	0.75	1.19	3.38	6.76	0.69	0.12
	1-11/16									
	1-3/4									
212	45mm	106.9	56.4	52.3	19.1	30.2	85.9	171.7	17.5	3.0
	1-15/16	4.47	2.43	2.19	0.75	1.19	3.69	7.38	0.81	0.12
	2									
213	50mm	113.5	61.7	55.6	19.1	30.2	93.7	187.5	20.6	3.0
	2	4.90	2.71	2.44	0.87	1.35	3.94	7.88	0.81	0.12
	2-3/16									
214	2-1/4									
	55mm	124.5	68.8	62.0	22.1	34.3	100.1	200.2	20.6	3.0
	2-1/4	5.34	2.97	2.69	0.90	1.41	4.25	8.50	0.88	0.12
215	2-7/16									
	60mm	135.6	75.4	68.3	22.9	35.8	108.0	215.9	22.4	3.0
	2-15/16	6.56	3.62	3.31	0.86	1.47	5.48	10.96	1.04	0.12
216	75mm	166.6	91.9	84.1	21.8	37.3	139.2	278.4	26.4	3.0

FEATURES/BENEFITS PAGE B3-2	EASY SELECTION PAGE B3-3	SELECTION PAGE B3-5	ACCESSORIES PAGE B3-41
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SELECTION/DIMENSIONS



Extreme Duty Setscrew Ball Bearings SCMED MEDIUM DUTY PILLOW BLOCKS

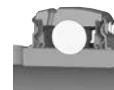


Series	Shaft Size	Standard Part No.	Description
206	1	076125	P2B-SCMED-100
	25mm	076296	P2B-SCMED-25M
206 (SCMU)	1	@	P2B-SCMU-100
	25mm	@	P2B-SCMU-25M
207	1-3/16	076126	P2B-SCMED-103
	1-1/4	076005	P2B-SCMED-104
	30mm	076297	P2B-SCMED-30M
208	1-7/16	076127	P2B-SCMED-107
	35mm	076298	P2B-SCMED-35M
209	1-1/2	076128	P2B-SCMED-108
	1-5/8	@	P2B-SC-110L
	40mm	076299	P2B-SCMED-40M
210	1-11/16	076129	P2B-SCMED-111
	1-3/4	076130	P2B-SCMED-112
	45mm	076300	P2B-SCMED-45M
211	1-15/16	076131	P2B-SCMED-115
	2	076132	P2B-SCMED-200
212	50mm	076301	P2B-SCMED-50M
	2-3/16	076133	P2B-SCMED-203
	2-1/4	@	P2B-SCMED-204
214	55mm	076302	P2B-SCMED-55M
	2-7/16	076134	P2B-SCMED-207
	2-1/2	076135	P2B-SCMED-208
215	65mm	076303	P2B-SCMED-65M
	2-11/16	076136	P2B-SCMED-211
	70mm	076304	P2B-SCMED-70M
216	2-15/16	076137	P2B-SCMED-215
	3	076138	P2B-SCMED-300
	75mm	076305	P2B-SCMED-75M
218	3-7/16	076139	P2B-SCMED-307
	3-1/2	076140	P2B-SCMED-308
	85mm	076306	P2B-SCMED-85M

@ Assembled to order

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SELECTION/DIMENSIONS



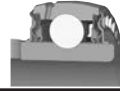
Extreme Duty Setscrew Ball Bearings SCMED MEDIUM DUTY PILLOW BLOCKS

Series	Shaft Size	Weight lbs. kgs	A	B	C	D		F Bolt Dia.	G	H
						Min.	Max.			
206	1	3.0	1.52	6.25	1.75	4.25	5.00	1/2	0.94	0.68
	25mm	1.3	38.6	158.8	44.5	108.0	127.0	M12	23.9	17.3
206 (SCMU)	1	3.1	1.52	6.25	1.75	4.25	5.00	1/2	0.94	0.75
	25mm	1.4	38.6	158.8	44.5	108.0	127.0	M12	23.9	19.1
207	1-3/16	4.6	1.71	6.50	1.75	4.68	5.44	1/2	0.94	0.71
	1-1/4 30mm	4.2 2.0	43.4	165.1	44.5	118.9	138.2	M12	23.9	18.0
208	1-7/16	5.4	1.94	7.25	1.93	5.18	5.88	1/2	0.91	0.93
	35mm	2.3	49.3	184.2	49.0	131.6	149.4	M12	23.1	23.6
209	1-1/2	6.4	1.94	7.44	2.00	5.50	6.19	1/2	0.90	0.75
	1-5/8 40mm	6.3 2.7	49.3	189.0	50.8	139.7	157.2	M12	22.9	19.1
210	1-11/16	7.4	1.94	8.12	2.25	6.00	6.68	5/8	1.02	0.75
	1-3/4 45mm	7.3 3.2	49.3	206.2	57.2	152.4	169.7	M16	25.9	19.1
211	1-15/16	9.2	2.22	8.88	2.30	6.38	7.44	5/8	1.21	0.88
	2 50mm	9.0 3.9	56.4	225.6	58.4	162.1	189.0	M16	30.7	22.4
212	2-3/16	11.0	2.31	9.50	2.37	6.88	7.94	5/8	1.21	0.88
	2-1/4 55mm	10.8 4.7	58.7	241.3	60.2	174.8	201.7	M16	30.7	22.4
214	2-7/16	15.7	2.54	10.75	2.69	7.50	8.50	3/4	1.32	0.94
	2-1/2 65mm	15.5 6.7	64.5	273.1	68.3	190.5	215.9	M18	33.5	23.9
215	2-11/16	21.0	2.33	11.75	2.88	8.50	9.50	7/8	1.44	1.00
	70mm	9.0	59.2	298.5	73.2	215.9	241.3	M22	36.6	25.4
216	2-15/16	21.3	2.38	11.75	3.00	8.50	9.50	7/8	1.44	1.25
	3 75mm	21.1 9.0	60.5	298.5	76.2	215.9	241.3	M22	36.6	31.8
218	3-7/16	31.8	2.56	14.00	3.38	10.32	11.62	7/8	1.59	1.31
	3-1/2 85mm	31.3 13.6	65.0	355.6	85.9	262.1	295.1	M22	40.4	33.3

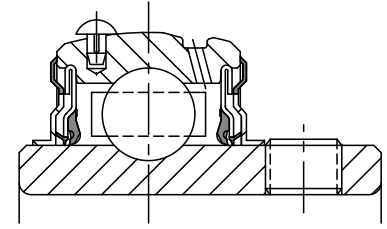
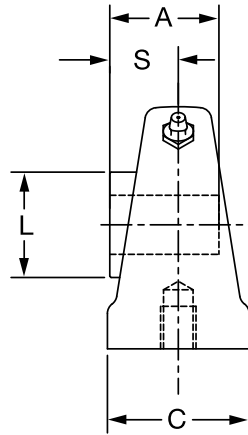
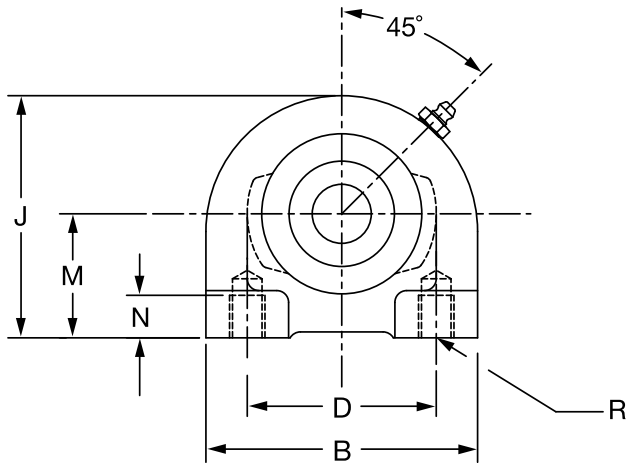
Series	Shaft Size	J	L	M	R	S	U	V	W	X
206	1	3.25	1.57	1.63	0.58	0.94	2.88	5.76	0.56	0.12
	25mm	82.6	39.9	41.3	14.7	23.9	73.2	146.3	14.2	3.0
206 (SCMU)	1	3.31	1.57	1.69	0.58	0.94	2.88	5.76	0.56	0.12
	25mm	84.1	39.9	42.9	14.7	23.9	73.2	146.3	14.2	3.0
207	1-3/16	3.75	1.84	1.88	0.67	1.04	2.91	5.82	0.56	0.12
	1-1/4 30mm	95.3	46.7	47.6	17.0	26.4	73.9	147.8	14.2	3.0
208	1-7/16	4.19	2.05	2.13	0.75	1.19	3.26	6.52	0.69	0.12
	35mm	106.4	52.1	54.0	19.1	30.2	82.8	165.6	17.5	3.0
209	1-1/2	4.28	2.22	2.13	0.75	1.19	3.38	6.76	0.69	0.12
	1-5/8 40mm	108.7	56.4	54.0	19.1	30.2	85.9	171.7	17.5	3.0
210	1-11/16	4.53	2.43	2.25	0.75	1.19	3.69	7.38	0.81	0.12
	1-3/4 45mm	115.1	61.7	57.2	19.1	30.2	93.7	187.5	20.6	3.0
211	1-15/16	4.96	2.71	2.50	0.87	1.35	3.94	7.88	0.81	0.12
	2 50mm	126.0	68.8	63.5	22.1	34.3	100.1	200.2	20.6	3.0
212	2-3/16	5.40	2.97	2.75	0.90	1.41	4.25	8.50	0.88	0.12
	2-1/4 55mm	137.2	75.4	69.9	22.9	35.8	108.0	215.9	22.4	3.0
214	2-7/16	6.09	3.31	3.00	1.06	1.48	4.88	9.76	0.94	0.12
	2-1/2 65mm	154.7	84.1	76.2	26.9	37.6	124.0	247.9	23.9	3.0
215	2-11/16	6.75	3.62	3.50	0.86	1.47	5.48	10.96	1.04	0.12
	70mm	171.5	91.9	88.9	21.8	37.3	139.2	278.4	26.4	3.0
216	2-15/16	6.97	3.83	3.50	0.88	1.50	5.50	11.00	1.09	0.12
	3 75mm	177.0	97.3	88.9	22.4	38.1	139.7	279.4	27.7	3.0
218	3-7/16	8.00	4.35	4.00	0.96	1.60	6.60	13.20	1.19	0.12
	3-1/2 85mm	203.2	110.5	101.6	24.4	40.6	167.6	335.3	30.2	3.0

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SELECTION/DIMENSIONS



Extreme Duty Setscrew Ball Bearings SCED NORMAL DUTY TAPPED BASE PILLOW BLOCKS

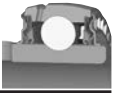


Series	Shaft Size	Part No.	Description	Weight lbs kg	A	B	C	D	J	L	M	N	R	S
204	1/2	@	TB-SCED-008	1.56	1.23	2.88	1.50	2.00	2.56	1.12	1.31	0.50	3/8-16	0.73
	5/8	077418	TB-SCED-010	1.53										
	3/4	076017	TB-SCED-012	1.50										
	20mm	076231	TB-SCED-20M	0.06	31.2	73.2	38.1	50.8	65.0	28.4	33.4	12.7	M8x1.25	18.5
205	7/8	@	TB-SCED-014	1.93	1.34	3.00	1.50	2.00	2.81	1.32	1.44	0.50	3/8-16	0.78
	15/16	@	TB-SCED-015	1.90										
	1	076018	TB-SCED-100	1.87										
	25mm	076232	TB-SCED-25M	0.07	34.0	76.2	38.1	50.8	71.4	33.5	36.5	12.7	M10x1.5	19.8
206	1-1/16	@	TB-SCED-101	2.66	1.52	4.00	1.50	3.00	3.38	1.57	1.69	0.63	7/16-14	0.94
	1-1/8	076019	TB-SCED-102	2.62										
	1-3/16	076020	TB-SCED-103	2.59										
	1-1/4	076021	TB-SCED-104S	2.56										
	30mm	076233	TB-SCED-30M	0.10	38.6	101.6	38.1	76.2	85.9	39.9	42.9	16.0	M10x1.5	23.9
207	1-1/4	076022	TB-SCED-104	3.41	1.71	4.25	1.88	3.25	3.75	1.84	1.88	0.75	1/2-13	1.04
	1-5/16	@	TB-SCED-105	3.36										
	1-3/8	076023	TB-SCED-106	3.34										
	1-7/16	076024	TB-SCED-107	3.25										
	35mm	076234	TB-SCED-35M	0.13	43.4	108.0	47.8	82.6	95.3	46.7	47.6	19.1	M10x1.5	26.4
208	1-1/2	076025	TB-SCED-108	4.10	1.94	4.63	1.88	3.50	3.94	2.05	1.94	0.75	1/2-13	1.19
	1-5/8	@	TB-SCED-110	4.00										
	40mm	076235	TB-SCED-40M	0.16	49.3	117.6	47.8	88.9	100.1	52.1	49.2	19.1	M12x1.75	30.2
209	1-5/8	@	TB-SCED-110L	5.20	1.94	5.00	2.00	3.75	4.25	2.22	2.13	0.75	1/2-13	1.19
	1-11/16	076026	TB-SCED-111	5.00										
	1-3/4	076027	TB-SCED-112	4.90										
	45mm	076236	TB-SCED-45M	0.20	49.3	127.0	50.8	95.3	108.0	56.4	54.0	19.1	M12x1.75	30.2
210	1-15/16	076028	TB-SCED-115	5.40	1.94	5.50	2.00	4.00	4.63	2.43	2.25	0.88	5/8-11	1.19
	2	076029	TB-SCED-200	5.20										
	50mm	076237	TB-SCED-50M	0.21	49.3	139.7	50.8	101.6	117.6	61.7	57.2	22.4	M16x2	30.2
211	2	@	TB-SCED-200L	6.70	2.22	5.50	2.00	4.00	4.63	2.71	2.25	0.88	5/8-11	1.35
	2-3/16	076030	TB-SCED-203	6.50										
	2-1/4	@	TB-SCED-204	6.30										
	55mm	076238	TB-SCED-55M	0.25	56.4	139.7	50.8	101.6	117.6	68.8	57.2	22.4	M16x2	34.3

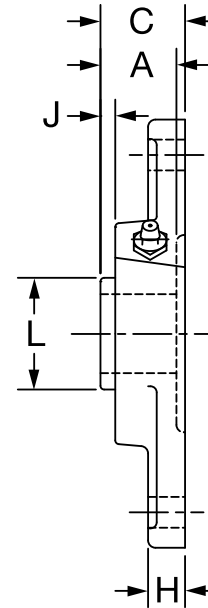
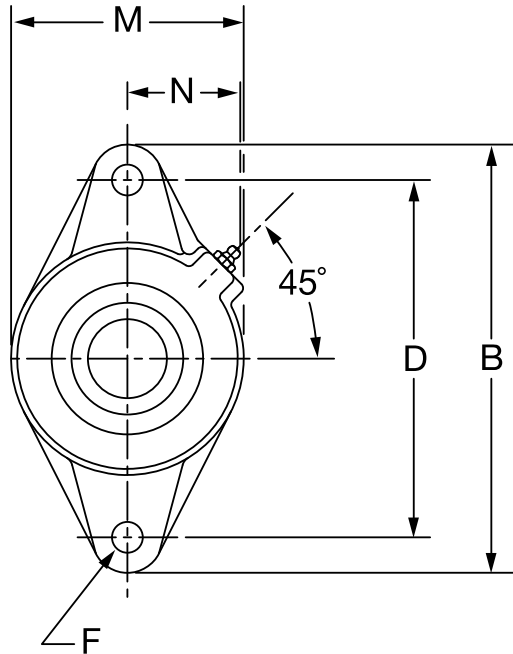
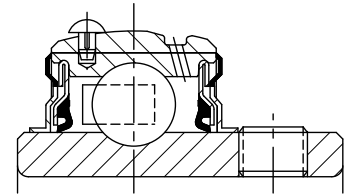
@ Assembled to order

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SELECTION/DIMENSIONS



Extreme Duty Setscrew Ball Bearings SCED NORMAL DUTY 2-BOLT FLANGE BEARINGS

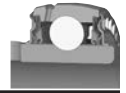


Series	Shaft Size	Standard Part No.	Description	Weight Lbs. kg	A	B	C	D	F Bolt Dia.	H	J	L	M	N
204	1/2	@	F2B-SCED-008L	1.6	1.23	4.41	1.34	3.53	3/8	0.50	0.36	1.12	2.38	1.50
	5/8	@	F2B-SCED-010L	1.5										
	3/4	076031	F2B-SCED-012	1.4										
	20mm	076239	F2B-SCED-20M	0.5	31.2	112.0	34.0	89.7	M10	12.7	9.1	28.4	60.5	38.1
205	7/8	@	F2B-SCED-014	1.6	1.34	4.88	1.37	3.89	7/16	0.52	0.42	1.32	2.75	1.44
	15/16	@	F2B-SCED-015	1.5										
	1	076032	F2B-SCED-100	1.4										
	25mm	076240	F2B-SCED-25M	0.6	34.0	124.0	34.8	98.8	M10	13.2	10.7	33.5	69.9	36.6
206	1-1/16	@	F2B-SCED-101	2.3	1.52	5.56	1.56	4.59	7/16	0.50	0.49	1.57	3.13	1.56
	1-1/8	076033	F2B-SCED-102	2.2										
	1-3/16	076034	F2B-SCED-103	2.1										
	1-1/4	076035	F2B-SCED-104S	2.0										
	30mm	076241	F2B-SCED-30M	1.0	38.6	141.2	39.6	116.7	M10	12.7	12.4	39.9	79.5	39.6
207	1-1/4	076036	F2B-SCED-104	3.5	1.71	6.13	1.75	5.12	1/2	0.56	0.53	1.84	3.75	1.84
	1-5/16	@	F2B-SCED-105	3.4										
	1-3/8	076037	F2B-SCED-106	3.2										
	1-7/16	076038	F2B-SCED-107	3.1										
	35mm	076242	F2B-SCED-35M	1.5	43.4	155.7	44.5	130.0	M12	14.2	13.5	46.7	95.3	46.7

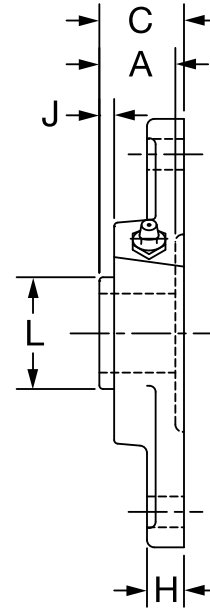
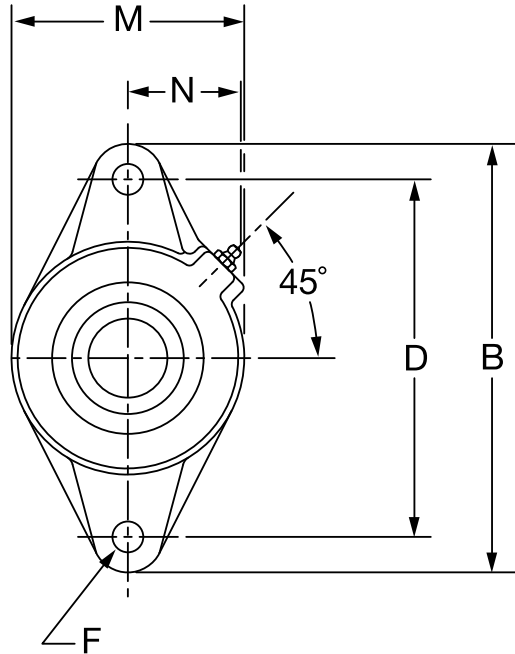
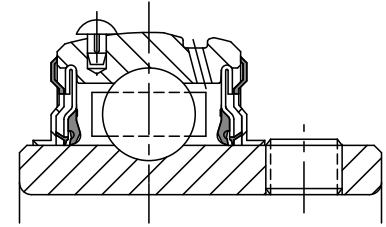
@Assembled to order

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SELECTION/DIMENSIONS



Extreme Duty Setscrew Ball Bearings SCED NORMAL DUTY 2-BOLT FLANGE BEARINGS

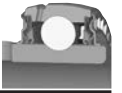


Series	Shaft Size	Standard Part No.	Description	Weight lbs kg	A	B	C	D	F Bolt Dia.	H	J	L	M	N
208	1-1/2	076039	F2B-SCED-108	4.1	1.94	6.75	1.98	5.66	1/2	0.56	0.63	2.05	4.13	1.83
	1-5/8	@	F2B-SCED-110	4.0										
	40mm	076243	F2B-SCED-40M	1.8	49.3	171.5	50.3	143.8	M12	14.2	16.0	52.1	104.9	46.5
209	1-5/8	@	F2B-SCED-110L	5.2	1.94	7.06	1.99	5.84	1/2	0.63	0.59	2.22	4.38	1.91
	1-11/16	076040	F2B-SCED-111	5.0										
	1-3/4	076041	F2B-SCED-112	4.9										
	1-13/16	@	F2B-SCED-113	4.7										
	45mm	076244	F3B-SCED-45M	2.2	49.3	179.3	50.5	148.3	M14	16.0	15.0	56.4	111.3	48.5
210	1-15/16	076042	F2B-SCED-115	5.4	1.94	7.44	2.02	6.19	1/2	0.63	0.55	2.43	4.56	2.03
	2	076043	F2B-SCED-200	5.2										
	50mm	076245	F2B-SCED-50M	2.5	49.3	189.0	51.3	157.2	M16	16.0	14.0	61.7	115.8	51.6
211	2	076148	F2B-SCMED-200	6.7	2.22	8.63	2.28	7.25	5/8	0.67	0.68	2.71	5.25	2.27
	2-3/16	076044	F2B-SCED-203	6.5										
	2-1/4	075697	F2B-SCED-204	6.3										
	55mm	@	F2B-SCED-55M	3.0	56.4	219.2	57.9	184.2	M16	17.0	17.3	68.8	133.4	57.7
212	2-1/4	@	F2B-SCMED-204	7.4	2.31	9.81	2.38	7.96	5/8	0.81	0.66	2.97	5.50	2.47
	2-7/16	076045	F2B-SCED-207	7.0										
	60mm	077773	F2B-SCED-60M	3.4	58.7	249.2	60.5	202.1	M22	20.6	16.8	75.4	139.7	62.7

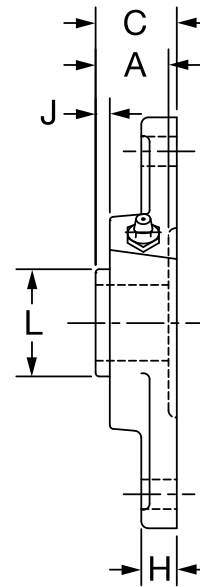
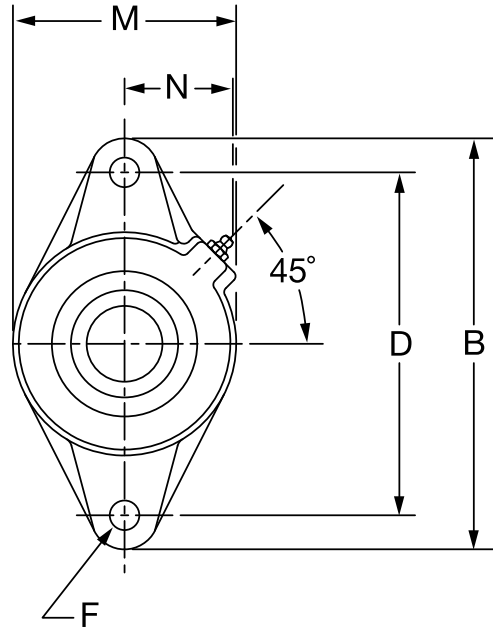
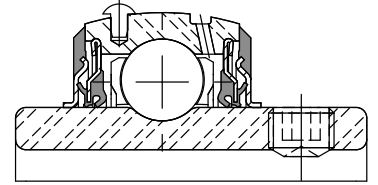
@Assembled to order

FEATURES/BENEFITS PAGE B3-2	EASY SELECTION PAGE B3-3	SELECTION PAGE B3-5	ACCESSORIES PAGE B3-41
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SELECTION/DIMENSIONS



Extreme Duty Setscrew Ball Bearings SCMED MEDIUM DUTY 2-BOLT FLANGE BEARINGS

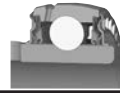


Series	Shaft Size	Standard Part No.	Description	Weight lbs. kgs.	A	B	C	D	F Bolt Dia.	J	K	L	M	N
206	1	076141	F2B-SCMED-100	2.4	1.52	5.56	1.56	4.59	7/16	0.50	0.49	1.57	3.13	1.56
	25mm	076307	F2B-SCMED-25M	1.0	38.6	141.2	39.6	116.7	M10	12.7	12.4	39.9	79.5	39.6
207	1-3/16	076142	F2B-SCMED-103	3.6	1.71	6.13	1.75	5.12	1/2	0.56	0.53	1.84	3.75	1.84
	1-1/4	@	F2B-SCMED-104	3.5										
208	30mm	076308	F2B-SCMED-30M	1.6	43.4	155.7	44.5	130.0	M12	14.2	13.5	46.7	95.3	46.7
	1-7/16	076143	F2B-SCMED-107	4.1	1.94	6.75	1.98	5.66	1/2	0.56	0.63	2.05	4.13	1.83
209	35mm	076309	F2B-SCMED-35M	1.9	49.3	171.5	50.3	143.8	M12	14.2	16.0	52.1	104.9	46.5
	1-1/2	076144	F2B-SCMED-108	5.3	1.94	7.06	1.99	5.84	1/2	0.63	0.59	2.22	4.38	1.91
210	1-5/8	@	F2B-SCMED-110L	5.2										
	40mm	076310	F2B-SCMED-40M	2.3	49.3	179.3	50.5	148.3	M14	16.0	15.0	56.4	111.3	48.5
211	1-11/16	076145	F2B-SCMED-111	5.8	1.94	7.44	2.02	6.19	1/2	0.63	0.55	2.43	4.56	2.03
	1-3/4	076146	F2B-SCMED-112	5.6										
212	45mm	076311	F2B-SCMED-45M	2.6	49.3	189.0	51.3	157.2	M16	16.0	14.0	61.7	115.8	51.6
	1-15/16	076147	F2B-SCMED-115	6.7	2.22	8.63	2.28	7.25	5/8	0.67	0.68	2.71	5.25	2.27
211	2	076148	F2B-SCMED-200	6.5										
	50mm	076312	F2B-SCMED-50M	2.9	56.4	219.2	57.9	184.2	M16	17.0	17.3	68.8	133.4	57.7
212	2-3/16	076149	F2B-SCMED-203	7.4	2.31	9.81	2.38	7.96	5/8	0.81	0.66	2.97	5.50	2.47
	2-1/4	@	F2B-SCMED-204	7.2										
	55mm	@	F2B-SCMED-55M	3.2	58.7	249.2	60.5	202.1	M22	20.6	16.8	75.4	139.7	62.7

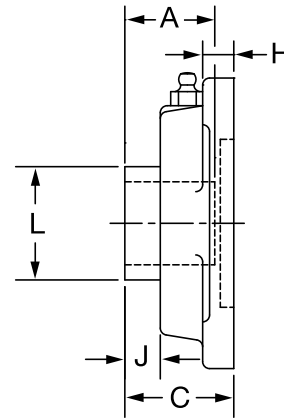
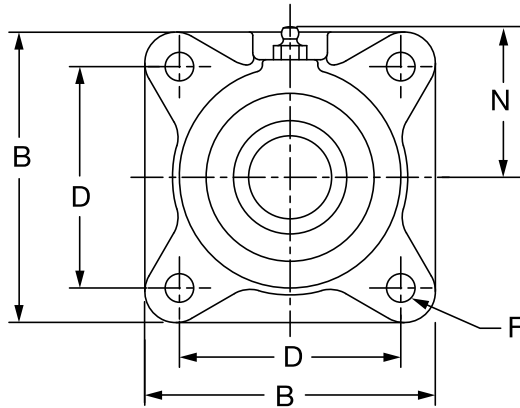
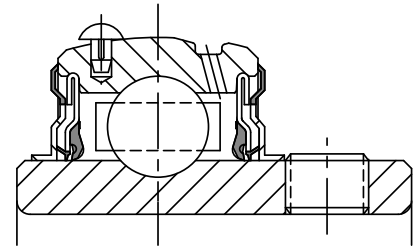
@ Assembled to order

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SELECTION/DIMENSIONS



Extreme Duty Setscrew Ball Bearings SCED NORMAL DUTY 4-BOLT FLANGE BEARINGS

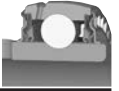


Series	Shaft Size	Standard Part No.	Description	Weights lbs kgs	A	B	C	D	F	H	J	L	N
204	1/2	@	F4B-SCED-008L	1.8	1.23	3.38	1.34	2.5	3/8	0.44	0.36	1.12	1.94
	5/8	@	F4B-SCED-010L	1.7									
	3/4	076046	F4B-SCED-012	1.6									
	13/16	@	F4B-SCED-013	1.5									
	20mm	076246	F4B-SCED-20M	0.8	31.2	85.9	34.0	63.5	M10	11.2	9.1	28.4	49.3
205	7/8	@	F4B-SCED-014	2.0	1.34	3.75	1.37	2.75	7/16	0.50	0.42	1.32	2.06
	15/16	@	F4B-SCED-015	1.9									
	1	076047	F4B-SCED-100	1.8									
	25mm	076247	F4B-SCED-25M	0.9	34.0	95.3	34.8	69.9	M10	12.7	10.7	33.5	52.3
206	1-1/16	@	F4B-SCED-101	2.9	1.52	4.25	1.56	3.25	7/16	0.50	0.49	1.57	2.19
	1-1/8	076048	F4B-SCED-102	2.8									
	1-3/16	076049	F4B-SCED-103	2.7									
	1-1/4	076050	F4B-SCED-104S	2.6									
	30mm	076248	F4B-SCED-30M	1.3	38.6	108.0	39.6	82.6	M10	12.7	12.4	39.9	55.6
207	1-1/4	076051	F4B-SCED-104	4.0	1.71	4.75	1.75	3.63	1/2	0.56	0.53	1.84	2.44
	1-5/16	@	F4B-SCED-105	3.9									
	1-3/8	076052	F4B-SCED-106	3.8									
	1-7/16	076053	F4B-SCED-107	3.7									
	35mm	076249	F4B-SCED-35M	1.7	43.4	120.7	44.5	92.1	M12	14.2	13.5	46.7	62.0
208	1-1/2	076054	F4B-SCED-108	4.8	1.94	5.13	1.98	4.00	1/2	0.56	0.63	2.05	2.38
	1-5/8	@	F4B-SCED-110	4.7									
	40mm	076250	F4B-SCED-40M	2.1	49.3	130.3	50.0	101.6	M12	14.2	16.0	52.1	60.5

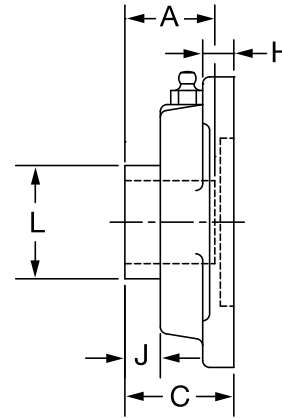
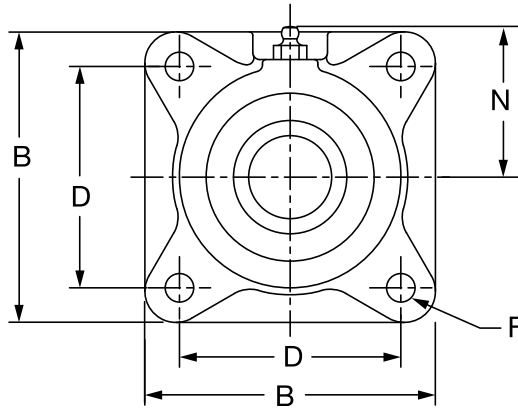
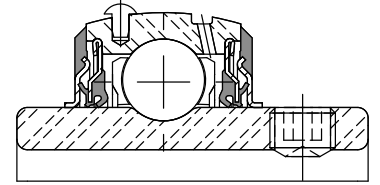
@ Assembled to order

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SELECTION/DIMENSIONS



Extreme Duty Setscrew Ball Bearings SCED NORMAL DUTY 4-BOLT FLANGE BEARINGS

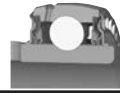


Series	Shaft Size	Standard Part No.	Description	Weight lbs. kg.	A	B	C	D	F	H	J	L	N
209	1-5/8	075775	F4B-SCED-110L	6.1	1.94	5.38	1.99	4.13	1/2	0.63	0.59	2.22	2.75
	1-11/16	076055	F4B-SCED-111	6.0									
	1-3/4	076056	F4B-SCED-112	5.9									
	45mm	076251	F4B-SCED-45M	2.7	49.3	136.7	50.5	104.8	M14	16.0	15.0	56.4	69.9
210	1-15/16	076057	F4B-SCED-115	6.7	1.94	5.63	2.02	4.38	1/2	0.63	0.55	2.43	2.88
	2	076058	F4B-SCED-200	6.6									
	50mm	076252	F4B-SCED-50M	3.0	49.3	143.0	51.3	111.1	M16	16.0	14.0	61.7	73.2
211	2	076157	F4B-SCMED-200	9.3	2.22	6.50	2.28	5.13	5/8	0.69	0.68	2.71	3.25
	2-3/16	076059	F4B-SCED-203	9.0									
	2-1/4	@	F4B-SCED-204	8.9									
	55mm	076253	F4B-SCED-55M	4.1	56.4	165.1	57.9	130.2	M16	17.5	17.3	68.8	82.6
212	2-1/4	076649	F4B-SCMED-204	11.1	2.31	6.88	2.38	5.63	5/8	0.69	0.66	2.97	3.50
	2-7/16	076060	F4B-SCED-207	10.6									
	60mm	076254	F4B-SCED-60M	6.0	58.7	174.8	60.5	142.9	M16	17.5	16.8	75.4	88.9
214	2-1/2	076160	F4B-SCMED-208	16.0	2.54	7.38	2.78	5.88	5/8	0.69	0.60	3.31	3.69
	2-11/16	076061	F4B-SCED-211	15.4									
	70mm	076255	F4B-SCED-70M	6.9	64.5	187.5	70.6	149.2	M16	17.5	15.2	84.1	93.7
215	2-15/16	076062	F4B-SCED-215	17.6	2.33	7.75	2.88	6.00	3/4	1.00	0.63	3.62	3.88
	75mm	076256	F4B-SCED-75M	8.0	59.2	196.9	73.2	152.4	M18	25.4	16.0	91.9	98.6

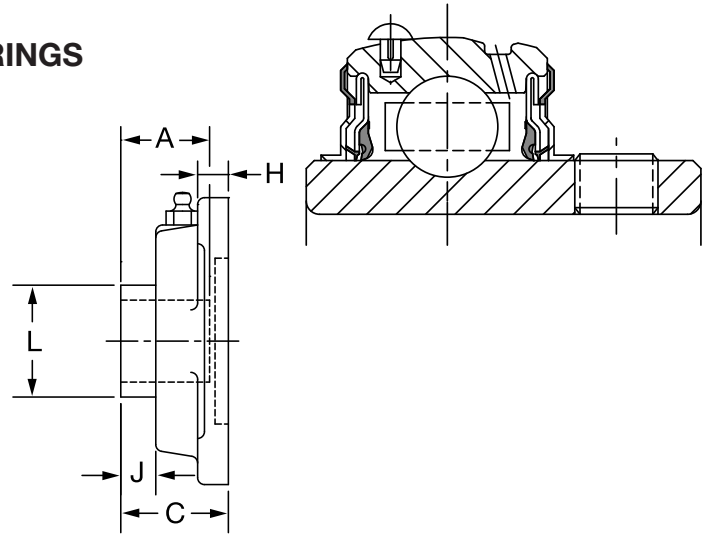
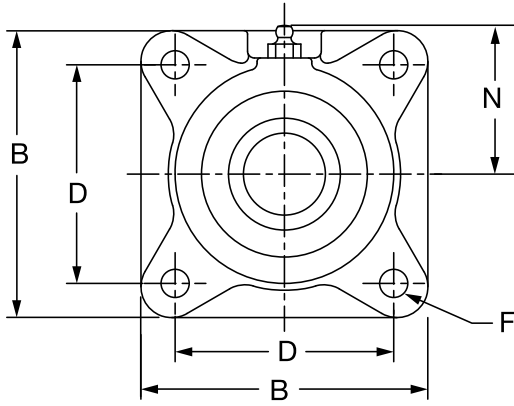
@ Assembled to order

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SELECTION/DIMENSIONS



Extreme Duty Setscrew Ball Bearings SCMED MEDIUM DUTY 4-BOLT FLANGE BEARINGS

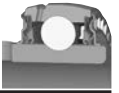


Series	Shaft Size	Standard Part No.	Description	Weight lbs kg	A	B	C	D	F	H	J	L	N
206	1	076150	F4B-SCMED-100	3.0	1.52	4.25	1.56	3.25	7/16	0.50	0.49	1.57	2.19
	25mm	076313	F4B-SCMED-25M	1.3	38.6	108.0	39.6	82.6	M10	12.7	12.4	39.9	55.6
207	1-3/16	076151	F4B-SCMED-103	4.1	1.71	4.75	1.75	3.63	1/2	0.56	0.53	1.84	2.44
	1-1/4	@	F4B-SCMED104	4.0									
	30mm	076314	F4B-SCMED-30M	1.4	43.4	120.7	44.5	92.1	M12	14.2	13.5	46.7	62.0
208	1-7/16	076152	F4B-SCMED-107	5.0	1.94	5.13	1.98	4.00	1/2	0.56	0.63	2.05	2.38
	35mm	076315	F4B-SCMED-35M	2.1	49.3	130.3	50.3	101.6	M12	14.2	16.0	52.1	60.5
209	1-1/2	076153	F4B-SCMED-108	6.1	1.94	5.38	1.99	4.13	1/2	0.63	0.59	2.22	2.75
	1-5/8	@	F4B-SCMED110L	6.1									
210	40mm	076316	F4B-SCMED-40M	2.7	49.3	136.7	50.5	104.8	M14	16.0	15.0	56.4	69.9
	1-11/16	076154	F4B-SCMED-111	7.1	1.94	5.63	2.02	4.38	1/2	0.63	0.55	2.43	2.88
	1-3/4	076155	F4B-SCMED-112	6.9									
211	45mm	076317	F4B-SCMED-45M	3.0	49.3	143.0	51.3	111.1	M16	16.0	14.0	61.7	73.2
	1-15/16	076156	F4B-SCMED-115	9.5	2.22	6.50	2.28	5.13	5/8	0.69	0.68	2.71	3.25
	2	076157	F4B-SCMED-200	9.3									
212	50mm	076318	F4B-SCMED-50M	4.1	56.4	165.1	57.9	130.2	M16	17.5	17.3	68.8	82.6
	2-3/16	076158	F4B-SCMED-203	11.3	2.31	6.88	2.38	5.63	5/8	0.69	0.66	2.97	3.50
	2-1/4	076648	F4B-SCMED-204	11.1									
214	55mm	076319	F4B-SCMED-55M	6.0	58.7	174.8	60.5	142.9	M16	17.5	16.8	75.4	88.9
	2-7/16	076159	F4B-SCMED-207	16.2	2.54	7.38	2.78	5.88	5/8	0.69	0.60	3.31	3.69
	2-1/2	076160	F4B-SCMED-208	16.0									
215	65mm	076320	F4B-SCMED-65M	7.3	64.5	187.5	70.6	149.2	M16	17.5	15.2	84.1	93.7
	2-11/16	076161	F4B-SCMED-211	18.3	2.33	7.75	2.88	6.00	3/4	1.00	0.63	3.62	3.88
	70mm	076321	F4B-SCMED-70M	8.0	59.2	196.9	73.2	152.4	M18	25.4	16.0	91.9	98.6
216	2-15/16	076162	F4B-SCMED-215	21.5	2.38	7.75	3.09	6.00	3/4	0.88	0.59	3.83	4.09
	3	076163	F4B-SCMED-300	21.2									
	75mm	076322	F4B-SCMED-75M	9.4	60.5	196.9	78.5	152.4	M18	22.4	15.0	97.3	103.9
218	3-7/16	076164	F4B-SCMED-307	28.0	2.56	8.44	3.38	6.75	3/4	1.00	0.60	4.35	4.63
	3-1/2	076165	F4B-SCMED-308	27.4									
	85mm	076323	F4B-SCMED-85M	12.2	65.0	214.4	85.9	171.5	M18	25.4	15.2	110.5	117.6

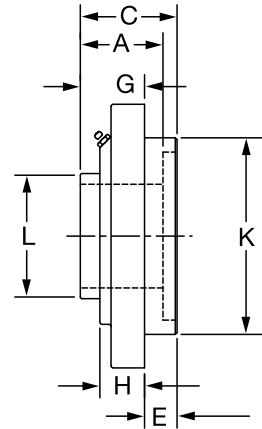
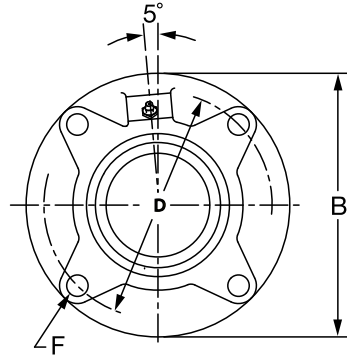
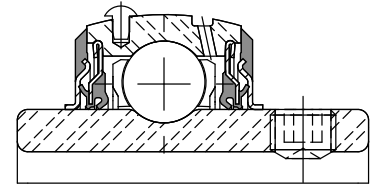
@ Assembled to order

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SELECTION/DIMENSIONS



Extreme Duty Setscrew Ball Bearings SCED NORMAL DUTY PILOTED FLANGE BEARINGS

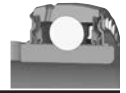


Series	Shaft Size	Part No.	Description	Weight lbs kg	A	B	C	D	E	F Bolt Dia.	G	H	K*	L
206	1-1/16	@	FC-SCED-101	3.2	1.52	4.38	1.53	3.63	0.25	3/8	1.28	0.81	3.000/2.998	1.57
	1-1/8	@	FC-SCED-102	3.1										
	1-3/16	076063	FC-SCED-103	3.0										
	1-1/4	076064	FC-SCED-104S	2.9										
	30mm	076257	FC-SCED-30M	1.3	38.6	111.3	38.9	92.2	6.4	M10	32.5	20.6	76.20/76.15	39.9
207	1-1/4	076065	FC-SCED-104	4.2	1.71	5.00	1.78	4.13	0.38	3/8	1.40	0.84	3.375/3.373	1.84
	1-5/16	@	FC-SCED-105	4.1										
	1-3/8	076066	FC-SCED-106	4.0										
	1-7/16	076067	FC-SCED-107	3.9										
	35mm	076258	FC-SCED-35M	1.8	43.4	127.0	45.2	104.9	9.7	M10	35.6	21.3	85.73/85.67	46.7
208	1-1/2	076068	FC-SCED-108	4.6	1.94	5.25	1.98	4.38	0.44	7/16	1.54	0.89	3.625/3.623	2.05
	1-5/8	@	FC-SCED-110	4.5										
	40mm	076259	FC-SCED-40M	2.0	49.3	133.4	50.3	111.3	11.2	M12	39.1	22.6	92.08/92.02	52.1
209	1-5/8	@	FC-SCED-110L	5.6	1.94	5.75	1.95	4.75	0.44	1/2	1.51	0.91	4.000/3.998	2.22
	1-11/16	076069	FC-SCED-111	5.5										
	1-3/4	076070	FC-SCED-112	5.4										
	45mm	076260	FC-SCED-45M	2.4	49.3	146.1	49.5	120.7	11.2	M12	38.4	23.1	101.60/101.55	56.4
210	1-15/16	076071	FC-SCED-115	6.4	1.94	6.13	1.98	5.13	0.47	1/2	1.51	0.92	4.250/4.248	2.43
	2	076072	FC-SCED-200	6.3										
	50mm	076261	FC-SCED-50M	2.9	49.3	155.7	50.3	130.3	11.9	M12	38.4	23.4	107.95/107.90	61.7
211	2	076163	FC-SCMED-200	7.3	2.22	6.38	2.35	5.38	0.63	1/2	1.72	1.00	4.500/4.498	2.71
	2-3/16	076073	FC-SCED-203	7.2										
	2-1/4	@	FC-SCED-204	7.1										
	55mm	076262	FC-SCED-55M	3.3	56.4	162.1	59.7	136.7	16.0	M12	43.7	25.4	114.30/114.25	68.8
212	2-1/4	@	FC-SCMED-204	9.6	2.31	7.13	2.54	6.00	0.88	1/2	1.67	1.00	5.000/4.998	2.97
	2-7/16	076074	FC-SCED-207	9.5										
	60mm	076263	FC-SCED-60M	4.3	58.7	181.1	64.5	152.4	22.4	M12	42.4	25.4	127.00/126.95	75.4
214	2-1/2	076176	FC-SCMED-208	13.0	2.54	7.63	2.80	6.50	1.13	1/2	1.67	1.06	5.500/5.498	3.31
	2-11/16	076075	FC-SCED-211	12.9										
	70mm	076264	FC-SCED-70M	5.5	64.5	193.8	71.1	165.1	28.7	M12	42.4	26.9	139.70/139.65	84.1

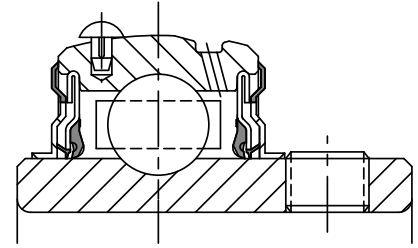
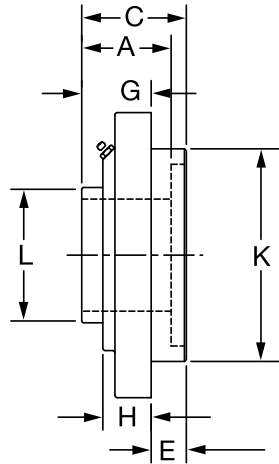
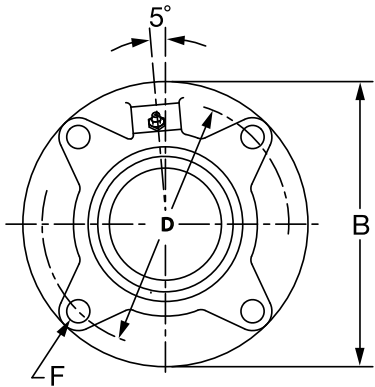
@ Assembled to order

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SELECTION/DIMENSIONS



Extreme Duty Setscrew Ball Bearings SCMED MEDIUM DUTY PILOTED FLANGE BEARINGS

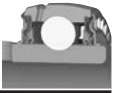


Series	Shaft Size	Part No.	Description	Weight lbs kg	A	B	C	D	E	F Bolt Dia.	G	H	K	L
206	1	076166	FC-SCMED-100	3.3	1.52	4.38	1.53	3.63	0.25	3/8	1.28	0.81	3.000/2.998	1.57
	25mm	076324	FC-SCMED-25M	1.4	38.6	111.3	38.9	92.2	6.4	M10	32.5	20.6	76.20/76.15	39.9
207	1-3/16	076167	FC-SCMED-103	4.2	1.71	5.00	1.78	4.13	0.38	3/8	1.40	0.84	3.375/3.373	1.84
	1-1/4 30mm	076065 076325	FC-SCMED-104 FC-SCMED-30M	4.2 1.9	43.4	127.0	45.2	104.9	9.7	M10	35.6	21.3	85.73/85.67	46.7
208	1-7/16	076168	FC-SCMED-107	4.8	1.94	5.25	1.98	4.38	0.44	7/16	1.54	0.89	3.625/3.623	2.05
	35mm	076326	FC-SCMED-35M	2.1	49.3	133.4	50.3	111.3	11.2	M12	39.1	22.6	92.08/92.02	52.1
209	1-1/2	076169	FC-SCMED-108	5.6	1.94	5.75	1.95	4.75	0.44	1/2	1.51	0.91	4.000/3.998	2.22
	1-5/8 40mm	@ 076327	FC-SCMED-110L FC-SCMED-40M	5.6 2.5	49.3	146.1	49.5	120.7	11.2	M12	38.4	23.1	101.60/101.55	56.4
210	1-11/16	076170	FC-SCMED-111	6.4	1.94	6.13	1.98	5.13	0.47	1/2	1.51	0.92	4.250/4.248	2.43
	1-3/4	076171	FC-SCMED-112	6.3										
	45mm	076328	FC-SCMED-45M	2.9	49.3	155.7	50.3	130.3	11.9	M12	38.4	23.4	107.95/107.90	61.7
211	1-15/16	076172	FC-SCMED-115	7.6	2.22	6.38	2.35	5.38	0.63	1/2	1.72	1.00	4.500/4.498	2.71
	2	076173	FC-SCMED-200	7.4										
	50mm	076329	FC-SCMED-50M	3.4	56.4	162.1	59.7	136.7	16.0	M12	43.7	25.4	114.30/114.25	68.8
212	2-3/16	076174	FC-SCMED-203	9.5	2.31	7.13	2.54	6.00	0.88	1/2	1.67	1.00	5.000/4.998	2.97
	2-1/4	@	FC-SCMED-204	9.8										
	55mm	076330	FC-SCMED-55M	4.4	58.7	181.1	64.5	152.4	22.4	M12	42.4	25.4	127.00/126.95	75.4
214	2-7/16	076175	FC-SCMED-207	13.2	2.54	7.63	2.80	6.50	1.13	1/2	1.67	1.06	5.500/5.498	3.31
	2-1/2	076176	FC-SCMED-208	13.0										
	65mm	076331	FC-SCMED-65M	5.9	64.5	193.8	71.1	165.1	28.7	M12	42.4	26.9	139.70/139.65	84.1
216	2-15/16	076177	FC-SCMED-215	18.8	2.38	8.75	3.02	7.50	1.25	5/8	1.77	1.19	6.375/6.373	3.83
	3	076178	FC-SCMED-300	18.6										
	75mm	076332	FC-SCMED-75M	8.5	60.5	222.3	76.7	190.5	31.8	M16	45.0	30.2	161.93/161.87	97.3
218	3-7/16	076179	FC-SCMED-307	28.7	2.56	10.25	3.33	8.63	1.13	3/4	2.21	1.63	7.375/7.373	4.35
	3-1/2	076180	FC-SCMED-308	28.5										
	85mm	076333	FC-SCMED-85M	13.5	65.0	260.4	84.6	219.1	28.6	M18	56.1	41.4	187.33/187.27	110.5

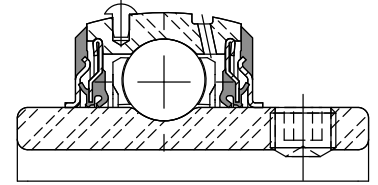
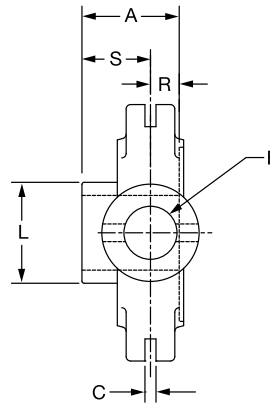
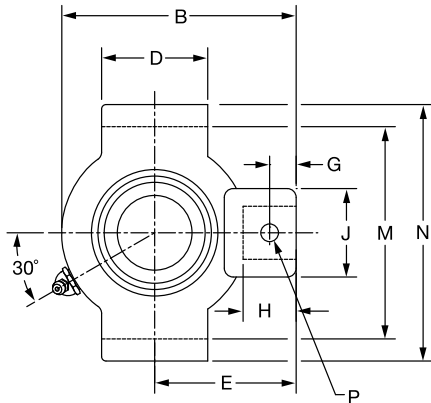
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SELECTION/DIMENSIONS



Extreme Duty Setscrew Ball Bearings SCED NORMAL DUTY NARROW SLOT TAKE-UP BEARINGS



Series	Shaft Size	Part No.	Description	Weight lbs. kgs.	Take-Up Frame No. Ref.	A	B	C	D	E	F Screw Dia	G
204	1/2	@	NSTU-SCED-008	1.6	NS210	1.23	3.50	0.250	1.50	2.19	3/4	0.44
	5/8	@	NSTU-SCED-010	1.5								
	3/4	076076	NSTU-SCED-012	1.4								
	20mm	076265	NSTU-SCED-20M	0.8								
205	7/8	@	NSTU-SCED-014	1.7	NS210	1.34	3.56	0.250	1.50	2.19	3/4	0.44
	15/16	@	NSTU-SCED-015	1.6								
	1	076077	NSTU-SCED-100	1.5								
	25mm	076266	NSTU-SCED-25M	0.7								
206	1-1/16	@	NSTU-SCED-101	2.9	NS308	1.52	4.31	0.250	1.50	2.69	3/4	0.44
	1-1/8	076078	NSTU-SCED-102	2.8								
	1-3/16	076079	NSTU-SCED-103	2.7								
	1-1/4	076080	NSTU-SCED-104S	2.6								
207	30mm	076267	NSTU-SCED-30M	1.2	NS308	38.6	109.5	6.35	38.1	68.3	19.1	11.2
	1-1/4	076081	NSTU-SCED-104	2.8								
	1-5/16	@	NSTU-SCED-105	2.7								
	1-3/8	076082	NSTU-SCED-106	2.6								
	1-7/16	076083	NSTU-SCED-107	2.5								
35mm	076268	NSTU-SCED-35M	1.2	43.4	114.3	6.35	63.5	68.3	19.1	12.7		

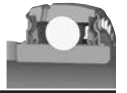
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See B15-9 for Take-Up Frames

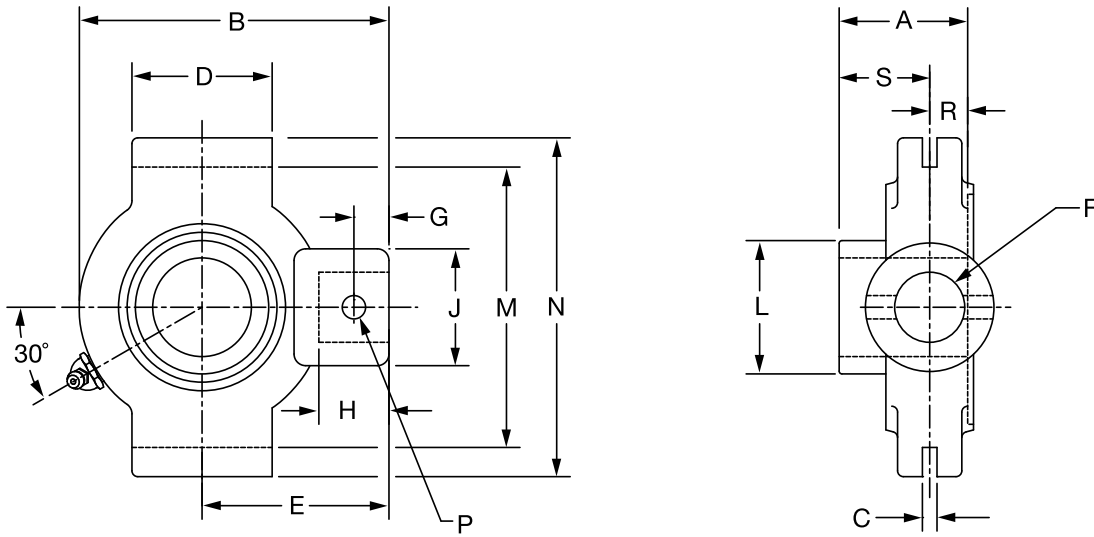
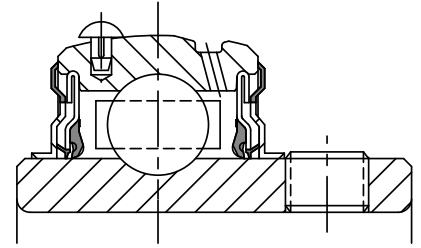
Series	Shaft Size	H	J	L	M	N	P Pin Dia	R	S
204	1/2	0.88	1.38	1.12	2.635/2.605	3.13	0.32	0.50	0.73
	5/8								
	3/4								
	20mm	22.4	35.1	28.4	66.93/66.17	79.5	8.1	12.7	18.5
205	7/8	0.88	1.38	1.32	2.635/2.605	3.13	0.32	0.56	0.78
	15/16								
	1	22.4	35.1	33.5	66.93/66.17	79.5	8.1	14.2	19.8
206	1-1/16	0.88	1.38	1.57	2.635/2.605	3.13	0.32	0.58	0.94
	1-1/8								
	1-3/16								
	1-1/4	22.4	35.1	39.9	66.93/66.17	79.5	8.1	14.7	23.9
207	30mm	0.94	1.38	1.84	3.510/3.480	4.13	0.32	0.67	1.04
	1-1/4								
	1-5/16								
	1-3/8								
207	1-7/16								
	35mm	23.9	35.1	46.7	89.15/88.39	104.9	8.1	17.0	26.4

FEATURES/BENEFITS PAGE B3-2	EASY SELECTION PAGE B3-3	SELECTION PAGE B3-5	ACCESSORIES PAGE B3-41
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SELECTION/DIMENSIONS



Extreme Duty Setscrew Ball Bearings SCED NORMAL DUTY NARROW SLOT TAKE-UP BEARINGS



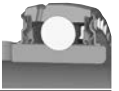
Series	Shaft Size	Standard Part No.	Description
208	1-1/2	076084	NSTU-SCED-108
	1-5/8	@	NSTU-SCED-110
	40mm	076269	NSTU-SCED-40M
209	1-5/8	@	NSTU-SCED-110L
	1-11/16	076085	NSTU-SCED-111
	1-3/4	076086	NSTU-SCED-112
210	45mm	076270	NSTU-SCED-45M
	1-15/16	076087	NSTU-SCED-115
	2	076088	NSTU-SCED-200
211	50mm	076271	NSTU-SCED-50M
	2	076188	NSTU-SCMED-200
	2-3/16	076089	NSTU-SCED-203
212	2-1/4	077462	NSTU-SCED-204
	55mm	076272	NSTU-SCED-55M
	2-1/4	@	NSTU-SCMED-204
212	2-7/16	076090	NSTU-SCED-207
	60mm	076273	NSTU-SCED-60M

@ Assembled to order

See B15-9 for Take-Up Frames

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SELECTION/DIMENSIONS



Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

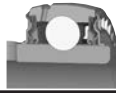
Extreme Duty Setscrew Ball Bearings SCED NORMAL DUTY NARROW SLOT TAKE-UP BEARINGS

Series	Shaft Size	Weight lbs. kgs.	Take-Up Frame No. Ref.	A	B	C	D	E	F Screw Dia	G
208	1-1/2	4.7	NS400	1.94	5.38	0.313	3.00	3.25	7/8	0.66
	1-5/8	4.6		49.3	136.7	7.95	76.2	82.6	22.2	16.8
	40mm	2.1								
209	1-5/8	4.9	NS400	1.94	5.44	0.313	3.00	3.25	7/8	0.72
	1-11/16	4.8		49.3	138.2	7.95	76.2	82.6	22.2	18.3
	1-3/4	4.7								
210	1-15/16	4.9	NS400	1.94	5.50	0.313	3.00	3.25	7/8	0.59
	2	4.8		49.3	139.7	7.95	76.2	82.6	22.2	15.0
	50mm	2.2								
211	2	6.8	NS407	2.22	6.13	0.313	3.50	3.63	1	0.69
	2-3/16	6.6		56.4	155.7	7.95	88.9	92.2	25.4	17.5
	2-1/4	6.5								
212	55mm	3.0								
	2-1/4	8.7	NS415	2.31	6.69	0.313	3.75	3.88	1	0.69
	2-7/16	8.4		58.7	169.9	7.95	95.3	98.6	25.4	17.5
60mm	4.9									

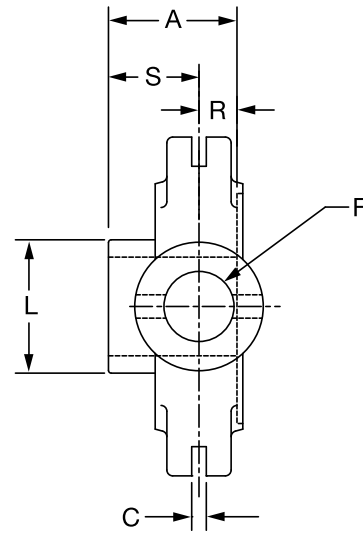
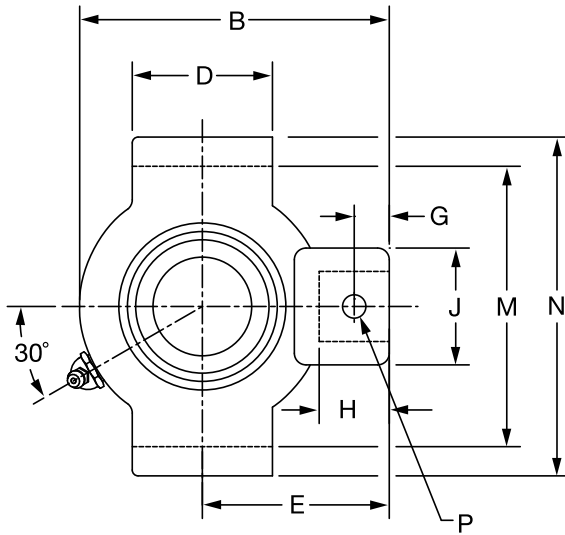
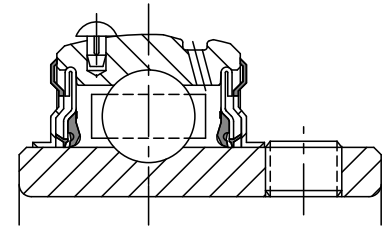
Series	Shaft Size	H	J	L	M	N	P Pin Dia	R	S
208	1-1/2	1.16	1.63	2.05	4.015/3.985	4.75	0.38	0.75	1.19
	1-5/8								
	40mm	29.5	41.4	52.1	101.98/101.22	120.7	9.7	19.1	30.2
209	1-5/8	1.22	1.63	2.22	4.015/3.985	4.75	0.38	0.75	1.19
	1-11/16								
	1-3/4								
210	45mm	31.0	41.4	56.4	101.98/101.22	120.7	9.7	19.1	30.2
	1-15/16	1.09	1.63	2.43	4.015/3.985	4.75	0.38	0.75	1.19
	2								
211	50mm	27.7	41.4	61.7	101.98/101.22	120.7	9.7	19.1	30.2
	2	1.28	1.75	2.71	4.448/4.418	5.38	0.44	0.87	1.35
	2-3/16								
212	2-1/4								
	2-1/4	1.28	1.63	2.97	4.947/4.917	5.75	0.44	0.90	1.41
	2-7/16								
212	60mm	32.5	41.4	75.4	125.65/124.89	146.1	11.2	22.9	35.8

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SELECTION/DIMENSIONS



Extreme Duty Setscrew Ball Bearings SCMED MEDIUM DUTY NARROW SLOT TAKE-UP BEARINGS

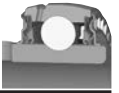


Series	Shaft Size	Part No.	Description
206	1	076181	NSTU-SCMED-100
	25mm	076410	NSTU-SCMED-25M
207	1-3/16	076182	NSTU-SCMED-103
	1-1/4	076081	NSTU-SCMED-104
208	30mm	076411	NSTU-SCMED-30M
	1-7/16	076183	NSTU-SCMED-107
209	35mm	076412	NSTU-SCMED-35M
	1-1/2	076184	NSTU-SCMED-108
210	1-5/8	@	NSTU-SCMED-110L
	40mm	076413	NSTU-SCMED-40M
211	1-11/16	076185	NSTU-SCMED-111
	1-3/4	076186	NSTU-SCMED-112
212	45mm	076414	NSTU-SCMED-45M
	1-15/16	076187	NSTU-SCMED-115
211	2	076188	NSTU-SCMED-200
	50mm	076415	NSTU-SCMED-50M
212	2-3/16	076189	NSTU-SCMED-203
	2-1/4	@	NSTU-SCMED-204
	55mm	076416	NSTU-SCMED-55M

@ Assembled to order

FEATURES/BENEFITS PAGE B3-2	EASY SELECTION PAGE B3-3	SELECTION PAGE B3-5	ACCESSORIES PAGE B3-41
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SELECTION/DIMENSIONS



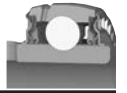
Extreme Duty Setscrew Ball Bearings SCMED MEDIUM DUTY NARROW SLOT TAKE-UP BEARINGS

Series	Shaft Size	Weight lbs. kgs.	Take-Up Frame No. Ref.	A	B	C	D	E	F Screw Dia.	G
206	1	3.0	NS308	1.52	4.31	0.250	1.50	2.69	3/4	0.44
	25mm	1.2		38.6	109.5	6.35	38.1	68.3	19.1	11.2
207	1-3/16	2.9	NS308	1.71	4.50	0.250	2.50	2.69	3/4	0.50
	1-1/4	2.8		43.4	114.3	6.35	63.5	68.3	19.1	12.7
	30mm	1.3		49.3	136.7	7.95	76.2	82.6	22.2	16.8
208	1-7/16	4.7	NS400	1.94	5.38	0.313	3.00	3.25	7/8	0.66
	35mm	2.2		49.3	136.7	7.95	76.2	82.6	22.2	16.8
209	1-1/2	5.0	NS400	1.94	5.44	0.313	3.00	3.25	7/8	0.72
	1-5/8	4.9		49.3	138.2	7.95	76.2	82.6	22.2	18.3
	40mm	2.3		49.3	138.2	7.95	76.2	82.6	22.2	18.3
210	1-11/16	5.3	NS400	1.94	5.50	0.313	3.00	3.25	7/8	0.59
	1-3/4	5.2		49.3	139.7	7.95	76.2	82.6	22.2	15.0
	45mm	2.4		49.3	139.7	7.95	76.2	82.6	22.2	15.0
211	1-15/16	7.0	NS407	2.22	6.13	0.313	3.50	3.63	1	0.69
	2	6.8		56.4	155.7	7.95	88.9	92.2	25.4	17.5
	50mm	3.2		56.4	155.7	7.95	88.9	92.2	25.4	17.5
212	2-3/16	8.9	NS415	2.31	6.69	0.313	3.75	3.88	1	0.69
	2-1/4	8.7		58.7	169.9	7.95	95.3	98.6	25.4	17.5
	55mm	4.0		58.7	169.9	7.95	95.3	98.6	25.4	17.5

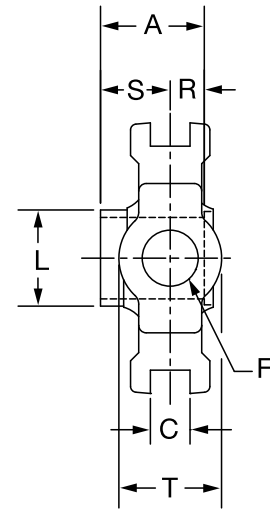
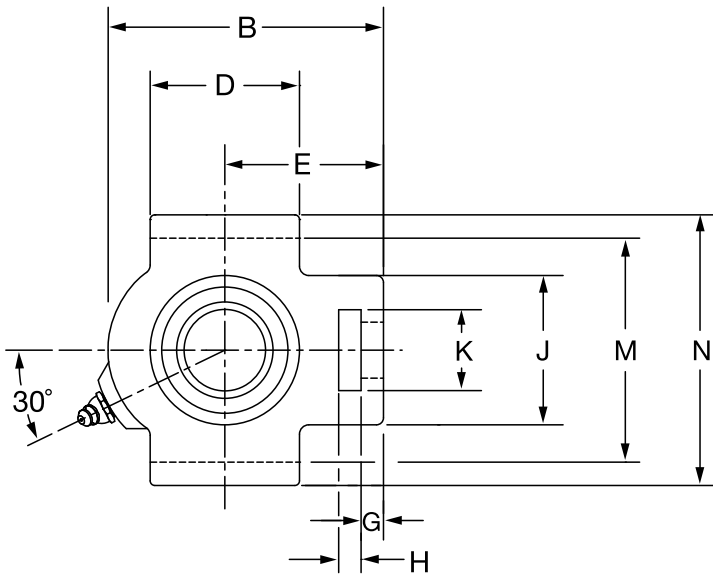
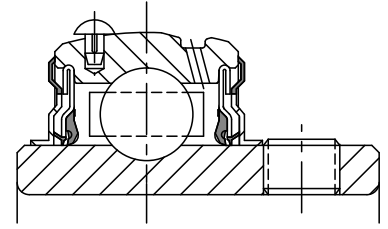
Series	Shaft Size	H	J	L	M	N	P Pin Dia.	R	S
206	1	0.88	1.38	1.57	2.635/2.605	3.13	0.32	0.58	0.94
	25mm	22.4	35.1	39.9	66.93/66.17	79.5	8.1	14.7	23.9
207	1-3/16	0.94	1.38	1.84	3.510/3.480	4.13	0.32	0.67	1.04
	1-1/4	23.9	35.1	46.7	89.15/88.39	104.9	8.1	17.0	26.4
	30mm	23.9	35.1	46.7	89.15/88.39	104.9	8.1	17.0	26.4
208	1-7/16	1.16	1.63	2.05	4.015/3.985	4.75	0.38	0.75	1.19
	35mm	29.5	41.4	52.1	101.98/101.22	120.7	9.7	19.1	30.2
209	1-1/2	1.22	1.63	2.22	4.015/3.985	4.75	0.38	0.75	1.19
	1-5/8	31.0	41.4	56.4	101.98/101.22	120.7	9.7	19.1	30.2
	40mm	31.0	41.4	56.4	101.98/101.22	120.7	9.7	19.1	30.2
210	1-11/16	1.09	1.63	2.43	4.015/3.985	4.75	0.38	0.75	1.19
	1-3/4	27.7	41.4	61.7	101.98/101.22	120.7	9.7	19.1	30.2
	45mm	27.7	41.4	61.7	101.98/101.22	120.7	9.7	19.1	30.2
211	1-15/16	1.28	1.75	2.71	4.448/4.418	5.38	0.44	0.87	1.35
	2	32.5	44.5	68.8	112.98/112.22	136.7	11.2	22.1	34.3
	50mm	32.5	44.5	68.8	112.98/112.22	136.7	11.2	22.1	34.3
212	2-3/16	1.28	1.63	2.97	4.947/4.917	5.75	0.44	0.90	1.41
	2-1/4	32.5	41.4	75.4	125.65/124.89	146.1	11.2	22.9	35.8
	55mm	32.5	41.4	75.4	125.65/124.89	146.1	11.2	22.9	35.8

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SELECTION/DIMENSIONS



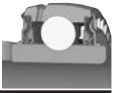
Extreme Duty Setscrew Ball Bearings SCED NORMAL DUTY WIDE SLOT TAKE-UP BEARINGS



Series	Shaft Size	Standard Part No.	Description
204	1/2	@	WSTU-SCED-008
	5/8	@	WSTU-SCED-010
	3/4	076091	WSTU-SCED-012
	20mm	076274	WSTU-SCED-20M
205	7/8	@	WSTU-SCED-014
	15/16	@	WSTU-SCED-015
	1	076092	WSTU-SCED-100
	25mm	076275	WSTU-SCED-25M
206	1-1/16	@	WSTU-SCED-101
	1-1/8	076093	WSTU-SCED-102
	1-3/16	076094	WSTU-SCED-103
	1-1/4	076095	WSTU-SCED-104S
	30mm	076276	WSTU-SCED-30M
207	1-1/4	076096	WSTU-SCED-104
	1-5/16	@	WSTU-SCED-105
	1-3/8	076097	WSTU-SCED-106
	1-7/16	076098	WSTU-SCED-107
	35mm	076277	WSTU-SCED-35M
208	1-1/2	076099	WSTU-SCED-108
	1-5/8	@	WSTU-SCED-110
	40mm	076278	WSTU-SCED-40M

@ Assembled to order

SELECTION/DIMENSIONS

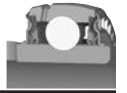


Extreme Duty Setscrew Ball Bearings SCED NORMAL DUTY WIDE SLOT TAKE-UP BEARINGS

Series	Shaft Size	Weight lbs kg	Take-Up Frame Size	A	B	C	D	E	F Screw Dia.	G	
204	1/2	2.1	WS300	1.23	3.69	0.531	2.00	2.38	5/8	0.38	
	5/8	2.0									
	3/4	1.9									
	20mm	0.9		31.2	93.7	13.49	50.8	60.5	15.9	9.7	
205	7/8	2.2	WS300	1.34	3.81	0.531	2.00	2.44	5/8	0.38	
	15/16	2.1									
	1	2.0									
	25mm	1.0		34.0	96.8	13.49	50.8	62.0	15.9	9.7	
206	1-1/16	3.1	WS308	1.52	4.38	0.531	2.25	2.75	3/4	0.38	
	1-1/8	3.0									
	1-3/16	2.9									
	1-1/4	2.8									
30mm	1.3	38.6	111.3	13.49	57.2	69.9	19.1	9.7			
207	1-1/4	3.8	WS308	1.71	4.87	0.531	2.50	3.06	3/4	0.50	
	1-5/16	3.7									
	1-3/8	3.6									
	1-7/16	3.5									
35mm	1.6	43.4	123.7	13.49	63.5	77.7	19.1	12.7			
208	1-1/2	6.1	WS400	1.94	5.69	0.688	3.25	3.50	1	0.63	
	1-5/8	6.0									
	40mm	2.8		49.3	144.5	17.48	82.6	88.9	25.4	16.0	

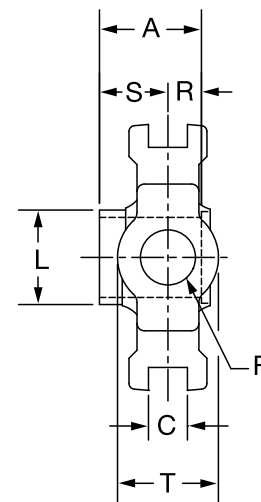
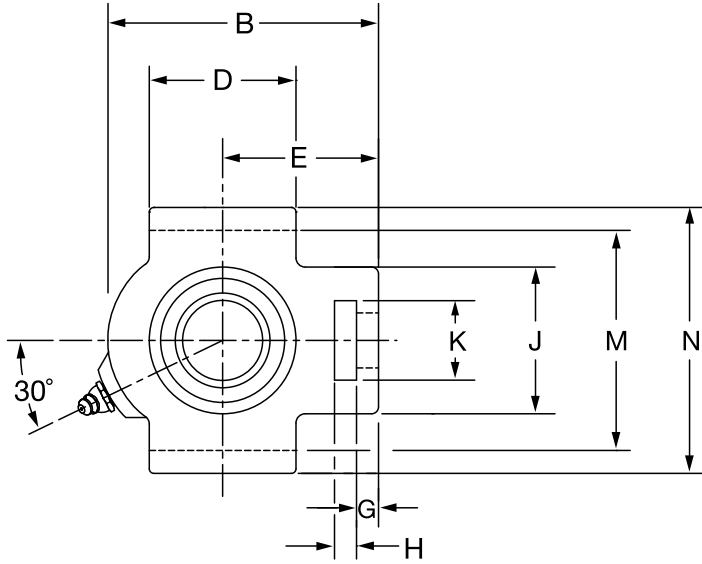
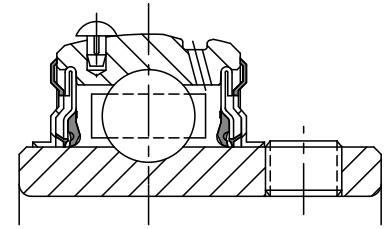
Series	Shaft Size	H	J	K	L	M	N	R	S	T
204	1/2	0.63	2.00	1.25	1.12	2.985/3.015	3.63	0.50	0.73	1.38
	5/8									
	3/4									
	20mm	16.0	50.8	31.8	28.4	75.82/76.58	92.2	12.7	18.5	35.1
205	7/8	0.63	2.00	1.31	1.32	2.985/3.015	3.63	0.56	0.78	1.38
	15/16									
	1									
	25mm	16.0	50.8	33.3	33.5	75.82/76.58	92.2	14.2	19.8	35.1
206	1-1/16	0.63	2.19	1.44	1.57	3.480/3.510	4.13	0.58	0.94	1.63
	1-1/8									
	1-3/16									
	1-1/4									
30mm	16.0	55.6	36.6	39.9	88.39/89.15	104.9	14.7	23.9	41.3	
207	1-1/4	0.63	2.50	1.44	1.84	3.480/3.510	4.13	0.67	1.04	1.63
	1-5/16									
	1-3/8									
	1-7/16									
35mm	16.0	63.5	36.6	46.7	88.39/89.15	104.9	17.0	26.4	41.3	
208	1-1/2	0.75	3.25	1.94	2.05	3.985/4.015	4.50	0.75	1.19	1.94
	1-5/8									
	40mm	19.1	82.6	49.3	52.1	101.22/101.98	114.3	19.1	30.2	49.3

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SELECTION/DIMENSIONS

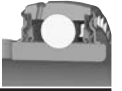
Extreme Duty Setscrew Ball Bearings SCED NORMAL DUTY WIDE SLOT TAKE-UP BEARINGS



Series	Shaft Size	Standard Part No.	Description
209	1-5/8	@	WSTU-SCED-110L
	1-11/16	076100	WSTU-SCED-111
	1-3/4	076101	WSTU-SCED-112
	1-13/16	@	WSTU-SCED-113
	45mm	076279	WSTU-SCED-45M
210	1-15/16	076102	WSTU-SCED-115
	2	076103	WSTU-SCED-200
	50mm	076280	WSTU-SCED-50M
211	2	076197	WSTU-SCMED-200
	2-3/16	076104	WSTU-SCED-203
	2-1/4	@	WSTU-SCED-204
	55mm	076281	WSTU-SCED-55M
212	2-1/4	@	WSTU-SCMED-204
	2-7/16	076105	WSTU-SCED-207
	60mm	076282	WSTU-SCED-60M
214	2-1/2	076200	WSTU-SCMED-208
	2-11/16	076106	WSTU-SCED-211
	70mm	076283	WSTU-SCED-70M
215	2-15/16	076107	WSTU-SCED-215
	75mm	076284	WSTU-SCED-75M

@ Assembled to order

SELECTION/DIMENSIONS



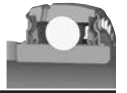
Extreme Duty Setscrew Ball Bearings SCED NORMAL DUTY WIDE SLOT TAKE-UP BEARINGS

Series	Shaft Size	Weight lbs kg	Take-Up Frame Size	A	B	C	D	E	F Screw Dia.	G	
209	1-5/8	6.1	WS400	1.94	5.63	0.688	3.25	3.44	1	0.63	
	1-11/16	6.0									
	1-3/4	5.9									
	1-13/16	5.8									
	45mm	2.7		49.3	143.0	17.48	82.6	87.4	25.4	16.0	
210	1-15/16	6.4	WS400	1.94	5.82	0.688	3.38	3.56	1	0.63	
	2	6.2									
	50mm	2.9		49.3	147.8	17.48	85.9	90.4	25.4	16.0	
211	2	10.1	WS502	2.22	6.69	1.063	3.75	4.19	1-1/4	0.75	
	2-3/16	10.0									
	2-1/4	9.8									
	55mm	4.5		56.4	169.9	27.00	95.3	106.4	31.8	19.1	
212	2-1/4	11.2	WS502	2.31	7.50	1.063	4.00	4.69	1-1/4	0.75	
	2-7/16	10.8									
	60mm	4.9		58.7	190.5	27.00	101.6	119.1	31.8	19.1	
214	2-1/2	18.0	WS515	2.54	8.56	1.063	4.75	5.38	1-1/2	0.81	
	2-11/16	17.8									
	70mm	8.0		64.5	217.4	27.0	120.7	136.7	38.1	20.6	
215	2-15/16	18.9	WS515	2.33	9.13	1.063	4.75	5.50	1-1/2	0.81	
	75mm	8.6									
				59.2	231.9	27.00	120.7	139.7	38.1	20.6	

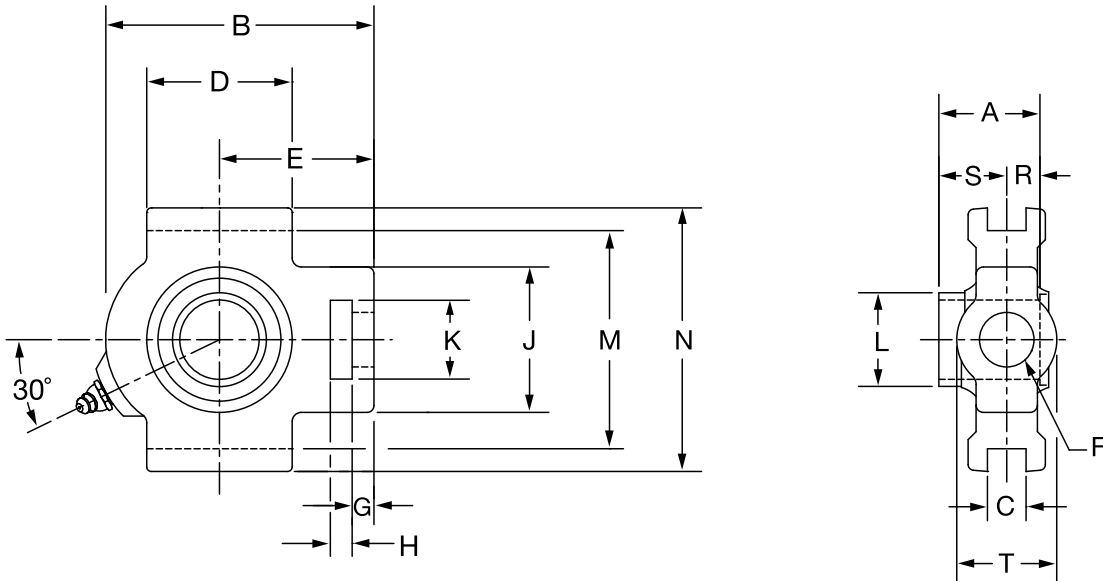
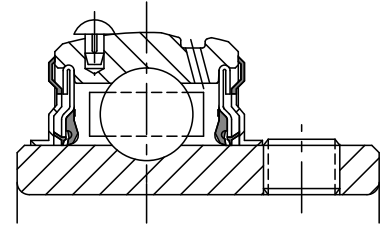
Series	Shaft Size	H	J	K	L	M	N	R	S	T
209	1-5/8	0.75	3.25	1.94	2.22	3.985/4.015	4.75	0.75	1.19	1.94
	1-11/16									
	1-3/4									
	1-13/16									
	45mm	19.1	82.6	49.3	56.4	101.22/101.98	120.7	19.1	30.2	49.3
210	1-15/16	0.75	3.25	1.94	2.43	3.985/4.015	4.75	0.75	1.19	1.94
	2									
	50mm	19.1	82.6	49.3	61.7	101.22/101.98	120.7	19.1	30.2	49.3
211	2	1.00	4.00	2.50	2.71	5.110/5.140	5.88	0.87	1.35	2.50
	2-3/16									
	2-1/4									
	55mm	25.4	101.6	63.5	68.8	129.79/130.56	149.4	22.1	34.3	63.5
212	2-1/4	1.25	4.00	2.50	2.97	5.110/5.140	5.88	0.90	1.41	2.50
	2-7/16									
	60mm	31.8	101.6	63.5	75.4	129.79/130.56	149.4	22.9	35.8	63.5
214	2-1/2	1.25	4.38	2.75	3.31	5.923/5.953	6.56	1.06	1.48	2.75
	2-11/16									
	70mm	31.8	111.3	69.9	84.1	150.44/151.21	166.6	26.9	37.6	69.9
215	2-15/16	1.25	4.38	2.75	3.62	5.923/5.953	6.69	0.86	1.47	2.75
	75mm	31.8	111.3	69.9	91.9	150.44/151.21	169.9	21.8	37.3	69.9

FEATURES/BENEFITS PAGE B3-2	EASY SELECTION PAGE B3-3	SELECTION PAGE B3-5	ACCESSORIES PAGE B3-41
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SELECTION/DIMENSIONS

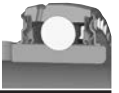


Extreme Duty Setscrew Ball Bearings SCMED MEDIUM DUTY WIDE SLOT TAKE-UP BEARINGS



Series	Shaft Size	Part No.	Description
206	1	076190	WSTU-SCMED-100
	25mm	076334	WSTU-SCMED-25M
207	1-3/16	076191	WSTU-SCMED-103
	1-1/4	076096	WSTU-SCMED-104
	30mm	076335	WSTU-SCMED-30M
208	1-7/16	076192	WSTU-SCMED-107
	35mm	076336	WSTU-SCMED-35M
209	1-1/2	076193	WSTU-SCMED-108
	40mm	076337	WSTU-SCMED-40M
210	1-11/16	076194	WSTU-SCMED-111
	1-3/4	076195	WSTU-SCMED-112
	45mm	076338	WSTU-SCMED-45M

SELECTION/DIMENSIONS



Extreme Duty Setscrew Ball Bearings SCMED MEDIUM DUTY WIDE SLOT TAKE-UP BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

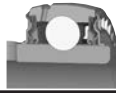
D-LOK Ball Bearing

Series	Shaft Size	Weight lbs. kgs.	Take-Up Frame No. Ref.	A	B	C	D	E	F Screw Dia.	G
206	1	2.9	WS308	1.52	4.38	0.531	2.25	2.75	3/4	0.38
	25mm	1.4		38.6	111.3	13.49	57.2	69.9	19.1	9.7
207	1-3/16	3.9	WS308	1.71	4.87	0.531	2.50	3.06	3/4	0.50
	1-1/4	3.8		43.4	123.7	13.49	63.5	77.7	19.1	12.7
208	1-7/16	6.1	WS400	1.94	5.69	0.688	3.25	3.50	1	0.63
	35mm	2.9		49.3	144.5	17.48	82.6	88.9	25.4	16.0
209	1-1/2	6.0	WS400	1.94	5.63	0.688	3.25	3.44	1	0.63
	40mm	2.8		49.3	143.0	17.48	82.6	87.4	25.4	16.0
210	1-11/16	6.5	WS400	1.94	5.82	0.688	3.38	3.56	1	0.63
	1-3/4	6.4		49.3	147.8	17.48	85.9	90.4	25.4	16.0
45mm	3.0									

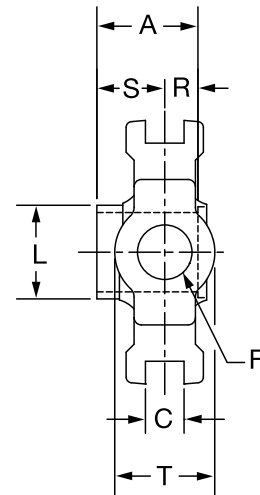
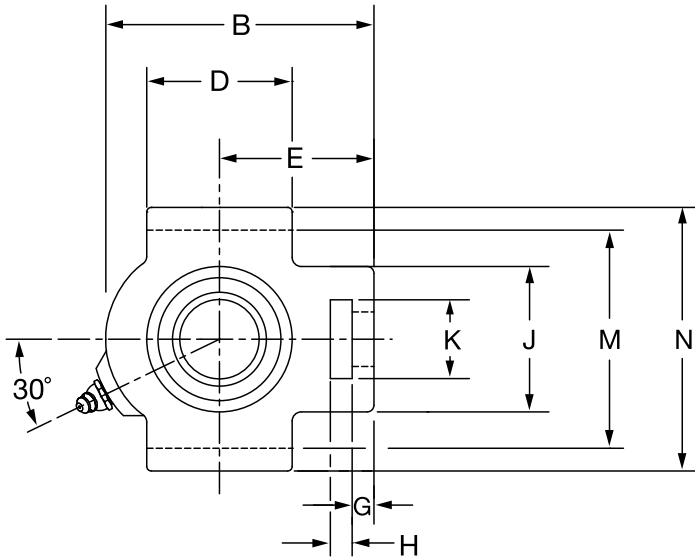
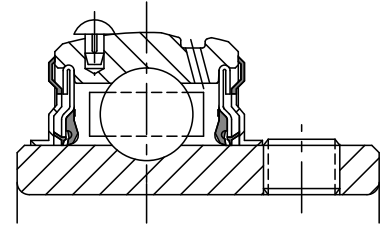
Series	Shaft Size	H	J	K	L	M	N	R	S	T
206	1	0.63	2.19	1.44	1.57	3.480/3.510	4.13	0.58	0.94	1.63
	25mm	16.0	55.6	36.6	39.9	88.39/89.15	104.9	14.7	23.9	41.3
207	1-3/16	0.63	2.50	1.44	1.84	3.480/3.510	4.13	0.67	1.04	1.63
	1-1/4									
208	30mm	16.0	63.5	36.6	46.7	88.39/89.15	104.9	17.0	26.4	41.3
	1-7/16	0.75	3.25	1.94	2.05	3.985/4.015	4.50	0.75	1.19	1.94
209	35mm	19.1	82.6	49.3	52.1	101.22/101.98	114.3	19.1	30.2	49.3
	1-1/2	0.75	3.25	1.94	2.22	3.985/4.015	4.75	0.75	1.19	1.94
210	40mm	19.1	82.6	49.3	56.4	101.22/101.98	120.7	19.1	30.2	49.3
	1-11/16	0.75	3.25	1.94	2.43	3.985/4.015	4.75	0.75	1.19	1.94
210	1-3/4									
	45mm	19.1	82.6	49.3	61.7	101.22/101.98	120.7	19.1	30.2	49.3

FEATURES/BENEFITS PAGE B3-2	EASY SELECTION PAGE B3-3	SELECTION PAGE B3-5	ACCESSORIES PAGE B3-41
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SELECTION/DIMENSIONS



Extreme Duty Setscrew Ball Bearings SCMED MEDIUM DUTY WIDE SLOT TAKE-UP BEARINGS

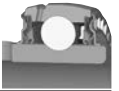


Series	Shaft Size	Part No.	Description
211	1-15/16	076196	WSTU-SCMED-115
	2	076197	WSTU-SCMED-200
	50mm	076339	WSTU-SCMED-50M
212	2-3/16	076198	WSTU-SCMED-203
	2-1/4	@	WSTU-SCMED-204
	55mm	076340	WSTU-SCMED-55M
214	2-7/16	076199	WSTU-SCMED-207
	2-1/2	076200	WSTU-SCMED-208
	65mm	076341	WSTU-SCMED-65M
215	2-11/16	076201	WSTU-SCMED-211
	70mm	076342	WSTU-SCMED-70M
216	2-15/16	076202	WSTU-SCMED-215
	3	076203	WSTU-SCMED-300
	75mm	076343	WSTU-SCMED-75M

@ Assembled to order

FEATURES/BENEFITS PAGE B3-2	EASY SELECTION PAGE B3-3	SELECTION PAGE B3-5	ACCESSORIES PAGE B3-41
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SELECTION/DIMENSIONS



Extreme Duty Setscrew Ball Bearings SCMED MEDIUM DUTY WIDE SLOT TAKE-UP BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

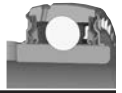
D-LOK Ball Bearing

Series	Shaft Size	Weight lbs. kgs.	Take-Up Frame No. Ref.	A	B	C	D	E	F Screw Dia.	G
211	1-15/16	10.1	WS502	2.22	6.69	1.063	3.75	4.19	1-1/4	0.75
	2	10.2		56.4	169.9	27.00	95.3	106.4	31.8	19.1
	50mm	4.7								
212	2-3/16	11.4	WS502	2.31	7.50	1.063	4.00	4.69	1-1/4	0.75
	2-1/4	11.2		58.7	190.5	27.00	101.6	119.1	31.8	19.1
	55mm	5.1								
214	2-7/16	18.2	WS515	2.54	8.56	1.063	4.75	5.38	1-1/2	0.81
	2-1/2	18.0		64.5	217.4	27.0	120.7	136.7	38.1	20.6
	65mm	8.1								
215	2-11/16	19.0	WS515	2.33	9.13	1.063	4.75	5.50	1-1/2	0.81
	70mm	8.9		59.2	231.9	27.00	120.7	139.7	38.1	20.6
216	2-15/16	21.7	WS608	2.38	9.13	1.063	4.75	2.38	1-1/2	0.81
	3	21.5		60.5	231.6	27.00	120.7	60.5	38.1	20.6
	75mm	9.5								

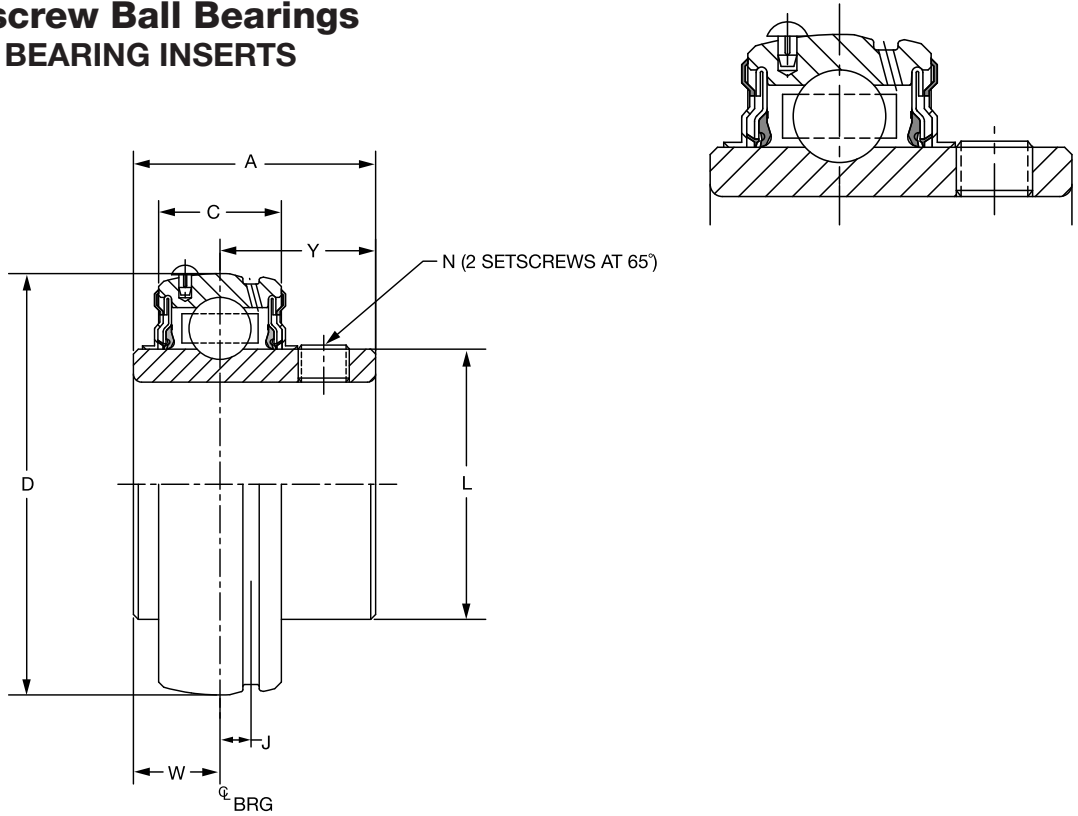
Series	Shaft Size	H	J	K	L	M	N	R	S	T
211	1-15/16	1.00	4.00	2.50	2.71	5.110/5.140	5.88	0.87	1.35	2.50
	2	25.4	101.6	63.5	68.8	129.79/130.56	149.4	22.1	34.3	63.5
	50mm									
212	2-3/16	1.25	4.00	2.50	2.97	5.110/5.140	5.88	0.90	1.41	2.50
	2-1/4	31.8	101.6	63.5	75.4	129.79/130.56	149.4	22.9	35.8	63.5
	55mm									
214	2-7/16	1.25	4.38	2.75	3.31	5.923/5.953	6.56	1.06	1.48	2.75
	2-1/2	31.8	111.3	69.9	84.1	150.44/151.21	166.6	26.9	37.6	69.9
	65mm									
215	2-11/16	1.25	4.38	2.75	3.62	5.923/5.953	6.69	0.86	1.47	2.75
	70mm	31.8	111.3	69.9	91.9	150.44/151.21	169.9	21.8	37.3	69.9
216	2-15/16	1.25	4.38	2.75	3.83	6.485/6.515	7.25	0.88	1.50	2.75
	3	31.8	111.3	69.9	97.3	164.72/165.48	184.2	22.4	38.1	69.9
	75mm									

FEATURES/BENEFITS PAGE B3-2	EASY SELECTION PAGE B3-3	SELECTION PAGE B3-5	ACCESSORIES PAGE B3-41
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SELECTION/DIMENSIONS



Extreme Duty Setscrew Ball Bearings SCED NORMAL DUTY BEARING INSERTS

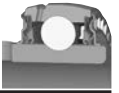


Series	Shaft Size	Standard Insert Part No.	Description	Weight Lbs kg	A	C	D	J	L	N	W	Y
204	1/2	@	INS-SCED-008L	.38	1.23	0.58	1.8504	0.15	1.12	1/4-28	0.50	0.73
	5/8	@	INS-SCED-010L	.35								
	3/4	076108	INS-SCED-012	.32								
	20mm	@	INS-SCED-20M	.16	31.2	14.7	47.000	3.8	28.4	M6x1	12.7	18.5
205	7/8	@	INS-SCED-014	.43	1.34	0.59	2.0472	0.16	1.32	1/4-28	0.56	0.78
	15/16	@	INS-SCED-015	.40								
	1	076109	INS-SCED-100	.37								
	25mm	076286	INS-SCED-25M	.18	34.0	15.0	52.000	4.1	33.5	M6x1	14.2	19.8
206	1-1/16	@	INS-SCED-101	.67	1.52	0.69	2.4409	0.16	1.57	5/16-24	0.58	0.94
	1-1/8	076110	INS-SCED-102	.63								
	1-3/16	076111	INS-SCED-103	.60								
	1-1/4	076112	INS-SCED-104S	.58								
	30mm	076287	INS-SCED-30M	.27	38.6	17.5	62.000	4.1	39.9	M8x1.25	14.7	23.9
207	1-1/4	076113	INS-SCED-104	1.02	1.71	0.75	2.8346	0.20	1.84	5/16-24	0.67	1.04
	1-5/16	@	INS-SCED-105	.97								
	1-3/8	076114	INS-SCED-106	.92								
	1-7/16	076115	INS-SCED-107	.86								
	35mm	076288	INS-SCED-35M	.44	43.4	19.1	72.000	5.1	46.7	M8x1.25	17.0	26.4

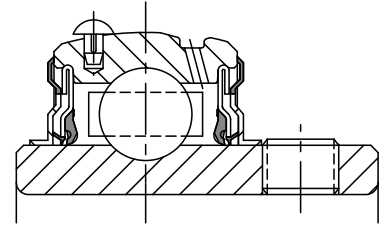
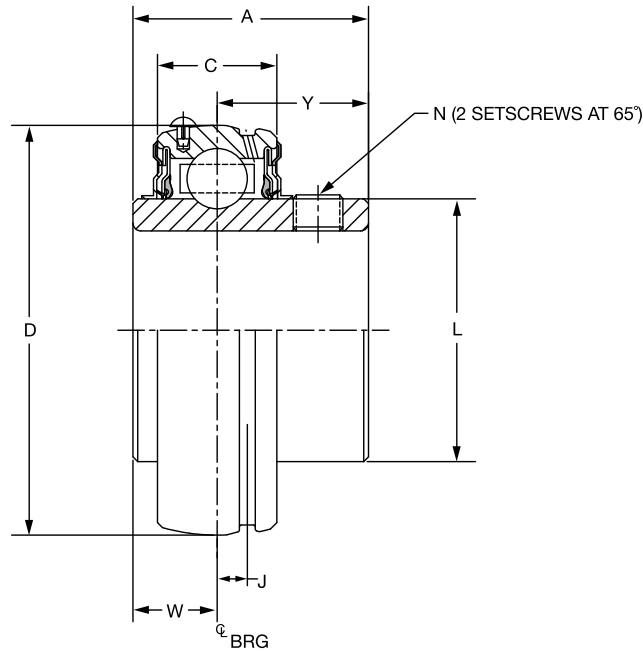
@ Assembled to order

FEATURES/BENEFITS PAGE B3-2	EASY SELECTION PAGE B3-3	SELECTION PAGE B3-5	ACCESSORIES PAGE B3-41
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SELECTION/DIMENSIONS



Extreme Duty Setscrew Ball Bearings SCED NORMAL DUTY BEARING INSERTS



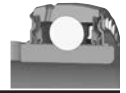
Series Size	Shaft	Standard Insert Part No.	Description	Weight Lbs kg	A	C	D	J	L	N	W	Y
208	1-1/2	076116	INS-SCED-108	1.27	1.94	0.87	3.1496	0.22	2.05	5/16-24	0.75	1.19
	1-5/8	@	INS-SCED-110	1.13								
	40mm	076289	INS-SCED-40M	0.51	49.3	22.1	80.000	5.6	52.1	M8x1.25	19.1	30.2
209	1-5/8	@	INS-SCED-110L	1.49	1.94	0.87	3.3465	0.25	2.22	5/16-24	0.75	1.19
	1-11/16	076117	INS-SCED-111	1.43								
	1-3/4	076118	INS-SCED-112	1.36								
	1-13/16	@	INS-SCED-113	1.30								
	45mm	076290	INS-SCED-45M	0.62	49.3	22.1	85.000	6.4	56.4	M8x1.25	19.1	30.2
210	1-15/16	076119	INS-SCED-115	1.48	1.94	0.87	3.5433	0.25	2.43	3/8-24	0.75	1.19
	2	076120	INS-SCED-200	1.39								
	50mm	076291	INS-SCED-50M	0.67	49.3	22.1	90.000	6.4	61.7	M10x1.5	19.1	30.2
211	2	076211	INS-SCMED-200	2.26	2.22	0.94	3.9370	0.25	2.71	3/8-24	0.87	1.35
	2-3/16	076121	INS-SCED-203	1.97								
	2-1/4	@	INS-SCED-204	1.87								
	55mm	076292	INS-SCED-55M	0.89	56.4	23.9	100.000	6.4	68.8	M10x1.5	22.1	34.3
212	2-1/4	@	INS-SCMED-204	2.85	2.31	1.02	4.3307	0.25	2.97	3/8-24	0.90	1.41
	2-7/16	076122	INS-SCED-207	2.49								
	60mm	076293	INS-SCED-60M	1.13	58.7	25.9	110.000	6.4	75.4	M10x1.5	22.9	35.8
214	2-1/2	076214	INS-SCMED-208	4.25	2.54	1.10	4.9213	0.26	3.31	3/8-24	1.06	1.48
	2-11/16	076123	INS-SCED-211	3.60								
	70mm	076294	INS-SCED-70M	1.63	64.5	27.9	125.000	6.6	84.1	M10x1.5	26.9	37.6
215	2-15/16	076124	INS-SCED-215	3.86	2.33	1.14	5.1181	0.28	3.62	3/8-24	0.86	1.47
	75mm	076295	INS-SCED-75M	1.75	59.2	29.0	130.000	7.1	91.9	M10x1.5	21.8	37.3
218	90mm	@	INS-SCED-90M	3.3	65.0	34.0	160.000	7.6	110.5	M10x1.5	24.4	40.6

@ Assembled to order.

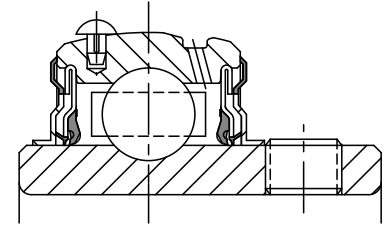
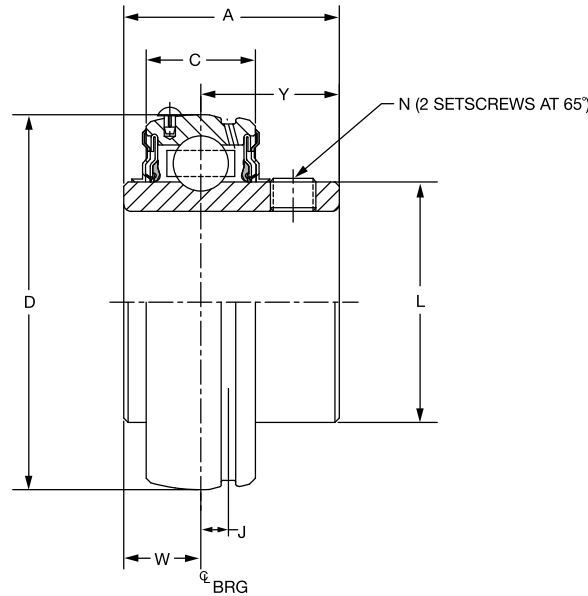
* 20 piece minimum

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SELECTION/DIMENSIONS



Extreme Duty Setscrew Ball Bearings SCMED MEDIUM DUTY BEARING INSERTS

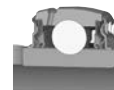


Series	Shaft Size	Standard Insert Part No.	Description	Weight Lbs. kg	A	C	D	J	L	N	W	Y
206	1	076204	INS-SCMED-100	0.71	1.52	0.69	2.4409	0.16	1.57	5/16-24	0.58	0.94
	25mm	076344	INS-SCMED-25M	0.32	38.6	17.5	62.000	4.1	39.9	M8x1.25	14.7	23.9
207	1-3/16	076205	INS-SCMED-103	1.07	1.71	0.75	2.8346	0.20	1.84	5/16-24	0.67	1.04
	1-1/4	076113	INS-SCED-104	1.02								
	30mm	076287	INS-SCED-30M	0.53	43.4	19.1	72.000	5.1	46.7	M8x1.25	17.0	26.4
208	1-7/16	076206	INS-SCMED-107	1.32	1.94	0.87	3.1496	0.22	2.05	5/16-24	0.75	1.19
	1-1/2#	076116	INS-SCED-108	1.27								
	35mm	076346	INS-SCMED-35M	0.60	49.3	22.1	80.000	5.6	52.1	M8x1.25	19.1	30.2
209	1-1/2	076207	INS-SCMED-108	1.62	1.94	0.87	3.3465	0.25	2.22	5/16-24	0.75	1.19
	1-5/8	@	INS-SCED-110L	1.49								
	40mm	076347	INS-SCMED-40M	0.71	49.3	22.1	85.000	6.4	56.4	M8x1.25	19.1	30.2
210	1-11/16	076208	INS-SCMED-111	1.82	1.94	0.87	3.5433	0.25	2.43	3/8-24	0.75	1.19
	1-3/4	076209	INS-SCMED-112	1.74								
	45mm	076348	INS-SCMED-45M	0.76	49.3	22.1	90.000	6.4	61.7	M10x1.5	19.1	30.2
211	1-15/16	076210	INS-SCMED-115	2.36	2.22	0.94	3.9370	0.25	2.71	3/8-24	0.87	1.35
	2	076211	INS-SCMED-200	2.26								
	50mm	076349	INS-SCMED-50M	1.03	56.4	23.9	100.000	6.4	68.8	M10x1.5	22.1	34.3
212	2-3/16	076212	INS-SCMED-203	2.97	2.31	1.02	4.3307	0.25	2.97	3/8-24	0.90	1.41
	2-1/4	@	INS-SCMED-204	2.85								
	55mm	076350	INS-SCMED-55M	1.27	58.7	25.9	110.000	6.4	75.4	M10x1.5	22.9	35.8
214	2-7/16	076213	INS-SCMED-207	4.39	2.54	1.10	4.9213	0.26	3.31	3/8-24	1.06	1.48
	2-1/2	076214	INS-SCMED-208	4.25								
	60mm	076351	INS-SCMED-65M	1.86	64.5	27.9	125.000	6.6	84.1	M10x1.5	26.9	37.6
215	2-11/16	076215	INS-SCMED-211	4.49	2.33	1.14	5.1181	0.28	3.62	3/8-24	0.86	1.47
	70mm	076352	INS-SCMED-70M	1.98	59.2	29.0	130.000	7.1	91.9	M10x1.5	21.8	37.3
216	2-15/16	076216	INS-SCMED-215	5.54	2.38	1.18	5.5118	0.29	3.83	3/8-24	0.88	1.50
	3	076217	INS-SCMED-300	5.52								
	75mm	076353	INS-SCMED-75M	2.51	60.5	30.0	140.000	7.4	97.3	M10x1.5	22.4	38.1
218	3-7/16	076218	INS-SCMED-307	7.35	2.56	1.34	6.2992	0.30	4.35	3/8-24	0.96	1.60
	3-1/2	076219	INS-SCMED-308	7.33								
	85mm	076354	INS-SCMED-85M	3.33	65.0	34.0	160.000	7.6	110.5	M10x1.5	24.4	40.6

@ Assembled to order

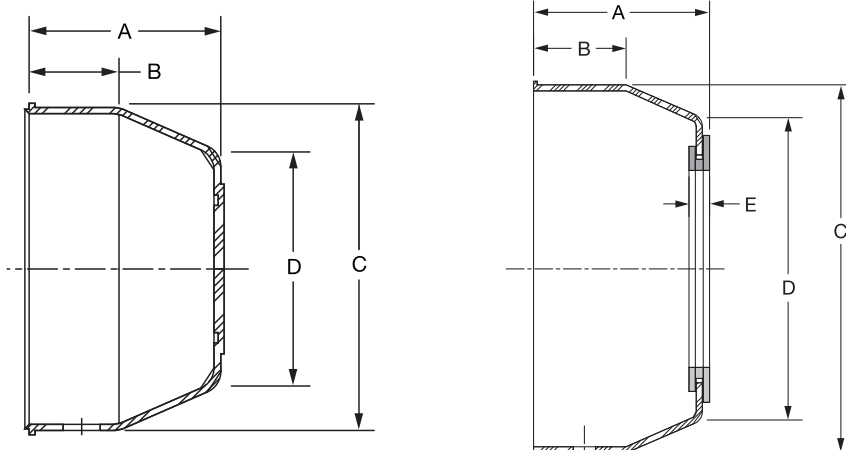
SCM Piloted Flange Only

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ACCESSORIES

Extreme Duty Setscrew Ball Bearing END CLOSURES

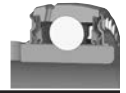


Series	Closed End Closure	
	Part Number	Description
204	128280	EC-204-Y
205	128281	EC-205-Y
206	128282	EC-206-Y
207	128283	EC-207-Y
208	128284	EC-208-Y
209	128285	EC-209-Y
210	128286	EC-210-Y
211	128277	EC-211-Y
212	128278	EC-212-Y
214	128220	EC-214
215	128221	EC-215
216	128222	EC-216
218	128223	EC-218

Shaft Size	Open End Closure	
	Part Number	Description
3/4	128350	ECO-012-Y
20mm	128363	ECO-20M-Y
1	128351	ECO-100-Y
25mm	128364	ECO-25M-Y
1-3/16	128352	ECO-103-Y
1-1/4	128353	ECO-104S-Y
30mm	128365	ECO-30M-Y
1-1/4	128355	ECO-104-Y
1-7/16	128354	ECO-107-Y
35mm	128366	ECO-35M-Y
1-1/2	128356	ECO-108-Y
40mm	128367	ECO-40M-Y
1-11/16	128357	ECO-111-Y
45mm	128368	ECO-45M-Y
1-15/16	128358	ECO-115-Y
50mm	128369	ECO-50M-Y
1-15/16	079702	ECO-115 (211) †
2	079701	ECO-200 (211) †
2-3/16	079700	ECO-203 (211)
2-1/4	079699	ECO-204 (211)
50mm	079698	ECO-50M (211) †
55mm	079697	ECO-55M (211)
2-3/16	079696	ECO-203 (212) †
2-1/4	079695	ECO-204 (212) †
2-7/16	079694	ECO-207 (212)
55mm	079693	ECO-55M (212) †
60mm	079692	ECO-60M (212)
2-7/16	127328	ECO-207 (214) †
2-1/2	127329	ECO-208 (214) †
2-11/16	127330	ECO-211 (214)
65mm	127337	ECO-65M (214) †
70mm	127338	ECO-70M (214)
2-11/16	127331	ECO-211 (215) †
2-15/16	127332	ECO-215 (215)
70mm	127339	ECO-70M (215) †
75mm	127340	ECO-75M (215)
2-15/16	127333	ECO-215 (216) †
3	127334	ECO-300 (216) †
75mm	127340	ECO-75M (216) †
3-7/16	127335	ECO-307 (218) †
3-1/2	127336	ECO-308 (218) †
85MM	127342	ECO-85M (218) †
90MM	127343	ECO-90M (218)

† SCM Series only

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ACCESSORIES

Extreme Duty Setscrew Ball Bearings

Open Cover Dimensions

Series	Shaft Size	A	B	C	D	E
204	3/4	1.19	0.53	1.91	1.38	0.19
	20mm	30.2	13.5	48.4	35.1	4.9
205	1	1.25	0.53	2.17	1.61	0.19
	25mm	31.8	13.5	55.1	40.9	4.9
206	1-3/16	1.39	0.56	2.50	0.97	0.19
	1-1/4					
	30mm	35.3	14.2	63.5	50.0	4.9
207	1-1/4	1.53	0.69	2.91	2.31	0.19
	1-7/16					
208	35mm	38.9	17.5	73.9	58.9	4.9
	1-1/2	1.59	0.69	3.31	2.77	0.20
209	40mm	40.6	17.5	84.1	70.1	5.1
	1-11/16	1.66	0.72	3.50	2.88	0.20
210	45mm	41.9	18.3	88.9	72.9	5.1
	1-15/16	1.72	0.91	3.63	3.00	0.20
211	50mm	43.7	23.1	91.4	76.2	5.1
	1-15/16	1.80	0.97	3.94	3.30	0.21
	2					
2-3/16	45.5	24.6	100.1	83.6	5.3	
2-1/4						
212	55mm	1.91	1.00	4.38	3.66	0.21
	60mm					
	55mm	48.3	25.4	111.3	92.7	5.3
214	2-7/16	3.00	1.50	4.90	3.75	0.30
	2-1/2					
	2-11/16	76.2	38.1	124.5	95.3	5.3
215	65mm	3.00	1.50	5.20	4.00	0.30
	70mm					
	70mm	76.2	38.1	132.1	101.6	5.3
216	75mm	3.00	1.50	5.50	4.38	0.30
	2-15/16					
218	3	76.2	38.1	139.7	111.1	5.3
	3-7/16	3.09	1.50	6.25	5.00	0.30
	3-1/2					
85mm	78.6	38.1	158.8	127.0	5.3	
90mm						

Closed Cover Dimensions

Series	Shaft Size	A	B	C	D
204	3/4	1.13	0.53	1.91	1.38
	20mm	28.7	13.5	48.4	35.1
205	1	1.19	0.53	2.17	1.61
	25mm	30.2	13.5	55.1	40.9
206	1-3/16	1.33	0.56	2.50	0.97
	1-1/4				
	30mm	33.8	14.2	63.5	50.0
207	1-1/4	1.47	0.69	2.91	2.31
	1-7/16				
208	35mm	37.3	17.5	73.9	58.9
	1-1/2	1.55	0.69	3.31	2.77
209	40mm	39.1	17.5	84.1	70.1
	1-11/16	1.59	0.72	3.50	2.88
210	45mm	40.4	18.3	88.9	72.9
	1-15/16	1.66	0.91	3.62	3.00
211	50mm	42.2	23.1	91.4	76.2
	1-15/16	1.80	0.97	3.94	3.30
	2				
2-3/16	45.5	24.6	100.1	83.6	
2-1/4					
212	55mm	1.91	1.00	4.38	3.66
	60mm				
	55mm	48.3	25.4	111.3	92.7
214	2-7/16	3.00	1.50	4.90	3.75
	2-1/2				
	2-11/16	76.2	38.1	124.5	95.3
215	65mm	3.00	1.50	5.20	4.00
	70mm				
	70mm	76.2	38.1	132.1	101.6
216	75mm	3.00	1.50	5.50	4.38
	2-15/16				
218	3	76.2	38.1	139.7	111.1
	3-7/16	3.09	1.50	6.25	5.00
	3-1/2				
85mm	78.6	38.1	158.8	127.0	
90mm					



Setscrew Ball Bearings

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FEATURES/BENEFITS

Setscrew Ball Bearings

For over 70 years, DODGE has been talking to mounted bearing users and listening to their needs. This experience led to the design of the optimum mounted ball bearing. A state-of-the-art facility was built to manufacture the new DODGE design.

The result is the DODGE SC/SCM/SL line. Its premium features make it the most reliable setscrew mounted ball bearing on the market and provides the user unmatched quality and true total value.

- Light Duty Narrow Inner Ring (SL)
- Normal Duty Wide Inner Ring (SC)
- Medium Duty Wide Inner Ring (SCM)
- Wide Variety of Housing Configurations
- Available in 1/2 to 3-1/2 (17 to 90mm) Bore Sizes
- Seal Options:
 - DUALGUARD seal
 - ProGuard Seal
 - Rubberized flinger
 - Low friction labyrinth on SC/ SCM
- Other Options:
 - FDA/USDA lubricant and other special lubricants
 - High temperature SC/SCM designed for temperatures from 225° F to 400° F. Factory assembled to order.

For application assistance, contact DODGE Engineering
 Phone 864-284-5700
 Fax 864-281-2317

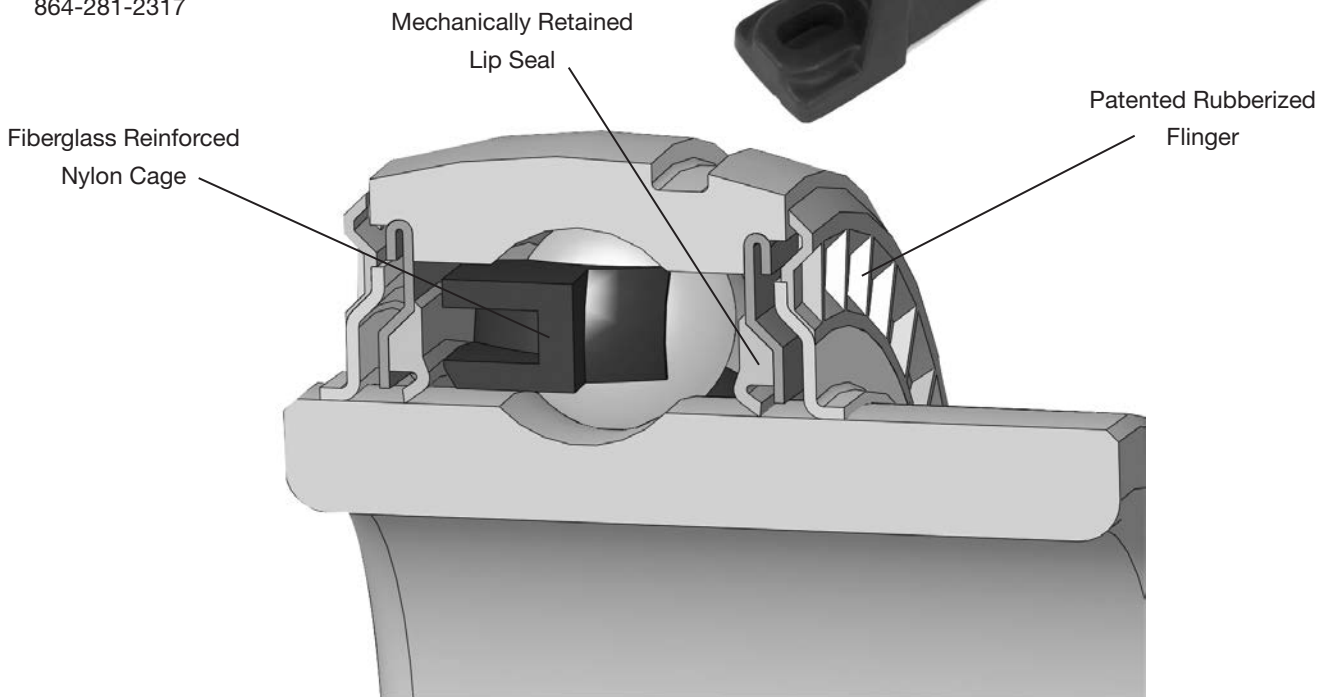
DODGE End Covers

Available from stock to fit SC, SCM and VSC mounted units, these end covers are designed for added protection from contaminants as well as for OSHA requirements. Covers are OSHA yellow.

Superior Locking Forces



The DODGE SC/SCM/SL line uses 65° design which offers an optimum balance between locking force and inner ring stress.



Note: Instruction manuals and drawings for Dodge bearings are available on www.dodge-pt.com



FEATURES/BENEFITS

Stronger, More Flexible Cage



The ball cage is made of heat-stabilized nylon with 33% fill short fiberglass reinforcement for added strength. The nylon material provides a natural lubricity for longer life. Fiberglass reinforcement allows higher operating temperatures than plain nylon, yet it is more resistant to fatigue than metallic cages. Short fiberglass allows greater flexibility than steel or normal fiberglass, especially under misalignment. That means longer life in mounted bearings where some degree of misalignment is unavoidably encountered.

Anti-Rotation Pin (SC,SCM)

An anti-rotation pin prevents rotation of the outer race within the housing. Simple and effective, it makes system inserts easier to replace. There is no need to remove and replace grease fittings, location pins or other devices.



Simplified Anti-rotation device

Note: Instruction manuals and drawings for Dodge bearings are available on www.dodge-pt.com

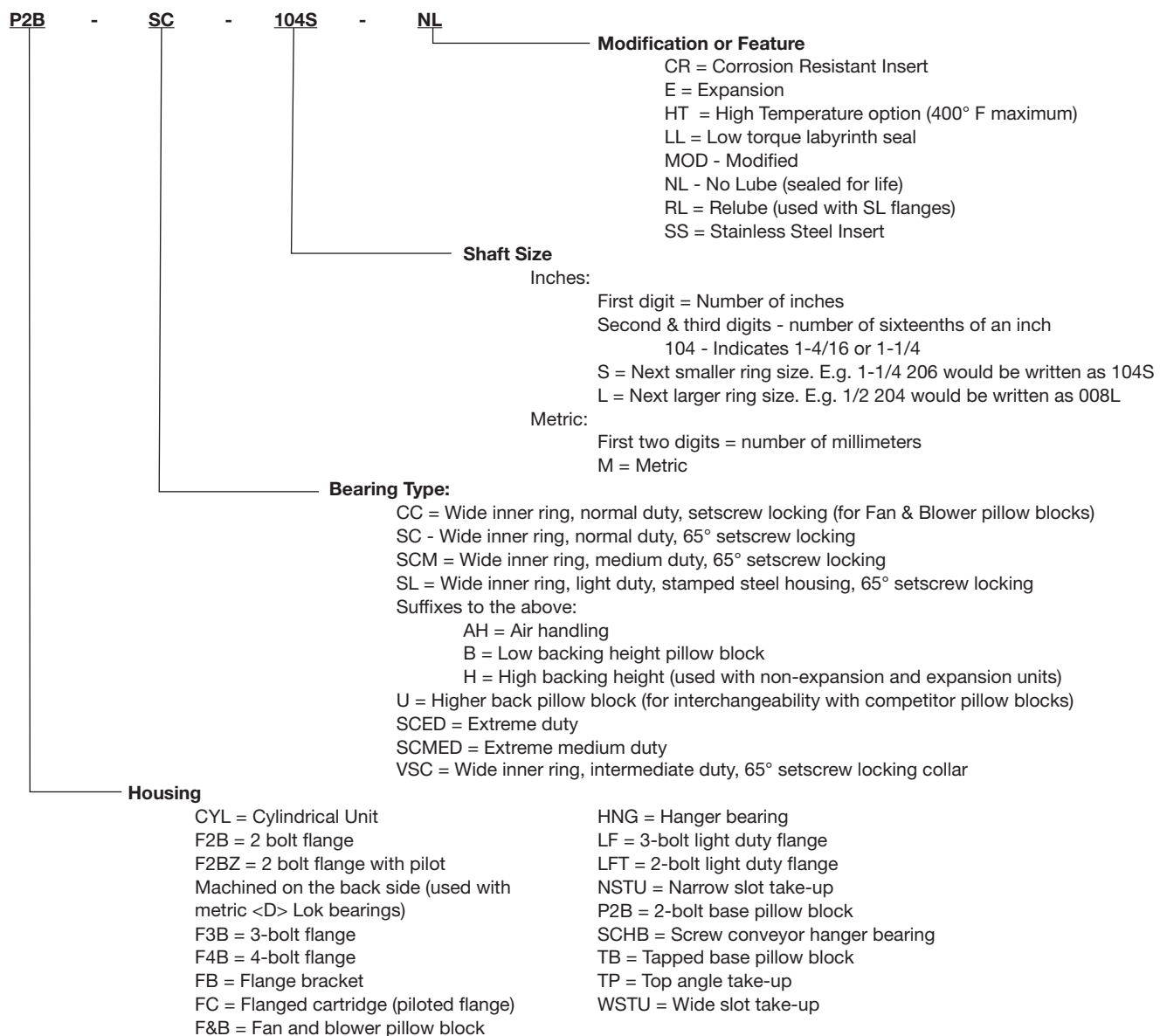


HOW TO ORDER/NOMENCLATURE

Setscrew Ball Bearings HOW TO ORDER

There are two ways to specify DODGE Bearings. Most of the product offering have part numbers with listings shown throughout this catalog. Use of part numbers ensures accurate ordering processing.

When part numbers are not shown, the product may be specified by description or part name. This method is used when ordering units that include modifications or options. To order by description, use the nomenclature key shown below and add any special instructions to the end of the description for options not covered by the nomenclature.



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SELECTION

Setscrew Ball Bearings

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Recommended Torque													
◆ Setscrews					D-LOK			Mounting Bolts					
Setscrew Size	Key Hex Across Flats	Recommended Torque			Cap Screw Size	Recom. Torque	EZ-KLEEN Recom. Torque	Metal Housings		EZ-KLEEN Housed Bearings			
		Standard Ball Bearing Insert		Corrosion Resistant Stainless Steel				Bolt Size	Recom. Dry Torque (Grade 2)	2-Bolt PB, 2 & 4 Bolt Fig. and Fig. Brackets		Tapped Base PB	
		Min	Max							Bolt Size	Torque ①	Bolt Size	Torque ②
(in.)	(in.)	(in.-lbs.)	(in.-lbs.)	(in.-lbs.)	(in.)	(in.0lbs.)	(in.-lbs.)	(in.)	(in.0lbs.)	(in.)	(in.-lbs.)	(in.)	(in.-lbs.)
#10	3/32	28	33	25	#8-32	58	46	3/8-16	240	3/8-16	225	3/8-16	175
1/4	1/8	66	80	60	#10-32	90	72	7/16-14	384	7/16-14	350	7/16-14	350
5/16	5/32	126	156	117	1/4-28	180	144	1/2-13	600	1/2-13	500	1/2-13	400
3/8	3/16	228	275	206	5/16-24	400	320	5/8-11	1200	9/16-12	650		
7/16	7/32	342	428	321	3/8-24	750	600	3/4-10	1950	5/8-11	1000		
								7/8-9	2890				
(mm)	(mm)	(N-m)	(N-m)	(N-m)	(mm)	(N-m)	(N-m)	(mm)	(N-m)	(mm)	(N-m)	① Torque for Austenitic (18-8) Stainless	
M5	2.5	3.2	3.7	2.8	M4	585	4.68	M10	29	M8	15	② Max. torque values published. Do not exceed	
M6	3	6.2	7.7	5.8	M5	10.75	8.6	M12	50	M10	25		
M8	4	14.2	17.8	13.4	M6	20.5	16.4	M16	124	M12	50		
M10	5	26	31	23	M8	45	36	M20	238	M14	75		
M12	6	46	57	43				M22	322	M18	125		

Lubrication

High Speed Operation - In the higher speed ranges, too much grease will cause over-heating. The amount of grease that the bearing will take for a particular high speed application can only be determined by experience. If excess grease in the bearing causes overheating, it will be necessary to remove grease fitting to permit excess grease to escape. The bearing has been greased at the factory and is ready to run. When establishing a relubrication schedule, note that a small amount of grease at frequent intervals is preferable to a large amount at infrequent intervals.

◆ **Note:** Dodge does not recommend the use of oils or locking agents on setscrew threads. However, if utilized, the minimum installation torque values should be followed.

Lubrication Guide								
Use a No. 2 Lithium complex base grease or equivalent*								
Hours Run per Day	Suggested Lubrication Period in Weeks							
	1 to 250 RPM	251 to 500 RPM	501 to 750 RPM	751 to 1000 RPM	1001 to 1500 RPM	1501 to 2000 RPM	2001 to 2500 RPM	2501 to 3000 RPM
8	12	12	10	7	5	4	3	2
16	12	7	5	4	2	2	1	1
24	10	5	3	2	1	1	1	1

* For EZ-KLEEN series bearings, use an aluminum complex base grease.

Lubrication recommendations are intended for standard products applied in general operating conditions. For modified products, high temperature applications, and other anomalous applications contact product engineering at 864-284-5700.

Note: Bearing analysis program "BEST" is available on www.ptwizard.com

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SELECTION



Setscrew Ball Bearings

DODGE mounted ball bearings are primarily designed for radial loading. However, they have the capacity to carry thrust loads and combined radial/thrust loads. The maximum recommended load which can be applied is limited by various components in the system, such as bearing, housing, shaft attachments, speed and life requirements. DODGE mounted ball bearings have been applied successfully when these limits have been exceeded under controlled operating conditions. Contact DODGE Engineering for applications which exceed these recommendations.

Select a bearing from the Selection Chart that has a radial load rating at the operating speed equal to or greater than the calculated Equivalent Radial load for a desired L_{10} life. This simple method is all that is required for the majority of general applications and provides for occasional average shock loads.

L_{10} Hours Life-is the life which may be expected for at least 90% of a given group of bearings operating under identical conditions.

For an L_{10} hours life other than those listed in the Selection Chart, multiply the equivalent Radial load by one of the following factors. For 50,000 L_{10} hours life, use a factor of 1.18 and for 80,000, use 1.39. Then select a bearing from the bold face (30,000) L_{10} ratings only in the Selection Chart that has a rating equal to or greater than this value.

Heavy Service-For heavy shock loads, frequent shock loads or severe vibrations, add up to 50% (according to severity of conditions) to the Equivalent Radial Load to obtain a Modified Equivalent Radial Load. Consult Application Engineering for additional selection assistance.

A thrust load value of $C/10$ is recommended as a guide for general applications and will give adequate L_{10} life. Where substantial radial load pulls the housing away from the mounting base, both the hold-down bolts and housing must be of adequate strength. Auxiliary load carrying devices, such as shear bars, are advisable for side or end-loading of pillow blocks and radial loads for flange units.

To determine the L_{10} hours life for loads and RPM's not listed use the following equation:

$$L_{10} = \left(\frac{C}{P} \right)^3 \times \frac{16,667}{N}$$

Where:

L_{10} = Life, hours

C = Dynamic Capacity, lbs. or N

P = Equivalent Radial Load, lbs. or N

N = Revolutions per minute

When the load on a ball bearing is solely a radial load with no thrust (axial) load, the Equivalent Radial Load (P) is equal to the actual radial load. However, when a thrust (axial) load is applied, the radial and thrust loads applied must be converted into an Equivalent Radial Load. The use of the X (radial factor) and Y (thrust factor) from Table 1 convert the actual applied thrust and radial loads to an Equivalent Radial Load

which has the same effect on the life of a bearing as a radial load of this magnitude.

$$P = (X \times F_R) + (Y \times F_A)$$

Where:

P = Equivalent Radial Load, lbs.

F_R = Radial load, lbs.

F_A = Thrust load, lbs.

e = Thrust load to radial load factor (Table 1)

X = Radial load factor (Table 1)

Y = Thrust factor (Table 1)

C_0 = Basic static capacity

To find X and Y, first calculate F_A/C_0 to determine e. Calculate F_A/F_R and compare to e to determine the X and Y factors to use from Table 1.

Substitute all known values into the Equivalent Radial Load equation. The Equivalent Radial loads (P) thus determined can be used in the L_{10} life formula or compared to the allowable Equivalent Radial Load rating desired in the expanded rating chart to select a bearing (Table 2).

If calculated value of P is less than F_R , use $P=F_R$.

F_A / C_0	e	Radial/Thrust Factors			
		If F_A/F_R is equal to or less than e		If F_A/F_R is greater than e	
		$F_A/F_R \leq e$		$F_A/F_R > e$	
		X	Y	X	Y
0.014	0.19	1	0	0.56	2.30
0.021	0.21	1	0	0.56	2.15
0.028	0.22	1	0	0.56	1.99
0.042	0.24	1	0	0.56	1.85
0.056	0.26	1	0	0.56	1.71
0.070	0.27	1	0	0.56	1.63
0.084	0.28	1	0	0.56	1.55
0.110	0.30	1	0	0.56	1.45
0.170	0.34	1	0	0.56	1.31
0.280	0.38	1	0	0.56	1.15
0.420	0.42	1	0	0.56	1.04
0.560	0.44	1	0	0.56	1.00

Lubrication-DODGE Ball Bearings are lubricated at the factory and are ready to run. The bearings are initially lubricated with lithium complex based grease and should be relubricated with the same or some equivalent. For high speeds, high loads, extreme temperatures and other abnormal operating conditions, special greases may be required. Contact DODGE Application Engineering for recommendations on these types of applications.

Misalignment-DODGE Ball Bearings are designed to allow a maximum of $\pm 2^\circ$ static misalignment. These bearings are not suitable for dynamic misalignment. To ensure good alignment, mounting surfaces must be checked for flatness and must lie in the same plane. When tightening base bolts, each bolt should be alternately tightened in incremental torque values until full torque is achieved to prevent the angular shifting of the pillow block that occurs when one bolt is tightened to its full torque. Shimming may be required to minimize misalignment.

Shaft Tolerances		
Normal Shaft Size Inches	Commercial Shaft Tolerances Inches	Recommended Shaft Tolerances Setscrew Ball Bearings Inches
Up to 1-1/2"	+0.000 -0.002	+0.0000 -0.0005
Over 1-1/2" to 2-1/2"	+0.000 -0.003	+0.0000 -0.0010
Over 2-1/2" to 4"	+0.000 -0.004	+0.0000 -0.0010

Note: Bearing analysis program "BEST" is available on www.ptwizard.com

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SELECTION

Setscrew Ball Bearing Inch

Table 2: Easy Selection Table For Ball Bearing Mounted Units

Ring Size	Shaft Size		Dynamic Capacity C, Lbs.	Static Capacity Co, Lbs.	L ₁₀ LIFE HOURS	Allowable Equivalent Radial Load Rating (Lbs.) At Various RPM*									
	SC, VSC, SL, CC	SCM				50	150	250	500	750	1000	1500	1750	2000	
203	1/2 5/8		2158	1079	20000	550	380	320	255	225	205	175	170	160	
					30000	480	335	280	225	195	175	155	145	140	
					40000	440	305	255	205	175	160	140	135	130	
					60000	380	265	225	175	155	140	125	115	110	
					100000	320	225	190	150	130	120	105	100	95	
204	1/2 5/8 3/4 13/16		2899	1482	20000	740	515	435	345	300	275	240	225	215	
					30000	645	450	380	300	260	240	210	200	190	
					40000	590	410	345	275	240	215	190	180	170	
					60000	515	355	300	240	210	190	165	155	150	
					100000	435	300	255	200	175	160	140	130	125	
205	7/8 15/16 1		3146	1769	20000	805	560	470	375	325	295	260	245	235	
					30000	705	485	410	325	285	260	225	215	205	
					40000	640	445	375	295	260	235	205	195	185	
					60000	560	385	325	260	225	205	180	170	165	
					100000	470	325	275	220	190	175	150	145	135	
206	1-1/16 1-1/8 1-3/16 1-1/4	1	4368	2538	20000	1115	775	655	520	455	410	360	340	325	
					30000	975	675	570	455	395	360	315	300	285	
					40000	885	615	520	410	360	325	285	270	260	
					60000	775	535	455	360	315	285	250	235	225	
					100000	655	455	380	305	265	240	210	200	190	
207	1-1/4 1-5/16 1-3/8 1-7/16	1-3/16 1-1/4	5759	3461	20000	1475	1020	860	685	595	545	475	450	430	
					30000	1285	890	755	595	520	475	415	395	375	
					40000	1170	810	685	545	475	430	375	355	340	
					60000	1020	710	595	475	415	375	330	310	300	
					100000	860	595	505	400	350	315	275	265	250	
208	1-1/2 1-5/8	1-7/16 1-1/2**	7332	4475	20000	1875	1300	1095	870	760	690	605	575	550	
					30000	1640	1135	960	760	665	605	525	500	480	
					40000	1490	1030	870	690	605	550	480	455	435	
					60000	1300	900	760	605	525	480	420	400	380	
					100000	1095	760	640	510	445	405	355	335	320	
209	1-5/8 1-11/16 1-3/4	1-1/2	7891	4906	20000	2020	1400	1180	935	820	745	650	615	590	
					30000	1765	1225	1030	820	715	650	570	540	515	
					40000	1600	1110	935	745	650	590	515	490	470	
					60000	1400	970	820	650	570	515	450	430	410	
					100000	1180	820	690	550	480	435	380	360	345	
210	1-15/16 2	1-11/16 1-3/4	7891	5213	20000	2020	1400	1180	935	820	745	650	615	590	
					30000	1765	1225	1030	820	715	650	570	540	515	
					40000	1600	1110	935	745	650	590	515	490	470	
					60000	1400	970	820	650	570	515	450	430	410	
					100000	1180	820	690	550	480	435	380	360	345	
211	2 2-3/16 2-1/4	1-15/16 2	9755	6588	20000	2491	1727	1457	1156	1010	918	802	761	729	
					30000	2176	1509	1272	1010	882	802	700	665	636	
					40000	1977	1371	1156	918	802	728	636	604	578	
					60000	1727	1197	1010	802	700	636	556	528	505	
					100000	1457	1010	852	676	591	537	469	445	426	
212	2-1/4 2-7/16	2-3/16 2-1/4	11791	8100	20000	3015	2090	1765	1400	1225	1110	970	925	880	
					30000	2635	1825	1540	1225	1070	970	880	805	770	
					40000	2395	1660	1400	1110	970	880	770	730	700	
					60000	2090	1450	1225	970	850	770	675	640	610	
					100000	1765	1225	1030	820	715	650	570	540	515	
214	2 11/16	2-7/16 2-1/2	13995	9838	20000	3580	2480	2095	1660	1450	1320	1155	1095	1045	
					30000	3125	2170	1830	1450	1270	1155	1005	955	915	
					40000	2840	1970	1660	1320	1155	1045	915	870	830	
					60000	2480	1720	1450	1155	1005	915	800	760	725	
					100000	2095	1450	1225	970	850	770	675	640	615	
215	2-15/16	2-11/16	14872	11108	20000	3805	2640	2225	1765	1545	1400	1225	1165	1115	
					30000	3325	2305	1945	1545	1350	1225	1070	1015	975	
					40000	3020	2095	1765	1400	1225	1115	975	925	885	
					60000	2640	1830	1545	1225	1070	975	850	805	770	
					100000	2225	1545	1300	1035	905	820	715	680	650	
216	2-15/16 3		17407	13102	20000	4450	3085	2605	2065	1805	1640	1435	1360	1300	
					30000	3890	2695	2275	1805	1580	1435	1250	1190	1140	
					40000	3535	2450	2065	1640	1435	1300	1140	1080	1035	
					60000	3085	2140	1805	1435	1250	1140	995	945	905	
					100000	2605	1805	1525	1210	1055	960	840	795	760	
218	3-7/16 3-1/2		21451	16641	20000	5485	3805	3210	2550	2225	2025	1765	1680	1605	
					30000	4795	3325	2805	2225	1945	1765	1545	1465	1405	
					40000	4355	3020	2550	2025	1765	1605	1405	1335	1276	
					60000	3805	2640	2225	1765	1545	1405	1225	1165	1115	
					100000	3210	2225	1880	1490	1300	1185	1035	980	940	

* Slight interference fit required when operating on the right of the heavy line or in the shaded area ** Piloted flange only

Note: Bearing analysis program "BEST" is available on www.ptwizard.com

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SELECTION



Setscrew Ball Bearing Inch

Table 2 (continued): Easy Selection Table for Ball Bearing Mounted Units

Ring Size	Shaft Size		Dynamic Capacity C, Lbs.	Static Capacity Co, Lbs.	L ₁₀ life hours	Allowable Equivalent Radial Load Rating (Lbs.) At Various RPM*									
	SC, VSC, SL, CC	SCM				2500	3000	3500	4000	4500	5000	5500	6500	7500	
203	1/2 5/8		2158	1079	20000	150	140	135	130	125	120	115	110	105	
					30000	130	125	115	110	105	100	95	90	85	80
					40000	120	110	105	100	95	90	85	80	75	70
					60000	105	95	90	85	80	75	70	65	60	55
					100000	85	80	75	70	65	60	55	50	45	40
204	1/2 5/8 3/4 13/16		2899	1482	20000	200	190	180	170	165	160	155	145	140	
					30000	175	165	155	150	145	140	135	130	120	
					40000	160	150	145	135	130	125	120	115	110	
					60000	140	130	125	120	115	110	105	100	95	
					100000	115	110	105	100	90	85	80	75	70	
205	7/8 15/16 1		3146	1769	20000	220	205	195	185	180	175	170	160	150	
					30000	190	180	170	165	155	150	145	140	130	
					40000	175	165	155	150	140	135	130	125	120	
					60000	150	140	135	130	125	120	115	110	105	
					100000	125	120	115	110	105	100	95	90	85	
206	1-1/16 1-1/8 1-3/16 1-1/4	1	4368	2538	20000	305	285	270	260	250	240	235	200		
					30000	265	250	235	225	220	210	205	195		
					40000	240	225	215	205	200	190	185	175		
					60000	210	200	190	180	175	165	160	155		
					100000	175	165	160	150	145	140	135	130		
207	1-1/4 1-5/16 1-3/8 1-7/16	1-3/16 1-1/4	5759	3461	20000	400	375	355	340	330	315	305			
					30000	350	330	310	300	285	275	270			
					40000	315	300	285	270	260	250	245			
					60000	275	260	250	235	230	220	125			
					100000	235	220	210	200	190	185	180			
208	1-1/2 1-5/8	1-7/16 1-1/2**	7332	4475	20000	510	480	455	435	420	405				
					30000	445	420	400	380	365	355				
					40000	405	380	360	345	330	320				
					60000	355	330	315	300	290	280				
					100000	300	280	265	255	245	235				
209	1-5/8 1-11/16 1-3/4	1-1/2	7891	4906	20000	550	515	490	470	450	435				
					30000	480	450	430	410	395	380				
					40000	435	410	390	370	360	345				
					60000	380	360	340	325	310	300				
					100000	320	300	285	275	265	255				
210	1-15/16 2	1-11/16 1-3/4	7891	5213	20000	550	515	490	470	450					
					30000	480	450	430	410	395					
					40000	435	410	390	370	360					
					60000	380	360	340	325	310					
					100000	320	300	285	275	265					
211	2 2-3/16 2-1/4	1-15/16 2	9755	6588	20000	676	636	604	578						
					30000	591	556	528	505						
					40000	537	505	480	459						
					60000	469	441	419	401						
					100000	395	372	353	338						
212	2-1/4 2-7/16	2-3/16 2-1/4	11791	8100	20000	820	770	730							
					30000	715	675	640							
					40000	650	610	580							
					60000	570	535	510							
					100000	480	450	430							
214	2 11/16	2-7/16 2-1/2	13995	9838	20000	970	915								
					30000	850	800								
					40000	770	725								
					60000	675	635								
					100000	570	535								
215	2-15/16	2-11/16	14872	11108	20000	1035	975								
					30000	905	850								
					40000	820	770								
					60000	715	675								
					100000	605	570								
216		2-15/16 3	17407	13102	20000	1210									
					30000	1055									
					40000	960									
					60000	840									
					100000	705									
218		3-7/16 3-1/2	21451	16641	20000										
					30000										
					40000										
					60000										
					100000										

* Slight interference fit required when operating on the right of the heavy line or in the shaded area ** Piloted flange only

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SELECTION

Table 2 (continued): Easy Selection Table for Ball Bearing Mounted Units

Ring Size	Shaft Size		Dynamic Capacity C, N.	Static Capacity Co, N.	L ₁₀ life hours	Allowable Equivalent Radial Load Rating (N.) At Various RPM*								
	SC, VSC, SL, CC	SCM				50	150	250	500	750	1000	1500	1750	2000
203	17mm		9600	4800	20000	2446	1690	1423	1134	1001	912	778	756	712
					30000	2135	1490	1245	1001	867	778	689	645	623
					40000	1957	1357	1134	912	778	712	623	600	578
					60000	1690	1179	1001	778	689	623	556	512	489
					100000	1423	1001	845	667	578	534	467	445	423
204	20mm		12895	6592	20000	3292	2291	1935	1535	1334	1223	1068	1001	956
					30000	2869	2002	1690	1334	1156	1068	934	890	845
					40000	2624	1824	1535	1223	1068	956	845	801	756
					60000	2291	1579	1334	1068	934	845	734	689	667
					100000	1935	1334	1134	890	778	712	623	578	556
205	25mm		13995	7869	20000	3581	2491	2091	1668	1446	1312	1156	1090	1045
					30000	3136	2157	1824	1446	1268	1156	1001	956	912
					40000	2847	1979	1668	1312	1156	1045	912	867	823
					60000	2491	1712	1446	1156	1001	912	801	756	734
					100000	2091	1446	1223	979	845	778	667	645	600
206	30mm	25mm	18993	11,290	20000	4960	3447	2913	2313	2024	1824	1601	1512	1446
					30000	4337	3002	2535	2024	1757	1601	1401	1334	1268
					40000	3936	2736	2313	1824	1601	1446	1268	1201	1156
					60000	3447	2380	2024	1601	1401	1268	1112	1045	1001
					100000	2913	2024	1690	1357	1179	1068	934	890	845
207	35mm	30mm	25628	15,395	20000	6561	4537	3825	3047	2647	2424	2113	2002	1913
					30000	5716	3959	3358	2674	2313	2113	1846	1757	1668
					40000	5204	3603	3047	2424	2113	1913	1668	1579	1512
					60000	4537	3158	2647	2113	1846	1669	1468	1379	1334
					100000	3825	2647	2246	1779	1557	1401	1223	1179	1112
208	40mm	35mm	32627	19,906	20000	8340	5782	4871	3870	3380	3069	2691	2558	2446
					30000	7295	5048	4270	3380	2958	2691	2335	2224	2135
					40000	6628	4581	3870	3069	2691	2446	2135	2024	1935
					60000	5782	4003	3380	2691	2335	2135	1868	1779	1690
					100000	4871	3380	2847	2268	1979	1801	1579	1490	1423
209	45mm	40mm	35115	21,823	20000	8985	6227	5249	4159	3647	3314	2891	2736	2624
					30000	7851	5449	4581	3647	3180	2891	2535	2402	2291
					40000	7117	4937	4159	3314	2891	2624	2291	2180	2091
					60000	6227	4315	3647	2891	2535	2291	2002	1913	1824
					100000	5249	3647	3069	2446	2135	1935	1690	1601	1535
210	50mm	45mm	35115	23,189	20000	8985	6227	5249	4159	3647	3314	2891	2736	2624
					30000	7851	5449	4581	3647	3180	2891	2535	2402	2291
					40000	7117	4937	4159	3314	2891	2624	2291	2180	2091
					60000	6227	4315	3647	2891	2535	2291	2002	1913	1824
					100000	5249	3647	3069	2446	2135	1935	1690	1601	1535
211	55mm	50mm	43394	29,305	20000	11079	7682	6479	5142	4492	4082	3566	3387	3241
					30000	9678	6711	5660	4492	3924	3566	3115	2959	2831
					40000	8793	6097	5142	4082	3566	3240	2830	2688	2572
					60000	7682	5326	4492	3566	3115	2830	2472	2348	2247
					100000	6479	4492	3789	3007	2627	2387	2085	1981	1895
212	60mm	55mm	52470	36,031	20000	13411	9296	7851	6227	5449	4937	4315	4114	3914
					30000	11720	8118	6850	5449	4759	4315	3914	3581	3425
					40000	10653	7384	6227	4937	4315	3914	3425	3247	3114
					60000	9296	6450	5449	4315	3781	3425	3002	2847	2713
					100000	7851	5449	4581	3647	3180	2891	2535	2402	2291
214	70mm	65mm	62278	43,762	20000	15924	11031	9319	7384	6450	5871	5137	4871	4648
					30000	13900	9672	8140	6450	5649	5137	4470	4248	4070
					40000	12632	8763	7384	5871	5137	4648	4070	3870	3692
					60000	11031	7651	6450	5137	4470	4070	3558	3380	3225
					100000	9319	6450	5449	4315	3781	3425	3002	2847	2736
215	75mm	70mm	66180	49,411	20000	16925	11743	9897	7851	6872	6227	5449	5182	4960
					30000	14790	10253	8651	6872	6005	5449	4759	4515	4337
					40000	13433	9319	7851	6227	5449	4960	4337	4114	3936
					60000	11743	8140	6872	5449	4759	4337	3781	3581	3425
					100000	9897	6872	5782	4604	4025	3647	3180	3025	2891
216	75mm		77426	58,281	20000	19794	13722	11587	9185	8029	7295	6383	6049	5782
					30000	17303	11987	10119	8029	7028	6383	5560	5293	5071
					40000	15724	10898	9185	7295	6383	5782	5071	4804	4604
					60000	13722	9519	8029	6393	5560	5071	4426	4203	4025
					100000	11587	8029	6783	5382	4693	4270	3736	3536	3380
218	85mm		95371	74,023	20000	24397	16925	14278	11342	9897	9007	7851	7473	7139
					30000	21328	14790	12477	9897	8651	7851	6872	6516	6249
					40000	19371	13433	11342	9007	7851	7139	6249	5938	5676
					60000	16925	11743	9897	7851	6872	6249	5449	5182	4960
					100000	14278	9897	8362	6628	5782	5271	4604	4359	4181

* Slight interference fit required when operating on the right of the heavy line or in the shaded area

Note: Bearing analysis program "BEST" is available on www.ptwizard.com

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SELECTION



Setscrew Ball Bearing Inch

Table 2 (continued): Easy Selection Table for Ball Bearing Mounted Units

Ring Size	Shaft Size		Dynamic Capacity C, N.	Static Capacity Co, N.	L ₁₀ Life Hours	Allowable equivalent radial load rating (n.) At various RPM*								
	SC, VSC, SL, C	SCM				2500	3000	3500	4000	4500	5000	5500	6500	7500
203	17mm		9600	4800	20000	667	623	600	578	556	534	512	489	467
					30000	578	556	512	489	467	445	423	400	
					40000	534	489	467	445	423	400	378	356	
					60000	467	423	423	400	378	356	334	311	
					100000	378	356	356	334	311	289	289	267	
204	20mm		12895	6592	20000	890	845	801	756	734	712	689	645	623
					30000	778	724	689	667	645	623	600	578	534
					40000	712	667	645	600	578	556	534	512	489
					60000	623	578	556	534	512	489	467	445	423
					100000	512	489	467	445	400	423	400	378	356
205	25mm		13995	7869	20000	979	912	867	823	801	778	756	712	667
					30000	845	801	756	734	689	667	645	623	578
					40000	778	734	689	667	623	600	600	556	534
					60000	667	623	600	578	556	534	512	489	467
					100000	556	534	512	489	467	445	445	423	400
206	30mm	25mm	18993	11,290	20000	1357	1268	1201	1156	1112	1068	1045	979	
					30000	1179	1112	1045	1001	979	934	912	867	
					40000	1068	1001	958	912	890	845	823	778	
					60000	934	890	845	801	778	734	712	689	
					100000	778	734	712	667	645	623	600	578	
207	35mm	30mm	25628	15,395	20000	1779	1668	1579	1512	1468	1401	1357		
					30000	1557	1468	1379	1134	1268	1223	1201		
					40000	1401	1334	1268	1201	1156	1112	1090		
					60000	1223	1156	1112	1045	1023	979	956		
					100000	1045	979	934	890	845	823	801		
208	40mm	35mm	32627	19,906	20000	2268	2135	2024	1935	1868	1801			
					30000	1979	1868	1779	1690	1624	1579			
					40000	1801	1690	1601	1535	1468	1423			
					60000	1576	1468	1401	1334	1290	1245			
					100000	1334	1245	1179	1134	1090	1045			
209	45mm	40mm	35115	21,823	20000	2446	2291	2180	2091	2002	1935			
					30000	2135	2002	1913	1824	1757	1690			
					40000	1935	1824	1735	1646	1601	1535			
					60000	1690	1601	1512	1446	1379	1334			
					100000	1423	1334	1268	1223	1179	1134			
210	50mm	45mm	35115	23,189	20000	2446	2291	2180	2091	2002				
					30000	2135	2002	1913	1824	1757				
					40000	1935	1824	1735	1646	1601				
					60000	1690	1601	1512	1446	1379				
					100000	1423	1334	1268	1223	1179				
211	55mm	50mm	43394	29,305	20000	3007	2830	2688	2571					
					30000	2627	2472	2348	2246					
					40000	2387	2246	2134	2041					
					60000	2085	1962	1864	1783					
					100000	1759	1655	1572	1504					
212	60mm	55mm	52470	36,031	20000	3647	3425	3247						
					30000	3180	3002	2847						
					40000	2891	2713	2580						
					60000	2535	2380	2268						
					100000	2135	2002	1913						
214	70mm	65mm	62278	43,762	20000	4315	4070							
					30000	3781	3558							
					40000	3425	3225							
					60000	3002	2824							
					100000	2535	2380							
215	75mm	70mm	66180	49,411	20000	4604	4337							
					30000	4025	3781							
					40000	3647	3425							
					60000	3180	3002							
					100000	2691	2535							
216		75mm	77426	58,281	20000	5382								
					30000	4693								
					40000	4270								
					60000	3736								
					100000	3136								
218		85mm	95371	74,023	20000									
					30000									
					40000									
					60000									
					100000									

* Slight interference fit required when operating on the right of the heavy line or in the shaded area

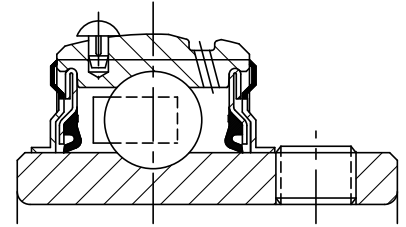
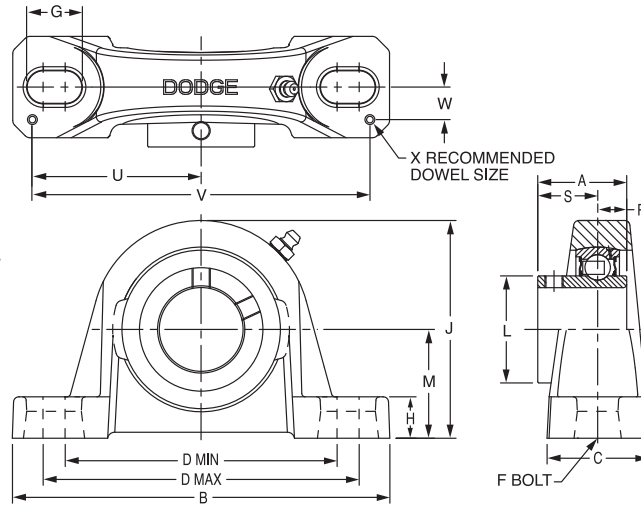
Note: Bearing analysis program "BEST" is available on www.ptwizard.com

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC AND SCU NORMAL DUTY PILLOW BLOCKS



Lube Fitting
203 series - 1/4-28 tapered thread
204 series and larger - 1/8-27 NPT

Series	Shaft Size	Standard		No-Lube/Seal for Life (-NL)	
		Part No.	Description	Part No.	Description
203	1/2	123830	P2B-SC-008	123932	P2B-SC-008-NL
	5/8	123831	P2B-SC-010	126500	P2B-SC-010-NL
	17mm	053170	P2B-SC-17M	@	P2B-SC-17M-NL
203 (SCU)	1/2	123753	P2B-SCU-008	@	P2B-SCU-008-NL
	5/8	123754	P2B-SCU-010	@	P2B-SCU-010-NL
	17mm	125850	P2B-SCU-17M	@	P2B-SCU-17M-NL
204	1/2	123835	P2B-SC-008L	052101	P2B-SC-008L-NL
	5/8	123836	P2B-SC-010L	@	P2B-SC-010L-NL
	3/4	123803	P2B-SC-012	052012	P2B-SC-012-NL
	20mm	125851	P2B-SC-20M	068372	P2B-SC-20M-NL
205	7/8	123804	P2B-SC-014	126502	P2B-SC-014-NL
	15/16	123805	P2B-SC-015	126503	P2B-SC-015-NL
	1	123806	P2B-SC-100	123824	P2B-SC-100-NL
	25mm	125852	P2B-SC-25M	056744	P2B-SC-25M-NL
206	1-1/16	123807	P2B-SC-101	126504	P2B-SC-101-NL
	1-1/8	123808	P2B-SC-102	126505	P2B-SC-102-NL
	1-3/16	123809	P2B-SC-103	123828	P2B-SC-103-NL
	1-1/4	123170	P2B-SC-104S	049852	P2B-SC-104S-NL
	30mm	125853	P2B-SC-30M	074162	P2B-SC-30M-NL
206 (SCU)	1-1/16	123877	P2B-SCU-101	@	P2B-SCU-101-NL
	1-1/8	123878	P2B-SCU-102	@	P2B-SCU-102-NL
	1-3/16	123879	P2B-SCU-103	050837	P2B-SCU-103-NL
	1-1/4	123894	P2B-SCU-104S	073282	P2B-SCU-104S-NL
	30mm	125854	P2B-SCU-30M	@	P2B-SCU-30M-NL
207	1-1/4	123810	P2B-SC-104	123933	P2B-SC-104-NL
	1-5/16	123811	P2B-SC-105	@	P2B-SC-105-NL
	1-3/8	123812	P2B-SC-106	123781	P2B-SC-106-NL
	1-7/16	123813	P2B-SC-107	123792	P2B-SC-107-NL
	35mm	125855	P2B-SC-35M	@	P2B-SC-35M-NL

@ Assembled to order.

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC AND SCU NORMAL DUTY PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Wgt. lbs. kgs	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S	U	V	W	X	
						Min	Max													
203	1/2	1.1	1.00	5.00	1.20	3.25	4.06	3/8	0.84	0.47	2.14	0.96	1.06	0.36	0.64	2.25	4.50	0.38	0.12	
	5/8	1.0																		
	17mm	0.4	25.4	127.0	30.5	82.6	103.1	M10	21.3	11.9	54.4	24.4	27.0	9.1	16.3	57.2	114.3	9.7	3.0	
203 SCU	1/2	1.2	1.00	5.00	1.20	3.25	4.06	3/8	0.84	0.59	2.27	0.96	1.19	0.36	0.64	2.25	4.50	0.38	0.12	
	5/8	1.0																		
	17mm	0.4	25.4	127.0	30.5	82.6	103.1	M10	21.3	15.0	57.7	24.4	30.2	9.1	16.3	57.2	114.3	9.7	3.0	
204	1/2	1.6	1.23	5.25	1.34	3.38	4.19	3/8	0.85	0.53	2.56	1.12	1.31	0.50	0.73	2.25	4.50	0.50	0.12	
	5/8	1.5																		
	3/4	1.4																		
205	20mm	0.7	31.2	133.4	34.0	85.9	106.4	M10	21.6	13.5	65.0	28.4	33.3	12.7	18.5	57.2	114.3	12.7	3.0	
	7/8	1.8	1.34	5.50	1.40	3.69	4.50	3/8	0.85	0.58	2.77	1.32	1.44	0.56	0.78	2.50	5.00	0.50	0.12	
	15/16	1.7																		
206	1	1.6																		
	25mm	0.7	34.0	139.7	35.6	93.7	114.3	M10	21.6	14.7	70.4	33.5	36.5	14.2	19.8	63.5	127.0	12.7	3.0	
	1-1/16	2.8	1.52	6.25	1.75	4.25	5.00	1/2	0.94	0.68	3.25	1.57	1.63	0.58	0.94	2.88	5.76	0.56	0.12	
206 SCU	1-1/8	2.7																		
	1-3/16	2.6																		
	1-1/4	2.5																		
207	30mm	1.1	38.6	158.8	44.5	108.0	127.0	M12	23.9	17.3	82.6	39.9	41.3	14.7	23.9	73.2	146.3	14.2	3.0	
	1-1/16	2.9	1.52	6.25	1.75	4.25	5.00	1/2	0.94	0.75	3.31	1.57	1.69	0.58	0.94	2.88	5.76	0.56	0.12	
	1-1/8	2.8																		
207	1-3/16	2.7																		
	1-1/4	2.6																		
	30mm	1.1	38.6	158.8	44.5	108.0	127.0	M12	23.9	19.1	84.1	39.9	42.9	14.7	23.9	73.2	146.3	14.2	3.0	
	1-1/4	4.5	1.71	6.50	1.75	4.68	5.44	1/2	0.94	0.71	3.75	1.84	1.88	0.67	1.04	2.91	5.82	0.56	0.12	
207	1-5/16	4.4																		
	1-3/8	4.3																		
	1-7/16	4.2																		
	35mm	1.5	43.4	165.1	44.5	118.9	138.2	M12	23.9	18.0	95.3	46.7	47.6	17.0	26.4	73.9	147.8	14.2	3.0	

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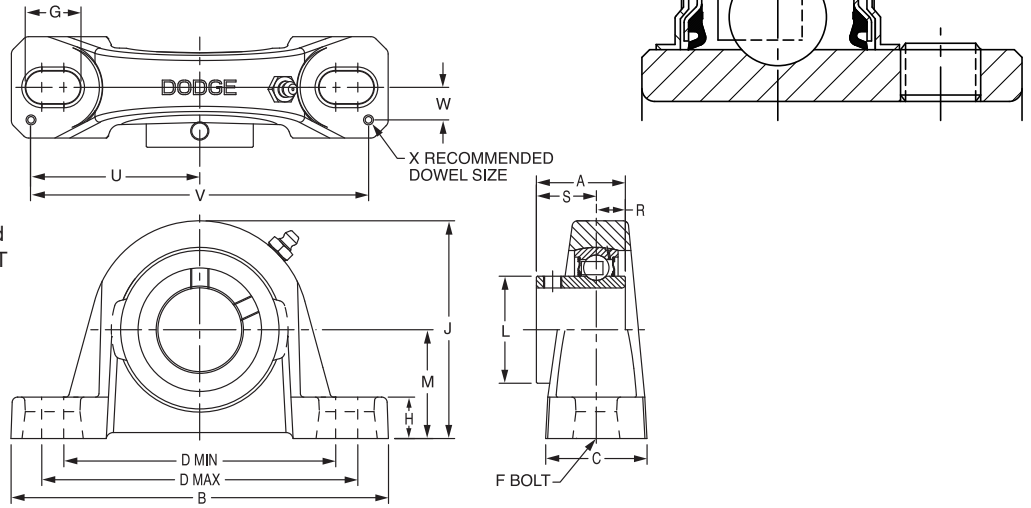
SELECTION/DIMENSIONS



Setscrew Ball Bearings SC AND SCU NORMAL DUTY PILLOW BLOCKS

Lube Fitting

203 series - 1/4-28 tapered thread
204 series and larger - 1/8-27 NPT



Series	Shaft Size	Standard		No-Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
208	1-1/2	123814	P2B-SC-108	123829	P2B-SC-108-NL
	1-5/8	123815	P2B-SC-110	126510	P2B-SC-110-NL
	40mm	056855	P2B-SC-40M	067679	P2B-SC-40M-NL
209	1-5/8	125169	P2B-SC-110L	073381	P2B-SC-110L-NL
	1-11/16	123816	P2B-SC-111	123784	P2B-SC-111-NL
	1-3/4	123817	P2B-SC-112	123782	P2B-SC-112-NL
	45mm	125857	P2B-SC-45M	067925	P2B-SC-45M-NL
210	1-15/16	123818	P2B-SC-115	123793	P2B-SC-115-NL
	2	123819	P2B-SC-200	123939	P2B-SC-200-NL
	50mm	125858	P2B-SC-50M	058702	P2B-SC-50M-NL
211	2	126815	P2B-SCM-200	126547	P2B-SCM-200-NL
	2-3/16	123820	P2B-SC-203	123783	P2B-SC-203-NL
	2-1/4	123821	P2B-SC-204	126513	P2B-SC-204-NL
	55mm	125859	P2B-SC-55M	@	P2B-SC-55M-NL
212	2-1/4	126817	P2B-SCM-204	@	P2B-SCM-204-NL
	2-7/16	123822	P2B-SC-207	123987	P2B-SC-207-NL
	60mm	125860	P2B-SC-60M	062162	P2B-SC-60M-NL
214	2-1/2	126819	P2B-SCM-208	062178	P2B-SCM-208-NL
	2-11/16	123839	P2B-SC-211	068603	P2B-SC-211-NL
	70mm	125861	P2B-SC-70M	126548	P2B-SC-70M-NL
215	2-15/16	123823	P2B-SC-215	123636	P2B-SC-215-NL
	75mm	125862	P2B-SC-75M	@	P2B-SC-75M-NL
215 (SCU)	2-15/16	123728	P2B-SCU-215	@	P2B-SCU-215-NL
	75mm	052792	P2B-SCU-75M	@	P2B-SCU-75M-NL
218	90mm	052794	P2B-SC-90M	@	P2B-SC-90M-NL

@Assembled to order

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC AND SCU NORMAL DUTY PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

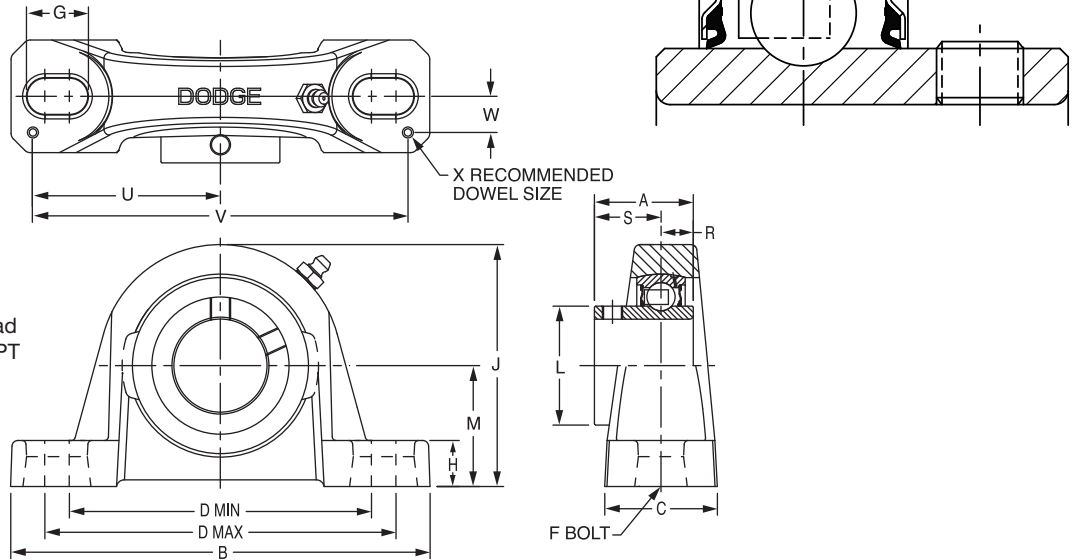
Series	Shaft Size	Wgt. lbs. kgs	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S	U	V	W	X	
						Min	Max													
208	1-1/2	5.4	1.94	7.25	1.93	5.18	5.88	1/2	0.91	0.93	4.19	2.05	2.13	0.75	1.19	3.26	6.52	0.69	0.12	
	1-5/8	5.3																		
	40mm	2.2	49.3	184.2	49.0	131.6	149.4	M12	23.1	23.6	106.4	52.1	54.0	19.1	30.2	82.8	165.6	17.5	3.0	
209	1-5/8	6.6	1.94	7.44	2.00	5.50	6.19	1/2	0.90	0.75	4.28	2.22	2.13	0.75	1.19	3.38	6.76	0.69	0.12	
	1-11/16	6.4																		
	1-3/4	6.2																		
	45mm	2.2	49.3	189.0	50.8	139.7	157.2	M12	22.9	19.1	108.7	56.4	54.0	19.1	30.2	85.9	171.7	17.5	3.0	
210	1-15/16	7.2	1.94	8.12	2.25	6.00	6.68	5/8	1.02	0.75	4.53	2.43	2.25	0.75	1.19	3.69	7.38	0.81	0.12	
	2	7.0																		
	50mm	2.6	49.3	206.2	57.2	152.4	169.7	M16	25.9	19.1	115.1	61.7	57.2	19.1	30.2	93.7	187.5	20.6	3.0	
211	2	9.0	2.22	8.88	2.30	6.38	7.44	5/8	1.21	0.88	4.96	2.71	2.50	0.87	1.35	3.94	7.88	0.81	0.12	
	2-3/16	8.9																		
	2-1/4	8.8																		
	55mm	3.3	56.4	225.6	58.4	162.1	189.0	M16	30.7	22.4	126.0	68.8	63.5	22.1	34.3	100.1	200.2	20.6	3.0	
212	2-1/4	10.8	2.31	9.50	2.37	6.88	7.94	5/8	1.21	0.88	5.40	2.97	2.75	0.90	1.41	4.25	8.50	0.88	0.12	
	2-7/16	10.2																		
	60mm	4.2	58.7	241.3	60.2	174.8	201.7	M16	30.7	22.4	137.2	75.4	69.9	22.9	35.8	108.0	215.9	22.4	3.0	
214	2-1/2	15.5	2.54	10.75	2.69	7.50	8.50	3/4	1.32	0.94	6.09	3.31	3.00	1.06	1.48	4.88	9.76	0.94	0.12	
	2-11/16	15.0																		
	70mm	6.9	64.5	273.1	68.3	190.5	215.9	M18	33.5	23.9	154.7	84.1	76.2	26.9	37.6	124.0	247.9	23.9	3.0	
215	2-15/16	20.5	2.33	11.75	2.88	8.50	9.50	7/8	1.44	1.00	6.75	3.62	3.50	0.86	1.47	5.48	10.96	1.04	0.12	
	75mm	7.9	59.2	298.5	73.2	215.9	241.3	M22	36.6	25.4	171.5	91.9	88.9	21.8	37.3	139.2	278.4	26.4	3.0	
215 SCU	2-15/16	20.7	2.33	11.75	2.88	8.50	9.50	7/8	1.44	1.00	6.50	3.62	3.25	0.86	1.47	5.48	10.96	1.04	0.12	
	75mm	8.0	59.2	298.5	73.2	215.9	241.3	M22	36.6	25.4	165.1	91.9	82.6	21.8	37.3	139.2	278.4	26.4	3.0	
218	90mm	13.6	65.0	355.6	85.9	262.1	295.1	M22	40.4	33.3	203.2	110.5	101.6	24.4	40.6	167.6	335.3	30.2	3.0	

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCAH AND SCUAH AIR HANDLING NORMAL DUTY PILLOW BLOCKS



Lube Fitting
203 series - 1/4-28 tapered thread
204 series and larger - 1/8-27 NPT

Series	Shaft Size	Part No.	Description
203	1/2	123725	P2B-SCAH-008
	5/8	123958	P2B-SCAH-010
	17mm	075329	P2B-SCAH-17M
203 (SCU)	1/2	@	P2B-SCUAH-008
	5/8	067742	P2B-SCUAH-010
	17mm	@	P2B-SCUAH-17M
204	1/2	@	P2B-SCAH-008L
	5/8	123790	P2B-SCAH-010L
	3/4	123904	P2B-SCAH-012
	20mm	056606	P2B-SCAH-20M
205	7/8	064450	P2B-SCAH-014
	15/16	123903	P2B-SCAH-015
	1	123905	P2B-SCAH-100
	25mm	053718	P2B-SCAH-25M
206	1-1/16	@	P2B-SCAH-101
	1-1/8	123919	P2B-SCAH-102
	1-3/16	123906	P2B-SCAH-103
	1-1/4	073724	P2B-SCAH-104S
	30mm	067652	P2B-SCAH-30M
206 (SCU)	1-1/16	@	P2B-SCUAH-101
	1-1/8	049690	P2B-SCUAH-102
	1-3/16	123916	P2B-SCUAH-103
	1-1/4	123183	P2B-SCUAH-104S
	30mm	059785	P2B-SCUAH-30M
207	1-1/4	123907	P2B-SCAH-104
	1-5/16	@	P2B-SCAH-105
	1-3/8	050792	P2B-SCAH-106
	1-7/16	123908	P2B-SCAH-107
	35mm	053717	P2B-SCAH-35M

@ Assembled to order

FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCAH AND SCUAH AIR HANDLING NORMAL DUTY PILLOW BLOCKS

Bearing Reference Guide
 ULTRA KLEEN
 E-Z KLEEN
 Extreme Duty
 Setscrew Ball Bearing
 GRIP TIGHT
 D-LOK Ball Bearing

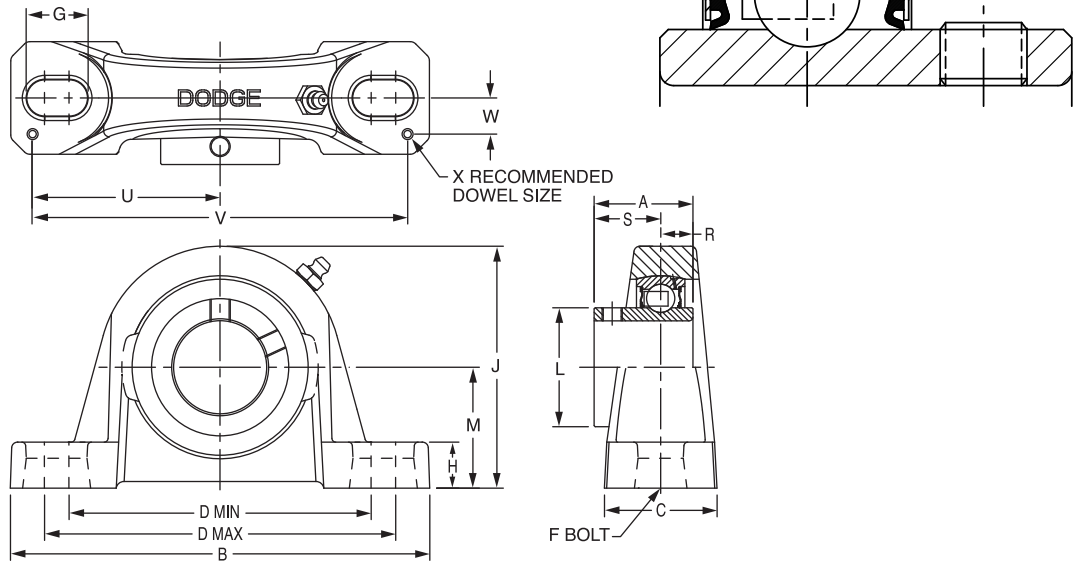
Series	Shaft Size	Wgt. lbs kgs.	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S	U	V	W	X	
						Min	Max													
203	1/2	1.1	1.00	5.00	1.20	3.25	4.06	3/8	0.84	0.47	2.14	0.96	1.06	0.36	0.64	2.25	4.50	0.38	0.12	
	5/8	1.0																		
	17mm	0.4	25.4	127.0	30.5	82.6	103.1	M10	21.3	11.9	54.4	24.4	27.0	9.1	16.3	57.2	114.3	9.7	3.0	
203 SCU	1/2	1.2	1.00	5.00	1.20	3.25	4.06	3/8	0.84	0.59	2.27	0.96	1.19	0.36	0.64	2.25	4.50	0.38	0.12	
	5/8	1.0																		
	17mm	0.4	25.4	127.0	30.5	82.6	103.1	M10	21.3	15.0	57.7	24.4	30.2	9.1	16.3	57.2	114.3	9.7	3.0	
204	1/2	1.6	1.23	5.25	1.34	3.38	4.19	3/8	0.85	0.53	2.56	1.12	1.31	0.50	0.73	2.25	4.50	0.50	0.12	
	5/8	1.5																		
	3/4	1.4																		
	20mm	0.7	31.2	133.4	34.0	85.9	106.4	M10	21.6	13.5	65.0	28.4	33.3	12.7	18.5	57.2	114.3	12.7	3.0	
205	7/8	1.8	1.34	5.50	1.40	3.69	4.50	3/8	0.85	0.58	2.77	1.32	1.44	0.56	0.78	2.50	5.00	0.50	0.12	
	15/16	1.7																		
	1	1.6																		
	25mm	0.7	34.0	139.7	35.6	93.7	114.3	M10	21.6	14.7	70.4	33.5	36.5	14.2	19.8	63.5	127.0	12.7	3.0	
206	1-1/16	2.8	1.52	6.25	1.75	4.25	5.00	1/2	0.94	0.68	3.25	1.57	1.63	0.58	0.94	2.88	5.76	0.56	0.12	
	1-1/8	2.7																		
	1-3/16	2.6																		
	1-1/4	2.5																		
	30mm	101	38.6	158.8	44.5	108.0	127.0	M12	23.9	17.3	82.6	39.9	41.3	14.7	23.9	73.2	146.3	14.2	3.0	
206 SCU	1-1/16	2.9	1.52	6.25	1.75	4.25	5.00	1/2	0.94	0.75	3.31	1.57	1.69	0.58	0.94	2.88	5.76	0.56	0.12	
	1-1/8	2.8																		
	1-3/16	2.7																		
	1-1/4	2.6																		
	30mm	1.1	38.6	158.8	44.5	108.0	127.0	M12	23.9	19.1	84.1	39.9	42.9	14.7	23.9	73.2	146.3	14.2	3.0	
207	1-1/4	4.5	1.71	6.50	1.75	4.68	5.44	1/2	0.94	0.71	3.75	1.84	1.88	0.67	1.04	2.91	5.82	0.56	0.12	
	1-5/16	4.4																		
	1-3/8	4.3																		
	1-7/16	4.2																		
	35mm	1.5	43.4	165.1	44.5	118.9	138.2	M12	23.9	18.0	95.3	46.7	47.6	17.0	26.4	73.9	147.8	14.2	3.0	

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCAH AND SCUAH AIR HANDLING NORMAL DUTY PILLOW BLOCKS



Lube Fitting

203 series - 1/4-28 tapered thread
204 series and larger - 1/8-27 NPT

Series	Shaft Size	Part No.	Description
208	1-1/2	123909	P2B-SCAH-108
	1-5/8	056750	P2B-SCAH-110
	40mm	073992	P2B-SCAH-40M
209	1-5/8	064689	P2B-SCAH-110L
	1-11/16	123910	P2B-SCAH-111
	1-3/4	123911	P2B-SCAH-112
	45mm	052413	P2B-SCAH-45M
210	1-15/16	123912	P2B-SCAH-115
	2	@	P2B-SCAH-200
	50mm	052414	P2B-SCAH-50M
211	2	126847	P2B-SCMAH-200
	2-3/16	123913	P2B-SCAH-203
	2-1/4	@	P2B-SCAH-204
	55mm	@	P2B-SCAH-55M
212	2-1/4	@	P2B-SCMAH-204
	2-7/16	123914	P2B-SCAH-207
	60mm	054009	P2B-SCAH-60M
214	2-1/2	@	P2B-SCMAH-208
	2-11/16	124872	P2B-SCAH-211
	70mm	@	P2B-SCAH-70M
215	2-15/16	123915	P2B-SCAH-215
	75mm	@	P2B-SCAH-75M
215 (SCU)	2-15/16	@	P2B-SCUAH-215
	75mm	@	P2B-SCUAH-75M

@ Assembled to order

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCAH AND SCUAH AIR HANDLING NORMAL DUTY PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

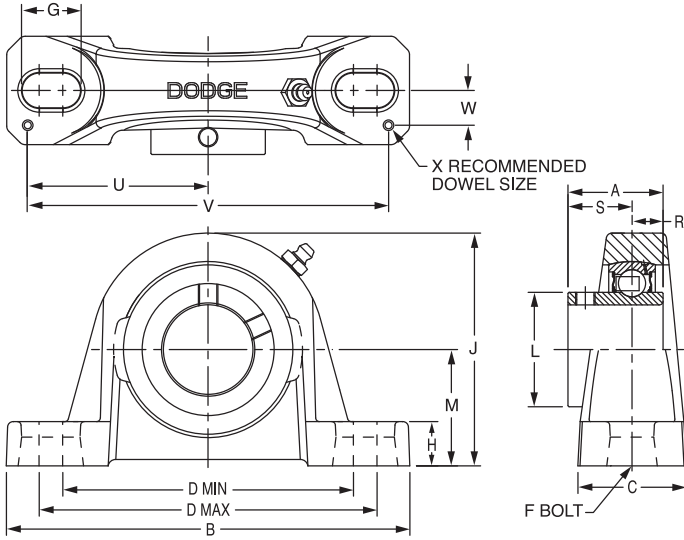
Series	Shaft Size	Wgt. lbs kgs.	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S	U	V	W	X	
						Min	Max													
208	1-1/2	5.4	1.94	7.25	1.93	5.18	5.88	1/2	0.91	0.93	4.19	2.05	2.13	0.75	1.19	3.26	6.52	0.69	0.12	
	1-5/8	5.3																		
	40mm	2.2	49.3	184.2	49.0	131.6	149.4	M12	23.1	23.6	106.4	52.1	54.0	19.1	30.2	82.8	165.6	17.5	3.0	
209	1-5/8	6.6	1.94	7.44	2.00	5.50	6.19	1/2	0.90	0.75	4.28	2.22	2.13	0.75	1.19	3.38	6.76	0.69	0.12	
	1-11/16	6.4																		
	1-3/4	6.2																		
210	45mm	2.2	49.3	189.0	50.8	139.7	157.2	M12	22.9	19.1	108.7	56.4	54.0	19.1	30.2	85.9	171.7	17.5	3.0	
	1-15/16	7.2	1.94	8.12	2.25	6.00	6.68	5/8	1.02	0.75	4.53	2.43	2.25	0.75	1.19	3.69	7.38	0.81	0.12	
	2	7.0																		
211	50mm	2.6	49.3	206.2	57.2	152.4	169.7	M16	25.9	19.1	115.1	61.7	57.2	19.1	30.2	93.7	187.5	20.6	3.0	
	2	9.0	2.22	8.88	2.30	6.38	7.44	5/8	1.21	0.88	4.96	2.71	2.50	0.87	1.35	3.94	7.88	0.81	0.12	
	2-3/16	8.9																		
212	2-1/4	8.8																		
	55mm	3.3	56.4	225.6	58.4	162.1	189.0	M16	30.7	22.4	126.0	68.8	63.5	22.1	34.3	100.1	200.2	20.6	3.0	
	2-1/4	10.8	2.31	9.50	2.37	6.88	7.94	5/8	1.21	0.88	5.40	2.97	2.75	0.90	1.41	4.25	8.50	0.88	0.12	
214	2-7/16	10.2																		
	60mm	4.2	58.7	241.3	60.2	174.8	201.7	M16	30.7	22.4	137.2	75.4	69.9	22.9	35.8	108.0	215.9	22.4	3.0	
	2-1/2	15.5	2.54	10.75	2.69	7.50	8.50	3/4	1.32	0.94	6.09	3.31	3.00	1.06	1.48	4.88	9.76	0.94	0.12	
215	2-11/16	1.50																		
	70mm	6.9	64.5	273.1	68.3	190.5	215.9	M18	33.5	23.9	154.7	84.1	76.2	26.9	37.6	124.0	247.9	23.9	3.0	
	2-15/16	20.5	2.33	11.75	2.88	8.50	9.50	7/8	1.44	1.00	6.75	3.62	3.50	0.86	1.47	5.48	10.96	1.04	0.12	
215 SCU	75mm	7.9	59.2	298.5	73.2	215.9	241.3	M22	36.6	25.4	171.5	91.9	88.9	21.8	37.3	139.2	278.4	26.4	3.0	
	2-15/16	20.7	2.33	11.75	2.88	8.50	9.50	7/8	1.44	1.00	6.50	3.62	3.25	0.86	1.47	5.48	10.96	1.04	0.12	
	75mm	8.0	59.2	298.5	73.2	215.9	241.3	M22	36.6	25.4	165.1	91.9	82.6	21.8	37.3	139.2	278.4	26.4	3.0	

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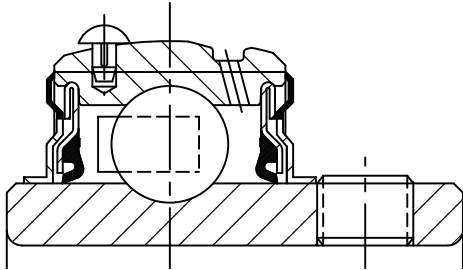


SELECTION/DIMENSIONS

Setscrew Ball Bearings SCB NORMAL DUTY PILLOW BLOCKS



Lube Fitting
 203 series - 1/4-28 tapered thread
 204 series and larger - 1/8-27 NPT



Series	Shaft Size	Part No.	Description
203 (SC)	1/2	123830	P2B-SC-008
	5/8	123831	P2B-SC-010
	17mm	053170	P2B-SC-17M
204	1/2	123854	P2B-SCB-008L
	5/8	123855	P2B-SCB-010L
	3/4	123860	P2B-SCB-012
	20mm	124941	P2B-SCB-20M
205	7/8	123861	P2B-SCB-014
	15/16	123862	P2B-SCB-015
	1	123863	P2B-SCB-100
	25mm	125768	P2B-SCB-25M
206	1-1/16	123856	P2B-SCB-101
	1-1/8	123864	P2B-SCB-102
	1-3/16	123865	P2B-SCB-103
	1-1/4	123171	P2B-SCB-104S
	30mm	125760	P2B-SCB-30M
	1-1/4	123866	P2B-SCB-104
207	1-5/16	123857	P2B-SCB-105
	1-3/8	123867	P2B-SCB-106
	1-7/16	123868	P2B-SCB-107
	35mm	124944	P2B-SCB-35M
208	1-1/2	123869	P2B-SCB-108
	1-5/8	123858	P2B-SCB-110
	40mm	125856	P2B-SCB-40M
209	1-5/8	068760	P2B-SCB-110L
	1-11/16	123870	P2B-SCB-111
	1-3/4	123871	P2B-SCB-112
	45mm	051878	P2B-SCB-45M
210	1-15/16	123872	P2B-SCB-115
	2	123873	P2B-SCB-200
	50mm	051879	P2B-SCB-50M
211	2	057603	P2B-SCB-200L
	2-3/16	123874	P2B-SCB-203
	2-1/4	123589	P2B-SCB-204
	55mm	124943	P2B-SCB-55M
212	2-1/4	068361	P2B-SCB-204L
	2-7/16	123875	P2B-SCB-207
	60mm	051880	P2B-SCB-60M
215	2-15/16	123727	P2B-SCB-215
	75mm	@	P2B-SCB-75M

@ Assembled to order.

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCB NORMAL DUTY PILLOW BLOCKS

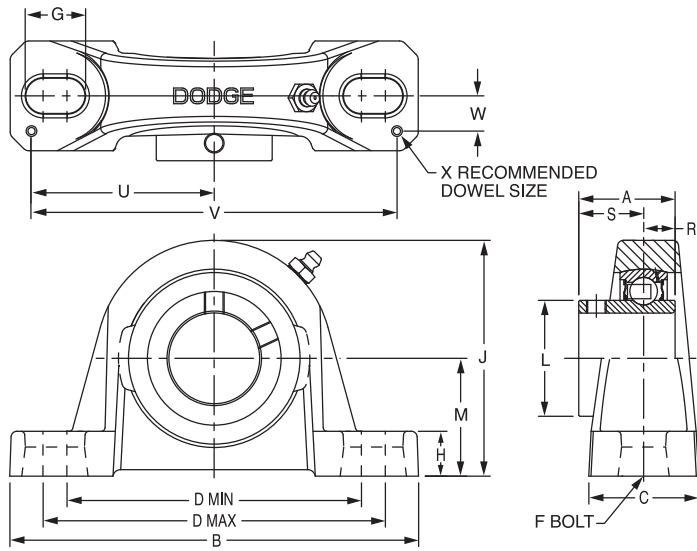
Series	Shaft Size	Weight lbs. kgs.	A	B	C	D		F Bolt Dia	G	H	J	L	M	R	S	U	V	W	X	
						Min	Max													
203 SC	1/2	1.1	1.00	5.00	1.20	3.25	4.06	3/8	0.84	0.47	2.14	0.96	1.06	0.36	0.64	2.25	4.50	0.38	0.12	
	5/8	1.0																		
	17mm	0.4	25.4	127.0	30.5	82.6	103.1	M10	21.3	11.9	54.4	24.4	26.9	9.1	16.3	57.2	114.3	9.7	3.0	
204	1/2	1.6	1.23	5.25	1.34	3.38	4.19	3/8	0.85	0.47	2.49	1.12	1.25	0.50	0.73	2.25	4.50	0.50	0.12	
	5/8	1.5																		
	3/4	1.4																		
	20mm	0.7	31.2	133.4	34.0	85.9	106.4	M10	21.6	11.9	63.2	28.4	31.8	12.7	18.5	57.2	114.3	12.7	3.0	
205	7/8	1.8	1.34	5.50	1.40	3.69	4.50	3/8	0.85	0.45	2.64	1.32	1.31	0.56	0.78	2.50	5.00	0.50	0.12	
	15/16	1.7																		
	1	1.6																		
	25mm	.07	34.0	139.7	35.6	93.7	114.3	M10	21.6	11.4	67.1	33.5	33.3	14.2	19.8	63.5	127.0	12.7	3.0	
206	1-1/16	2.8	1.52	6.25	1.75	4.25	5.00	1/2	0.94	0.62	3.19	1.57	1.56	0.58	0.94	2.88	5.76	0.56	0.12	
	1-1/8	2.7																		
	1-3/16	2.6																		
	1-1/4	2.5																		
	30mm	1.1	38.6	158.8	44.5	108.0	127.0	M12	23.9	15.8	81.0	39.9	39.6	14.7	23.9	73.2	146.3	14.2	3.0	
207	1-1/4	4.5	1.71	6.50	1.75	4.68	5.44	1/2	0.94	0.65	3.69	1.84	1.81	0.67	1.04	2.91	5.82	0.56	0.12	
	1-5/16	4.4																		
	1-3/8	45.3																		
	1-7/16	4.2																		
	35mm	1.5	43.4	165.1	44.5	118.9	138.2	M12	23.9	16.5	93.7	46.7	46.0	17.0	26.4	73.9	147.8	14.2	3.0	
208	1-1/2	5.4	1.94	7.25	1.93	5.18	5.88	1/2	0.91	0.75	4.00	2.05	1.94	0.75	1.19	3.26	6.52	0.69	0.12	
	1-5/8	5.3																		
	40mm	2.2	49.3	184.2	49.0	131.6	149.4	M12	23.1	19.1	101.6	52.1	49.3	19.1	30.2	82.8	165.6	17.5	3.0	
209	1-5/8	6.6	1.94	7.44	2.00	5.50	6.19	1/2	0.90	0.69	4.21	2.22	2.06	0.75	1.19	3.38	6.76	0.69	0.12	
	1-11/16	6.4																		
	1-3/4	6.2																		
	45mm	2.2	49.3	189.0	50.8	139.7	157.2	M12	22.9	17.5	106.9	56.4	52.3	19.1	30.2	85.9	171.7	17.5	3.0	
210	1-15/16	78.2	1.94	8.12	2.25	6.00	6.68	5/8	1.02	0.68	4.47	2.43	2.19	0.75	1.19	3.69	7.38	0.81	0.12	
	2	7.0																		
	50mm	2.6	49.3	206.2	57.2	152.4	169.7	M16	25.9	17.3	113.5	61.7	55.6	19.1	30.2	93.7	187.5	20.6	3.0	
211	2	9.0	2.22	8.88	2.30	6.38	7.44	5/8	1.21	0.81	4.90	2.71	2.44	0.87	1.35	3.94	7.88	0.81	0.12	
	2-3/16	8.9																		
	2-1/4	8.8																		
	55mm	3.3	56.4	225.6	58.4	162.1	189.0	M16	30.7	20.6	124.5	68.8	62.0	22.1	34.3	100.1	200.2	20.6	3.0	
212	2-1/4	10.8	2.31	9.50	2.37	6.88	7.94	5/8	1.21	0.81	5.34	2.97	2.69	0.90	1.41	4.25	8.50	0.88	0.12	
	2-7/16	10.2																		
	60mm	4.2	58.7	241.3	60.2	174.8	201.7	M16	30.7	20.6	135.6	75.4	68.3	22.9	35.8	108.0	215.9	22.4	3.0	
215	2-15/16	20.5	2.33	11.75	2.88	8.50	9.50	7/8	1.44	1.06	6.56	3.62	3.31	0.86	1.47	5.48	10.96	1.04	0.12	
	75mm	7.9	59.2	298.5	73.2	215.9	241.3	M22	36.6	26.9	166.6	91.9	84.1	21.8	37.3	139.2	278.4	26.4	3.0	

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SELECTION/DIMENSIONS

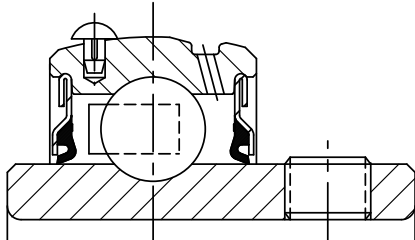


Setscrew Ball Bearings SCBAH AIR HANDLING NORMAL DUTY PILLOW BLOCKS



Lube Fitting

203 series - 1/4-28 tapered thread
204 series and larger - 1/8-27 NPT



Series	Shaft Size	Part No.	Description
203	1/2	123725	P2B-SCAH-008
	5/8	123958	P2B-SCAH-010
	17mm	@	P2B-SCAH-17M
204	1/2	@	P2B-SCBAH-008L
	5/8	068307	P2B-SCBAH-010L
	3/4	123959	P2B-SCBAH-012
	20mm	@	P2B-SCBAH-20M
205	7/8	@	P2B-SCBAH-014
	15/16	@	P2B-SCBAH-015
	1	123960	P2B-SCBAH-100
	25mm	@	P2B-SCBAH-25M
206	1-1/16	@	P2B-SCBAH-101
	1-1/8	@	P2B-SCBAH-102
	1-3/16	123961	P2B-SCBAH-103
	1-1/4	123962	P2B-SCBAH-104S
	30mm	@	P2B-SCBAH-30M
207	1-1/4	123963	P2B-SCBAH-104
	1-5/16	@	P2B-SCBAH-105
	1-3/8	@	P2B-SCBAH-106
	1-7/16	123918	P2B-SCBAH-107
	35mm	@	P2B-SCBAH-35M
208	1-1/2	123936	P2B-SCBAH-108
	1-5/8	@	P2B-SCBAH-110
	40mm	054727	P2B-SCBAH-40M
209	1-5/8	065774	P2B-SCBAH-110L
	1-11/16	123964	P2B-SCBAH-111
	1-3/4	@	P2B-SCBAH-112
	45mm	@	P2B-SCBAH-45M
210	1-15/16	123938	P2B-SCBAH-115
	2	123693	P2B-SCBAH-200
	50mm	@	P2B-SCBAH-50M
211	2	@	P2B-SCBAH-200L
	2/3/16	123965	P2B-SCBAH-203
	2-1/4	@	P2B-SCBAH-204
	55mm	@	P2B-SCBAH-55M
212	2-1/4	@	P2B-SCBAH-204L
	2-7/16	123966	P2B-SCBAH-207
	60mm	@	P2B-SCBAH-60M
215	2-15/16	@	P2B-SCBAH-215
	75mm	@	P2B-SCBAH-75M

@ Assembled to order

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCBAH AIR HANDLING NORMAL DUTY PILLOW BLOCKS

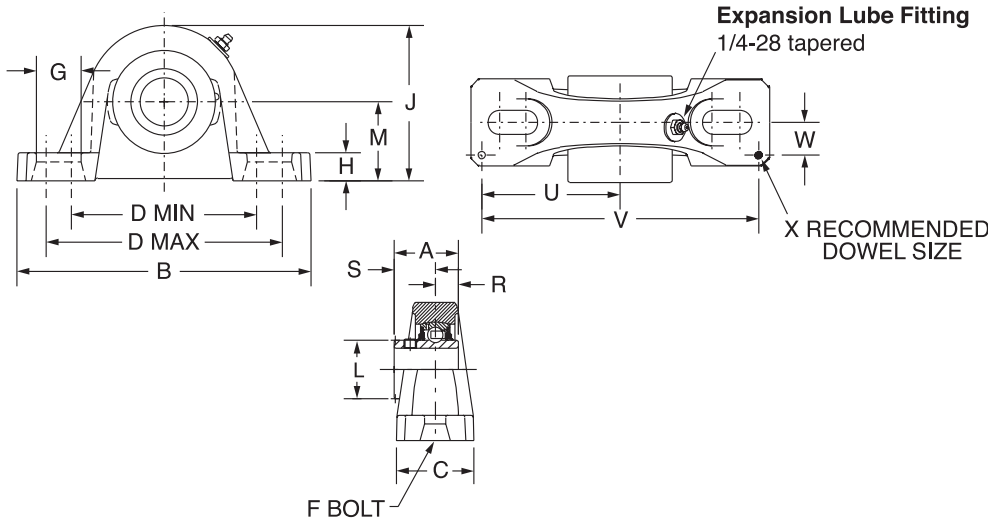
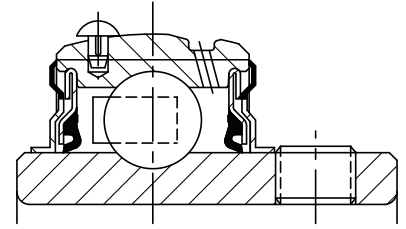
Series	Shaft Size	Weight lbs kgs	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S	U	V	W	X	
						Min.	Max.													
203	1/2	1.1	1.00	5.00	1.20	3.25	4.06	3/8	0.84	0.47	2.14	0.96	1.06	0.36	0.64	2.25	4.50	0.38	0.12	
	5/8	1.0																		
	17mm	0.4	25.4	127.0	30.5	82.6	103.1	M10	21.3	11.9	54.4	24.4	26.9	9.1	16.3	57.2	114.3	9.7	3.0	
204	1/2	1.6	1.23	5.25	1.34	3.38	4.19	3/8	0.85	0.47	2.49	1.12	1.25	0.50	0.73	2.25	4.50	0.50	0.12	
	5/8	1.5																		
	3/4	1.4																		
	20mm	0.7	31.2	133.4	34.04	85.9	106.4	M10	21.6	11.9	63.3	28.5	31.8	12.7	18.5	57.2	114.3	12.7	3.1	
205	7/8	1.8	1.34	5.50	1.40	3.69	4.50	3/8	0.85	0.45	2.64	1.32	1.31	0.56	0.78	2.50	5.00	0.50	0.12	
	15/16	1.7																		
	1	1.6																		
	25mm	0.7	34.0	139.7	35.6	93.7	114.3	M10	21.6	11.4	67.1	33.5	33.3	14.2	19.8	63.5	127	12.7	3.1	
206	1-1/16	2.8	1.52	6.25	1.75	4.25	5.00	1/2	0.94	0.623	3.19	1.57	1.56	0.58	0.94	2.88	5.76	0.56	0.12	
	1-1/8	2.7																		
	1-3/16	2.6																		
	1-1/4	2.5																		
	30mm	1.1	38.6	158.8	44.5	108.0	127.0	M12	23.9	15.8	81.0	39.9	39.6	14.7	23.9	73.2	146.3	14.2	3.1	
207	1-1/4	4.5	1.71	6.50	1.75	4.68	5.44	1/2	0.94	0.65	3.69	1.84	1.81	0.67	1.04	2.91	5.82	0.56	0.12	
	1-5/16	4.4																		
	1-3/8	4.3																		
	1-7/16	4.2																		
	35mm	1.5	43.4	165.1	44.5	118.9	138.2	M12	23.9	16.5	93.7	46.7	46.0	17.0	26.4	73.9	147.8	14.2	3.1	
208	1-1/2	5.4	1.94	7.25	1.93	5.18	5.88	1/2	0.91	0.75	4.00	2.05	1.94	0.75	1.19	3.26	6.52	0.69	0.12	
	1-5/8	5.3																		
	40mm	2.2	49.3	184.2	49.0	131.6	149.4	M12	23.1	19.1	101.6	52.1	49.3	19.1	30.2	82.8	165.6	17.5	3.1	
209	1-5/8	6.5	1.94	7.44	2.00	5.50	6.19	1/2	0.90	0.69	4.21	2.22	2.06	0.75	1.19	3.38	6.76	0.69	0.12	
	1-11/16	6.4																		
	1-3/4	6.2																		
	45mm	2.2	49.3	189.0	50.8	139.7	157.2	M12	22.9	17.5	106.9	56.4	52.3	19.1	30.2	85.9	171.7	17.5	3.1	
210	1-15/16	7.2	1.94	8.12	2.25	6.00	6.68	5/8	1.02	0.68	4.47	2.43	2.19	0.75	1.19	3.69	7.38	0.81	0.12	
	2	7.0																		
	50mm	2.6	49.3	206.3	57.2	152.4	169.7	M16	25.9	17.2	113.5	61.7	55.6	19.1	30.2	93.7	187.5	20.6	3.1	
211	2	9.0	2.22	8.88	2.30	6.38	7.44	5/8	1.21	0.81	4.90	2.71	2.44	0.87	1.35	3.94	7.88	0.81	0.12	
	2/3/16	8.9																		
	2-1/4	8.8																		
	55mm	3.3	56.4	225.6	58.4	162.1	189.0	M16	30.7	20.6	124.5	68.8	62.0	22.1	34.3	100.1	200.2	20.6	3.1	
212	2-1/4	10.8	2.31	9.50	2.37	6.88	7.94	5/8	1.21	0.81	5.34	2.97	2.69	0.90	1.41	4.25	8.50	0.88	0.12	
	2-7/16	10.2																		
	60mm	4.2	58.7	241.3	60.2	174.8	201.7	M16	30.7	20.6	135.6	75.4	68.3	22.9	35.8	108.0	215.9	22.4	3.1	
215	2-15/16	20.5	2.33	11.75	2.88	8.50	9.50	7/8	1.44	1.06	6.56	3.62	3.31	0.86	1.47	5.48	10.96	1.04	0.12	
	75mm	7.9	59.18	298.5	73.2	215.9	241.3	M22	36.6	26.9	166.6	92.0	84.1	21.8	37.3	139.2	278.4	26.4	3.1	

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCH-E EXPANSION NORMAL DUTY PILLOW BLOCKS



Series	Shaft Size	Expansion		Non-Expansion	
		Part Number	Description	Part Number	Description
205	1	064637	P2B-SCH-100-E	126147	P2B-SCM-100
	25mm	073418	P2B-SCH-25M-E	125925	P2B-SCM-25M
206	1-1/16	@	P2B-SCH-101-E	-----	-----
	1-1/8	@	P2B-SCH-102-E	-----	-----
	1 3/16	126405	P2B-SCH-103-E	126147	P2B-SCM-103
	1-1/4	053183	P2B-SCH-104S-E	123810	P2B-SC-104
	30mm	053021	P2B-SCH-30M-E	125926	P2B-SCM-30M
207	1-1/4	@	P2B-SCH-104-E	-----	-----
	1-5/16	@	P2B-SCH-105-E	-----	-----
	1-3/8	@	P2B-SCH-106-E	-----	-----
	1-7/16	126406	P2B-SCH-107-E	126810	P2B-SCM-107
	35mm	073358	P2B-SCH-35M-E	125927	P2B-SCM-35M
209	1-5/8	@	P2B-SCH-110L-E	-----	-----
	1-11/16	057414	P2B-SCH-111-E	126812	P2B-SCM-111
	1-3/4	074926	P2B-SCH-112-E	126813	P2B-SCM-112
210	45mm	056481	P2B-SCH-45M-E	125929	P2B-SCM-45M
	1-15/16	126407	P2B-SCH-115-E	126814	P2B-SCM-115
	2	052224	P2B-SCH-200-E	126815	P2B-SCM-200
211	50mm	056483	P2B-SCH-50M-E	125930	P2B-SCM-50M
	2-3/16	126408	P2B-SCH-203-E	126816	P2B-SCM-203
	2-1/4	068800	P2B-SCH-204-E	126817	P2B-SCM-204
212	55mm	053025	P2B-SCH-55M-E	125931	P2B-SCM-55M
	2-7/16	126409	P2B-SCH-207-E	126818	P2B-SCM-207
	60mm	@	P2B-SCH-60M-E	-----	-----

@Assembled to order

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCH-E EXPANSION NORMAL DUTY PILLOW BLOCKS

Series	Shaft Size	Weight lbs. kgs.	A	B	C	D		F	G	H	J
						Min.	Max.				
205	1	2.8	1.34	6.25	1.75	4.25	5.00	1/2	0.94	0.75	3.31
	25mm	1.2	34.0	158.8	44.5	108.0	127.0	M12	23.9	19.1	84.1
206	1-1/16	4.8	1.52	6.50	1.75	4.68	5.44	1/2	0.94	0.71	3.75
	1-1/8	4.7									
	1 3/16	4.6									
	1-1/4	4.5									
	30mm	1.9	38.6	165.1	44.5	118.9	138.2	M12	23.9	18.0	95.3
207	1-1/4	6.7	1.71	7.25	1.93	5.18	5.88	1/2	0.91	0.93	4.19
	1-5/16	6.6									
	1-3/8	6.5									
	1-7/16	6.4									
	35mm	2.7	43.4	184.2	49.0	131.6	149.4	M12	23.1	23.6	106.4
209	1-5/8	6.4	1.94	8.12	2.25	6.00	6.68	5/8	1.02	0.75	4.53
	1-11/16	6.3									
	1-3/4	6.2									
	45mm	2.6	49.3	206.2	57.2	152.4	169.7	M16	25.9	19.1	115.1
210	1-15/16	9.8	1.94	8.88	2.30	6.38	7.44	5/8	1.21	0.88	4.96
	2	9.7									
	50mm	4.0	49.3	225.6	58.4	162.1	189.0	M16	30.7	22.4	126.0
211	2-3/16	14.3	2.22	9.50	2.37	6.88	7.94	5/8	1.21	0.88	5.40
	2-1/4	14.2									
	55mm	5.9	56.4	241.3	60.2	174.8	201.7	M16	30.7	22.4	137.2
212	2-7/16	16.6	2.31	10.75	2.69	7.50	8.50	3/4	1.32	0.94	6.09
	60mm	6.8	58.7	273.1	68.3	190.5	215.9	M18	33.5	23.8	154.7

Series	Shaft Size	L	M	R	S	T Total Expansion	U	V	W	X
205	1	1.32	1.69	0.56	0.78	0.16	2.88	5.76	0.56	0.12
	25mm	33.5	42.9	14.2	19.8	4.1	73.2	146.3	14.2	3.0
206	1-1/16	1.57	1.88	0.58	0.94	0.16	2.91	5.82	0.56	0.12
	1-1/8									
	1 3/16									
	1-1/4									
	30mm	39.9	47.8	14.7	23.9	4.1	73.9	147.8	14.2	3.0
207	1-1/4	1.84	2.13	0.67	1.04	0.16	3.26	6.52	0.69	0.12
	1-5/16									
	1-3/8									
	1-7/16									
	35mm	46.7	54.1	17.0	26.4	4.1	82.8	165.6	17.5	3.0
209	1-5/8	2.05	2.25	0.75	1.19	0.25	3.69	7.38	0.81	0.12
	1-11/16									
	1-3/4									
45mm	52.1	57.2	19.1	30.2	6.4	93.7	187.5	20.6	3.0	
210	1-15/16	2.43	2.50	0.75	1.19	0.22	3.94	7.88	0.81	0.12
	2									
50mm	61.7	63.5	19.1	30.2	5.6	100.1	200.2	20.6	3.0	
211	2-3/16	2.71	2.75	.87	1.35	0.22	4.25	8.50	0.88	0.12
	2-1/4									
	55mm	68.8	69.9	22.1	34.3	5.6	108.0	215.9	22.4	3.0
212	2-7/16	2.97	3.00	0.90	1.41	0.22	4.88	9.76	0.94	0.12
	60mm	75.4	76.2	22.9	35.8	5.6	124.0	247.9	23.9	3.0

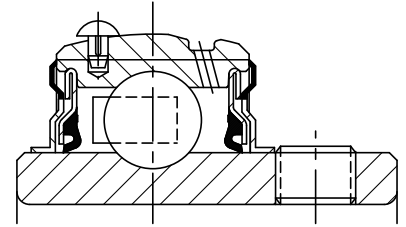
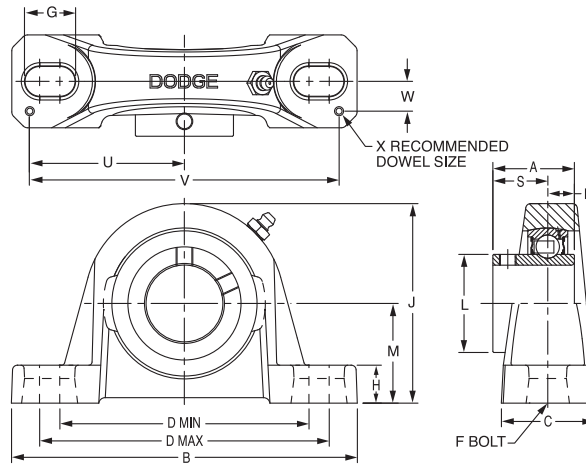
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Bearing Reference Guide
 ULTRA KLEEN
 E-Z KLEEN
 Extreme Duty
 Setscrew Ball Bearing
 GRIP TIGHT
 D-LOK Ball Bearing

SELECTION/DIMENSIONS



Setscrew Ball Bearings SCM MEDIUM DUTY PILLOW BLOCKS



Lube Fitting

203 series - 1/4-28 tapered thread
204 series and larger - 1/8-27 NPT

Series	Shaft Size	Standard		No-Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
206	1	126147	P2B-SCM-100	058624	P2B-SCM-100-NL
	25mm	125925	P2B-SCM-25M	@	P2B-SCM-25M-NL
206 (SCMU)	1	064249	P2B-SCMU-100	@	P2B-SCMU-100-NL
	25mm	@	P2B-SCMU-25M	@	P2B-SCMU-25M-NL
207	1-3/16	126148	P2B-SCM-103	052275	P2B-SCM-103-NL
	1-1/4	123810	P2B-SC-104	123933	P2B-SC-104-NL
	30mm	125926	P2B-SCM-30M	077777	P2B-SCM-30M-NL
208	1-7/16	126810	P2B-SCM-107	126855	P2B-SCM-107-NL
	35mm	125927	P2B-SCM-35M	@	P2B-SCM-35M-NL
209	1-1/2	126811	P2B-SCM-108	058400	P2B-SCM-108-NL
	1-5/8	125169	P2B-SC-110L	@	P2B-SC-110L-NL
	40mm	125928	P2B-SCM-40M	@	P2B-SCM-40M-NL
210	1-11/16	126812	P2B-SCM-111	075105	P2B-SCM-111-NL
	1-3/4	126813	P2B-SCM-112	@	P2B-SCM-112-NL
	45mm	125929	P2B-SCM-45M	@	P2B-SLM-45M-NL
211	1-15/16	126814	P2B-SCM-115	126856	P2B-SCM-115-NL
	2	126815	P2B-SCM-200	126547	P2B-SCM-200-NL
	50mm	125930	P2B-SCM-50M	065548	P2B-SCM-50M-NL
212	2-3/16	126816	P2B-SCM-203	052005	P2B-SCM-203-NL
	2-1/4	126817	P2B-SCM-204	@	P2B-SCM-204-NL
	55mm	125931	P2B-SCM-55M	@	P2B-SCM-55M-NL
214	2-7/16	126818	P2B-SCM-207	126857	P2B-SCM-207-NL
	2-1/2	126819	P2B-SCM-208	062178	P2B-SCM-208-NL
	65mm	125932	P2B-SCM-65M	068025	P2B-SCM-65M-NL
215	2-11/16	126820	P2B-SCM-211	126533	P2B-SCM-211-NL
	70mm	125933	P2B-SCM-70M	@	P2B-SC-70M-NL
216	2-15/16	126821	P2B-SCM-215	126534	P2B-SCM-215-NL
	3	126822	P2B-SCM-300	126535	P2B-SCM-300-NL
	75mm	125934	P2B-SCM-75M	062186	P2B-SCM-75M-NL
218	3-7/16	126823	P2B-SCM-307	@	P2B-SCM-307-NL
	3-1/2	126824	P2B-SCM-308	@	P2B-SCM-308-NL
	85mm	125935	PWB-SCM-85M	@	PWB-SCM-85M-NL

@ Assembled to order

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCM MEDIUM DUTY PILLOW BLOCKS

Bearing Reference Guide
 ULTRA KLEEN
 E-Z KLEEN
 Extreme Duty
 Setscrew Ball Bearing
 GRIP TIGHT
 D-LOK Ball Bearing

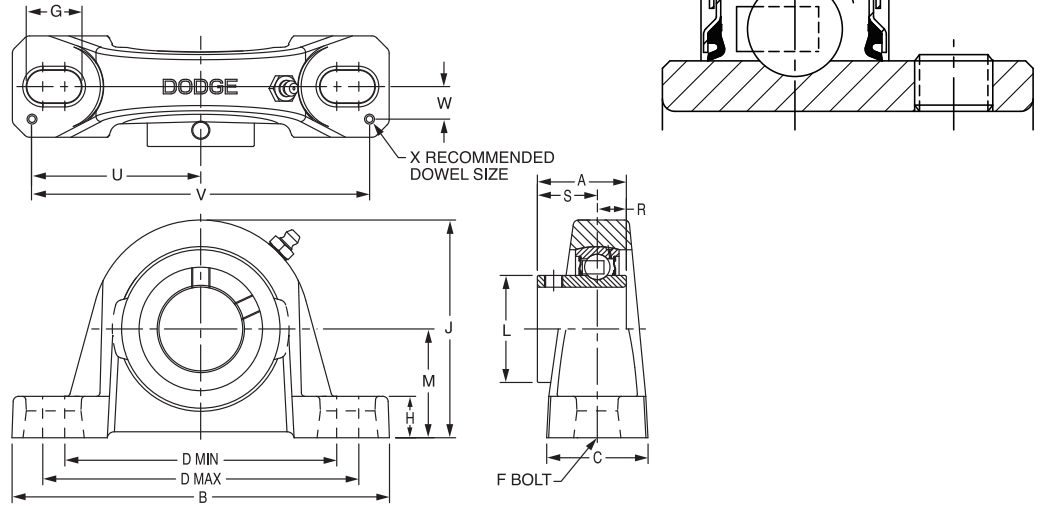
Series	Shaft Size	Weight Lbs. kg.	A	B	C	D		F	G	H	J	L	M	R	S	U	V	W	X	
						Min.	Max.													
206	1	3.0	1.52	6.25	1.75	4.25	5.00	1/2	0.94	0.68	3.25	1.57	1.63	0.58	0.94	2.88	5.76	0.56	0.12	
	25mm	1.3	38.6	158.8	44.5	108.0	127.0	M12	23.9	17.3	82.6	39.9	41.3	14.7	23.9	73.2	146.3	14.2	3.0	
206 SCMU	1	3.1	1.52	6.25	1.75	4.25	5.00	1/2	0.94	0.81	3.37	1.57	1.75	0.58	0.94	2.88	5.76	0.56	0.12	
	25mm	1.4	38.6	158.8	44.5	108.0	127.0	M12	23.9	20.6	85.6	39.9	44.5	14.7	23.9	73.2	146.3	14.2	3.0	
207	1-3/16	4.6	1.71	6.50	1.75	4.68	5.44	1/2	0.94	0.71	3.75	1.84	1.88	0.67	1.04	2.91	5.82	0.56	0.12	
	1-1/4	4.2																		
	30mm	2.0	43.4	165.1	44.5	118.9	138.2	M12	23.9	18.0	95.3	46.7	47.6	17.0	26.4	73.9	147.8	14.2	3.0	
208	1-7/16	5.4	1.94	7.25	1.93	5.18	5.88	1/2	0.91	0.93	4.19	2.05	2.13	0.75	1.19	3.26	6.52	0.69	0.12	
	35mm	2.3	49.3	184.2	49.0	131.6	149.4	M12	23.1	23.6	106.4	52.1	54.0	19.1	30.2	82.8	165.6	17.5	3.0	
209	1-1/2	6.4	1.94	7.44	2.00	5.50	6.19	1/2	0.90	0.75	4.28	2.22	2.13	0.75	1.19	3.38	6.76	0.69	0.12	
	1-5/8	6.3																		
	40mm	2.7	49.3	189.0	50.8	139.7	157.2	M12	22.9	19.1	108.7	56.4	54.0	19.1	30.2	85.9	171.7	17.5	3.0	
210	1-11/16	7.4	1.94	8.12	2.25	6.00	6.68	5/8	1.02	0.75	4.53	2.43	2.25	0.75	1.19	3.69	7.38	0.81	0.12	
	1-3/4	7.3																		
	45mm	3.2	49.3	206.2	57.2	152.4	169.7	M16	25.9	19.1	115.1	61.7	57.2	19.1	30.2	93.7	187.5	20.6	3.0	
211	1-15/16	9.2	2.22	8.88	2.30	6.38	7.44	5/8	1.21	0.88	4.96	2.71	2.50	0.87	1.35	3.94	7.88	0.81	0.12	
	2	9.0																		
212	50mm	3.9	56.4	225.6	58.4	162.1	189.0	M16	30.7	22.4	126.0	68.8	63.5	22.1	34.3	100.1	200.2	20.6	3.0	
	2-3/16	11.0	2.31	9.50	2.37	6.88	7.94	5/8	1.21	0.88	5.40	2.97	2.75	0.90	1.41	4.25	8.50	0.88	0.12	
214	2-1/4	10.8																		
	55mm	4.7	58.7	241.3	60.2	174.8	201.7	M16	30.7	22.4	137.2	75.4	69.9	22.9	35.8	108.0	215.9	22.4	3.0	
	2-7/16	15.7	2.54	10.75	2.69	7.50	8.50	3/4	1.32	0.94	6.09	3.31	3.00	1.06	1.48	4.88	9.76	0.94	0.12	
215	2-1/2	15.5																		
	65mm	6.7	64.5	273.1	68.3	190.5	215.9	M18	33.5	23.9	154.7	84.1	76.2	26.9	37.6	124.0	247.9	23.9	3.0	
	2-11/16	21.0	2.33	11.75	2.88	8.50	9.50	7/8	1.44	1.00	6.75	3.62	3.50	0.86	1.47	5.48	10.96	1.04	0.12	
216	70mm	9.0	59.2	298.5	73.2	215.9	241.3	M22	36.6	25.4	171.5	91.9	88.9	21.8	37.3	139.2	278.4	26.4	3.0	
	2-15/16	21.3	2.38	11.75	3.00	8.50	9.50	7/8	1.44	1.25	6.97	3.83	3.50	0.88	1.50	5.50	11.00	1.09	0.12	
	3	21.1																		
218	75mm	9.0	60.5	298.5	76.2	215.9	241.3	M22	36.6	31.8	177.0	97.3	88.9	22.4	38.1	139.7	279.4	27.7	3.0	
	3-7/16	31.8	2.56	14.00	3.38	10.32	11.62	7/8	1.59	1.31	8.00	4.35	4.00	0.96	1.60	6.60	13.20	1.19	0.12	
	3-1/2	31.3																		
218	85mm	13.6	65.0	355.6	85.9	262.1	295.1	M22	40.4	33.3	203.2	110.5	101.6	24.4	40.6	167.6	335.3	30.2	3.0	

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCMAH AIR HANDLING MEDIUM DUTY PILLOW BLOCKS



Lube Fitting
203 series - 1/4-28 tapered thread
204 series and larger - 1/8-27 NPT

Series	Shaft Size	Part No.	Description
206	1	126110	P2B-SCMAH-100
	25mm	073416	P2B-SCMAH-25M
207	1-3/16	126112	P2B-SCMAH-103
	1-1/4	123907	P2B-SCAH-104
208	30mm	064756	P2B-SCMAH-30M
	1-7/16	126835	P2B-SCMAH-107
209	35mm	062304	P2B-SCMAH-35M
	1-1/2	126836	P2B-SCMAH-108
210	1-5/8	@	P2B-SCAH-110L
	40mm	064136	P2B-SCMAH-40M
211	1-11/16	126837	P2B-SCMAH-111
	1-3/4	126838	P2B-SCMAH-112
212	45mm	062321	P2B-SCMAH-45M
	1-15/16	126839	P2B-SCMAH-115
214	2	126847	P2B-SCMAH-200
	50mm	056811	P2B-SCMAH-50M
215	2-3/16	126840	P2B-SCMAH-203
	2-1/4	@	P2B-SCMAH-204
216	55mm	049816	P2B-SCMAH-55M
	2-7/16	126841	P2B-SCMAH-207
218	2-1/2	064537	P2B-SCMAH-208
	65mm	075262	P2B-SCMAH-65M
219	2-11/16	126842	P2B-SCMAH-211
	70mm	049818	P2B-SCMAH-70M
220	2-15/16	126843	P2B-SCMAH-215
	3	074381	P2B-SCMAH-300
221	75mm	053719	P2B-SCM-75M
	3-7/16	126844	P2B-SCMAH-307
222	3-1/2	@	P2B-SCMAH-308
	85mm	@	P2B-SCMAH-85M

@ Assembled to order.

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCMAH AIR HANDLING MEDIUM DUTY PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

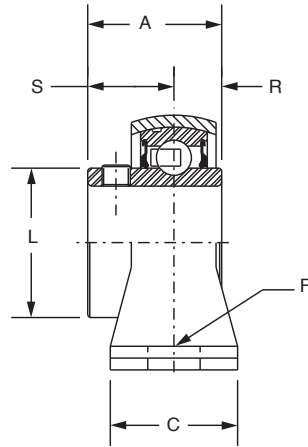
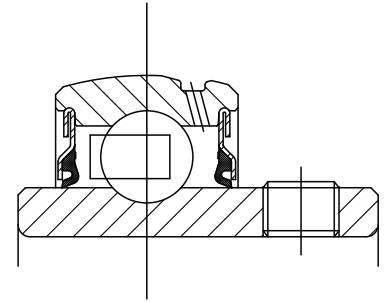
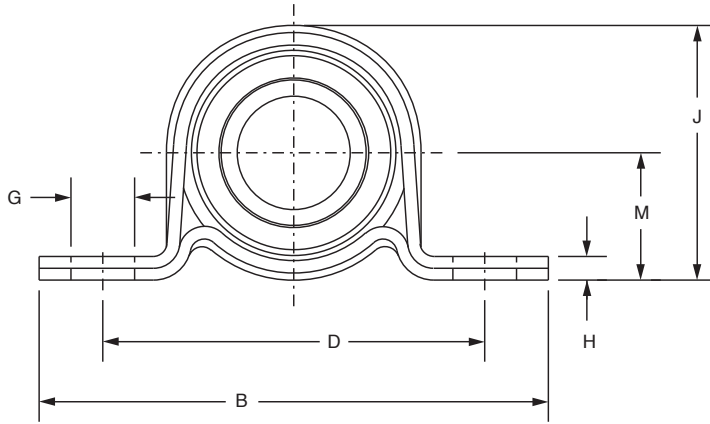
Series	Shaft Size	Weight lbs. kgs.	A	B	C	D		F	G	H	J	L	M	R	S	U	V	W	X
						Min.	Max.												
206	1	3.0	1.52	6.25	1.75	4.25	5.00	1/2	0.94	0.68	3.25	1.57	1.63	0.58	0.94	2.88	5.76	0.56	0.12
	25mm	1.3	38.6	158.8	44.5	108.0	127.0	M12	23.9	17.3	82.6	39.9	41.3	14.7	23.9	73.2	146.3	14.2	3.0
207	1-3/16	4.6	1.71	6.50	1.75	4.68	5.44	1/2	0.94	0.71	3.75	1.84	1.88	0.67	1.04	2.91	5.82	0.56	0.12
	1-1/4	4.2																	
208	30mm	2.0	43.4	165.1	44.5	118.9	138.2	M12	23.9	18.0	95.3	46.7	47.6	17.0	26.4	73.9	147.8	14.2	3.0
	1-7/16	5.4	1.94	7.25	1.93	5.18	5.88	1/2	0.91	0.93	4.19	2.05	2.13	0.75	1.19	3.26	6.52	0.69	0.12
209	35mm	2.3	49.3	184.2	49.0	131.6	149.4	M12	23.1	23.6	106.4	52.1	54.0	19.1	30.2	82.8	165.6	17.5	3.0
	1-1/2	6.4	1.94	7.44	2.00	5.50	6.19	1/2	0.90	0.75	4.28	2.22	2.13	0.75	1.19	3.38	6.76	0.69	0.12
210	1-5/8	6.3																	
	40mm	2.7	49.3	189.0	50.8	139.7	157.2	M12	22.9	19.1	108.7	56.4	54.0	19.1	30.2	85.9	171.7	17.5	3.0
211	1-11/16	7.4	1.94	8.12	2.25	6.00	6.68	5/8	1.02	0.75	4.53	2.43	2.25	0.75	1.19	3.69	7.38	0.81	0.12
	1-3/4	7.3																	
212	45mm	3.2	49.3	206.2	57.2	152.4	169.7	M16	25.9	19.1	115.1	61.7	57.2	19.1	30.2	93.7	187.5	20.6	3.0
	1-15/16	9.2	2.22	8.88	2.30	6.38	7.44	5/8	1.21	0.88	4.96	2.71	2.50	0.87	1.35	3.94	7.88	0.81	0.12
213	2	9.0																	
	50mm	3.9	56.4	225.6	58.4	162.1	189.0	M16	30.7	22.4	126.0	68.8	63.5	22.1	34.3	100.1	200.2	20.6	3.0
214	2-3/16	11.0	2.31	9.50	2.37	6.88	7.94	5/8	1.21	0.88	5.40	2.97	2.75	0.90	1.41	4.25	8.50	0.88	0.12
	2-1/4	10.8																	
215	55mm	4.7	58.7	241.3	60.2	174.8	201.7	M16	30.7	22.4	137.2	75.4	69.9	22.9	35.8	108.0	215.9	22.4	3.0
	2-7/16	15.7	2.54	10.75	2.69	7.50	8.50	3/4	1.32	0.94	6.09	3.31	3.00	1.06	1.48	4.88	9.76	0.94	0.12
216	2-1/2	15.5																	
	65mm	6.7	64.5	273.1	68.3	190.5	215.9	M18	33.5	23.9	154.7	84.1	76.2	26.9	37.6	124.0	247.9	23.9	3.0
217	2-11/16	21.0	2.33	11.75	2.88	8.50	9.50	7/8	1.44	1.00	6.75	3.62	3.50	0.86	1.47	5.48	10.96	1.04	0.12
	70mm	9.0	59.2	298.5	73.2	215.9	241.3	M22	36.6	25.4	171.5	91.9	88.9	21.8	37.3	139.2	278.4	26.4	3.0
218	2-15/16	21.3	2.38	11.75	3.00	8.50	9.50	7/8	1.44	1.25	6.97	3.83	3.50	0.88	1.50	5.50	11.00	1.09	0.12
	3	21.1																	
219	75mm	9.1	60.5	298.5	76.2	215.9	241.3	M22	36.6	31.8	177.0	97.3	88.9	22.4	38.1	139.7	279.4	27.7	3.0
	3-7/16	31.8	2.56	14.0	3.38	10.32	11.62	7/8	1.59	1.31	8.00	4.35	4.00	0.96	1.60	6.60	13.20	1.19	0.12
220	3-1/2	31.3																	
	85mm	13.6	65.0	355.6	85.9	262.1	295.1	M22	40.4	33.3	203.2	110.5	101.6	24.4	40.6	167.6	335.3	30.2	3.0

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SELECTION/DIMENSIONS

Setscrew Ball Bearings SL LIGHT DUTY PILLOW BLOCKS



Series	Shaft Size	Part No.	Description
203	1/2	059637	P2B-SL-008
	5/8	128197	P2B-SL-010
	17mm	@	P2BSL-17M
204	3/4	128106	P2B-SL-012
	20mm	@	P2B-SL-20M
205	7/8	128170	P2B-SL-014
	15/16	128171	P2B-SL-015
	1	128107	P2B-SL-100
	25mm	068068	P2B-SL-25M
206	1-1/8	128172	P2B-SL-102
	1-3/16	128108	P2B-SL-103
	1-1/4	128111	P2B-SL-104S
	30mm	049944	P2B-SL-30M
207	1-1/4	128109	P2B-SL-104
	1-3/8	128173	P2B-SL-106
	1-7/16	128110	P2B-SL-107
	35mm	@	P2B-SL-35M

@ Assembled to order

SELECTION/DIMENSIONS



Setscrew Ball Bearings SL LIGHT DUTY PILLOW BLOCKS

Bearing Reference
Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

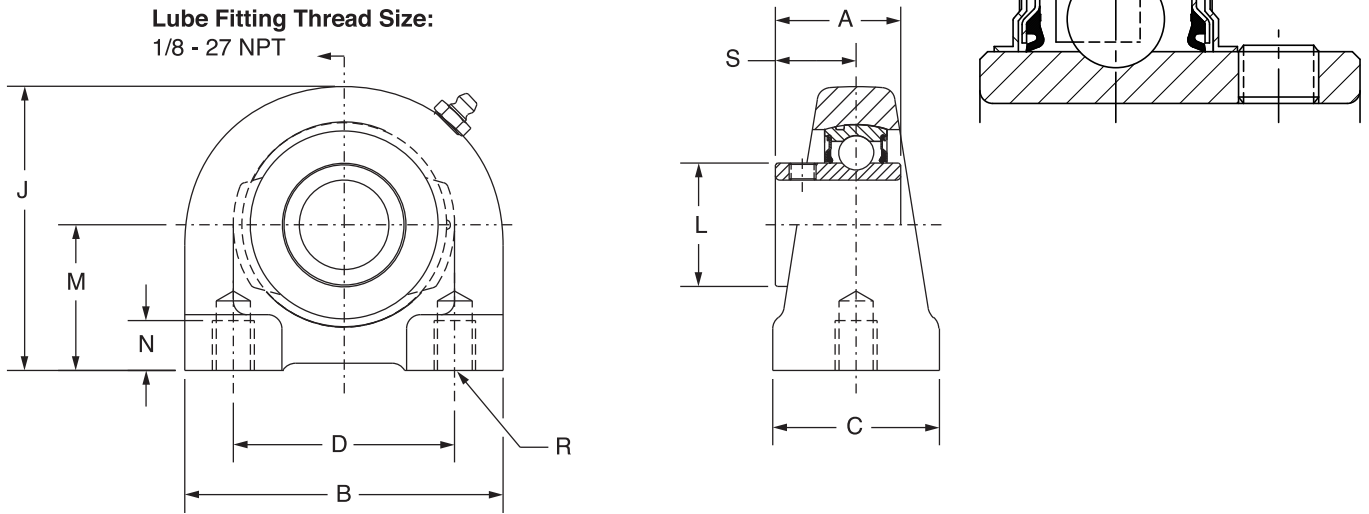
Series	Shaft Size	Weight lb. kg.	A	B	C	D	F Bolt Dia.	G	H	J	L	M	R	S	Housing Radial Load Rating (lbs)
203	1/2	0.51	1.00	3.63	1.00	2.69	1/4	0.50	0.13	1.75	0.96	0.88	0.36	0.64	250
	5/8	0.49													
	17mm	0.2	25.4	92.2	25.4	68.3	M6	12.7	3.3	44.5	24.4	22.4	9.1	16.3	1,112
204	3/4	0.61	1.02	4.13	1.00	3.00	3/8	0.50	0.15	2.06	1.12	1.00	0.29	0.73	350
	20mm	0.3	25.9	104.9	25.4	76.2	M10	12.7	3.8	52.3	28.4	25.4	7.4	18.5	1,556
205	7/8	0.79	1.06	4.50	1.13	3.38	3/8	0.56	0.21	2.22	1.32	1.13	0.30	0.76	400
	15/16	0.76													
	1	0.73	26.9	114.3	28.7	85.9	M10	14.2	5.3	56.4	33.5	28.7	7.6	19.3	1,779
206	25mm	0.4													
	1-1/8	1.14	1.26	4.88	1.25	3.75	3/8	0.56	0.24	2.62	1.57	1.31	0.35	0.91	600
	1-3/16	1.12													
207	1-1/4	1.54	1.40	5.75	1.25	4.25	1/2	0.75	0.24	3.12	1.84	1.56	0.37	1.03	800
	1-3/8	1.50													
	1-7/16	1.48	35.6	146.1	31.8	108.0	M12	19.1	6.1	79.2	46.7	39.6	9.4	26.2	3,557
	30mm	0.5	32.0	124.0	31.8	95.3	M10	14.2	6.1	66.5	39.9	33.3	8.9	23.1	2,668
	35mm	0.7													

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY TAPPED BASE PILLOW BLOCKS



Series	Shaft Size	Part No.	Description
204	1/2	124460	TB-SC-008
	5/8	124461	TB-SC-010
	3/4	124462	TB-SC-012
	20mm	130354	TB-SC-20M
205	7/8	124463	TB-SC-014
	15/16	124464	TB-SC-015
	1	124465	TB-SC-100
	25mm	130355	TB-SC-25M
206	1-1/16	124466	TB-SC-101
	1-1/8	124467	TB-SC-102
	1-3/16	124468	TB-SC-103
	1-1/4	124469	TB-SC-104S
	30mm	130356	TB-SC-30M
207	1-1/4	124470	TB-SC-104
	1-5/16	124471	TB-SC-105
	1-3/8	124472	TB-SC-106
	1-7/16	124473	TB-SC-107
	35mm	130357	TB-SC-35M
208	1-1/2	124479	TB-SC-108
	1-5/8	128998	TB-SC-110
	40mm	130358	TB-SC-40M
209	1-5/8	049859	TB-SC-110L
	1-11/16	054548	TB-SC-111
	1-3/4	054781	TB-SC-112
	45mm	130359	TB-SC-45M
210	1-15/16	124478	TB-SC-115
	2	052472	TB-SC-200
	50mm	130360	TB-SC-50M
211	2	124480	TB-SC-200L
	2-3/16	050386	TB-SC-203
	2-1/4	054436	TB-SC-204
	55mm	130361	TB-SC-55M

SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY TAPPED BASE PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

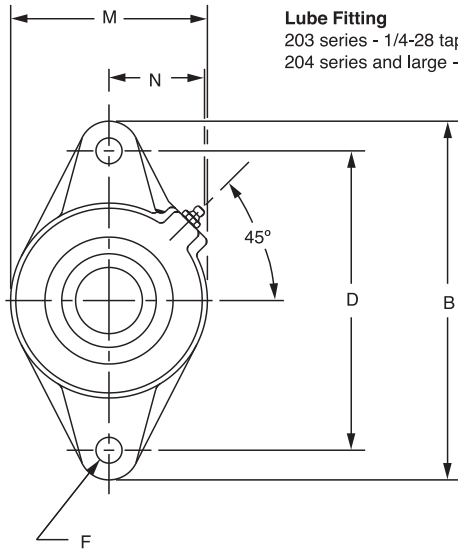
Series	Shaft Size	Weight lbs. kgs.	A	B	C	D	J	L	M	N	R	S
204	1/2	1.56	1.23	2.88	1.50	2.00	2.56	1.12	1.31	0.50	3/8-16	0.73
	5/8	1.53										
	3/4	1.50										
	20mm	0.06	31.2	73.2	38.1	50.8	65.0	28.4	33.4	12.7	M8x1.25	18.5
205	7/8	1.93	1.34	3.00	1.50	2.00	2.81	1.32	1.44	0.50	3/8-16	0.78
	15/16	1.90										
	1	1.87										
	25mm	0.07	34.0	76.2	38.1	50.8	71.4	33.5	36.5	12.7	M10x1.5	19.8
206	1-1/16	2.66	1.52	4.00	1.50	3.00	3.38	1.57	1.69	0.63	7/16-14	0.94
	1-1/8	2.62										
	1-3/16	2.59										
	30mm	0.10	38.6	101.6	38.1	76.2	85.9	39.9	42.9	16.0	M10x1.5	23.9
207	1-1/4	3.41	1.71	4.25	1.88	3.25	3.75	1.84	1.88	0.75	1/2-13	1.04
	1-5/16	3.36										
	1-3/8	3.34										
	35mm	0.13	43.4	108.0	47.8	82.6	95.3	46.7	47.6	19.1	M10x1.5	26.4
208	1-1/2	4.10	1.94	4.63	1.88	3.50	3.94	2.05	1.94	0.75	1/2-13	1.19
	1-5/8	4.00										
	40mm	0.16	49.3	117.6	47.8	88.9	100.1	52.1	49.2	19.1	M12x1.75	30.2
209	1-5/8	5.20	1.94	5.00	2.00	3.75	4.25	2.22	2.13	0.75	1/2-13	1.19
	1-11/16	5.00										
	45mm	0.20	49.3	127.0	50.8	95.3	108.0	56.4	54.0	19.1	M12x1.75	30.2
210	1-15/16	5.40	1.94	5.50	2.00	4.00	4.63	2.43	2.25	0.88	5/8-11	1.19
	2	5.20										
	50mm	0.21	49.3	139.7	50.8	101.6	117.6	61.7	57.2	22.4	M16x2	30.2
211	2	6.70	2.22	5.50	2.00	4.00	4.63	2.71	2.25	0.88	5/8-11	1.35
	2-3/16	6.50										
	2-1/4	6.30										
	55mm	0.25	56.4	139.7	50.8	101.6	117.6	68.8	57.2	22.4	M16x2	34.3

FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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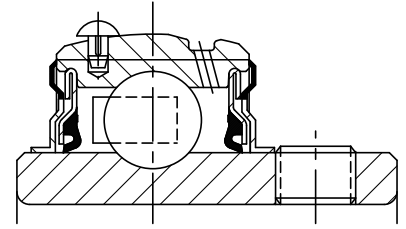
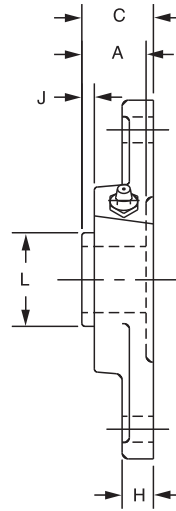
SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY 2-BOLT FLANGE BEARINGS



Lube Fitting
203 series - 1/4-28 tapered thread
204 series and large - 1/8-27 NPT



Series	Shaft Size	Standard		No-Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
203	1/2	124198	F2B-SC-008	@	F2B-SC-008-NL
	5/8	124199	F2B-SC-010	124256	F2B-SC-010-NL
	17mm	125875	F2B-SC-17M	@	F2B-SC-17M-NL
204	1/2	124166	F2B-SC-008L	052220	F2B-SC-008L-NL
	5/8	124167	F2B-SC-010L	124176	F2B-SC-010L-NL
	3/4	124170	F2B-SC-012	124175	F2B-SC-012-NL
	20mm	125876	F2B-SC-20M	050119	F2B-SC-20M-NL
205	7/8	124171	F2B-SC-014	126516	F2B-SC-014-NL
	15/16	124172	F2B-SC-015	073662	F2B-SC-015-NL
	1	124173	F2B-SC-100	124174	F2B-SC-100-NL
	25mm	125877	F2B-SC-25M	124785	F2B-SC-25M-NL
206	1-1/16	124410	F2B-SC-101	@	F2B-SC-101-NL
	1-1/8	124274	F2B-SC-102	065766	F2B-SC-102-NL
	1-3/16	124275	F2B-SC-103	124614	F2B-SC-103-NL
	1-1/4	123172	F2B-SC-104S	064656	F2B-SC-104S-NL
	30mm	125878	F2B-SC-30M	126102	F2B-SC-30M-NL
207	1-1/4	124276	F2B-SC-104	126518	F2B-SC-104-NL
	1-5/16	124411	F2B-SC-105	@	F2B-SC-105-NL
	1-3/8	124277	F2B-SC-106	126519	F2B-SC-106-NL
	1-7/16	124278	F2B-SC-107	124618	F2B-SC-107-NL
	35mm	125879	F2B-SC-35M	067663	F2B-SC-35M-NL

@Assembled to order

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY 2-BOLT FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

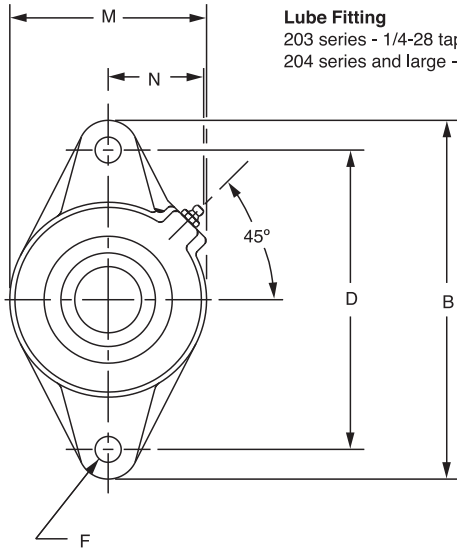
Series	Shaft Size	Weight lbs. kgs.	A	B	C	D	F Bolt Dia.	H	J	L	M	N
203	1/2	0.8	1.00	3.88	1.17	3.00	3/8	0.38	0.32	0.96	2.13	1.13
	5/8	0.7										
	17mm	0.3	25.4	98.6	29.7	76.2	M10	9.7	8.1	24.4	54.1	28.7
204	1/2	1.6	1.23	4.41	1.34	3.53	3/8	0.50	0.36	1.12	2.38	1.50
	5/8	1.5										
	3/4	1.4										
	20mm	0.5	31.2	112.0	34.0	89.7	M10	12.7	9.1	28.4	60.5	38.1
205	7/8	1.6	1.34	4.88	1.37	3.89	7/16	0.52	0.42	1.32	2.75	1.44
	15/16	1.5										
	1	1.4										
	25mm	0.6	34.0	124.0	34.8	98.8	M10	13.2	10.7	33.5	69.9	36.6
206	1-1/16	2.3	1.52	5.56	1.56	4.59	7/16	0.50	0.49	1.57	3.13	1.56
	1-1/8	2.2										
	1-3/16	2.1										
	1-1/4	2.0										
	30mm	1.0	38.6	141.2	39.6	116.7	M10	12.7	12.4	39.9	79.5	39.6
207	1-1/4	3.5	1.71	6.13	1.75	5.12	1/2	0.56	0.53	1.84	3.75	1.84
	1-5/16	3.4										
	1-3/8	3.2										
	1-7/16	3.1										
	35mm	1.5	43.4	155.7	44.5	130.0	M12	14.2	13.5	46.7	95.3	46.7

FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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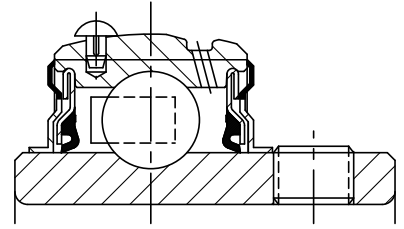
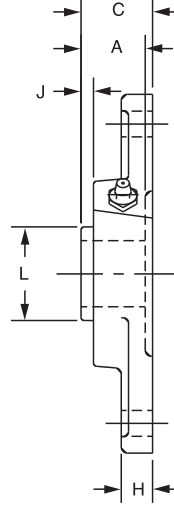
SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY 2-BOLT FLANGE BEARINGS



Lube Fitting
203 series - 1/4-28 tapered thread
204 series and large - 1/8-27 NPT



Series	Shaft Size	Standard		No-Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
208	1-1/2	124268	F2B-SC-108	052011	F2B-SC-108-NL
	1-5/8	124412	F2B-SC-110	@	F2B-SC-110-NL
	40mm	125880	F2B-SC-40M	126042	F2B-SC-40M-NL
209	1-5/8	125171	F2B-SC-110L	@	F2B-SC-110L-NL
	1-11/16	124279	F2B-SC-111	067666	F2B-SC-111-NL
	1-3/4	124413	F2B-SC-112	126521	F2B-SC-112-NL
	1-13/16	124280	F2B-SC-113	067019	F2B-SC-113-NL
	45mm	125881	F3B-SC-45M	@	F2B-SC-45M-NL
210	1-15/16	124269	F2B-SC-115	126522	F2B-SC-115-NL
	2	124270	F2B-SC-200	126523	F2B-SC-200-NL
	50mm	125882	F2B-SC-50M	124282	F2B-SC-50M-NL
211	2	126293	F2B-SCM-200	065595	F2B-SCM-200-NL
	2-3/16	124034	F2B-SC-203	067959	F2B-SC-203-NL
	2-1/4	124373	F2B-SC-204	@	F2B-SC-204-NL
	55mm	124942	F2B-SC-55M	@	F2B-SC-55M-NL
212	2-1/4	@	F2B-SCM-204	093733	F2B-SCM-204-NL
	2-7/16	053175	F2B-SC-207	049437	F2B-SC-207-NL
	60mm	053883	F2B-SC-60M	@	F2B-SC-60M-NL

@Assembled to order

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY 2-BOLT FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

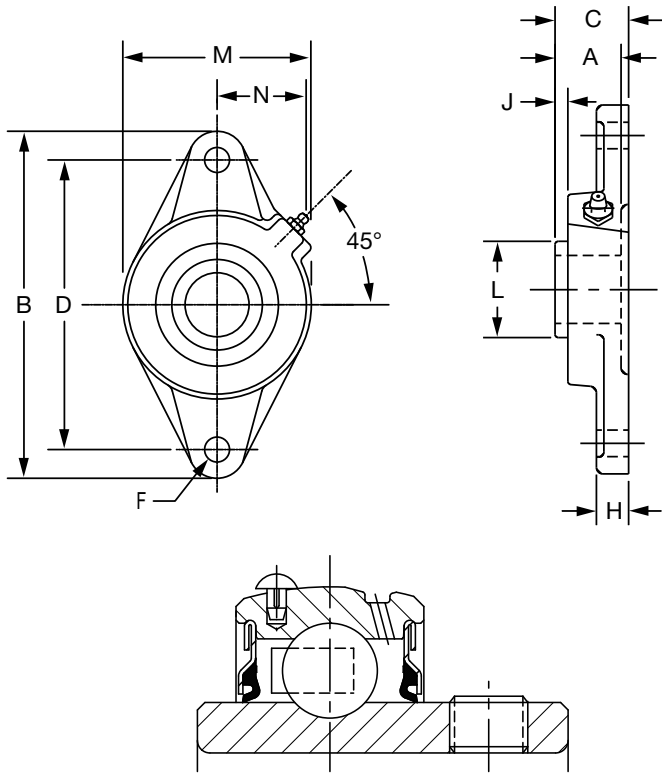
Series	Shaft Size	Weight lbs. kgs.	A	B	C	D	F Bolt Dia.	H	J	L	M	N
208	1-1/2	4.1	1.94	6.75	1.97	5.66	1/2	0.56	0.63	2.05	4.13	1.83
	1-5/8	4.0										
	40mm	1.8	49.3	171.5	50.0	143.8	M12	14.2	16.0	52.1	104.9	46.5
209	1-5/8	5.2	1.94	7.06	1.99	5.84	1/2	0.63	0.59	2.22	4.38	1.91
	1-11/16	5.0										
	1-3/4	4.9										
	1-13/16	4.7										
	45mm	2.2	49.3	179.3	50.5	148.3	M14	16.0	15.0	56.4	111.3	48.5
210	1-15/16	5.4	1.94	7.44	2.02	6.19	1/2	0.63	0.55	2.43	4.56	2.03
	2	5.2										
	50mm	2.5	49.3	189.0	51.3	157.2	M16	16.0	14.0	61.7	115.8	51.6
211	2	6.7	2.22	8.63	2.28	7.25	5/8	0.67	0.68	2.71	5.25	2.27
	2-3/16	6.5										
	2-1/4	6.3										
	55mm	3.0	56.4	219.2	57.9	184.2	M16	17.0	17.3	68.8	133.4	57.7
212	2-1/4	7.4	2.31	9.81	2.38	7.96	5/8	0.81	0.66	2.97	5.50	2.47
	2-7/16	7.0										
	60mm	3.4	58.7	249.2	60.5	202.1	M22	20.6	16.8	75.4	139.7	62.7

FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCAH NORMAL DUTY AIR HANDLING 2-BOLT FLANGE BEARINGS



Series	Shaft Size	Part No.	Description
203	1/2	@	F2B-SCAH-008
	5/8	049742	F2B-SCAH-010
	17mm	056902	F2B-SCAH-17M
204	1/2	@	F2B-SCAH-008L
	5/8	@	F2B-SCAH-010L
	3/4	123730	F2B-SCAH-012
	20mm	076602	F2B-SCAH-20M
205	7/8	@	F2B-SCAH-014
	15/16	124244	F2B-SCAH-015
	1	123731	F2B-SCAH-100
	25mm	@	F2B-SCAH-25M
206	1-1/16	@	F2B-SCAH-101
	1-1/8	@	F2B-SCAH-102
	1-3/16	123732	F2B-SCAH-103
	1-1/4	123184	F2B-SCAH-104S
	30mm	@	F2B-SCAH-30M
	207	1-1/4	123733
	1-5/16	@	F2B-SCAH-105
	1-3/8	@	F2B-SCAH-106
	1-7/16	123734	F2B-SCAH-107
	35mm	@	F2B-SCAH-35M

@ Assembled to order

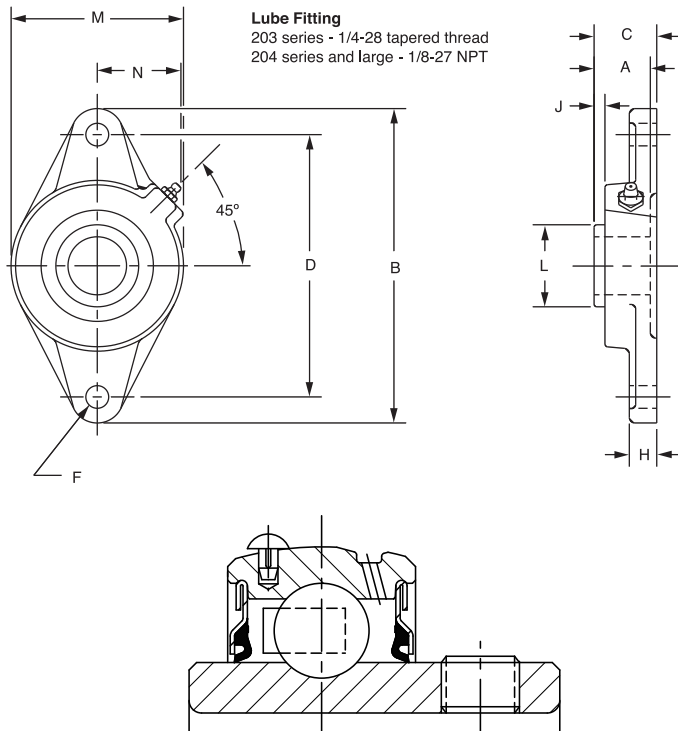
Series	Shaft Size	Weight lbs. kgs.	A	B	C	D	F	H	J	L	M	N
203	1/2	0.8	1.00	3.88	1.17	3.00	3/8	0.38	0.32	0.96	2.13	1.13
	5/8	0.7										
	17mm	0.3	25.4	98.6	29.7	76.2	M10	9.7	8.1	24.4	54.1	28.7
204	1/2	1.6	1.23	4.41	1.34	3.53	3/8	0.50	0.36	1.12	2.38	1.50
	5/8	1.5										
	3/4	1.4										
	20mm	0.5	31.2	112.0	34.0	89.7	M10	12.7	9.1	28.4	60.5	38.1
205	7/8	1.6	1.34	4.88	1.37	3.89	7/16	0.52	0.42	1.32	2.75	1.44
	15/16	1.5										
	1	1.4										
	25mm	0.6	34.0	124.0	34.8	98.8	M10	13.2	10.7	33.5	69.9	36.6
206	1-1/16	2.0	1.52	5.56	1.56	4.59	7/16	0.50	0.49	1.57	3.13	1.56
	1-1/8	2.2										
	1-3/16	2.1										
	1-1/4	2.0										
	30mm	1.0	38.6	141.2	39.6	116.7	M10	12.7	12.4	39.9	79.5	39.6
207	1-1/4	3.5	1.71	6.13	1.75	5.12	1/2	0.56	0.53	1.84	3.75	1.84
	1-5/16	3.45										
	1-3/8	3.2										
	1-7/16	3.1										
	35mm	1.5	43.4	155.7	44.5	130.0	M12	14.2	13.5	46.7	95.3	46.7

FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCAH NORMAL DUTY AIR HANDLING 2-BOLT FLANGE BEARINGS



Series	Shaft Size	Part No.	Description
208	1-1/2	123735	F2B-SCAH-108
	1-5/8	@	F2B-SCAH-110
	40mm	@	F2B-SCAH-40M
209	1-5/8	@	F2B-SCAH-110L
	1-11/16	123736	F2B-SCAH-111
	1-3/4	123737	F2B-SCAH-112
	45mm	@	F2B-SCAH-45M
210	1-15/16	123738	F2B-SCAH-115
	2	@	F2B-SCAH-200
	50mm	@	F2B-SCAH-50M
211	2	@	F2B-SCMAH-200
	2/3/16	124794	F2B-SCAH-203
	2-1/4	@	F2B-SCAH-204
	55mm	@	F2B-SCAH-55M
212	2-1/4	@	F2B-SCMAH-204
	2-7/16	057707	F2B-SCAH-207
	60mm	@	F2B-SCAH-60M

@ Assembled to order

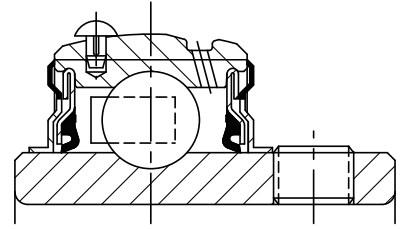
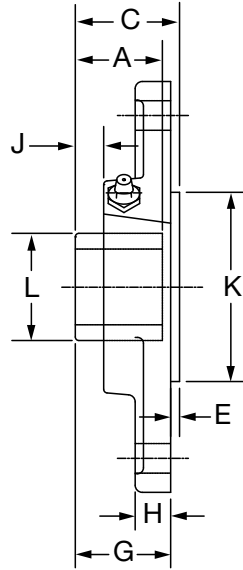
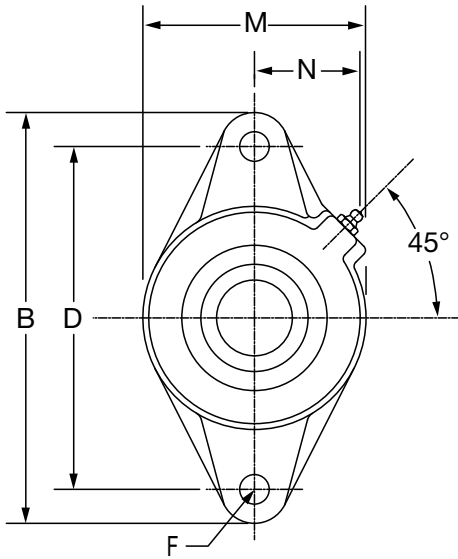
Series	Shaft Size	Weight lbs. kgs.	A	B	C	D	F Bolt Dia.	H	J	L	M	N
208	1-1/2	4.1	1.94	6.75	1.97	5.66	1/2	0.56	0.63	2.05	4.13	1.83
	1-5/8	4.0										
	40mm	1.8	49.3	171.5	50.0	143.8	M12	14.2	16.0	52.1	104.9	46.5
209	1-5/8	5.2	1.94	7.06	1.99	5.84	1/2	0.63	0.59	2.22	4.38	1.91
	1-11/16	5.0										
	1-3/4	4.9										
	45mm	2.2	49.3	179.3	50.5	148.3	M14	16.0	15.0	56.4	111.3	48.5
210	1-15/16	5.4	1.94	7.44	2.02	6.19	1/2	0.63	0.55	2.43	4.56	2.03
	2	5.2										
	50mm	2.5	49.3	189.0	51.3	157.2	M16	16.0	14.0	61.7	115.8	51.6
211	2	6.7	2.22	8.63	2.28	7.25	5/8	0.67	0.68	2.71	5.25	2.27
	2/3/16	6.4										
	2-1/4	6.3										
	55mm	3.0	56.4	219.2	57.9	184.2	M16	17.0	17.3	68.8	133.4	57.7
212	2-1/4	7.4	2.31	9.81	2.38	7.96	5/8	0.81	0.66	2.97	5.50	2.47
	2-7/16	7.0										
	60mm	3.4	58.7	249.2	60.5	202.1	M22	20.6	16.8	75.4	139.7	62.7

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SELECTION/DIMENSIONS

Setscrew Ball Bearings SC NORMAL DUTY 2-BOLT PILOTED FLANGE BEARINGS



Series	Shaft Size	Part No.	Description
204	1/2	@	F2BZ-SC-008L
	5/8	064775	F2BZ-SC-010L
	3/4	062648	F2BZ-SC-012
	20mm	130367	F2BZ-SC-20M
205	7/8	068915	F2BZ-SC-014
	15/16	@	F2BZ-SC-015
	1	056929	F2BZ-SC-100
206	25mm	130368	F2BZ-SC-25M
	1-1/8	049926	F2BZ-SC-102
	1-3/16	064480	F2BZ-SC-103
	1-1/4	064361	F2BZ-SC-104S
207	30mm	130369	F2BZ-SC-30M
	1-1/4	064089	F2BZ-SC-104
	1-3/8	068937	F2BZ-SC-106
	1-7/16	065565	F2BZ-SC-107
208	35mm	130370	F2BZ-SC-35M
	1-1/2	062686	F2BZ-SC-108
	1-5/8	@	F2BZ-SC-110
209	40mm	130371	F2BZ-SC-40M
	1-5/8	@	F2BZ-SC-110L
	1-11/16	068839	F2BZ-SC-111
	1-3/4	@	F2BZ-SC-112
210	45mm	130372	F2BZ-SC-45M
	1-15/16	056845	F2BZ-SC-115
	2	074396	F2BZ-SC-200
	50mm	130373	F2BZ-SC-50M

@ Assembled to order

SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY 2-BOLT PILOTED FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

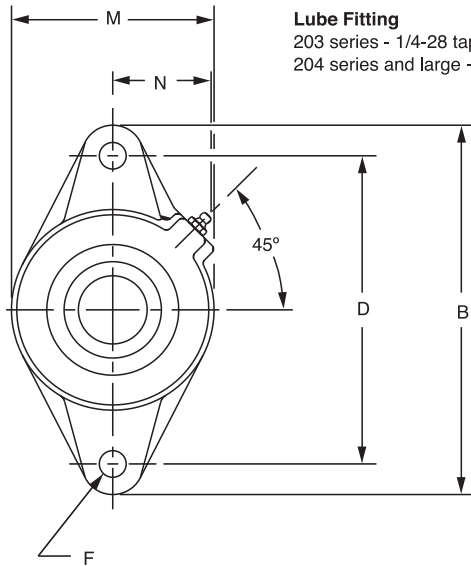
Series	Shaft Size	Weight lbs kg	A	B	C	D	E	F Bolt Dia	G	H	J	K	L	M	N
204	1/2	1.2	1.23	4.41	1.39	3.53	0.14	3/8	1.26	0.50	0.41	2.165/2.163	1.12	2.38	1.50
	5/8	1.2													
	3/4	1.1													
	20mm	0.3	31.2	112.0	35.3	89.7	3.6	M10	32.0	12.7	10.4	54.99/54.94	28.4	60.5	38.1
205	7/8	1.4	1.34	4.88	1.51	3.89	0.14	7/16	1.37	0.52	0.42	2.362/2.360	1.32	2.75	1.44
	15/16	1.4													
	1	1.4													
	25mm	0.6	34.0	124.0	38.4	98.8	3.6	M10	34.8	13.2	10.7	59.99/59.94	33.5	69.9	36.6
206	1-1/8	1.8	1.52	5.56	1.68	4.59	0.12	7/16	1.56	0.50	0.49	3.150/3.148	1.57	3.13	1.56
	1-3/16	1.8													
	1-1/4	1.8													
	30mm	0.8	38.6	141.2	42.7	116.7	3.0	M10	39.6	12.7	12.4	80.01/79.96	39.9	79.5	39.6
207	1-1/4	2.7	1.71	6.13	1.91	5.12	0.16	1/2	1.75	0.56	0.53	3.543/3.541	1.84	3.75	1.84
	1-3/8	2.6													
	1-7/16	2.6													
	35mm	1.2	43.4	155.7	48.5	130.0	4.1	M12	44.5	14.2	13.5	89.99/89.94	46.7	95.3	46.7
208	1-1/2	3.9	1.94	6.75	2.13	5.66	0.16	1/2	1.98	0.56	0.63	3.937/3.935	2.05	4.13	1.83
	1-5/8	3.8													
	40mm	1.7	49.3	171.5	54.1	143.8	4.1	M12	50.3	14.2	16.0	100.00/99.95	52.1	104.9	46.5
209	1-5/8	4.2	1.94	7.06	2.15	5.84	0.16	1/2	1.99	0.63	0.59	4.134/4.132	2.22	4.38	1.91
	1-11/16	4.1													
	1-3/4	4.1													
	45mm	2.5	49.3	179.3	54.6	148.3	4.1	M14	50.5	16.0	15.0	105.00/104.95	56.4	111.3	48.5
210	1-15/16	3.6	1.94	7.44	2.18	6.19	0.16	1/2	2.02	0.63	0.55	4.134/4.132	2.43	4.56	2.03
	2	4.4													
	50mm	2.6	49.3	189.0	55.4	157.2	4.1	M16	51.3	16.0	14.0	105.00/104.95	61.7	115.8	51.6

FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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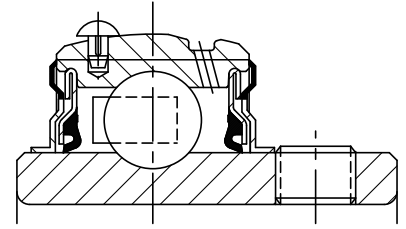
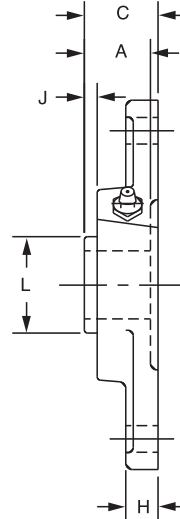
SELECTION/DIMENSIONS



Setscrew Ball Bearings SCM MEDIUM DUTY 2-BOLT FLANGE BEARINGS



Lube Fitting
203 series - 1/4-28 tapered thread
204 series and large - 1/8-27 NPT



Series	Shaft Size	Standard		Sealed for Life	
		Part No.	Description	Part No.	Description
206	1	126284	F2B-SCM-100	@	F2B-SCM-100-NL
	25mm	125954	F2B-SCM-25M	@	F2B-SCM-25M-NL
207	1-3/16	126285	F2B-SCM-103	@	F2B-SCM-103-NL
	1-1/4	124276	F2B-SC-104	126518	F2B-SC-104-NL
	30mm	125955	F2B-SCM-30M	@	F2B-SCM-30M-NL
208	1-7/16	126287	F2B-SCM-107	@	F2B-SCM-107-NL
	35mm	125956	F2B-SCM-35M	@	F2B-SCM-35M-NL
209	1-1/2	126288	F2B-SCM-108	126536	F2B-SCM-108-NL
	1-5/8	125171	F2B-SC-110L	@	F2B-SC-110L-NL
	40mm	125957	F2B-SCM-40M	067674	F2B-SCM-40M-NL
210	1-11/16	126289	F2B-SCM-111	@	F2B-SCM-111-NL
	1-3/4	126290	F2B-SCM-112	@	F2B-SCM-112-NL
	45mm	125958	F2B-SCM-45M	@	F2B-SCM-45M-NL
211	1-15/16	126292	F2B-SCM-115	@	F2B-SCM-115-NL
	2	126293	F2B-SCM-200	065595	F2B-SCM-200-NL
212	50mm	125960	F2B-SCM-50M	@	F2B-SCM-50M-NL
	2-3/16	062746	F2B-SCM-203	@	F2B-SCM-203-NL
	2-1/4	073492	F2B-SCM-204	@	F2B-SCM-204-NL
	55mm	@	F2B-SCM-55M	@	F2B-SCM-55M-NL

@ Assembled to order

FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCM MEDIUM DUTY 2-BOLT FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

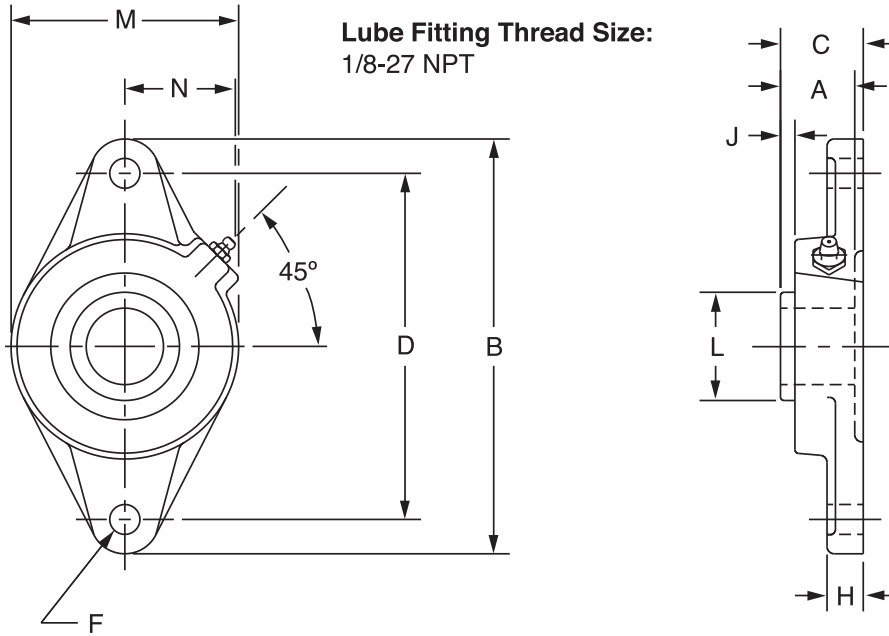
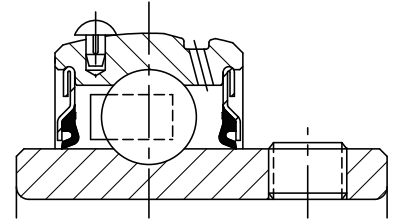
Series	Shaft Size	Weight lbs. kgs.	A	B	C	D	F Bolt Dia.	H	J	L	M	N
206	1	2.4	1.52	5.56	1.56	4.59	7/16	0.50	0.49	1.57	3.13	1.56
	25mm	1.0	38.6	141.2	39.6	116.7	M10	12.7	12.4	39.9	79.5	39.6
207	1-3/16	3.6	1.71	6.13	1.75	5.12	1/2	0.56	0.53	1.84	3.75	1.84
	1-1/4 30mm	3.5 1.6	43.4	155.7	44.5	130.0	M12	14.2	13.5	46.7	95.3	46.7
208	1-7/16	4.1	1.94	6.75	1.98	5.66	1/2	0.56	0.63	2.05	4.13	1.83
	35mm	1.9	49.3	171.5	50.3	143.8	M12	14.2	16.0	52.1	104.9	46.5
209	1-1/2	5.3	1.94	7.06	1.99	5.84	1/2	0.63	0.59	2.22	4.38	1.91
	1-5/8 40mm	5.2 2.3	49.3	179.3	50.5	148.3	M14	16.0	15.0	56.4	111.3	48.5
210	1-11/16	5.8	1.94	7.44	2.02	6.19	1/2	0.63	0.55	2.43	4.56	2.03
	1-3/4 45mm	5.6 2.6	49.3	189.0	51.3	157.2	M16	16.0	14.0	61.7	115.8	51.6
211	1-15/16	6.7	2.22	8.63	2.28	7.25	5/8	0.67	0.68	2.71	5.25	2.27
	2 50mm	6.5 2.9	56.4	219.2	57.9	184.2	M16	17.0	17.3	68.8	133.4	57.7
212	2-3/16	7.4	2.31	9.81	2.38	7.96	5/8	0.81	0.66	2.97	5.50	2.47
	2-1/4 55mm	7.2 3.2	58.7	249.2	60.5	202.1	M22	20.6	16.8	75.4	139.7	62.7

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SELECTION/DIMENSIONS

Setscrew Ball Bearings SCMAH MEDIUM DUTY AIR HANDLING 2-BOLT FLANGE BEARINGS



Series	Shaft Size	Part No.	Standard Description
206	1	050498	F2B-SCMAH-100
	25mm	@	F2B-SCMAH-25M
207	1-3/16	050146	F2B-SCMAH-103
	1-1/4 30mm	@	F2B-SCAH-104 F2B-SCMAH-30M
208	1-7/16 35mm	123755 @	F2B-SCMAH-107 F2B-SCMAH-35M
209	1-1/2	123756	F2B-SCMAH-108
	1-5/8 40mm	@ @	F2B-SCAH-110L F2B-SCMAH-40M
210	1-11/16	123757	F2B-SCMAH-111
	1-3/4 45mm	123758 @	F2B-SCMAH-112 F2B-SCMAH-45M
211	1-15/16	064198	F2B-SCMAH-115
	2 50mm	@ @	F2B-SCMAH-200 F2B-SCMAH-50M
212	2-3/16	@	F2B-SCMAH-203
	2-1/4 55mm	@ @	F2B-SCMAH-204 F2B-SCMAH-55M

@ Assembled to order

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SELECTION/DIMENSIONS



Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

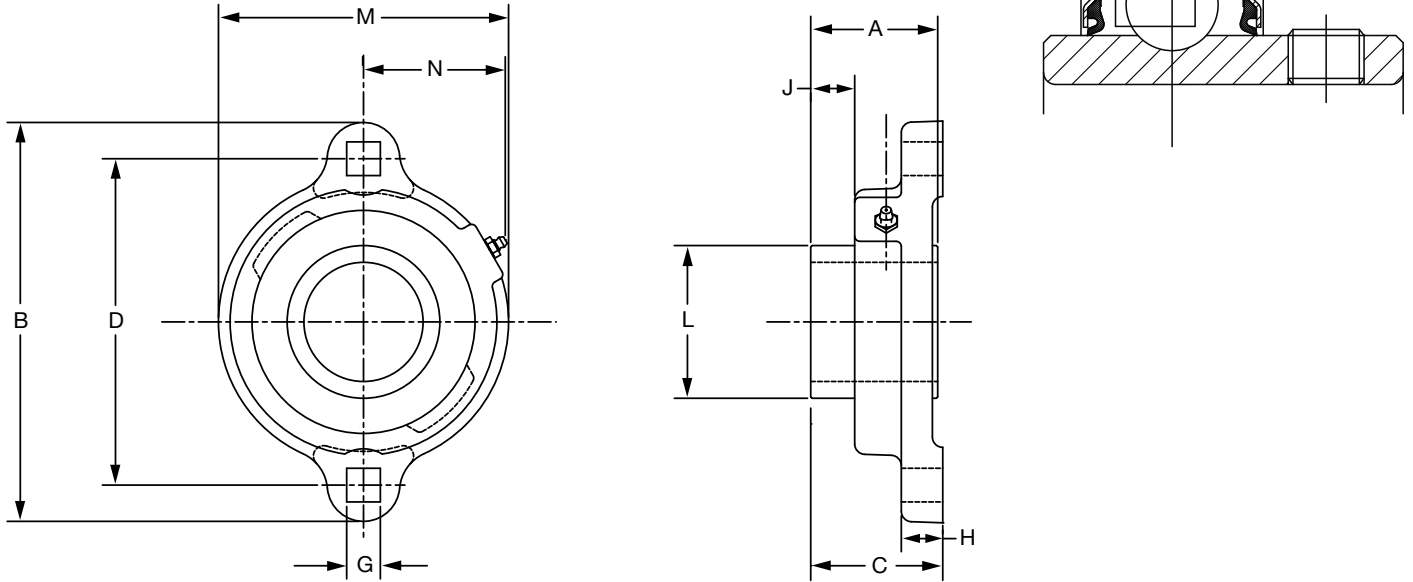
Series	Shaft Size	Weight lbs. kgs.	A	B	C	D	F Bolt Dia.	H	J	L	M	N
206	1	2.4	1.52	5.56	1.56	4.59	7/16	0.50	0.49	1.57	3.13	1.56
	25mm	1.0	38.6	141.2	39.6	116.7	M10	12.7	12.4	39.9	79.5	39.6
207	1-3/16	3.6	1.71	6.13	1.75	5.12	1/2	0.56	0.53	1.84	3.75	1.84
	1-1/4 30mm	3.5 1.6	43.4	155.7	44.5	130.0	M12	14.2	13.5	46.7	95.3	46.7
208	1-7/16	4.1	1.94	6.75	1.98	5.66	1/2	0.56	0.63	2.05	4.13	1.83
	35mm	1.9	49.3	171.5	50.3	143.8	M12	14.2	16.0	52.1	104.9	46.5
209	1-1/2	5.3	1.94	7.06	1.99	5.84	1/2	0.63	0.59	2.22	4.38	1.91
	1-5/8 40mm	5.2 2.3	49.3	179.3	50.5	148.3	M14	16.0	15.0	56.4	111.3	48.5
210	1-11/16	5.8	1.94	7.44	2.02	6.19	1/2	0.63	0.55	2.43	4.56	2.03
	1-3/4 45mm	5.6 2.6	49.3	189.0	51.3	157.2	M16	16.0	14.0	61.7	115.8	51.6
211	1-15/16	6.7	2.22	8.63	2.28	7.25	5/8	0.67	0.68	2.71	5.25	2.27
	2 50mm	6.5 2.9	56.4	219.2	57.9	184.2	M16	17.0	17.3	68.8	133.4	57.7
212	2-3/16	7.4	2.31	9.81	2.38	7.96	5/8	0.81	0.66	2.97	5.50	2.47
	2-1/4 55mm	7.2 3.2	58.7	249.2	60.5	202.1	M22	20.6	16.8	75.4	139.7	62.7

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC LFT DUTY 2-BOLT FLANGE BEARINGS



Series	Shaft Size	Standard		Sealed for Life (No Lube)	
		Part No.	Description	Part No.	Description
203	1/2	124640	LFT-SC-008	124660	LFT-SC-008-NL
	5/8	124641	LFT-SC-010	124661	LFT-SC-010-NL
	17mm	130362	LFT-SC-17M	@	LFT-SC-17M-NL
204	3/4	124642	LFT-SC-012	124662	LFT-SC-012-NL
	20mm	130363	LFT-SC-20M	062260	LFT-SC-20M-NL
205	7/8	124643	LFT-SC-014	124663	LFT-SC-014-NL
	15/16	124644	LFT-SC-015	124664	LFT-SC-015-NL
	1	124645	LFT-SC-100	124665	LFT-SC-100-NL
	25mm	130364	LFT-SC-25M	068996	LFT-SC-25M-NL
206	1-1/16	124646	LFT-SC-101	124666	LFT-SC-101-NL
	1-1/8	124647	LFT-SC-102	124667	LFT-SC-102-NL
	1-3/16	124648	LFT-SC-103	124668	LFT-SC-103-NL
	1-1/4	124649	LFT-SC-104S	124669	LFT-SC-104S-NL
	30mm	130365	LFT-SC-30M	@	LFT-SC-30M-NL
207	1-1/4	124650	LFT-SC-104	124670	LFT-SC-104-NL
	1-5/16	124651	LFT-SC-105	124671	LFT-SC-105-NL
	1-3/8	124652	LFT-SC-106	124672	LFT-SC-106-NL
	1-7/16	124653	LFT-SC-107	124673	LFT-SC-107-NL
	35mm	130366	LFT-SC-35M	@	LFT-SC-35M-NL

* No lube fitting required in the SCLFT NoLube

@ Assembled to order.

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC LFT DUTY 2-BOLT FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

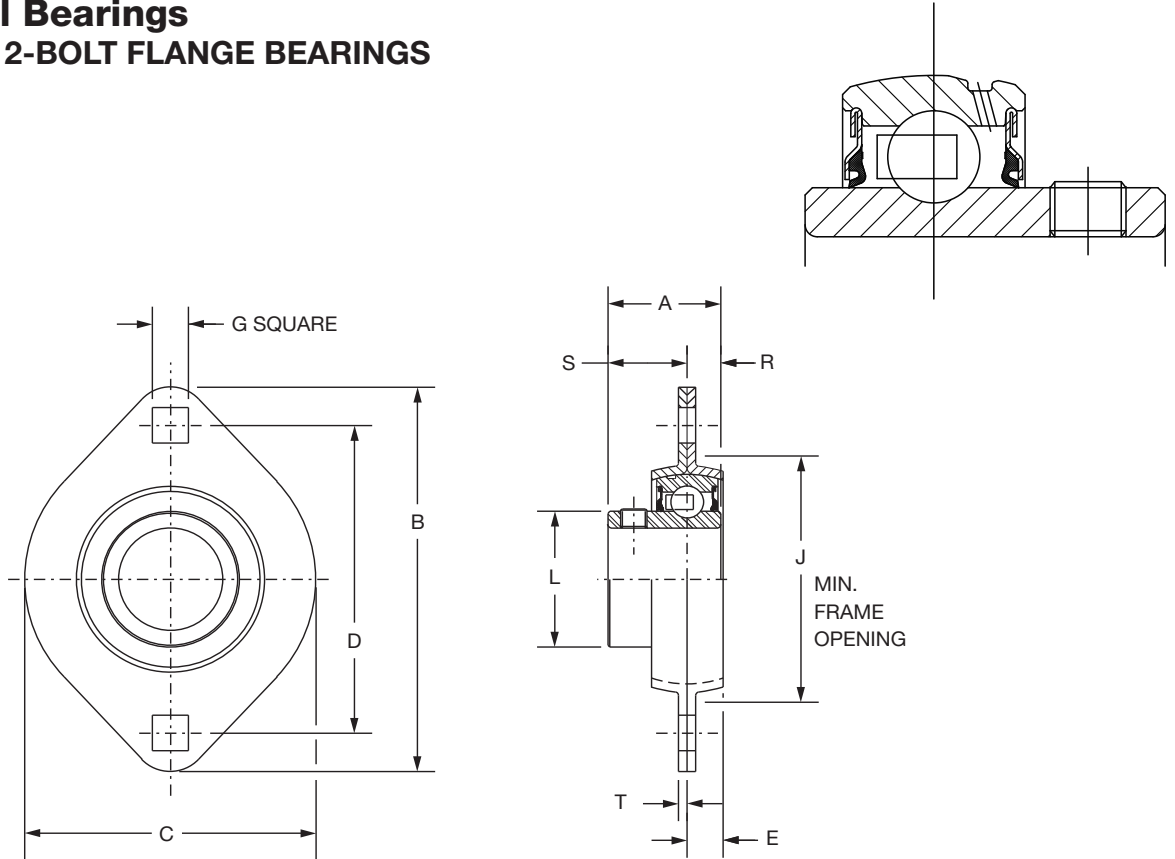
Series	Shaft Size	Weight lbs. kgs.	A	B	C	D	G	H	J	L	M	N
203	1/2	0.60	1.00	3.19	1.05	2.50	0.28	0.38	0.33	0.96	2.13	1.23
	5/8	0.55										
	17mm	0.27	25.4	81.0	26.7	63.5	7.1	9.7	8.4	24.4	54.1	31.2
204	3/4	0.80	1.02	3.56	1.21	2.81	0.34	0.42	0.36	1.12	2.38	1.34
	20mm	0.36	25.9	90.4	30.7	71.4	8.6	10.7	9.1	28.4	60.5	34.0
205	7/8	0.95	1.06	3.75	1.24	3.00	0.34	0.42	0.37	1.32	2.63	1.44
	15/16	0.90										
	1	0.85										
	25mm	0.43	26.9	95.3	31.5	76.2	8.6	10.7	9.4	33.5	66.8	36.6
206	1-1/16	1.50	1.26	4.44	1.45	3.56	0.41	0.47	0.46	1.57	3.25	1.72
	1-1/8	1.45										
	1-3/16	1.40										
	1-1/4	1.35										
	30mm	0.67	32.0	112.8	36.8	90.4	10.4	11.9	11.7	39.9	82.6	43.7
207	1-1/4	1.85	1.40	4.82	1.59	3.94	0.41	0.50	0.52	1.84	3.50	1.83
	1-5/16	1.80										
	1-3/8	1.75										
	1-7/16	1.70										
	35mm	0.81	35.6	122.4	40.4	100.1	10.4	12.7	13.2	46.7	88.9	46.5

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SL LIGHT DUTY 2-BOLT FLANGE BEARINGS



Series	Shaft Size	Part No.	Description
203	1/2	128151	F2B-SL-008
	5/8	128154	F2B-SL-010
	17mm	068789	F2B-SL-17M
204	3/4	128092	F2B-SL-012
	20mm	074287	F2B-SL-20M
205	7/8	128174	F2B-SL-014
	15/16	128175	F2B-SL-015
	1	128093	F2B-SL-100
	25mm	074288	F2B-SL-25M
206	1-1/8	128176	F2B-SL-102
	1-3/16	128094	F2B-SL-103
	1-1/4	128097	F2B-SL-104S
	30mm	@	F2B-SL-30M
207	1-1/4	128095	F2B-SL-104
	1-3/8	128177	F2B-SL-106
	1-7/16	128096	F2B-SL-107
	35mm	068532	F2B-SL-35M

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SL LIGHT DUTY 2-BOLT FLANGE BEARINGS

Bearing Reference Guide
 ULTRA KLEEN
 E-Z KLEEN
 Extreme Duty
 Setscrew Ball Bearing
 GRIP TIGHT
 D-LOK Ball Bearing

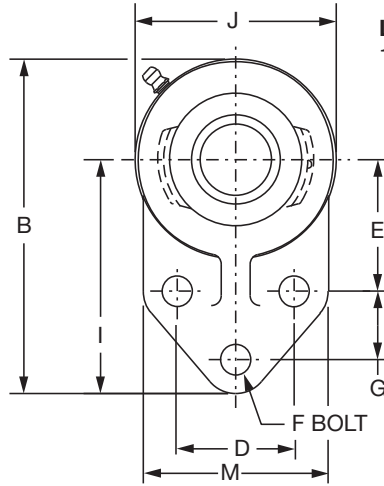
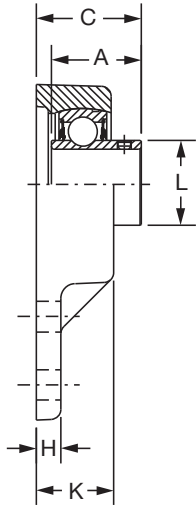
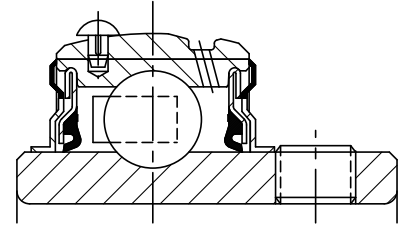
Series	Shaft Size	Weight lbs. kgs.	A	B	C	D	E	G	J	L	R	S	T
203	1/2	0.45	1.00	3.19	2.31	2.54	0.28	0.28	1.94	0.96	0.36	0.64	0.08
	5/8	0.42											
	17mm	0.20	25.4	81.0	58.7	64.5	7.1	7.1	49.3	24.4	9.1	16.3	2.0
204	3/4	0.55	1.02	3.56	2.63	2.81	0.31	0.34	2.19	1.12	0.29	0.73	0.08
	20mm	0.25	25.9	90.4	66.8	71.4	7.9	8.6	55.6	28.4	7.4	18.5	2.0
205	7/8	0.891	1.06	3.75	2.80	3.00	0.34	0.34	2.38	1.32	0.30	0.76	0.08
	15/16	0.77											
	1 25mm	0.65 0.34	26.9	95.3	71.1	76.2	8.6	8.6	60.5	33.5	7.6	19.3	2.0
206	1-1/8	1.05	1.26	4.44	3.31	3.56	0.34	0.41	2.81	1.57	0.35	0.91	0.10
	1-3/16	1.02											
	1-1/4 30mm	1.00 0.46	32.0	112.8	84.1	90.4	8.6	10.4	71.4	39.9	8.9	23.1	2.5
207	1-1/4	1.53	1.40	4.94	3.69	3.94	0.44	0.41	3.19	1.84	0.37	1.03	0.10
	1-3/8	1.5											
	1-7/16 35mm	1.37 0.67	35.6	125.5	93.7	100.1	11.2	10.4	81.0	46.7	9.4	26.2	2.5

FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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SELECTION/DIMENSIONS

Setscrew Ball Bearings SC FB NORMAL DUTY 3-BOLT FLANGED BRACKET BEARINGS



Lube Fitting Thread Size:
1/8-27 NPT

Series	Shaft Size	Standard		No Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
204	1/2	124435	FB-SC-008	068720	FB-SC-008-NL
	5/8	124436	FB-SC-010	059816	FB-SC-010-NL
	3/4	124437	FB-SC-012	058544	FB-SC-012-NL
205	7/8	124438	FB-SC-014	056765	FB-SC-014-NL
	15/16	124439	FB-SC-015	@	FB-SC-015-NL
206	1	124440	FB-SC-100	051774	FB-SC-100-NL
	1-1/16	124441	FB-SC-101	@	FB-SC-101-NL
	1-1/8	124442	FB-SC-102	@	FB-SC-102-NL
	1-3/16	124443	FB-SC-103	049615	FB-SC-103-NL
207	1-1/4	124444	FB-SC-104S	124450	FB-SC-104S-NL
	1-1/4	124445	FB-SC-104	058545	FB-SC-104-NL
	1-5/16	124446	FB-SC-105	@	FB-SC-105-NL
	1-3/8	124447	FB-SC-106	@	FB-SC-106-NL
210	1-7/16	124448	FB-SC-107	052016	FB-SC-107-NL
	1-11/16	052906	FB-SCM-111	068840	FB-SCM-111-NL
	1-15/16	052094	FB-SC-115	073669	FB-SC-115-NL
	2	058529	FB-SC-200	073139	FB-SC-200-NL

@ Assembled to order.

FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC FB NORMAL DUTY 3-BOLT FLANGED BRACKET BEARINGS

Bearing Reference Guide
 ULTRA KLEEN
 E-Z KLEEN
 Extreme Duty
 Setscrew Ball Bearing
 GRIP TIGHT
 D-LOK Ball Bearing

Series	Shaft Size	Weight lbs. kgs.	A	B	C	D	E	F Bolt Dia.	G	H	I	J	K	L	M
204	1/2	1.51	1.23	4.25	1.34	1.50	1.69	3/8	0.88	0.31	3.00	2.50	0.98	1.12	2.38
	5/8	1.48													
	3/4	1.45	31.2	108.0	34.0	38.1	42.9	M10	22.4	7.9	76.2	63.5	24.9	28.4	60.5
205	7/8	1.81	1.34	4.75	1.51	1.63	1.81	3/8	1.13	0.38	3.38	2.75	1.11	1.32	2.50
	15/16	1.78													
	1	1.75	34.0	120.7	38.4	41.4	46.0	M10	28.7	9.7	85.9	69.9	28.2	33.5	63.5
206	1-1/16	2.12	1.52	5.38	1.65	1.88	2.06	3/8	1.25	0.38	3.75	3.25	1.13	1.57	2.75
	1-1/8	2.08													
	1-3/16	2.05													
	1-1/4	2.02	38.6	136.7	41.9	47.8	52.3	M10	31.8	9.7	95.3	82.6	28.7	39.9	69.9
207	1-1/4	3.46	1.71	6.13	1.88	2.00	2.37	1/2	1.25	0.50	4.25	3.75	1.31	1.84	3.25
	1-5/16	3.41													
	1-3/8	3.36													
	1-7/16	3.30	43.4	155.7	47.8	50.8	60.2	M12	31.8	12.7	108.0	95.3	33.3	46.7	82.6
210	1-11/16	5.70	1.94	7.50	2.06	2.75	2.94	1/2	1.63	0.50	5.19	4.63	1.50	2.43	4.00
	1-15/16	5.50													
	2	5.40	49.3	190.5	52.3	69.9	74.7	M12	41.4	12.7	131.8	117.6	38.1	61.7	101.6

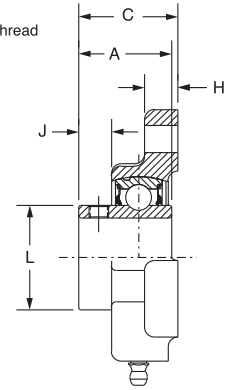
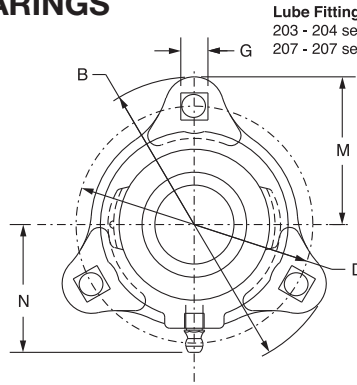
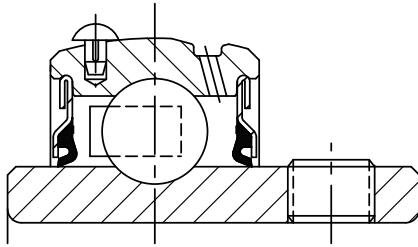
FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC LF NORMAL DUTY 3-BOLT FLANGE BEARINGS

Lube Fitting Thread Size:
203 - 204 series - 1/4-28 tapered thread
207 - 207 series - 1/8-27 NPT



Series	Shaft Size	Standard		Sealed for Life (No Lube)	
		Part No.	Description	Part No.	Description
203	1/2	124600	LF-SC-008	124620	LF-SC-008-NL
	5/8	124601	LF-SC-010	124621	LF-SC-010-NL
	17mm	050895	LF-SC-17M	@	LF-SC-17M-NL
204	3/4	124602	LF-SC-012	124622	LF-SC-012-NL
	20mm	124934	LF-SC-20M	125384	LF-SC-20M-NL
205	7/8	124603	LF-SC-014	124623	LF-SC-014-NL
	15/16	124604	LF-SC-015	124624	LF-SC-015-NL
	1	124605	LF-SC-100	124625	LF-SC-100-NL
	25mm	@	LF-SC-25M	@	LF-SC-25M-NL
206	1-1/16	124606	LF-SC-101	124626	LF-SC-101-NL
	1-1/8	124607	LF-SC-102	124627	LF-SC-102-NL
	1-3/16	124608	LF-SC-103	124628	LF-SC-103-NL
	1-1/4	124609	LF-SC-104S	124629	LF-SC-104S-NL
	30mm	067892	LF-SC-30M	@	LF-SC-30M-NL
207	1-1/4	124610	LF-SC-104	124630	LF-SC-104-NL
	1-5/16	124611	LF-SC-105	124631	LF-SC-105-NL
	1-3/8	124612	LF-SC-106	124632	LF-SC-106-NL
	1-7/16	124613	LF-SC-107	124633	LF-SC-107-NL
	35mm	065699	LF-SC-35M	@	LF-SC-35M-NL

@ Assembled to order.

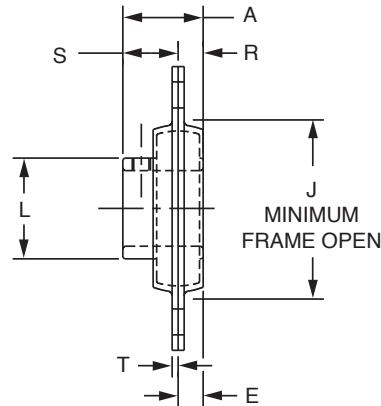
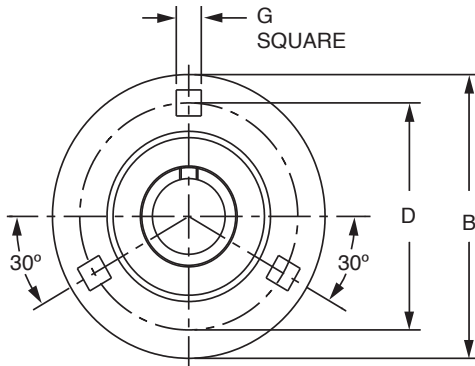
Series	Shaft Size	Weight lbs. kgs.	A	B	C	D	G	H	J	L	M	N
203	1/2	0.65	1.00	3.19	1.05	2.50	0.28	0.38	0.33	0.96	1.59	1.84
	5/8	0.60										
	17mm	0.29	25.4	81.0	26.7	63.5	7.1	9.7	8.4	24.4	40.4	46.7
204	3/4	0.85	1.02	3.56	1.21	2.81	0.34	0.42	0.36	1.12	1.78	1.56
	20mm	0.38	25.9	90.4	30.7	71.4	8.6	10.7	9.1	28.4	45.2	39.6
205	7/8	1.10	1.06	3.75	1.24	3.00	0.34	0.42	0.37	1.32	1.88	1.70
	15/16	1.05										
	1	1.00										
206	25mm	0.47	26.9	95.3	31.5	76.2	8.6	10.7	9.4	33.5	47.8	43.2
	1-1/16	1.65	1.26	4.44	1.45	3.56	0.41	0.47	0.46	1.57	2.22	2.02
	1-1/8	1.60										
	1-3/16	1.55										
207	1-1/4	2.10	1.40	4.81	1.59	3.94	0.41	0.50	0.52	1.84	2.41	2.14
	1-5/16	2.05										
	1-3/8	2.00										
	1-7/16	1.95										
	35mm	0.90	35.6	122.2	40.4	100.1	10.4	12.7	13.2	46.7	61.2	54.4

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SL LIGHT DUTY 3-BOLT FLANGE BEARINGS



Series	Shaft Size	Part No.	Description
204	3/4	128083	F3B-SL-012
	20mm	@	F3B-SL-20M
205	7/8	128178	F3B-SL-014
	15/16	128179	F3B-SL-015
	1	128084	F3B-SL-100
	25mm	@	F3B-SL-25M
206	1-1/8	128180	F3B-SL-102
	1-3/16	128085	F3B-SL-103
	1-1/4	128082	F3B-SL-104S
	30mm	@	F3B-SL-30M
207	1-1/4	128086	F3B-SL-104
	1-3/8	128181	F3B-SL-106
	1-7/16	128087	F3B-SL-107
	35mm	@	F3B-SL-35M

@ Assembled to order.

Series	Shaft Size	Weight lbs. kgs.	A	B	D	E	G	J	L	R	S	T
204	3/4	0.74	1.02	3.56	2.81	0.31	0.34	2.19	1.12	0.29	0.73	0.08
	20mm	0.33	25.9	90.4	71.4	7.9	8.6	55.6	28.4	7.4	18.5	2.0
205	7/8	1.01	1.06	3.75	3.00	0.34	0.34	2.38	1.32	0.30	0.76	0.08
	15/16	0.97										
	1	0.85										
	25mm	0.43	26.9	95.3	76.2	8.6	8.6	60.5	33.5	7.6	19.3	2.0
206	1-1/8	1.39	1.26	4.44	3.56	0.34	0.41	2.81	1.57	0.35	0.91	0.10
	1-3/16	1.36										
	1-1/4	1.34										
	30mm	0.61	32.0	112.8	90.4	8.6	10.4	71.4	39.9	8.9	23.1	2.5
207	1-1/4	1.89	1.40	4.81	3.94	0.38	0.41	3.19	1.84	0.37	1.03	0.10
	1-3/8	1.86										
	1-7/16	1.73										
	35mm	0.83	35.6	122.2	100.1	9.7	10.4	81.0	46.7	9.4	26.2	2.5

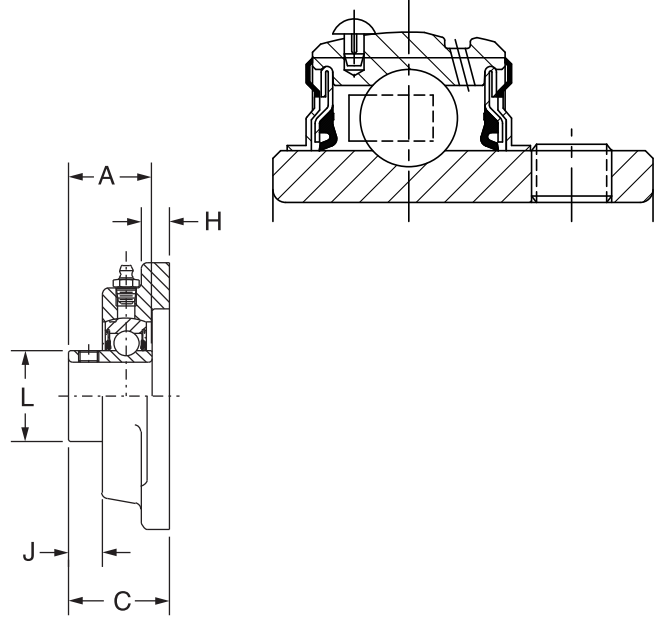
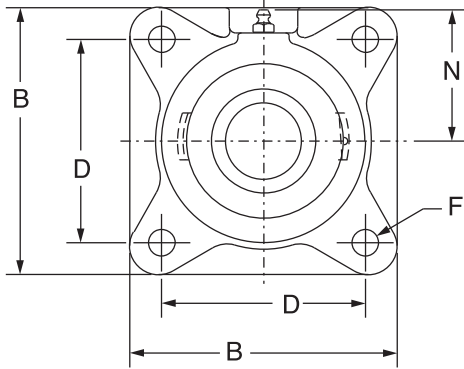
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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY 4-BOLT FLANGE BEARINGS

Lube Fitting Thread Size:
 203 - 204 series - 1/4-28 tapered thread
 207 - 207 series - 1/8-27 NPT



Series	Shaft Size	Standard		No-Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
203	1/2	124048	F4B-SC-008	@	F4B-SC-008-NL
	5/8	124049	F4B-SC-010	067642	F4B-SC-010-NL
	17mm	125885	F4B-SC-17M	@	F4B-SC-17M-NL
204	1/2	124098	F4B-SC-008L	@	F4B-SC-008L-NL
	5/8	124099	F4B-SC-010L	@	F4B-SC-010L-NL
	3/4	124100	F4B-SC-012	052010	F4B-SC-012-NL
	13/16	124567	F4B-SC-013	@	F4B-SC-013-NL
	20mm	125886	F4B-SC-20M	074714	F4B-SC-20M-NL
205	7/8	124101	F4B-SC-014	075765	F4B-SC-014-NL
	15/16	124102	F4B-SC-015	126524	F4B-SC-015-NL
	1	124103	F4B-SC-100	126525	F4B-SC-100-NL
	25mm	125887	F4B-SC-25M	064943	F4B-SC-25M-NL
	206	1-1/16	124218	F4B-SC-101	@
1-1/8		124204	F4B-SC-102	126526	F4B-SC-102-NL
1-3/16		124205	F4B-SC-103	050834	F4B-SC-103-NL
1-1/4		123173	F4B-SC-104S	051987	F4B-SC-104S-NL
30mm		125888	F4B-SC-30M	067874	F4B-SC-30M-NL
207	1-1/4	124206	F4B-SC-104	126528	F4B-SC-104-NL
	1-5/16	124219	F4B-SC-105	@	F4B-SC-105-NL
	1-3/8	124207	F4B-SC-106	052009	F4B-SC-106-NL
	1-7/16	124208	F4B-SC-107	050835	F4B-SC-107-NL
	35mm	125889	F4B-SC-35M	@	F4B-SC-35M-NL

@ Assembled to order

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY 4-BOLT FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs. kgs.	A	B	C	D	F	H	J	L	N
203	1/2	1.1	1.00	3.00	1.17	2.13	3/8	0.44	0.32	0.96	1.69
	5/8	1.0									
	17mm	0.5	25.4	76.2	29.7	54.0	M10	11.2	8.1	24.4	42.9
204	1/2	1.8	1.23	3.38	1.34	2.5	3/8	0.44	0.36	1.12	1.94
	5/8	1.7									
	3/4	1.6									
	13/16	1.5									
205	20mm	0.8	31.2	85.9	34.0	63.5	M10	11.2	9.1	28.4	49.3
	7/8	2.0	1.34	3.75	1.37	2.75	7/16	0.50	0.42	1.32	2.06
	15/16	1.9									
	1	1.8									
206	25mm	0.9	34.0	95.3	34.8	69.9	M10	12.7	10.7	33.5	52.3
	1-1/16	2.9	1.52	4.25	1.56	3.25	7/16	0.50	0.49	1.57	2.19
	1-1/8	2.8									
	1-3/16	2.7									
	1-1/4	2.6									
207	30mm	1.3	38.6	108.0	39.6	82.6	M10	12.7	12.4	39.9	55.6
	1-1/4	4.0	1.71	4.75	1.75	3.63	1/2	0.56	0.53	1.84	2.44
	1-5/16	3.9									
	1-3/8	3.8									
	1-7/16	3.7									
	35mm	1.7	43.4	120.7	44.5	92.1	M12	14.2	13.5	46.7	62.0

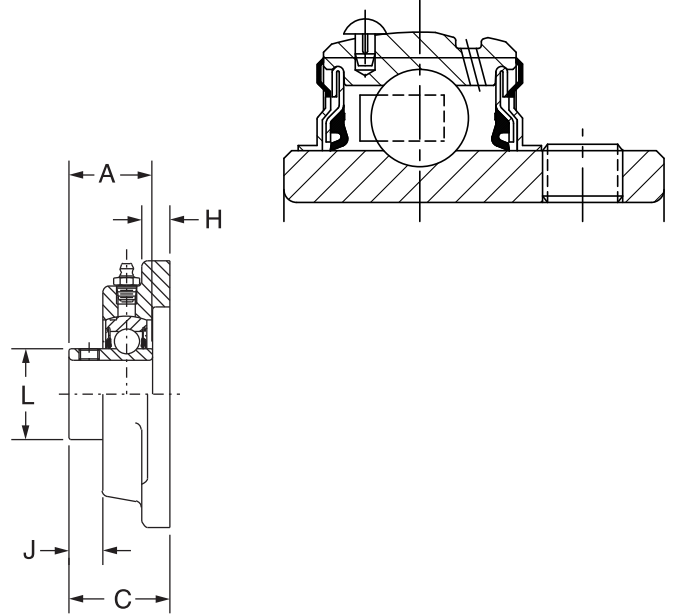
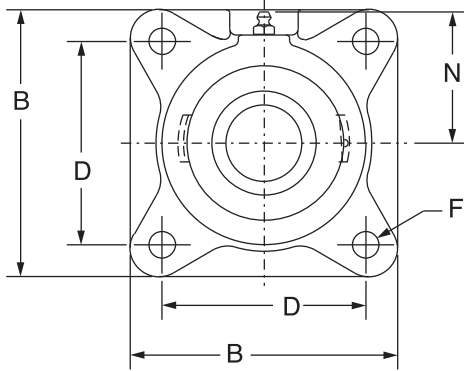
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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY 4-BOLT FLANGE BEARINGS

Lube Fitting Thread Size:
 203 - 204 series - 1/4-28 tapered thread
 207 - 207 series - 1/8-27 NPT



Series	Shaft Size	Standard		No-Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
208	1-1/2	124209	F4B-SC-108	051991	F4B-SC-108-NL
	1-5/8	124210	F4B-SC-110	052008	F4B-SC-110-NL
	40mm	125890	F4B-SC-40M	073769	F4B-SC-40M-NL
209	1-5/8	125170	F4B-SC-110L	@	F4B-SC-110L-NL
	1-11/16	124211	F4B-SC-111	064214	F4B-SC-111-NL
	1-3/4	124212	F4B-SC-112	126531	F4B-SC-112-NL
	45mm	125891	F4B-SC-45M	@	F4B-SC-45M-NL
210	1-15/16	124213	F4B-SC-115	051992	F4B-SC-115-NL
	2	124214	F4B-SC-200	050867	F4B-SC-200-NL
	50mm	125892	F4B-SC-50M	068571	F4B-SC-50M-NL
211	2	126192	F4B-SCM-200	052004	F4B-SCM-200-NL
	2-3/16	124215	F4B-SC-203	052007	F4B-SC-203-NL
	2-1/4	124216	F4B-SC-204	052006	F4B-SC-204-NL
	55mm	125893	F4B-SC-55M	068572	F4B-SC-55M-NL
212	2-1/4	126283	F4B-SCM-204	126537	F4B-SCM-204-NL
	2-7/16	124217	F4B-SC-207	050843	F4B-SC-207-NL
	60mm	125894	F4B-SC-60M	064203	F4B-SC-60M-NL
214	2-1/2	126195	F4B-SCM-208	@	F4B-SCM-208-NL
	2-11/16	124261	F4B-SC-211	@	F4B-SC-211-NL
	70mm	125895	F4B-SC-70M	@	F4B-SC-70M-NL
215	2-15/16	124220	F4B-SC-215	052291	F4B-SC-215-NL
	75mm	125896	F4B-SC-75M	068573	F4B-SC-75M-NL

@ Assembled to order

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY 4-BOLT FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs. kgs.	A	B	C	D	F Bolt Dia	H	J	L	N
208	1-1/2	4.8	1.94	5.13	1.98	4.00	1/2	0.56	0.63	2.05	2.38
	1-5/8	4.7									
	40mm	2.1	49.3	130.3	50.3	101.6	M12	14.2	16.0	52.1	60.5
209	1-5/8	6.1	1.94	5.38	1.99	4.13	1/2	0.63	0.59	2.22	2.75
	1-11/16	6.0									
	1-3/4 45mm	5.9 2.7	49.3	136.7	50.5	104.8	M12	16.0	15.0	56.4	69.9
210	1-15/16	6.7	1.94	5.63	2.02	4.38	1/2	0.63	0.55	2.43	2.88
	2	6.6									
	50mm	3.0	49.3	143.0	51.3	111.1	M12	16.0	14.0	61.7	73.2
211	2	9.3	2.22	6.50	2.28	5.13	5/8	0.69	0.68	2.71	3.25
	2-3/16	9.0									
	2-1/4 55mm	8.9 4.1	56.4	165.1	57.9	130.2	M16	17.5	17.3	68.8	82.6
212	2-1/4	11.1	2.31	6.88	2.38	5.63	5/8	0.69	0.66	2.97	3.50
	2-7/16	10.6									
	60mm	6.0	58.7	174.8	60.5	142.9	M16	17.5	16.8	75.4	88.9
214	2-1/2	16.0	2.54	7.38	2.78	5.88	5/8	0.69	0.60	3.31	3.69
	2-11/16	15.4									
	70mm	6.9	64.5	187.5	70.6	149.2	M16	17.5	15.2	84.1	93.7
215	2-15/16	17.6	2.33	7.75	2.88	6.00	3/4	1.00	0.63	3.62	3.88
	75mm	8.0	59.2	196.9	73.2	152.4	M18	25.4	16.0	91.9	98.6

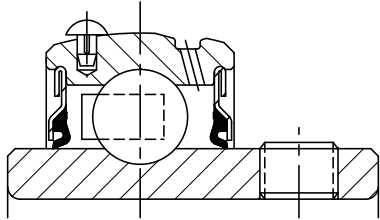
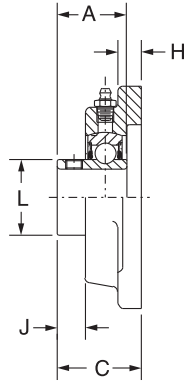
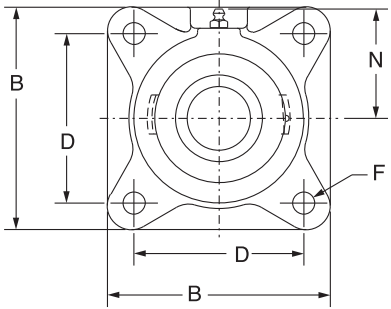
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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCAH NORMAL DUTY AIR HANDLING 4-BOLT FLANGE BEARINGS

Lube Fitting Thread Size:
203 - 204 series - 1/4-28 tapered thread
207 - 207 series - 1/8-27 NPT



Series	Shaft Size	Part No.	Description
204	1/2	051931	F4B-SCAH-008L
	5/8	050130	F4B-SCAH-010L
	3/4	123740	F4B-SCAH-012
	20mm	@	F4B-SCAH-20M
205	7/8	068301	F4B-SCAH-014
	15/16	124246	F4B-SCAH-015
	1	123741	F4B-SCAH-100
	25mm	058736	F4B-SCAH-25M
206	1-1/16	@	F4B-SCAH-101
	1-1/8	064335	F4B-SCAH-102
	1-3/16	123742	F4B-SCAH-103
	1-1/4	076609	F4B-SCAH-104S
207	30mm	054726	F4B-SCAH-30M
	1-1/4	123743	F4B-SCAH-104
	1-5/16	@	F4B-SCAH-105
	1-3/8	068785	F4B-SCAH-106
208	1-7/16	123744	F4B-SCAH-107
	35mm	064911	F4B-SCAH-35M
	1-1/2	123745	F4B-SCAH-108
	1-5/8	@	F4B-SCAH-110
	40mm	064912	F4B-SCAH-40M

@ Assembled to order

Series	Shaft Size	Weight lbs. kgs.	A	B	C	D	F Bolt Dia.	H	J	L	N
204	1/2	1.8	1.23	3.38	1.34	2.50	3/8	0.44	0.36	1.12	1.94
	5/8	1.7									
	3/4	1.6									
	20mm	0.8	31.2	85.9	34.0	63.5	M10	11.2	9.1	28.4	49.3
205	7/8	2.0	1.34	3.75	1.37	2.75	7/16	0.50	0.42	1.32	2.06
	15/16	1.9									
	1	1.8									
	25mm	0.9	34.0	95.3	34.8	69.9	M10	12.7	10.7	33.5	52.3
206	1-1/16	2.9	1.52	4.25	1.56	3.25	7/16	0.50	0.49	1.57	2.19
	1-1/8	2.8									
	1-3/16	2.7									
	1-1/4	2.6									
207	30mm	1.3	38.6	108.0	39.6	82.6	M10	12.7	12.4	39.9	55.6
	1-1/4	4.0	1.71	4.75	1.75	3.63	1/2	0.56	0.53	1.84	2.44
	1-5/16	3.9									
	1-3/8	3.8									
208	1-7/16	3.7									
	35mm	1.7	43.4	120.7	44.5	92.1	M12	14.2	13.5	46.7	62.0
	1-1/2	4.8	1.94	5.13	1.98	4.00	1/2	0.56	0.63	2.05	2.38
	1-5/8	4.7									
	40mm	2.1	49.3	130.3	50.3	101.6	M12	14.2	16.0	52.1	60.5

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SELECTION/DIMENSIONS

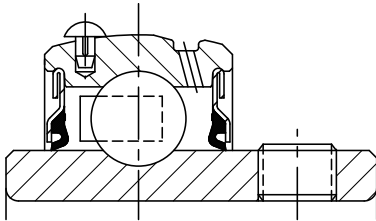
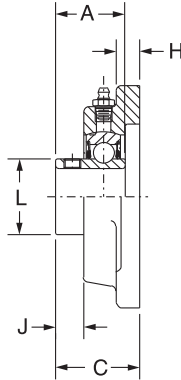
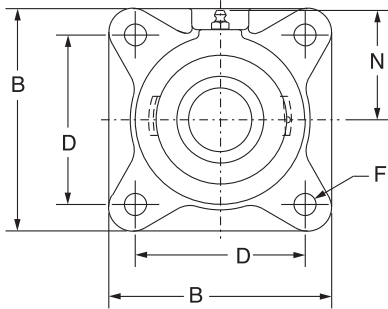


Setscrew Ball Bearings SCAH NORMAL DUTY AIR HANDLING 4-BOLT FLANGE BEARINGS

Lube Fitting Thread Size:

203 - 204 series - 1/4-28 tapered thread

207 - 207 series - 1/8-27 NPT



Series	Shaft Size	Part No.	Description
209	1-5/8	@	F4B-SCAH-110L
	1-11/16	123746	F4B-SCAH-111
	1-3/4	123747	F4B-SCAH-112
	45mm	@	F4B-SCAH-45M
210	1-15/16	123748	F4B-SCAH-115
	2	064853	F4B-SCAH-200
	50mm	064913	F4B-SCAH-50M
211	2	068973	F4B-SCMAH-200
	2-3/16	123749	F4B-SCAH-203
	2-1/4	@	F4B-SCAH-204
	55mm	@	F4B-SCAH-55M
212	2-1/4	064586	F4B-SCMAH-204
	2-7/16	123750	F4B-SCAH-207
	60mm	074008	F4B-SCAH-60M
214	2-1/2	050662	F4B-SCMAH-208
	2-11/16	124395	F4B-SCAH-211
	70mm	@	F4B-SCAH-70M
215	2-15/16	123751	F4B-SCAH-215
	75mm	@	F4B-SCAH-75M

@ Assembled to order

Series	Shaft Size	Weight lbs. kgs.	A	B	C	D	F Bolt Dia.	H	J	L	N
209	1-5/8	6.1	1.94	5.38	1.99	4.13	1/2	0.63	0.59	2.22	2.75
	1-11/16	6.0									
	1-3/4	5.9									
	45mm	2.7	49.3	136.7	50.5	104.8	M14	16.0	15.0	56.4	69.9
210	1-15/16	6.7	1.94	5.63	2.02	4.38	1/2	0.63	0.55	2.43	2.88
	2	6.6									
	50mm	3.0	49.3	143.0	51.3	111.1	M16	16.0	14.0	61.7	73.2
211	2	9.3	2.22	6.50	2.28	5.13	5/8	0.69	0.68	2.71	3.25
	2-3/16	9.0									
	2-1/4	8.9									
	55mm	4.1	56.4	165.1	57.9	130.2	M16	17.5	17.3	68.8	82.6
212	2-1/4	11.1	2.31	6.88	2.38	5.63	5/8	0.69	0.66	2.97	3.50
	2-7/16	10.6									
	60mm	6.0	58.7	174.8	60.5	142.9	M16	17.5	16.8	75.4	88.9
214	2-1/2	16.0	2.54	7.38	2.78	5.88	5/8	0.69	0.60	3.31	3.69
	2-11/16	15.4									
	70mm	6.9	64.5	187.5	70.6	149.2	M16	17.5	15.2	84.1	93.7
215	2-15/16	17.6	2.33	7.75	2.88	6.00	3/4	1.00	0.63	3.62	3.88
	75mm	8.0	59.2	196.9	73.2	152.4	M18	25.4	16.0	91.9	98.6

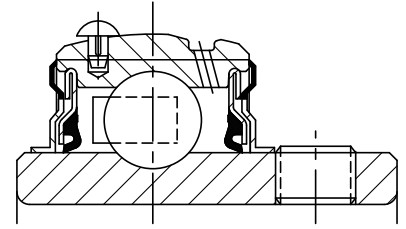
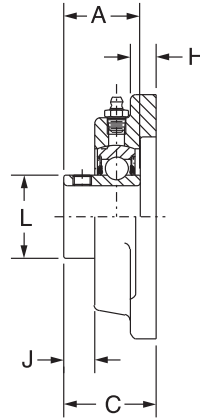
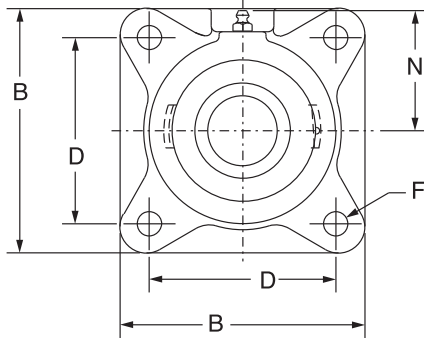
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SELECTION/DIMENSIONS

Setscrew Ball Bearings SCM MEDIUM DUTY 4-BOLT FLANGE BEARINGS

Lube Fitting Thread Size:
203 - 204 series - 1/4-28 tapered thread
207 - 207 series - 1/8-27 NPT



Series	Shaft Size	Standard		No-Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
206	1	126226	F4B-SCM-100	052017	F4B-SCM-100-NL
	25mm	125965	F4B-SCM-25M	@	F4B-SCM-25M-NL
207	1-3/16	126227	F4B-SCM-103	056907	F4B-SCM-103-NL
	1-1/4	124206	F4B-SC-104	126528	F4B-SC-104-NL
	30mm	125966	F4B-SCM-30M	@	F4B-SCM-30M-NL
208	1-7/16	126187	F4B-SCM-107	062842	F4B-SCM-107-NL
	35mm	125967	F4B-SCM-35M	@	F4B-SCM-35M-NL
209	1-1/2	126188	F4B-SCM-108	062897	F4B-SCM-108-NL
	1-5/8	125170	F4B-SC-110L	@	F4B-SC-110L-NL
	40mm	125968	F4B-SCM-40M	@	F4B-SCM-40M-NL
210	1-11/16	126189	F4B-SCM-111	065576	F4B-SCM-111-NL
	1-3/4	126190	F4B-SCM-112	@	F4B-SCM-112-NL
	45mm	125969	F4B-SCM-45M	@	F4B-SCM-45M-NL
211	1-15/16	126191	F4B-SCM-115	052302	F4B-SCM-115-NL
	2	126192	F4B-SCM-200	052004	F4B-SCM-200-NL
	50mm	125970	F4B-SCM-50M	073950	F4B-SCM-50M-NL
212	2-3/16	126193	F4B-SCM-203	052003	F4B-SCM-203-NL
	2-1/4	126283	F4B-SCM-204	126537	F4B-SCM-204-NL
	55mm	125971	F4B-SCM-55M	@	F4B-SCM-55M-NL
214	2-7/16	126194	F4B-SCM-207	052002	F4B-SCM-207-NL
	2-1/2	126195	F4B-SCM-208	065653	F4B-SCM-208-NL
	65mm	125972	F4B-SCM-65M	@	F4B-SCM-65M-NL
215	2-11/16	126186	F4B-SCM-211	052205	F4B-SCM-211-NL
	70mm	125973	F4B-SCM-70M	@	F4B-SCM-70M-NL
216	2-15/16	126196	F4B-SCM-215	126538	F4B-SCM-215-NL
	3	126197	F4B-SCM-300	126539	F4B-SCM-300-NL
	75mm	125974	F4B-SCM-75M	@	F4B-SCM-75M-NL
218	3-7/16	126198	F4B-SCM-307	126540	F4B-SCM-307-NL
	3-1/2	126199	F4B-SCM-308	126541	F4B-SCM-308-NL
	85mm	125975	F4B-SCM-85M	@	F4B-SCM-85M-NL

@ Assembled to order

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCM MEDIUM DUTY 4-BOLT FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs. kgs.	A	B	C	D	F	H	J	L	N
206	1	3.0	1.52	4.25	1.56	3.25	7/16	0.50	0.49	1.57	2.19
	25mm	1.3	38.6	108.0	39.6	82.6	M10	12.7	12.4	39.9	55.6
207	1-3/16	4.1	1.71	4.75	1.75	3.63	1/2	0.56	0.53	1.84	2.44
	1-1/4 30mm	4.0 1.4	43.4	120.7	44.5	92.1	M12	14.2	13.5	46.7	62.0
208	1-7/16	5.0	1.94	5.13	1.98	4.00	1/2	0.56	0.63	2.05	2.38
	35mm	2.1	49.3	130.3	50.3	101.6	M12	14.2	16.0	52.1	60.5
209	1-1/2	6.1	1.94	5.38	1.99	4.13	1/2	0.63	0.59	2.22	2.75
	1-5/8 40mm	6.1 2.7	49.3	136.7	50.5	104.8	M12	16.0	15.0	56.4	69.9
210	1-11/16	7.1	1.94	5.63	2.02	4.38	1/2	0.63	0.55	2.43	2.88
	1-3/4 45mm	6.9 3.0	49.3	143.0	51.3	111.1	M12	16.0	14.0	61.7	73.2
211	1-15/16	9.5	2.22	6.50	2.28	5.13	5/8	0.69	0.68	2.71	3.25
	2 50mm	9.3 4.1	56.4	165.1	57.9	130.2	M16	17.5	17.3	68.8	82.6
212	2-3/16	11.3	2.31	6.88	2.38	5.63	5/8	0.69	0.66	2.97	3.50
	2-1/4 55mm	11.1 6.0	58.7	174.8	60.5	142.9	M16	17.5	16.8	75.4	88.9
214	2-7/16	16.2	2.54	7.38	2.78	5.88	5/8	0.69	0.60	3.31	3.69
	2-1/2 65mm	16.0 7.3	64.5	187.5	70.6	149.2	M16	17.5	15.2	84.1	93.7
215	2-11/16	18.3	2.33	7.75	2.88	6.00	3/4	1.00	0.63	3.62	3.88
	70mm	8.0	59.2	196.9	73.2	152.4	M18	25.4	16.0	91.9	98.6
216	2-15/16	21.5	2.38	7.75	3.09	6.00	3/4	0.88	0.59	3.83	4.09
	3 75mm	21.2 9.4	60.5	196.9	78.5	152.4	M18	22.4	15.0	97.3	103.9
218	3-7/16	28.0	2.56	8.44	3.38	6.75	3/4	1.00	0.60	4.35	4.63
	3-1/2 85mm	27.4 12.2	65.0	214.4	85.9	171.5	M18	25.4	15.2	110.5	117.6

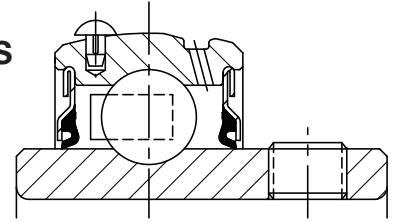
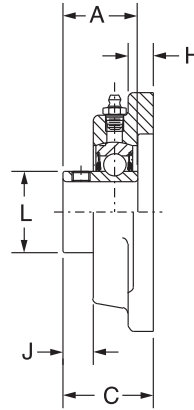
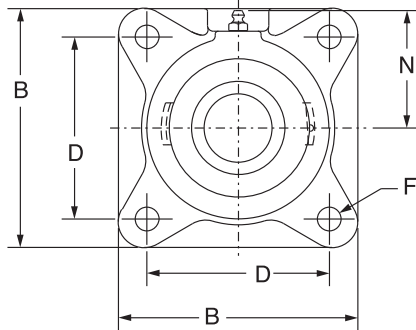
FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCMAH AIR HANDLING MEDIUM DUTY 4-BOLT FLANGE BEARINGS

Lube Fitting Thread Size:
203 - 204 series - 1/4-28 tapered thread
207 - 207 series - 1/8-27 NPT



Series	Shaft Size	Part No.	Description
206	1	053901	F4B-SCMAH-100
	25mm	@	F4B-SCMAH-25M
207	1-3/16	050132	F4B-SCMAH-103
	1-1/4	123743	F4B-SCAH-104
	30mm	@	F4B-SCMAH-30M
208	1-7/16	123760	F4B-SCMAH-107
	35mm	@	F4B-SCMAH-35M
209	1-1/2	123761	F4B-SCMAH-108
	1-5/8	@	F4B-SCAH-110L
	40mm	@	F4B-SCMAH-40M
210	1-11/16	123762	F4B-SCMAH-111
	1-3/4	123763	F4B-SCMAH-112
	45mm	067829	F4B-SCMAH-45M
211	1-15/16	123764	F4B-SCMAH-115
	2	068973	F4B-SCMAH-200
212	50mm	075020	F4B-SCMAH-50M
	2-3/16	123765	F4B-SCMAH-203
214	2-1/4	064586	F4B-SCMAH-204
	55mm	@	F4B-SCMAH-55M
215	2-7/16	123766	F4B-SCMAH-207
	2-1/2	050662	F4B-SCMAH-208
216	65mm	@	F4B-SCMAH-65M
	2-11/16	123767	F4B-SCMAH-211
218	70mm	@	F4B-SCMAH-70M
	2-15/16	123768	F4B-SCMAH-215
216	3	073911	F4B-SCMAH-300
	75mm	@	F4B-SCM-75M
218	3-7/16	123769	F4B-SCMAH-307
	3-1/2	057709	F4B-SCMAH-308
	85mm	@	F4B-SCMAH-85M

@ Assembled to order

FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCMAH AIR HANDLING MEDIUM DUTY 4-BOLT FLANGE BEARINGS

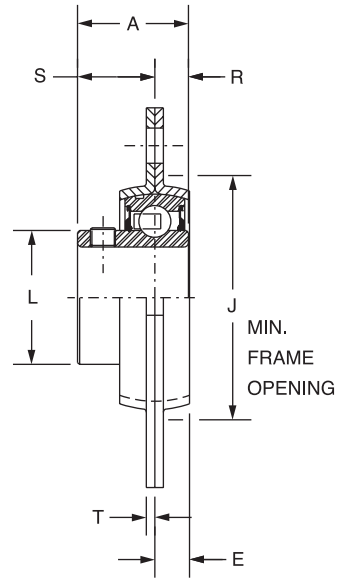
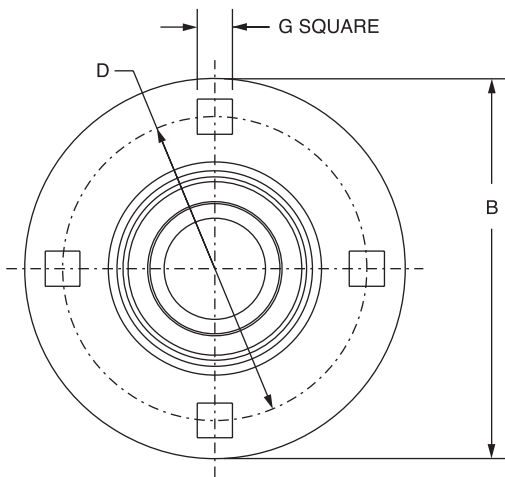
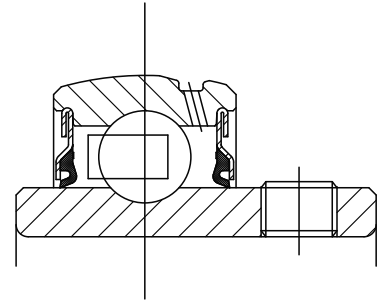
Series	Shaft Size	Weight lbs. kgs.	A	B	C	D	F Bolt Dia.	H	J	L	N
206	1	3.0	1.52	4.25	1.56	3.25	7/16	0.50	0.49	1.57	2.19
	25mm	1.3	38.6	108.0	39.6	82.6	M10	12.7	12.4	39.9	55.6
207	1-3/16	4.1	1.71	4.75	1.75	3.63	1/2	0.56	0.53	1.84	2.44
	1-1/4 30mm	1.7	43.4	120.7	44.5	92.1	M12	14.2	13.5	46.7	62.0
208	1-7/16	5.0	1.94	5.13	1.98	4.00	1/2	0.56	0.63	2.05	2.38
	35mm	2.1	49.3	130.3	50.3	101.6	M12	14.2	16.0	52.1	60.5
209	1-1/2	6.1	1.94	5.38	1.99	4.13	1/2	0.63	0.59	2.22	2.75
	1-5/8 40mm	2.7	49.3	136.7	50.5	104.8	M14	16.0	15.0	56.4	69.9
210	1-11/16	7.1	1.94	5.63	2.02	4.38	1/2	0.63	0.55	2.43	2.88
	1-3/4 45mm	3.0	49.3	143.0	51.3	111.1	M16	16.0	14.0	61.7	73.2
211	1-15/16	9.5	2.22	6.50	2.28	5.13	5/8	0.69	0.68	2.71	3.25
	2 50mm	4.1	56.4	165.1	57.9	130.2	M16	17.5	17.3	68.8	82.6
212	2-3/16	11.3	2.31	6.88	2.38	5.63	5/8	0.69	0.66	2.97	3.50
	2-1/4 55mm	6.0	58.7	174.8	60.5	142.9	M16	17.5	16.8	75.4	88.9
214	2-7/16	16.2	2.54	7.38	2.78	5.88	5/8	0.69	0.60	3.31	3.69
	2-1/2 65mm	7.3	64.5	187.5	70.6	149.2	M16	17.5	15.2	84.1	93.7
215	2-11/16	18.3	2.33	7.75	2.88	6.00	3/4	1.00	0.63	3.62	3.88
	70mm	8.0	59.2	196.9	73.2	152.4	M18	25.4	16.0	91.9	98.6
216	2-15/16	21.5	2.38	7.75	3.09	6.00	3/4	0.88	0.59	3.83	4.09
	3 75mm	9.4	60.5	196.9	78.5	152.4	M18	22.4	15.0	97.3	103.9
218	3-7/16	28.0	2.56	8.44	3.38	6.75	3/4	1.00	0.60	4.35	4.63
	3-1/2 85mm	12.2	65.0	214.4	85.9	171.5	M18	25.4	15.2	110.5	117.6

FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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SELECTION/DIMENSIONS



Setscrew Ball Bearings SL LIGHT DUTY 4-BOLT FLANGE BEARINGS



Series	Shaft Size	Part No.	Description
208	1-1/2	128088	F4B-SL-108
	40mm	067868	F4B-SL-40M
210	1-15/16	128089	F4B-SL-115
	2	128090	F4B-SL-200
	50mm	@	F4B-SL-50M
211	2	128182	F4B-SL-200L
	2-3/16	128091	F4B-SL-203
	55mm	@	F4B-SL-55M

@ Assembled to order

FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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SELECTION/DIMENSIONS



Setscrew Ball Bearings SL LIGHT DUTY 4-BOLT FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

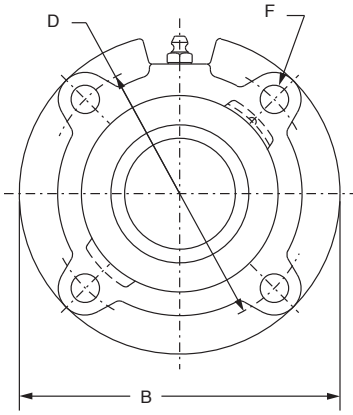
Series	Shaft Size	Weight lbs. kgs.	A	B	D	E	G	J	L	R	S	T
208	1-1/2	2.64	1.94	5.81	4.69	0.41	0.53	3.56	2.05	0.75	1.19	0.13
	40mm	1.15	49.3	147.6	119.1	10.4	13.5	90.4	52.1	19.1	30.2	3.3
210	1-15/16	2.95	1.94	6.13	5.00	0.44	0.53	4.00	2.43	0.75	1.19	0.15
	2 50mm	2.86 1.28	49.3	155.7	127.0	11.2	13.5	101.6	61.7	19.1	30.2	3.8
211	2	3.73	2.22	6.56	5.44	0.47	0.53	4.44	2.71	0.87	1.35	0.15
	2-3/16 55mm	3.63 1.62	56.4	166.6	138.2	11.9	13.5	112.8	68.8	22.1	34.3	3.8

FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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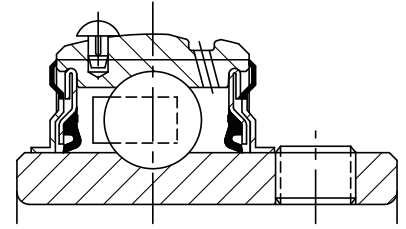
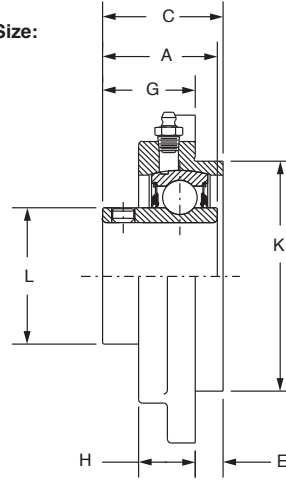


SELECTION/DIMENSIONS

Setscrew Ball Bearings SC NORMAL DUTY PILOTED FLANGE BEARINGS



Lube Fitting Thread Size:
1/8-27 NPT



Series	Shaft Size	Part No.	Description
206	1-1/16	124578	FC-SC-101
	1-1/8	124582	FC-SC-102
	1-3/16	124579	FC-SC-103
	1-1/4	124587	FC-SC-104S
	30mm	125865	FC-SC-30M
207	1-1/4	124224	FC-SC-104
	1-5/16	124237	FC-SC-105
	1-3/8	124235	FC-SC-106
	1-7/16	124236	FC-SC-107
	35mm	125866	FC-SC-35M
208	1-1/2	124225	FC-SC-108
	1-5/8	124226	FC-SC-110
	40mm	125867	FC-SC-40M
209	1-5/8	065644	FC-SC-110L
	1-11/16	124227	FC-SC-111
	1-3/4	124228	FC-SC-112
210	45mm	125868	FC-SC-45M
	1-15/16	124229	FC-SC-115
	2	124230	FC-SC-200
211	50mm	125869	FC-SC-50M
	2	126175	FC-SCM-200
	2-3/16	124231	FC-SC-203
	2-1/4	124232	FC-SC-204
212	55mm	125870	FC-SC-55M
	2-1/4	126177	FC-SCM-204
	2-7/16	124233	FC-SC-207
214	60mm	125871	FC-SC-60M
	2-1/2	126179	FC-SCM-208
	2-11/16	124729	FC-SC-211
	70mm	125872	FC-SC-70M

@ Assembled to order

SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY PILOTED FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

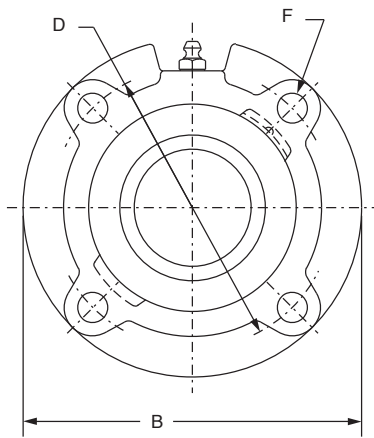
Series	Shaft Size	Weight lbs. kgs.	A	B	C	D	E	F Bolt Dia.	G	H	K	L
206	1-1/16	3.2	1.52	4.38	1.53	3.63	0.25	3/8	1.28	0.81	3.000/2.998	1.57
	1-1/8	3.1										
	1-3/16	3.0										
	1-1/4	2.9										
	30mm	1.3	38.6	111.3	38.9	92.2	6.4	M10	32.5	20.6	76.20/76.15	39.9
207	1-1/4	4.2	1.71	5.00	1.78	4.13	0.38	3/8	1.40	0.84	3.375/3.373	1.84
	1-5/16	4.1										
	1-3/8	4.0										
	1-7/16	3.9										
	35mm	1.8	43.4	127.0	45.2	104.9	9.7	M10	35.6	21.3	85.73/85.67	46.7
208	1-1/2	4.6	1.94	5.25	1.98	4.38	0.44	7/16	1.54	0.89	3.625/3.623	2.05
	1-5/8	4.5										
	40mm	2.0	49.3	133.4	50.3	111.3	11.2	M12	39.1	22.6	92.08/92.02	52.1
209	1-5/8	5.6	1.94	5.75	1.95	4.75	0.44	1/2	1.51	0.91	4.000/3.998	2.22
	1-11/16	5.5										
	1-3/4	5.4										
	45mm	2.4	49.3	146.1	49.5	120.7	11.2	M12	38.4	23.1	101.60/101.55	56.4
210	1-15/16	6.4	1.94	6.13	1.98	5.13	0.47	1/2	1.51	0.92	4.250/4.248	2.43
	2	6.3										
	50mm	2.9	49.3	155.7	50.3	130.3	11.9	M12	38.4	23.4	107.95/107.90	61.7
211	2	7.3	2.22	6.38	2.35	5.38	0.63	1/2	1.72	1.00	4.500/4.498	2.71
	2-3/16	7.2										
	2-1/4	7.1										
	55mm	3.3	56.4	162.1	59.7	136.7	16.0	M12	43.7	25.4	114.30/114.25	68.8
212	2-1/4	9.6	2.31	7.13	2.54	6.00	0.88	1/2	1.67	1.00	5.000/4.998	2.97
	2-7/16	9.5										
	60mm	4.3	58.7	181.1	64.5	152.4	22.4	M12	42.4	25.4	127.00/126.95	75.4
214	2-1/2	13.0	2.54	7.63	2.80	6.50	1.13	1/2	1.67	1.06	5.500/5.498	3.31
	2-11/16	12.9										
	70mm	5.5	64.5	193.8	71.1	165.1	28.7	M12	42.4	26.9	139.70/139.65	84.1

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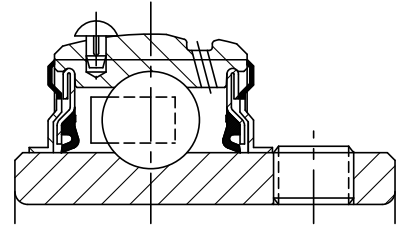
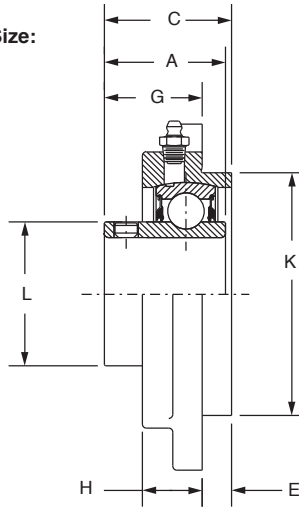
SELECTION/DIMENSIONS



Setscrew Ball Bearings SCM MEDIUM DUTY PILOTED FLANGE BEARINGS



Lube Fitting Thread Size:
1/8-27 NPT



Series	Shaft Size	Part No.	Description
206	1	126167	FC-SCM-100
	25mm	125940	FC-SCM-25M
207	1-3/16	126168	FC-SCM-103
	1-1/4	124224	FC-SC-104
	30mm	125941	FC-SCM-30M
208	1-7/16	126170	FC-SCM-107
	1-1/2	126171	FC-SCM-108
	35mm	125942	FC-SCM-35M
209	1-1/2	056492	FC-SCM-108L
	1-5/8	065644	FC-SC-110L
	40mm	125943	FC-SCM-40M
210	1-11/16	126172	FC-SCM-111
	1-3/4	126173	FC-SCM-112
	45mm	125944	FC-SCM-45M
211	1-15/16	126174	FC-SCM-115
	2	126175	FC-SCM-200
	50mm	125945	FC-SCM-50M
212	2-3/16	126176	FC-SCM-203
	2-1/4	126177	FC-SCM-204
	55mm	125946	FC-SCM-55M
214	2-7/16	126178	FC-SCM-207
	2-1/2	126179	FC-SCM-208
	65mm	125947	FC-SCM-65M
216	2-15/16	126180	FC-SCM-215
	3	126182	FC-SCM-300
	75mm	125948	FC-SCM-75M
218	3-7/16	126183	FC-SCM-307
	3-1/2	126184	FC-SCM-308
	85mm	125949	FC-SCM-85M

© Assembled to order

SELECTION/DIMENSIONS



Setscrew Ball Bearings SCM MEDIUM DUTY PILOTED FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

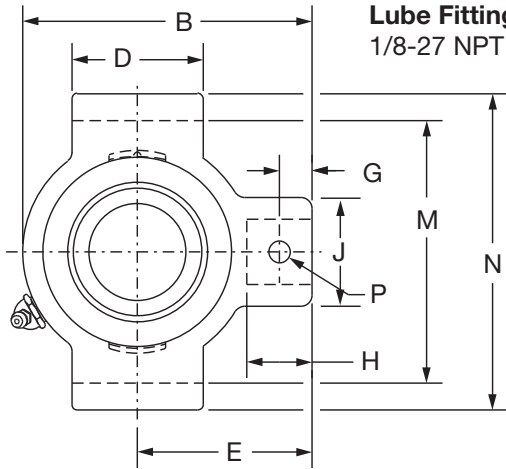
Series	Shaft Size	Weight lbs. kgs.	A	B	C	D	E	F Bolt Dia.	G	H	K	L
206	1	3.3	1.52	4.38	1.53	3.63	0.25	3/8	1.28	0.81	3.000/2.998	1.57
	25mm	1.4	38.6	111.3	38.9	92.2	6.4	M10	32.5	20.6	76.20/76.15	39.9
207	1-3/16	4.2	1.71	5.00	1.78	4.13	0.38	3/8	1.40	0.84	3.375/3.373	1.84
	1-1/4	4.2										
	30mm	1.9	43.4	127.0	45.2	104.9	9.7	M10	35.6	21.3	85.73/85.67	46.7
208	1-7/16	4.8	1.94	5.25	1.98	4.38	0.44	7/16	1.54	0.89	3.625/3.623	2.05
	1-1/2	4.6										
	35mm	2.1	49.3	133.4	50.3	111.3	11.2	M12	39.1	22.6	92.08/92.02	52.1
209	1-1/2	5.6	1.94	5.75	1.95	4.75	0.44	1/2	1.51	0.91	4.000/3.998	2.22
	1-5/8	5.6										
	40mm	2.5	49.3	146.1	49.5	120.7	11.2	M12	38.4	23.1	101.60/101.55	56.4
210	1-11/16	6.4	1.94	6.13	1.98	5.13	0.47	1/2	1.51	0.92	4.250/4.248	2.43
	1-3/4	6.3										
	45mm	2.9	49.3	155.7	50.3	130.3	11.9	M12	38.4	23.4	107.95/107.90	61.7
211	1-15/16	7.6	2.22	6.38	2.35	5.38	0.63	1/2	1.72	1.00	4.500/4.498	2.71
	2	7.4										
	50mm	3.4	56.4	162.1	59.7	136.7	16.0	M12	43.7	25.4	114.30/114.25	68.8
212	2-3/16	9.5	2.31	7.13	2.54	6.00	0.88	1/2	1.67	1.00	5.000/4.998	2.97
	2-1/4	9.8										
	55mm	4.4	58.7	181.1	64.5	152.4	22.4	M12	42.4	25.4	127.00/126.95	75.4
214	2-7/16	13.2	2.54	7.63	2.80	6.50	1.13	1/2	1.67	1.06	5.500/5.498	3.31
	2-1/2	13.0										
	65mm	5.9	64.5	193.8	71.1	165.1	28.7	M12	42.4	26.9	139.70/139.65	84.1
216	2-15/16	18.8	2.38	8.75	3.02	7.50	1.25	5/8	1.77	1.19	6.375/6.373	3.83
	3	18.6										
	75mm	8.5	60.5	222.3	76.7	190.5	31.8	M16	45.0	30.2	161.93/161.87	97.3
218	3-7/16	28.7	2.56	10.25	3.33	8.63	1.13	3/4	2.21	1.63	7.375/7.373	4.35
	3-1/2	28.5										
	85mm	13.5	65.0	260.4	84.6	219.1	28.6	M18	56.1	41.4	187.33/187.27	110.5

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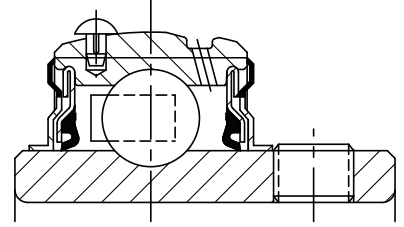
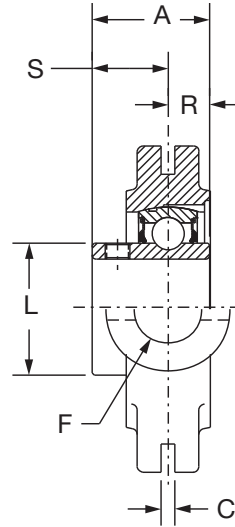
SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY NARROW SLOT TAKE-UP BEARINGS



Lube Fitting Thread Size:
1/8-27 NPT



Series	Shaft Size	Standard		No Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
204	1/2	125328	NSTU-SC-008	@	NSTU-SC-008-NL
	5/8	125329	NSTU-SC-010	@	NSTU-SC-010-NL
	3/4	125050	NSTU-SC-012	073970	NSTU-SC-012-NL
	20mm	125900	NSTU-SC-20M	@	NSTU-SC-20M-NL
205	7/8	125365	NSTU-SC-014	@	NSTU-SC-014-NL
	15/16	125051	NSTU-SC-015	@	NSTU-SC-015-NL
	1	125052	NSTU-SC-100	125054	NSTU-SC-100-NL
	25mm	125901	NSTU-SC-25M	@	NSTU-SC-25M-NL
206	1-1/16	125366	NSTU-SC-101	@	NSTU-SC-101-NL
	1-1/8	125367	NSTU-SC-102	065642	NSTU-SC-102-NL
	1-3/16	125153	NSTU-SC-103	052194	NSTU-SC-103-NL
	1-1/4	123174	NSTU-SC-104S	@	NSTU-SC-104S-NL
207	30mm	125902	NSTU-SC-30M	@	NSTU-SC-30M-NL
	1-1/4	125154	NSTU-SC-104	058897	NSTU-SC-104-NL
	1-5/16	125368	NSTU-SC-105	065681	NSTU-SC-105-NL
	1-3/8	125369	NSTU-SC-106	125378	NSTU-SC-106-NL
	1-7/16	125155	NSTU-SC-107	052199	NSTU-SC-107-NL
35mm	125903	NSTU-SC-35M	@	NSTU-SC-35M-NL	

@ Assembled to order
See B15-9 for Take-Up Frames

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY NARROW SLOT TAKE-UP BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

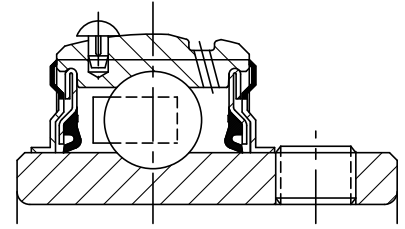
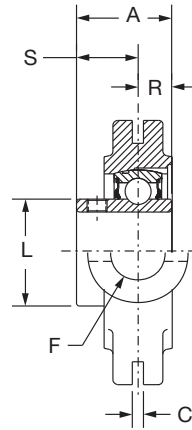
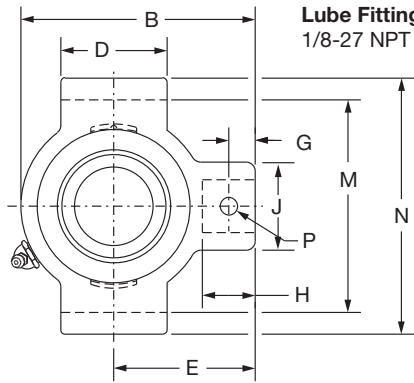
Series	Shaft Size	Weight lbs. kgs.	Take-Up Frame No. Ref.	A	B	C	D	E	F Bolt Dia.	G	H	J	L	M	N	P Pin Dia.	R	S	
204	1/2	1.6	NS210	1.23	3.50	0.250	1.50	2.19	3/4	0.44	0.88	1.38	1.12	2.635/2.605	3.13	0.32	0.50	0.73	
	5/8	1.5		31.2	88.9	6.35	38.1	55.6	19.1	11.2	22.4	35.1	28.4	66.93/66.17	79.5	8.1	12.7	18.5	
	3/4	1.4																	
	20mm	0.8																	
205	7/8	1.7	NS210	1.34	3.56	0.250	1.50	2.19	3/4	0.44	0.88	1.38	1.32	2.635/2.605	3.13	0.32	0.56	0.78	
	15/16	1.6		34.0	90.4	6.35	38.1	55.6	19.1	11.2	22.4	35.1	33.5	66.93/66.17	79.5	8.1	14.2	19.8	
	1	1.5																	
	25mm	0.7																	
206	1-1/16	2.9	NS308	1.52	4.31	0.250	2.50	2.69	3/4	0.50	0.94	1.38	1.57	3.510/3.480	4.13	0.32	0.58	0.94	
	1-1/8	2.8																	
	1-3/16	2.7																	
	1-1/4	2.6																	
	30mm	1.2		38.6	109.5	6.35	63.5	68.3	19.1	12.7	23.9	35.1	39.9	89.15/88.39	104.9	8.1	14.7	23.9	
207	1-1/4	2.8	NS308	1.71	4.50	0.250	2.50	2.69	3/4	0.50	0.94	1.38	1.84	3.510/3.480	4.13	0.32	0.67	1.04	
	1-5/16	2.7																	
	1-3/8	2.6																	
	1-7/16	2.5																	
	35mm	1.2		43.4	114.3	6.35	63.5	68.3	19.1	12.7	23.9	35.1	46.7	89.15/88.39	104.9	8.1	17.0	26.4	

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY NARROW SLOT TAKE-UP BEARINGS



Series	Shaft Size	Standard		Sealed For Life	
		Part No.	Description	Part No.	Description
208	1-1/2	125156	NSTU-SC-108	@	NSTU-SC-108-NL
	1-5/8	125370	NSTU-SC-110	@	NSTU-SC-110-NL
	40mm	125904	NSTU-SC-40M	@	NSTU-SC-40M-NL
209	1-5/8	065593	NSTU-SC-110L	@	NSTU-SC-110L-NL
	1-11/16	125157	NSTU-SC-111	052939	NSTU-SC-111-NL
	1-3/4	125371	NSTU-SC-112	068184	NSTU-SC-112-NL
	45mm	125905	NSTU-SC-45M	@	NSTU-SC-45M-NL
210	1-15/16	125158	NSTU-SC-115	125159	NSTU-SC-115-NL
	2	125372	NSTU-SC-200	068659	NSTU-SC-200-NL
	50mm	125906	NSTU-SC-50M	@	NSTU-SC-50M-NL
211	2	135171	NSTU-SCM-200	@	NSTU-SCM-200-NL
	2-3/16	125160	NSTU-SC-203	@	NSTU-SC-203-NL
	2-1/4	125373	NSTU-SC-204	@	NSTU-SC-204-NL
	55mm	125907	NSTU-SC-55M	@	NSTU-SC-55M-NL
212	2-1/4	135172	NSTU-SCM-204	126544	NSTU-SCM-204-NL
	2-7/16	125162	NSTU-SC-207	073430	NSTU-SC-207-NL
	60mm	125908	NSTU-SC-60M	@	NSTU-SC-60M-NL

@ Assembled to order
See B15-9 for Take-Up Frames

Series	Shaft Size	Weight lbs. kgs.	Take-Up Frame No. Ref.	A	B	C*	D	E	F Screw Dia	G	H	J	L	M	N	P Pin Dia	R	S
208	1-1/2	4.7	NS400	1.94	5.38	0.313	3.00	3.25	7/8	0.66	1.16	1.63	2.05	4.015/3.985	4.75	0.38	0.75	1.19
	1-5/8	4.6		49.3	136.7	7.95	76.2	82.6	22.2	16.8	29.5	41.4	52.1	101.98/101.22	120.7	9.7	19.1	30.2
	40mm	2.1		49.3	136.7	7.95	76.2	82.6	22.2	16.8	29.5	41.4	52.1	101.98/101.22	120.7	9.7	19.1	30.2
209	1-5/8	4.9	NS400	1.94	5.44	0.313	3.00	3.25	7/8	0.72	1.22	1.63	2.22	4.015/3.985	4.75	0.38	0.75	1.19
	1-11/16	4.8		49.3	138.2	7.95	76.2	82.6	22.2	18.3	31.0	41.4	56.4	101.98/101.22	120.7	9.7	19.1	30.2
	1-3/4	4.7		49.3	138.2	7.95	76.2	82.6	22.2	18.3	31.0	41.4	56.4	101.98/101.22	120.7	9.7	19.1	30.2
	45mm	2.1		49.3	138.2	7.95	76.2	82.6	22.2	18.3	31.0	41.4	56.4	101.98/101.22	120.7	9.7	19.1	30.2
210	1-15/16	4.9	NS400	1.94	5.50	0.313	3.00	3.25	7/8	0.59	1.09	1.63	2.43	4.015/3.985	4.75	0.38	0.75	1.19
	2	4.8		49.3	139.7	7.95	76.2	82.6	22.2	15.0	27.7	41.4	61.7	101.98/101.22	120.7	9.7	19.1	30.2
	50mm	2.2		49.3	139.7	7.95	76.2	82.6	22.2	15.0	27.7	41.4	61.7	101.98/101.22	120.7	9.7	19.1	30.2
211	2	6.8	NS407	2.22	6.13	0.313	3.50	3.63	1	0.69	1.28	1.75	2.71	4.448/4.418	5.38	0.44	0.87	1.35
	2-3/16	6.6		56.4	155.7	7.95	88.9	92.2	25.4	17.5	32.5	44.5	68.8	112.98/112.22	136.7	11.2	22.1	34.3
	2-1/4	6.5		56.4	155.7	7.95	88.9	92.2	25.4	17.5	32.5	44.5	68.8	112.98/112.22	136.7	11.2	22.1	34.3
212	55mm	3.0	NS415	2.31	6.69	0.313	3.75	3.88	1	0.69	1.28	1.63	2.97	4.947/4.917	5.75	0.44	0.90	1.41
	2-1/4	8.7		58.7	169.9	7.95	95.3	98.6	25.4	17.5	32.5	41.4	75.4	125.65/124.89	146.1	11.2	22.9	35.8
	2-7/16	8.4		58.7	169.9	7.95	95.3	98.6	25.4	17.5	32.5	41.4	75.4	125.65/124.89	146.1	11.2	22.9	35.8
	60mm	4.9																

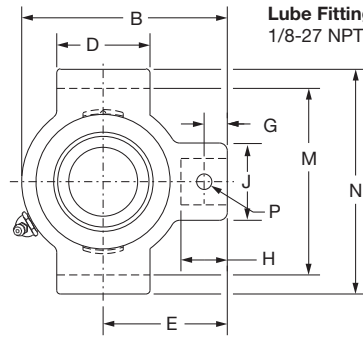
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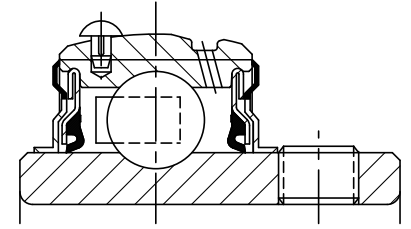
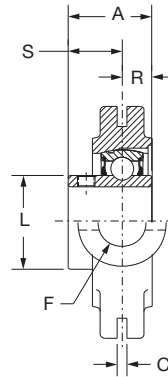
SELECTION/DIMENSIONS



Setscrew Ball Bearings SCM MEDIUM DUTY NARROW SLOT TAKE-UP BEARINGS



Lube Fitting Thread Size:
1/8-27 NPT



Series	Shaft Size	Part No.	Description
206	1	135102	NSTU-SCM-100
	25mm	125980	NSTU-SCM-25M
207	1-3/16	135081	NSTU-SCM-103
	1-1/4	125154	NSTU-SC-104
	30mm	125981	NSTU-SCM-30M
208	1-7/16	135105	NSTU-SCM-107
	35mm	125982	NSTU-SCM-35M
209	1-1/2	135106	NSTU-SCM-108
	1-5/8	065593	NSTU-SC-110L
	40mm	125983	NSTU-SCM-40M
210	1-11/16	135107	NSTU-SCM-111
	1-3/4	135170	NSTU-SCM-112
	45mm	125984	NSTU-SCM-45M
211	1-15/16	135109	NSTU-SCM-115
	2	135171	NSTU-SCM-200
	50mm	125985	NSTU-SCM-50M
212	2-3/16	135111	NSTU-SCM-203
	2-1/4	135172	NSTU-SCM-204
	55mm	125986	NSTU-SCM-55M

@ Assembled to order

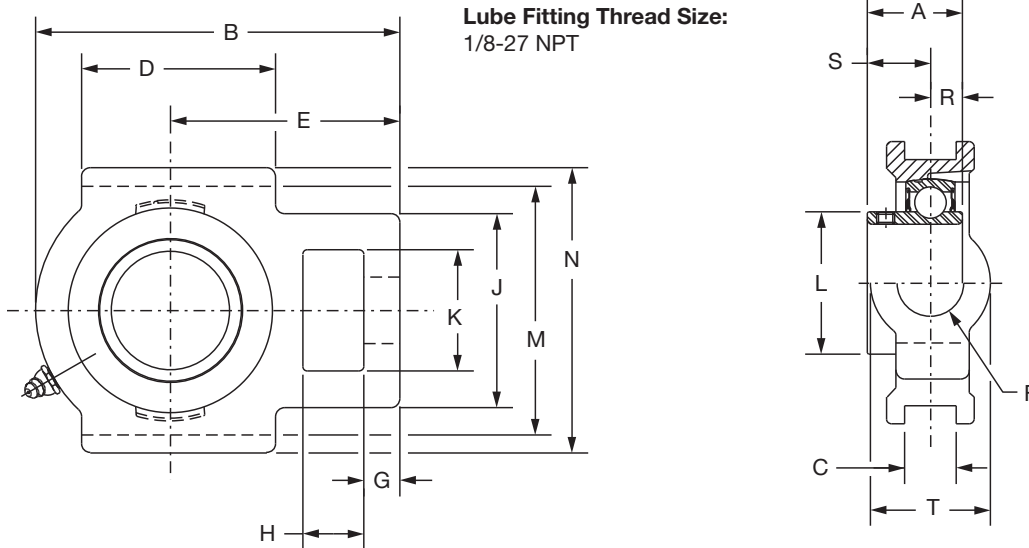
Series	Shaft Size	Weight lbs. kgs.	Take-Up Frame No. Ref	A	B	C	D	E	F Bolt Dia.	G	H	J	L	M	N	P Pin Dia.	R	S
206	1	3.0	NS308	1.52	4.31	0.250	2.50	2.69	3/4	0.50	0.94	1.38	1.57	3.510/3.480	4.13	0.32	0.58	0.94
	25mm	1.2		38.6	109.5	6.35	63.5	68.3	19.1	12.7	23.9	35.1	39.9	89.15/88.39	104.9	8.1	14.7	23.9
207	1-3/16	2.9	NS308	1.71	4.50	0.250	2.50	2.69	3/4	0.50	0.94	1.38	1.84	3.510/3.480	4.13	0.32	0.67	1.04
	1-1/4	2.8		43.4	114.3	6.35	63.5	68.3	19.1	12.7	23.9	35.1	46.7	89.15/88.39	104.9	8.1	17.0	26.4
	30mm	1.3		49.3	136.7	7.95	76.2	82.6	22.2	16.8	29.5	41.4	52.1	101.98/101.22	120.7	9.7	19.1	30.2
208	1-7/16	4.7	NS400	1.94	5.38	0.313	3.00	3.25	7/8	0.66	1.16	1.63	2.05	4.015/3.985	4.75	0.38	0.75	1.19
	35mm	2.2		49.3	136.7	7.95	76.2	82.6	22.2	16.8	29.5	41.4	52.1	101.98/101.22	120.7	9.7	19.1	30.2
209	1-1/2	5.0	NS400	1.94	5.44	0.313	3.00	3.25	7/8	0.72	1.22	1.63	2.22	4.015/3.985	4.75	0.38	0.75	1.19
	1-5/8	4.9		49.3	138.2	7.95	76.2	82.6	22.2	18.3	31.0	41.4	56.4	101.98/101.22	120.7	9.7	19.1	30.2
	40mm	2.3		49.3	138.2	7.95	76.2	82.6	22.2	18.3	31.0	41.4	56.4	101.98/101.22	120.7	9.7	19.1	30.2
210	1-11/16	5.3	NS400	1.94	5.50	0.313	3.00	3.25	7/8	0.59	1.09	1.63	2.43	4.015/3.985	4.75	0.38	0.75	1.19
	1-3/4	5.2		49.3	139.7	7.95	76.2	82.6	22.2	15.0	27.7	41.4	61.7	101.98/101.22	120.7	9.7	19.1	30.2
	45mm	2.4		49.3	139.7	7.95	76.2	82.6	22.2	15.0	27.7	41.4	61.7	101.98/101.22	120.7	9.7	19.1	30.2
211	1-15/16	7.0	NS407	2.22	6.13	0.313	3.50	3.63	1	0.69	1.28	1.75	2.71	4.448/4.418	5.38	0.44	0.87	1.35
	2	6.8		56.4	155.7	7.95	88.9	92.2	25.4	17.5	32.5	44.5	68.8	112.98/112.22	136.7	11.2	22.1	34.3
212	2-3/16	8.9	NS415	2.31	6.69	0.313	3.75	3.88	1	0.69	1.28	1.63	2.97	4.947/4.917	5.75	0.44	0.90	1.41
	2-1/4	8.7		58.7	169.9	7.95	95.3	98.6	25.4	17.5	32.5	41.4	75.4	125.65/124.89	146.1	11.2	22.9	35.8
	55mm	4.0		58.7	169.9	7.95	95.3	98.6	25.4	17.5	32.5	41.4	75.4	125.65/124.89	146.1	11.2	22.9	35.8

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY WIDE SLOT TAKE-UP BEARINGS



Series	Shaft Size	Standard		No Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
204	1/2	125343	WSTU-SC-008	@	WSTU-SC-008-NL
	5/8	125344	WSTU-SC-010	@	WSTU-SC-010-NL
	3/4	125010	WSTU-SC-012	074935	WSTU-SC-012-NL
	20mm	125910	WSTU-SC-20M	@	WSTU-SC-20M-NL
205	7/8	125356	WSTU-SC-014	@	WSTU-SC-014-NL
	15/16	125011	WSTU-SC-015	@	WSTU-SC-015-NL
	1	125012	WSTU-SC-100	@	WSTU-SC-100-NL
	25mm	125911	WSTU-SC-25M	@	WSTU-SC-25M-NL
206	1-1/16	125357	WSTU-SC-101	@	WSTU-SC-101-NL
	1-1/8	125358	WSTU-SC-102	@	WSTU-SC-102-NL
	1-3/16	125113	WSTU-SC-103	@	WSTU-SC-103-NL
	1-1/4	123175	WSTU-SC-104S	@	WSTU-SC-104S-NL
	30mm	125912	WSTU-SC-30M	@	WSTU-SC-30M-NL
207	1-1/4	125360	WSTU-SC-104	073793	WSTU-SC-104-NL
	1-5/16	125359	WSTU-SC-105	@	WSTU-SC-105-NL
	1-3/8	125361	WSTU-SC-106	@	WSTU-SC-106-NL
	1-7/16	125114	WSTU-SC-107	050846	WSTU-SC-107-NL
	35mm	125913	WSTU-SC-35M	@	WSTU-SC-35M-NL
208	1-1/2	125120	WSTU-SC-108	049829	WSTU-SC-108-NL
	1-5/8	125355	WSTU-SC-110	@	WSTU-SC-110-NL
	40mm	125914	WSTU-SC-40M	@	WSTU-SC-40M-NL

@ Assembled to order

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY WIDE SLOT TAKE-UP BEARINGS

Series	Shaft Size	Weight lbs. kgs.	Take-Up Frame Size	A	B	C	D	E	F	G	H
204	1/2	2.1	WS300	1.23	3.69	0.531	2.00	2.38	5/8	0.38	0.63
	5/8	2.0		31.2	93.7	13.49	50.8	60.5	15.9	9.7	16.0
	3/4	1.9									
	20mm	0.9									
205	7/8	2.2	WS300	1.34	3.81	0.531	2.00	2.44	5/8	0.38	0.63
	15/16	2.1		34.0	96.8	13.49	50.8	62.0	15.9	9.7	16.0
	1	2.0									
	25mm	1.0									
206	1-1/16	3.1	WS308	1.52	4.38	0.531	2.25	2.75	3/4	0.38	0.63
	1-1/8	3.0									
	1-3/16	2.9									
	1-1/4	2.8									
	30mm	1.3		38.6	111.3	13.49	57.2	69.9	19.1	9.7	16.0
207	1-1/4	3.8	WS308	1.71	4.87	0.531	2.50	3.06	3/4	0.50	0.63
	1-5/16	3.7									
	1-3/8	3.6									
	1-7/16	3.5									
	35mm	1.6		43.4	123.7	13.49	63.5	77.7	19.1	12.7	16.0
208	1-1/2	6.1	WS400	1.94	5.69	0.688	3.25	3.50	1	0.63	0.75
	1-5/8	6.0									
	40mm	2.8		49.3	144.5	17.48	82.6	88.9	25.4	16.0	19.1

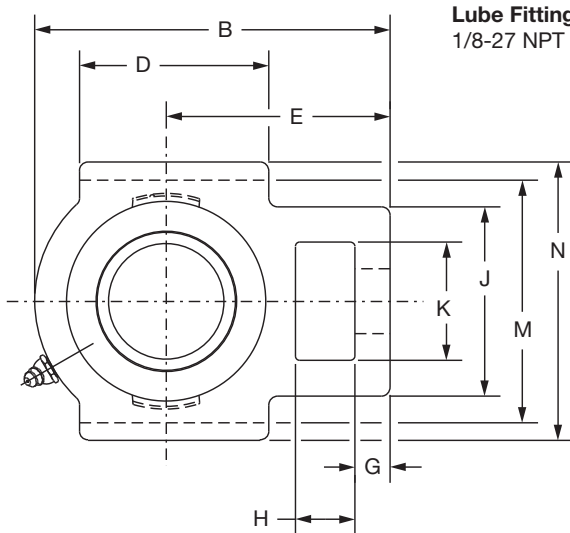
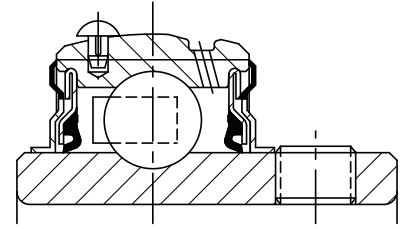
Series	Shaft Size	J	K	L	M	N	R	S	T
204	1/2	2.00	1.25	1.12	2.985/3.015	3.63	0.50	0.73	1.38
	5/8								
	3/4								
	20mm	50.8	31.8	28.4	75.82/76.58	92.2	12.7	18.5	35.1
205	7/8	2.00	1.31	1.32	2.985/3.015	3.63	0.56	0.78	1.38
	15/16								
	25mm	50.8	33.3	33.5	75.82/76.58	92.2	14.2	19.8	35.1
206	1-1/16	2.19	1.44	1.57	3.480/3.510	4.13	0.58	0.94	1.63
	1-1/8								
	1-3/16								
	30mm	55.6	36.6	39.9	88.39/89.15	104.9	14.7	23.9	41.3
207	1-1/4	2.50	1.44	1.84	3.480/3.510	4.13	0.67	1.04	1.63
	1-5/16								
	1-3/8								
	35mm	63.5	36.6	46.7	88.39/89.15	104.9	17.0	26.4	41.3
208	1-1/2	3.25	1.94	2.05	3.985/4.015	4.50	0.75	1.19	1.94
	1-5/8								
	40mm	82.6	49.3	52.1	101.22/101.98	114.3	19.1	30.2	49.3

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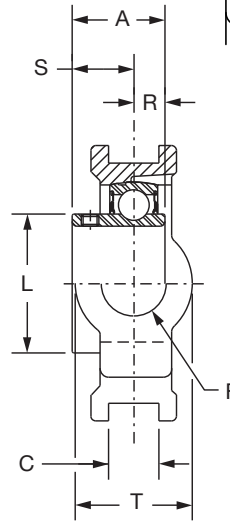
SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY WIDE SLOT TAKE-UP BEARINGS



Lube Fitting Thread Size:
1/8-27 NPT



Series	Shaft Size	Standard		No Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
209	1-5/8	125151	WSTU-SC-110L	@	WSTU-SC-110L-NL
	1-11/16	125115	WSTU-SC-111	@	WSTU-SC-111-NL
	1-3/4	125362	WSTU-SC-112	@	WSTU-SC-112-NL
	1-13/16	125121	WSTU-SC-113	@	WSTU-SC-113-NL
	45mm	125915	WSTU-SC-45M	@	WSTU-SC-45M-NL
210	1-15/16	125116	WSTU-SC-115	125071	WSTU-SC-115-NL
	2	125363	WSTU-SC-200	062691	WSTU-SC-200-NL
	50mm	125916	WSTU-SC-50M	068374	WSTU-SC-50M-NL
211	2	135183	WSTU-SCM-200	058705	WSTU-SCM-200-NL
	2-3/16	125117	WSTU-SC-203	@	WSTU-SC-203-NL
	2-1/4	125364	WSTU-SC-204	@	WSTU-SC-204-NL
	55mm	125917	WSTU-SC-55M	@	WSTU-SC-55M-NL
212	2-1/4	135184	WSTU-SCM-204	@	WSTU-SCM-204-NL
	2-7/16	125118	WSTU-SC-207	@	WSTU-SC-207-NL
	60mm	125918	WSTU-SC-60M	@	WSTU-SC-60M-NL
214	2-1/2	135185	WSTU-SCM-208	@	WSTU-SCM-208-NL
	2-11/16	064704	WSTU-SC-211	@	WSTU-SC-211-NL
	70mm	062975	WSTU-SC-70M	@	WSTU-SC-70M-NL
215	2-15/16	125119	WSTU-SC-215	@	WSTU-SC-215-NL
	75mm	125919	WSTU-SC-75M	@	WSTU-SC-75M-NL

@ Assembled to order

FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY WIDE SLOT TAKE-UP BEARINGS

Series	Shaft Size	Weight lbs kgs.	Take-Up Frame Size	A	B	C	D	E	F Screw Dia.	G
209	1-5/8	6.1	WS400	1.94	5.63	0.688	3.25	3.44	1	0.63
	1-11/16	6.0		1.94	5.63	0.688	3.25	3.44	1	0.63
	1-3/4	5.9		1.94	5.63	0.688	3.25	3.44	1	0.63
	1-13/16	5.8		1.94	5.63	0.688	3.25	3.44	1	0.63
	45mm	2.7		49.3	143.0	17.48	82.6	87.4	25.4	16.0
210	1-15/16	6.4	WS400	1.94	5.82	0.688	3.38	3.56	1	0.63
	2	6.2		1.94	5.82	0.688	3.38	3.56	1	0.63
	50mm	2.9		49.3	147.8	17.48	85.9	90.4	25.4	16.0
211	2	10.1	WS502	2.22	6.69	1.063	3.75	4.19	1-1/4	0.75
	2-3/16	10.0		2.22	6.69	1.063	3.75	4.19	1-1/4	0.75
	2-1/4	9.8		2.22	6.69	1.063	3.75	4.19	1-1/4	0.75
	55mm	4.5		56.4	169.9	27.00	95.3	106.4	31.8	19.1
212	2-1/4	11.2	WS502	2.31	7.50	1.063	4.00	4.69	1-1/4	0.75
	2-7/16	10.8		2.31	7.50	1.063	4.00	4.69	1-1/4	0.75
	60mm	4.9		58.7	190.5	27.00	101.6	119.1	31.8	19.1
214	2-1/2	18.0	WS515	2.54	8.56	1.063	4.75	5.38	1-1/2	0.81
	2-11/16	17.8		2.54	8.56	1.063	4.75	5.38	1-1/2	0.81
	70mm	8.0		64.5	217.4	27.0	120.7	136.7	38.1	20.6
215	2-15/16	18.9	WS515	2.33	9.13	1.063	4.75	5.50	1-1/2	0.81
	75mm	8.6		59.2	231.9	27.00	120.7	139.7	38.1	20.6

Series	Shaft Size	H	J	K	L	M	N	R	S	T
209	1-5/8	0.75	3.25	1.94	2.22	3.985/4.015	4.75	0.75	1.19	1.94
	1-11/16	0.75	3.25	1.94	2.22	3.985/4.015	4.75	0.75	1.19	1.94
	1-3/4	0.75	3.25	1.94	2.22	3.985/4.015	4.75	0.75	1.19	1.94
	1-13/16	0.75	3.25	1.94	2.22	3.985/4.015	4.75	0.75	1.19	1.94
	45mm	19.1	82.6	49.3	56.4	101.22/101.98	120.7	19.1	30.2	49.3
210	1-15/16	0.75	3.25	1.94	2.43	3.985/4.015	4.75	0.75	1.19	1.94
	2	0.75	3.25	1.94	2.43	3.985/4.015	4.75	0.75	1.19	1.94
	50mm	19.1	82.6	49.3	61.7	101.22/101.98	120.7	19.1	30.2	49.3
211	2	1.00	4.00	2.50	2.71	5.110/5.140	5.88	0.87	1.35	2.50
	2-3/16	1.00	4.00	2.50	2.71	5.110/5.140	5.88	0.87	1.35	2.50
	2-1/4	1.00	4.00	2.50	2.71	5.110/5.140	5.88	0.87	1.35	2.50
	55mm	25.4	101.6	63.5	68.8	129.79/130.56	149.4	22.1	34.3	63.5
212	2-1/4	1.25	4.00	2.50	2.97	5.110/5.140	5.88	0.90	1.41	2.50
	2-7/16	1.25	4.00	2.50	2.97	5.110/5.140	5.88	0.90	1.41	2.50
	60mm	31.8	101.6	63.5	75.4	129.79/130.56	149.4	22.9	35.8	63.5
214	2-1/2	1.25	4.38	2.75	3.31	5.923/5.953	6.56	1.06	1.48	2.75
	2-11/16	1.25	4.38	2.75	3.31	5.923/5.953	6.56	1.06	1.48	2.75
	70mm	31.8	111.3	69.9	84.1	150.44/151.21	166.6	26.9	37.6	69.9
215	2-15/16	1.25	4.38	2.75	3.62	5.923/5.953	6.69	0.86	1.47	2.75
	75mm	31.8	111.3	69.9	91.9	150.44/151.21	169.9	21.8	37.3	69.9

*+ or -.015", + or -.38mm

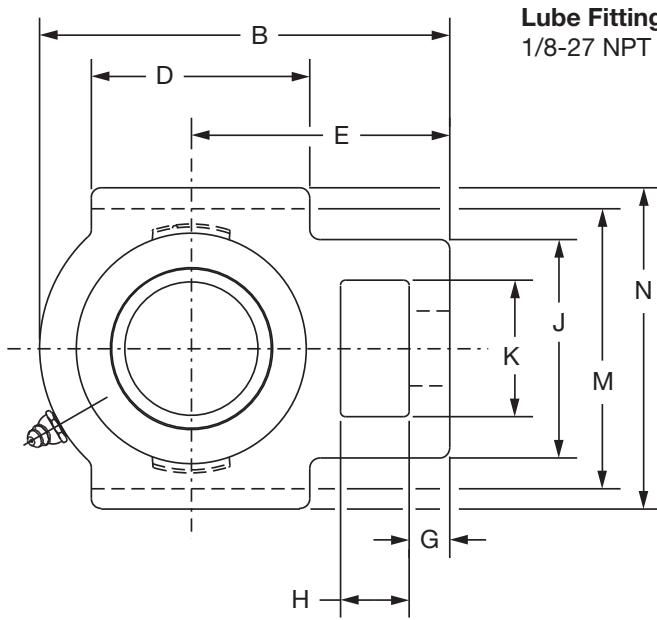
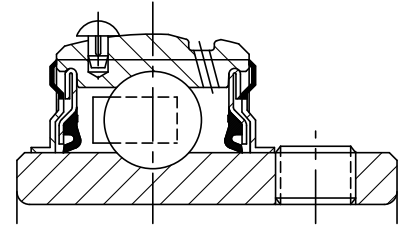
+.010, -.020" +.25mm, -.50mm

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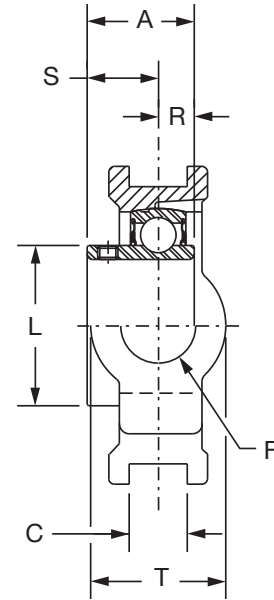
SELECTION/DIMENSIONS



Setscrew Ball Bearings SCM MEDIUM DUTY WIDE SLOT TAKE-UP BEARINGS



Lube Fitting Thread Size:
1/8-27 NPT



Series	Shaft Size	Part No.	Description
206	1	135117	WSTU-SCM-100
	25mm	125989	WSTU-SCM-25M
207	1-3/16	135118	WSTU-SCM-103
	1-1/4	125360	WSTU-SC-104
208	30mm	125990	WSTU-SCM-30M
	1-7/16	135116	WSTU-SCM-107
209	35mm	125991	WSTU-SCM-35M
	1-1/2	135120	WSTU-SCM-108
210	40mm	125992	WSTU-SCM-40M
	1-11/16	135121	WSTU-SCM-111
	1-3/4	135182	WSTU-SCM-112
	45mm	125993	WSTU-SCM-45M

SELECTION/DIMENSIONS



Setscrew Ball Bearings SCM MEDIUM DUTY WIDE SLOT TAKE-UP BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs. kgs.	Take-Up Frame No. Ref.	A	B	C	D	E	F Screw Dia.	G
206	1	2.9	WS308	1.52	4.38	0.531	2.25	2.75	3/4	0.38
	25mm	1.4		38.6	111.3	13.49	57.2	69.9	19.1	9.7
207	1-3/16	3.9	WS308	1.71	4.87	0.531	2.50	3.06	3/4	0.50
	1-1/4 30mm	3.8 1.7		43.4	123.7	13.49	63.5	77.7	19.1	12.7
208	1-7/16	6.1	WS400	1.94	5.69	0.688	3.25	3.50	1	0.63
	35mm	2.9		49.3	144.5	17.48	82.6	88.9	25.4	16.0
209	1-1/2	6.0	WS400	1.94	5.63	0.688	3.25	3.44	1	0.63
	40mm	2.8		49.3	143.0	17.48	82.6	87.4	25.4	16.0
210	1-11/16	6.4	WS400	1.94	5.82	0.688	3.38	3.56	1	0.63
	1-3/4 45mm	6.4 3.0		49.3	147.8	17.48	85.9	90.4	25.4	16.0

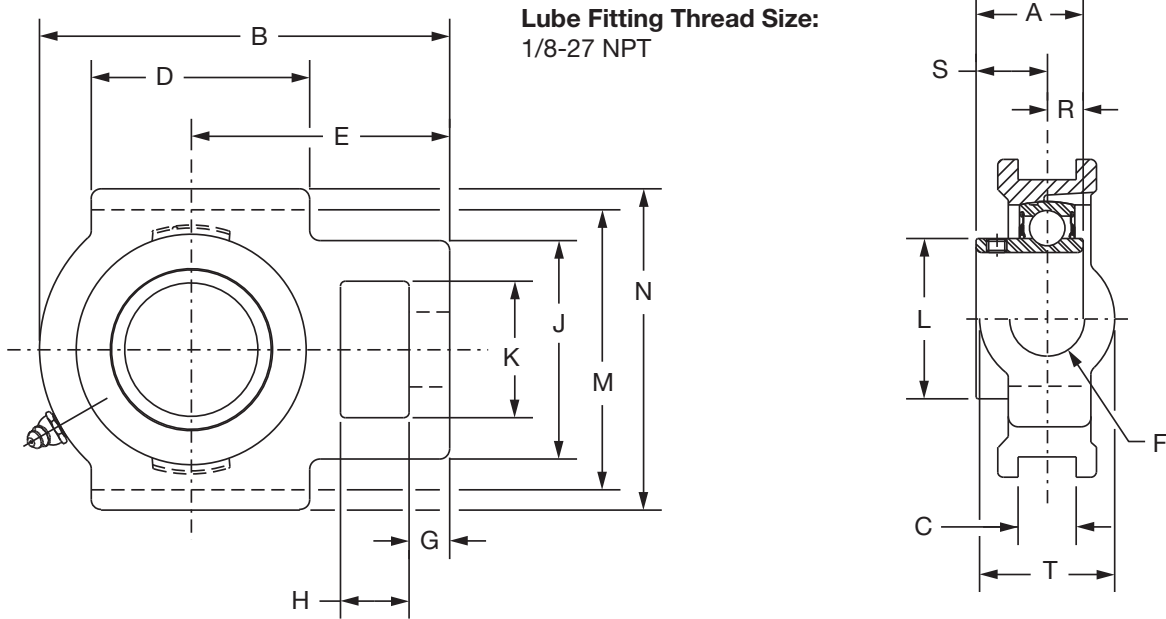
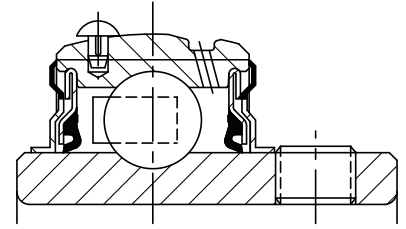
Series	Shaft Size	H	J	K	L	M	N	R	S	T
206	1	0.63	2.19	1.44	1.57	3.480/3.510	4.13	0.58	0.94	1.63
	25mm	16.0	55.6	36.6	39.9	88.39/89.15	104.9	14.7	23.9	41.3
207	1-3/16	0.63	2.50	1.44	1.84	3.480/3.510	4.13	0.67	1.04	1.63
	1-1/4 30mm	16.0	63.5	36.6	46.7	88.39/89.15	104.9	17.0	26.4	41.3
208	1-7/16	0.75	3.25	1.94	2.05	3.985/4.015	4.50	0.75	1.19	1.94
	35mm	19.1	82.6	49.3	52.1	101.22/101.98	114.3	19.1	30.2	49.3
209	1-1/2	0.75	3.25	1.94	2.22	3.985/4.015	4.75	0.75	1.19	1.94
	40mm	19.1	82.6	49.3	56.4	101.22/101.98	120.7	19.1	30.2	49.3
210	1-11/16	0.75	3.25	1.94	2.43	3.985/4.015	4.75	0.75	1.19	1.94
	1-3/4 45mm	19.1	82.6	49.3	61.7	101.22/101.98	120.7	19.1	30.2	49.3

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCM MEDIUM DUTY WIDE SLOT TAKE-UP BEARINGS



Series	Shaft Size	Part No.	Description
211	1-15/16	135123	WSTU-SCM-115
	2	135183	WSTU-SCM-200
	50mm	125994	WSTU-SCM-50M
212	2-3/16	135125	WSTU-SCM-203
	2-1/4	135184	WSTU-SCM-204
	55mm	125995	WSTU-SCM-55M
214	2-7/16	135127	WSTU-SCM-207
	2-1/2	135185	WSTU-SCM-208
	65mm	125996	WSTU-SCM-65M
215	2-11/16	135129	WSTU-SCM-211
	70mm	125997	WSTU-SCM-70M
216	2-15/16	135130	WSTU-SCM-215
	3	135181	WSTU-SCM-300
	75mm	125998	WSTU-SCM-75M

FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCM MEDIUM DUTY WIDE SLOT TAKE-UP BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs. kgs.	Take-up Frame No. Ref	A	B	C	D	E	F Screw Dai.	G
211	1-15/16	10.1	WS502	2.22	6.69	1.063	3.75	4.19	1-1/4	0.75
	2	10.2		56.4	169.9	27.00	95.3	106.4	31.8	19.1
	50mm	4.7								
212	2-3/16	11.4	WS502	2.31	7.50	1.063	4.00	4.69	1-1/4	0.75
	2-1/4	11.2		58.7	190.5	27.00	101.6	119.1	31.8	19.1
	55mm	5.1								
214	2-7/16	18.2	WS515	2.54	8.56	1.063	4.75	5.38	1-1/2	0.81
	2-1/2	18.0		64.5	217.4	27.0	120.7	136.7	38.1	20.6
	65mm	8.1								
215	2-11/16	19.0	WS515	2.33	9.13	1.063	4.75	5.50	1-1/2	0.81
	70mm	8.9		59.2	231.9	27.00	120.7	139.7	38.1	20.6
216	2-15/16	21.7	WS608	2.38	9.13	1.063	4.75	2.38	1-1/2	0.81
	3	21.5		60.5	231.6	27.00	120.7	60.5	38.1	20.6
	75mm	9.5								

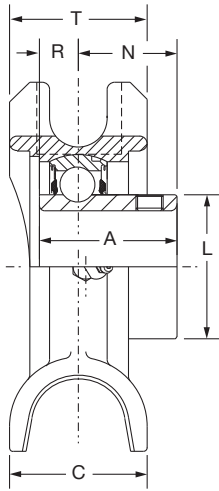
Series	Shaft Size	H	J	K	L	M	N	R	S	T
211	1-15/16	1.00	4.00	2.50	2.71	5.110/5.140	5.88	0.87	1.35	2.50
	2									
	50mm	25.4	101.6	63.5	68.8	129.79/130.56	149.4	22.1	34.3	63.5
212	2-3/16	1.25	4.00	2.50	2.97	5.110/5.140	5.88	0.90	1.41	2.50
	2-1/4									
	55mm	31.8	101.6	63.5	75.4	129.79/130.56	149.4	22.9	35.8	63.5
214	2-7/16	1.25	4.38	2.75	3.31	5.923/5.953	6.56	1.06	1.48	2.75
	2-1/2									
	65mm	31.8	111.3	69.9	84.1	150.44/151.21	166.6	26.9	37.6	69.9
215	2-11/16	1.25	4.38	2.75	3.62	5.923/5.953	6.69	0.86	1.47	2.75
	70mm									
		31.8	111.3	69.9	91.9	150.44/151.21	169.9	21.8	37.3	69.9
216	2-15/16	1.25	4.38	2.75	3.83	6.485/6.515	7.25	0.88	1.50	2.75
	3									
	75mm	31.8	111.3	69.9	97.3	164.72/165.48	184.2	22.4	38.1	69.9

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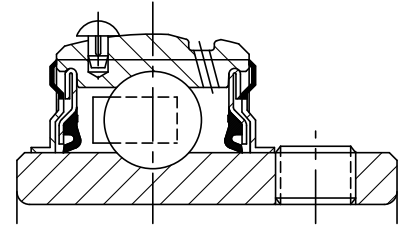
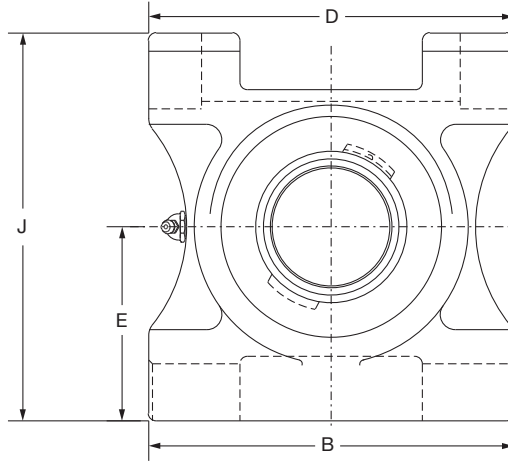
SELECTION/DIMENSIONS



Setscrew Ball Bearings TYPE G NORMAL DUTY TOP ANGLE TAKE-UP BEARINGS



Lube Fitting Thread Size:
1/8-27 NPT



Series	Shaft Size	Part No.	Description
210	1-15/16	012340	TP-G-115
	2	012302	TP-G-200
211	2	136081	TP-GM-200
	2-3/16	012341	TP-G-203
	2-1/4	012303	TP-G-204
212	2-1/4	136082	TP-GM-204
	2-7/16	012342	TP-G-207
214	2-1/2	136083	TP-GM-208
	2-11/15	@	TP-G-211
215	2-15/16	012343	TP-G-215

@ Assembled to order

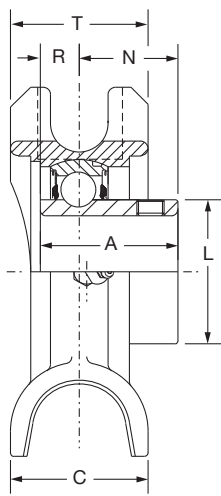
Series	Shaft Size	Weight lbs.	Frame Size	A	B	C	D	E	J	L	N	R	T
210	1-15/16	10.2	TP10	1.94	6.50	2.38	6.00	3.25	6.38	2.43	1.19	0.75	2.38
	2	10.0											
211	2	12.5	TP20	2.22	7.00	2.50	6.75	3.38	7.88	2.71	1.35	0.87	2.38
	2-3/16	12.4											
	2-1/4	1.02											
212	2-1/4	16.0	TP30	2.31	7.50	2.75	7.00	3.50	7.44	2.97	1.41	0.90	2.75
	2-7/16	15.9											
214	2-1/2	21.3	TP40	2.54	8.50	2.50	8.00	4.00	8.31	3.31	1.38	1.16	2.75
	2-11/15	21.1											
215	2-15/16	21.2	TP40	2.33	8.50	2.50	8.00	4.00	8.31	3.62	1.37	0.96	2.75

FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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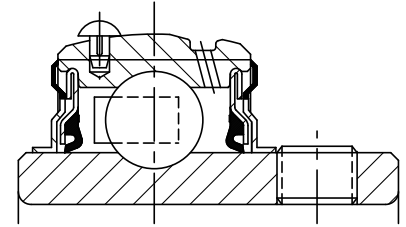
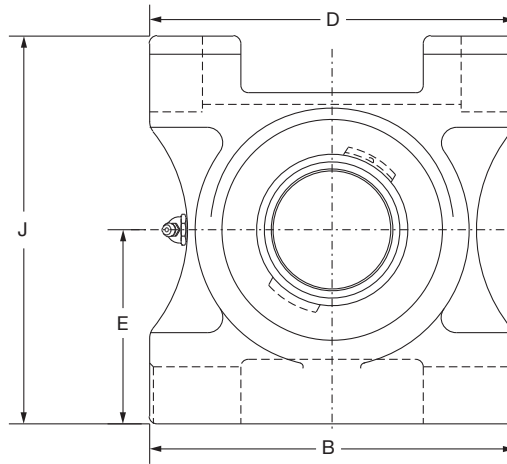
SELECTION/DIMENSIONS



Setscrew Ball Bearings TYPE GM MEDIUM DUTY TOP ANGLE TAKE-UP BEARINGS



Lube Fitting Thread Size:
1/8-27 NPT



Series	Shaft Size	Part No.	Description
210	1-11/16	136070	TP-GM-111
	1-3/4	136080	TP-GM-112
211	1-15/16	136071	TP-GM-115
	2	136081	TP-GM-200
212	2-3/16	136072	TP-GM-203
	2-1/4	136082	TP-GM-204
214	2-7/16	136073	TP-GM-207
	2-1/2	136083	TP-GM-208
215	2-11/16	136076	TP-GM-211
216	2-15/16	136074	TP-GM-215
	3	136084	TP-GM-300
218	3-7/16	136075	TP-GM-307
	3-1/2	136085	TP-GM-308

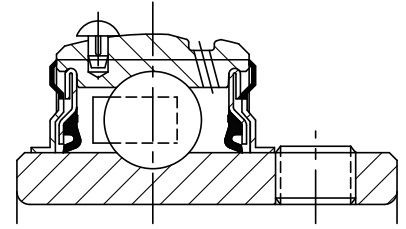
Series	Shaft Size	Weight lbs.	Frame Size	A	B	C	D	E	J	L	N	R	T
210	1-11/16	10.4	TP10	1.94	6.50	2.38	6.00	3.25	6.38	2.43	1.19	0.75	2.38
	1-3/4	10.0											
211	1-15/16	12.8	TP20	2.22	7.00	2.50	6.75	3.38	7.88	2.71	1.35	0.87	2.38
	2	12.5											
212	2-3/16	16.2	TP30	2.31	7.50	2.75	7.00	3.50	7.44	2.97	1.41	0.90	2.75
	2-1/4	16.0											
214	2-7/16	21.7	TP40	2.54	8.50	2.50	8.00	4.00	8.31	3.31	1.38	1.16	2.75
	2-1/2	21.0											
215	2-11/16	25.0	TP40	2.33	8.50	2.50	8.00	4.00	8.31	3.62	1.37	0.96	2.75
216	2-15/16	29.8	TP50	2.38	9.50	2.75	9.00	4.50	9.63	3.83	1.41	0.97	3.13
	3	29.5											
218	3-7/16	40.2	TP60	2.56	11.00	3.13	10.50	5.50	11.00	4.35	1.54	1.02	3.13
	3-1/2	40.0											

FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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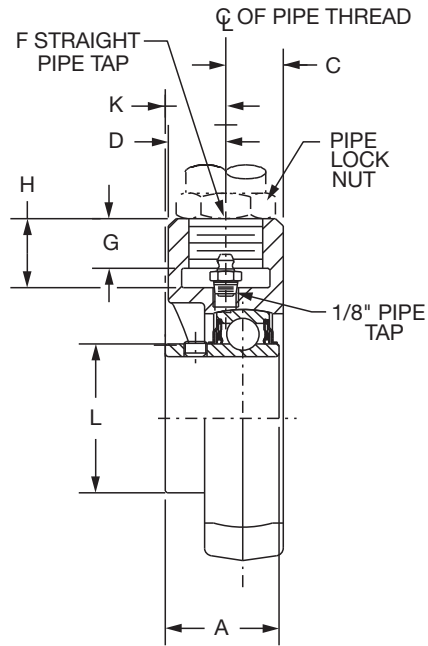
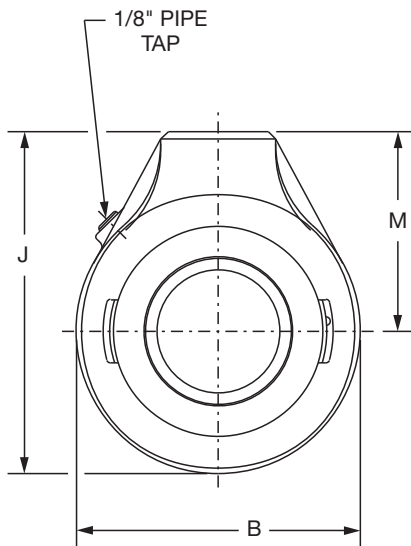
SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY SCREW CONVEYOR HANGER BEARINGS



Lube Fitting Thread Size:
1/8-27 NPT



Series	Shaft Size	Part No.	Description
206	1	057878	SCHB-SC-100
	1-1/8	073287	SCHB-SC-102
207	1-3/16	057220	SCHB-SC-103
	1-1/4	124996	SCHB-SC-104
	1-3/8	058630	SCHB-SC-106
208	1-7/16	126049	SCHB-SC-107
	1-1/2	124290	SCHB-SC-108
	1-5/8	124404	SCHB-SC-110
210	1-11/16	124408	SCHB-SC-111
	1-3/4	124299	SCHB-SC-112
	1-15/16	124405	SCHB-SC-115
	2	124291	SCHB-SC-200
212	2-3/16	124409	SCHB-SC-203
	2-1/4	124419	SCHB-SC-204
	2-7/16	124292	SCHB-SC-207
216	2-15/16	124406	SCHB-SC-215
	3	124293	SCHB-SC-300
218	3-7/16	053320	SCHB-SC-307
	3-1/2	057361	SCHB-SC-308

@ Assembled to order

FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY SCREW CONVEYOR HANGER BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs.	A	B	C	D	F*	G	H	J	K	L	M
206	1 1-1/8	3.0	1.52	3.13	0.53	1.03	3/4-14	0.75	0.94	4.06	0.89	1.57	2.50
207	1-3/16	3.5	1.71	3.88	0.82	0.82	3/4-14	0.63	0.94	4.69	0.98	1.84	2.75
	1-1/4	3.5											
	1-3/8	3.5											
208	1-7/16	3.4	1.94	4.00	0.83	0.83	3/4-14	0.63	0.94	4.88	1.02	2.05	2.88
	1-1/2	3.4											
	1-5/8	3.8											
210	1-11/16	5.4	1.94	4.63	0.94	1.78	1 - 11-1/2	0.81	1.13	5.56	0.91	2.43	3.25
	1-3/4	4.8											
	1-15/16	4.5											
	2	4.4											
212	2-3/16	5.0	2.31	5.50	1.16	1.78	1-1/4 - 11-1/2	1.13	1.44	6.75	1.07	2.97	4.00
	2-1/4	5.0											
	2-7/16	7.4											
216	2-15/16 3	14.0 14.6	2.38	7.00	1.36	1.45	1-1/2 - 11-1/2	1.25	1.69	8.38	1.17	3.83	4.88
218	3-7/16	21.2	2.56	8.31	1.76	1.74	2 - 11-1/2	1.75	2.19	10.16	1.39	4.35	6.00
	3-1/2	21.0											

Use straight thread for the pipe. Bearing to be secured with a heavy locknut
Pipe plug and lube fitting are factory installed and may be reversed from position shown

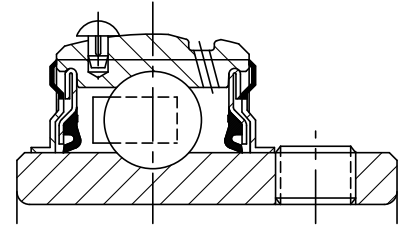
NOTE: Inserts use the ProGuard Plus (-FF) seals. 1, 1-3/16, 1-7/16, 1-11/16, 1-3/4, 2-3/16, 2-1/4
2-15/16, 3, 3-7/16 & 3-1/2 use SCM inserts with flingers.

FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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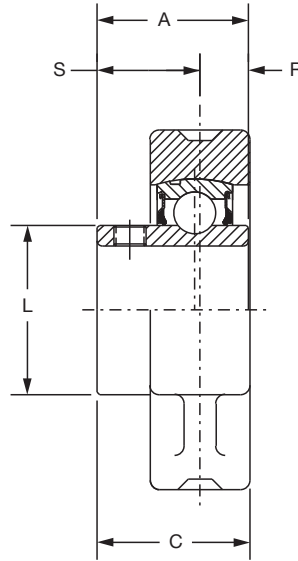
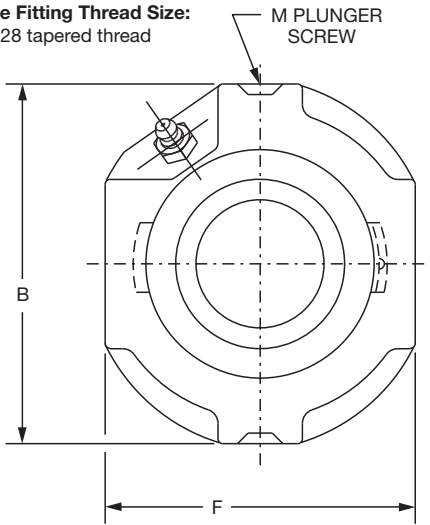
SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY HANGER BEARINGS



Lube Fitting Thread Size:
1/4-28 tapered thread



Series	Shaft Size	Part No.	Description
206	1-1/16	124420	HNG-SC-101
	1-1/8	124421	HNG-SC-102
	1-3/16	124240	HNG-SC-103
	1-1/4	123176	HNG-SC-104S
207	1-1/4	124422	HNG-SC-104
	1-5/16	124423	HNG-SC-105
	1-3/8	124424	HNG-SC-106
	1-7/16	124242	HNG-SC-107
210	1-15/16	124245	HNG-SC-115
	2	124393	HNG-SC-200

These bearings are designed for use in 4-point hanger frames.

Series	Shaft Size	Weight lbs.	A	B	C	F	L	M	R	S
206	1-1/16	2.0	1.52	3.63	1.50	3.00	1.57	1/2	0.58	0.94
	1-1/8	1.9								
	1-3/16	1.8								
	1-1/4	1.7								
207	1-1/4	2.8	1.71	4.25	1.68	3.50	1.84	1/2	0.67	1.04
	1-5/16	2.6								
	1-3/8	2.4								
	1-7/16	2.2								
210	1-15/16	6.2	1.94	5.00	2.00	4.19	2.43	1/2	0.75	1.19
	2	6.0								

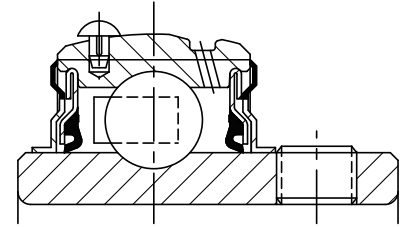
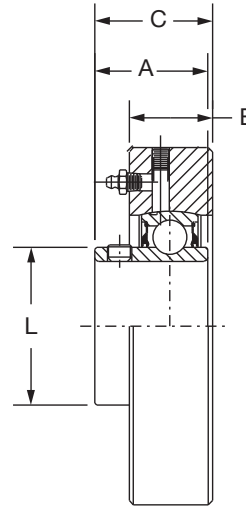
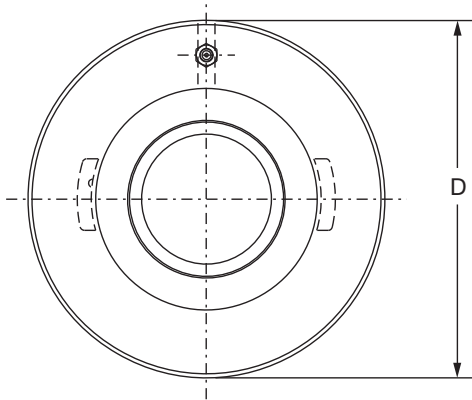
FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY CYLINDRICAL UNITS

Lube Fitting Thread Size:
1/4-28 tapered thread



Series	Shaft Size	Part No.	Description
205	7/8	124394	CYL-SC-014
	15/16	124148	CYL-SC-015
	1	124149	CYL-SC-100
206	1-1/16	124427	CYL-SC-101
	1-1/8	124428	CYL-SC-102
	1-3/16	124250	CYL-SC-103
	1-1/4	123177	CYL-SC-104S
207	1-1/4	124251	CYL-SC-104
	1-5/16	124429	CYL-SC-105
	1-3/8	124430	CYL-SC-106
	1-7/16	124253	CYL-SC-107

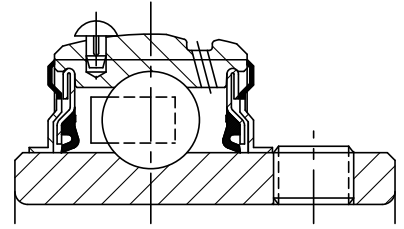
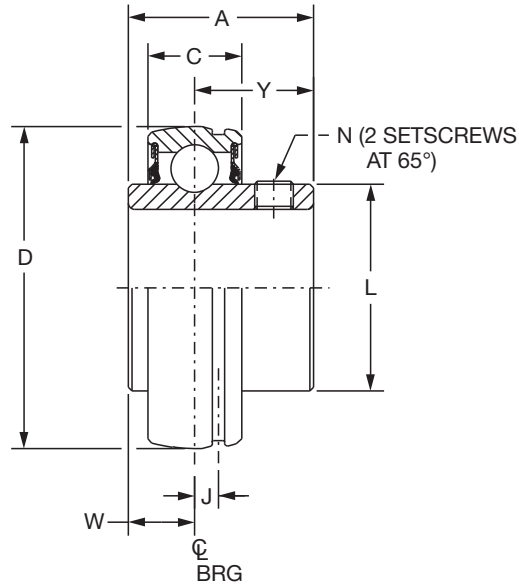
Series	Shaft Size	Weight lbs.	A	B	C	D	L
205	7/8	1.4	1.34	0.84	1.19	3.125/3.123	1.32
	15/16	1.3					
	1	1.2					
206	1/16	2.2	1.52	0.94	1.38	3.500/3.498	1.57
	1/8	2.1					
	1-3/16	2.0					
	1-1/4	1.9					
207	1-1/4	2.8	1.71	1.06	1.54	3.875/3.873	1.84
	1-15/16	2.7					
	1-3/8	2.6					
	1-7/16	2.5					

FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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SELECTION/DIMENSIONS

Setscrew Ball Bearings SC NORMAL DUTY BEARING INSERTS



Series	Shaft Size	Standard Insert		High Temp	
		Part No.	Description	Part No.	Description
203	1/2	123328	INS-SC-008	-----	INS-SC-008-HT
	5/8	123329	INS-SC-010	-----	INS-SC-010-HT
	17mm	125800	INS-SC-17M	-----	INS-SC-17M-HT
204	1/2	123330	INS-SC-008L	@	INS-SC-008L-HT
	5/8	123331	INS-SC-010L	@	INS-SC-010L-HT
	3/4	123332	INS-SC-012	052032	INS-SC-012-HT
	13/16	074505	INS-SC-013	@	INS-SC-013-HT
	20mm	125802	INS-SC-20M	@	INS-SC-20M-HT
205	7/8	123333	INS-SC-014	068013	INS-SC-014-HT
	15/16	123334	INS-SC-015	@	INS-SC-015-HT
	1	123335	INS-SC-100	054949	INS-SC-100-HT
	25mm	125804	INS-SC-25M	@	INS-SC-25M-HT
206	1-1/16	123336	INS-SC-101	@	INS-SC-101-HT
	1-1/8	123337	INS-SC-102	@	INS-SC-102-HT
	1-3/16	123338	INS-SC-103	067902	INS-SC-103-HT
	1-1/4	123469	INS-SC-104S	@	INS-SC-104S-HT
	30mm	125806	INS-SC-30M	@	INS-SC-30M-HT
207	1-1/4	123339	INS-SC-104	053776	INS-SC-104-HT
	1-5/16	123340	INS-SC-105	057201	INS-SC-105-HT
	1-3/8	123341	INS-SC-106	057354	INS-SC-106-HT
	1-7/16	123368	INS-SC-107	052645	INS-SC-107-HT
	35mm	125808	INS-SC-35M	@	INS-SC-35M-HT

@ Assembled to order

* 20 piece minimum

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY BEARING INSERTS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

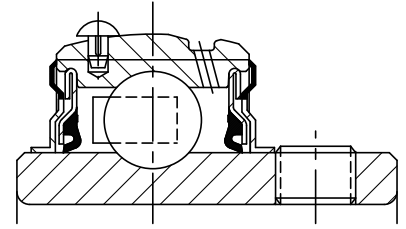
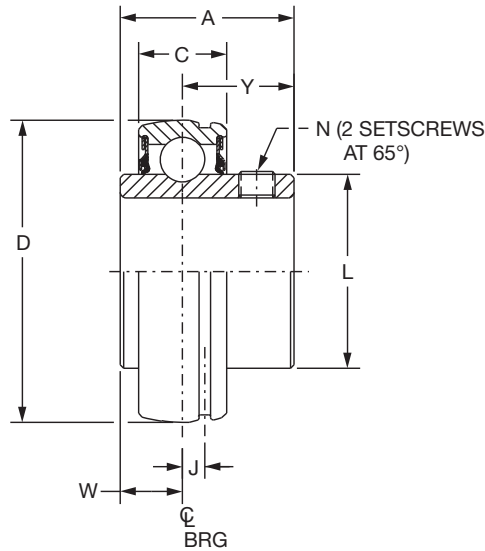
Series	Shaft Size	Weight lbs. kgs.	A	C	D	J	L	N	W	Y
203	1/2	.25	1.00	0.51	1.5748	0.15	0.96	10-32	0.36	0.64
	5/8	.23								
	17mm	.10	25.4	13.0	40.000	3.8	24.4	M5x0.8	9.1	16.3
204	1/2	.38	1.23	0.58	1.8504	0.15	1.12	1/4-28	0.50	0.73
	5/8	.35								
	3/4	.32								
	13/16	.29								
	20mm	.16	31.2	14.7	47.000	3.8	28.4	M6x1	12.7	18.5
205	7/8	.43	1.34	0.59	2.0472	0.16	1.32	1/4-28	0.56	0.78
	15/16	.40								
	1	.37								
	25mm	.18	34.0	15.0	52.000	4.1	33.5	M6x1	14.2	19.8
206	1-1/16	.67	1.52	0.69	2.4409	0.16	1.57	5/16-24	0.58	0.94
	1-1/8	.63								
	1-3/16	.60								
	1-1/4	.58								
	30mm	.27	38.6	17.5	62.000	4.1	39.9	M8x1.25	14.7	23.9
207	1-1/4	1.02	1.71	0.75	2.8346	0.20	1.84	5/16-24	0.67	1.04
	1-5/16	.97								
	1-3/8	.92								
	1-7/16	.86								
	35mm	.44	43.4	19.1	72.000	5.1	46.7	M8x1.25	17.0	26.4

FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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SELECTION/DIMENSIONS

Setscrew Ball Bearings SC NORMAL DUTY BEARING INSERTS



Series	Shaft Size	Standard Insert		High Temp	
		Part No.	Description	Part No.	Description
208	1-1/2	123342	INS-SC-108	064149	INS-SC-108-HT
	1-5/8	123343	INS-SC-110	@	INS-SC-110-HT
	40mm	125810	INS-SC-40M	064865	INS-SC-40M-HT
209	1-5/8	045874	INS-SC-110L	@	INS-SC-110L-HT
	1-11/16	123344	INS-SC-111	053565	INS-SC-111-HT
	1-3/4	123345	INS-SC-112	@	INS-SC-112-HT
	1-13/16	054225	INS-SC-113	@	INS-SC-113-HT
	45mm	125812	INS-SC-45M	075014	INS-SC-45M-HT
210	1-15/16	123346	INS-SC-115	054019	INS-SC-115-HT
	2	123347	INS-SC-200	054431	INS-SC-200-HT
	50mm	125814	INS-SC-50M	@	INS-SC-50M-HT
211	2	123358	INS-SCM-200	058157	INS-SCM-200-HT
	2-3/16	123348	INS-SC-203	@	INS-SC-203-HT
	2-1/4	123349	INS-SC-204	@	INS-SC-204-HT
	55mm	125816	INS-SC-55M	@	INS-SC-55M-HT
212	2-1/4	123360	INS-SCM-204	073634	INS-SCM-204-HT
	2-7/16	123350	INS-SC-207	054196	INS-SC-207-HT
	60mm	125818	INS-SC-60M	057802	INS-SC-60M-HT
214	2-1/2	123362	INS-SCM-208	075714	INS-SCM-208-HT
	2-11/16	123326	INS-SC-211	@	INS-SC-211-HT
	70mm	125820	INS-SC-70M	@	INS-SC-70M-HT
215	2-15/16	123352	INS-SC-215	@	INS-SC-215-HT
	75mm	125822	INS-SC-75M	@	INS-SC-75M-HT
218	90mm	@	INS-SC-90M	@	INS-SC-90M-HT

@ Assembled to order.

FEATURES/BENEFITS PAGE B4-3	HOW TO ORDER/NOMENCLATURE PAGE B4-5	SELECTION PAGE B4-6	ACCESSORIES PAGE B4-98
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SELECTION/DIMENSIONS



Setscrew Ball Bearings SC NORMAL DUTY BEARING INSERTS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

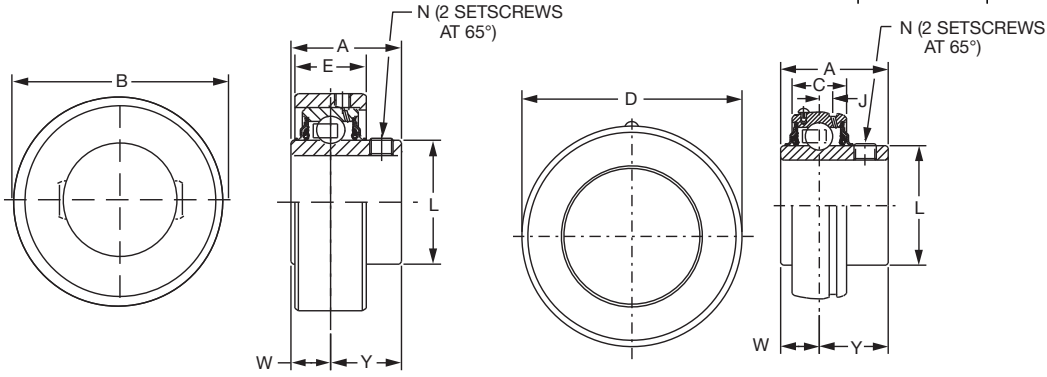
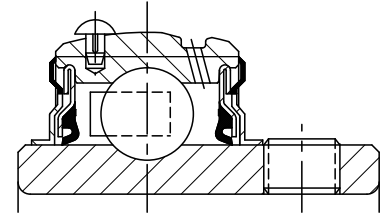
Series	Shaft Size	Weight lbs kgs.	A	C	D	J	L	N	W	Y
208	1-1/2	1.27	1.94	0.87	3.1496	0.22	2.05	5/16-24	0.75	1.19
	1-5/8	1.13								
	40mm	0.51	49.3	22.1	80.000	5.6	52.1	M8x1.25	19.1	30.2
209	1-5/8	1.49	1.94	0.87	3.3465	0.25	2.22	5/16-24	0.75	1.19
	1-11/16	1.43								
	1-3/4	1.36								
	1-13/16	1.30								
	45mm	0.62	49.3	22.1	85.000	6.4	56.4	M8x1.25	19.1	30.2
210	1-15/16	1.48	1.94	0.87	3.5433	0.25	2.43	3/8-24	0.75	1.19
	2	1.39								
	50mm	0.67	49.3	22.1	90.000	6.4	61.7	M10x1.5	19.1	30.2
211	2	2.26	2.22	0.94	3.9370	0.25	2.71	3/8-24	0.87	1.35
	2-3/16	1.97								
	2-1/4	1.87								
	55mm	0.89	56.4	23.9	100.000	6.4	68.8	M10x1.5	22.1	34.3
212	2-1/4	2.85	2.31	1.02	4.3307	0.25	2.97	3/8-24	0.90	1.41
	2-7/16	2.49								
	60mm	1.13	58.7	25.9	110.000	6.4	75.4	M10x1.5	22.9	35.8
214	2-1/2	4.25	2.54	1.10	4.9213	0.26	3.31	3/8-24	1.06	1.48
	2-11/16	3.60								
	70mm	1.63	64.5	27.9	125.000	6.6	84.1	M10x1.5	26.9	37.6
215	2-15/16	3.86	2.33	1.14	5.1181	0.28	3.62	3/8-24	0.86	1.47
	75mm	1.85	59.2	29.0	130.000	7.1	91.9	M10x1.5	21.8	37.3
218	90mm	3.30	65.0	34.0	160.000	7.6	110.5	M10x1.5	24.4	40.6

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SELECTION/DIMENSIONS

Setscrew Ball Bearings SCH-E EXPANSION NORMAL DUTY BEARING INSERTS



Series	Shaft Size	Expansion	
		Part No.	Description
205	1	@	INS-SCH-100-E
	25mm	@	INS-SCH-25M-E
206	1	@	INS-SCMH-100-E
	1-1/16	@	INS-SCH-101-E
	1-1/8	@	INS-SCH-102-E
	1-3/16	126495	INS-SCH-103-E
	1-1/4	@	INS-SCH-104S-E
	30mm	049925	INS-SCH-30M-E
207	1-1/4	@	INS-SCH-104-E
	1-5/16	@	INS-SCH-105-E
	1-3/8	@	INS-SCH-106-E
	1-7/16	126496	INS-SCH-107-E
	35mm	@	INS-SCH-35M-E
209	1-1/2	@	INS-SCMH-108-E
	1-5/8	@	INS-SCH-110-E
	1-11/16	068478	INS-SCH-111-E
	1-3/4	@	INS-SCH-112-E
	45mm	@	INS-SCH-45M-E
210	1-11/16	@	INS-SCMH-111-E
	1-3/4	@	INS-SCMH-112-E
	1-15/16	126497	INS-SCH-115-E
	2	@	INS-SCH-200-E
	50mm	@	INS-SCH-50M-E
211	1-15/16	@	INS-SCMH-115-E
	2	@	INS-SCMH-200-E
	2-3/16	126498	INS-SCH-203-E
	2-1/4	@	INS-SCH-204-E
	55mm	@	INS-SCH-55M-E
212	2-3/16	@	INS-SCMH-203-E
	2-1/4	@	INS-SCMH-204-E
	2-7/16	126499	INS-SCH-207-E
	60mm	@	INS-SCH-60M-E

@Assembled to order

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCH-E EXPANSION NORMAL DUTY BEARING INSERTS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

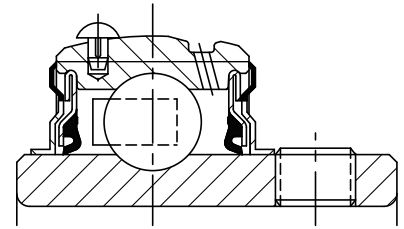
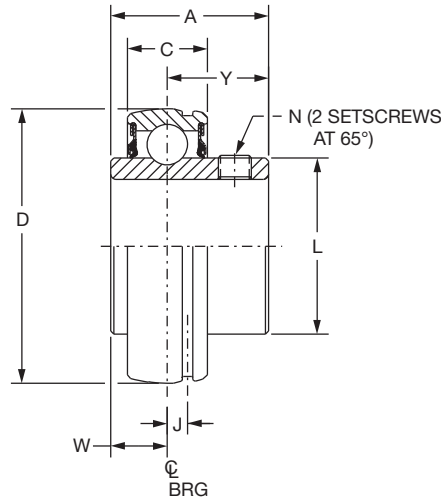
Series	Shaft Size	Weight - Expansion	Weight - Non-Exp	A	B	C	D	E	J	L	N	W	Y
		lbs. kgs.	lbs. kgs.										
205	1	0.69	0.37	1.34	2.500	.059	2.0472	0.77	0.16	1.32	1/4-28	0.56	0.78
	25mm	0.31	0.17	34.0	63.50	15.0	52.000	19.6	4.1	33.5	M6x1	14.2	19.8
206	1	1.29	0.69	1.52	2.875	0.69	2.4409	0.94	0.16	1.57	5/16-24	0.58	0.94
	1-1/16	1.26	0.66										
	1-1/8	1.23	0.63										
	1-3/16	1.20	0.60										
	1-1/4	1.18	0.58										
	30mm	0.54	0.26	38.6	73.03	17.5	62.000	23.9	4.1	39.9	M8x1.25	14.7	23.9
207	1-1/4	1.50	1.02	1.71	3.272	0.75	2.8346	1.00	0.20	1.84	5/16-24	0.67	1.04
	1-5/16	1.49	0.97										
	1-3/8	1.48	0.92										
	1-7/16	1.47	0.86										
	35mm	0.67	0.44	43.4	83.11	19.1	72.000	25.4	5.1	46.7	M8x1.25	17.0	26.4
209	1-1/2	2.51	1.62	1.94	3.813	0.87	3.3465	1.20	0.25	2.22	5/16-24	0.75	1.19
	1-5/8	2.48	1.49										
	1-11/16	2.45	1.43										
	1-3/4	2.43	1.36										
	45mm	1.10	1.30	49.3	96.85	22.1	85.000	30.5	6.4	56.4	M8x1.25	19.1	30.2
210	1-11/16	2.56	1.82	1.94	4.000	0.87	3.5433	1.36	0.25	2.43	3/8-24	0.75	1.19
	1-3/4	2.53	1.74										
	1-15/16	2.50	1.48										
	2	2.48	1.39										
	50mm	1.13	0.67	49.3	101.60	22.1	90.000	34.5	6.4	61.7	M10x1.5	19.1	30.2
211	1-15/16	3.46	2.36	2.22	4.475	0.94	3.9370	1.38	0.25	2.71	3/8-24	0.87	1.35
	2	3.43	2.26										
	2-3/16	3.40	1.97										
	2-1/4	3.38	1.87										
	55mm	1.53	0.89	56.4	113.67	23.9	100.000	35.1	6.4	68.8	M10x1.5	22.1	34.3
212	2-3/16	4.56	2.97	2.31	5.035	1.02	4.3307	1.55	0.25	2.97	3/8-24	0.90	1.41
	2-1/4	4.53	2.85										
	2-7/16	4.50	2.49										
	60mm	2.04	1.13	58.7	127.89	25.9	110.000	39.4	6.4	75.4	M10x1.5	22.9	35.8

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCM MEDIUM DUTY BEARING INSERTS



Series	Shaft Size	Standard Insert		High Temp	
		Part No.	Description	Part No.	Description
206	1	123419	INS-SCM-100	@	INS-SCM-100-HT
	25mm	125825	INS-SCM-25M	@	INS-SCM-25M-HT
207	1-3/16	123420	INS-SCM-103	@	INS-SCM-103-HT
	1-1/4	123339	INS-SC-104	053776	INS-SC-104-HT
	30mm	125826	INS-SCM-30M	@	INS-SCM-30M-HT
208	1-7/16	123353	INS-SCM-107	049945	INS-SCM-107-HT
	1-1/2#	123342	INS-SC-108	064149	INS-SC-108-HT
	35mm	125828	INS-SCM-35M	@	INS-SCM-35M-HT
209	1-1/2	123354	INS-SCM-108	068889	INS-SCM-108-HT
	1-5/8	045874	INS-SC-110L	@	INS-SC-110L-HT
210	40mm	125830	INS-SCM-40M	@	INS-SCM-40M-HT
	1-11/16	123355	INS-SCM-111	@	INS-SCM-111-HT
	1-3/4	123356	INS-SCM-112	@	INS-SCM-112-HT
211	45mm	125832	INS-SCM-45M	@	INS-SCM-45M-HT
	1-15/16	123357	INS-SCM-115	068404	INS-SCM-115-HT
	2	123358	INS-SCM-200	058157	INS-SCM-200-HT
212	50mm	125834	INS-SCM-50M	@	INS-SCM-50M-HT
	2-3/16	123359	INS-SCM-203	@	INS-SCM-203-HT
	2-1/4	123360	INS-SCM-204	073634	INS-SCM-204-HT
214	55mm	125836	INS-SCM-55M	@	INS-SCM-55M-HT
	2-7/16	123361	INS-SCM-207	056912	INS-SCM-207-HT
	2-1/2	123362	INS-SCM-208	075714	INS-SCM-208-HT
215	60mm	125838	INS-SCM-65M	@	INS-SCM-65M-HT
	2-11/16	123363	INS-SCM-211	@	INS-SCM-211-HT
216	70mm	125840	INS-SCM-70M	@	INS-SCM-70M-HT
	2-15/16	123364	INS-SCM-215	049918	INS-SCM-215-HT
	3	123365	INS-SCM-300	@	INS-SCM-300-HT
218	75mm	125842	INS-SCM-75M	@	INS-SCM-75M-HT
	3-7/16	123366	INS-SCM-307	@	INS-SCM-307-HT
218	3-1/2	123367	INS-SCM-308	@	INS-SCM-308-HT
	85mm	125844	INS-SCM-85M	062570	INS-SCM-85M-HT

@ Assembled to order
SCM Piloted Flange Only

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SELECTION/DIMENSIONS



Setscrew Ball Bearings SCM MEDIUM DUTY BEARING INSERTS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

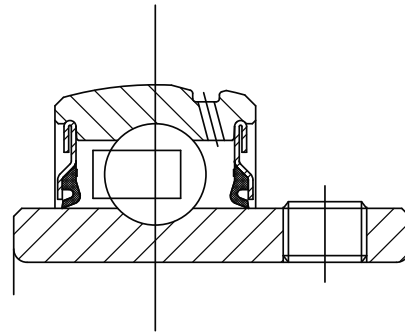
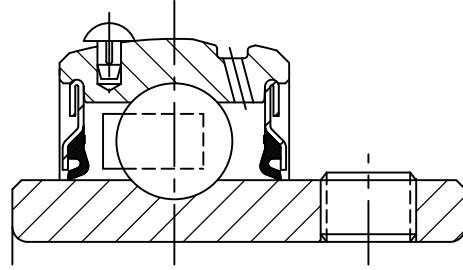
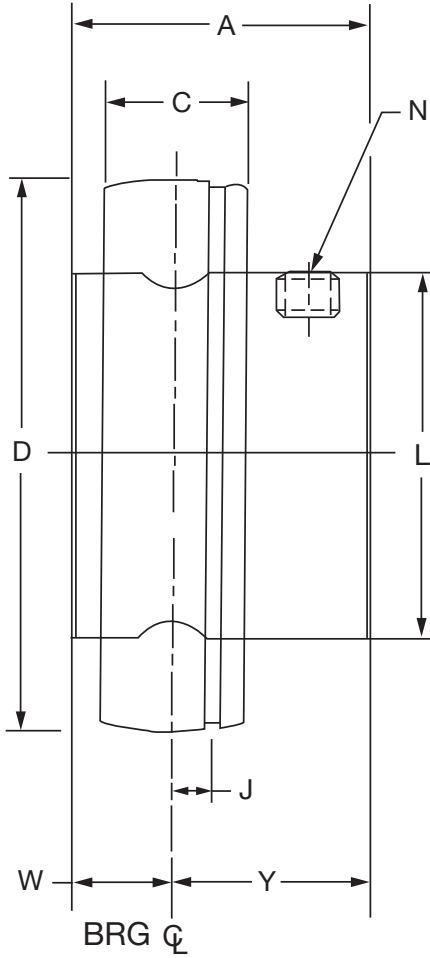
Series	Shaft Size	Weight lbs. kgs.	A	C	D	J	L	N	W	Y
206	1	0.71	1.52	0.69	2.4409	0.16	1.57	5/16-24	0.58	0.94
	25mm	0.32	38.6	17.5	62.000	4.1	39.9	M8x1.25	14.7	23.9
207	1-3/16	1.07	1.71	0.75	2.8346	0.20	1.84	5/16-24	0.67	1.04
	1-1/4	1.02								
	30mm	0.53	43.4	19.1	72.000	5.1	46.7	M8x1.25	17.0	26.4
208	1-7/16	1.32	1.94	0.87	3.1496	0.22	2.05	5/16-24	0.75	1.19
	1-1/2#	1.27								
	35mm	0.60	49.3	22.1	80.000	5.6	52.1	M8x1.25	19.1	30.2
209	1-1/2	1.62	1.94	0.87	3.3465	0.25	2.22	5/16-24	0.75	1.19
	1-5/8	1.49								
	40mm	0.71	49.3	22.1	85.000	6.4	56.4	M8x1.25	19.1	30.2
210	1-11/16	1.82	1.94	0.87	3.5433	0.25	2.43	3/8-24	0.75	1.19
	1-3/4	1.74								
	45mm	0.76	49.3	22.1	90.000	6.4	61.7	M10x1.5	19.1	30.2
211	1-15/16	2.36	2.22	0.94	3.9370	0.25	2.71	3/8-24	0.87	1.35
	2	2.26								
	50mm	1.03	56.4	23.9	100.000	6.4	68.8	M10x1.5	22.1	34.3
212	2-3/16	2.97	2.31	1.02	4.3307	0.25	2.97	3/8-24	0.90	1.41
	2-1/4	2.85								
	55mm	1.27	58.7	25.9	110.000	6.4	75.4	M10x1.5	22.9	35.8
214	2-7/16	4.39	2.54	1.10	4.9213	0.26	3.31	3/8-24	1.06	1.48
	2-1/2	4.25								
	60mm	1.86	64.5	27.9	125.000	6.6	84.1	M10x1.5	26.9	37.6
215	2-11/16	4.49	2.33	1.14	5.1181	0.28	3.62	3/8-24	0.86	1.47
	70mm	1.98	59.2	29.0	130.000	7.1	91.9	M10x1.5	21.8	37.3
216	2-15/16	5.54	2.38	1.18	5.5118	0.29	3.83	3/8-24	0.88	1.50
	3	5.52								
	75mm	2.51	60.5	30.0	140.000	7.4	97.3	M10x1.5	22.4	38.1
218	3-7/16	7.35	2.56	1.34	6.2992	0.30	4.35	3/8-24	0.96	1.60
	3-1/2	7.33								
	85mm	3.33	65.0	34.0	160.000	7.6	110.5	M10x1.5	24.4	40.6

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SELECTION/DIMENSIONS

Setscrew Ball Bearings LF/LFT/SL BEARING INSERTS



ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

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SELECTION/DIMENSIONS



Bearing Reference Guide

ULTRA KLEEN

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Extreme Duty

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GRIP TIGHT

D-LOK Ball Bearing

Setscrew Ball Bearings LF/LFT/SL BEARING INSERTS

Series	Shaft Size	With Pin		Without Pin	
		Part No.	Description	Part No.	Description
203	1/2	123328	INS-SC-008	389923	INS-SCS-008
	5/8	123329	INS-SC-010	389924	INS-SCS-010
	17mm	125800	INS-SC-17M	125636	INS-SCS-17M
204	3/4	077976	INS-SCP-012	077940	INS-SCS-012
	20mm	077993	INS-SCP-20M	077957	INS-SCS-20M
205	7/8	077977	INS-SCP-014	077941	INS-SCS-014
	15/16	077978	INS-SCP-015	077942	INS-SCS-015
	1	077979	INS-SCP-100	077943	INS-SCS-100
	25mm	077994	INS-SCP-25M	077958	INS-SCS-25M
206	1-1/16	077980	INS-SCP-101	077944	INS-SCS-101
	1-1/8	077981	INS-SCP-102	077945	INS-SCS-102
	1-3/16	077982	INS-SCP-103	077946	INS-SCS-103
	1-1/4	077983	INS-SCP-104S	077947	INS-SCS-104S
	30mm	077995	INS-SCP-30M	077959	INS-SCS-30M
207	1-1/4	077984	INS-SCP-104	077948	INS-SCS-104
	1-5/16	077921	INS-SCP-105	077923	INS-SCS-105
	1-3/8	077985	INS-SCP-106	077949	INS-SCS-106
	1-7/16	077986	INS-SCP-107	077950	INS-SCS-107
	35mm	077996	INS-SCP-35M	077960	INS-SCS-35M

Series	Shaft Size	Weight lbs kg	A	C	D	J	L	N	W	Y	Capacity, lbs	
											Static	Dynamic
203	1/2	0.23	1.00	0.51	1.5748	0.15	0.96	10-32	0.36	0.64	1079	2158
	5/8	0.21										
	17mm	0.10	25.4	13.0	40.000	3.80	24.4	M5x0.8	9.10	16.3		
204	3/4	0.25	1.02	0.58	1.8504	0.15	1.12	1/4-28	0.29	0.73	1482	2899
	20mm	0.11	25.9	14.7	47.000	3.80	28.4	M6x1	7.40	18.5		
205	7/8	0.41	1.06	0.59	2.0472	0.16	1.32	1/4-28	0.30	0.76	1769	3146
	15/16	0.38										
	1	0.25										
206	25mm	0.17	26.9	15.0	52.000	4.10	33.5	M6x1	7.60	19.3	2538	4368
	1-1/16	0.64	1.26	0.69	2.4409	0.16	1.57	5/16-24	0.35	0.91		
	1-1/8	0.61										
	1-3/16	0.58										
207	1-1/4	0.56									3461	5759
	1-1/4	0.92	1.40	0.75	2.8346	0.20	1.84	5/16-24	0.37	1.03		
	1-5/16	0.90										
	1-3/8	0.88										
	1-7/16	0.75										
35mm	0.38	35.6	19.1	72.000	5.10	46.7	M8x1.25	9.40	26.2			

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ACCESSORIES

Setscrew Ball Bearings

LUBRICANTS

DODGE ball bearings are factory lubricated with a lithium complex base lubricant. For applications where extreme ambient temperatures or speeds are anticipated or environmental considerations require a different lubricant, DODGE has a wide variety of lubricants available. Special lubricant options usually require set-up charges and premiums.

SEALS

The PROGUARD PLUS seal is a highly effective positive contact, land riding seal with flingers pressed on to each side of the inner ring offering added protection from wash down or extreme contamination. For high speeds or where seal drag would be an impediment, an all metallic labyrinth seal is available.

HIGH TEMPERATURE

DODGE high temperature bearings are designed to operate in temperatures from 225°F (108°C) to 400°F (205°C). The bearings have adjusted internal clearances, metallic labyrinth seals, high temperature retainers, heat stabilized outer rings, and lubricants to meet the temperature needs of the application. To insure proper replacement, the bearing is identified by a six digit part number etched on a stainless steel nameplate riveted to the housing. The part number identifies the specific feature of the bearing. High temperature bearings are factory assembled to order and are available at extra cost. Consult Dodge Engineering for application assistance at (864)284-5700 or fax (864) 281-2317.

AIR HANDLING

Industrial fans and blowers generally operate at high speeds with bearing requirements of long life and quiet operation. Dodge stocks SC, and SCM Air Handling Pillow Blocks and flange bearings that are specifically designed to meet the requirements of the air handling industry. These bearings are 100% noise tested, and have an air handling fit for long life and quiet operation. These bearings are recommended for fan and blower applications. Sizes and housing configurations not listed can be supplied on a made to order basis.

HOUSING MATERIAL

For extra corrosion resistance, a variety of housing finishes are available. Special materials include stainless steel or polymer housing, as an option. These coatings conform to U.S.D.A. and F.D.A. requirements. SC and SCM inserts can be supplied with a corrosion resistant coating on the inner and outer rings, stainless steel balls and set-screws, and nickel plated flingers as well as F.D.A. lubricant.

OTHER MODIFICATIONS

For applications requiring modifications not listed, we encourage you to contact our Customer Order Engineering Department at (864)284-5700 or fax (864)281-2317.

Bearing Reference Guide
 ULTRA KLEEN
 E-Z KLEEN
 Extreme Duty
 Setscrew Ball Bearing
 GRIP TIGHT
 D-LOK Ball Bearing

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RELATED PRODUCTS



Setscrew Ball Bearings HIGH TEMPERATURE SC & SCM BALL BEARINGS

Series	Shaft Size	Pillow Blocks		2 Bolt Flanges		4 Bolt Flanges	
		Part No.	Description	Part No.	Description	Part No.	Description
204	1/2	@	P2B-SC-008L-HT	054843	F2B-SC-008L-HT	@	F4B-SC-008L-HT
	5/8	@	P2B-SC-010L-HT	057474	F2B-SC-010L-HT	067710	F4B-SC-010L-HT
	3/4	053670	P2B-SC-012-HT	052618	F2B-SC-012-HT	058263	F4B-SC-012-HT
	20mm	@	<i>P2B-SC-20M-HT</i>	074828	<i>F2B-SC-20M-HT</i>	@	<i>F4B-SC-20M-HT</i>
205	7/8	@	P2B-SC-014-HT	051906	F2B-SC-014-HT	@	F4B-SC-014-HT
	15/16	068088	P2B-SC-015-HT	056864	F2B-SC-015-HT	054190	F4B-SC-015-HT
	1	051513	P2B-SC-100-HT	052294	F2B-SC-100-HT	052015	F4B-SC-100-HT
	25mm	@	<i>P2B-SC-25M-HT</i>	059821	<i>F2B-SC-25M-HT</i>	@	<i>F4B-SC-25M-HT</i>
206	1	054782	P2B-SCM-100-HT	064880	F2B-SCM-100-HT	074530	F4B-SCM-100-HT
	1-1/8	@	P2B-SC-102-HT	062877	F2B-SC-102-HT	068290	F4B-SC-102-HT
	1-3/16	053169	P2B-SC-103-HT	052604	F2B-SC-103-HT	054419	F4B-SC-103-HT
	1-1/4	062829	P2B-SC-104S-HT	@	F2B-SC-104S-HT	049462	F4B-SC-104S-HT
206 (SCU)	30mm	@	<i>P2B-SC-30M-HT</i>	@	<i>F2B-SC-30M-HT</i>	054534	<i>F4B-SC-30M-HT</i>
	1-1/8	@	P2B-SCU-102-HT	-----	-----	-----	-----
	1-3/16	059737	P2B-SCU-103-HT	-----	-----	-----	-----
	1-1/4	057847	P2B-SCU-104S-HT	-----	-----	-----	-----
207	30mm	@	<i>P2B-SCU-30M-HT</i>	-----	-----	-----	-----
	1-3/16	054314	P2B-SCM-103-HT	@	F2B-SCM-103-HT	074223	F4B-SCM-103-HT
	30mm	@	P2B-SCM-30M-HT	059673	F2B-SCM-30M-HT	@	F4B-SCM-30M-HT
	1-1/4	058262	P2B-SC-104-HT	052311	F2B-SC-104-HT	051826	F4B-SC-104-HT
	1-3/8	@	P2B-SC-106-HT	@	F2B-SC-106-HT	068185	F4B-SC-106-HT
	1-7/16	050189	P2B-SC-107-HT	054300	F2B-SC-107-HT	052540	F4B-SC-107-HT
208	1-7/16	052531	P2B-SCB-107-HT	-----	-----	-----	-----
	35mm	@	<i>P2B-SC-35M-HT</i>	@	<i>F2B-SC-35M-HT</i>	s	<i>F4B-SC-35M-HT</i>
	1-7/16	054276	P2B-SCM-107-HT	@	F2B-SCM-107-HT	054342	F4B-SCM-107-HT
	1-1/2	057338	P2B-SC-108-HT	054203	F2B-SC-108-HT	051827	F4B-SC-108-HT
208	1-5/8	@	P2B-SC-110-HT	@	F2B-SC-110-HT	058194	F4B-SC-110-HT
	40mm	062572	<i>P2B-SC-40M-HT</i>	@	<i>F2B-SC-40M-HT</i>	@	<i>F4B-SC-40M-HT</i>

@ Assembled to order.

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

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RELATED PRODUCTS



Setscrew Ball Bearings HIGH TEMPERATURE SC & SCM BALL BEARINGS

Series	Shaft Size	Pillow Blocks		2 Bolt Flanges		4 Bolt Flanges		
		Part No.	Description	Part No.	Description	Part No.	Description	
209	1-1/2	058380	P2B-SCM-108-HT	054203	F2B-SCM-108-HT	064557	F4B-SCM-108-HT	
	1-5/8	@	P2B-SC-110L-HT	@	F2B-SC-110L-HT	@	F4B-SC-110L-HT	
	1-11/16	053563	P2B-SC-111-HT	@	F2B-SC-111-HT	057212	F4B-SC-111-HT	
	1-11/16	058619	P2B-SCB-111-HT	-----	-----	-----	-----	
	1-3/4	062676	P2B-SC-112-HT	062157	F2B-SC-112-HT	051825	F4B-SC-112-HT	
	45mm	@	<i>P2B-SC-45M-HT</i>	@	<i>F2B-SC-45M-HT</i>	@	<i>F4B-SC-45M-HT</i>	
210	1-11/16	054315	P2B-SCM-111-HT	@	F2B-SCM-111-HT	054593	F4B-SCM-111-HT	
	1-3/4	@	P2B-SCM-112-HT	057114	F2B-SCM-112-HT	057368	F4B-SCM-112-HT	
	1-15/16	052047	P2B-SC-115-HT	073280	F2B-SC-115-HT	052048	F4B-SC-115-HT	
	1-15/16	052532	P2B-SCB-115-HT	-----	-----	-----	-----	
	2	058183	P2B-SC-200-HT	062309	F2B-SC-200-HT	057132	F4B-SC-200-HT	
	50mm	@	<i>P2B-SC-50M-HT</i>	062779	<i>F2B-SC-50M-HT</i>	068066	<i>F4B-SC-50M-HT</i>	
211	1-15/16	052276	P2B-SCM-115-HT	@	F2B-SCM-115-HT	057363	F4B-SCM-115-HT	
	2	054934	P2B-SCM-200-HT	@	F2B-SCM-200-HT	054065	F4B-SCM-200-HT	
	2-3/16	053955	P2B-SC-203-HT	059954	F2B-SC-203-HT	058852	F4B-SC-203-HT	
	2-1/4	073065	P2B-SC-204-HT	@	F2B-SC-204-HT	054918	F4B-SC-204-HT	
	55mm	@	<i>P2B-SC-55M-HT</i>	076558	<i>F2B-SC-55M-HT</i>	049894	<i>F4B-SC-55M-HT</i>	
	212	2-3/16	054412	P2B-SCM-203-HT	@	F2B-SCM-203-HT	073772	F4B-SCM-203-HT
2-1/4		068266	P2B-SCM-204-HT	@	F2B-SCM-204-HT	067830	F4B-SCM-204-HT	
2-7/16		059614	P2B-SC-207-HT	@	F2B-SC-207-HT	057487	F4B-SC-207-HT	
60mm		057800	P2B-SC-60M-HT	057800	F2B-SC-60M-HT	057801	F4B-SC-60M-HT	
214		2-7/16	054316	P2B-SCM-207-HT	-----	-----	054917	F4B-SCM-207-HT
		2-1/2	073006	P2B-SCM-208-HT	-----	-----	056630	F4B-SCM-208-HT
	2-11/16	067774	P2B-SC-211-HT	-----	-----	065700	F4B-SC-211-HT	
	70mm	@	<i>P2B-SC-70M-HT</i>	-----	-----	@	<i>F4B-SC-70M-HT</i>	
215	2-15/16	056588	P2B-SC-215-HT	-----	-----	052550	F4B-SC-215-HT	
	75mm	@	<i>P2B-SC-75M-HT</i>	-----	-----	074237	<i>F4B-SC-75M-HT</i>	
216	2-15/16	054556	P2B-SCM-215-HT	-----	-----	052478	F4B-SCM-215-HT	
	3	@	P2B-SCM-300-HT	-----	-----	059696	F4B-SCM-300-HT	
	75mm	@	P2B-SCM-75M-HT	-----	-----	062182	F4B-SCM-75M-HT	
218	3-7/16	049991	P2B-SCM-307-HT	-----	-----	057708	F4B-SCM-307-HT	
	3-1/2	@	<i>P2B-SCM-308-HT</i>	-----	-----	058633	<i>F4B-SCM-308-HT</i>	

@ Assembled to order.

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RELATED PRODUCTS



Setscrew Ball Bearings HIGH TEMPERATURE SC & SCM BALL BEARINGS

Series	Shaft Size	Tapped Base Pillow Blocks		Flanged Bracket	
		Part Number	Description	Part Number	Description
204	3/4	059636	TB-SC-012-HT	@	FB-SC-012-HT
205	1	057906	TB-SC-100-HT	@	FB-SC-100-HT
207	1-1/4	@	TB-SC-104-HT	056578	FB-SC-104-HT
211	2-3/16	050555	TB-SC-203-HT		

Series	Shaft Size	Non Expansion Pillow Blocks		Expansion Pillow Blocks	
		Part Number	Description	Part Number	Description
206	1-3/16	-----	-----	054063	P2B-SCH-103-EHT
207	1-7/16	053894	P2B-SCH-107-HT	053895	P2B-SCH-107-EHT

Series	Shaft Size	Piloted Flanges	
		Part Number	Description
206	1	058652	FC-SCM-100-HT
208	1-1/2	053871	FC-SC-108-HT
	1-1/2	057683	FC-SCM-108-HT
211	1-15/16	058915	FC-SCM-115-HT
	2-1/4	058233	FC-SC-204-HT
212	2-7/16	058738	FC-SC-207-HT
	55mm	054837	FC-SCM-55M-HT
216	2-15/16	054831	FC-SCM-215-HT
	3	056911	FC-SCM-300-HT
218	3-7/16	068239	FC-SCM-307-HT

Series	Shaft Size	Wide Slot Take-up		Narrow Slot Take-up	
		Part Number	Description	Part Number	Description
210	1-15/16	057265	WSTU-SC-115-HT	054580	NSTU-SC-115-HT
211	55mm	049893	WSTU-SC-55M-HT	@	NSTU-SC-55M-HT
	1-15/16	049891	WSTU-SCM-115-HT	@	NSTU-SCM-115-HT
212	2-7/16	057839	WSTU-SC-207-HT	064237	NSTU-SC-207-HT
214	2-7/16	049811	WSTU-SCM-207-HT	@	-----
215	2-15/16	059844	WSTU-SC-215-HT	@	-----

@ Assembl to order.

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

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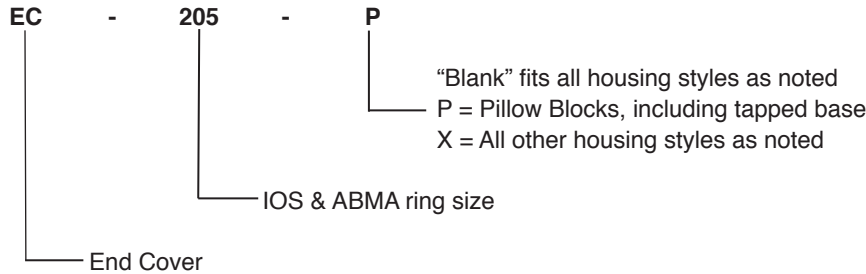
RELATED PRODUCTS

DODGE Ball Bearing End Covers*



- Fits all styles of DODGE cast iron housed ball bearings.: Pillow Blocks, 2 and 4 Bolt Flanges, and Take-Up bearings
- Injected molded, impact resistant, OSHA safety yellow end covers meet requirements for exposed rotating shaft
- Stainless steel “C” washer for gripping power
- No modification or machining of existing housings required
- Concentric knockout grooves on inside of end cover for thru-shaft
- DODGE six digit part number and description embossed inside
- Operating temperature to 250° F
- For non relubricable/sealed for life applications (-NL), part number **430020** hex head plug is available

Nomenclature



Series	Pillow Blocks Std, U, B	Tapped Base PB	2 Bolt Flange	Flanged Bracket	4 Bolt Flange	Piloted	Narrow	Wide
						Flange (FC)	Slot Take-Up	Slot Take-Up
203	X		X		X			
204	X	X	X		X		X	X
205	X	X	X	X	X		X	X
206	X	X	X	X	X	@	X	X
207	X	X	X	X	X	@	X	X
208	X	X	X		X	@	X	X
209	X	X	X		X	@	X	X
210	X	X	X	X	X	@	X	X
211	X	X	X		X	NA	X	X
212	X		X		X	NA	X	X
214	X				X	NA		X
215	X				X			X
216	X				X	X		X
218	X				X	X		

* = Will not fit LF, LFT, SCHB, HNGR & CYL
 @ = Some modification required

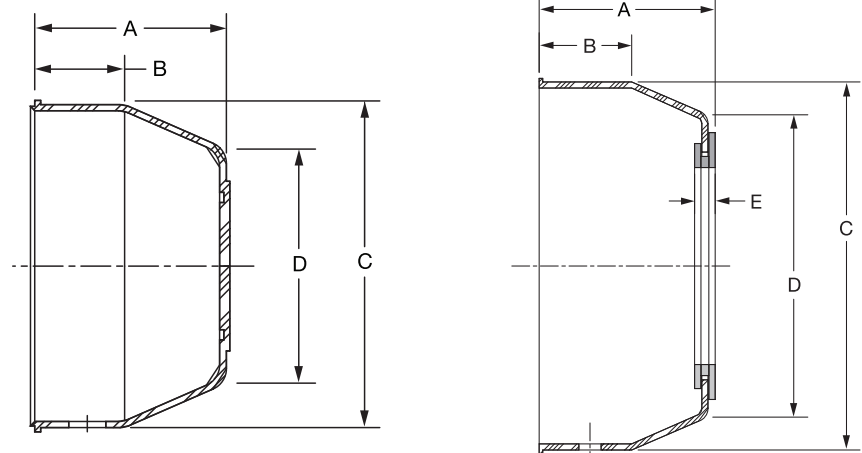
NA = Will not fit
 X = Will fit

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RELATED PRODUCTS



Snap On End Covers * END CLOSURES



Series	Closed End Closure	
	Part Number	Description
204	128280	EC-204-Y
205	128281	EC-205-Y
206	128282	EC-206-Y
207	128283	EC-207-Y
208	128284	EC-208-Y
209	128285	EC-209-Y
210	128286	EC-210-Y
211	128277	EC-211-Y
212	128278	EC-212-Y
214	128220	EC-214
215	128221	EC-215
216	128222	EC-216
218	128223	EC-218

Shaft Size	Open End Closure	
	Part Number	Description
3/4 20mm	128350 128363	ECO-012-Y ECO-20M-Y
1 25mm	128351 128364	ECO-100-Y ECO-25M-Y
1-3/16 1-1/4 30mm	128352 128353 128365	ECO-103-Y ECO-104S-Y ECO-30M-Y
1-1/4 1-7/16 35mm	128355 128354 128366	ECO-104-Y ECO-107-Y ECO-35M-Y
1-1/2 40mm	128356 128367	ECO-108-Y ECO-40M-Y
1-11/16 45mm	128357 128368	ECO-111-Y ECO-45M-Y
1-15/16 50mm	128358 128369	ECO-115-Y ECO-50M-Y
1-15/16 2	079702 079701	ECO-115 (211) † ECO-200 (211) †
2-3/16 2-1/4 50mm	079700 079699 079698	ECO-203 (211) ECO-204 (211) ECO-50M (211) †
55mm	079697	ECO-55M (211) †
2-3/16 2-1/4	079696 079695	ECO-203 (212) † ECO-204 (212) †
2-7/16 55mm	079694 079693	ECO-207 (212) ECO-55M (212) †
60mm	079692	ECO-60M (212) †
2-7/16 2-1/2	127328 127329	ECO-207 (214) † ECO-208 (214) †
2-11/16 65mm	127330 127337	ECO-211 (214) ECO-65M (214) †
70mm	127338	ECO-70M (214) †
2-11/16 2-15/16	127331 127332	ECO-211 (215) † ECO-215 (215) †
70mm	127339	ECO-70M (215) †
75mm	127340	ECO-75M (215) †
2-15/16 3	127333 127334	ECO-215 (216) † ECO-300 (216) †
75mm	127340	ECO-75M (216) †
3-7/16 3-1/2 85MM	127335 127336 127342	ECO-307 (218) † ECO-308 (218) † ECO-85M (218) †
90MM	127343	ECO-90M (218) †

All P2B, F2B, F4B: 204 Series Through 218 Series Closed; 204 Series Through 218 Series Open * Will not fit LF, LFT, CYL, HNG, SCHB; † SCM Series only

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Open Cover Dimensions

Series	Shaft Size	A	B	C	D	E
204	3/4	1.19	0.53	1.91	1.38	0.19
	20mm	30.2	13.5	48.4	35.1	4.9
205	1	1.25	0.53	2.17	1.61	0.19
	25mm	31.8	13.5	55.1	40.9	4.9
206	1-3/16	1.39	0.56	2.50	0.97	0.19
	1-1/4					
	30mm	35.3	14.2	63.5	50.0	4.9
207	1-1/4	1.53	0.69	2.91	2.31	0.19
	1-7/16					
208	35mm	38.9	17.5	73.9	58.9	4.9
	1-1/2	1.59	0.69	3.31	2.77	0.20
209	40mm	40.6	17.5	84.1	70.1	5.1
	1-11/16	1.66	0.72	3.50	2.88	0.20
210	45mm	41.9	18.3	88.9	72.9	5.1
	1-15/16	1.72	0.91	3.63	3.00	0.20
211	50mm	43.7	23.1	91.4	76.2	5.1
	1-15/16	1.80	0.97	3.94	3.30	0.21
	2					
2-3/16	45.5	24.6	100.1	83.6	5.3	
2-1/4						
212	50mm	1.91	1.00	4.38	3.66	0.21
	55mm					
	60mm	48.3	25.4	111.3	92.7	5.3
214	2-3/16	3.00	1.50	4.90	3.75	0.30
	2-1/4					
	2-7/16	76.2	38.1	124.5	95.3	5.3
215	70mm	3.00	1.50	5.20	4.00	0.30
	75mm					
	2-11/16	76.2	38.1	132.1	101.6	5.3
216	2-15/16	3.00	1.50	5.50	4.38	0.30
	3					
218	75mm	76.2	38.1	139.7	111.1	5.3
	3-7/16	3.09	1.50	6.25	5.00	0.30
	3-1/2					
	85mm	78.6	38.1	158.8	127.0	5.3
	90mm					

RELATED PRODUCTS



Closed Cover Dimensions

Series	Shaft Size	A	B	C	D
204	3/4	1.13	0.53	1.91	1.38
	20mm	28.7	13.5	48.4	35.1
205	1	1.19	0.53	2.17	1.61
	25mm	30.2	13.5	55.1	40.9
206	1-3/16	1.33	0.56	2.50	0.97
	1-1/4				
	30mm	33.8	14.2	63.5	50.0
207	1-1/4	1.47	0.69	2.91	2.31
	1-7/16				
208	35mm	37.3	17.5	73.9	58.9
	1-1/2	1.55	0.69	3.31	2.77
209	40mm	39.1	17.5	84.1	70.1
	1-11/16	1.59	0.72	3.50	2.88
210	45mm	40.4	18.3	88.9	72.9
	1-15/16	1.66	0.91	3.62	3.00
211	50mm	42.2	23.1	91.4	76.2
	1-15/16	1.80	0.97	3.94	3.30
	2				
	2-3/16				
2-1/4	45.5	24.6	100.1	83.6	
212	55mm	1.91	1.00	4.38	3.66
	2-3/16				
	2-1/4				
214	2-7/16	3.00	1.50	4.90	3.75
	2-1/2				
	2-11/16				
	65mm	76.2	38.1	124.5	95.3
215	70mm	3.00	1.50	5.20	4.00
	75mm				
	2-11/16				
216	2-15/16	3.00	1.50	5.50	4.38
	3				
218	75mm	76.2	38.1	139.7	111.1
	2-15/16	3.00	1.50	5.20	4.00
	3-7/16	3.09	1.50	6.25	5.00
218	3-1/2	3.09	1.50	6.25	5.00
	85mm				
218	90mm	78.6	38.1	158.8	127.0

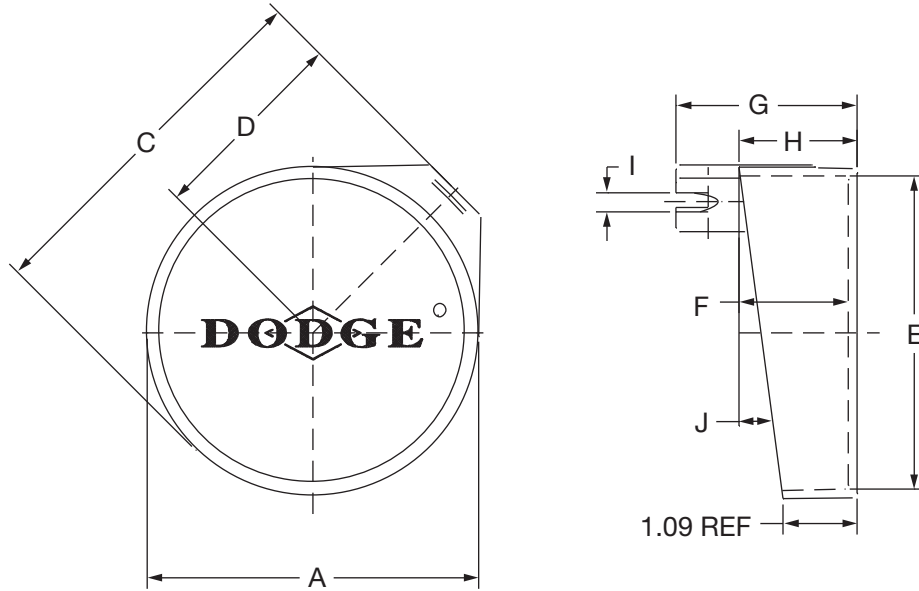
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RELATED PRODUCTS



DODGE Ball Bearing End Covers*

BALL BEARING END COVERS FOR PILLOW BLOCKS & TAPPED BASE UNITS



Series	Shaft Size*		Part Number	Description
	SC, VSC, DL, XR, SXV	SCM, DLM, SCH, SXRH, DLH		
203	1/2 & 5/8 17mm	-----	128200	EC-203-P
204	1/2 - 3/4 20mm	-----	128202	EC-204-P
205	7/8 - 1 25mm	-----	128204	EC-205-P
206	1-1/16 - 1-1/4 30mm	1 25mm	128206	EC-206-P
207	1-1/4 - 1-7/16 35mm	1-3/16 & 1-1/4 30mm	128208	EC-207-P
208	1-1/2 - 1-5/8 40mm	1-7/16 35mm	128210	EC-208-P
209	1-5/8 - 1-3/4 45mm	1-1/2 40mm	128212	EC-209-P
210	1-15/16 & 2 50mm	1-11/16 & 1-3/4 45mm	128214	EC-210-P
211	2 - 2-1/4 55mm	1-15/16 & 2 50mm	128216	EC-211-P
212	2-1/4 - 2-7/16 60mm	2-3/16 - 2-1/4 55mm	128218	EC-212-P

*NOTE: SCH, SXRH, and DLH use the next larger end cover. E.g. A P2B-DLH-103 would use a EC-207-P.
For no re-lube (_NL) applications, part number 430020, hex head plus is available

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RELATED PRODUCTS



DODGE Ball Bearing End Covers* BALL BEARING END COVERS FOR PILLOW BLOCKS & TAPPED BASE UNITS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size*		A	B	C	D	E	F	G	H	I	J
	SC, VSC, DL, SXR, SXV	SCM, DLM, SCH, SXRH, DLH										
203	1/2 & 5/8 17mm	-----	1-25/32 45.2	1-43/64 42.4	2-7/64 53.6	1-3/32 27.7	1-41/64 41.7	49/64 19.56	1-29/64 37.1	29/32 22.9	1/4 6.4	9°
204	1/2 - 3/4 20mm	-----	2-3/64 52.0	1-27/32 46.7	2-37/64 65.3	1-19/64 33.0	1-55/64 47.2	1-1/64 25.65	1-49/64 45.0	1-5/32 29.5	5/16 7.9	11°
205	7/8 - 1 25mm	-----	2-3/8 60.2	2-3/16 55.6	2-13/16 71.4	1-3/16 35.0	2-5/32 54.9	1-1/16 26.92	1-7/8 47.8	1-7/32 31.0	11/32 8.6	9°
206	1-1/16 - 1-1/4 30mm	1 25mm	2-47/64 69.3	2-17/32 64.3	3-21/64 84.3	1-45/64 43.2	2-1/2 63.5	1-15/64 31.5	2-5/32 54.9	1-13/32 35.6	23/64 8.9	9°
207	1-1/4 - 1-7/16 35mm	1-3/16 & 1-1/4 30mm	3-1/4 82.6	3 76.20	3-51/64 96.3	1-29/32 48.5	3-1/64 76.7	1-5/16 33.27	2-11/32 59.4	1-31/64 37.6	3/8 9.4	7° 3'
208	1-1/2 - 1-5/8 40mm	1-7/16 35mm	3-3/8 85.9	3-1/8 79.5	4 101.60	2-1/16 52.3	3-7/64 79.0	1-19/64 33.02	2-13/32 61.0	1-1/2 38.1	27/64 10.7	6°
209	1-5/8 - 1-3/4 45mm	1-1/2 40mm	3-11/16 93.7	3-15/32 88.1	4-17/64 108.2	2-11/64 55.1	3-13/32 86.6	1-21/64 33.78	2-21/64 59.2	1-17/32 38.9	25/64 9.9	7°
210	1-15/16 & 2 50mm	1-11/16 & 1-3/4 45mm	3-7/8 98.6	3-37/64 90.9	4-1/2 114.3	2-19/32 59.2	3-37/64 90.9	1-23/64 34.29	2-1/2 63.5	1-9/16 39.6	31/64 12.5	9°
211	2 - 2-1/4 55mm	1-15/16 & 2 50mm	4-27/64 12.3	4 101.60	5-1/16 128.5	2-19/32 66.0	4-1/8 104.7	1-13/32 35.81	2-37/64 65.3	1-5/8 41.2	29/64 11.4	7°
212	2-1/4 - 2-7/16 60mm	2-3/16 - 2-1/4 55mm	4-59/64 125.0	4-15/32 113.3	5-29/64 138.7	2-3/4 69.9	4-39/64 117.1	1-17/32 38.86	2-11/16 68.3	1-3/4 44.5	13/32 10.4	8°

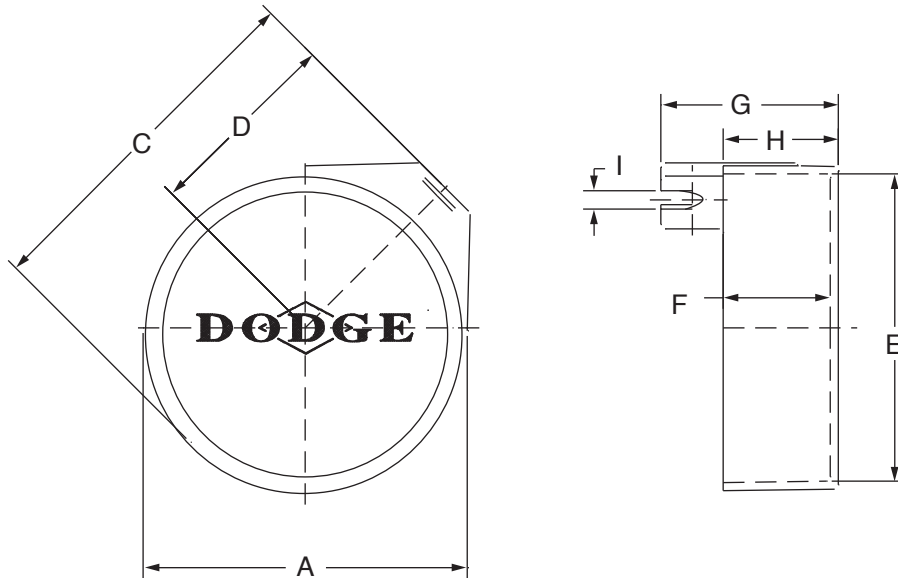
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RELATED PRODUCTS



DODGE Ball Bearing End Covers*

BALL BEARING END COVERS FOR MOUNTED UNITS OTHER THAN PILLOW BLOCKS & TAPPED BASE UNITS



Series	Shaft Size*		Part Number	Description
	SC, VSC, DL, SXR, SXV	SCM & DLM		
203	1/2 & 5/8 17mm	-----	128201	EC-203-X
204	1/2 - 3/4 20mm	-----	128203	EC-204-X
205	7/8 - 1 25mm	-----	128205	EC-205-X
206	1-1/16 - 1-1/4 30mm	1 25mm	128207	EC-206-X
207	1-1/4 - 1-7/16 35mm	1-3/16 & 1-1/4 30mm	128209	EC-207-X
208	1-1/2 - 1-5/8 40mm	1-7/1 35mm	128211	EC-208-X
209	1-5/8 - 1-3/4 45mm	1-1/2 40mm	128213	EC-209-X
210	1-15/16 & 2 50mm	1-11/16 & 1-3/4 45mm	128215	EC-210-X
211	2 - 2-1/4 55mm	1-15/16 & 2 50mm	128217	EC-211-X
212	2-1/4 - 2-7/16 60mm	2-3/16 - 2-1/4 55mm	128219	EC-212-X

***NOTE:** Above end covers will not fit the LF and LFT bearings
For no re-lube (_NL) applications, part number 430020, hex head plus is available

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RELATED PRODUCTS



DODGE Ball Bearing End Covers*

BALL BEARING END COVERS FOR MOUNTED UNITS OTHER THAN PILLOW BLOCKS & TAPPED BASE UNITS

Bearing Reference Guide
 ULTRA KLEEN
 E-Z KLEEN
 Extreme Duty
 Setscrew Ball Bearing
 GRIP TIGHT
 D-LOK Ball Bearing

Series	Shaft Size*		Weight lbs gm	A	B	C	D	E	F	G	H	I
	SC, VSC, DL, SXR, SXV	SCM & DLM										
203	1/2 - 5/8	-----	0.02	1-51/64	1-43/64	2-13/64	1-3/16	1-41/64	51/64	1-29/64	15/16	1/4
	17mm	-----	1	45.5	42.4	56.1	30.2	41.7	20.3	37.1	23.9	6.4
204	1/2 - 3/4	-----	0.03	2-7/32	2	2-47/64	1-25/64	2-1/32	1-1/64	1-13/16	1-5/32	5/16
	20mm	-----	15	56.1	50.8	69.6	35.3	51.6	25.7	45.7	29.5	7.9
205	7/8 - 1	-----	0.05	2-3/8	2-3/16	3-3/64	1-19/32	2-5/32	1-1/64	1-53/64	1-11/64	11/32
	25mm	-----	24	60.2	55.6	77.2	40.6	54.9	25.7	46.5	29.7	8.7
206	1-1/16 - 1-1/4	1	0.08	2-47/64	2-17/32	3-21/64	1-45/64	2-1/2	1-3/16	2-1/16	1-23/64	23/64
	30mm	25mm	36	69.3	64.3	84.3	43.2	63.5	30.2	52.3	34.5	8.9
207	1-1/4 - 1-7/16	1-3/16 & 1-1/4	0.12	3-1/4	3	3-27/32	1-31/32	3-1/64	1-11/32	2-11/32	1-17/32	3/8
	35mm	30mm	53	82.6	76.2	97.5	50.0	76.7	34.5	59.4	38.9	9.4
208	1-1/2 - 1-5/8	1-7/16	0.14	3-3/8	3-1/8	4	2-1/16	3-7/64	1-19/64	2-13/32	1-1/2	27/64
	40mm	35mm	64	85.9	79.5	101.60	52.3	79.0	33.0	61.0	38.1	10.7
209	1-5/8 - 1-3/4	1-1/2	0.16	3-11/16	3-15/32	4-17/64	2-11/64	3-13/32	1-23/64	2-21/64	1-17/32	25/64
	45mm	40mm	73	93.7	88.1	108.2	55.1	86.6	34.3	59.2	38.9	9.9
210	1-15/16 & 2	1-11/16 & 1-3/4	0.18	3-7/8	3-37/64	4-1/2	2-21/64	3-9/16	1-23/64	2-33/64	1-9/16	31/64
	50mm	45mm	82	98.6	90.9	114.3	59.2	90.9	34.3	63.8	39.6	12.4
211	2 - 2-1/4	1-15/16 & 2	0.24	4-27/64	4	5-1/16	2-19/32	4-1/8	1-29/64	2-37/64	1-21/32	29/64
	55mm	50mm	108	112.3	101.6	128.5	66.0	104.7	36.8	65.3	42.2	11.4
212	2-1/4 - 2-7/16	2-3/16 - 2-1/4	0.27	4-59/64	4-15/32	5-15/32	2-3/4	4-39/64	1-35/64	2-11/16	1-3/4	13/32
	60mm	55mm	124	125	113.3	138.7	69.9	117.1	39.1	68.3	44.5	10.4

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NOTES

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

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FEATURES/BENEFITS

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ULTRA KLEEN

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GRIP TIGHT

D-LOK Ball Bearing

GRIP TIGHT® Adapter Ball Bearings

DODGE proudly offers a ball bearing with a name that says it all: GRIP TIGHT.

With its patented pull/push adapter system, fully concentric 360° inner ring, and completely interchangeable housing design, the DODGE GRIP TIGHT adapter ball bearing is the easy-on/easy-off solution for damage-free shafting, reduced vibration, and greater cost/inventory savings.

The GRIP TIGHT adapter ball bearing is shaft-ready right out of the box and offered in a variety of housing styles for normal and medium duty operations. It accommodates commercial grade and some undersize shafting to lower costs, and all GRIP TIGHT adapter assemblies fit into a standard DODGE ball bearing housing.

Plus this DODGE bearing has been specifically engineered to run at higher speeds and operate cooler for longer grease life.

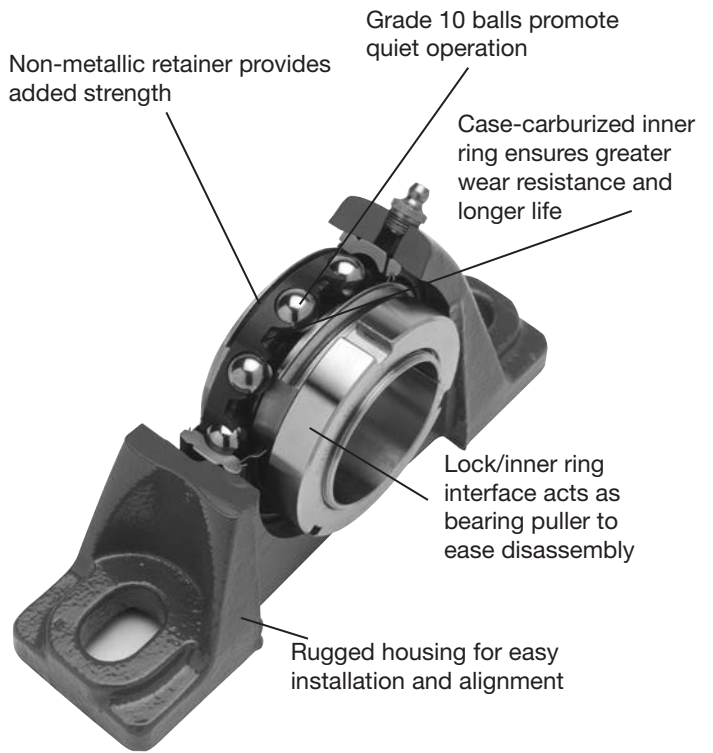
In test comparisons, the GRIP TIGHT adapter ball bearing even proved it could suppress fretting corrosion and scarring to shafts and journals, thus saving not only time but added labor/maintenance costs.

Easy-On / Easy-Off

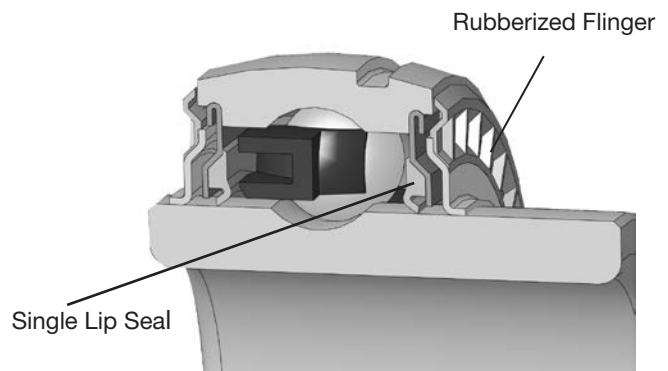
During mounting, the patent pending collar/inner ring system locks the tapered adapter sleeve under the bearing and onto the shaft. To dismount, the built in bearing puller pulls the bearing off the adapter and pushes the adapter in the opposite direction (out from under the bearing).

DualGuard Seal

- Mechanically retained single lip seal for added strength
 - Purgeable design
 - Nitrile rubber lip
 - Keeps out contaminants
- Rubberized flinger
 - Dodge-only technology
 - Rubberized flinger provides external protection and discards contaminants as it rotates
 - Molded baffles in flinger act like a paddle wheel to help deflect liquids
 - Molded rubber increases the radius of the flinger which increases the acceleration rate of the contaminants as they are thrown away from the bearing



- Rubber molding on the flinger is extended to the outer race of the bearing providing better protection than non-rubberized versions



Note: Instruction manuals and drawings for Dodge bearings are available on www.dodge-pt.com



FEATURES/BENEFITS

GRIP TIGHT® Adapter Ball Bearings

Housing Styles

Off the shelf and shaft ready, the DODGE GRIP TIGHT adapter ball bearing is offered for normal and medium duty in a variety of housing styles, including pillow block; tapped base; two-, three-, and four-bolt flange, piloted flange; take-up, and E-Z KLEEN design.



Less Product Inventory for Significant Savings

With DODGE GRIP TIGHT adapter ball bearings, you can reduce your inventory as much as 25% - 45%. Rather than stocking a complete line of individual bore sizes for each housing style, you can now purchase a housing assembly and adapters separately, with the adapter determining the bore size within a housing series.



Damage Free Shafting

The new DODGE GRIP TIGHT adapter bearing features a unique adapter-mount design that is specifically developed to withstand axial forces that are generated during mounting or dismounting. The adapter provides superior holding power, as well as suppresses fretting corrosion and vibration.

In test comparisons, a setscrew mounted bearing promotes shaft fretting corrosion and scarring. But the new DODGE GRIP TIGHT adapter bearing comes off the shaft quickly and reveals no shaft fretting corrosion or scarring. There is no need to recondition your shaft so you save time and avoid added labor/maintenance.



Full Contact on Shaft for Better Grip, Less Vibration

Setscrew locking can distort the inner ring and cause system induced vibration. But with the new DODGE GRIP TIGHT adapter, the adapter attaches itself to the shaft for full concentric contact 360° through the length of the bearing.



Note: Instruction manuals and drawings for Dodge bearings are available on www.dodge-pt.com



HOW TO ORDER/NOMENCLATURE

GRIP TIGHT

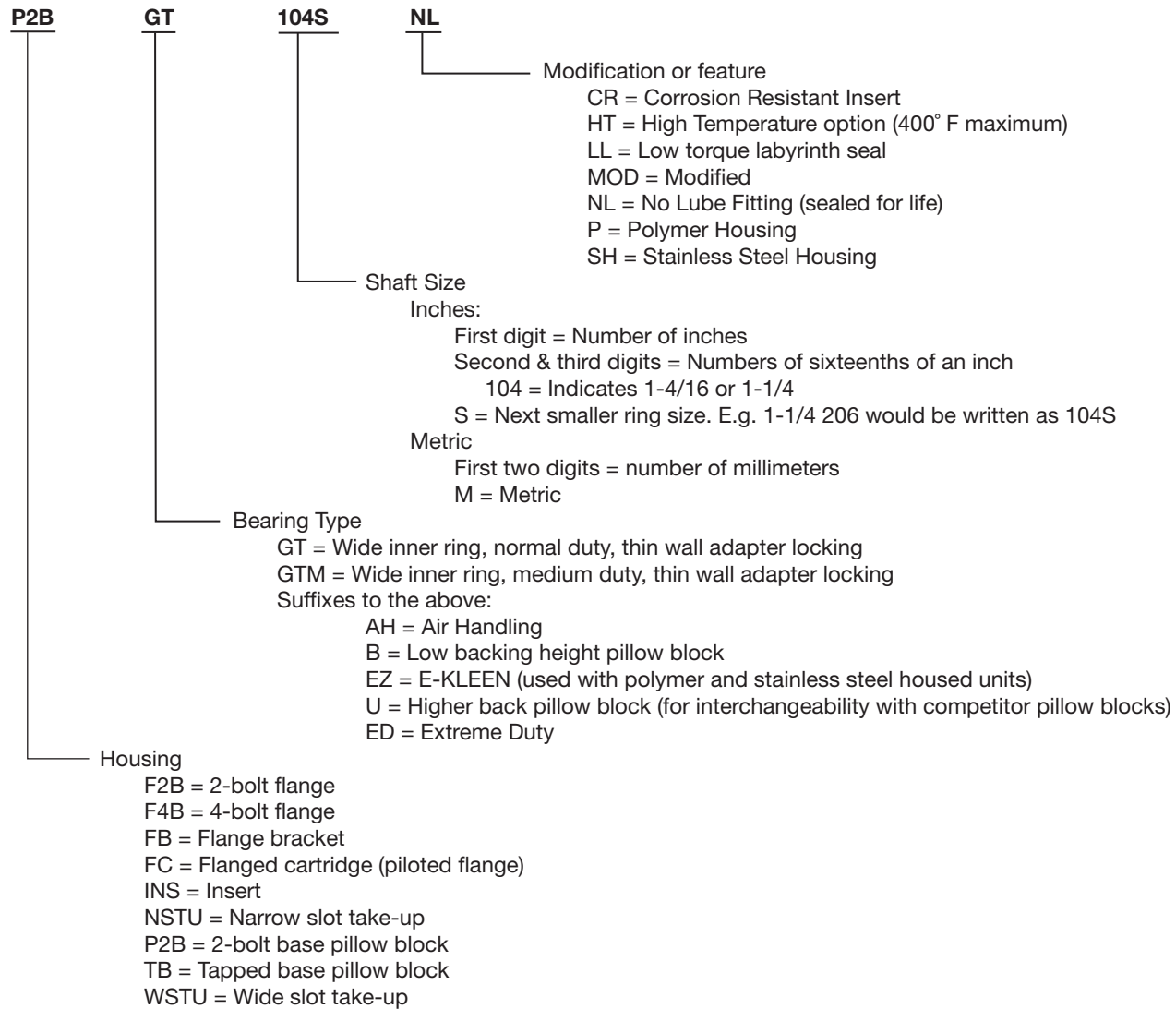
Thin Wall Adapter Ball Bearings

There are two ways to specify DODGE Bearings. Most of the product offerings have part numbers with listings shown throughout this catalog. Use of the part numbers ensures accurate order processing.

When part numbers are not shown, the product may be specified by description or part name.

This method is used when ordering units that include modifications or options. To order by description, use the nomenclature key shown below and add any special instructions to the end of the description for options not covered by the nomenclature.

Nomenclature





GRIP TIGHT Adapter Ball Bearings

DODGE mounted ball bearings are primarily designed for radial loading. However, they have the capacity to carry thrust loads and combined radial/thrust loads. The maximum recommended load which can be applied is limited by various components in the system, such as bearing, housing, shaft attachments, speed and life requirements. DODGE mounted ball bearings have been applied successfully when these limits have been exceeded under controlled operating conditions. Contact DODGE Engineering for applications which exceed these recommendations.

Select a bearing from the Selection Chart that has a radial load rating at the operating speed equal to or greater than the calculated Equivalent Radial load for a desired L_{10} life. This simple method is all that is required for the majority of general applications and provides for occasional average shock loads.

L_{10} Hours Life-is the life which may be expected for at least 90% of a given group of bearings operating under identical conditions. For an L_{10} hours life other than those listed in the Selection Chart, multiply the equivalent Radial load by one of the following factors. For 50,000 L_{10} hours life, use a factor of 1.18 and for 80,000, use 1.39. Then select a bearing from the bold face (30,000) L_{10} ratings only in the Selection Chart that has a rating equal to or greater than this value.

Heavy Service-For heavy shock loads, frequent shock loads or severe vibrations, add up to 50% (according to severity of conditions) to the Equivalent Radial Load to obtain a Modified Equivalent Radial Load. Consult Application Engineering for additional selection assistance.

A thrust load value of $C/10$ is recommended as a guide for general applications and will give adequate L_{10} life. Where substantial radial load pulls the housing away from the mounting base, both the hold-down bolts and housing must be of adequate strength. Auxiliary load carrying devices, such as shear bars, are advisable for side or end-loading of pillow blocks and radial loads for flange units.

To determine the L_{10} hours life for loads and RPM's not listed use the following equation:

$$L_{10} = \left(\frac{C}{P}\right)^3 \times \frac{16,667}{N}$$

Where:

L_{10} = Life, hours

C = Dynamic Capacity, lbs. or N

P = Equivalent Radial Load, lbs. or N

N = Revolutions per minute

When the load on a ball bearing is solely a radial load with no thrust (axial) load, the Equivalent Radial Load (P) is equal to the actual radial load. However, when a thrust (axial) load is applied, the radial and thrust loads applied must be converted into an Equivalent Radial Load. The use of the X (radial factor) and Y (thrust factor) from Table 1 convert the actual applied thrust and radial loads to an Equivalent Radial Load which has the same effect on the life of a bearing as a radial load of this magnitude.

$$P = (X \times F_R) + (Y \times F_A)$$

Where:

P = Equivalent Radial Load, lbs.

F_R = Radial load, lbs.

F_A = Thrust load, lbs.

e = Thrust load to radial load factor (Table 1)

X = Radial load factor (Table 1)

Y = Thrust Factor (Table 1)

C_0 = Basic static capacity

To find X and Y, first calculate F_A/C_0 to determine e. Calculate F_A/F_R and compare to e to determine the X and Y factors to use from Table 1.

Substitute all known values into the Equivalent Radial Load equation. The Equivalent Radial loads (P) thus determined can be used in the L_{10} life formula or compared to the allowable Equivalent Radial Load rating desired in the expanded rating chart to select a bearing (Table 2).

If calculated value of P is less than F_R , use $P=F_R$.

Table 1:

F_A / C_0	e	Radial/Thrust Factors			
		If F_A/F_R is equal to or less than e		If F_A/F_R is greater than e	
		$F_A/F_R \leq e$		$F_A/F_R > e$	
		X	Y	X	Y
0.014	0.19	1	0	0.56	2.30
0.021	0.21	1	0	0.56	2.15
0.028	0.22	1	0	0.56	1.99
0.042	0.24	1	0	0.56	1.85
0.056	0.26	1	0	0.56	1.71
0.070	0.27	1	0	0.56	1.63
0.084	0.28	1	0	0.56	1.55
0.110	0.30	1	0	0.56	1.45
0.170	0.34	1	0	0.56	1.31
0.280	0.38	1	0	0.56	1.15
0.420	0.42	1	0	0.56	1.04
0.560	0.44	1	0	0.56	1.00

Lubrication-DODGE Ball Bearings are lubricated at the factory and are ready to run. The bearings are initially lubricated with a lithium complex based grease and should be relubricated with the same or some equivalent. For high speeds, high loads, extreme temperatures and other abnormal operating conditions, special greases may be required. Contact DODGE Application Engineering for recommendations on these types of applications.

Misalignment-DODGE Ball Bearings are designed to allow a maximum of $\pm 2^\circ$ static misalignment. These bearings are not suitable for dynamic misalignment. To ensure good alignment, mounting surfaces must be checked for flatness and must lie in the same plane. When tightening base bolts, each bolt should be alternately tightened in incremental torque values until full torque is achieved to prevent the angular shifting of the pillow block that occurs when one bolt is tightened to its full torque. Shimming may be required to minimize misalignment.

Suggested Lubrication Intervals in Weeks

Hours Run Per Day	RPM							
	1 to 250	251 to 500	501 to 750	751 to 1000	1001 to 1500	1501 to 2000	2001 to 2500	2501 to Max.
8	12	12	10	7	5	4	3	2
16	12	7	5	4	2	2	1	1
24	10	5	3	2	1	1	1	1

Shaft Tolerances

Normal Shaft Size Inches	Commercial Shaft Tolerances Inches	Recommended Shaft Tolerances GRIP TIGHT Ball Bearings Inches
Up to 1-1/2	+0.000 -0.002	+0.000 -0.002
Over 1-1/2" to 2-1/2	+0.000 -0.003	+0.000 -0.003
Over 2-1/2	+0.000 -0.004	+0.000 -0.004

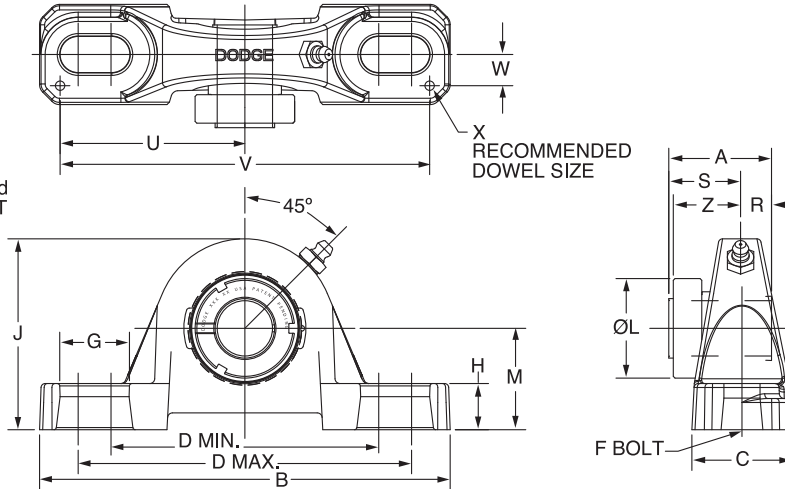
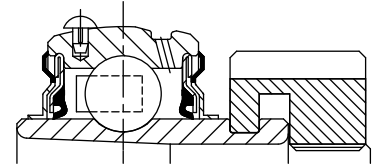
Note: Bearing analysis program "BEST" is available on www.ptwizard.com

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY PILLOW BLOCKS



Lube Fitting Thread Size -
203 Series - 1/4-28 Tapered Thread
204 Series and Larger - 1/8-27 NPT

Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
203	1/2	129150	P2B-GT-008	129420	P2B-GT-03	136588	AN-GT-03-008-D
	5/8	129151	P2B-GT-010			136521	AN-GT-03-010-D
	17mm	129203	P2B-GT-17M			136589	AN-GT-03-17M-D
203 (GTU)	1/2	129152	P2B-GTU-008	129432	P2B-GTU-03	136588	AN-GT-03-008-D
	5/8	129153	P2B-GTU-010			136521	AN-GT-03-010-D
	17mm	129204	P2B-GTU-17M			136589	AN-GT-03-17M-D
204	3/4	129154	P2B-GT-012	129421	P2B-GT-04	136522	AN-GT-04-012-D
	20mm	129205	P2B-GT-20M			136553	AN-GT-04-20M-D
205	7/8	129155	P2B-GT-014	129422	P2B-GT-05	136590	AN-GT-05-014-D
	15/16	129156	P2B-GT-015			136523	AN-GT-05-015-D
	1	129157	P2B-GT-100			136524	AN-GT-05-100-D
	25mm	129206	P2B-GT-25M			136554	AN-GT-05-25M-D
206	1-1/8	129158	P2B-GT-102	129423	P2B-GT-06	136525	AN-GT-06-102-D
	1-3/16	129159	P2B-GT-103			136526	AN-GT-06-103-D
	1-1/4	129160	P2B-GT-104S			136527	AN-GT-06-104S-D
	30mm	129207	P2B-GT-30M			136555	AN-GT-06-30M-D
206 (GTU)	1-1/8	129841	P2B-GTU-102	129419	P2B-GTU-06	136525	AN-GT-06-102-D
	1-3/16	129842	P2B-GTU-103			136526	AN-GT-06-103-D
	1-1/4	129843	P2B-GTU-104S			136527	AN-GT-06-104-D
	30mm	129208	P2B-GTU-30M			136555	AN-GT-06-30M-D
207	1-1/4	129161	P2B-GT-104	129424	P2B-GT-07	136528	AN-GT-07-104-D
	1-3/8	129162	P2B-GT-106			136591	AN-GT-07-106-D
	1-7/16	129163	P2B-GT-107			136529	AN-GT-07-107-D
	35mm	129209	P2B-GT-35M			136556	AN-GT-07-35M-D

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R#	S#	U	V	W	X*	Z
						min.	max.													
203	1/2	1.5	1.29	5.00	1.20	3.25	4.06	3/8	0.84	0.47	2.14	1.40	1.06	0.40	0.89	2.25	4.50	0.38	0.12	0.90
	5/8	1.5																		
	17mm	0.6	32.8	127.0	30.5	82.6	103.1	M10	21.3	11.9	54.4	35.6	27.0	10.2	22.6	57.2	114.3	9.7	3.0	22.9
203 (GTU)	1/2	1.7	1.29	5.00	1.20	3.25	4.06	3/8	0.84	0.59	2.27	1.40	1.19	0.40	0.89	2.25	4.50	0.38	0.12	0.90
	5/8	1.6																		
	17mm	0.7	32.8	127.0	30.5	82.6	103.1	M10	21.3	15.0	57.7	35.6	30.2	10.2	22.6	57.2	114.3	9.7	3.0	22.9
204	3/4	2.1	1.48	5.25	1.34	3.38	4.19	3/8	0.85	0.53	2.56	1.50	1.31	0.46	1.02	2.25	4.50	0.50	0.12	1.03
	20mm	1.0	37.6	133.4	34.0	85.9	106.4	M10	21.6	13.5	65.0	38.1	33.3	11.7	25.9	57.2	114.3	12.7	3.0	26.2
205	7/8	2.3	1.46	5.50	1.40	3.69	4.50	3/8	0.85	0.58	2.77	1.80	1.44	0.48	0.98	2.50	5.00	0.50	0.12	1.00
	15/16	2.3																		
	1	2.3																		
206	25mm	1.1	37.1	139.7	35.6	93.7	114.3	M10	21.6	14.7	70.4	45.7	36.5	12.2	24.9	63.5	127.0	12.7	3.0	25.4
	1-1/8	3.7	1.61	6.25	1.75	4.25	5.00	1/2	0.94	0.68	3.25	2.08	1.63	0.52	1.09	2.88	5.76	0.56	0.12	1.13
	1-3/16	3.6																		
	1-1/4	3.6																		
206 (GTU)	30mm	1.7	40.9	158.8	44.5	108.0	127.0	M12	23.9	17.3	82.6	52.8	41.3	13.2	27.7	73.2	146.3	14.2	3.0	28.7
	1-1/8	3.8	1.61	6.25	1.75	4.25	5.00	1/2	0.94	0.75	3.31	2.08	1.69	0.52	1.09	2.88	5.76	0.56	0.12	1.13
	1-3/16	3.7																		
	1-1/4	3.7																		
207	30mm	1.7	40.9	158.8	44.5	108.0	127.0	M12	23.9	19.1	84.1	52.8	42.9	13.2	27.7	73.2	146.3	14.2	3.0	28.7
	1-1/4	4.9	1.62	6.50	1.75	4.68	5.44	1/2	0.94	0.71	3.75	2.38	1.88	0.54	1.08	2.91	5.82	0.56	0.12	1.14
	1-3/8	4.9																		
	1-7/16	4.8																		
207	35mm	2.2	41.1	165.1	44.5	118.9	138.2	M12	23.9	18.0	95.3	60.5	47.6	13.7	27.4	73.9	147.8	14.2	3.0	29.0

* Only 1 pillow block can be dowel pinned per shaft

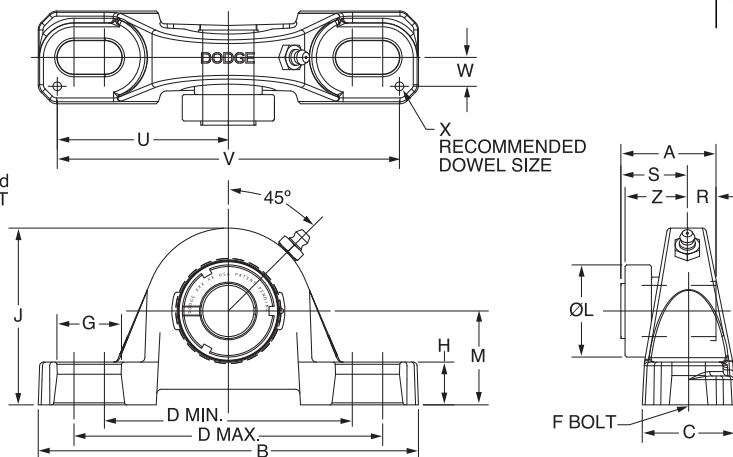
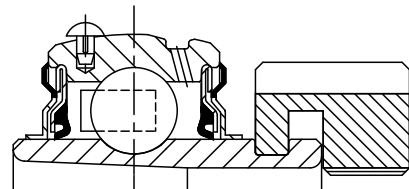
R & S Dimensions will vary slightly depending on true shaft diameter

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY PILLOW BLOCKS



Lube Fitting Thread Size -
203 Series - 1/4-28 Tapered Thread
204 Series and Larger - 1/8-27 NPT

X
RECOMMENDED
DOWEL SIZE

F BOLT

Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
208	1-1/2	129164	P2B-GT-108	129425	P2B-GT-08	136530	AN-GT-08-108-D
	1-5/8	129371	P2B-GT-110			136592	AN-GT-08-110-D
	40mm	129149	P2B-GT-40M			136593	AN-GT-08-40M-D
209	1-5/8	129165	P2B-GT-110L	129426	P2B-GT-09	136531	AN-GT-09-110L-D
	1-11/16	129166	P2B-GT-111			136532	AN-GT-09-111-D
	1-3/4	129167	P2B-GT-112			136533	AN-GT-09-112-D
	45mm	129211	P2B-GT-45M			136557	AN-GT-09-45M-D
210	1-15/16	129168	P2B-GT-115	129427	P2B-GT-10	136534	AN-GT-10-115-D
	2	129169	P2B-GT-200			136535	AN-GT-10-200-D
	50mm	129212	P2B-GT-50M			136558	AN-GT-10-50M-D
211	2	129224	P2B-GTM-200	129428	P2B-GT-11	136600	AN-GTM-11-200-D
	2-3/16	129170	P2B-GT-203			136536	AN-GT-11-203-D
	2-1/4	129376	P2B-GT-204			136537	AN-GT-11-204-D
	55mm	129213	P2B-GT-55M			136559	AN-GT-11-55M-D
212	2-1/4	129226	P2B-GTM-204	129429	P2B-GT-12	136601	AN-GTM-12-204-D
	2-7/16	129171	P2B-GT-207			136538	AN-GT-12-207-D
	60mm	129214	P2B-GT-60M			136594	AN-GT-12-60M-D
214	2-1/2	129228	P2B-GTM-208	129430	P2B-GT-14	136548	AN-GTM-14-208-D
	2-11/16	129172	P2B-GT-211			136539	AN-GT-14-211-D
	70mm	129215	P2B-GT-70M			136560	AN-GT-14-70M-D
215	2-15/16	129173	P2B-GT-215	129431	P2B-GT-15	136540	AN-GT-15-215-D
	3	@	P2B-GT-300			136595	AN-GT-15-300-D
	75mm	129216	P2B-GT-75M			136596	AN-GT-15-75M-D
215 (GTU)	2-15/16	068726	P2B-GTU-215	068727	P2B-GTU-15	136540	AN-GT-15-215-D
	3	@	P2B-GTU-300			136595	AN-GT-15-300-D
	75mm	@	P2B-GTU-75M			136596	AN-GT-15-75M-D

@ Assembled To Order

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R#	S#	U	V	W	X*	Z	
						min.	max.														
208	1-1/2	6.0	1.84	7.25	1.93	5.18	5.88	1/2	0.91	0.93	4.19	2.62	2.13	0.61	1.23	3.26	6.52	0.69	0.12	1.23	
	1-5/8	5.8																			
	40mm	2.7	46.7	184.2	49.0	131.6	149.4	M12	23.1	23.6	106.4	66.5	54.0	15.5	31.2	82.8	165.6	17.5	3.0	31.2	
209	1-5/8	6.8	1.85	7.44	2.00	5.50	6.19	1/2	0.90	0.75	4.28	2.86	2.13	0.62	1.23	3.38	6.76	0.69	0.12	1.26	
	1-11/16	6.8																			
	1-3/4	6.7																			
	45mm	3.1	47.0	189.0	50.8	139.7	157.2	M12	22.9	19.1	108.7	72.6	54.0	15.7	31.2	85.9	171.7	17.5	3.0	32.0	
210	1-15/16	8.5	1.86	8.12	2.25	6.00	6.68	5/8	1.02	0.75	4.53	3.13	2.25	0.63	1.23	3.69	7.38	0.81	0.12	1.26	
	2	8.4																			
	50mm	3.9	47.2	206.2	57.2	152.4	169.7	M16	25.9	19.1	115.1	79.5	57.2	16.0	31.2	93.7	187.5	20.6	3.0	32.0	
211	2	12.2	1.93	8.88	2.30	6.38	7.44	5/8	1.21	0.88	4.96	3.43	2.50	0.67	1.26	3.94	7.88	0.81	0.12	1.32	
	2-3/16	11.8																			
	2-1/4	11.7																			
	55mm	5.6	49.0	225.6	58.4	162.1	189.0	M16	30.7	22.4	126.0	87.1	63.5	17.0	32.0	100.1	200.2	20.6	3.0	33.5	
212	2-1/4	17.5	2.12	9.50	2.37	6.88	7.94	5/8	1.21	0.88	5.40	3.69	2.75	0.73	1.39	4.25	8.50	0.88	0.12	1.46	
	2-7/16	17.2																			
	60mm	7.0	53.8	241.3	60.2	174.8	201.7	M16	30.7	22.4	137.2	93.7	69.9	18.5	35.3	108.0	215.9	22.4	3.0	37.1	
214	2-1/2	19.4	2.39	10.75	2.69	7.50	8.50	3/4	1.32	0.94	6.09	4.00	3.00	0.84	1.55	4.88	9.76	0.94	0.12	1.58	
	2-11/16	19.3																			
	70mm	8.9	60.7	273.1	68.3	190.5	215.9	M18	33.5	23.9	154.7	101.6	76.2	21.3	39.4	124.0	247.9	23.9	3.0	40.1	
215	2-15/16	25.2	2.46	11.75	2.88	8.50	9.50	7/8	1.44	1.00	6.75	4.44	3.50	0.86	1.60	5.48	10.96	1.04	0.12	1.60	
	3	25.0																			
	75mm	10.1	62.5	298.5	73.2	215.9	241.3	M22	36.6	25.4	171.5	112.8	88.9	21.8	40.6	139.2	278.4	26.4	3.0	40.6	
215 (GTU)	2-15/16	24.9	2.46	11.75	2.88	8.50	9.50	7/8	1.44	1.00	6.50	4.44	3.25	0.86	1.60	5.48	10.96	1.04	0.12	1.60	
	3 75mm	24.7 10.0	62.5 298.5	73.2 215.9	241.3 M22	36.6 25.4	165.1 112.8	82.6 21.8	40.6 139.2	278.4 26.4	3.0 40.6										

* Only 1 pillow block can be dowel pinned per shaft

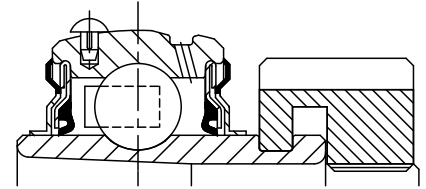
R & S Dimensions will vary slightly depending on true shaft diameter

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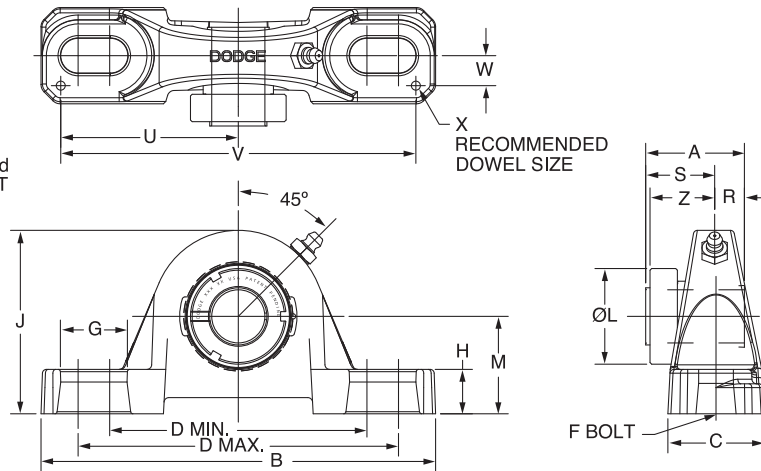
SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTAH AIR HANDLING NORMAL DUTY PILLOW BLOCKS



Lube Fitting Thread Size -
203 Series - 1/4-28 Tapered Thread
204 Series and Larger - 1/8-27 NPT



Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
203	1/2	@	P2B-GTAH-008	062993	P2B-GTAH-03	136588	AN-GT-03-008-D
	5/8	067713	P2B-GTAH-010			136521	AN-GT-03-010-D
	17mm	@	P2B-GTAH-17M			136589	AN-GT-03-17M-D
203 (GTU)	1/2	@	P2B-GTUAH-008	077417	P2B-GTUAH-03	136588	AN-GT-03-008-D
	5/8	077416	P2B-GTUAH-010			136521	AN-GT-03-010-D
	17mm	@	P2B-GTUAH-17M			136589	AN-GT-03-17M-D
204	3/4	129174	P2B-GTAH-012	129442	P2B-GTAH-04	136522	AN-GT-04-012-D
	20mm	068622	P2B-GTAH-20M			136553	AN-GT-04-20M-D
205	7/8	@	P2B-GTAH-014	129443	P2B-GTAH-05	136590	AN-GT-05-014-D
	15/16	@	P2B-GTAH-015			136523	AN-GT-05-015-D
	1	129175	P2B-GTAH-100			136574	AN-GT-05-100-D
	25mm	062978	P2B-GTAH-25M			136554	AN-GT-05-25M-D
206	1-1/8	067865	P2B-GTAH-102	129399	P2B-GTAH-06	136525	AN-GT-06-102-D
	1-3/16	129176	P2B-GTAH-103			136526	AN-GT-06-103-D
	1-1/4	@	P2B-GTAH-104S			136527	AN-GT-06-104S-D
206 (GTU)	30mm	@	P2B-GTAH-30M	129452	P2B-GTUAH-06	136555	AN-GT-06-30M-D
	1-1/8	067865	P2B-GTUAH-102			136525	AN-GT-06-102-D
	1-3/16	129177	P2B-GTUAH-103			136526	AN-GT-06-103-D
	1-1/4	@	P2B-GTUAH-104S			136527	AN-GT-06-104S-D
207	30mm	@	P2B-GTUAH-30M	129444	P2B-GTAH-07	136555	AN-GT-06-30M-D
	1-1/4	067910	P2B-GTAH-104			136528	AN-GT-07-104-D
	1-3/8	073960	P2B-GTAH-106			136591	AN-GT-07-106-D
	1-7/16	129178	P2B-GTAH-107			136529	AN-GT-07-107-D
	35mm	@	P2B-GTAH-35M			136556	AN-GT-07-35M-D

@ Assembled to order

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTAH AIR HANDLING NORMAL DUTY PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R#	S#	U	V	W	X*	Z
						min.	max.													
203	1/2	1.6	1.29	5.00	1.20	3.25	4.06	3/8	0.84	0.47	2.14	1.40	1.06	0.40	0.89	2.25	4.50	0.38	0.12	0.90
	5/8	1.5																		
	17mm	0.6	32.8	127.0	30.5	82.6	103.1	M10	21.3	11.9	54.4	35.6	27.0	10.2	22.6	57.2	114.3	9.7	3.0	22.9
203 (GTU)	1/2	1.7	1.29	5.00	1.20	3.25	4.06	3/8	0.84	0.59	2.27	1.40	1.19	0.40	0.89	2.25	4.50	0.38	0.12	0.90
	5/8	1.6																		
	17mm	0.7	32.8	127.0	30.5	82.6	103.1	M10	21.3	15.0	57.7	35.6	30.2	10.2	22.6	57.2	114.3	9.7	3.0	22.9
204	3/4	2.1	1.48	5.25	1.34	3.38	4.19	3/8	0.85	0.53	2.56	1.50	1.31	0.46	1.02	2.25	4.50	0.50	0.12	1.03
	20mm	1.0	37.6	133.4	34.0	85.9	106.4	M10	21.6	13.5	65.0	38.1	33.3	11.7	25.9	57.2	114.3	12.7	3.0	26.2
205	7/8	2.3	1.46	5.50	1.40	3.69	4.50	3/8	0.85	0.58	2.77	1.80	1.44	0.48	0.98	2.50	5.00	0.50	0.12	1.00
	15/16	2.3																		
	1 25mm	2.3 1.1	37.1	139.7	35.6	93.7	114.3	M10	21.6	14.7	70.4	45.7	36.5	12.2	24.9	63.5	127.0	12.7	3.0	25.4
206	1-1/8	3.7	1.61	6.25	1.75	4.25	5.00	1/2	0.94	0.68	3.25	2.08	1.63	0.52	1.09	2.88	5.76	0.56	0.12	1.13
	1-3/16	3.6																		
	1-1/4	3.6																		
	30mm	1.7	40.9	158.8	44.5	108.0	127.0	M12	23.9	17.3	82.6	52.8	41.3	13.2	27.7	73.2	146.3	14.2	3.0	28.7
206 (GTU)	1-1/8	3.8	1.61	6.25	1.75	4.25	5.00	1/2	0.94	0.75	3.31	2.08	1.69	0.52	1.09	2.88	5.76	0.56	0.12	1.13
	1-3/16	3.7																		
	1-1/4	3.7																		
	30mm	1.7	40.9	158.8	44.5	108.0	127.0	M12	23.9	19.1	84.1	52.8	42.9	13.2	27.7	73.2	146.3	14.2	3.0	28.7
207	1-1/4	4.9	1.62	6.50	1.75	4.68	5.44	1/2	0.94	0.71	3.75	2.38	1.88	0.54	1.08	2.91	5.82	0.56	0.12	1.14
	1-3/8	4.9																		
	1-7/16	4.8																		
	35mm	2.2	41.1	165.1	44.5	118.9	138.2	M12	23.9	18.0	95.3	60.5	47.6	13.7	27.4	73.9	147.8	14.2	3.0	29.0

* Only 1 pillow block can be dowel pinned per shaft

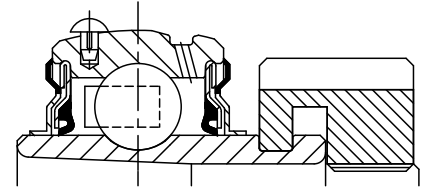
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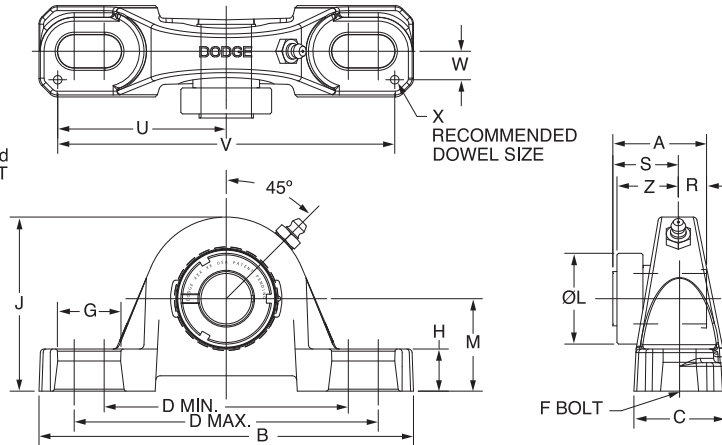
SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTAH AIR HANDLING NORMAL DUTY PILLOW BLOCKS



Lube Fitting Thread Size -
203 Series - 1/4-28 Tapered Thread
204 Series and Larger - 1/8-27 NPT



Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
208	1-1/2	065620	P2B-GTAH-108	129445	P2B-GTAH-08	136530	AN-GT-08-108-D
	1-5/8	@	P2B-GTAH-110			136592	AN-GT-08-110-D
	40mm	076763	P2B-GTAH-40M			136593	AN-GT-08-40M-D
209	1-5/8	064841	P2B-GTAH-110L	129446	P2B-GTAH-09	136531	AN-GT-09-110L-D
	1-11/16	129179	P2B-GTAH-111			136532	AN-GT-09-111-D
	1-3/4	@	P2B-GTAH-112			136533	AN-GT-09-112-D
	45mm	074353	P2B-GTAH-45M			136557	AN-GT-09-45M-D
210	1-15/16	129180	P2B-GTAH-115	129447	P2B-GTAH-10	136534	AN-GT-10-115-D
	2	@	P2B-GTAH-200			136535	AN-GT-10-200-D
	50mm	068715	P2B-GTAH-50M			136558	AN-GT-10-50M-D
211	2	@	P2B-GTMAH-200	129448	P2B-GTAH-11	136600	AN-GTM-11-200-D
	2-3/16	129181	P2B-GTAH-203			136536	AN-GT-11-203-D
	2-1/4	@	P2B-GTAH-204			136537	AN-GT-11-204-D
	55mm	068683	P2B-GTAH-55M			136559	AN-GT-11-55M-D
212	2-1/4	@	P2B-GTMAH-204	129449	P2B-GTAH-12	136601	AN-GTM-12-204-D
	2-7/16	129182	P2B-GTAH-207			136538	AN-GT-12-207-D
	60mm	@	P2B-GTAH-60M			136594	AN-GT-12-60M-D
214	2-1/2	068865	P2B-GTMAH-208	129450	P2B-GTAH-14	136547	AN-GTM-14-208-D
	2-11/16	062958	P2B-GTAH-211			136548	AN-GT-14-211-D
	70mm	067777	P2B-GTAH-70M			136568	AN-GT-14-70M-D
215	2-15/16	064463	P2B-GTAH-215	062682	P2B-GTAH-15	136540	AN-GT-15-215-D
	3	@	P2B-GTAH-300			136595	AN-GT-15-300-D
	75mm	@	P2B-GTAH-75M			136596	AN-GT-15-75M-D
215 (GTU)	2-15/16	062861	P2B-GTUAH-215	062862	P2B-GTUAH-15	136540	AN-GT-15-215-D
	3	@	P2B-GTUAH-300			136595	AN-GT-15-300-D
	75mm	@	P2B-GTUAH-75M			136596	AN-GT-15-75M-D

@ Assembled to order

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTAH AIR HANDLING NORMAL DUTY PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

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GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R#	S#	U	V	W	X*	Z
						min.	max.													
208	1-1/2	6.0	1.84	7.25	1.93	5.18	5.88	1/2	0.91	0.93	4.19	2.62	2.13	0.61	1.23	3.26	6.52	0.69	0.12	1.23
	1-5/8	5.9																		
	40mm	2.7	46.7	184.2	49.0	131.6	149.4	M12	23.1	23.6	106.4	66.5	54.0	15.5	31.2	82.8	165.6	17.5	3.0	31.2
209	1-5/8	6.8	1.85	7.44	2.00	5.50	6.19	1/2	0.90	0.75	4.28	2.86	2.13	0.62	1.23	3.38	6.76	0.69	0.12	1.26
	1-11/16	6.8																		
	1-3/4 45mm	3.1	47.0	189.0	50.8	139.7	157.2	M12	22.9	19.1	108.7	72.6	54.0	15.7	31.2	85.9	171.7	17.5	3.0	32.0
210	1-15/16	8.5	1.86	8.12	2.25	6.00	6.68	5/8	1.02	0.75	4.53	3.13	2.25	0.63	1.23	3.69	7.38	0.81	0.12	1.26
	2	8.4																		
	50mm	3.9	47.2	206.2	57.2	152.4	169.7	M16	25.9	19.1	115.1	79.5	57.2	16.0	31.2	93.7	187.5	20.6	3.0	32.0
211	2	12.2	1.93	8.88	2.30	6.38	7.44	5/8	1.21	0.88	4.96	3.43	2.50	0.67	1.26	3.94	7.88	0.81	0.12	1.32
	2-3/16	11.8																		
	2-1/4 55mm	5.6	49.0	225.6	58.4	162.1	189.0	M16	30.7	22.4	126.0	87.1	63.5	17.0	32.0	100.1	200.2	20.6	3.0	33.5
212	2-1/4	17.5	2.12	9.50	2.37	6.88	7.94	5/8	1.21	0.88	5.40	3.69	2.75	0.73	1.39	4.25	8.50	0.88	0.12	1.46
	2-7/16	17.2																		
	60mm	7.0	53.8	241.3	60.2	174.8	201.7	M16	30.7	22.4	137.2	93.7	69.9	18.5	35.3	108.0	215.9	22.4	3.0	37.1
214	2-1/2	19.4	2.39	10.75	2.69	7.50	8.50	3/4	1.32	0.94	6.09	4.00	3.00	0.84	1.55	4.88	9.76	0.94	0.12	1.58
	2-11/16	19.3																		
	70mm	8.9	60.7	273.1	68.3	190.5	215.9	M18	33.5	23.9	154.7	101.6	76.2	21.3	39.4	124.0	247.9	23.9	3.0	40.1
215	2-15/16	25.2	2.46	11.75	2.88	8.50	9.50	7/8	1.44	1.00	6.75	4.44	3.50	0.86	1.60	5.48	10.96	1.04	0.12	1.60
	3	25.0																		
	75mm	10.1	62.5	298.5	73.2	215.9	241.3	M22	36.6	25.4	171.5	112.8	88.9	21.8	40.6	139.2	278.4	26.4	3.0	40.6
215 (GTU)	2-15/16	24.9	2.46	11.75	2.88	8.50	9.50	7/8	1.44	1.00	6.50	4.44	3.25	0.86	1.60	5.48	10.96	1.04	0.12	1.60
	3 75mm	11.4	62.5	298.5	73.2	215.9	241.3	M22	36.6	25.4	165.1	112.8	82.6	21.8	40.6	139.2	278.4	26.4	3.0	40.6

* Only 1 pillow block can be dowel pinned per shaft

R & S Dimensions will vary slightly depending on true shaft diameter

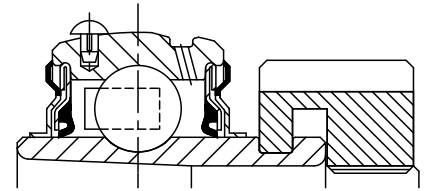
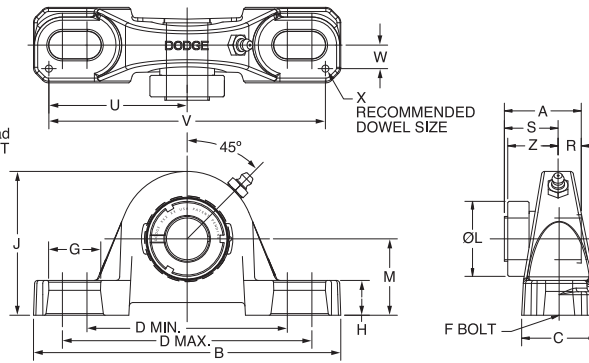
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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTB NORMAL DUTY PILLOW BLOCKS

Lube Fitting Thread Size -
203 Series - 1/4-28 Tapered Thread
Series 204 and Larger - 1/8-27 NPT



Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
203 (GT)	1/2	129150	P2B-GT-008	129420	P2B-GT-03	136588	AN-GT-03-008-D
	5/8	129151	P2B-GT-010			136521	AN-GT-03-010-D
	17mm	129203	P2B-GT-17M			136589	AN-GT-03-17M-D
204	3/4	129183	P2B-GTB-012	129433	P2B-GTB-04	136522	AN-GT-04-012-D
	20mm	129040	P2B-GTB-20M			136553	AN-GT-04-20M-D
205	7/8	129184	P2B-GTB-014	129434	P2B-GTB-05	136590	AN-GT-05-014-D
	15/16	129185	P2B-GTB-015			136523	AN-GT-05-015-D
	1	129186	P2B-GTB-100			136524	AN-GT-05-100-D
	25mm	129041	P2B-GTB-25M			136554	AN-GT-05-25M-D
	1-1/8	129187	P2B-GTB-102			136525	AN-GT-06-102-D
206	1-3/16	129188	P2B-GTB-103	129435	P2B-GTB-06	136526	AN-GT-06-103-D
	1-1/4	129189	P2B-GTB-104S			136527	AN-GT-06-104S-D
	30mm	129042	P2B-GTB-30M			136555	AN-GT-06-30M-D
	1-1/4	129190	P2B-GTB-104			136528	AN-GT-07-104-D
207	1-3/8	129191	P2B-GTB-106	129436	P2B-GTB-07	136591	AN-GT-07-106-D
	1-7/16	129192	P2B-GTB-107			136529	AN-GT-07-107-D
	35mm	129043	P2B-GTB-35M			136556	AN-GT-07-35M-D
208	1-1/2	129193	P2B-GTB-108	129437	P2B-GTB-08	136530	AN-GT-08-108-D
	1-5/8	129372	P2B-GTB-110			136592	AN-GT-08-110-D
	40mm	129210	P2B-GTB-40M			136593	AN-GT-08-40M-D
209	1-5/8	129194	P2B-GTB-110L	129438	P2B-GTB-09	136531	AN-GT-09-110L-D
	1-11/16	129195	P2B-GTB-111			136532	AN-GT-09-111-D
	1-3/4	129196	P2B-GTB-112			136533	AN-GT-09-112-D
	45mm	129044	P2B-GTB-45M			136557	AN-GT-09-45M-D
210	1-15/16	129197	P2B-GTB-115	129439	P2B-GTB-10	136534	AN-GT-10-115-D
	2	129198	P2B-GTB-200			136535	AN-GT-10-200-D
	50mm	129045	P2B-GTB-50M			136558	AN-GT-10-50M-D
211	2	129199	P2B-GTB-200L	129440	P2B-GTB-11	136600	AN-GTM-11-200-D
	2-3/16	129200	P2B-GTB-203			136536	AN-GT-11-203-D
	2-1/4	129377	P2B-GTB-204			136537	AN-GT-11-204-D
	55mm	129046	P2B-GTB-55M			136559	AN-GT-11-55M-D
212	2-1/4	129201	P2B-GTB-204L	129441	P2B-GTB-12	136601	AN-GTM-12-204-D
	2-7/16	129202	P2B-GTB-207			136538	AN-GT-12-207-D
	60mm	129047	P2B-GTB-60M			136594	AN-GT-12-60M-D
215	2-15/16	062741	P2B-GTB-215	062742	P2B-GTB-15	136540	AN-GT-15-215-D
	3	@	P2B-GTB-300			136595	AN-GT-15-300-D
	75mm	@	P2B-GTB-75M			136596	AN-GT-15-75M-D

@ Assembled to order

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTB NORMAL DUTY PILLOW BLOCKS

Bearing Reference Guide
 ULTRA KLEEN
 E-Z KLEEN
 Extreme Duty
 Setscrew Ball Bearing
 GRIP TIGHT
 D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R#	S#	U	V	W	X*	Z	
						min.	max.														
203	1/2	1.6	1.29	5.00	1.20	3.25	4.06	3/8	0.84	0.47	2.14	1.40	1.06	0.40	0.89	2.25	4.50	0.38	0.12	0.90	
	5/8																				
	17mm	0.6	32.8	127.0	30.5	82.6	103.1	M10	21.3	11.9	54.4	35.6	26.9	10.2	22.6	57.2	114.3	9.7	3.0	22.9	
204	3/4	2.1	1.48	5.25	1.34	3.38	4.19	3/8	0.85	0.47	2.49	1.50	1.25	0.46	1.02	2.25	4.50	0.50	0.12	1.03	
	20mm	1.0	37.6	133.4	34.0	85.9	106.4	M10	21.6	11.9	63.2	38.1	31.8	11.7	25.9	57.2	114.3	12.7	3.0	26.2	
205	7/8	2.3	1.46	5.50	1.40	3.69	4.50	3/8	0.85	0.45	2.64	1.80	1.31	0.48	0.98	2.50	5.00	0.50	0.12	1.00	
	15/16																				
	1	2.3																			
206	25mm	1.1	37.1	139.7	35.6	93.7	114.3	M10	21.6	11.4	67.1	45.7	33.3	12.2	24.9	63.5	127.0	12.7	3.0	25.4	
	1-1/8	3.8	1.61	6.25	1.75	4.25	5.00	1/2	0.94	0.62	3.19	2.08	1.56	0.52	1.09	2.88	5.76	0.56	0.12	1.13	
	1-3/16	3.7																			
207	1-1/4	4.9	1.62	6.50	1.75	4.68	5.44	1/2	0.94	0.65	3.69	2.38	1.81	0.54	1.08	2.91	5.82	0.56	0.12	1.14	
	1-3/8	4.9																			
	1-7/16	4.8																			
208	35mm	2.2	41.1	165.1	44.5	118.9	138.2	M12	23.9	16.5	93.7	60.5	46.0	13.7	27.4	73.9	147.8	14.2	3.0	29.0	
	1-1/2	6.0	1.84	7.25	1.93	5.18	5.88	1/2	0.91	0.75	4.00	2.62	1.94	0.61	1.23	3.26	6.52	0.69	0.12	1.23	
	1-5/8	5.9																			
209	40mm	2.7	46.7	184.2	49.0	131.6	149.4	M12	23.1	19.1	101.6	66.5	49.3	15.5	31.2	82.8	165.6	17.5	3.0	31.2	
	1-5/8	6.8	1.85	7.44	2.00	5.50	6.19	1/2	0.90	0.69	4.21	2.86	2.06	0.62	1.23	3.38	6.76	0.69	0.12	1.26	
	1-11/16	6.8																			
210	1-3/4	6.7																			
	45mm	3.1	47.0	189.0	50.8	139.7	157.2	M12	22.9	17.5	106.9	72.6	52.3	15.7	31.2	85.9	171.7	17.5	3.0	32.0	
	1-15/16	8.5	1.86	8.12	2.25	6.00	6.68	5/8	1.02	0.68	4.47	3.13	2.19	0.63	1.23	3.69	7.38	0.81	0.12	1.26	
211	2	8.4																			
	50mm	3.9	47.2	206.2	57.2	152.4	169.7	M16	25.9	17.3	113.5	79.5	55.6	16.0	31.2	93.7	187.5	20.6	3.0	32.0	
	2	12.2	1.93	8.88	2.30	6.38	7.44	5/8	1.21	0.81	4.90	3.43	2.44	0.67	1.26	3.94	7.88	0.81	0.12	1.32	
212	2-3/16	11.9																			
	2-1/4	11.8																			
	55mm	5.6	49.0	225.6	58.4	162.1	189.0	M16	30.7	20.6	124.5	87.1	62.0	17.0	32.0	100.1	200.2	20.6	3.0	33.5	
213	2-1/4	17.5	2.12	9.50	2.37	6.88	7.94	5/8	1.21	0.81	5.34	3.69	2.69	0.73	1.39	4.25	8.50	0.88	0.12	1.46	
	2-7/16																				
	60mm	7.0	53.8	241.3	60.2	174.8	201.7	M16	30.7	20.6	135.6	93.7	68.3	18.5	35.3	108.0	215.9	22.4	3.0	37.1	
214	2-15/16	24.9	2.46	11.75	2.88	8.50	9.50	7/8	1.44	1.06	6.56	4.44	3.31	0.86	1.60	5.48	10.96	1.04	0.12	1.60	
	3	24.7																			
	75mm	11.4	62.5	298.5	73.2	215.9	241.3	M22	36.6	26.9	166.6	112.8	84.1	21.8	40.6	139.2	278.4	26.4	3.0	40.6	

* Only 1 pillow block can be dowel pinned per shaft

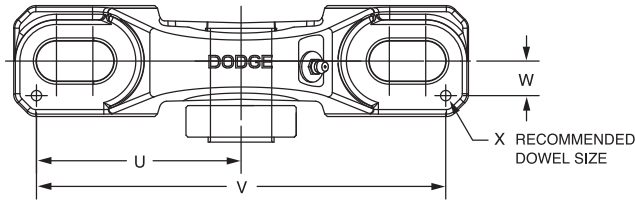
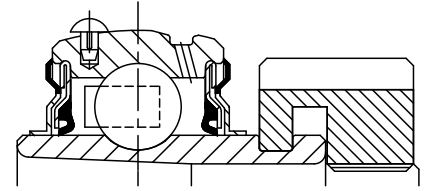
R & S Dimensions will vary slightly depending on true shaft diameter

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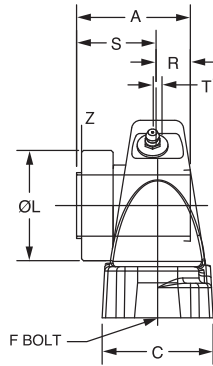
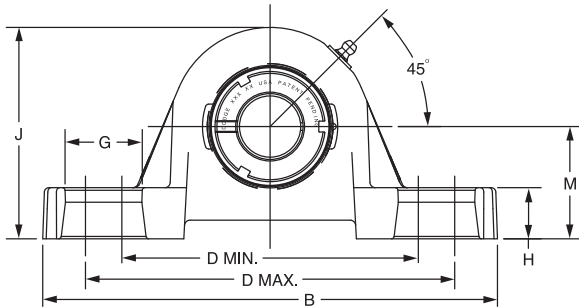
SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTH-E EXPANSION PILLOW BLOCKS



Lube fitting thread size:
1/4-28 tapered thread



Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part Number	Description	Part Number	Description	Part Number	Description
205	1	077471	P2B-GTH-100-E	065777	P2B-GTH-05-E	136524	AN-GT-05-100-D
	25mm	065776	P2B-GTH-25M-E			136554	AN-GT-05-25M-D
206	1-3/16	130691	P2B-GTH-103-E	130697	P2B-GTH-06-E	136526	AN-GT-06-103-D
	1-1/4	068230	P2B-GTH-104S-E			136527	AN-GT-06-104S-D
	30mm	068872	P2B-GTH-30M-E			136555	AN-GT-06-30M-D
207	1-7/16	130692	P2B-GTH-107-E	130698	P2B-GTH-07-E	136529	AN-GT-07-107-D
	35mm	065598	P2B-GTH-35M-E			136556	AN-GT-07-35M-D
209	1-11/16	130693	P2B-GTH-111-E	130699	P2B-GTH-09-E	136532	AN-GT-09-111-D
	1 3/4	@	P2B-GTH-112-E			136533	AN-GT-09-112-D
	45mm	064874	P2B-GTH-45M-E			136557	AN-GT-09-45M-D
210	1-15/16	130694	P2B-GTH-115-E	130700	P2B-GTH-10-E	136534	AN-GT-10-115-D
	2	@	P2B-GTH-200-E			136535	AN-GT-10-200-D
	50mm	064794	P2B-GTH-50M-E			136558	AN-GT-10-50M-D
211	2-3/16	130695	P2B-GTH-203-E	130701	P2B-GTH-11-E	136536	AN-GT-11-203-D
	2 1/4	130689	P2B-GTH-204-E			136537	AN-GT-11-204-D
	55mm	064875	P2B-GTH-55M-E			136559	AN-GT-11-55M-D
212	2-7/16	130696	P2B-GTH-207-E	130702	P2B-GTH-12-E	136538	AN-GT-12-207-D
	60mm	@	P2B-GTH-60M-E			136594	AN-GT-12-60M-D

Use GTM Medium Duty Pillow Blocks for non-expansion units.
@ Assembled to order

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTH-E EXPANSION PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	C	D		F Bolt Dia.	G	H	J
						min.	max.				
205	1	3.7	1.46	6.25	1.75	4.25	5.00	1/2	0.94	0.75	3.31
	25mm	1.7	37.1	158.8	44.5	108.0	127.0	M12	23.9	19.1	84.1
206	1-3/16	5.0	1.61	6.50	1.75	4.68	5.44	1/2	0.94	0.71	3.75
	1-1/4 30mm	5.0 1.5	40.9	165.1	44.5	118.9	138.2	M12	23.9	18.0	95.3
207	1-7/16	6.9	1.62	7.25	1.93	5.18	5.88	1/2	0.91	0.93	4.19
	35mm	2.1	41.1	184.2	49.0	131.6	149.4	M12	23.1	23.6	106.4
209	1-11/16	9.2	1.85	8.12	2.25	6.00	6.68	5/8	1.02	0.75	4.53
	1-3/4 45mm	9.2 2.8	47.0	206.2	57.2	152.4	169.7	M16	25.9	19.1	115.1
210	1-15/16	10.8	1.86	8.88	2.30	6.38	7.44	5/8	1.21	0.88	4.96
	2 50mm	10.8 3.3	47.2	225.6	58.4	162.1	189.0	M16	30.7	22.4	126.0
211	2-3/16	15.7	1.93	9.50	2.37	6.88	7.94	5/8	1.21	0.88	5.40
	2-1/4 55mm	15.7 4.8	49.0	241.3	60.2	174.8	201.7	M16	30.7	22.4	137.2
212	2-7/16	20.1	2.12	10.75	2.69	7.50	8.50	3/4	1.32	0.94	6.09
	60mm	6.1	53.8	273.1	68.3	190.5	215.9	M18	33.5	23.8	154.7

Series	Shaft Size	L	M	R#	S#	T Total Expansion	U	V	W	X @	Z
205	1	1.80	1.69	0.48	0.98	0.16	2.88	5.76	0.56	0.12	1.00
	25mm	45.7	42.9	12.2	24.9	4.1	73.2	146.3	14.2	3.0	25.4
206	1-3/16	2.08	1.88	0.52	1.09	0.16	2.91	5.82	0.56	0.12	1.13
	1-1/4 30mm	52.8	47.8	13.2	27.7	4.1	73.9	147.8	14.2	3.0	28.7
207	1-7/16	2.38	2.13	0.54	1.08	0.16	3.26	6.52	0.69	0.12	1.14
	35mm	60.5	54.1	13.7	27.4	4.1	82.8	165.6	17.5	3.0	29.0
209	1-11/16	2.86	2.25	0.62	1.23	0.25	3.69	7.38	0.81	0.12	1.26
	1-3/4 45mm	72.6	57.2	15.7	31.2	6.4	93.7	187.5	20.6	3.0	32.0
210	1-15/16	3.13	2.50	0.63	1.23	0.22	3.94	7.88	0.81	0.12	1.26
	2 50mm	79.5	63.5	16.0	31.2	5.6	100.1	200.2	20.6	3.0	32.0
211	2-3/16	3.43	2.75	0.67	1.26	0.22	4.25	8.50	0.88	0.12	1.32
	2-1/4 55mm	87.1	69.9	17.0	32.0	5.6	108.0	215.9	22.4	3.0	33.5
212	2-7/16	3.69	3.00	0.73	1.39	0.22	4.88	9.76	0.94	0.12	1.46
	60mm	93.7	76.2	18.5	35.3	5.6	124.0	247.9	23.9	3.0	37.1

R & S dimensions will vary slightly depending on true shaft diameter.

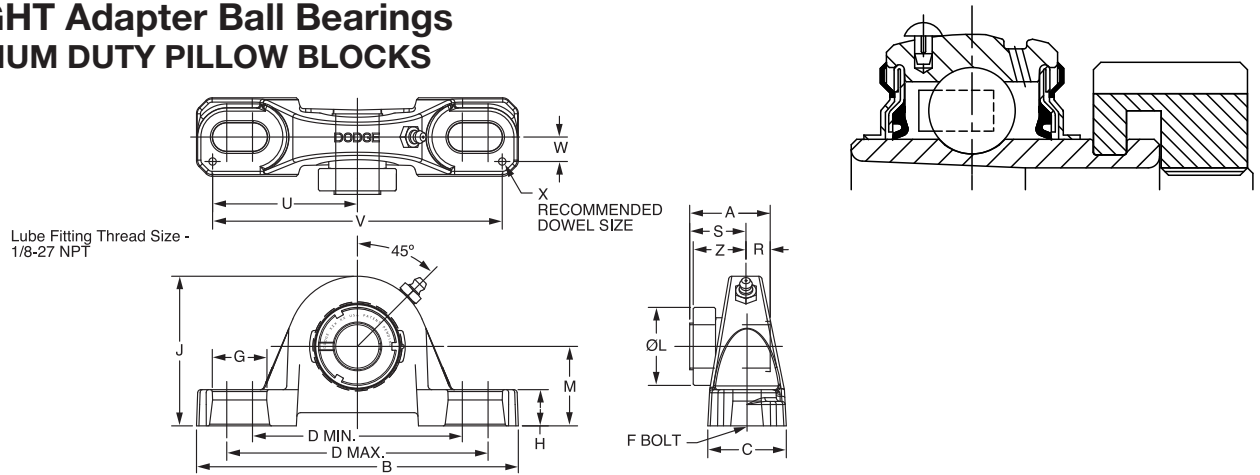
@ Only 1 pillow block can be dowel pinned per shaft

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTM MEDIUM DUTY PILLOW BLOCKS



Series	Shaft Size	Complete Unit		Unit Without Adapter & Nut		Adapter & Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
205	3/4	129048	P2B-GTM-012	129422	P2B-GT-05	136597	AN-GTM-05-012-D
206	1 25mm	129217	P2B-GTM-100	129419	P2B-GTU-06	136541	AN-GTM-06-100-D
		136258	P2B-GTM-25M			136561	AN-GTM-06-25M-D
206 (GTMU)	1 25mm	129381	P2B-GTMU-100	129385	P2B-GTMU-06	136541	AN-GTM-06-100-D
		@	P2B-GTMU-25M			136561	AN-GTM-06-25M-D
207	1-3/16 1-1/4 30mm	129218	P2B-GTM-103	129424	P2B-GT-07	136542	AN-GTM-07-103-D
		129161	P2B-GT-104			136528	AN-GT-07-104-D
		129049	P2B-GTM-30M			136562	AN-GTM-07-30M-D
208	1-7/16 35mm	129219	P2B-GTM-107	129425	P2B-GT-08	136543	AN-GTM-08-107-D
		136259	P2B-GTM-35M			136563	AN-GTM-08-35M-D
209	1-1/2 40mm	129220	P2B-GTM-108	129426	P2B-GT-09	136598	AN-GTM-09-108-D
		136260	P2B-GTM-40M			136564	AN-GTM-09-40M-D
210	1-11/16 1-3/4 45mm	129221	P2B-GTM-111	129427	P2B-GT-10	136544	AN-GTM-10-111-D
		129222	P2B-GTM-112			136599	AN-GTM-10-112-D
		136261	P2B-GTM-45M			136565	AN-GTM-10-45M-D
210 (GTMU)	1-11/16 1-3/4 45mm	129383	P2B-GTMU-111	129387	P2B-GTU-10	136544	AN-GTM-10-111-D
		@	P2B-GTMU-112			136599	AN-GTM-10-112-D
		@	P2B-GTMU-45M			136565	AN-GTM-10-45M-D
211	1-15/16 2 50mm	129223	P2B-GTM-115	129428	P2B-GT-11	136545	AN-GTM-11-115-D
		129224	P2B-GTM-200			136600	AN-GTM-11-200-D
		136262	P2B-GTM-50M			136566	AN-GTM-11-50M-D
212	2-3/16 2-1/4 55mm	129225	P2B-GTM-203	129429	P2B-GT-12	136546	AN-GTM-12-203-D
		129226	P2B-GTM-204			136601	AN-GTM-12-204-D
		136263	P2B-GTM-55M			036567	AN-GTM-12-55M-D
214	2-7/16 2-1/2 60mm 65mm	129227	P2B-GTM-207	129430	P2B-GT-14	136547	AN-GTM-14-207-D
		129228	P2B-GTM-208			136548	AN-GTM-14-208-D
		068071	P2B-GTM-60M			136602	AN-GTM-14-60M-D
215	2-11/16 70mm	136264	P2B-GTM-65M	129229	P2B-GT-15	136568	AN-GTM-14-65M-D
		129229	P2B-GTM-211			136549	AN-GTM-15-211-D
216	2-15/16 3 75mm	136265	P2B-GTM-70M	129431	P2B-GT-15	136569	AN-GTM-15-70M-D
		129230	P2B-GTM-215			136550	AN-GTM-16-215-D
		129231	P2B-GTM-300			136551	AN-GTM-16-300-D
218	3-7/16 3-1/2 85mm	136266	P2B-GTM-75M	129453	P2B-GT-16	136570	AN-GTM-16-75M-D
		129232	P2B-GTM-307			136552	AN-GTM-18-307-D
		129233	P2B-GTM-308			136603	AN-GTM-18-308-D
		136267	P2B-GTM-85M	129454	P2B-GT-18	136571	AN-GTM-18-85M-D

@ Assembled to order

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTM MEDIUM DUTY PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R#	S#	U	V	W	X@	Z
						min.	max.													
205	3/4	2.4	1.46 37.1	5.50 139.7	1.40 35.6	3.69 93.7	4.50 114.3	3/8 M10	0.85 21.6	0.58 14.7	2.77 70.4	1.80 45.7	1.44 36.5	0.48 12.2	0.98 24.9	2.50 63.5	5.00 127.0	0.50 12.7	0.12 3.0	1.00 25.4
206	1	4.2	1.61	6.25	1.75	4.25	5.00	1/2	0.94	0.68	3.25	2.08	1.63	0.52	1.09	2.88	5.76	0.56	0.12	1.13
	25mm	1.7	40.9	158.8	44.5	108.0	127.0	M12	23.9	17.3	82.6	52.8	41.3	13.2	27.7	73.2	146.3	14.2	3.0	28.7
206 (GTMU)	1	4.2	1.61	6.25	1.75	4.25	5.00	1/2	0.94	0.81	3.37	2.08	1.75	0.52	1.09	2.88	5.76	0.56	0.12	1.13
	25mm	1.7	40.9	158.8	44.5	108.0	127.0	M12	23.9	20.6	85.6	52.8	44.5	13.2	27.7	73.2	146.3	14.2	3.0	28.7
207	1-3/16	5.1	1.62	6.50	1.75	4.68	5.44	1/2	0.94	0.71	3.75	2.38	1.88	0.54	1.08	2.91	5.82	0.56	0.12	1.14
	1-1/4 30mm	4.9 2.2	41.1	165.1	44.5	118.9	138.2	M12	23.9	18.0	95.3	60.5	47.6	13.7	27.4	73.9	147.8	14.2	3.0	29.0
208	1-7/16	7.2	1.84	7.25	1.93	5.18	5.88	1/2	0.91	0.93	4.19	2.62	2.13	0.61	1.23	3.26	6.52	0.69	0.12	1.23
	35mm	2.7	46.7	184.2	49.0	131.6	149.4	M12	23.1	23.6	106.4	66.5	54.0	15.5	31.2	82.8	165.6	17.5	3.0	31.2
209	1-1/2	9.2	1.85	7.44	2.00	5.50	6.19	1/2	0.90	0.75	4.28	2.86	2.13	0.62	1.23	3.38	6.76	0.69	0.12	1.26
	40mm	3.1	47.0	189.0	50.8	139.7	157.2	M12	22.9	19.1	108.7	72.6	54.0	15.7	31.2	85.9	171.7	17.5	3.0	32.0
210	1-11/16	10.1	1.86	8.12	2.25	6.00	6.68	5/8	1.02	0.75	4.53	3.13	2.25	0.63	1.23	3.69	7.38	0.81	0.12	1.26
	1-3/4 45mm	10.1 3.9	47.2	206.2	57.2	152.4	169.7	M16	25.9	19.1	115.1	79.5	57.2	16.0	31.2	93.7	187.5	20.6	3.0	32.0
210 (GTMU)	1-11/16	10.1	1.86	8.13	2.25	6.00	6.68	5/8	1.02	0.81	4.60	3.13	2.31	0.63	1.23	3.69	7.38	0.81	0.12	1.26
	1-3/4 45mm	10.1 3.9	47.2	206.5	57.2	152.4	169.7	M16	25.9	20.6	116.8	79.5	58.7	16.0	31.2	93.7	187.5	20.6	3.0	32.0
211	1-15/16	12.3	1.93	8.88	2.30	6.38	7.44	5/8	1.21	0.88	4.96	3.43	2.50	0.67	1.26	3.94	7.88	0.81	0.12	1.32
	2 50mm	12.2 5.6	49.0	225.6	58.4	162.1	189.0	M16	30.7	22.4	126.0	87.1	63.5	17.0	32.0	100.1	200.2	20.6	3.0	33.5
212	2-3/16	17.5	2.12	9.50	2.37	6.88	7.94	5/8	1.21	0.88	5.40	3.69	2.75	0.73	1.39	4.25	8.50	0.88	0.12	1.46
	2-1/4 55mm	17.5 7.0	53.8	241.3	60.2	174.8	201.7	M16	30.7	22.4	137.2	93.7	69.9	18.5	35.3	108.0	215.9	22.4	3.0	37.1
214	2-7/16	19.4	2.39	10.75	2.69	7.50	8.50	3/4	1.32	0.94	6.09	4.00	3.00	0.84	1.55	4.88	9.76	0.94	0.12	1.58
	2-1/2 60mm 65mm	19.4 9.0 8.9	60.7	273.1	68.3	190.5	215.9	M18	33.5	23.9	154.7	101.6	76.2	21.3	39.4	124.0	247.9	23.9	3.0	40.1
215	2-11/16	24.9	2.46	11.75	2.88	8.50	9.50	7/8	1.44	1.00	6.75	4.44	3.50	0.86	1.60	5.48	10.96	1.04	0.12	1.60
	70mm	10.1	62.5	298.5	73.2	215.9	241.3	M22	36.6	25.4	171.5	112.8	88.9	21.8	40.6	139.2	278.4	26.4	3.0	40.6
216	2-15/16	25.4	2.70	11.75	3.00	8.50	9.50	7/8	1.44	1.25	6.97	4.69	3.50	0.89	1.81	5.50	11.00	1.09	0.12	1.78
	3 75mm	10.3	68.6	298.5	76.2	215.9	241.3	M22	36.6	31.8	177.0	119.1	88.9	22.6	46.0	139.7	279.4	27.7	3.0	45.2
218	3-7/16	34.9	2.80	14.00	3.38	10.32	11.62	7/8	1.59	1.31	8.00	5.19	4.00	0.96	1.84	6.60	13.20	1.19	0.12	1.81
	3-1/2 85mm	14.1	71.1	355.6	85.9	262.1	295.1	M22	40.4	33.3	203.2	131.8	101.6	24.4	46.7	167.6	335.3	30.2	3.0	46.0

#R & S dimensions will vary slightly depending on true shaft diameter

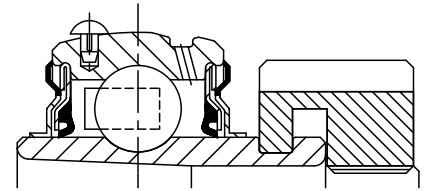
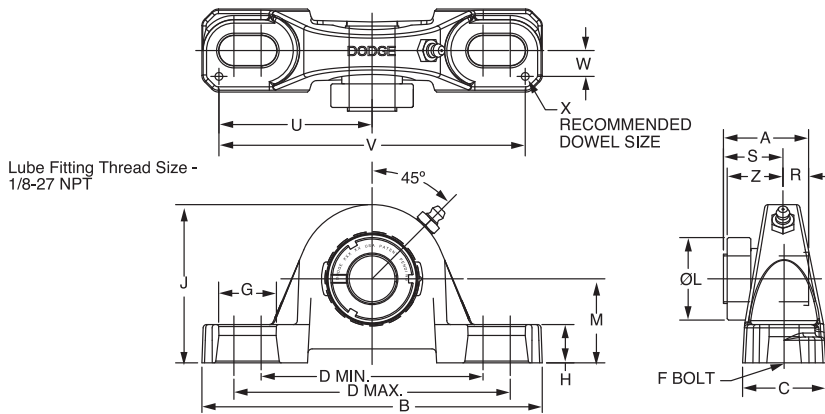
@ Only 1 pillow block can be dowel pinned per shaft

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTMAH AIR HANDLING MEDIUM DUTY PILLOW BLOCKS



Series	Shaft Size	Complete Unit		Unit Without Adapter & Nut		Adapter & Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
205	3/4	@	P2B-GTMAH-012	129443	P2B-GTAH-05	136597	AN-GTM-05-012-D
206	1 25mm	129234	P2B-GTMAH-100	129452	P2B-GTUAH-06	136541	AN-GTM-06-100-D
		@	P2B-GTMAH-25M			136561	AN-GTM-06-25M-D
206 (GTMU)	1 25mm	129382	P2B-GTMUAH-100	129386	P2B-GTMUAH-06	136541	AN-GTM-06-100-D
		@	P2B-GTMUAH-25M			136561	AN-GTM-06-25M-D
207	1-3/16 1-1/4 30mm	129235	P2B-GTMAH-103	129444	P2B-GTAH-07	136542	AN-GTM-07-103-D
		@	P2B-GTAH-104			136528	AN-GT-07-104-D
		068871	P2B-GTMAH-30M			136562	AN-GTM-07-30M-D
208	1-7/16 35mm	129236	P2B-GTMAH-107	129445	P2B-GTAH-08	136543	AN-GTM-08-107-D
		065597	P2B-GTMAH-35M			136563	AN-GTM-08-35M-D
209	1-1/2 40mm	@	P2B-GTMAH-108	129446	P2B-GTAH-09	136598	AN-GTM-09-108-D
		068662	P2B-GTMAH-40M			136564	AN-GTM-09-40M-D
210	1-11/16 1-3/4 45mm	129237	P2B-GTMAH-111	129447	P2B-GTAH-10	136544	AN-GTM-10-111-D
		@	P2B-GTMAH-112			136599	AN-GTM-10-112-D
		068680	P2B-GTMAH-45M			136565	AN-GTM-10-45M-D
210 (GTMU)	1-11/16 1-3/4 45mm	129384	P2B-GTMUAH-111	129388	P2B-GTUAH-10	136544	AN-GTM-10-111-D
		@	P2B-GTMUAH-112			136599	AN-GTM-10-112-D
		@	P2B-GTMUAH-45M			136565	AN-GTM-10-45M-D
211	1-15/16 2 50mm	129238	P2B-GTMAH-115	129448	P2B-GTAH-11	136545	AN-GTM-11-115-D
		@	P2B-GTMAH-200			136600	AN-GTM-11-200-D
		065969	P2B-GTMAH-50M			136566	AN-GTM-11-50M-D
212	2-3/16 2-1/4 55mm	129239	P2B-GTMAH-203	129449	P2B-GTAH-12	136546	AN-GTM-12-203-D
		@	P2B-GTMAH-204			136601	AN-GTM-12-204-D
		068673	P2B-GTMAH-55M			136567	AN-GTM-12-55M-D
214	2-7/16 2-1/2 65mm	129240	P2B-GTMAH-207	129450	P2B-GTAH-14	136547	AN-GTM-14-207-D
		068865	P2B-GTMAH-208			136548	AN-GTM-14-208-D
		068682	P2B-GTMAH-65M			136568	AN-GTM-14-65M-D
215	2-11/16 70mm	129241	P2B-GTMAH-211	129451	P2B-GTAH-15	136549	AN-GTM-15-211-D
		064684	P2B-GTMAH-70M			136569	AN-GTM-15-70M-D
216	2-15/16 3 75mm	129242	P2B-GTMAH-215	129455	P2B-GTAH-16	136550	AN-GTM-16-215-D
		068472	P2B-GTMAH-300			136551	AN-GTM-16-300-D
		068329	P2B-GTMAH-75M			136570	AN-GTM-16-75M-D
218	3-7/16 3-1/2 85mm	129243	P2B-GTMAH-307	129456	P2B-GTAH-18	136552	AN-GTM-18-307-D
		@	P2B-GTMAH-308			136603	AN-GTM-18-308-D
		068686	P2B-GTMAH-85M			136571	AN-GTM-18-85M-D

@ Assembled to order

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTMAH AIR HANDLING MEDIUM DUTY PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R#	S#	U	V	W	X	Z
						min.	max.													
205	3/4	2.4	1.46	5.50	1.40	3.69	4.50	3/8	0.85	0.58	2.77	1.80	1.44	0.48	0.98	2.50	5.00	0.50	0.12	1.00
206	1	4.2	1.61	6.25	1.75	4.25	5.00	1/2	0.94	0.68	3.25	2.08	1.63	0.52	1.09	2.88	5.76	0.56	0.12	1.13
	25mm	1.7	40.9	158.8	44.5	108.0	127.0	M12	23.9	17.3	82.6	52.8	41.3	13.2	27.7	73.2	146.3	14.2	3.0	28.7
206 (GTMU)	1	4.2	1.61	6.25	1.75	4.25	5.00	1/2	0.94	0.81	3.37	2.08	1.75	0.52	1.09	2.88	5.76	0.56	0.12	1.13
	25mm	1.7	40.9	158.8	44.5	108.0	127.0	M12	23.9	20.6	85.6	52.8	44.5	13.2	27.7	73.2	146.3	14.2	3.0	28.7
207	1-3/16	5.1	1.62	6.50	1.75	4.68	5.44	1/2	0.94	0.71	3.75	2.38	1.88	0.54	1.08	2.91	5.82	0.56	0.12	1.14
	1-1/4 30mm	2.2	41.10	165.1	44.5	118.9	138.2	M12	23.9	18.0	95.3	60.5	47.6	13.7	27.4	73.9	147.8	14.2	3.0	29.0
208	1-7/16	7.2	1.84	7.25	1.93	5.18	5.88	1/2	0.91	0.93	4.19	2.62	2.13	0.61	1.23	3.26	6.52	0.69	0.12	1.23
	35mm	2.7	46.7	184.2	49.0	131.6	149.4	M12	23.1	23.6	106.4	66.5	54.0	15.5	31.2	82.8	165.6	17.5	3.0	31.2
209	1-1/2	9.2	1.85	7.44	2.00	5.50	6.19	1/2	0.90	0.75	4.28	2.86	2.13	0.62	1.23	3.38	6.76	0.69	0.12	1.26
	40mm	3.1	47.0	189.0	50.8	139.7	157.2	M12	22.9	19.1	108.7	72.6	54.0	15.7	31.2	85.9	171.7	17.5	3.0	32.0
210	1-11/16	10.1	1.86	8.12	2.25	6.00	6.68	5/8	1.02	0.75	4.53	3.13	2.25	0.63	1.23	3.69	7.38	0.81	0.12	1.26
	1-3/4 45mm	3.9	47.2	206.2	57.2	152.4	169.7	M16	25.9	19.1	115.1	79.5	57.2	16.0	31.2	93.7	187.5	20.6	3.0	32.0
210 (GTMU)	1-11/16	10.1	1.86	8.13	2.25	6.00	6.68	5/8	1.02	0.81	4.60	3.13	2.31	0.63	1.23	3.69	7.38	0.81	0.12	1.26
	1-3/4 45mm	3.9	47.2	206.5	57.2	152.4	169.7	M16	25.9	20.6	116.8	79.5	58.7	16.0	31.2	93.7	187.5	20.6	3.0	32.0
211	1-15/16	12.3	1.93	8.88	2.30	6.38	7.44	5/8	1.21	0.88	4.96	3.43	2.50	0.67	1.26	3.94	7.88	0.81	0.12	1.32
	2 50mm	5.6	49.0	225.6	58.4	162.1	189.0	M16	30.7	22.4	126.0	87.1	63.5	17.0	32.0	100.1	200.2	20.6	3.0	33.5
212	2-3/16	17.5	2.12	9.50	2.37	6.88	7.94	5/8	1.21	0.88	5.40	3.69	2.75	0.73	1.39	4.25	8.50	0.88	0.12	1.46
	2-1/4 55mm	7.0	53.8	241.3	60.2	174.8	201.7	M16	30.7	22.4	137.2	93.7	69.9	18.5	35.3	108.0	215.9	22.4	3.0	37.1
214	2-7/16	19.4	2.39	10.75	2.69	7.50	8.50	3/4	1.32	0.94	6.09	4.00	3.00	0.84	1.55	4.88	9.76	0.94	0.12	1.58
	2-1/2 65mm	8.90	60.7	273.1	68.3	190.5	215.9	M18	33.5	23.9	154.7	101.6	76.2	21.3	39.4	124.0	247.9	23.9	3.0	40.1
215	2-11/16	24.90	2.46	11.75	2.88	8.50	9.50	7/8	1.44	1.00	6.75	4.44	3.50	0.86	1.60	5.48	10.96	1.04	0.12	1.60
	70mm	10.10	62.5	298.5	73.2	215.9	241.3	M22	36.6	25.4	171.5	112.8	88.9	21.8	40.6	139.2	278.4	26.4	3.0	40.6
216	2-15/16	25.4	2.70	11.75	3.00	8.50	9.50	7/8	1.44	1.25	6.97	4.69	3.50	0.89	1.81	5.50	11.00	1.09	0.12	1.78
	3 75mm	10.3	68.6	298.5	76.2	215.9	241.3	M22	36.6	31.8	177.0	119.1	88.9	22.6	46.0	139.7	279.4	27.7	3.0	45.2
218	3-7/16	34.9	2.80	14.00	3.38	10.32	11.62	7/8	1.59	1.31	8.00	5.19	4.00	0.96	1.84	6.60	13.20	1.19	0.12	1.81
	3-1/2 85mm	14.1	71.1	355.6	85.9	262.1	295.1	M22	40.4	33.3	203.2	131.8	101.6	24.4	46.7	167.6	335.3	30.2	3.0	46.0

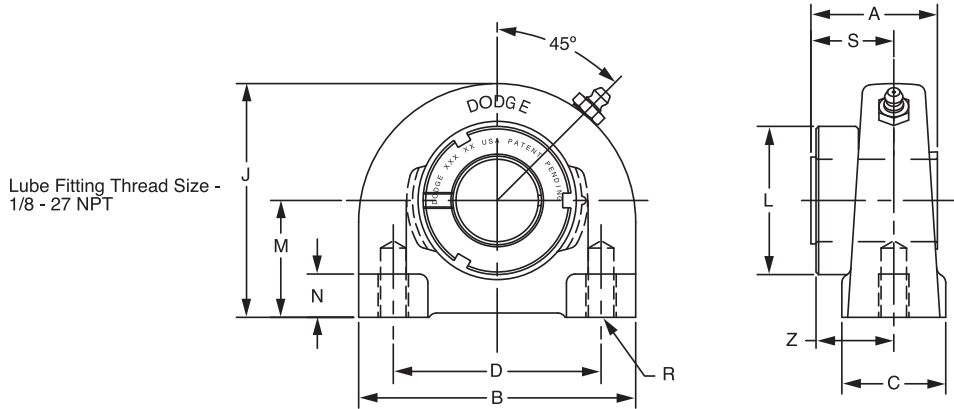
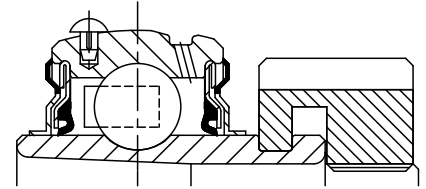
#R & S dimensions will vary slightly depending on true shaft diameter

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY TAPPED BASE PILLOW BLOCKS



Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
204	3/4	129276	TB-GT-012	129457	TB-GT-04	136522	AN-GT-04-012-D
	20mm	136365	TB-GT-20M	136383	TB-GT-04M	136553	AN-GT-04-20M-D
205	7/8	129148	TB-GT-014	129458	TB-GT-05	136590	AN-GT-05-014-D
	15/16	129277	TB-GT-015			136523	AN-GT-05-015-D
	1	129278	TB-GT-100			136524	AN-GT-05-100-D
	25mm	136366	TB-GT-25M			136554	AN-GT-05-25M-D
206	1-1/8	129279	TB-GT-102	129459	TB-GT-06	136525	AN-GT-06-102-D
	1-3/16	129280	TB-GT-103			136526	AN-GT-06-103-D
	1-1/4	129281	TB-GT-104S			136527	AN-GT-06-104S-D
	30mm	136367	TB-GT-30M			136555	AN-GT-06-30M-D
207	1-1/4	129282	TB-GT-104	129460	TB-GT-07	136528	AN-GT-07-104-D
	1-3/8	129283	TB-GT-106			136591	AN-GT-07-106-D
	1-7/16	129284	TB-GT-107			136529	AN-GT-07-107-D
	35mm	136368	TB-GT-35M			136556	AN-GT-07-35M-D
208	1-1/2	129285	TB-GT-108	129461	TB-GT-08	136530	AN-GT-08-108-D
	1-5/8	@	TB-GT-110			136592	AN-GT-08-110-D
	40mm	136369	TB-GT-40M			136593	AN-GT-08-40M-D
209	1-5/8	129286	TB-GT-110L	129462	TB-GT-09	136531	AN-GT-09-110L-D
	1-11/16	129287	TB-GT-111			136532	AN-GT-09-111-D
	1-3/4	129288	TB-GT-112			136533	AN-GT-09-112-D
	45mm	136370	TB-GT-45M			136657	AN-GT-09-45M-D
210	1-15/16	129289	TB-GT-115	129463	TB-GT-10	136534	AN-GT-10-115-D
	2	129290	TB-GT-200			136535	AN-GT-10-200-D
	50mm	136371	TB-GT-50M			136389	TB-GT-10M

@ Assemble to order

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY TAPPED BASE PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	C	D	J	L	M	N	R* UNC- Thread	S#	Z
204	3/4	1.9	1.48	2.88	1.50	2.00	2.56	1.50	1.31	0.50	3/8-16	1.02	1.03
	20mm	0.9	37.6	73.2	38.1	50.8	65.0	38.1	33.4	12.7	M8x1.25	25.9	26.2
205	7/8	2.1	1.46	3.00	1.50	2.00	2.81	1.80	1.44	0.50	3/8-16	0.98	1.00
	15/16	2.0											
	1	1.9											
206	25mm	1.0	37.1	76.2	38.1	50.8	71.4	45.7	36.5	12.7	M10x1.5	24.9	25.4
	1-1/8	3.6	1.61	4.00	1.50	3.00	3.38	2.08	1.69	0.63	7/16-14	1.09	1.13
	1-3/16	3.5											
	1-1/4	3.5											
207	30mm	1.7	40.9	101.6	38.1	76.2	85.9	52.8	42.9	16.0	M10x1.5	27.7	28.7
	1-1/4	4.7	1.62	4.25	1.88	3.25	3.75	2.38	1.88	0.75	1/2-13	1.08	1.14
	1-3/8	4.7											
	1-7/16	4.6											
	35mm	2.30	41.1	108.0	47.8	82.6	95.3	60.5	47.6	19.1	M10x1.5	27.4	29.0
208	1-1/2	6.20	1.84	4.63	1.88	3.50	3.94	2.62	1.94	0.75	1/2-13	1.23	1.23
	1-5/8	6.1											
	40mm	3.0	46.7	117.6	47.8	88.9	100.1	66.5	49.2	19.1	M12x1.75	31.2	31.2
209	1-5/8	6.7	1.85	5.00	2.00	3.75	4.25	2.86	2.13	0.75	1/2-13	1.23	1.26
	1-11/16	6.7											
	1-3/4	6.6											
	45mm	3.2	47.0	127.0	50.8	95.3	108.0	72.6	54.0	19.1	M12x1.75	31.2	32.0
210	1-15/16	8.6	1.86	5.50	2.00	4.00	4.63	3.13	2.25	0.88	5/8-11	1.23	1.26
	2	8.5											
	50mm	4.2	47.2	139.7	50.8	101.6	117.6	79.5	57.2	22.4	M16x2	31.2	32.0

#S dimension will vary slightly depending on true shaft diameter

* Mounting surface bolt holes on all GRIP TIGHT Tapped Base Units must have at least 1/16" bolt clearance

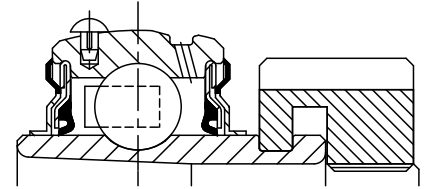
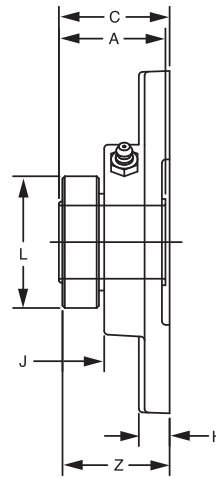
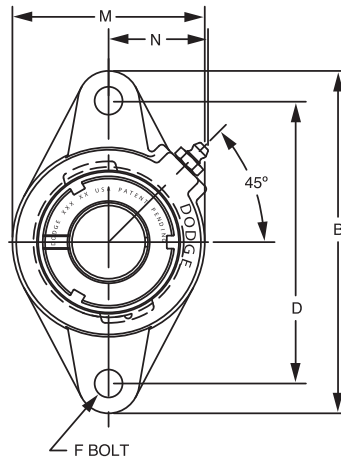
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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY 2-BOLT FLANGE BEARINGS

Lube Fitting Thread Size -
203 Series - 1/4 - 28 Tapered Thread
204 Series and Larger - 1/8 - 27 NPT



Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
203	1/2	129301	F2B-GT-008	129490	F2B-GT-03	136588	AN-GT-03-008-D
	5/8	129302	F2B-GT-010			136521	AN-GT-03-010-D
	17mm	129321	F2B-GT-17M			136589	AN-GT-03-17M-D
204	3/4	129303	F2B-GT-012	129491	F2B-GT-04	136522	AN-GT-04-012-D
	20mm	129322	F2B-GT-20M			136553	AN-GT-04-20M-D
205	7/8	129304	F2B-GT-014	129492	F2B-GT-05	136590	AN-GT-05-014-D
	15/16	129305	F2B-GT-015			136523	AN-GT-05-015-D
	1	129306	F2B-GT-100			136524	AN-GT-05-100-D
	25mm	129323	F2B-GT-25M			136554	AN-GT-05-25M-D
206	1-1/8	129307	F2B-GT-102	129493	F2B-GT-06	136525	AN-GT-06-102-D
	1-3/16	129308	F2B-GT-103			136526	AN-GT-06-103-D
	1-1/4	129309	F2B-GT-104S			136527	AN-GT-06-104S-D
	30mm	129324	F2B-GT-30M			136555	AN-GT-06-30M-D
207	1-1/4	129310	F2B-GT-104	129494	F2B-GT-07	136528	AN-GT-07-104-D
	1-3/8	129311	F2B-GT-106			136591	AN-GT-07-106-D
	1-7/16	129312	F2B-GT-107			136529	AN-GT-07-107-D
	35mm	129325	F2B-GT-35M			136556	AN-GT-07-35M-D
208	1-1/2	129313	F2B-GT-108	129495	F2B-GT-08	136530	AN-GT-08-108-D
	1-5/8	129373	F2B-GT-110			136592	AN-GT-01-110-D
	40mm	129326	F2B-GT-40M			136593	AN-GT-08-40M-D
209	1-5/8	129314	F2B-GT-110L	129496	F2B-GT-09	136531	AN-GT-09-110L-D
	1-11/16	129315	F2B-GT-111			136532	AN-GT-09-111-D
	1-3/4	129316	F2B-GT-112			136533	AN-GT-09-112-D
	45mm	129327	F2B-GT-45M			136557	AN-GT-09-45M-D
210	1-15/16	129317	F2B-GT-115	129497	F2B-GT-10	136534	AN-GT-10-115-D
	2	129318	F2B-GT-200			136535	AN-GT-10-200-D
	50mm	129328	F2B-GT-50M			136558	AN-GT-10-50M-D
211	2	129337	F2B-GTM-200	129498	F2B-GT-11	136600	AN-GTM-11-200-D
	2-3/16	129319	F2B-GT-203			136536	AN-GT-11-203-D
	2-1/4	129378	F2B-GT-204			136537	AN-GT-11-204-D
	55mm	129329	F2B-GT-55M			136559	AN-GT-11-55M-D
212	2-1/4	064472	F2B-GTM-204	129078	F2B-GT-12	136601	AN-GTM-12-204-D
	2-7/16	064211	F2B-GT-207			136538	AN-GT-12-207-D
	60mm	068861	F2B-GT-60M			136594	AN-GT-12-60M-D

@ Assembled to order.

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY 2-BOLT FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	C#	D	F Bolt Dia.	H	J	L	M	N	Z
203	1/2	0.9	1.29	3.88	1.42	3.00	3/8	0.38	0.58	1.40	2.13	1.13	1.43
	5/8	0.8											
	17mm	0.3	32.8	98.6	36.1	76.2	M10	9.7	14.7	35.6	54.1	28.7	36.3
204	3/4	1.7	1.48	4.41	1.63	3.53	3/8	0.50	0.65	1.50	2.38	1.50	1.64
	20mm	0.6	37.6	112.0	41.4	89.7	M10	12.7	16.5	38.1	60.5	38.1	41.7
205	7/8	2.0	1.46	4.88	1.57	3.89	7/16	0.52	0.63	1.80	2.75	1.44	1.59
	15/16	1.9											
	1	1.8											
206	25mm	0.8	37.1	124.0	39.9	98.8	M10	13.2	16.0	45.7	69.9	36.6	40.4
	1-1/8	2.8	1.61	5.56	1.71	4.59	7/16	0.50	0.68	2.08	3.13	1.56	1.74
	1-3/16	2.7											
207	1-1/4	2.5											
	30mm	1.3	40.9	141.2	43.4	116.7	M12	12.7	17.3	52.8	79.5	39.6	44.2
	1-1/4	4.3	1.62	6.13	1.79	5.12	1/2	0.56	0.63	2.38	3.75	1.84	1.85
208	1-3/8	4.1											
	1-7/16	3.9											
	35mm	1.9	41.1	155.7	45.5	130.0	M12	14.2	16.0	60.5	95.3	46.7	47.0
209	1-1/2	5.0	1.84	6.75	2.01	5.66	1/2	0.56	0.67	2.62	4.13	1.83	2.02
	1-5/8	4.8											
	40mm	2.3	46.7	171.5	51.1	143.8	M12	14.2	17.0	66.5	104.9	46.5	51.3
210	1-5/8	6.2	1.85	7.06	2.03	5.84	1/2	0.63	0.66	2.86	4.38	1.91	2.06
	1-11/16	6.10											
	1-3/4	6.0											
211	45mm	2.7	47.0	179.3	51.6	148.3	M14	16.0	16.8	72.6	111.3	48.5	52.3
	1-15/16	6.9	1.86	7.44	2.07	6.19	1/2	0.63	0.63	3.13	4.56	2.03	2.10
	2	6.8											
212	50mm	3.2	47.2	189.0	52.6	157.2	M16	16.0	16.0	79.5	115.8	51.6	53.3
	2	8.0	1.93	8.63	2.19	7.25	5/8	0.67	0.65	3.43	5.25	2.27	2.25
	2-3/16	7.9											
211	2-1/4	7.8											
	55mm	3.70	49.0	219.2	55.6	184.2	M16	17.0	16.5	87.1	133.4	57.7	57.2
	2-1/4	9.3	2.12	9.81	2.36	7.96	5/8	0.81	0.71	3.69	5.50	2.47	2.42
212	2-7/16	9.2											
	60mm	4.5	53.8	249.2	59.9	202.1	M16	20.6	18.0	93.7	139.7	62.7	61.5

#C dimension will vary slightly depending on true shaft diameter.

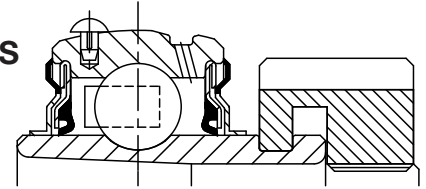
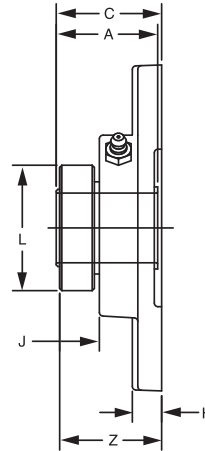
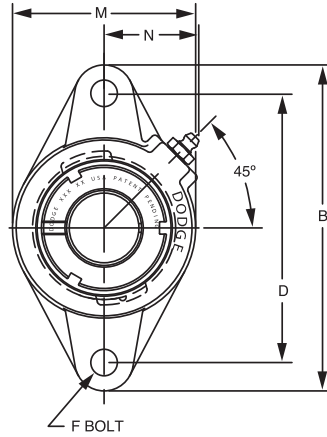
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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTAH AIR HANDLING NORMAL DUTY 2-BOLT FLANGE BEARINGS

Lube Fitting Thread Size -
203 Series - 1/4 - 28 Tapered Thread
204 Series and Larger - 1/8 - 27 NPT



Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
203	1/2	@	F2B-GTAH-008			136588	AN-GT-03-008-D
	5/8	129320	F2B-GTAH-010	129499	F2B-GTAH-03	136521	AN-GT-03-010-D
	17mm	@	F2B-GTAH-17M			136589	AN-GT-03-17M-D
204	3/4	075221	F2B-GTAH-012	075222	F2B-GTAH-04	136522	AN-GT-04-012-D
	20mm	@	F2B-GTAH-20M			136553	AN-GT-04-20M-D
205	7/8	@	F2B-GTAH-014	073850	F2B-GTAH-05	136590	AN-GT-05-014-D
	15/16	@	F2B-GTAH-015			136523	AN-GT-05-015-D
	1	073849	F2B-GTAH-100			136524	AN-GT-05-100-D
	25mm	@	F2B-GTAH-25M			136554	AN-GT-05-25M-D
206	1-1/8	@	F2B-GTAH-102	064079	F2B-GTAH-06	136525	AN-GT-06-102-D
	1-3/16	073222	F2B-GTAH-103			136526	AN-GT-06-103-D
	1-1/4	@	F2B-GTAH-104S			136527	AN-GT-06-104S-D
	30mm	@	F2B-GTAH-30M			136555	AN-GT-06-30M-D
207	1-1/4	@	F2B-GTAH-104	129500	F2B-GTAH-07	136528	AN-GT-07-104-D
	1-3/8	@	F2B-GTAH-106			136591	AN-GT-07-106-D
	1-7/16	@	F2B-GTAH-107			136529	AN-GT-07-107-D
	35mm	@	F2B-GTAH-35M			136556	AN-GT-07-35M-D
208	1-1/2	@	F2B-GTAH-108	@	F2B-GTAH-08	136530	AN-GT-08-108-D
	1-5/8	@	F2B-GTAH-110			136592	AN-GT-08-110-D
	40mm	@	F2B-GTAH-40M			136593	AN-GT-08-40M-D
209	1-5/8	@	F2B-GTAH-110L	075677	F2B-GTAH-09	136531	AN-GT-09-110L-D
	1-11/16	075676	F2B-GTAH-111			136532	AN-GT-09-111-D
	1-3/4	@	F2B-GTAH-112			136533	AN-GT-09-112-D
	45mm	@	F2B-GTAH-45M			136557	AN-GT-09-45M-D
210	1-15/16	@	F2B-GTAH-115	@	F2B-GTAH-10	136534	AN-GT-10-115-D
	2	@	F2B-GTAH-200			136535	AN-GT-10-200-D
	50mm	@	F2B-GTAH-50M			136558	AN-GT-10-50M-D
211	2	@	F2B-GTMAH-200	@	F2B-GTAH-11	136600	AN-GTM-11-200-D
	2-3/16	@	F2B-GTAH-203			136536	AN-GT-11-203-D
	2-1/4	075222	F2B-GTAH-204			136537	AN-GT-11-204-D
	55mm	@	F2B-GTAH-55M			136559	AN-GT-11-55M-D
212	2-1/4	@	F2B-GTMAH-204	@	F2B-GTAH-12	136601	AN-GTM-12-204-D
	2-7/16	@	F2B-GTAH-207			136538	AN-GT-12-207-D
	60mm	@	F2B-GTAH-60M			136594	AN-GT-12-60M-D

@ Assembled to order.

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTAH AIR HANDLING NORMAL DUTY 2-BOLT FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

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GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	C#	D	F Bolt Dia.	H	J	L	M	N	Z
203	1/2	0.9	1.29	3.88	1.42	3.00	3/8	0.38	0.58	1.40	2.13	1.13	1.43
	5/8	0.8											
	17mm	0.3	32.8	98.6	36.1	76.2	M10	9.7	14.7	35.6	54.1	28.7	36.3
204	3/4	1.7	1.48	4.41	1.63	3.53	3/8	0.50	0.65	1.50	2.38	1.50	1.64
	20mm	0.6	37.6	112.0	41.4	89.7	M10	12.7	16.5	38.1	60.5	38.1	41.7
205	7/8	2.0	1.46	4.88	1.57	3.89	7/16	0.52	0.63	1.80	2.75	1.44	1.59
	15/16	1.9											
	1	1.8											
206	25mm	0.8	37.1	124.0	39.9	98.8	M10	13.2	16.0	45.7	69.9	36.6	40.4
	1-1/8	2.8	1.61	5.56	1.71	4.59	7/16	0.50	0.68	2.08	3.13	1.56	1.74
	1-3/16	2.7											
207	1-1/4	2.5											
	30mm	1.3	40.9	141.2	43.4	116.7	M12	12.7	17.3	52.8	79.5	39.6	44.2
	1-1/4	4.3	1.62	6.13	1.79	5.12	1/2	0.56	0.63	2.38	3.75	1.84	1.85
208	1-3/8	4.1											
	1-7/16	3.9											
	35mm	1.9	41.1	155.7	45.5	130.0	M12	14.2	16.0	60.5	95.3	46.7	47.0
209	1-1/2	5.0	1.84	6.75	2.01	5.66	1/2	0.56	0.67	2.62	4.13	1.83	2.02
	1-5/8	4.8											
	40mm	2.3	46.7	171.5	51.1	143.8	M12	14.2	17.0	66.5	104.9	46.5	51.3
210	1-5/8	6.2	1.85	7.06	2.03	5.84	1/2	0.63	0.66	2.86	4.38	1.91	2.06
	1-11/16	6.1											
	45mm	2.7	47.0	179.3	51.6	148.3	M14	16.0	16.8	72.6	111.3	48.5	52.3
211	1-3/4	6.0											
	2	6.8											
	50mm	3.2	47.2	189.0	52.6	157.2	M16	16.0	16.0	79.5	115.8	51.6	53.3
212	2	8.0	1.93	8.63	2.19	7.25	5/8	0.67	0.65	3.43	5.25	2.27	2.25
	2-3/16	7.9											
	55mm	3.7	49.0	219.2	55.6	184.2	M16	17.0	16.5	87.1	133.4	57.7	57.2
212	2-1/4	9.30	2.12	9.81	2.36	7.96	5/8	0.81	0.71	3.69	5.50	2.47	2.42
	2-7/16	9.2											
	60mm	4.5	53.8	249.2	59.9	202.1	M16	20.6	18.0	93.7	139.7	62.7	61.5

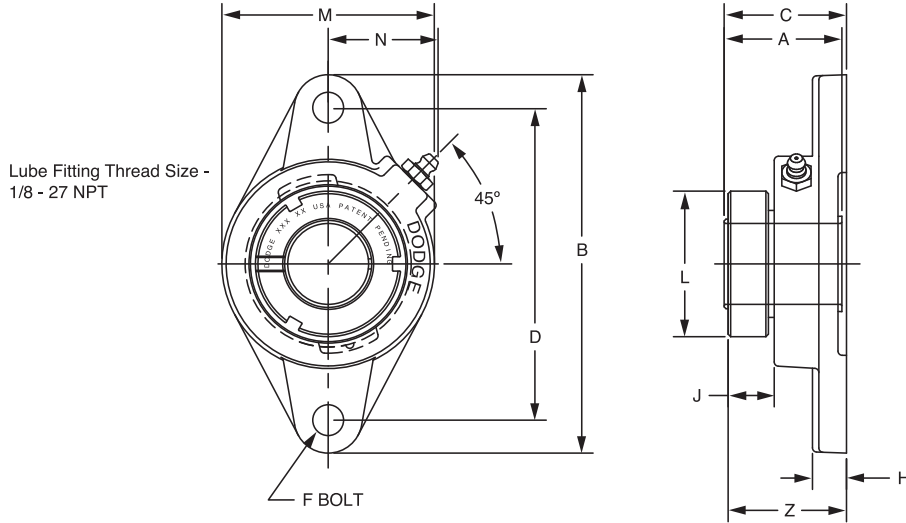
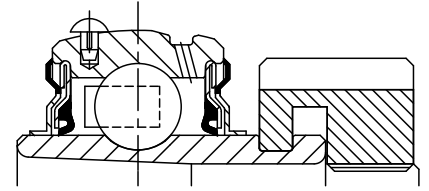
#C dimension will vary slightly depending on true shaft diameter.

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTM MEDIUM DUTY 2-BOLT FLANGE BEARINGS



Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
205	3/4	129369	F2B-GTM-012	129492	F2B-GT-05	136597	AN-GTM-05-012-D
206	1 25mm	129330	F2B-GTM-100	129493	F2B-GT-06	136541	AN-GTM-06-100-D
		136268	F2B-GTM-25M			136561	AN-GTM-06-25M-D
207	1-3/16 1-1/4 30mm	129331	F2B-GTM-103	129494	F2B-GT-07	136542	AN-GTM-07-103-D
		129310	F2B-GT-104			136528	AN-GT-07-104-D
		136269	F2B-GTM-30M			136562	AN-GTM-07-30M-D
208	1-7/16 35mm	129332	F2B-GTM-107	129495	F2B-GT-08	136543	AN-GTM-08-107-D
		136270	F2B-GTM-35M			136563	AN-GTM-08-35M-D
209	1-1/2 1-5/8 40mm	129333	F2B-GTM-108	129496	F2B-GT-09	136598	AN-GTM-09-108-D
		129314	F2B-GT-110L			136531	AN-GT-09-110L-D
		136271	F2B-GTM-40M			136564	AN-GTM-09-40M-D
210	1-11/16 1-3/4 45mm	129334	F2B-GTM-111	129497	F2B-GT-10	136544	AN-GTM-10-111-D
		129335	F2B-GTM-112			136599	AN-GTM-10-112-D
		136272	F2B-GTM-405M			136565	AN-GTM-10-45M-D
211	1-15/16 2 50mm	129336	F2B-GTM-115	129498	F2B-GT-11	136545	AN-GTM-11-115-D
		129337	F2B-GTM-200			136600	AN-GTM-11-200-D
		136273	F2B-GTM-50M			136566	AN-GTM-11-50M-D
212	2-3/16 2-1/4 55mm	@	F2B-GTM-203	129078	F2B-GT-12	136546	AN-GTM-12-203-D
		064472	F2B-GTM-204			136601	AN-GTM-12-204-D
		136274	F2B-GTM-55M			136567	AN-GTM-12-55M-D

@ Assembled to order.

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTM MEDIUM DUTY 2-BOLT FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	C#	D	F Bolt Dia.	H	J	L	M	N	Z
205	3/4	2.1	1.46	4.88	1.57	3.89	7/16	0.52	0.63	1.80	2.75	1.44	1.59
			37.1	124.0	39.9	98.8	M10	13.2	16.0	45.7	69.9	36.6	40.4
206	1 25mm	2.9	1.61	5.56	1.71	4.59	7/16	0.50	0.68	2.08	3.13	1.56	1.74
		1.4	40.9	141.2	43.4	116.7	M12	12.7	17.3	52.8	79.5	39.6	44.2
207	1-3/16 1-1/4 30mm	4.4	1.62	6.13	1.79	5.12	1/2	0.56	0.63	2.38	3.75	1.84	1.85
		4.3											
208	1-7/16 35mm	5.1	1.84	6.75	2.01	5.66	1/2	0.56	0.67	2.62	4.13	1.83	2.02
		2.5	46.7	171.5	51.1	143.8	M12	14.2	17.0	66.5	104.9	46.5	51.3
209	1-1/2 1-5/8 40mm	6.3	1.85	7.06	2.03	5.84	1/2	0.63	0.66	2.86	4.38	1.91	2.06
		6.2											
210	1-11/16 1-3/4 45mm	7.0	1.86	7.44	2.07	6.19	1/2	0.63	0.63	3.13	4.56	2.03	2.10
		6.9											
211	1-15/16 2 50mm	8.1	1.93	8.63	2.19	7.25	5/8	0.67	0.65	3.43	5.25	2.27	2.25
		8.0											
212	2-3/16 2-1/4 55mm	9.4	2.12	9.81	2.36	7.96	5/8	0.81	0.71	3.69	5.50	2.47	2.42
		9.3											
		4.6	53.8	249.2	59.9	202.1	M16	20.6	18.0	93.7	139.7	62.7	61.5

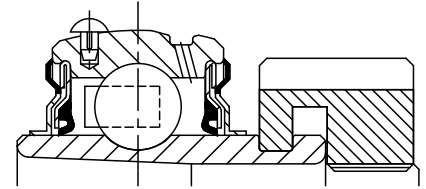
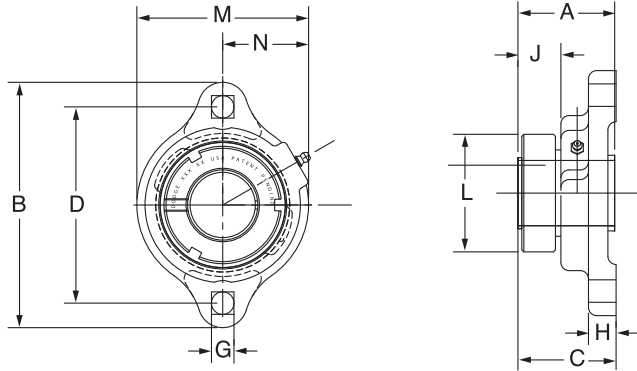
#C dimension will vary slightly depending on true shaft diameter.

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT LFT NORMAL DUTY 2-BOLT FLANGE BEARINGS



Lube fitting thread size -
203 - 204 Series - 1/4-28 tapered thread
205 - 207 Series - 1/8 - 27 NPT

Series	Shaft Size	Complete Unit		Unit without Adapter & Nut		Adapter & Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
203	1/2	136331	LFT-GT-008	136355	LFT-GT-03	136588	AN-GT-03-008-D
	5/8	136332	LFT-GT-010			136521	AN-GT-03-010-D
	17mm	@	LFT-GT-17M			136589	AN-GT-03-17M-D
204	3/4	136333	LFT-GT-012	136356	LFT-GT-04	136522	AN-GT-04-012-D
	20mm	068878	LFT-GT-20M			136553	AN-GT-04-20M-D
205	7/8	136334	LFT-GT-014	136357	LFT-GT-05	136590	AN-GT-05-014-D
	15/16	136335	LFT-GT-015			136523	AN-GT-05-015-D
	1	136336	LFT-GT-100			136524	AN-GT-05-100-D
	25mm	068685	LFT-GT-25M			136554	AN-GT-05-25M-D
206	1-1/8	136337	LFT-GT-102	136358	LFT-GT-06	136525	AN-GT-06-102-D
	1-3/16	136338	LFT-GT-103			136526	AN-GT-06-103-D
	1-1/4	136339	LFT-GT-104S			136527	AN-GT-06-104S-D
	30mm	075489	LFT-GT-30M			136555	AN-GT-06-30M-D
207	1-1/4	136340	LFT-GT-104	136359	LFT-GT-07	136528	AN-GT-07-104-D
	1-3/8	136341	LFT-GT-106			136591	AN-GT-07-106-D
	1-7/16	136342	LFT-GT-107			136529	AN-GT-07-107-D
	35mm	@	LFT-GT-35M			136556	AN-GT-07-35M-D

@ Assembled to order.

Series	Shaft Size	Weight lbs kg	A	B	C#	D	G	H	J	L	M	N*
203	1/2	0.70	1.29	3.19	1.30	2.50	0.28	0.38	0.58	1.40	2.13	1.23
	5/8	0.65										
	17mm	0.31	32.8	81.0	33.0	63.5	7.1	9.7	14.7	35.6	54.1	31.2
204	3/4	0.91	1.48	3.56	1.51	2.81	0.34	0.42	0.66	1.50	2.38	1.34
	20mm	0.40	37.6	90.4	38.4	71.4	8.6	10.7	16.8	38.1	60.5	34.0
205	7/8	1.07	1.46	3.75	1.46	3.00	0.34	0.42	0.58	1.80	2.63	1.44
	15/16	1.02										
	1	0.97										
206	25mm	0.43	37.1	95.3	37.1	76.2	8.6	10.7	14.7	45.7	66.8	36.6
	1-1/8	1.63	1.61	4.44	1.64	3.56	0.41	0.47	0.65	2.08	3.25	1.72
	1-3/16	1.53										
	1-1/4	1.48										
207	30mm	0.67	40.9	112.8	41.7	90.4	10.4	11.9	16.5	52.8	82.6	43.7
	1-1/4	1.99	1.62	4.82	1.63	3.94	0.41	0.50	0.57	2.38	3.50	1.83
207	1-3/8	1.89										
	1-7/16	1.84										
	35mm	0.83	41.1	122.4	41.4	100.1	10.4	12.7	14.5	60.5	88.9	46.5

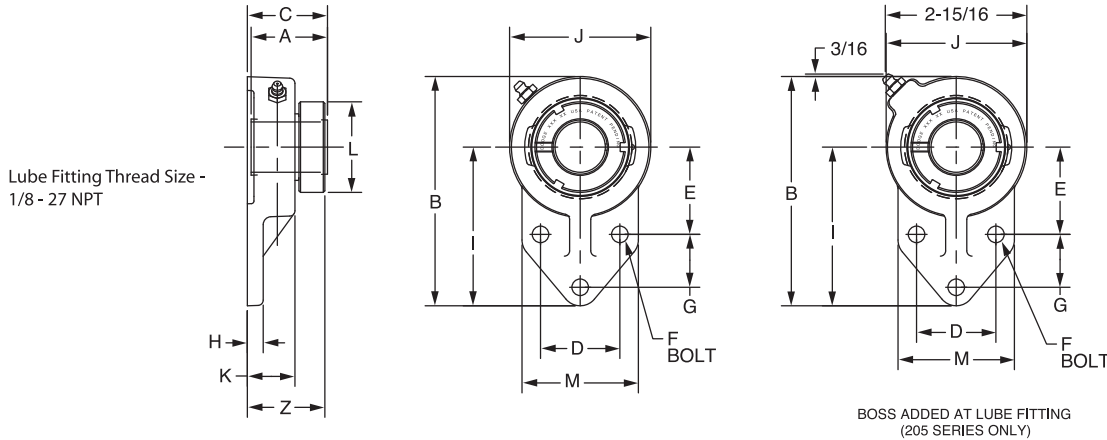
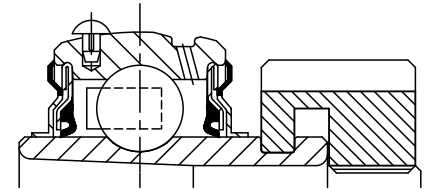
#C dimension will vary slightly depending on true shaft diameter

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY FLANGED BRACKETED BEARINGS



Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
204	3/4	129615	FB-GT-012	129511	FB-GT-04	136522	AN-GT-04-012-D
205	7/8	129616	FB-GT-014	129512	FB-GT-05	136590	AN-GT-05-014-D
	15/16	129617	FB-GT-015			136523	AN-GT-05-015-D
	1	129618	FB-GT-100			136524	AN-GT-05-100-D
206	1-1/8	129619	FB-GT-102	129513	FB-GT-06	136525	AN-GT-06-102-D
	1-3/16	129620	FB-GT-103			136526	AN-GT-06-103-D
	1-1/4	129621	FB-GT-104S			136527	AN-GT-06-104S-D
207	1-1/4	129622	FB-GT-104	129514	FB-GT-07	136528	AN-GT-07-104-D
	1-3/8	129623	FB-GT-106			136591	AN-GT-07-106-D
	1-7/16	129624	FB-GT-107			136529	AN-GT-07-107-D
210	1-15/16	129625	FB-GT-115	129515	FB-GT-10	136534	AN-GT-10-115-D
	2	129626	FB-GT-200			136535	AN-GT-10-200-D

Series	Shaft Size	Weight lbs	A	B	C#	D	E	F Bolt Dia.	G	H	I	J	K	L	M	Z
204	3/4	1.3	1.46	4.75	1.71	1.63	1.81	3/8	1.13	0.38	3.38	2.75	1.11	1.80	2.50	1.70
205	7/8	2.3	1.46	4.75	1.71	1.63	1.81	3/8	1.13	0.38	3.38	2.75	1.11	1.80	2.50	1.70
	15/16															
206	1	3.2	1.61	5.38	1.80	1.88	2.06	3/8	1.25	0.38	3.75	3.25	1.13	2.08	2.75	1.83
	1-1/8															
	1-3/16															
207	1-1/4	3.4	1.62	6.13	1.91	2.00	2.37	1/2	1.25	0.50	4.25	3.75	1.31	2.38	3.25	1.97
	1-3/8															
	1-7/16															
210	1-15/16	5.7	1.86	7.50	2.11	2.75	2.94	1/2	1.63	0.50	5.19	4.63	1.50	3.13	4.00	2.14
	2															

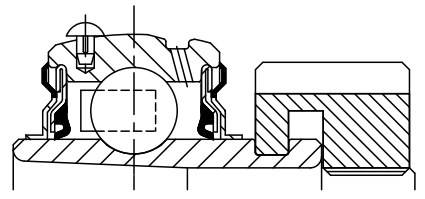
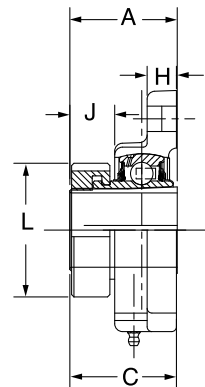
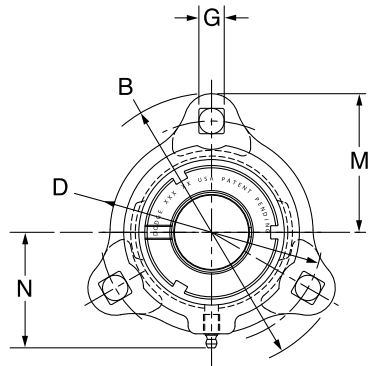
#C dimension will vary slightly depending on true shaft diameter.

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT LF NORMAL DUTY 3-BOLT FLANGE BEARINGS



Lube fitting thread size -
203 - 204 Series - 1/4-28 tapered thread
205 - 207 Series - 1/8 - 27 NPT

Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
203	1/2	136343	LF-GT-008	136360	LF-GT-03	136588	AN-GT-03-008-D
	5/8	136344	LF-GT-010			136521	AN-GT-03-010-D
	17mm	@	LF-GT-17M			136589	AN-GT-03-17M-D
204	3/4	136345	LF-GT-012	136361	LF-GT-04	136522	AN-GT-04-012-D
	20mm	074017	LF-GT-20M			136553	AN-GT-04-20M-D
205	7/8	136346	LF-GT-014	136362	LF-GT-05	136590	AN-GT-05-014-D
	15/16	136347	LF-GT-015			136523	AN-GT-05-015-D
	1	136348	LF-GT-100			136524	AN-GT-05-100-D
	25mm	@	LF-GT-25M			136554	AN-GT-05-25M-D
206	1-1/8	136349	LF-GT-102	136363	LF-GT-06	136525	AN-GT-06-102-D
	1-3/16	136350	LF-GT-103			136526	AN-GT-06-103-D
	1-1/4	136351	LF-GT-104S			136527	AN-GT-06-104S-D
	30mm	@	LF-GT-30M			136555	AN-GT-06-30M-D
207	1-1/4	136352	LF-GT-104	136364	LF-GT-07	136528	AN-GT-07-104-D
	1-3/8	136353	LF-GT-106			136591	AN-GT-07-106-D
	1-7/16	136354	LF-GT-107			136529	AN-GT-07-107-D
	35mm	@	LF-GT-35M			136556	AN-GT-07-35M-D

Series	Shaft Size	Weight lbs kg	A	B	C#	D	G	H	J	L	M	N*
203	1/2	0.75	1.29	3.19	1.30	2.50	0.28	0.38	0.58	1.40	1.59	1.84
	5/8	0.70										
	17mm	0.33	32.8	81.0	33.0	63.5	7.1	9.7	14.7	35.6	40.4	46.7
204	3/4	0.95	1.48	3.56	1.51	2.81	0.34	0.42	0.66	1.50	1.78	1.56
	20mm	0.42	37.6	90.4	38.4	71.4	8.6	10.7	16.8	38.1	45.2	39.6
205	7/8	1.22	1.46	3.75	1.46	3.00	0.34	0.42	0.58	1.80	1.88	1.70
	15/16	1.17										
	1	1.12										
	25mm	0.52	37.1	95.3	37.1	76.2	8.6	10.7	14.7	45.7	47.8	43.2
206	1-1/8	1.78	1.61	4.44	1.64	3.56	0.41	0.47	0.65	2.08	2.22	2.02
	1-3/16	1.68										
	1-1/4	1.63										
	30mm	0.74	40.9	112.8	41.7	90.4	10.4	11.9	16.5	52.8	56.4	51.3
207	1-1/4	2.24	1.62	4.81	1.63	3.94	0.41	0.50	0.57	2.38	2.41	2.14
	1-3/8	2.14										
	1-7/16	2.09										
	35mm	0.95	41.1	122.2	41.4	100.1	10.4	12.7	14.5	60.5	61.2	54.4

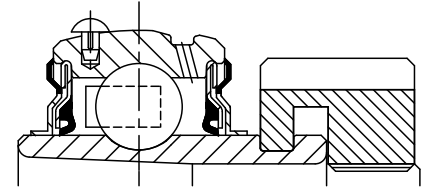
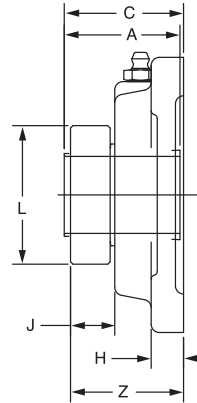
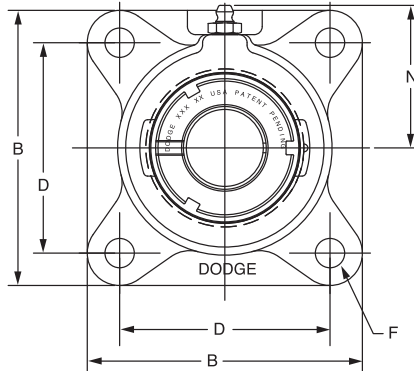
C dimension will vary slightly depending on true shaft diameter

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY 4-BOLT FLANGE BEARINGS



Lube Fitting Thread Size -
203 Series - 1/4-28 Tapered Thread
204 Series and Larger - 1/8-27 NPT

Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
203	1/2	129637	F4B-GT-008	129464	F4B-GT-03	136588	AN-GT-03-008-D
	5/8	129638	F4B-GT-010			136521	AN-GT-03-010-D
	17mm	129667	F4B-GT-17M			136589	AN-GT-03-17M-D
204	3/4	129639	F4B-GT-012	129465	F4B-GT-04	136522	AN-GT-04-012-D
	20mm	129668	F4B-GT-20M			136553	AN-GT-04-20M-D
205	7/8	129640	F4B-GT-014	129466	F4B-GT-05	136590	AN-GT-05-014-D
	15/16	129641	F4B-GT-015			136523	AN-GT-05-015-D
	1	129642	F4B-GT-100			136524	AN-GT-05-100-D
	25mm	129669	F4B-GT-25M			136554	AN-GT-05-25M-D
206	1-1/8	129643	F4B-GT-102	129467	F4B-GT-06	136525	AN-GT-06-102-D
	1-3/16	129644	F4B-GT-103			136526	AN-GT-06-103-D
	1-1/4	129645	F4B-GT-104S			136527	AN-GT-06-104S-D
	30mm	129670	F4B-GT-30M			136555	AN-GT-06-30M-D
207	1-1/4	129646	F4B-GT-104	129468	F4B-GT-07	136528	AN-GT-07-104-D
	1-3/8	129647	F4B-GT-106			136591	AN-GT-07-106-D
	1-7/16	129648	F4B-GT-107			136529	AN-GT-07-107-D
	35mm	129671	F4B-GT-35M			136556	AN-GT-07-35M-D

@Assembled to order

Series	Shaft Size	Weight lbs kg	A	B	C#	D	F Bolt Dia.	H	J	L	N	Z
203	1/2	1.4	1.29	3.00	1.42	2.13	3/8	0.44	0.58	1.40	1.69	1.43
	5/8	1.3										
	17mm	0.6	32.8	76.2	36.1	54.0	M10	11.2	14.7	35.6	42.9	36.3
204	3/4	1.7	1.48	3.38	1.63	2.5	3/8	0.44	0.65	1.50	1.94	1.64
	20mm	0.8	37.6	85.9	41.4	63.5	M10	11.2	16.5	38.1	49.3	41.7
205	7/8	2.2	1.46	3.75	1.57	2.75	7/16	0.50	0.63	1.80	2.06	1.59
	15/16	2.2										
	1	2.2										
206	25mm	1.0	37.1	95.3	39.9	69.9	M10	12.7	16.0	45.7	52.3	40.4
	1-1/8	3.8	1.61	4.25	1.71	3.25	7/16	0.50	0.68	2.08	2.19	1.74
	1-3/16	3.7										
	1-1/4	3.7										
207	30mm	1.7	40.9	108.0	43.4	82.6	M10	12.7	17.3	52.8	55.6	44.2
	1-1/4	4.4	1.62	4.75	1.79	3.63	1/2	0.56	0.63	2.38	2.44	1.85
	1-3/8	4.4										
207	1-7/16	4.3										
	35mm	2.0	41.1	120.7	45.5	92.1	M12	14.2	16.0	60.5	62.0	47.0

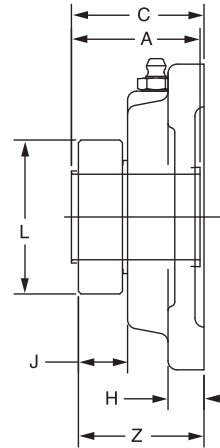
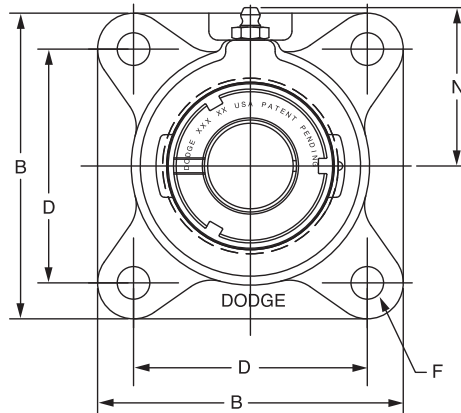
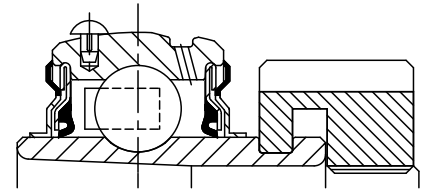
#C dimension will vary slightly depending on true shaft diameter.

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY 4-BOLT FLANGE BEARINGS



Lube Fitting Thread Size -
203 Series - 1/4-28 Tapered Thread
204 Series and Larger - 1/8-27 NPT

Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
208	1-1/2	129649	F4B-GT-108	129469	F4B-GT-08	136530	AN-GT-08-108-D
	1-5/8	129374	F4B-GT-110			136592	AN-GT-08-110-D
	40mm	129672	F4B-GT-40M			136593	AN-GT-08-40M-D
209	1-5/8	129650	F4B-GT-110L	129470	F4B-GT-09	136531	AN-GT-09-110L-D
	1-11/16	129651	F4B-GT-111			136532	AN-GT-09-111-D
	1-3/4	129652	F4B-GT-112			136533	AN-GT-09-112-D
	45mm	129673	F4B-GT-45M			136557	AN-GT-09-45M-D
210	1-15/16	129653	F4B-GT-115	129471	F4B-GT-10	136534	AN-GT-10-115-D
	2	129654	F4B-GT-200			136535	AN-GT-10-200-D
	50mm	129674	F4B-GT-50M			136558	AN-GT-10-50M-D
211	2	129687	F4B-GTM-200	129472	F4B-GT-11	136600	AN-GTM-11-200-D
	2-3/16	129655	F4B-GT-203			136536	AN-GT-11-203-D
	2-1/4	129379	F4B-GT-204			136537	AN-GT-11-204-D
	55mm	129675	F4B-GT-55M			136559	AN-GT-11-55M-D
212	2-1/4	129689	F4B-GTM-204	129473	F4B-GT-12	136601	AN-GTM-12-204-D
	2-7/16	129656	F4B-GT-207			136538	AN-GT-12-207-D
	60mm	129676	F4B-GT-60M			136594	AN-GT-12-60M-D
214	2-1/2	129691	F4B-GTM-208	129474	F4B-GT-14	136548	AN-GTM-14-208-D
	2-11/16	129657	F4B-GT-211			136539	AN-GT-14-211-D
	70mm	129677	F4B-GT-70M			136560	AN-GT-14-70M-D
215	2-15/16	129658	F4B-GT-215	129475	F4B-GT-15	136540	AN-GT-15-215-D
	3	075700	F4B-GT-300			136595	AN-GT-15-300-D
	75mm	129678	F4B-GT-75M			136596	AN-GT-15-75M-D

@Assembled to order

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY 4-BOLT FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	C#	D	F Bolt Dia.	H	J	L	N	Z
208	1-1/2	5.8	1.84	5.13	2.01	4.00	1/2	0.56	0.67	2.62	2.38	2.02
	1-5/8	5.6										
	40mm	2.6	46.7	130.3	51.1	101.6	M12	14.2	17.0	66.5	60.5	51.3
209	1-5/8	6.0	1.85	5.38	2.03	4.13	1/2	0.63	0.66	2.86	2.75	2.06
	1-11/16	6.0										
	1-3/4	5.9										
210	45mm	2.7	47.0	136.7	51.6	104.8	M12	16.0	16.8	72.6	69.9	52.3
	1-15/16	6.6	1.86	5.63	2.07	4.38	1/2	0.63	0.63	3.13	2.88	2.10
	2	6.5										
211	50mm	3.1	47.2	143.0	52.6	111.1	M12	16.0	16.0	79.5	73.2	53.3
	2	10.1	1.93	6.50	2.19	5.13	5/8	0.69	0.65	3.43	3.25	2.25
	2-3/16	9.7										
212	2-1/4	9.6										
	55mm	5.0	49.0	165.1	55.6	130.2	M16	17.5	16.5	87.1	82.6	57.2
	2-1/4	11.9	2.12	6.88	2.36	5.63	5/8	0.69	0.71	3.69	3.50	2.43
214	2-7/16	11.2										
	60mm	5.9	53.8	174.8	59.9	142.9	M16	17.5	18.0	93.7	88.9	61.7
	2-1/2	15.9	2.39	7.38	2.85	5.88	5/8	0.69	0.70	4.00	3.69	2.89
215	2-11/16	15.4										
	70mm	6.6	60.7	187.5	72.4	149.2	M16	17.5	17.8	101.6	93.7	73.4
	2-15/16	16.4	2.46	7.75	3.02	6.00	3/4	1.00	0.77	4.44	3.88	3.02
215	3	16.2										
	75mm	8.6	62.5	196.9	76.7	152.4	M18	25.4	19.6	112.8	98.6	76.7

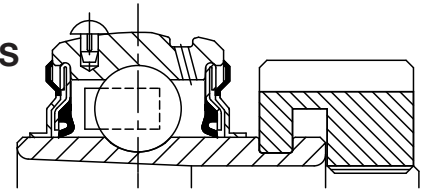
#C dimension will vary slightly depending on true shaft diameter.

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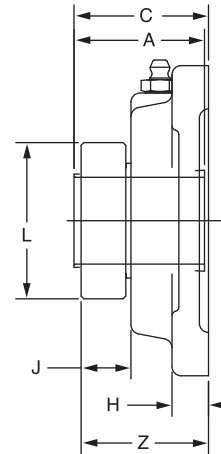
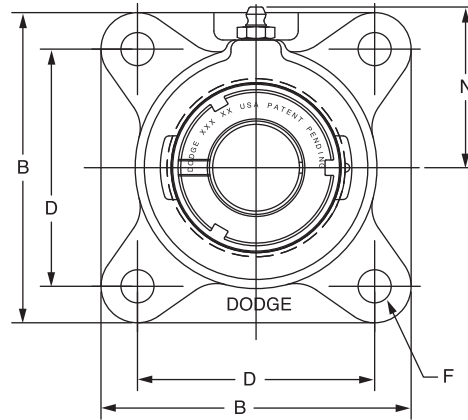
SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTAH AIR HANDLING NORMAL DUTY 4-BOLT FLANGE BEARINGS



Lube Fitting Thread Size -
203 Series - 1/4-28 Tapered Thread
204 Series and Large - 1/8-27 NPT



Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
203	1/2	@	F4B-GTAH-008	@	F4B-GTAH-03	136588	AN-GT-03-008-D
	5/8	@	F4B-GTAH-010			136521	AN-GT-03-010-D
	17mm	@	F4B-GTAH-17M			136589	AN-GT-03-17M-D
204	3/4	@	F4B-GTAH-012	@	F4B-GTAH-04	136522	AN-GT-04-012-D
	20mm	@	F4B-GTAH-20M			136553	AN-GT-04-20M-D
205	7/8	@	F4B-GTAH-014	129476	F4B-GTAH-05	136590	AN-GT-05-014-D
	15/16	075679	F4B-GTAH-015			136523	AN-GT-05-015-D
	1	129659	F4B-GTAH-100			136524	AN-GT-05-100-D
	25mm	@	F4B-GTAH-25M			136554	AN-GT-05-25M-D
206	1-1/8	@	F4B-GTAH-102	129477	F4B-GTAH-06	136525	AN-GT-06-102-D
	1-3/16	129660	F4B-GTAH-103			136526	AN-GT-06-103-D
	1-1/4	@	F4B-GTAH-104S			136527	AN-GT-06-104S-D
	30mm	@	F4B-GTAH-30M			136555	AN-GT-06-30M-D
207	1-1/4	@	F4B-GTAH-104	129478	F4B-GTAH-07	136528	AN-GT-07-104-D
	1-3/8	@	F4B-GTAH-106			136591	AN-GT-07-106-D
	1-7/16	129661	F4B-GTAH-107			136529	AN-GT-07-107-D
	35mm	@	F4B-GTAH-35M			136556	AN-GT-07-35M-D

@Assembled to order

FEATURES/BENEFITS PAGE B5-2	HOW TO ORDER/NOMENCLATURE PAGE B5-4	SELECTION PAGE B5-5	RELATED PRODUCTS PAGE B5-70
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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTAH AIR HANDLING NORMAL DUTY 4-BOLT FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	C#	D	F Bolt Dia.	H	J	L	N	Z
203	1/2	1.4	1.29	3.00	1.42	2.13	3/8	0.44	0.58	1.40	1.69	1.43
	5/8	1.3										
	17mm	0.6	32.8	76.2	36.1	54.0	M10	11.2	14.7	35.6	42.9	36.3
204	3/4	1.7	1.48	3.38	1.63	2.5	3/8	0.44	0.65	1.50	1.94	1.64
	20mm	0.8	37.6	85.9	41.4	63.5	M10	11.2	16.5	38.1	49.3	41.7
205	7/8	2.2	1.46	3.75	1.57	2.75	7/16	0.50	0.63	1.80	2.06	1.59
	15/16	2.2										
	1	2.2										
206	25mm	1.0	37.1	95.3	39.9	69.9	M10	12.7	16.0	45.7	52.3	40.4
	1-1/8	3.8	1.61	4.25	1.71	3.25	7/16	0.50	0.68	2.08	2.19	1.74
	1-3/16	3.7										
207	1-1/4	4.4	1.62	4.75	1.79	3.63	1/2	0.56	0.63	2.38	2.44	1.85
	1-3/8	4.4										
	1-7/16	4.3										
	35mm	2.0	41.1	120.7	45.5	92.1	M12	14.2	16.0	60.5	62.0	47.0

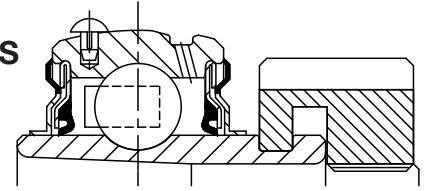
#C dimension will vary slightly depending on true shaft diameter.

FEATURES/BENEFITS PAGE B5-2	HOW TO ORDER/NOMENCLATURE PAGE B5-4	SELECTION PAGE B5-5	RELATED PRODUCTS PAGE B5-70
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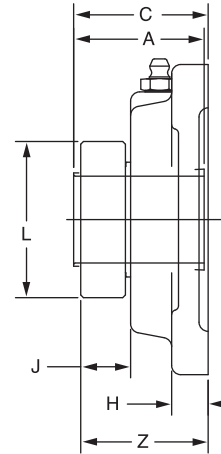
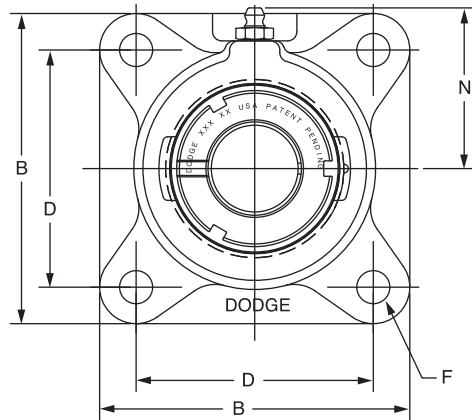
SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTAH AIR HANDLING NORMAL DUTY 4-BOLT FLANGE BEARINGS



Lube Fitting Thread Size -
203 Series - 1/4-28 Tapered Thread
204 Series and Large - 1/8-27 NPT



Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
208	1-1/2	@	F4B-GTAH-108	129479	F4B-GTAH-08	136530	AN-GT-08-108-D
	1-5/8	@	F4B-GTAH-110			136592	AN-GT-08-110-D
	40mm	@	<i>F4B-GTAH-40M</i>			136593	<i>AN-GT-08-40M</i>
209	1-5/8	@	F4B-GTAH-110L	129480	F4B-GTAH-09	136531	AN-GT-09-110L-D
	1-11/16	129662	F4B-GTAH-111			136532	AN-GT-09-111-D
	1-3/4	065607	F4B-GTAH-112			136533	AN-GT-09-112-D
	45mm	@	<i>F4B-GTAH-45M</i>			136557	<i>AN-GT-09-45M-D</i>
210	1-15/16	129663	F4B-GTAH-115	129481	F4B-GTAH-10	136534	AN-GT-10-115-D
	2	@	F4B-GTAH-200			136535	AN-GT-10-200-D
	50mm	068273	<i>F4B-GTAH-50M</i>			136558	<i>AN-GT-10-50M-D</i>
211	2	@	F4B-GTMAH-200	129482	F4B-GTAH-11	136600	AN-GTM-11-200-D
	2-3/16	129664	F4B-GTAH-203			136536	AN-GT-11-203-D
	2-1/4	@	F4B-GTAH-204			136537	AN-GT-11-204-D
	55mm	@	<i>F4B-GTAH-55M</i>			136559	<i>AN-GT-11-55M-D</i>
212	2-1/4	@	F4B-GTMAH-204	129483	F4B-GTAH-12	136601	AN-GTM-12-204
	2-7/16	129665	F4B-GTAH-207			136538	AN-GT-12-207-D
	60mm	@	<i>F4B-GTAH-60M</i>			136594	<i>AN-GT-12-60M-D</i>
214	2-1/2	@	F4B-GTMAH-208	129484	F4B-GTAH-14	136547	AN-GTM-14-208-D
	2-11/16	@	F4B-GTAH-211			136548	AN-GT-14-211-D
	70mm	@	<i>F4B-GTAH-70M</i>			136568	<i>AN-GT-14-70M-D</i>
215	2-15/16	129666	F4B-GTAH-215	129485	F4B-GTAH-15	136540	AN-GT-15-215-D
	3	@	F4B-GTAH-300			136595	AN-GT-15-300-D
	75mm	@	<i>F4B-GTAH-75M</i>			136596	<i>AN-GT-15-75M-D</i>

@Assembled to order

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTAH AIR HANDLING NORMAL DUTY 4-BOLT FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	C#	D	F Bolt Dia.	H	J	L	N	Z
208	1-1/2	5.8	1.84	5.13	2.01	4.00	1/2	0.56	0.67	2.62	2.38	2.02
	1-5/8	5.6										
	40mm	2.6	46.7	130.3	51.1	101.6	M12	14.2	17.0	66.5	60.5	51.3
209	1-5/8	6.0	1.85	5.38	2.03	4.13	1/2	0.63	0.66	2.86	2.75	2.06
	1-11/16	6.0										
	1-3/4	5.9										
210	45mm	2.7	47.0	136.7	51.6	104.8	M14	16.0	16.8	72.6	69.9	52.3
	1-15/16	6.6	1.86	5.63	2.07	4.38	1/2	0.63	0.63	3.13	2.88	2.10
	2	6.5										
211	50mm	3.1	47.2	143.0	52.6	111.1	M16	16.0	16.0	79.5	73.2	53.3
	2	10.1	1.93	6.50	2.19	5.13	5/8	0.69	0.65	3.43	3.25	2.25
	2-3/16	9.7										
212	2-1/4	9.6										
	55mm	5.0	49.0	165.1	55.6	130.2	M16	17.5	16.5	87.1	82.6	57.2
	2-1/4	11.9	2.12	6.88	2.36	5.63	5/8	0.69	0.71	3.69	3.50	2.43
214	2-7/16	11.2										
	60mm	5.9	53.8	174.8	59.9	142.9	M16	17.5	18.0	93.7	88.9	61.7
	2-1/2	15.9	2.39	7.38	2.85	5.88	5/8	0.69	0.70	4.00	3.69	2.89
215	2-11/16	15.4										
	70mm	6.6	60.7	187.5	72.4	149.2	M16	17.5	17.8	101.6	93.7	73.4
	2-15/16	16.4	2.46	7.75	3.02	6.00	3/4	1.00	0.77	4.44	3.88	3.02
215	3	16.2										
	75mm	8.6	62.5	196.9	76.7	152.4	M18	25.4	19.6	112.8	98.6	76.7

#C dimension will vary slightly depending on true shaft diameter.

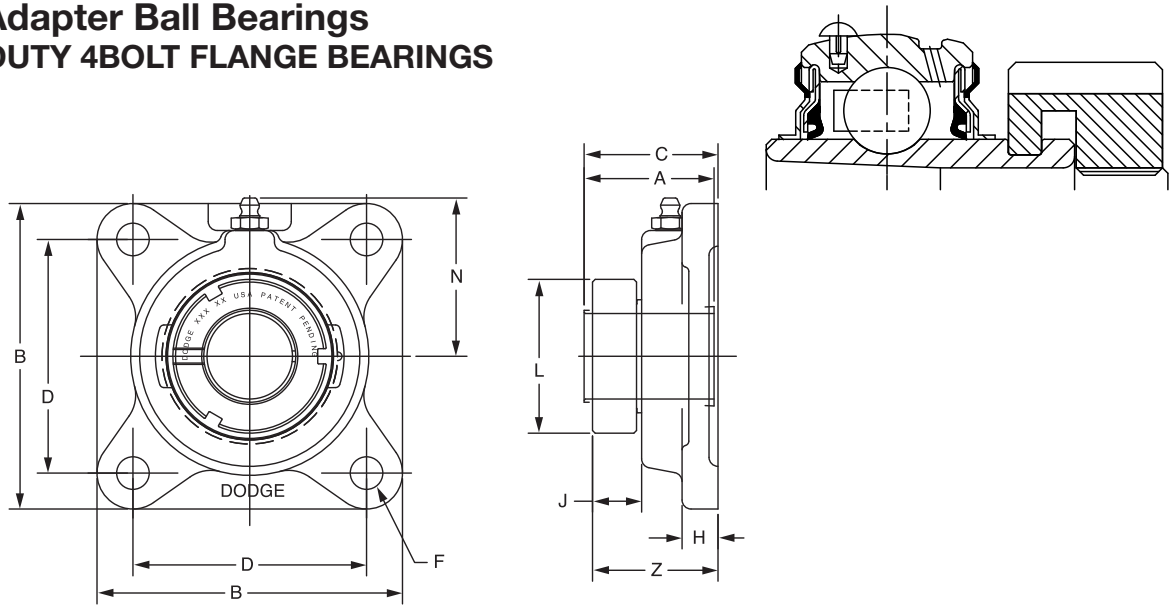
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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTM MEDIUM DUTY 4BOLT FLANGE BEARINGS

Lube Fitting Thread Size -
1/8 - 27 NPT



Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
205	3/4	129679	F4B-GTM-012	129466	F4B-GT-05	136597	AN-GTM-05-012-D
206	1 25mm	129680	F4B-GTM-100	129467	F4B-GT-06	136541	AN-GTM-06-100-D
		136275	F4B-GTM-25M			136561	AN-GTM-06-25M-D
207	1-3/16 1-1/4 30mm	129681	F4B-GTM-103	129468	F4B-GT-07	136542	AN-GTM-07-103-D
		129646	F4B-GT-104			136528	AN-GT-07-104-D
		136276	F4B-GTM-30M			136562	AN-GTM-07-30M-D
208	1-7/16 35mm	129682	F4B-GTM-107	129469	F4B-GT-08	136543	AN-GTM-08-107-D
		136277	F4B-GTM-35M			136563	AN-GTM-08-35M-D
209	1-1/2 40mm	129683	F4B-GTM-108	129470	F4B-GT-09	136598	AN-GTM-09-108-D
		136278	F4B-GTM-40M			136564	AN-GTM-09-40M-D
210	1-11/16 1-3/4 45mm	129684	F4B-GTM-111	129471	F4B-GT-10	136544	AN-GTM-10-111-D
		129685	F4B-GTM-112			136599	AN-GTM-10-112-D
		136279	F4B-GTM-45M			136565	AN-GTM-10-45M-D
211	1-15/16 2 50mm	129686	F4B-GTM-115	129472	F4B-GT-11	136545	AN-GTM-11-115-D
		129687	F4B-GTM-200			136600	AN-GTM-11-200-D
		136280	F4B-GTM-50M			136566	AN-GTM-11-50M-D
212	2-3/16 2-1/4 55mm	129688	F4B-GTM-203	129473	F4B-GT-12	136546	AN-GTM-12-203-D
		129689	F4B-GTM-204			136601	AN-GTM-12-204-D
		136281	F4B-GTM-55M			136567	AN-GTM-12-55M-D
214	2-7/16 2-1/2 65mm	129690	F4B-GTM-207	129474	F4B-GT-14	136547	AN-GTM-14-207-D
		129691	F4B-GTM-208			136548	AN-GTM-14-208-D
		136282	F4B-GTM-65M			136568	AN-GTM-14-65M-D
215	2-11/16 70mm	129692	F4B-GTM-211	129475	F4B-GT-15	136549	AN-GTM-15-211-D
		136283	F4B-GTM-70M			136569	AN-GTM-15-70M-D
216	2-15/16 3 75mm	129693	F4B-GTM-215	129486	F4B-GT-16	136550	AN-GTM-16-215-D
		129694	F4B-GTM-300			136551	AN-GTM-16-300-D
		136284	F4B-GTM-75M			136570	AN-GTM-16-75M-D
218	3-7/16 3-1/2 85mm	129695	F4B-GTM-307	129487	F4B-GT-18	136552	AN-GTM-18-307-D
		129696	F4B-GTM-308			136603	AN-GTM-18-308-D
		136285	F4B-GTM-85M			136571	AN-GTM-18-85M-D

@Assembled to order

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTM MEDIUM DUTY 4-BOLT FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs. kg	A	B	C#	D	F Bolt Dia.	H	J	L	N	Z
205	3/4	2.3	1.46 37.1	3.75 95.3	1.57 39.9	2.75 69.9	7/16 M10	0.50 12.7	0.63 16.0	1.80 45.7	2.06 52.3	1.59 40.4
206	1 25mm	3.9 1.9	1.61 40.9	4.25 108.0	1.71 43.4	3.25 82.6	7/16 M10	0.50 12.7	0.68 17.3	2.08 52.8	2.19 55.6	1.74 44.2
207	1-3/16 1-1/4 30mm	4.5 4.4 2.2	1.62 41.1	4.75 120.7	1.79 45.5	3.63 92.1	1/2 M12	0.56 14.2	0.63 16.0	2.38 60.5	2.44 62.0	1.85 47.0
208	1-7/16 35mm	5.9 2.9	1.84 46.7	5.13 130.3	2.01 51.1	4.00 101.6	1/2 M12	0.56 14.2	0.67 17.0	2.62 66.5	2.38 60.5	2.02 51.3
209	1-1/2 40mm	6.1 3.0	1.85 47.0	5.38 136.7	2.03 51.6	4.13 104.8	1/2 M12	0.63 16.0	0.66 16.8	2.86 72.6	2.75 69.9	2.06 52.3
210	1-11/16 1-3/4 45mm	7.1 7.0 3.4	1.86 47.2	5.63 143.0	2.07 52.6	4.38 111.1	1/2 M12	0.63 16.0	0.63 16.0	3.13 79.5	2.88 73.2	2.10 53.3
211	1-15/16 2 50mm	11.1 11.0 5.4	1.93 49.0	6.50 165.1	2.19 55.6	5.13 130.2	5/8 M16	0.69 17.5	0.65 16.5	3.43 87.1	3.25 82.6	2.25 57.2
212	2-3/16 2-1/4 55mm	13.4 13.3 6.5	2.12 53.8	6.88 174.8	2.36 59.9	5.63 142.9	5/8 M16	0.69 17.5	0.71 18.0	3.69 93.7	3.50 88.9	2.43 61.7
214	2-7/16 2-1/2 65mm	14.7 14.6 7.1	2.39 60.7	7.38 187.5	2.85 72.4	5.88 149.2	5/8 M16	0.69 17.5	0.70 17.8	4.00 101.6	3.69 93.7	2.89 73.4
215	2-11/16 70mm	19.0 9.2	2.46 62.5	7.75 196.9	3.02 76.7	6.00 152.4	3/4 M18	1.00 25.4	0.77 19.6	4.44 112.8	3.88 98.6	3.02 76.7
216	2-15/16 3 75mm	20.70 20.6 10.0	2.70 68.6	7.75 196.9	3.40 86.4	6.00 152.4	3/4 M18	0.88 22.4	0.87 22.1	4.69 119.1	4.09 103.9	3.37 85.6
218	3-7/16 3-1/2 85mm	36.1 17.5	2.80 71.1	8.44 214.4	3.62 91.9	6.75 171.5	3/4 M18	1.00 25.4	0.81 20.6	5.19 131.8	4.63 117.6	3.59 91.2

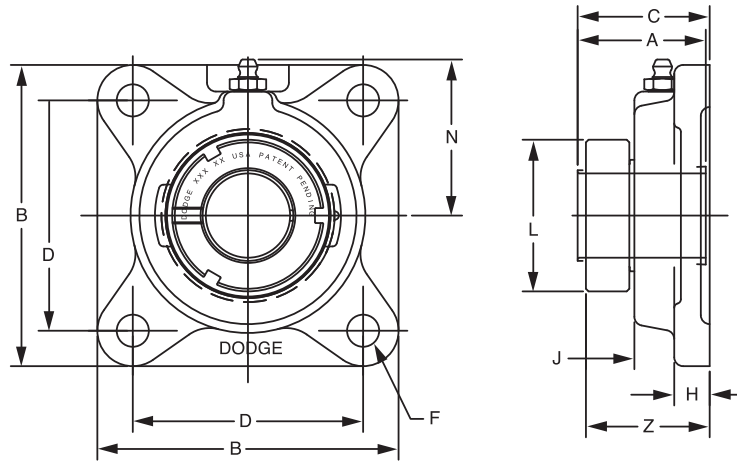
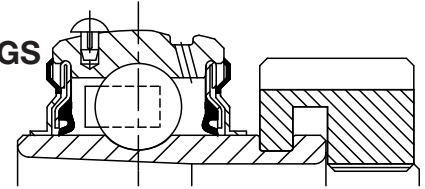
#C dimension will vary slightly depending on true shaft diameter.

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTMAH AIR HANDLING MEDIUM DUTY 4-BOLT FLANGE BEARINGS



Lube Fitting Thread Size -
1/8 - 27 NPT

Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
205	3/4	@	F4B-GTMAH-012	129476	F4B-GTAH-05	136597	AN-GTM-05-012-D
206	1	129697	F4B-GTMAH-100	129477	F4B-GTAH-06	136541	AN-GTM-06-100-D
	25mm	@	F4B-GTMAH-25M			136561	AN-GTM-06-25M-D
207	1-3/16	129698	F4B-GTMAH-103	129478	F4B-GTAH-07	136542	AN-GTM-07-103-D
	1-1/4	@	F4B-GTAH-104			136528	AN-GT-07-104-D
	30mm	@	F4B-GTMAH-30M			136562	AN-GTM-07-30M-D
208	1-7/16	129699	F4B-GTMAH-107	129479	F4B-GTAH-08	136543	AN-GTM-08-107-D
	35mm	@	F4B-GTMAH-35M			136563	AN-GTM-08-35M-D
209	1-1/2	075313	F4B-GTMAH-108	129480	F4B-GTAH-09	136598	AN-GTM-09-108-D
210	40mm	@	F4B-GTMAH-40M	129481	F4B-GTAH-10	136564	AN-GTM-09-40M-D
	1-11/16	064670	F4B-GTMAH-111			136544	AN-GTM-10-111-D
	1-3/4	@	F4B-GTMAH-112			136599	AN-GTM-10-112-D
211	45mm	@	F4B-GTMAH-45M	129482	F4B-GTAH-11	136565	AN-GTM-10-45M-D
	1-15/16	129700	F4B-GTMAH-115			136545	AN-GTM-11-115-D
	2	@	F4B-GTMAH-200			136600	AN-GTM-11-200-D
212	50mm	@	F4B-GTMAH-50M	129483	F4B-GTAH-12	136566	AN-GTM-11-50M-D
	2-3/16	129701	F4B-GTMAH-203			136546	AN-GTM-12-203-D
	2-1/4	@	F4B-GTMAH-204			136601	AN-GTM-12-204-D
214	55mm	@	F4B-GTMAH-55M	129484	F4B-GTAH-14	136567	AN-GTM-12-55M-D
	2-7/16	129702	F4B-GTMAH-207			136547	AN-GTM-14-207-D
	2-1/2	075792	F4B-GTMAH-208			136548	AN-GTM-14-208-D
215	65mm	@	F4B-GTMAH-65M	129485	F4B-GTAH-15	136568	AN-GTM-14-65M-D
	2-11/16	@	F4B-GTMAH-211			136549	AN-GTM-11-211-D
216	70mm	@	F4B-GTMAH-70M	129488	F4B-GTAH-16	136569	AN-GTM-11-70M-D
	2-15/16	129703	F4B-GTMAH-215			136550	AN-GTM-16-215-D
	3	075314	F4B-GTMAH-300			136551	AN-GTM-16-300-D
218	75mm	@	F4B-GTMAH-75M	129489	F4B-GTAH-18	136570	AN-GTM-16-75M-D
	3-7/16	129704	F4B-GTMAH-307			136552	AN-GTM-18-307-D
	3-1/2	@	F4B-GTMAH-308			136603	AN-GTM-18-308-D
	85mm	@	F4B-GTMAH-85M			136571	AN-GTM-18-85M-D

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTMAH AIR HANDLING MEDIUM DUTY 4-BOLT FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs. kg	A	B	C#	D	F Bolt Dia.	H	J	L	N	Z
205	3/4	2.3	1.46	3.75	1.57	2.75	7/16	0.50	0.63	1.80	2.06	1.59
			37.1	95.3	39.9	69.9	M10	12.7	16.0	45.7	52.3	40.4
206	1 25mm	3.9 1.9	1.61	4.25	1.71	3.25	7/16	0.50	0.68	2.08	2.19	1.74
			40.9	108.0	43.4	82.6	M10	12.7	17.3	52.8	55.6	44.2
207	1-3/16 1-1/4 30mm	4.5 4.4 2.2	1.62	4.75	1.79	3.63	1/2	0.56	0.63	2.38	2.44	1.85
			41.1	120.7	45.5	92.1	M12	14.2	16.0	60.5	62.0	47.0
208	1-7/16 35mm	5.9 2.9	1.84	5.13	2.01	4.00	1/2	0.56	0.67	2.62	2.38	2.02
			46.7	130.3	51.1	101.6	M12	14.2	17.0	66.5	60.5	51.3
209	1-1/2 40mm	6.1 3.0	1.85	5.38	2.03	4.13	1/2	0.63	0.66	2.86	2.75	2.06
			47.0	136.7	51.6	104.8	M14	16.0	16.8	72.6	69.9	52.3
210	1-11/16 1-3/4 45mm	7.1 7.0 3.4	1.86	5.63	2.07	4.38	1/2	0.63	0.63	3.13	2.88	2.10
			47.2	143.0	52.6	111.1	M16	16.0	16.0	79.5	73.2	53.3
211	1-15/16 2 50mm	11.1 11.0 5.4	1.93	6.50	2.19	5.13	5/8	0.69	0.65	3.43	3.25	2.25
			49.0	165.1	55.6	130.2	M16	17.5	16.5	87.1	82.6	57.2
212	2-3/16 2-1/4 55mm	13.4 13.3 6.5	2.12	6.88	2.36	5.63	5/8	0.69	0.71	3.69	3.50	2.43
			53.8	174.8	59.9	142.9	M16	17.5	18.0	93.7	88.9	61.7
214	2-7/16 2-1/2 65mm	14.7 14.6 7.1	2.39	7.38	2.85	5.88	5/8	0.69	0.70	4.00	3.69	2.89
			60.7	187.5	72.4	149.2	M16	17.5	17.8	101.6	93.7	73.4
215	2-11/16 70mm	19.0 9.2	2.46	7.75	3.02	6.00	3/4	1.00	0.77	4.44	3.88	3.02
			62.5	196.9	76.7	152.4	M18	25.4	19.6	112.8	98.6	76.7
216	2-15/16 3 75mm	20.7 20.6 10.0	2.70	7.75	3.40	6.00	3/4	0.88	0.87	4.69	4.09	3.37
			68.6	196.9	86.4	152.4	M18	22.4	22.1	119.1	103.9	85.6
218	3-7/16 3-1/2 85mm	36.1 17.5	2.80	8.44	3.62	6.75	3/4	1.00	0.81	5.19	4.63	3.59
			71.1	214.4	91.9	171.5	M18	25.4	20.6	131.8	117.6	91.2

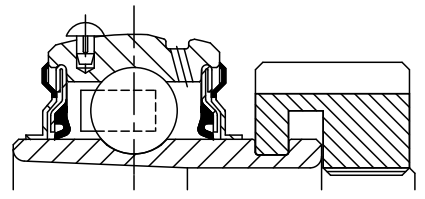
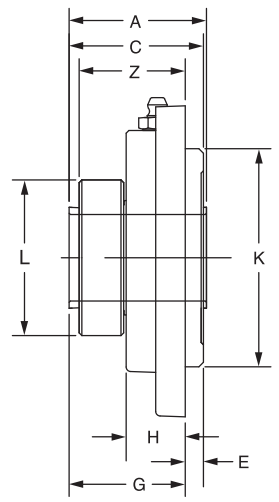
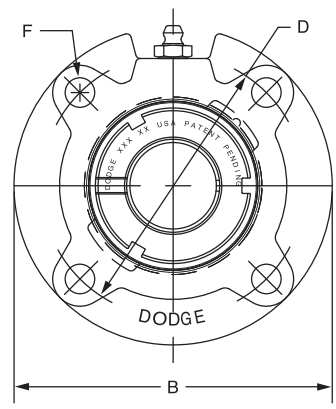
#C dimension will vary slightly depending on true shaft diameter.

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY PILOTED FLANGE BEARINGS



Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
206	1-1/8	129735	FC-GT-102	129501	FC-GT-06	136525	AN-GT-06-102-D
	1-3/16	129736	FC-GT-103			136526	AN-GT-06-103-D
	1-1/4	129737	FC-GT-104S			136527	AN-GT-06-104S-D
	30mm	129750	FC-GT-30M			136555	AN-GT-06-30M-D
207	1-1/4	129738	FC-GT-104	129502	FC-GT-07	136528	AN-GT-07-104-D
	1-3/8	129739	FC-GT-106			136591	AN-GT-07-106-D
	1-7/16	129740	FC-GT-107			136529	AN-GT-07-107-D
	35mm	129751	FC-GT-35M			136556	AN-GT-07-35M-D
208	1-1/2	129741	FC-GT-108	129503	FC-GT-08	136530	AN-GT-08-108-D
	1-5/8	129375	FC-GT-110			136592	AN-GT-08-110-D
	40mm	129752	FC-GT-40M			136593	AN-GT-08-40M-D
209	1-5/8	129742	FC-GT-110L	129504	FC-GT-09	136531	AN-GT-09-110L-D
	1-11/16	129743	FC-GT-111			136532	AN-GT-09-111-D
	1-3/4	129744	FC-GT-112			136533	AN-GT-09-112-D
	45mm	129753	FC-GT-45M			136557	AN-GT-09-45M-D
210	1-15/16	129745	FC-GT-115	129505	FC-GT-10	136534	AN-GT-10-115-D
	2	129746	FC-GT-200			136535	AN-GT-10-200-D
	50mm	129754	FC-GT-50M			136558	AN-GT-10-50M-D
211	2	129765	FC-GTM-200	129506	FC-GT-11	136600	AN-GTM-11-200-D
	2-3/16	129747	FC-GT-203			136536	AN-GT-11-203-D
	2-1/4	129380	FC-GT-204			136537	AN-GT-11-204-D
	55mm	129755	FC-GT-55M			136559	AN-GT-11-55M-D
212	2-1/4	129767	FC-GTM-204	129507	FC-GT-12	136601	AN-GTM-12-204-D
	2-7/16	129748	FC-GT-207			136538	AN-GT-12-207-D
	60mm	129756	FC-GT-60M			136594	AN-GT-12-60M-D
214	2-1/2	129769	FC-GTM-208	129508	FC-GT-14	136548	AN-GTM-14-208-D
	2-11/16	129749	FC-GT-211			136539	AN-GT-14-211-D
	70mm	129757	FC-GT-70M			136560	AN-GT-14-70M-D

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY PILOTED FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	C#	D	E	F Bolt Dia.	G#	H	K	L	Z
206	1-1/8	3.0	1.61	4.38	1.68	3.63	0.25	3/8	1.43	0.81	3.000/2.998	2.08	1.46
	1-3/16	3.0											
	1-1/4	3.0											
	30mm	1.4	40.9	111.3	42.7	92.2	6.4	M10	36.3	20.6	76.20/76.15	52.8	37.1
207	1-1/4	4.1	1.62	5.00	1.81	4.13	0.38	3/8	1.44	0.84	3.375/3.373	2.38	1.49
	1-3/8	4.0											
	1-7/16	4.0											
	35mm	1.6	41.1	127.0	46.0	104.9	9.7	M10	36.6	21.3	85.73/85.67	60.5	37.8
208	1-1/2	4.9	1.84	5.25	2.01	4.38	0.44	7/16	1.58	0.89	3.625/3.623	2.62	1.58
	1-5/8	4.7											
	40mm	2.1	46.7	133.4	51.1	111.3	11.2	M12	40.1	22.6	92.08/92.02	66.5	40.1
209	1-5/8	6.2	1.85	5.75	1.97	4.75	0.44	1/2	1.53	0.91	4.000/3.998	2.86	1.57
	1-11/16	6.1											
	1-3/4	6.1											
	45mm	2.50	47.0	146.1	50.0	120.7	11.2	M12	38.9	23.1	101.60/101.55	72.6	39.9
210	1-15/16	6.2	1.86	6.13	2.02	5.13	0.47	1/2	1.55	0.92	4.250/4.248	3.13	1.58
	2	6.2											
	50mm	2.6	47.2	155.7	51.3	130.3	11.9	M12	39.4	23.4	107.95/107.90	79.5	40.1
211	2	8.0	1.93	6.38	2.26	5.38	0.63	1/2	1.63	1.00	4.500/4.498	3.43	1.69
	2-3/16	8.0											
	2-1/4	6.9											
	55mm	3.4	49.0	162.1	57.4	136.7	16.0	M12	41.4	25.4	114.30/114.25	87.1	42.9
212	2-1/4	11.6	2.12	7.13	2.52	6.00	0.88	1/2	1.65	1.00	5.000/4.998	3.69	1.71
	2-7/16	11.6											
	60mm	4.9	53.8	181.1	64.0	152.4	22.4	M12	41.9	25.4	127.00/126.95	93.7	43.4
214	2-1/2	13.8	2.39	7.63	2.86	6.50	1.13	1/2	1.74	1.06	5.500/5.498	4.00	1.77
	2-11/16	13.6											
	70mm	5.8	60.7	193.8	72.6	165.1	28.7	M12	44.2	26.9	139.70/139.65	101.6	45.0

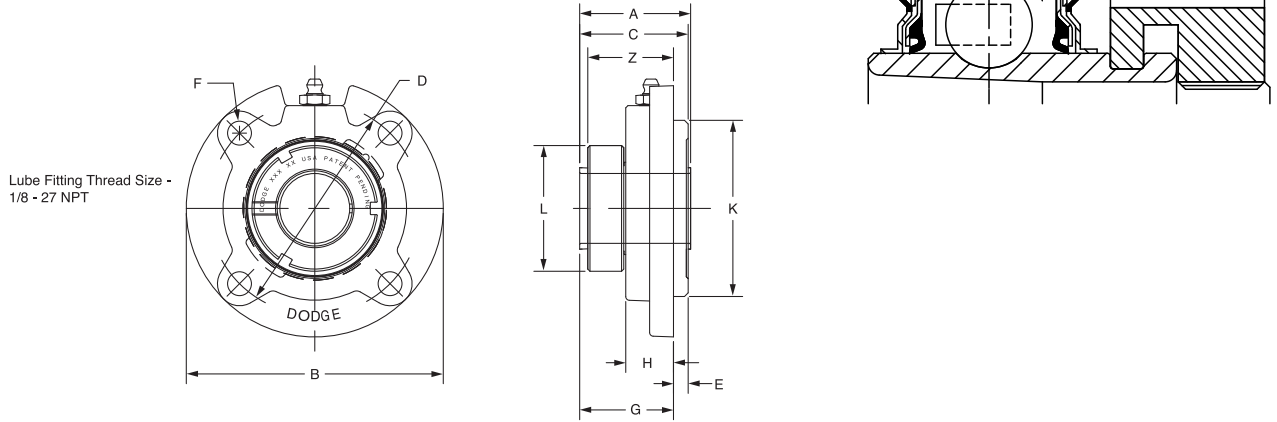
#C & G dimensions will vary slightly depending on true shaft diameter.

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTM MEDIUM DUTY PILOTED FLANGE BEARINGS



Lube Fitting Thread Size -
1/8 - 27 NPT

Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
206	1	129758	FC-GTM-100	129501	FC-GT-06	136541	AN-GTM-06-100-D
	25mm	136286	FC-GTM-25M			136561	AN-GTM-06-25M-D
207	1-3/16	129759	FC-GTM-103	129502	FC-GT-07	136542	AN-GTM-07-103-D
	1-1/4	129738	FC-GT-104			136528	AN-GT-07-104-D
	30mm	136287	FC-GTM-30M			136562	AN-GTM-07-30M-D
208	1-7/16	129760	FC-GTM-107	129503	FC-GT-08	136543	AN-GTM-08-107-D
	1-1/2	129741	FC-GT-108			136530	AN-GT-08-108-D
	35mm	136288	FC-GTM-35M			136563	AN-GTM-08-35M-D
209	1-1/2	129761	FC-GTM-108L	129504	FC-GT-09	136598	AN-GTM-09-108-D
	1-5/8	129742	FC-GT-110L			136531	AN-GT-09-110-D
	40mm	136289	FC-GTM-40M			136564	AN-GTM-09-40M-D
210	1-11/16	129762	FC-GTM-111	129505	FC-GT-10	136544	AN-GTM-10-111-D
	1-3/4	129763	FC-GTM-112			136599	AN-GTM-10-112-D
	45mm	136290	FC-GTM-45M			136565	AN-GTM-10-45M-D
211	1-15/16	129764	FC-GTM-115	129506	FC-GT-11	136545	AN-GTM-11-115-D
	2	129765	FC-GTM-200			136600	AN-GTM-11-200-D
	50mm	136291	FC-GTM-50M			136566	AN-GTM-11-50M-D
212	2-3/16	129766	FC-GTM-203	129507	FC-GT-12	136546	AN-GTM-12-203-D
	2-1/4	129767	FC-GTM-204			136601	AN-GTM-12-204-D
	55mm	139292	FC-GTM-55M			136567	AN-GTM-12-55M-D
214	2-7/16	129768	FC-GTM-207	129508	FC-GT-14	136547	AN-GTM-14-207-D
	2-1/2	129769	FC-GTM-208			136548	AN-GTM-14-208-D
	65mm	136293	FC-GTM-65M			136568	AN-GTM-14-65M-D
216	2-15/16	129770	FC-GTM-215	129509	FC-GT-16	136550	AN-GTM-16-215-D
	3	129771	FC-GTM-300			136551	AN-GTM-16-300-D
	75mm	136294	FC-GTM-75M			136570	AN-GTM-16-75M-D
218	3-7/16	129772	FC-GTM-307	129510	FC-GT-18	136552	AN-GTM-18-307-D
	3-1/2	129773	FC-GTM-308			136603	AN-GTM-18-308-D
	85mm	136295	FC-GTM-85M			136571	AN-GTM-18-85M-D

@Assembled to order

FEATURES/BENEFITS PAGE B5-2	HOW TO ORDER/NOMENCLATURE PAGE B5-4	SELECTION PAGE B5-5	RELATED PRODUCTS PAGE B5-70
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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTM MEDIUM DUTY PILOTED FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	C#	D	E	F Bolt Dia.	G#	H	K	L	Z
206	1	3.1	1.61	4.38	1.68	3.63	0.25	3/8	1.43	0.81	3.000/2.998	2.08	1.46
	25mm	1.5	40.9	111.3	42.7	92.2	6.4	M10	36.3	20.6	76.20/76.15	52.8	37.1
207	1-3/16	4.1	1.62	5.00	1.81	4.13	0.38	3/8	1.44	0.84	3.375/3.373	2.38	1.49
	1-1/4	4.1											
	30mm	2.0	41.1	127.0	46.0	104.9	9.7	M10	36.6	21.3	85.73/85.67	60.5	37.8
208	1-7/16	5.1	1.84	5.25	2.01	4.38	0.44	7/16	1.58	0.89	3.625/3.623	2.62	1.58
	1-1/2	4.9											
	35mm	2.5	46.7	133.4	51.1	111.3	11.2	M12	40.1	22.6	92.08/92.02	66.5	40.1
209	1-1/2	6.1	1.85	5.75	1.97	4.75	0.44	1/2	1.53	0.91	4.000/3.998	2.86	1.57
	1-5/8	6.1											
	40mm	3.0	47.0	146.1	50.0	120.7	11.2	M12	38.9	23.1	101.60/101.55	72.6	39.9
210	1-11/16	6.2	1.86	6.13	2.02	5.13	0.47	1/2	1.55	0.92	4.250/4.248	3.13	1.58
	1-3/4	6.2											
	45mm	3.0	47.2	155.7	51.3	130.3	11.9	M12	39.4	23.4	107.95/107.90	79.5	40.1
211	1-15/16	8.0	1.93	6.38	2.26	5.38	0.63	1/2	1.63	1.00	4.500/4.498	3.43	1.69
	2	8.0											
	50mm	3.9	49.0	162.1	57.4	136.7	16.0	M12	41.4	25.4	114.30/114.25	87.1	42.9
212	2-3/16	11.6	2.12	7.13	2.52	6.00	0.88	1/2	1.65	1.00	5.000/4.998	3.69	1.71
	2-1/4	11.60											
	55mm	5.6	53.8	181.1	64.0	152.4	22.4	M12	41.9	25.4	127.00/126.95	93.7	43.4
214	2-7/16	13.9	2.39	7.63	2.86	6.50	1.13	1/2	1.74	1.06	5.500/5.498	4.00	1.77
	2-1/2	13.8											
	65mm	6.7	60.7	193.8	72.6	165.1	28.7	M12	44.2	26.9	139.70/139.65	101.6	45.0
216	2-15/16	15.9	2.70	8.75	3.33	7.50	1.25	5/8	2.08	1.19	6.375/6.373	4.69	2.05
	3	15.8											
	75mm	12.9	68.6	222.3	84.6	190.5	31.8	M16	52.8	30.2	161.93/161.87	119.1	52.1
218	3-7/16	36.8	2.80	10.25	3.57	8.63	1.13	3/4	2.44	1.63	7.375/7.373	5.19	2.42
	3-1/2												
	85mm	17.8	71.1	260.4	90.7	219.1	28.7	M18	62.0	41.4	187.33/187.27	131.8	61.5

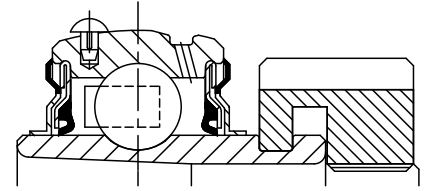
#C & G dimensions will vary slightly depending on true shaft diameter.

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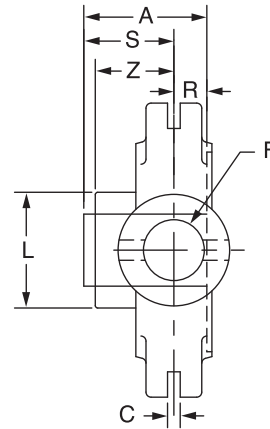
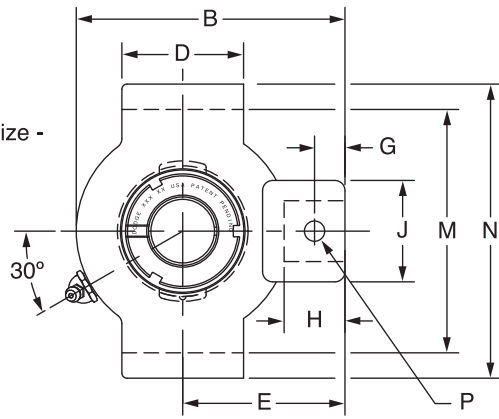
SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY NARROW SLOT TAKE-UP BEARINGS



Lube Fitting Thread Size -
1/8 - 27 NPT



Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
204	3/4	136110	NSTU-GT-012	136210	NSTU-GT-04	136522	AN-GT-04-012-D
	20mm	136238	NSTU-GT-20M			136553	AN-GT-04-20M-D
205	7/8	136111	NSTU-GT-014	136211	NSTU-GT-05	136590	AN-GT-05-014-D
	15/16	136112	NSTU-GT-015			136523	AN-GT-05-015-D
	1	136113	NSTU-GT-100			136524	AN-GT-05-100-D
	25mm	136239	NSTU-GT-25M			136554	AN-GT-05-25M-D
206	1-1/8	136114	NSTU-GT-102	136212	NSTU-GT-06	136525	AN-GT-06-102-D
	1-3/16	136115	NSTU-GT-103			136526	AN-GT-06-103-D
	1-1/4	136116	NSTU-GT-104S			136527	AN-GT-06-104S-D
	30mm	136240	NSTU-GT-30M			136555	AN-GT-06-30M-D
207	1-1/4	136117	NSTU-GT-104	136213	NSTU-GT-07	136528	AN-GT-07-104-D
	1-3/8	136118	NSTU-GT-106			136591	AN-GT-07-106-D
	1-7/16	136119	NSTU-GT-107			136529	AN-GT-07-107-D
	35mm	136241	NSTU-GT-35M			136556	AN-GT-07-35M-D
208	1-1/2	136120	NSTU-GT-108	136214	NSTU-GT-08	136530	AN-GT-08-108-D
	1-5/8	126121	NSTU-GT-110			136592	AN-GT-08-110-D
	40mm	136242	NSTU-GT-40M			136593	AN-GT-08-40M-D
209	1-5/8	136122	NSTU-GT-110L	136215	NSTU-GT-09	136531	AN-GT-09-110L-D
	1-11/16	136123	NSTU-GT-111			136532	AN-GT-09-111-D
	1-3/4	136124	NSTU-GT-112			136533	AN-GT-09-112-D
	45mm	136243	NSTU-GT-45M			136557	AN-GT-09-45M-D
210	1-15/16	136125	NSTU-GT-115	136216	NSTU-GT-10	136534	AN-GT-10-115-D
	2	136126	NSTU-GT-200			136535	AN-GT-10-200-D
	50mm	136244	NSTU-GT-50M			136558	AN-GT-10-50M-D
211	2	136167	NSTU-GTM-200	136217	NSTU-GT-11	136600	AN-GTM-11-200-D
	2-3/16	136127	NSTU-GT-203			136536	AN-GT-11-203-D
	2-1/4	136128	NSTU-GT-204			136537	AN-GT-11-204-D
	55mm	136245	NSTU-GT-55M			136559	AN-GT-11-55M-D
212	2-1/4	136169	NSTU-GTM-204	136218	NSTU-GT-12	136601	AN-GTM-12-204-D
	2-7/16	136129	NSTU-GT-207			136538	AN-GT-12-207-D
	60mm	136246	NSTU-GT-60M			136594	AN-GT-12-60M-D

@ Assembled to order

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY NARROW SLOT TAKE-UP BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	Take-Up Frame Size	A	B	C	D	E	F Screw Dia.	G	H	J	L	M	N	P Pin Dia.	R#	S#	Z
204	3/4	1.6	NS210	1.48	3.50	0.250	1.50	2.19	3/4	0.44	0.88	1.38	1.50	2.635/2.605	3.13	0.32	0.46	1.02	1.03
	20mm	0.8		37.6	88.9	6.35	38.1	55.6	19.1	11.2	22.4	35.1	38.1	66.93/66.17	79.5	8.1	11.7	25.9	26.2
205	7/8	1.7	NS210	1.46	3.56	0.250	1.50	2.19	3/4	0.44	0.88	1.38	1.80	2.635/2.605	3.13	0.32	0.48	0.98	1.00
	15/16	1.6		37.1	90.4	6.35	38.1	55.6	19.1	11.2	22.4	35.1	45.7	66.93/66.17	79.5	8.1	12.2	24.9	25.4
	1	1.5		25mm	0.7														
206	1-1/8	2.8	NS308	1.61	4.31	0.250	2.50	2.69	3/4	0.50	0.94	1.38	2.08	3.510/3.480	4.13	0.32	0.52	1.09	1.13
	1-3/16	2.7		40.9	109.5	6.35	63.5	68.3	19.1	12.7	23.9	35.1	52.8	89.15/88.39	104.9	8.1	13.2	27.7	28.7
	1-1/4	2.6		30mm	1.2														
207	1-1/4	2.8	NS308	1.62	4.50	0.250	2.50	2.69	3/4	0.50	0.94	1.38	2.38	3.510/3.480	4.13	0.32	0.54	1.08	1.14
	1-3/8	2.6		41.1	114.3	6.35	63.5	68.3	19.1	12.7	23.9	35.1	60.5	89.15/88.39	104.9	8.1	13.7	27.4	29.0
208	1-1/2	4.70	NS400	1.84	5.38	0.313	3.00	3.25	7/8	0.66	1.16	1.63	2.62	4.015/3.985	4.75	0.38	0.61	1.23	1.23
	1-5/8	4.50		46.7	136.7	7.95	76.2	82.6	22.2	16.8	29.5	41.4	66.5	101.98/101.22	120.7	9.7	15.5	31.2	31.2
209	1-5/8	4.9	NS400	1.85	5.44	0.313	3.00	3.25	7/8	0.72	1.22	1.63	2.86	4.015/3.985	4.75	0.38	0.62	1.23	1.26
	1-11/16	4.8		47.0	138.2	7.95	76.2	82.6	22.2	18.3	31.0	41.4	72.6	101.98/101.22	120.7	9.7	15.7	31.2	32.0
	1-3/4	4.7		45mm	2.1														
210	1-15/16	4.9	NS400	1.86	5.50	0.313	3.00	3.25	7/8	0.59	1.09	1.63	3.13	4.015/3.985	4.75	0.38	0.63	1.23	1.26
	2	4.8		47.2	139.7	7.95	76.2	82.6	22.2	15.0	27.7	41.4	79.5	101.98/101.22	120.7	9.7	16.0	31.2	32.0
211	2	6.8	NS407	1.93	6.13	0.313	3.50	3.63	1	0.69	1.28	1.75	3.43	4.448/4.418	5.38	0.44	0.67	1.26	1.32
	2-3/16	6.6		49.0	155.7	7.95	88.9	92.2	25.4	17.5	32.5	44.5	87.1	112.98/112.22	136.7	11.2	17.0	32.0	33.5
	2-1/4	6.5		55mm	3.0														
212	2-1/4	8.7	NS415	2.12	6.69	0.313	3.75	3.88	1	0.69	1.28	1.63	3.69	4.947/4.917	5.75	0.44	0.73	1.39	1.46
	2-7/16	8.4		53.8	169.9	7.95	95.3	98.6	25.4	17.5	32.5	41.4	93.7	125.65/124.89	146.1	11.2	18.5	35.3	37.1

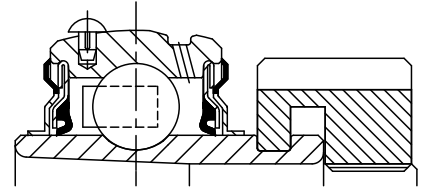
#R & S dimensions will vary slightly depending on true shaft diameter.

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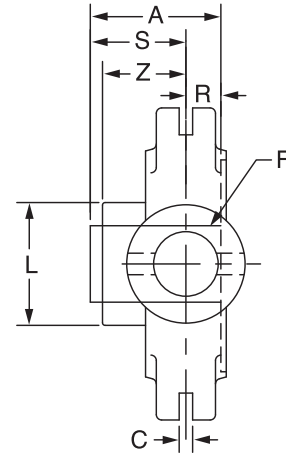
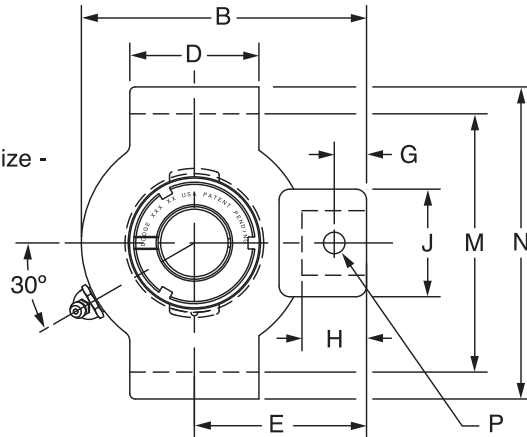
SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTM MEDIUM DUTY NARROW SLOT TAKE-UP BEARINGS



Lube Fitting Thread Size -
1/8 - 27 NPT



Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
205	3/4	136159	NSTU-GTM-012	136211	NSTU-GT-05	136597	AN-GTM-05-012-D
206	1 25mm	136160	NSTU-GTM-100	136212	NSTU-GTU-06	136541	AN-GTM-06-100-D
		136296	NSTU-GTM-25M			136561	AN-GTM-06-25M-D
207	1 -3/16 1-1/4 30mm	136161	NSTU-GTM-103	136213	NSTU-GT-07	136542	AN-GTM-07-103-D
		136117	NSTU-GT-104			136528	AN-GT-07-104-D
		136297	NSTU-GTM-30M			136562	AN-GTM-07-30M-D
208	1-7/16 35mm	136162	NSTU-GTM-107	136214	NSTU-GT-08	136543	AN-GTM-08-107-D
		136298	NSTU-GTM-35M			136563	AN-GTM-08-35M-D
209	1-1/2 40mm	136163	NSTU-GTM-108	136215	NSTU-GT-09	136598	AN-GTM-09-108-D
		136299	NSTU-GTM-40M			136564	AN-GTM-09-40M-D
210	1-11/16 1-3/4 45mm	136164	NSTU-GTM-111	136216	NSTU-GT-10	136544	AN-GTM-10-111-D
		136165	NSTU-GTM-112			136599	AN-GTM-10-112-D
		136300	NSTU-GTM-45M			136565	AN-GTM-10-45M-D
211	1-15/16 2 50mm	136166	NSTU-GTM-115	136217	NSTU-GT-11	136545	AN-GTM-11-115-D
		136167	NSTU-GTM-200			136600	AN-GTM-11-200-D
		136301	NSTU-GTM-50M			136566	AN-GTM-11-50M-D
212	2-3/16 2-1/4 55mm	136168	NSTU-GTM-203	136218	NSTU-GT-12	136546	AN-GTM-12-203-D
		136169	NSTU-GTM-204			136601	AN-GTM-12-204-D
		136302	NSTU-GTM-55M			136567	AN-GTM-12-55M-D

@ Assembled to order

FEATURES/BENEFITS PAGE B5-2	HOW TO ORDER/NOMENCLATURE PAGE B5-4	SELECTION PAGE B5-5	RELATED PRODUCTS PAGE B5-70
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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTM MEDIUM DUTY NARROW SLOT TAKE-UP BEARINGS

Bearing Reference Guide
 ULTRA KLEEN
 E-Z KLEEN
 Extreme Duty
 Setscrew Ball Bearing
 GRIP TIGHT
 D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	Take-Up Frame Size	A	B	C	D	E	F Screw Dia.	G	H	J	L	M	N	P Pin Dia.	R#	S#	Z
205	3/4	1.7	NS210	1.46	3.56	0.250	1.50	2.19	3/4	0.44	0.88	1.38	1.80	2.635/2.605	3.13	0.32	0.48	0.98	1.00
				37.1	90.4	6.35	38.1	55.6	19.1	11.2	22.4	35.1	45.7	66.93/66.17	79.5	8.1	12.2	24.9	25.4
206	1 25mm	2.8 1.2	NS308	1.61	4.31	0.250	2.50	2.69	3/4	0.50	0.94	1.38	2.08	3.510/3.480	4.13	0.32	0.52	1.09	1.13
				40.9	109.5	6.35	63.5	68.3	19.1	12.7	23.9	35.1	52.8	89.15/88.39	104.9	8.1	13.2	27.7	28.7
207	1-3/16 1-1/4 30mm	2.8 1.2	NS308	1.62	4.50	0.250	2.50	2.69	3/4	0.50	0.94	1.38	2.38	3.510/3.480	4.13	0.32	0.54	1.08	1.14
				41.1	114.3	6.35	63.5	68.3	19.1	12.7	23.9	35.1	60.5	89.15/88.39	104.9	8.1	13.7	27.4	29.0
208	1-7/16 35mm	4.7 2.1	NS400	1.84	5.38	0.313	3.00	3.25	7/8	0.66	1.16	1.63	2.62	4.015/3.985	4.75	0.38	0.61	1.23	1.23
				46.7	136.7	7.95	76.2	82.6	22.2	16.8	29.5	41.4	66.5	101.98/101.22	120.7	9.7	15.5	31.2	31.2
209	1-1/2 40mm	4.9 2.1	NS400	1.85	5.44	0.313	3.00	3.25	7/8	0.72	1.22	1.63	2.86	4.015/3.985	4.75	0.38	0.62	1.23	1.26
				47.0	138.2	7.95	76.2	82.6	22.2	18.3	31.0	41.4	72.6	101.98/101.22	120.7	9.7	15.7	31.2	32.0
210	1-11/16 1-3/4 45mm	4.9 2.2	NS400	1.86	5.50	0.313	3.00	3.25	7/8	0.59	1.09	1.63	3.13	4.015/3.985	4.75	0.38	0.63	1.23	1.26
				47.2	139.7	7.95	76.2	82.6	22.2	15.0	27.7	41.4	79.5	101.98/101.22	120.7	9.7	16.0	31.2	32.0
211	1-15/16 2 50mm	6.80 3.0	NS407	1.93	6.13	0.313	3.50	3.63	1	0.69	1.28	1.75	3.43	4.448/4.418	5.38	0.44	0.67	1.26	1.32
				49.0	155.7	7.95	88.9	92.2	25.4	17.5	32.5	44.5	87.1	112.98/112.22	136.7	11.2	17.0	32.0	33.5
212	2-3/16 2-1/4 55mm	8.7 4.9	NS415	2.12	6.69	0.313	3.75	3.88	1	0.69	1.28	1.63	3.69	4.947/4.917	5.75	0.44	0.73	1.39	1.46
				53.8	169.9	7.95	95.3	98.6	25.4	17.5	32.5	41.4	93.7	125.65/124.89	146.1	11.2	18.5	35.3	37.1

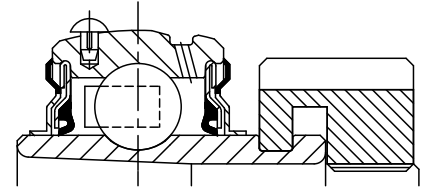
#R & S dimensions will vary slightly depending on true shaft diameter.

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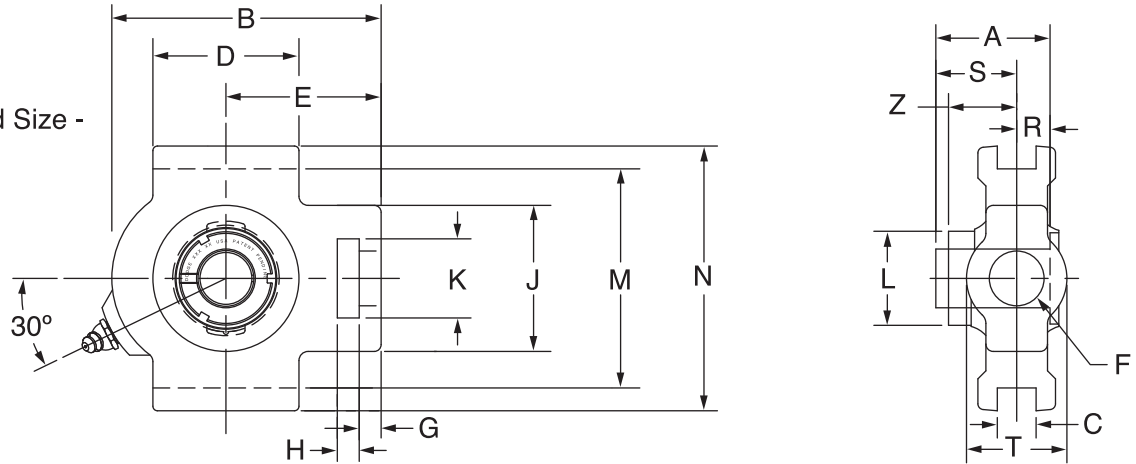
SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY WIDE SLOT TAKE-UP BEARINGS



Lube Fitting Thread Size -
1/8 - 27 NPT



Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
204	3/4	136130	WSTU-GT-012	136219	WSTU-GT-04	136522	AN-GT-04-012-D
	20mm	136247	WSTU-GT-20M			136553	AN-GT-04-20M-D
205	7/8	136131	WSTU-GT-014	136220	WSTU-GT-05	136590	AN-GT-05-014-D
	15/16	136132	WSTU-GT-015			136523	AN-GT-05-015-D
	1	136133	WSTU-GT-100			136524	AN-GT-05-100-D
	25mm	136248	WSTU-GT-25M			136554	AN-GT-05-25M-D
206	1-1/8	136134	WSTU-GT-102	136221	WSTU-GT-06	136525	AN-GT-06-102-D
	1-3/16	136135	WSTU-GT-103			136526	AN-GT-06-103-D
	1-1/4	136136	WSTU-GT-104S			136527	AN-GT-06-104S-D
	30mm	136249	WSTU-GT-30M			136555	AN-GT-06-30M-D
207	1-1/4	136137	WSTU-GT-104	136222	WSTU-GT-07	136528	AN-GT-07-104-D
	1-3/8	136138	WSTU-GT-106			136591	AN-GT-07-106-D
	1-7/16	136139	WSTU-GT-107			136529	AN-GT-07-107-D
	35mm	136250	WSTU-GT-35M			136556	AN-GT-07-35M-D
208	1-1/2	136140	WSTU-GT-108	136223	WSTU-GT-08	136530	AN-GT-08-108-D
	1-5/8	136141	WSTU-GT-110			136592	AN-GT-08-110-D
	40mm	136251	WSTU-GT-40M			136593	AN-GT-08-40M-D

@ Assembled to order

FEATURES/BENEFITS PAGE B5-2	HOW TO ORDER/NOMENCLATURE PAGE B5-4	SELECTION PAGE B5-5	RELATED PRODUCTS PAGE B5-70
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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY WIDE SLOT TAKE-UP BEARINGS

Bearing Reference Guide
 ULTRA KLEEN
 E-Z KLEEN
 Extreme Duty
 Setscrew Ball Bearing
 GRIP TIGHT
 D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	Take-Up Frame Size	A	B	C	D	E	F Screw Dia.	G	H	J	K	L	M	N	R#	S#	T	Z
204	3/4	1.9	WS300	1.48	3.69	0.531	2.00	2.38	5/8	0.38	0.63	2.00	1.25	1.50	2.985/3.015	3.63	0.46	1.02	1.38	1.03
	20mm	0.9		37.6	93.7	13.49	50.8	60.5	15.9	9.7	16.0	50.8	31.8	38.1	75.82/76.58	92.2	11.7	25.9	35.1	26.2
205	7/8	2.2	WS300	1.46	3.81	0.531	2.00	2.44	5/8	0.38	0.63	2.00	1.31	1.80	2.985/3.015	3.63	0.48	0.98	1.38	1.00
	15/16	2.1		37.1	96.8	13.49	50.8	62.0	15.9	9.7	16.0	50.8	33.3	45.7	75.82/76.58	92.2	12.2	24.9	35.1	25.4
	1	2.0		25mm	1.0	37.1	96.8	13.49	50.8	62.0	15.9	9.7	16.0	50.8	33.3	45.7	75.82/76.58	92.2	12.2	24.9
206	1-1/8	2.7	WS308	1.61	4.38	0.531	2.25	2.75	3/4	0.38	0.63	2.19	1.44	2.08	3.480/3.510	4.13	0.52	1.09	1.63	1.13
	1-3/16	2.6		40.9	111.3	13.49	57.2	69.9	19.1	9.7	16.0	55.6	36.6	52.8	88.39/89.15	104.9	13.2	27.7	41.3	28.7
	1-1/4	2.5		30mm	1.3	40.9	111.3	13.49	57.2	69.9	19.1	9.7	16.0	55.6	36.6	52.8	88.39/89.15	104.9	13.2	27.7
207	1-1/4	3.7	WS308	1.62	4.87	0.531	2.50	3.06	3/4	0.50	0.63	2.50	1.44	2.38	3.480/3.510	4.13	0.54	1.08	1.63	1.14
	1-3/8	3.6		41.1	123.7	13.49	63.5	77.7	19.1	12.7	16.0	63.5	36.6	60.5	88.39/89.15	104.9	13.7	27.4	41.3	29.0
	1-7/16	3.5		35mm	1.6	41.1	123.7	13.49	63.5	77.7	19.1	12.7	16.0	63.5	36.6	60.5	88.39/89.15	104.9	13.7	27.4
208	1-1/2	6.1	WS400	1.84	5.69	0.688	3.25	3.50	1	0.63	0.75	3.25	1.94	2.62	3.985/4.015	4.50	0.61	1.23	1.94	1.23
	1-5/8	5.9		46.7	144.5	17.48	82.6	88.9	25.4	16.0	19.1	82.6	49.3	66.5	101.22/101.98	114.3	15.5	31.2	49.3	31.2
	40mm	2.8		46.7	144.5	17.48	82.6	88.9	25.4	16.0	19.1	82.6	49.3	66.5	101.22/101.98	114.3	15.5	31.2	49.3	31.2

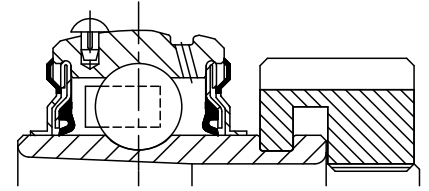
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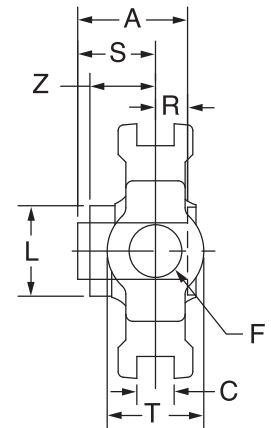
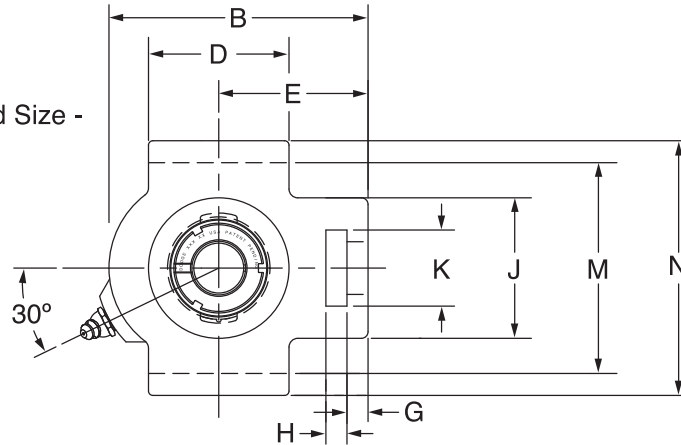
SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY WIDE SLOT TAKE-UP BEARINGS



Lube Fitting Thread Size -
1/8 - 27 NPT



Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
209	1-5/8	136142	WSTU-GT-110L	136224	WSTU-GT-09	136531	AN-GT-09-110-D
	1-11/16	136143	WSTU-GT-111			136532	AN-GT-09-111-D
	1-3/4	136144	WSTU-GT-112			136533	AN-GT-09-112-D
	45mm	136252	WSTU-GT-45M			136557	AN-GT-09-45M-D
210	1-15/16	136145	WSTU-GT-115	136225	WSTU-GT-10	136534	AN-GT-10-115-D
	2	136146	WSTU-GT-200			136535	AN-GT-10-200-D
	50mm	136253	WSTU-GT-50M			136558	AN-GT-10-50M-D
211	2	136178	WSTU-GTM-200	136226	WSTU-GT-11	136600	AN-GTM-11-200-D
	2-3/16	136147	WSTU-GT-203			136536	AN-GT-11-203-D
	2-1/4	136148	WSTU-GT-204			136537	AN-GT-11-204-D
	55mm	136254	WSTU-GT-55M			136559	AN-GT-11-55M-D
212	2-1/4	136180	WSTU-GTM-204	136227	WSTU-GT-12	136601	AN-GTM-12-204-D
	2-7/16	136149	WSTU-GT-207			136538	AN-GT-12-207-D
	60mm	136255	WSTU-GT-60M			136594	AN-GT-12-60M-D
214	2-1/2	136182	WSTU-GTM-208	136228	WSTU-GT-14	136548	AN-GTM-14-208-D
	2-11/16	136150	WSTU-GT-211			136539	AN-GT-14-211-D
	70mm	163256	WSTU-GT-70M			136560	AN-GT-14-70M-D
215	2-15/16	136151	WSTU-GT-215	136229	WSTU-GT-15	136540	AN-GT-15-215-D
	3	@	WSTU-GT-300			136595	AN-GT-15-300-D
	75mm	136257	WSTU-GT-75M			136596	AN-GT-15-75M-D

@ Assembled to order

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY WIDE SLOT TAKE-UP BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Wgt. lbs kg	Take-Up Frame Size	A	B	C	D	E	F Screw Dia.	G	H	J	K	L	M	N	R#	S#	T	Z	
209	1-5/8	6.1	WS400	1.85	5.63	0.688	3.25	3.44	1	0.63	0.75	3.25	1.94	2.86	3.985/4.015	4.75	0.62	1.23	1.94	1.26	
	1-11/16	6.0		47.0	143.0	17.48	82.6	87.4	25.4	16.0	19.1	82.6	49.3	72.6	101.22/101.98	120.7	15.7	31.2	49.3	32.0	
	1-3/4	5.9																			
	45mm	2.7																			
210	1-15/16	6.4	WS400	1.86	5.82	0.688	3.38	3.56	1	0.63	0.75	3.25	1.94	3.13	3.985/4.015	4.75	0.63	1.23	1.94	1.26	
	2	6.30		47.2	147.8	17.48	85.9	90.4	25.4	16.0	19.1	82.6	49.3	79.5	101.22/101.98	120.7	16.0	31.2	49.3	32.0	
	50mm	2.90																			
211	2	10.1	WS502	1.93	6.69	1.063	3.75	4.19	1-1/4	0.75	1.00	4.00	2.50	3.43	5.110/5.140	5.88	0.67	1.26	2.50	1.32	
	2-3/16	10.0		49.0	169.9	27.00	95.3	106.4	31.8	19.1	25.4	101.6	63.5	87.1	129.79/130.56	149.4	17.0	32.0	63.5	33.5	
	2-1/4	9.9																			
	55mm	4.5																			
212	2-1/4	11.2	WS502	2.12	7.50	1.063	4.00	4.69	1-1/4	0.75	1.25	4.00	2.50	3.69	5.110/5.140	5.88	0.73	1.39	2.50	1.46	
	2-7/16	10.8		53.8	190.5	27.00	101.6	119.1	31.8	19.1	31.8	101.6	63.5	93.7	129.79/130.56	149.4	18.5	35.3	63.5	37.1	
	60mm	4.9																			
214	2-1/2	18.0	WS515	2.39	8.56	1.063	4.75	5.38	1-1/2	0.81	1.25	4.38	2.75	4.00	5.923/5.953	6.56	0.84	1.55	2.75	1.58	
	2-11/16	17.8		60.7	217.4	27.00	120.7	136.7	38.1	20.6	31.8	111.3	69.9	101.6	150.44/151.21	166.6	21.3	39.4	69.9	40.1	
	70mm	8.2																			
215	2-15/16	18.9	WS515	2.46	9.13	1.063	4.75	5.50	1-1/2	0.81	1.25	4.38	2.75	4.44	5.923/5.953	6.69	0.86	1.60	2.75	1.60	
	3	18.7		62.5	231.9	27.00	120.7	139.7	38.1	20.6	31.8	111.3	69.9	112.8	150.44/151.21	169.9	21.8	40.6	69.9	40.6	
	75mm	8.6																			

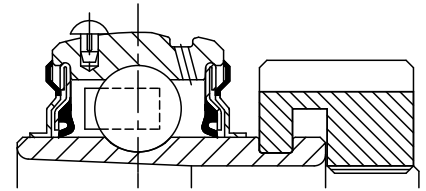
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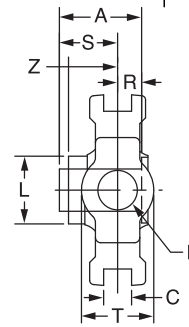
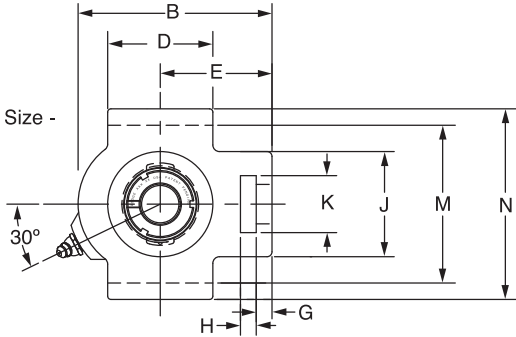


SELECTION/DIMENSIONS

GRIP TIGHT Adapter Ball Bearings GTM MEDIUM DUTY WIDE SLOT TAKE-UP BEARINGS



Lube Fitting Thread Size -
1/8 - 27 NPT



Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
205	3/4	136170	WSTU-GTM-012	136220	WSTU-GT-05	136597	AN-GTM-05-012-D
206	1	136171	WSTU-GTM-100	136221	WSTU-GTU-06	136541	AN-GTM-06-100-D
	25mm	136303	WSTU-GTM-25M			136561	AN-GTM-06-25M-D
207	1-3/16	136172	WSTU-GTM-103	136222	WSTU-GT-07	136542	AN-GTM-07-103-D
	1-1/4	136137	WSTU-GT-104			136528	AN-GT-07-104-D
	30mm	136304	WSTU-GTM-30M			136562	AN-GTM-07-30M-D
208	1-7/16	136173	WSTU-GTM-107	136223	WSTU-GT-08	136543	AN-GTM-08-107-D
	35mm	136305	WSTU-GTM-35M			136563	AN-GTM-08-35M-D
209	1-1/2	136174	WSTU-GTM-108	136224	WSTU-GT-09	136598	AN-GTM-09-108-D
	40mm	136306	WSTU-GTM-40M			136564	AN-GTM-09-40M-D
210	1-11/16	136175	WSTU-GTM-111	136225	WSTU-GT-10	136544	AN-GTM-10-111-D
	1-3/4	136176	WSTU-GTM-112			136599	AN-GTM-10-112-D
	45mm	136307	WSTU-GTM-45M			136565	AN-GTM-10-45M-D
211	1-15/16	136177	WSTU-GTM-115	136226	WSTU-GT-11	136545	AN-GTM-11-115-D
	2	136178	WSTU-GTM-200			136600	AN-GTM-11-200-D
	50mm	136308	WSTU-GTM-50M			136566	AN-GTM-11-50M-D
212	2-3/16	136179	WSTU-GTM-203	136227	WSTU-GT-12	136546	AN-GTM-12-203-D
	2-1/4	136180	WSTU-GTM-204			136601	AN-GTM-12-204-D
	55mm	136309	WSTU-GTM-55M			136567	AN-GTM-12-55M-D
214	2-7/16	136181	WSTU-GTM-207	136228	WSTU-GT-14	136547	AN-GTM-14-207-D
	2-1/2	136182	WSTU-GTM-208			136548	AN-GTM-14-208-D
	65mm	136310	WSTU-GTM-65M			136568	AN-GTM-14-65M-D
215	2-11/16	136183	WSTU-GTM-211	136229	WSTU-GT-15	136549	AN-GTM-15-211-D
	70mm	136311	WSTU-GTM-70M			136569	AN-GTM-15-70M-D
216	2-15/16	136184	WSTU-GTM-215	136230	WSTU-GT-16	136550	AN-GTM-16-215-D
	3	136185	WSTU-GTM-300			136551	AN-GTM-16-300-D
	75mm	136312	WSTU-GTM-75M			136570	AN-GTM-16-75M-D

@ Assembled to order

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTM MEDIUM DUTY WIDE SLOT TAKE-UP BEARINGS

Bearing Reference Guide

ULTRA KLEEN

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Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	Take-Up Frame Size	A	B	C	D	E	F Screw Dia.	G	H	J	K	L	M	N	R#	S#	T	Z
205	3/4	2.7	WS300	1.46 37.1	3.81 96.8	0.531 13.49	2.00 50.8	2.44 62.0	5/8 15.9	0.38 9.7	0.63 16.0	2.00 50.8	1.31 33.3	1.80 45.7	2.985/3.015 75.82/76.58	3.63 92.2	0.48 12.2	0.98 24.9	1.38 35.1	1.00 25.4
206	1 25mm	4.1 1.3	WS308	1.61 40.9	4.38 111.3	0.531 13.49	2.25 57.2	2.75 69.9	3/4 19.1	0.38 9.7	0.63 16.0	2.19 55.6	1.44 36.6	2.08 52.8	3.480/3.510 88.39/89.15	4.13 104.9	0.52 13.2	1.09 27.7	1.63 41.3	1.13 28.7
207	1-3/16 1-1/4 30mm	5.1 3.7	WS308	1.62 41.1	4.87 123.7	0.531 13.49	2.50 63.5	3.06 77.7	3/4 19.1	0.50 12.7	0.63 16.0	2.50 63.5	1.44 36.6	2.38 60.5	3.480/3.510 88.39/89.15	4.13 104.9	0.54 13.7	1.08 27.4	1.63 41.3	1.14 29.0
208	1-7/16 35mm	7.3 3.5	WS400	1.84 46.7	5.69 144.5	0.688 17.48	3.25 82.6	3.50 88.9	1 25.4	0.63 16.0	0.75 19.1	3.25 82.6	1.94 49.3	2.62 66.5	3.985/4.015 101.22/101.98	4.50 114.3	0.61 15.5	1.23 31.2	1.94 49.3	1.23 31.2
209	1-1/2 40mm	7.2 6.1	WS400	1.85 47.0	5.63 143.0	0.688 17.48	3.25 82.6	3.44 87.4	1 25.4	0.63 16.0	0.75 19.1	3.25 82.6	1.94 49.3	2.86 72.6	3.985/4.015 101.22/101.98	4.75 120.7	0.62 15.7	1.23 31.2	1.94 49.3	1.26 32.0
210	1-11/16 1-3/4 45mm	7.7 7.6	WS400	1.86 47.2	5.82 147.8	0.688 17.48	3.38 85.9	3.56 90.4	1 25.4	0.63 16.0	0.75 19.1	3.25 82.6	1.94 49.3	3.13 79.5	3.985/4.015 101.22/101.98	4.75 120.7	0.63 16.0	1.23 31.2	1.94 49.3	1.26 32.0
211	1-15/16 2 50mm	11.2 11.3	WS502	1.93 49.0	6.69 169.9	1.063 27.00	3.75 95.3	4.19 106.4	1-1/4 31.8	0.75 19.1	1.00 25.4	4.00 101.6	2.50 63.5	3.43 87.1	5.110/5.140 129.79/130.56	5.88 149.4	0.67 17.0	1.26 32.0	2.50 63.5	1.32 33.5
212	2-3/16 2-1/4 55mm	12.6 12.4	WS502	2.12 53.8	7.50 190.5	1.063 27.00	4.00 101.6	4.69 119.1	1-1/4 31.8	0.75 19.1	1.25 31.8	4.00 101.6	2.50 63.5	3.69 93.7	5.110/5.140 129.79/130.56	5.88 149.4	0.73 18.5	1.39 35.3	2.50 63.5	1.46 37.1
214	2-7/16 2-1/2 65mm	19.4 19.20 9.3	WS515	2.39 60.7	8.56 217.4	1.063 27.00	4.75 120.7	5.38 136.7	1-1/2 38.1	0.81 20.6	1.25 31.8	4.38 111.3	2.75 69.9	4.00 101.6	5.923/5.953 150.44/151.21	6.56 166.6	0.84 21.3	1.55 39.4	2.75 69.9	1.58 40.1
215	2-11/16 70mm	20.2 8.3	WS515	2.46 62.5	9.13 231.9	1.063 27.00	4.75 120.7	5.50 139.7	1-1/2 38.1	0.81 20.6	1.25 31.8	4.38 111.3	2.75 69.9	4.44 112.8	5.923/5.953 150.44/151.21	6.69 169.9	0.86 21.8	1.60 40.6	2.75 69.9	1.60 40.6
216	2-15/16 3 75mm	22.9 9.1	WS608	2.70 68.6	9.13 231.9	1.063 27.00	4.75 120.7	2.38 60.5	1-1/2 38.1	0.81 20.6	1.25 31.8	4.38 111.3	2.75 69.9	4.69 119.1	6.485/6.515 164.72/165.48	7.25 184.2	0.89 22.6	1.81 46.0	2.75 69.9	1.78 45.2

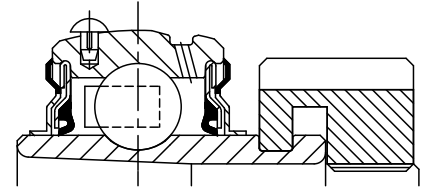
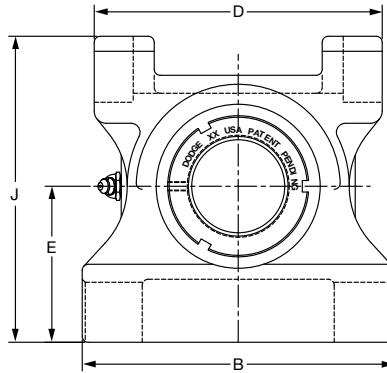
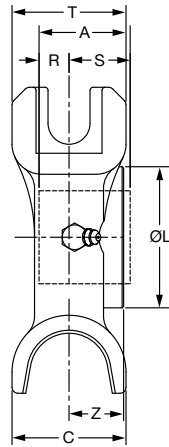
#R & S dimensions will vary slightly depending on true shaft diameter.

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY TOP ANGLE TAKE-UP BEARINGS



Series	Shaft Size	Complete Unit		Unit Without Adapter & Nut		Adapter & Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
210	1-15/16	136152	TP-GT-115	136231	TP-GT-10	136534	AN-GT-10-115-D
	2	136153	TP-GT-200			136535	AN-GT-10-200-D
211	2	136189	TP-GTM-200	136232	TP-GT-11	136558	AN-GTM-11-200-D
	2-3/16	136154	TP-GT-203			136536	AN-GT-11-203-D
	2-1/4	136155	TP-GT-204			136537	AN-GT-11-204-D
212	2-1/4	136191	TP-GTM-204	136233	TP-GT-12	136559	AN-GTM-12-204-D
	2-7/16	136156	TP-GT-207			136538	AN-GT-12-207-D
214	2-1/2	136193	TP-GTM-208	136234	TP-GT-14	136594	AN-GTM-14-208-D
	2-11/16	136157	TP-GT-211			136548	AN-GT-14-211-D
215	2-15/16	136158	TP-GT-215	136235	TP-GT-15	136560	AN-GT-15-215-D

@ Assembled to order

Series	Shaft Size	Weight lbs	Take-Up Frame Size	A	B	C	D	E	J	L	R#	S#	T	Z
210	1-15/16	11.4	TP10	1.86	6.50	2.38	6.00	3.25	6.38	3.13	0.63	1.23	2.38	1.26
	2	11.2												
211	2	13.7	TP20	1.93	7.00	2.50	6.75	3.38	7.88	3.43	0.67	1.26	2.38	1.32
	2-3/16	13.2												
212	2-1/4	17.2	TP30	2.12	7.50	2.75	7.00	3.50	7.44	3.69	0.73	1.39	2.75	1.46
	2-7/16	17.1												
214	2-1/2	22.5	TP40	2.39	8.50	2.50	8.00	4.00	8.31	4.00	0.94	1.45	2.75	1.58
	2-11/16	22.3												
215	2-15/16	22.4	TP40	2.46	8.50	2.50	8.00	4.00	8.31	4.44	0.95	1.51	2.75	1.60

Lube fitting thread size - 1/8-27 NPT

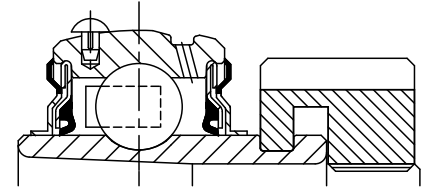
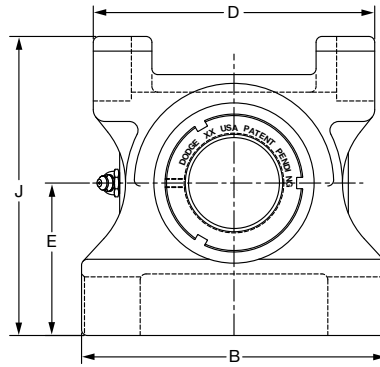
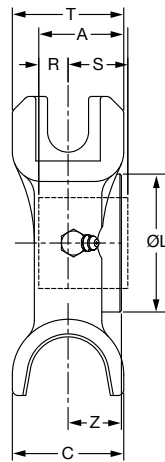
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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTM MEDIUM DUTY TOP ANGLE TAKE-UP BEARINGS



Series	Shaft Size	Complete Unit		Unit Without Adapter & Nut		Adapter & Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
210	1-11/16	136186	TP-GTM 111	136231	TP-GT-10	136544	AN-GTM-10-111-D
	1-3/4	136187	TP-GTM-112			136599	AN-GTM-10-112-D
211	1-15/16	136188	TP-GTM 115	136232	TP-GT-11	136545	AN-GTM-11-115-D
	2	136189	TP-GTM-200			136600	AN-GTM-11-200-D
212	2-3/16	136190	TP-GTM-203	136233	TP-GT-12	136546	AN-GTM-12-203-D
	2-1/4	136191	TP-GTM-204			136601	AN-GTM-12-204-D
214	2-7/16	136192	TP-GTM-207	136234	TP-GT-14	136547	AN-GTM-14-207-D
	2-1/2	136193	TP-GTM-208			136548	AN-GTM-14-208-D
215	2-11/16	136194	TP-GM-211	136235	TP-GT-15	136549	AN-GTM-15-211-D
216	2-5/16	136195	TP-GTM 215	136236	TP-GT-16	136550	AN-GTM-16-215-D
	3	136196	TP-GTM-300			136551	AN-GTM-16-300-D
218	3-7/16	136197	TP-GTM-307	136237	TP-GT-18	136552	AN-GTM-18-307-D
	3-1/2	136198	TP-GTM-308			136603	AN-GTM-18-308-D

Series	Shaft Size	Weight lbs	Take-Up Frame Size	A	B	C	D	E	J	L	R#	S#	T	Z
210	1-11/16	11.6	TP10	1.86	6.50	2.38	6.00	3.25	6.38	3.13	0.63	1.23	2.38	1.26
	1-3/4	11.2												
211	1-15/16	14.0	TP20	1.93	7.00	2.50	6.75	3.38	7.88	3.43	0.67	1.26	2.38	1.32
	2	13.7												
212	2-3/16	17.4	TP30	2.12	7.50	2.75	7.00	3.50	7.44	3.69	0.73	1.39	2.75	1.46
	2-1/4	17.2												
214	2-7/16	22.9	TP40	2.39	8.50	2.50	8.00	4.00	8.31	4.00	0.94	1.45	2.75	1.58
	2-1/2	22.5												
215	2-11/16	26.2	TP40	2.46	8.50	2.50	8.00	4.00	8.31	4.44	0.95	1.51	2.75	1.60
216	2-15/16	31.0	TP50	2.70	9.50	2.75	9.00	4.50	9.63	4.69	0.99	1.71	3.13	1.78
	3	30.7												
218	3-7/16	41.4	TP50	2.80	11.00	3.13	10.50	5.50	11.00	5.19	1.02	1.78	3.13	1.81
	3-1/2	41.1												

Lube fitting thread size - 1/8-27 NPT

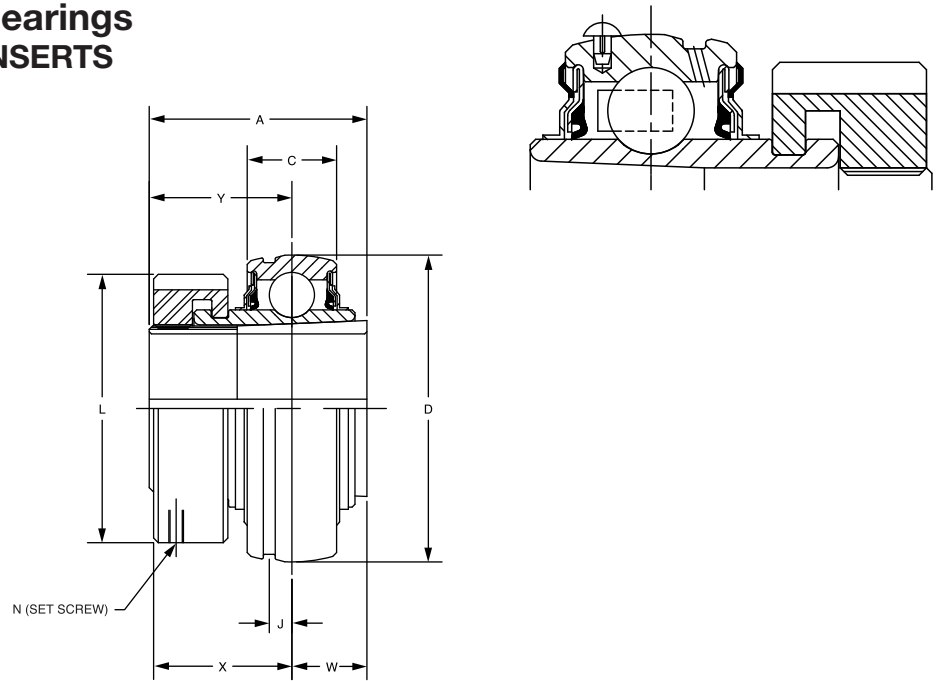
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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY BEARING INSERTS



Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
203	1/2	129774	INS-GT-008	129516	INS-GT-03	136588	AN-GT-03-008-D
	5/8	129775	INS-GT-010			136521	AN-GT-03-010-D
	17mm	129796	INS-GT-17M			136589	AN-GT-03-17M-D
204	3/4	129776	INS-GT-012	129517	INS-GT-04	136522	AN-GT-04-012-D
	20mm	129797	INS-GT-20M			136553	AN-GT-04-20M-D
205	7/8	129777	INS-GT-014	129518	INS-GT-05	136590	AN-GT-05-014-D
	15/16	129778	INS-GT-015			136523	AN-GT-05-015-D
	1	129779	INS-GT-100			136524	AN-GT-05-100-D
	25mm	129798	INS-GT-25M			136554	AN-GT-05-25M-D
206	1-1/8	129780	INS-GT-102	129519	INS-GT-06	136525	AN-GT-06-102-D
	1-3/16	129781	INS-GT-103			136526	AN-GT-06-103-D
	1-1/4	129782	INS-GT-104S			136527	AN-GT-06-104S-D
	30mm	129799	INS-GT-30M			136555	AN-GT-06-30M-D
207	1-1/4	129783	INS-GT-104	129520	INS-GT-07	136528	AN-GT-07-104-D
	1-3/8	129784	INS-GT-106			136591	AN-GT-07-106-D
	1-7/16	129785	INS-GT-107			136529	AN-GT-07-107-D
	35mm	129800	INS-GT-35M			136556	AN-GT-07-35M-D

@ Assembled to order.

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY BEARING INSERTS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	C	D	J	L	N SetScrew (UNF)	W#	X	Y#
203	1/2	0.3	1.29	0.51	1.5748	0.15	1.40	#10-32 x 1/4	0.40	0.90	0.89
	5/8	0.3									
	17mm	0.1	32.8	13.0	40.000	3.8	35.6		10.2	22.9	22.6
204	3/4	0.6	1.48	0.58	1.8504	0.15	1.50	#10-32 x 1/4	0.46	1.03	1.02
	20mm	0.3	37.6	14.7	47.000	3.8	38.1		11.7	26.2	25.9
205	7/8	0.8	1.46	0.59	2.0472	0.16	1.80	#10-32 x 1/4	0.48	1.00	0.98
	15/16	0.8									
	1	0.8									
206	25mm	0.4	37.1	15.0	52.000	4.1	45.7	#10-32 x 1/4	12.2	25.4	24.9
	1-1/8	1.2	1.61	0.69	2.4409	0.16	2.08		0.52	1.13	1.09
	1-3/16	1.2									
207	1-1/4	1.8	1.62	0.75	2.8346	0.20	2.38	#10-32 x 1/4	0.54	1.14	1.08
	1-3/8	1.8									
	1-7/16	1.7									
	35mm	0.8	41.1	19.1	72.000	5.1	60.5		13.7	29.0	27.4

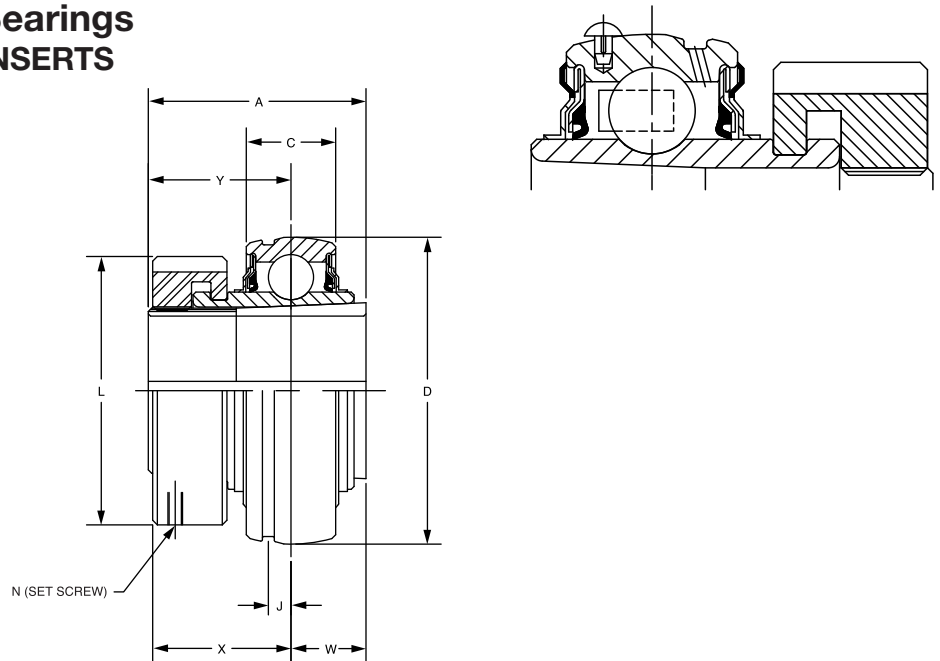
#W & Y dimensions will vary slightly depending on true shaft diameter.

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY BEARING INSERTS



Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
208	1-1/2	129786	INS-GT-108	129521	INS-GT-08	136530	AN-GT-08-108-D
	1-5/8	129844	INS-GT-110			136592	AN-GT-08-110-D
	40mm	129801	INS-GT-40M			136593	AN-GT-08-40M-D
209	1-5/8	129787	INS-GT-110L	129522	INS-GT-09	136531	AN-GT-09-110L-D
	1-11/16	129788	INS-GT-111			136532	AN-GT-09-111-D
	1-3/4	129789	INS-GT-112			136533	AN-GT-09-112-D
	45mm	129802	INS-GT-45M			136557	AN-GT-09-45M-D
210	1-15/16	129790	INS-GT-115	129523	INS-GT-10	136534	AN-GT-10-115-D
	2	129791	INS-GT-200			136535	AN-GT-10-200-D
	50mm	129803	INS-GT-50M			136558	AN-GT-10-50M-D
211	2	129815	INS-GTM-200	129524	INS-GT-11	136600	AN-GTM-11-200-D
	2-3/16	129792	INS-GT-203			136536	AN-GT-11-203-D
	2-1/4	129845	INS-GT-204			136537	AN-GT-11-204-D
	55mm	129804	INS-GT-55M			136559	AN-GT-11-55M-D
212	2-1/4	129817	INS-GTM-204	129525	INS-GT-12	136601	AN-GTM-12-204-D
	2-7/16	129793	INS-GT-207			136538	AN-GT-12-207-D
	60mm	129805	INS-GT-60M			136594	AN-GT-12-60M-D
214	2-1/2	129819	INS-GTM-208	129526	INS-GT-14	136548	AN-GTM-14-208-D
	2-11/16	129794	INS-GT-211			136539	AN-GT-14-211-D
	70mm	129806	INS-GT-70M			136560	AN-GT-14-70M-D
215	2-15/16	129795	INS-GT-215	129527	INS-GT-15	136540	AN-GT-15-215-D
	3	075681	INS-GT-300			136595	AN-GT-15-300-D
	75mm	129807	INS-GT-75M			136596	AN-GT-15-75M-D

@ Assembled to order.

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT NORMAL DUTY BEARING INSERTS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	C	D	J	L	N SetScrew (UNF)	W#	X	Y#	
208	1-1/2	2.2	1.84	0.87	3.1496	0.22	2.62	#10-32 x 1/4	0.61	1.23	1.23	
	1-5/8	2.0							15.5	31.2	31.2	
	40mm	1.0	46.7	22.1	80.000	5.6	66.5					
209	1-5/8	2.5	1.85	0.87	3.3465	0.25	2.86	#10-32 x 1/4	0.62	1.26	1.23	
	1-11/16	2.5										
	1-3/4	2.5										
210	45mm	1.2	47.0	22.1	85.000	6.4	72.6	#10-32 x 1/4	15.7	32.0	31.2	
	1-15/16	3.0	1.86	0.87	3.5433	0.25	3.13		#10-32 x 1/4	0.63	1.26	1.23
	2	3.0										
211	50mm	1.4	47.2	22.1	90.000	6.4	79.5	#10-32 x 1/4		16.0	32.0	31.2
	2	3.6	1.93	0.87	3.9370	0.25	3.43		#10-32 x 1/4	0.67	1.32	1.26
	2-3/16	3.4										
212	2-1/4	3.3						#10-32 x 1/4		17.0	33.5	32.0
	2-7/16	4.8	2.12	1.02	4.3307	0.25	3.69		#10-32 x 1/4	0.73	1.46	1.39
	60mm	2.2	53.8	25.9	110.000	6.4	93.7				18.5	37.1
214	2-1/2	5.4	2.39	1.10	4.9213	0.26	4.00	#10-32 x 1/4		0.84	1.58	1.55
	2-11/16	5.0							#10-32 x 1/4			
	70mm	2.5	60.7	27.9	125.000	6.6	101.6				21.3	40.1
215	2-15/16	5.9	2.46	1.14	5.1181	0.28	4.44	#10-32 x 1/4		0.86	1.60	1.60
	3	5.7							#10-32 x 1/4			
	75mm	2.7	62.5	29.0	130.000	7.1	112.8				21.8	40.6

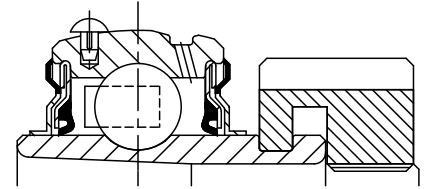
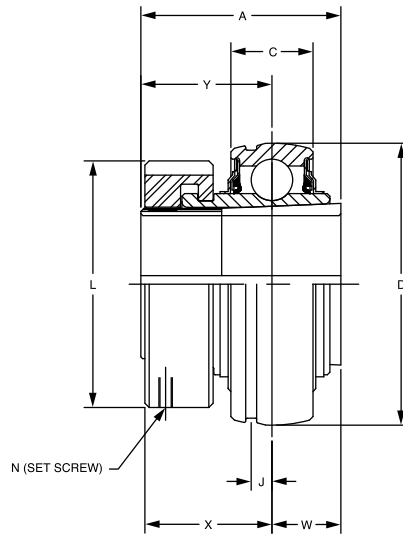
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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTM MEDIUM DUTY BEARING INSERTS



Series	Shaft Size	Complete Unit		Unit without Adapter Sleeve & Lock Nut		Adapter Sleeve & Lock Nut Assembly	
		Part No.	Description	Part No.	Description	Part No.	Description
205	3/4	129417	INS-GTM-012	129518	INS-GT-05	136597	AN-GTM-05-012-D
206	1 25mm	129808	INS-GTM-100	129519	INS-GT-06	136541	AN-GTM-06-100-D
		129889	INS-GTM-25M			136561	AN-GTM-06-25M-D
207	1-3/16 1-1/4 30mm	129809	INS-GTM-103	129520	INS-GT-07	136542	AN-GTM-07-103-D
		129783	INS-GT-104			136528	AN-GT-07-104-D
		129890	INS-GTM-30M			136562	AN-GTM-07-30M-D
208	1-7/16 35mm	129810	INS-GTM-107	129521	INS-GT-08	136543	AN-GTM-08-107-D
		129891	INS-GTM-35M			136530	AN-GTM-08-35M-D
209	1-1/2 1-5/8 40mm	129811	INS-GTM-108	129522	INS-GT-09	136563	AN-GTM-09-108-D
		129787	INS-GT-110L			136598	AN-GT-09-110L-D
		129892	INS-GTM-40M			136531	AN-GTM-09-40M-D
210	1-11/16 1-3/4 45mm	129812	INS-GTM-111	129523	INS-GT-10	136564	AN-GTM-10-111-D
		129813	INS-GTM-112			136544	AN-GTM-10-112-D
		129893	INS-GTM-45M			136599	AN-GTM-10-45M-D
211	1-15/16 2 50mm	129814	INS-GTM-115	129524	INS-GT-11	136545	AN-GTM-11-115-D
		129815	INS-GTM-200			136600	AN-GTM-11-200-D
		129894	INS-GTM-50M			136566	AN-GTM-11-50M-D
212	2-3/16 2-1/4 55mm	129816	INS-GTM-203	129525	INS-GT-12	136546	AN-GTM-12-203-D
		129817	INS-GTM-204			136601	AN-GTM-12-204-D
		129895	INS-GTM-55M			136567	AN-GTM-12-55M-D
214	2-7/16 2-1/2 65mm	129818	INS-GTM-207	129526	INS-GT-14	136547	AN-GTM-14-207-D
		129819	INS-GTM-208			136548	AN-GTM-14-208-D
		129896	INS-GTM-65M			136568	AN-GTM-14-65M-D
215	2-11/16 70mm	129820	INS-GTM-211	129527	INS-GT-15	136549	AN-GTM-15-211-D
		129897	INS-GTM-70M			136569	AN-GTM-15-70M-D
216	2-15/16 3 75mm	129821	INS-GTM-215	129528	INS-GT-16	136550	AN-GTM-16-215-D
		129822	INS-GTM-300			136551	AN-GTM-16-300-D
		129898	INS-GTM-75M			136570	AN-GTM-16-75M-D
218	3-7/16 3-1/2 85mm	129823	INS-GTM-307	129529	INS-GT-18	136552	AN-GTM-18-307-D
		129824	INS-GTM-308			136603	AN-GTM-18-308-D
		129899	INS-GTM-85M			136571	AN-GTM-18-85M-D

© Assembled to order.

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GTM MEDIUM DUTY BEARING INSERTS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	C	D	J	L	N SetScrew (UNF)	W#	X	Y#
205	3/4	0.9	1.46	0.59	2.0472	0.16	1.80	#10-32 x 1/4	0.48	1.00	0.98
			37.1	15.0	52.000	4.1	45.7		12.2	25.4	24.9
206	1 25mm	1.8	1.61	0.69	2.4409	0.16	2.08	#10-32 x 1/4	0.52	1.13	1.09
		0.8	40.9	17.5	62.000	4.1	52.8		13.2	28.7	27.7
207	1-3/16 1-1/4 30mm	2.2	1.62	0.75	2.8346	0.20	2.38	#10-32 x 1/4	0.54	1.14	1.08
		1.7	41.1	19.1	72.000	5.1	60.5		13.7	29.0	27.4
208	1-7/16 35mm	2.5	1.84	0.87	3.1496	0.22	2.62	#10-32 x 1/4	0.61	1.23	1.23
		1.1	46.7	22.1	80.000	5.6	66.5		15.5	31.2	31.2
209	1-1/2 1-5/8 40mm	3.0	1.85	0.87	3.3465	0.25	2.86	#10-32 x 1/4	0.62	1.26	1.23
		2.5	47.0	22.1	85.000	6.4	72.6		15.7	32.0	31.2
210	1-11/16 1-3/4 45mm	3.0	1.86	0.87	3.5433	0.25	3.13	#10-32 x 1/4	0.63	1.26	1.23
		3.0	47.2	22.1	90.000	6.4	79.5		16.0	32.0	31.2
211	1-15/16 2 50mm	3.4	1.93	0.87	3.9370	0.25	3.43	#10-32 x 1/4	0.67	1.32	1.26
		3.3	49.0	22.1	100.000	6.4	87.1		17.0	33.5	32.0
212	2-3/16 2-1/4 55mm	4.9	2.12	1.02	4.3307	0.25	3.69	#10-32 x 1/4	0.73	1.46	1.39
		4.8	53.8	25.9	110.000	6.4	93.7		18.5	37.1	35.3
214	2-7/16 2-1/2 65mm	5.5	2.39	1.10	4.9213	0.26	4.00	#10-32 x 1/4	0.84	1.58	1.55
		5.4	60.7	27.9	125.000	6.6	101.6		21.3	40.1	39.4
215	2-11/16 70mm	5.9	2.46	1.14	5.1181	0.28	4.44	#10-32 x 1/4	0.86	1.60	1.60
		2.7	62.5	29.0	130.000	7.1	112.8		21.8	40.6	40.6
216	2-15/16 3 75mm	6.9	2.70	1.18	5.5118	0.29	4.69	#10-32 x 1/4	0.89	1.78	1.81
		6.8	68.6	30.0	140.000	7.4	119.1		22.6	45.2	46.0
218	3-7/16 3-1/2 85mm	8.8	2.80	1.34	6.2992	0.30	5.19	#10-32 x 1/4	0.96	1.81	1.84
		8.7	71.1	34.0	160.000	7.6	131.8		24.4	46.0	46.7

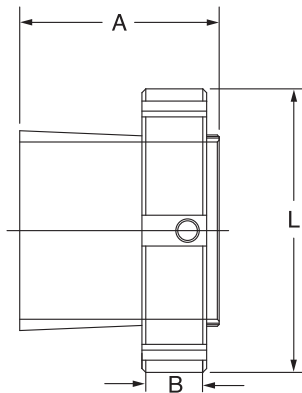
#W & Y dimensions will vary slightly depending on true shaft diameter.

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT AND GTM ADAPTER & LOCK NUT ASSEMBLIES



Series	Shaft	Adapter Sleeve & Lock Nut Assembly	
	Size	Part No.	Description
203	1/2	136588	AN-GT-03-008-D
	5/8	136521	AN-GT-03-010-D
	17mm	136589	AN-GT-03-17M-D
204	3/4	136522	AN-GT-04-012-D
	20mm	136553	AN-GT-04-20M-D
205	3/4	136597	AN-GTM-05-012-D
	7/8	136590	AN-GT-05-014-D
	15/16	136523	AN-GT-05-015-D
	1	136524	AN-GT-05-100-D
206	25mm	136554	AN-GT-05-25M-D
	1	136541	AN-GTM-06-100-D
	1-1/8	136525	AN-GT-06-102-D
	1-3/16	136526	AN-GT-06-103-D
	1-1/4	136527	AN-GT-06-104S-D
207	25mm	136561	AN-GTM-06-25M-D
	30mm	136555	AN-GT-06-30M-D
	1-3/16	136542	AN-GTM-07-103-D
	1-1/4	136528	AN-GT-07-104-D
	1-3/8	136591	AN-GT-07-106-D
208	1-7/16	136529	AN-GT-07-107-D
	30mm	136556	AN-GTM-07-30M-D
	35mm	136562	AN-GT-07-35M-D
	1-7/16	136543	AN-GTM-08-107-D
209	1-1/2	136530	AN-GT-08-108-D
	1-5/8	136592	AN-GT-08-110-D
	35mm	136563	AN-GTM-08-35M-D
	40mm	136593	AN-GT-08-40M-D
209	1-1/2	136598	AN-GTM-09-108-D
	1-5/8	136531	AN-GT-09-110L-D
	1-11/16	136532	AN-GT-09-111-D
	1-3/4	136533	AN-GT-09-112-D
209	40mm	136564	AN-GTM-09-40M-D
	45mm	136557	AN-GT-09-45M-D

Series	Shaft	Adapter Sleeve & Lock Nut Assembly	
	Size	Part No.	Description
210	1-11/16	136544	AN-GTM-10-111-D
	1-3/4	136599	AN-GTM-10-112-D
	1-15/16	136534	AN-GT-10-115-D
	2	136535	AN-GT-10-200-D
	45mm	136565	AN-GTM-10-45M-D
211	50mm	136558	AN-GT-10-50M-D
	1-15/16	136545	AN-GTM-11-115-D
	2	136600	AN-GTM-11-200-D
	2-3/16	136536	AN-GT-11-203-D
	2-1/4	136537	AN-GT-11-204-D
212	50mm	136566	AN-GTM-11-50M-D
	55mm	136559	AN-GT-11-55M-D
	2-3/16	136546	AN-GTM-12-203-D
	2-1/4	136601	AN-GTM-12-204-D
	2-7/16	136538	AN-GT-12-207-D
214	55mm	136567	AN-GTM-12-55M-D
	60mm	136594	AN-GT-12-60M-D
	2-7/16	136547	AN-GTM-14-207-D
	2-1/2	136548	AN-GTM-14-208-D
	2-11/16	136539	AN-GT-14-211-D
215	65mm	136568	AN-GTM-14-65M-D
	70mm	136560	AN-GT-14-70M-D
	2-11/16	136549	AN-GTM-15-211-D
	2-15/16	136540	AN-GT-15-215-D
	3	136595	AN-GT-15-300-D
216	70mm	136569	AN-GTM-15-70M-D
	75mm	136596	AN-GT-15-75M-D
	2-15/16	136550	AN-GTM-16-215-D
218	3	136551	AN-GTM-16-300-D
	75mm	136570	AN-GTM-16-75M-D
218	3-7/16	136552	AN-GTM-18-307-D
	3-1/2	136603	AN-GTM-18-308-D
	85mm	136571	AN-GTM-18-85M-D

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SELECTION/DIMENSIONS



GRIP TIGHT Adapter Ball Bearings GT AND GTM ADAPTER & LOCK NUT ASSEMBLIES

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	L
203	1/2	.3	1.29	0.52	1.40
	5/8	.2			
	17mm	.1	32.8	13.2	35.6
204	3/4	.3	1.48	0.58	1.50
	20mm	.1	37.6	14.7	38.1
205	3/4	.4	1.46	0.58	1.80
	7/8	.4			
	15/16	.4			
	1	.3			
206	25mm	.1	37.1	14.7	45.7
	1	.5	1.61	0.63	2.08
	1-1/8	.4			
	1-3/16	.4			
	1-1/4	.3			
207	25mm	.2	40.9	16.0	52.8
	30mm	.2			
	1-3/16	.7	1.62	0.63	2.38
	1-1/4	.6			
	1-3/8	.5			
208	1-7/16	.8	1.84	0.63	2.62
	1-1/2	.7			
	1-5/8	.5			
	35mm	.4			
	40mm	.3	46.7	16.0	66.5
209	1-1/2	.9	1.85	0.65	2.86
	1-5/8	.8			
	1-11/16	.7			
	1-3/4	.6			
	40mm	.4			
45mm	.3	47.0	16.5	72.6	

Series	Shaft Size	Weight lbs kg	A	B	L
210	1-11/16	1.1	1.86	0.65	3.13
	1-3/4	1.0			
	1-15/16	.8			
	2	.7			
	45mm	.5			
211	50mm	.3	47.2	16.5	79.5
	1-15/16	1.4	1.93	0.68	3.43
	2	1.2			
	2-3/16	.9			
	2-1/4	.8			
212	50mm	.6	49.0	17.3	87.1
	55mm	.4			
	2-3/16	1.6	2.12	0.75	3.69
	2-1/4	1.5			
	2-7/16	1.1			
214	55mm	.7	53.8	19.1	93.7
	60mm	.6			
	2-7/16	2.2	2.39	0.75	4.00
	2-1/2	2.0			
	2-11/16	1.5			
215	65mm	.8	60.7	19.1	101.6
	70mm	.6			
	2/11/16	3.0	2.46	0.75	4.44
	2-15/16	2.2			
	3				
216	70mm	1.3	62.5	19.1	112.8
	75mm	1.0			
	2-15/16	3.0	2.70	0.75	4.69
	3	2.8			
218	75mm	1.4	68.6	19.1	119.1
	3-7/16	3.4	2.80	0.83	5.19
	3-1/2	3.1			
85mm	1.7	71.1	21.1	131.8	

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RELATED PRODUCTS

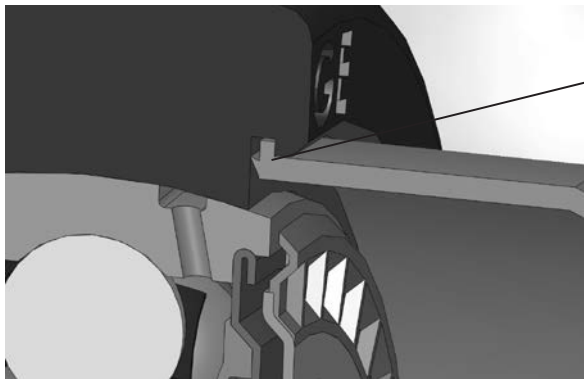


Dodge Snap-On End Covers ENHANCED SEALING / SAFER WORK ENVIRONMENT

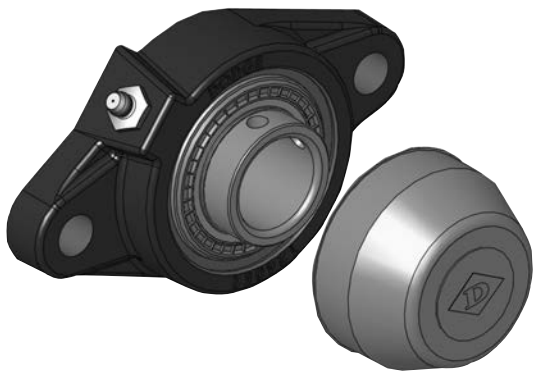
Housing Designed For Snap-On End Cover

GT and GTM bearings contain a machined groove in the housing to accommodate a snap-on style polymer end cover. The end cover provides additional protection from the environment and creates a safer working environment for employees maintaining equipment. The snap-on style end cover incorporates an additional lip on the mounting surface for a more rigid fit within the housing and enhanced sealing. The design is more durable than a blot-on style that uses the grease fitting to secure the cover in place and can be easily knocked off the bearing housings. Closed and open end covers are available.

- Available as a standard feature for GT/GTM
- Machined groove in housing accommodates snap-on style polymer end cover
- Extended lip on the outer diameter of end cover provides a secure fit and positive sealing
- Provides additional layer of protection in harsh environments
- Creates a safer work environment for employees
- OSHA approved yellow
- Closed and open end covers available



Extended lip provides a secure fit and positive sealing



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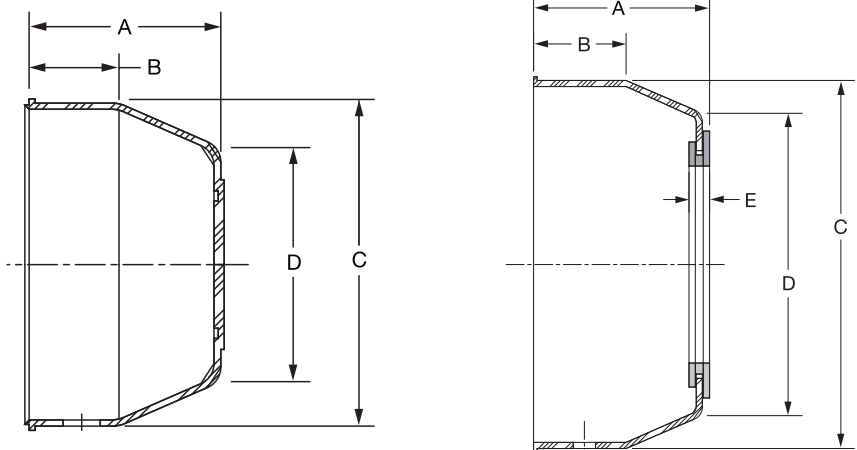
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RELATED PRODUCTS



Extreme Duty Ball Bearing END CLOSURES



Series	Closed End Closure	
	Part Number	Description
204	128280	EC-204-Y
205	128281	EC-205-Y
206	128282	EC-206-Y
207	128283	EC-207-Y
208	128284	EC-208-Y
209	128285	EC-209-Y
210	128286	EC-210-Y
211	128277	EC-211-Y
212	128278	EC-212-Y
214	128220	EC-214
215	128221	EC-215
216	128222	EC-216
218	128223	EC-218

Open End Closure		
Shaft Size	Part Number	Description
3/4	128350	ECO-012-Y
20mm	128363	ECO-20M-Y
1	128351	ECO-100-Y
25mm	128364	ECO-25M-Y
1-3/16	128352	ECO-103-Y
1-1/4	128353	ECO-104S-Y
30mm	128365	ECO-30M-Y
1-1/4	128355	ECO-104-Y
1-7/16	128354	ECO-107-Y
35mm	128366	ECO-35M-Y
1-1/2	128356	ECO-108-Y
40mm	128367	ECO-40M-Y
1-11/16	128357	ECO-111-Y
45mm	128368	ECO-45M-Y
1-15/16	128358	ECO-115-Y
50mm	128369	ECO-50M-Y
1-15/16	079702	ECO-115 (211) †
2	079701	ECO-200 (211) †
2-3/16	079700	ECO-203 (211)
2-1/4	079699	ECO-204 (211)
50mm	079698	ECO-50M (211) †
55mm	079697	ECO-55M (211)
2-3/16	079696	ECO-203 (212) †
2-1/4	079695	ECO-204 (212) †
2-7/16	079694	ECO-207 (212)
55mm	079693	ECO-55M (212) †
60mm	079692	ECO-60M (212)
2-7/16	127328	ECO-207 (214) †
2-1/2	127329	ECO-208 (214) †
2-11/16	127330	ECO-211 (214)
65mm	127337	ECO-65M (214) †
70mm	127338	ECO-70M (214)
2-11/16	127331	ECO-211 (215) †
2-15/16	127332	ECO-215 (215)
70mm	127339	ECO-70M (215) †
75mm	127340	ECO-75M (215)
2-15/16	127333	ECO-215 (216) †
3	127334	ECO-300 (216) †
75mm	127340	ECO-75M (216) †
3-7/16	127335	ECO-307 (218) †
3-1/2	127336	ECO-308 (218) †
85MM	127342	ECO-85M (218) †
90MM	127343	ECO-90M (218)

† SCM Series only

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RELATED PRODUCTS

Open Cover Dimensions

Series	Shaft Size	A	B	C	D	E
204	3/4	1.19	0.53	1.91	1.38	0.19
	20mm	30.2	13.5	48.4	35.1	4.9
205	1	1.25	0.53	2.17	1.61	0.19
	25mm	31.8	13.5	55.1	40.9	4.9
206	1-3/16	1.39	0.56	2.50	0.97	0.19
	1-1/4					
	30mm	35.3	14.2	63.5	50.0	4.9
207	1-1/4	1.53	0.69	2.91	2.31	0.19
	1-7/16					
	35mm	38.9	17.5	73.9	58.9	4.9
208	1-1/2	1.59	0.69	3.31	2.77	0.20
	40mm	40.6	17.5	84.1	70.1	5.1
209	1-11/16	1.66	0.72	3.50	2.88	0.20
	45mm	41.9	18.3	88.9	72.9	5.1
210	1-15/16	1.72	0.91	3.63	3.00	0.20
	50mm	43.7	23.1	91.4	76.2	5.1
211	1-15/16	1.80	0.97	3.94	3.30	0.21
	2					
	2-3/16					
	2-1/4	50mm	45.5	24.6	100.1	83.6
212	2-3/16	1.91	1.00	4.38	3.66	0.21
	2-1/4					
	2-7/16					
	55mm					
	60mm					
214	2-7/16	3.00	1.50	4.90	3.75	0.30
	2-1/2					
	2-11/16					
	65mm	76.2	38.1	124.5	95.3	5.3
70mm						
215	2-11/16	3.00	1.50	5.20	4.00	0.30
	2-15/16					
	70mm	76.2	38.1	132.1	101.6	5.3
75mm						
216	2-15/16	3.00	1.50	5.50	4.38	0.30
	3					
75mm	76.2	38.1	139.7	111.1	5.3	
218	3-7/16	3.09	1.50	6.25	5.00	0.30
	3-1/2					
	85mm	78.6	38.1	158.8	127.0	5.3
90mm						

Closed Cover Dimensions

Series	Shaft Size	A	B	C	D
204	3/4	1.13	0.53	1.91	1.38
	20mm	28.7	13.5	48.4	35.1
205	1	1.19	0.53	2.17	1.61
	25mm	30.2	13.5	55.1	40.9
206	1-3/16	1.33	0.56	2.50	0.97
	1-1/4				
	30mm	33.8	14.2	63.5	50.0
207	1-1/4	1.47	0.69	2.91	2.31
	1-7/16				
	35mm	37.3	17.5	73.9	58.9
208	1-1/2	1.55	0.69	3.31	2.77
	40mm	39.1	17.5	84.1	70.1
209	1-11/16	1.59	0.72	3.50	2.88
	45mm	40.4	18.3	88.9	72.9
210	1-15/16	1.66	0.91	3.62	3.00
	50mm	42.2	23.1	91.4	76.2
211	1-15/16	1.80	0.97	3.94	3.30
	2				
	2-3/16				
	2-1/4	50mm	45.5	24.6	100.1
212	2-3/16	1.91	1.00	4.38	3.66
	2-1/4				
	2-7/16				
	55mm				
	60mm				
214	2-7/16	3.00	1.50	4.90	3.75
	2-1/2				
	2-11/16				
	65mm	76.2	38.1	124.5	95.3
70mm					
215	2-11/16	3.00	1.50	5.20	4.00
	2-15/16				
	70mm	76.2	38.1	132.1	101.6
75mm					
216	2-15/16	3.00	1.50	5.50	4.38
	3				
75mm	76.2	38.1	139.7	111.1	
218	3-7/16	3.09	1.50	6.25	5.00
	3-1/2				
	85mm	78.6	38.1	158.8	127.0
90mm					

RELATED PRODUCTS

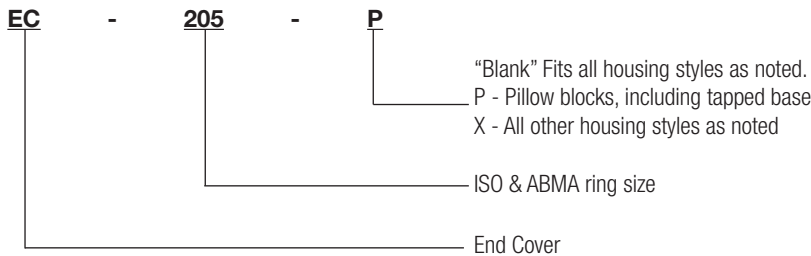


DODGE Ball Bearing End Covers

- Fits DODGE cast iron housed ball bearings: Pillow Blocks, 2 and 4-Bolt flanges, and Take-Up bearings
- Injected molded, impact resistant, OSHA safety yellow end covers meet requirements for exposed rotating shafts
- Stainless steel “C” washer for gripping power
- No modification or machining of existing housings required
- Concentric knockout grooves on inside of end cover for thru-shaft
- DODGE six digit part number and description embossed inside
- Operating temperature to 250° F
- For no relubrication/sealed for life applications (-NL), part number **430020** hex head plug is available



Nomenclature



Series	Pillow Blocks Std, U, B	Tapped Base PB	2-Bolt Flange	Flanged Bracket	4-Bolt Flange	Piloted Flange (FC)	Narrow Slot Take-Up	Wide Slot Take-Up
203	X		X		X			
204	X	X	X		X		X	X
205	X	X	X	X	X		X	X
206	X	X	X	X	X	@	X	X
207	X	X	X	X	X	@	X	X
208	X	X	X		X	@	X	X
209	X	X	X		X	@	X	X
210	X	X	X	X	X	@	X	X
211	X	X	X		X	NA	X	X
212	X		X		X	NA	X	X
214	X				X	NA		X
215	X				X			X
216	X				X	X		X
218	X				X	X		

* = Will not fit LF, LFT, SCHB, HNGR & CYL
 @ = Some modification required

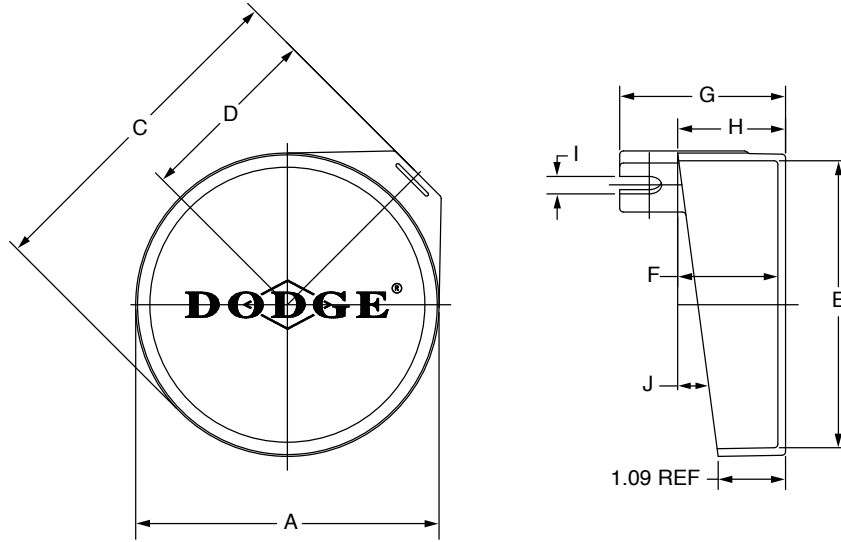
NA = Will not fit
 X = Will fit

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RELATED PRODUCTS



Thin Wall Adapter Ball Bearings BALL BEARING END COVERS FOR PILLOW BLOCKS & TAPPED BASE UNITS



Series	Shaft Size		Part Number	Description
	GT	GTM		
203	1/2 & 5/8 17mm	-----	128200	EC-203-P
204	1/2 - 3/4 20mm	-----	128202	EC-204-P
205	7/8 - 1 25mm	-----	128204	EC-205-P
206	1-1/16 - 1-1/4 30mm	1 25mm	128206	EC-206-P
207	1-1/4 - 1-7/16 35mm	1-3/16 - 1-1/4 30mm	128208	EC-207-P
208	1-1/2 & 1-5/8 40mm	1-7/16 35mm	128210	EC-208-P
209	1-5/8 - 1-3/4 45mm	1-1/2 40mm	128212	EC-209-P
210	1-15/16 & 2 50mm	1-11/16 & 1-3/4 45mm	128214	EC-210-P
211	2 - 2-1/4 55mm	1-15/16 & 2 50mm	128216	EC-211-P
212	2-1/4 & 2-7/16 60mm	2-3/16 & 2-1/4 55mm	128218	EC-212-P

For no re-lube (-NL) applications, part number **430020**, hex head plug is available

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RELATED PRODUCTS



Thin Wall Adapter Ball Bearings BALL BEARING END COVERS FOR PILLOW BLOCKS & TAPPED BASE UNITS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size		Weight lbs gm	A	B	C	D	E	F	G	H	I	J
	GT	GTM											
203	1/2 & 5/8 17mm	-----	0.02 10	1-25/32 45.2	1-43/64 42.5	2-7/64 53.6	1-3/32 27.8	1-41/64 41.7	49/64 19.4	1-29/64 36.9	29/32 23.0	1/4 6.4	9°
204	1/2 - 3/4 20mm	-----	0.03 15	2-3/64 52.0	1-27/32 46.8	2-37/64 65.5	1-19/64 32.9	1-55/64 47.2	1-1/64 25.8	1-49/64 44.8	1-5/32 29.4	5/16 7.9	11°
205	7/8 - 1 25mm	-----	0.05 24	2-3/8 60.3	2-3/16 55.6	2-13/16 71.4	1-3/16 30.2	2-5/32 54.8	1-1/16 27.0	1-7/8 47.6	1-7/32 31.0	11/32 8.7	9°
206	1-1/16 -1-1/4 30mm	1 25mm	0.08 36	2-47/64 69.5	2-17/32 64.3	3-21/64 84.5	1-45/64 43.3	2-1/2 63.5	1-15/64 31.4	2-5/32 54.8	1-13/32 35.7	23/64 9.1	9°
207	1-1/4 -1-7/16 35mm	1-3/16 -1-1/4 30mm	0.12 53	3-1/4 82.6	3 76.2	3-51/64 96.4	1-29/32 48.4	3-1/64 76.6	1-5/16 33.3	2-11/32 59.5	1-31/64 37.7	3/8 9.5	7° 30'
208	1-1/2 & 1-5/8 40mm	1-7/16 35mm	0.14 64	3-3/8 85.7	3-1/8 79.4	4 101.6	2-1/16 52.4	3-7/64 79.0	1-19/64 32.9	2-13/16 71.4	1-1/2 38.1	27/64 10.7	6°
209	1-5/8 -1-3/4 45mm	1-1/2 40mm	0.16 73	3-11/16 93.7	3-15/32 88.1	4-17/64 108.3	2-11/64 55.2	3-13/32 86.5	1-21/64 33.7	2-21/64 59.1	1-17/32 38.9	25/64 9.9	7°
210	1-15/16 & 2 50mm	1-11/16 & 1-3/4 45mm	0.18 82	3-7/8 98.4	3-37/64 90.9	4-1/2 114.3	2-19/32 65.9	3-37/64 90.9	1-23/64 34.5	2-1/2 63.5	1-9/16 39.7	31/64 12.3	9°
211	2 - 2-1/4 55mm	1-15/16 & 2 50mm	0.24 108	4-27/64 112.3	4 101.6	5-1/16 128.6	2-19/32 65.9	4-1/8 104.8	1-13/32 35.7	2-37/64 65.5	1-5/8 41.3	29/64 11.5	7°
212	2-1/4 & 2-7/16 60mm	2-3/16 & 2-1/4 55mm	0.27 124	4-59/64 125.0	4-15/32 113.5	5 29/64 138.5	2-3/4 69.9	4-39/64 117.1	1-17/32 38.9	2-11/16 68.3	1-3/4 44.5	13/32 10.3	8°

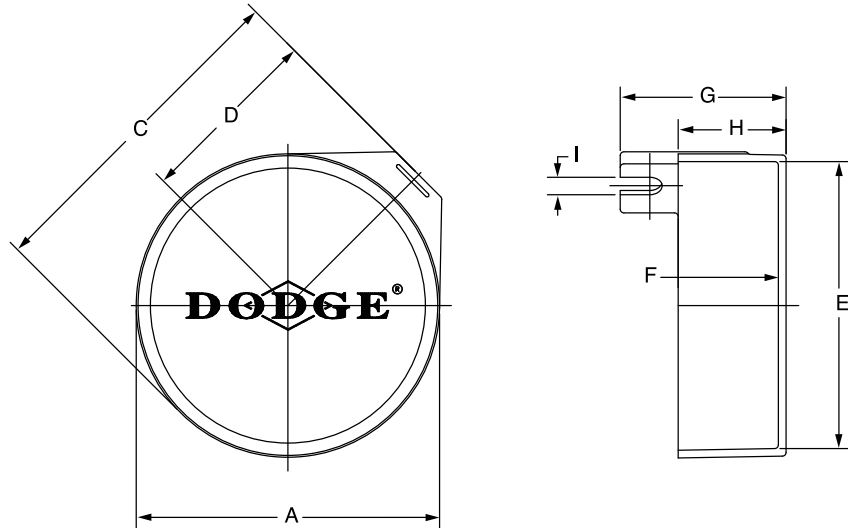
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SELECTION/DIMENSIONS



Thin Wall Adapter Ball Bearings

BALL BEARING END COVERS FOR MOUNTED UNITS OTHER THAN PILLOW BLOCKS & TAPPED BASE UNITS



Series	Shaft Size		Part Number	Description
	GT	GTM		
203	1/2 & 5/8 17mm	-----	128201	EC-203-X
204	1/2 - 3/4 20mm	-----	128203	EC-204-X
205	7/8 - 1 25mm	-----	128205	EC-205-X
206	1-1/16 - 1-1/4 30mm	1 25mm	128207	EC-206-X
207	1-1/4 - 1-7/16 35mm	1-3/16 - 1-1/4 30mm	128209	EC-207-X
208	1-1/2 & 1-5/8 40mm	1-7/16 35mm	128211	EC-208-X
209	1-5/8 - 1-3/4 45mm	1-1/2 40mm	128213	EC-209-X
210	1-15/16 & 2 50mm	1-11/16 & 1-3/4 45mm	128215	EC-210-X
211	2 - 2-1/4 55mm	1-15/16 & 2 50mm	128217	EC-211-X
212	2-1/4 & 2-7/16 60mm	2-3/16 & 2-1/4 55mm	128219	EC-212-X

Note: Above end covers will not fit the LF and LFT bearings
 For no re-lube (-NL) applications, part number **430020**, hex head plug is available

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SELECTION/DIMENSIONS



Thin Wall Adapter Ball Bearings

BALL BEARING END COVERS FOR MOUNTED UNITS OTHER THAN PILLOW BLOCKS & TAPPED BASE UNITS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size		Weight lbs gm	A	B	C	D	E	F	G	H	I
	GT	GTM										
203	1/2 & 5/8 17mm	-----	0.02 10	1-51/64 45.6	1-43/64 42.5	2-13/64 56.0	1-3/16 30.2	1-41/64 41.7	51/64 20.2	1-29/64 36.9	15/16 23.8	1/4 6.4
204	1/2 - 3/4 20mm	-----	0.03 15	2-7/32 56.4	2 50.8	2-47/64 69.5	1-25/64 35.3	2-1/32 51.6	1-1/64 25.8	1-13/16 46.0	1-5/32 29.4	5/16 7.9
205	7/8 - 1 25mm	-----	0.05 24	2-3/8 60.3	2-3/16 55.6	3-3/64 77.4	1-19/32 40.5	2-5/32 54.8	1-1/64 25.8	1-53/64 46.4	1-11/64 29.8	11/32 8.7
206	1-1/16 -1-1/4 30mm	1 25mm	0.08 36	2-47/64 69.5	2-17/32 64.3	3-21/64 84.5	1-45/64 43.3	2-1/2 63.5	1-3/16 30.2	2-1/16 52.4	1-23/64 34.5	23/64 9.1
207	1-1/4 -1-7/16 35mm	1-3/16 -1-1/4 30mm	0.12 53	3-1/4 82.6	3 76.2	3-27/32 97.6	1-31/32 50.0	3-1/64 76.6	1-11/32 34.1	2-11/32 59.5	1-17/32 38.9	3/8 9.5
208	1-1/2 & 1-5/8 40mm	1-7/16 35mm	0.14 64	3-3/8 85.7	3-1/8 79.4	4 101.6	2-1/16 52.4	3-7/64 79.0	1-19/64 32.9	2-13/32 61.1	1-1/2 38.1	27/64 10.7
209	1-5/8 -1-3/4 45mm	1-1/2 40mm	0.16 73	3-11/16 93.7	3-15/32 88.1	4-17/64 108.3	2-11/64 55.2	3-13/32 86.5	1-23/64 34.5	2-21/64 59.1	1-17/32 38.9	25/64 9.9
210	1-15/16 & 2 50mm	1-11/16 & 1-3/4 45mm	0.18 82	3-7/8 98.4	3-37/64 90.9	4-1/2 114.3	2-21/64 59.1	3-9/16 90.5	1-23/64 34.5	2-33/64 63.9	1-9/16 39.7	31/64 12.3
211	2 - 2-1/4 55mm	1-15/16 & 2 50mm	0.24 108	4-27/64 112.3	4 101.6	5-1/16 128.6	2-19/32 65.9	4-1/8 104.8	1-29/64 36.9	2-37/64 65.5	1-21/32 42.1	29/64 11.5
212	2-1/4 & 2-7/16 60mm	2-3/16 & 2-1/4 55mm	0.27 124	4-59/64 125.0	4-15/32 113.5	5 15/32 138.9	2-3/4 69.9	4-39/64 117.1	1-35/64 39.3	2-11/16 68.3	1-3/4 44.5	13/32 10.3

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Bearing Reference
Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

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Bearing Reference Guide

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Extreme Duty

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GRIP TIGHT

D-LOK Ball Bearing



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FEATURES/BENEFITS

D-LOK® Ball Bearings

For concentric grip on the shaft and less vibration at higher speeds, specify DODGE D-LOK normal- or medium-duty mounted ball bearings.

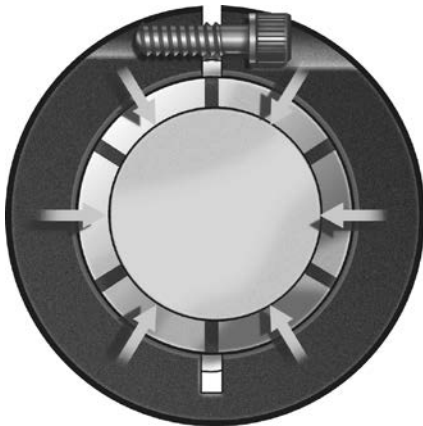
These unique, concentric collar bearings are engineered with features that assure you superior holding power with improved concentricity.

Even at high speeds, the D-LOK bearing grips the shaft tighter and more uniformly for less vibration.

Manufactured at our state-of-the-art, ISO 9002 certified DODGE bearing plant. The new DODGE D-LOK bearing features:

- Precision-hardened and honed inner and outer rings
- New rugged housing design
- Normal-duty wide inner ring
- D-LOK locking mechanism
- DODGE DualGuard positive contact seal including rubberized flingers
- Stronger, flexible ball retainer
- Simplified anti-rotation device
- Wide variety of styles
- 3/4" to 3-7/16" (20 to 70mm) bore sizes
- Electrostatically applied epoxy paint
- Options:
 - Corrosion-resistant inserts
 - FDA/USDA lubricant and other special lubricants
 - High temperature

D-LOK Concentric Clamp Collar

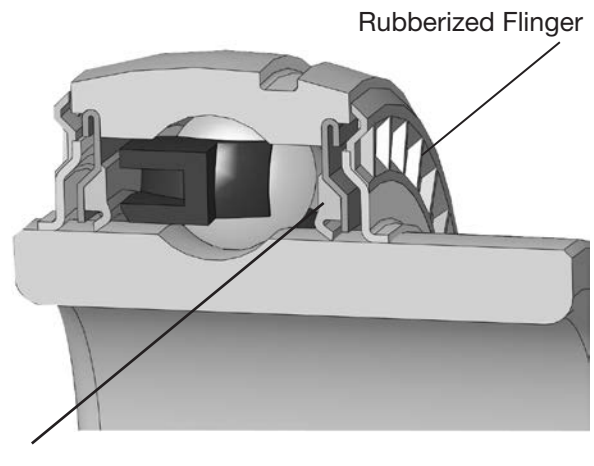


The D-LOK concentric clamp collar, with a single standard hex head cap screw and relief slot, provides greater holding power over competitive products. The collar, installed over the slotted inner ring, locks the bearing on the shaft concentrically without marring or burring and provides a 360° clamping force to the shaft with minimal run out (T.I.R.) for less vibration.

Patent number 5417500

DODGE End Covers

Available from stock to fit DL and DLM mounted units, these end covers are designed for added protection from contaminants as well as for OSHA requirements. Covers are OSHA yellow.



DualGuard Seal

- Mechanically retained single lip seal for added strength
 - Purgeable design
 - Nitrile rubber lip
 - Keeps out contaminants
- Rubberized flinger
 - Dodge-only technology
 - Rubberized flinger provides external protection and discards contaminants as it rotates
 - Molded baffles in flinger act like a paddle wheel to help deflect liquids
 - Molded rubber increases the acceleration rate of the contaminants as they are thrown away from the bearing.

Note: Instruction manuals and drawings for Dodge bearings are available on www.dodge-pt.com



FEATURES/BENEFITS

D-LOK® Ball Bearings NON-METALLIC RETAINER



Ball cage is made of heat-stabilized nylon, reinforced with 33% short strand fiberglass. This non-metallic container operates in higher temperatures with less water absorption and retains natural lubricity and flexibility.

ANTI-ROTATION PIN

Anti-rotation pin prevents rotation of the outer ring within the housing.

Simple and effective, it makes system inserts easier to replace. There is no need to remove and replace grease fittings, location pins or other devices.



EXPANSION AND NON-EXPANSION MODELS

A complete series of expansion and non-expansion pillow blocks and bearing inserts are available, these all have the standard features of our D-LOK, plus a specially engineered retainer to meet the operating conditions where these bearings are required.

RUGGED HOUSING DESIGN

Rugged housing design offers added strength. Solid feet are drilled for dowel pins - simplifies installation, alignment.

WIDE VARIETY OF STYLES

Normal Duty

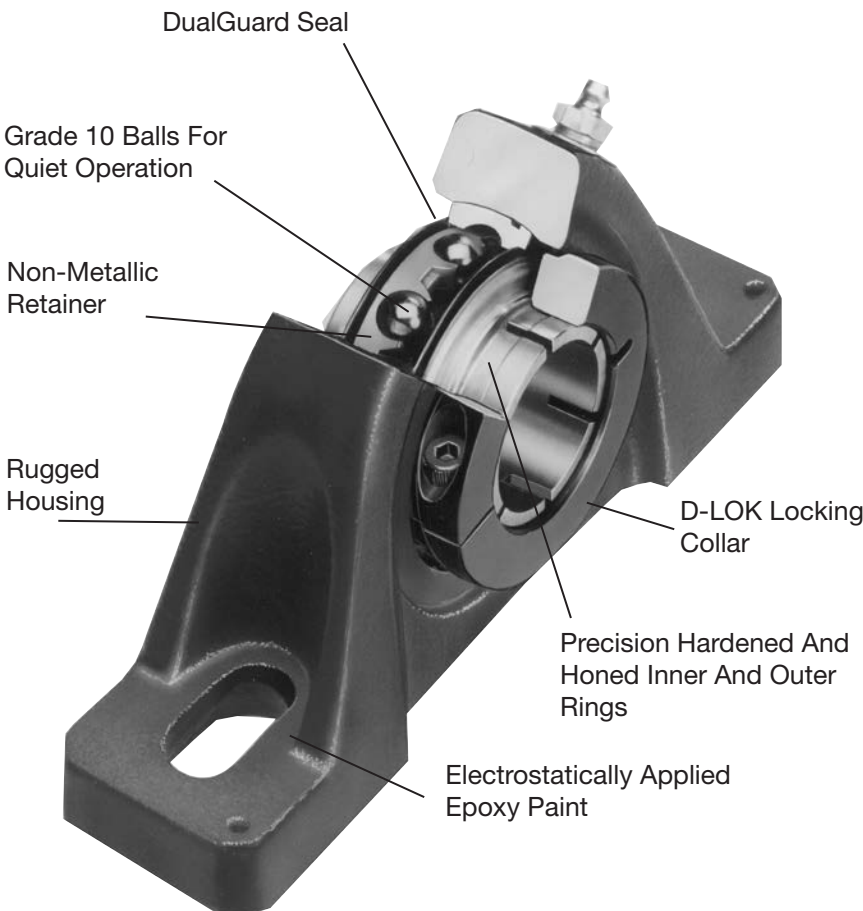
- DL PILLOW BLOCKS
- DLB PILLOW BLOCKS
- DLH-E PILLOW BLOCKS
- DL Tapped Base Pillow Blocks
- DL 2-Bolt Flanges
- DL Flanged Bracket Bearings
- DL 4-Bolt Flanges
- DL Piloted Flanges
- DL Take-Up Bearings
- DL Screw Conveyor Hanger Bearings
- DL Inserts

Medium Duty

- DLM Pillow Blocks
- DLM 2-Bolt Flanges
- DLM 4-Bolt Flanges
- DLM Piloted Flanges
- DLM Take-Up Bearings
- DLM Inserts

IN STOCK NEAR YOU

The complete line of DODGE mounted ball bearings is available at your local authorized DODGE distributor. For more information, check the Yellow Pages for your local distributor, call (864) 297-4800, or fax (864) 281-2318.



Note: Instruction manuals and drawings for Dodge bearings are available on www.dodge-pt.com



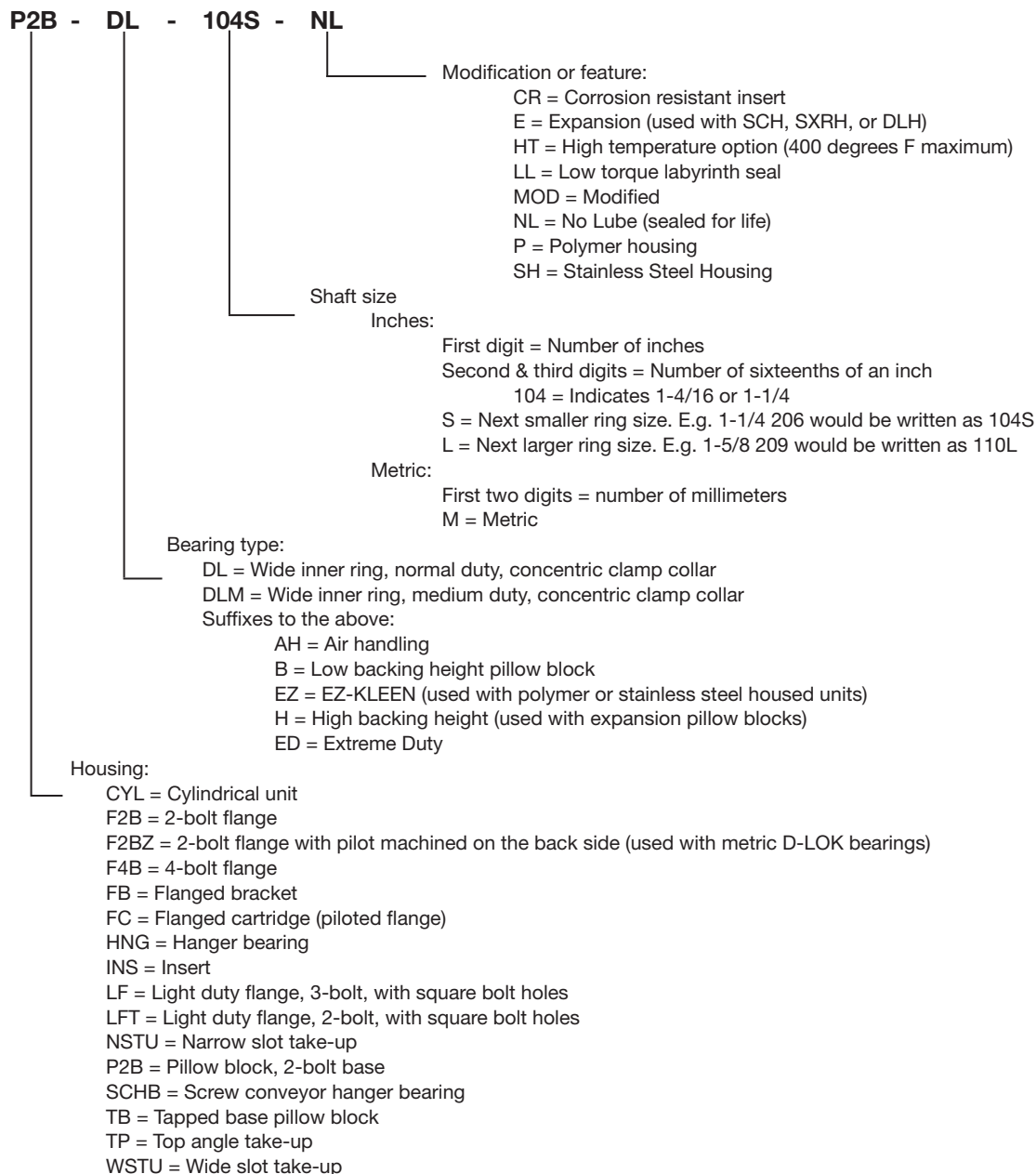
HOW TO ORDER/NOMENCLATURE

D-LOK® Ball Bearings

HOW TO ORDER

There are two ways to specify DODGE Bearings. Most of the product offerings have part numbers with listings shown throughout this catalog. Use of part numbers ensures accurate order processing.

When part numbers are not shown, the product may be specified by description or part name. This method is used when ordering units that include modifications or options. To order by description, use the nomenclature shown below and add any special instruction to the end of the description for options not covered by the nomenclature.



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SELECTION

D-LOK® Ball Bearings

Recommended Torque													
Setscrews					D-LOK			Mounting Bolts					
Setscrew Size	Key Hex Across Flats	Recommended Torque			Cap Screw Size	Recom. Torque	EZ-KLEEN Recom. Torque	Metal Housings		EZ-KLEEN Housed Bearings			
		Standard Ball Bearing Insert		Corrosion Resistant Stainless Steel				Bolt Size	Recom. Dry Torque (Grade 2)	2-Bolt PB, 2 & 4 Bolt Fig. and Fig. Brackets		Tapped Base PB	
		Min	Max							Bolt Size	Torque ①	Bolt Size	Torque ②
(in.)	(in.)	(in.-lbs.)	(in.-lbs.)	(in.-lbs.)	(in.)	(in.0lbs.)	(in.-lbs.)	(in.)	(in.0lbs.)	(in.)	(in.-lbs.)	(in.)	(in.-lbs.)
#10	3/32	28	33	25	#8-32	58	46	3/8-16	240	3/8-16	225	3/8-16	175
1/4	1/8	66	80	60	#10-32	90	72	7/16-14	384	7/16-14	350	7/16-14	350
5/16	5/32	126	156	117	1/4-28	180	144	1/2-13	600	1/2-13	500	1/2-13	400
3/8	3/16	228	275	206	5/16-24	400	320	5/8-11	1200	9/16-12	650		
7/16	7/32	342	428	321	3/8-24	750	600	3/4-10	1950	5/8-11	1000		
								7/8-9	2890				
(mm)	(mm)	(N-m)	(N-m)	(N-m)	(mm)	(N-m)	(N-m)	(mm)	(N-m)	(mm)	(N-m)	① Torque for Austenitic (18-8) Stainless ② Max. torque values published. Do not exceed	
M5	2.5	3.2	3.7	2.8	M4	585	4.68	M10	29	M8	15		
M6	3	6.2	7.7	5.8	M5	10.75	8.6	M12	50	M10	25		
M8	4	14.2	17.8	13.4	M6	20.5	16.4	M16	124	M12	50		
M10	5	26	31	23	M8	45	36	M20	238	M14	75		
M12	6	46	57	43				M22	322	M18	125		

Lubrication

High Speed Operation - In the higher speed ranges, too much grease will cause over-heating. The amount of grease that the bearing will take for a particular high speed application can only be determined by experience. If excess grease in the bearing causes overheating, it will be necessary to remove grease fitting to permit excess grease to escape. The bearing has been greased at the factory and is ready to run. When establishing a relubrication schedule, note that a small amount of grease at frequent intervals is preferable to a large amount at infrequent intervals.

Lubrication Guide

Use a No. 2 Lithium complex base grease or equivalent*

Hours Run per Day	Suggested Lubrication Period in Weeks							
	1 to 250 RPM	251 to 500 RPM	501 to 750 RPM	751 to 1000 RPM	1001 to 1500 RPM	1501 to 2000 RPM	2001 to 2500 RPM	2501 to 3000 RPM
8	12	12	10	7	5	4	3	2
16	12	7	5	4	2	2	1	1
24	10	5	3	2	1	1	1	1

* For EZ-KLEEN series bearings, use an aluminum complex base grease.

Lubrication recommendations are intended for standard products applied in general operating conditions. For modified products, high temperature applications, and other anomalous applications contact product engineering at 864-284-5700.

Note: Bearing analysis program "BEST" is available on www.ptwizard.com

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SELECTION

D-LOK® Ball Bearings

DODGE mounted ball bearings are primarily designed for radial loading. However, they have the capacity to carry thrust loads and combined radial/thrust loads. The maximum recommended load which can be applied is limited by various components in the system, such as bearing, housing, shaft attachments, speed and life requirements. DODGE mounted ball bearings have been applied successfully when these limits have been exceeded under controlled operating conditions. Contact DODGE Engineering for applications which exceed these recommendations.

Select a bearing from the Selection Chart that has a radial load rating at the operating speed equal to or greater than the calculated Equivalent Radial load for a desired L₁₀ life. This simple method is all that is required for the majority of general applications and provides for occasional average shock loads.

L₁₀ Hours Life-is the life which may be expected for at least 90% of a given group of bearings operating under identical conditions. For an L₁₀ hours life other than those listed in the Selection Chart, multiply the equivalent Radial load by one of the following factors. For 50,000 L₁₀ hours life, use a factor of 1.18 and for 80,000, use 1.39. Then select a bearing from the bold face (30,000) L₁₀ ratings only in the Selection Chart that has a rating equal to or greater than this value.

Heavy Service-For heavy shock loads, frequent shock loads or severe vibrations, add up to 50% (according to severity of conditions) to the Equivalent Radial Load to obtain a Modified Equivalent Radial Load. Consult Application Engineering for additional selection assistance.

A thrust load value of C/10 is recommended as a guide for general applications and will give adequate L₁₀ life. Where substantial radial load pulls the housing away from the mounting base, both the hold-down bolts and housing must be of adequate strength. Auxiliary load carrying devices, such as shear bars, are advisable for side or end-loading of pillow blocks and radial loads for flange units.

To determine the L₁₀ hours life for loads and RPM's not listed use the following equation:

$$L_{10} = \left(\frac{C}{P}\right)^3 \times \frac{16,667}{N}$$

Where:

L₁₀ = Life, hours

C = Dynamic Capacity, lbs. or N

P = Equivalent Radial Load, lbs. or N

N = Revolutions per minute

When the load on a ball bearing is solely a radial load with no thrust (axial) load, the Equivalent Radial Load (P) is equal to the actual radial load. However, when a thrust (axial) load is applied, the radial and thrust loads applied must be converted into an Equivalent Radial Load. The use of the X (radial factor) and Y (thrust factor) from Table 1 convert the actual applied thrust and radial loads to an Equivalent Radial Load which has the same effect on the life of a bearing as a radial load of this magnitude.

$$P = (X \times F_R) + (Y \times F_A)$$

Where:

P = Equivalent Radial Load, lbs.

F_R = Radial load, lbs.

F_A = Thrust load, lbs.

e = Thrust load to radial load factor (Table 1)

X = Radial load factor (Table 1)

Y = Thrust factor (Table 1)

C₀ = Basic static capacity

To find X and Y, first calculate F_A/C₀ to determine e. Calculate F_A/F_R and compare to e to determine the X and Y factors to use from Table 1.

Substitute all known values into the Equivalent Radial Load equation. The Equivalent Radial loads (P) thus determined can be used in the L₁₀ life formula or compared to the allowable Equivalent Radial Load rating desired in the expanded rating chart to select a bearing (Table 2).

If calculated value of P is less than F_R, use P=F_R.

Table 1

F _A / C ₀	e	Radial/thrust Factors			
		If F _A /F _R is equal to or less than e		If F _A /F _R is greater than e	
		F _A /F _R ≤ e		F _A /F _R > e	
		X	Y	X	Y
0.014	0.19	1	0	0.56	2.30
0.021	0.21	1	0	0.56	2.15
0.028	0.22	1	0	0.56	1.99
0.042	0.24	1	0	0.56	1.85
0.056	0.26	1	0	0.56	1.71
0.070	0.27	1	0	0.56	1.63
0.084	0.28	1	0	0.56	1.55
0.110	0.30	1	0	0.56	1.45
0.170	0.34	1	0	0.56	1.31
0.280	0.38	1	0	0.56	1.15
0.420	0.42	1	0	0.56	1.04
0.560	0.44	1	0	0.56	1.00

Lubrication-DODGE Ball Bearings are lubricated at the factory and are ready to run. The bearings are initially lubricated with a lithium complex grease and should be relubricated with the same or some equivalent. For high speeds, high loads, extreme temperatures and other abnormal operating conditions, special greases may be required. Contact DODGE Application Engineering for recommendations on these types of applications.

Misalignment-DODGE Ball Bearings are designed to allow a maximum of ±2° static misalignment. These bearings are not suitable for dynamic misalignment. To ensure good alignment, mounting surfaces must be checked for flatness and must lie in the same plane. When tightening base bolts, each bolt should be alternately tightened in incremental torque values until full torque is achieved to prevent the angular shifting of the pillow block that occurs when one bolt is tightened to its full torque. Shimming may be required to minimize misalignment.

Normal Shaft Size Inches	Shaft Tolerances		Recommended Shaft Tolerances D-LOK Lock Ball Bearings Inches
	Commercial Shaft Tolerances Inches		
Up to 1-1/2	+0.000	-0.002	+0.0000 -0.0005
Over 1-1/2 to 2-1/2	+0.000	-0.003	+0.0000 -0.0010
Over 2-1/2 to 4	+0.000	-0.004	+0.0000 -0.0010

Note: Bearing analysis program "BEST" is available on www.ptwizard.com

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SELECTION

D-LOK® Ball Bearings - Inch

Table 2: Easy Selection Table for DL and DLM Bearing Mounted Units (Pounds)

Ring Size	Shaft Size		Dynamic Capacity C (Lbs.)	Static Capacity Co (Lbs.)	L ₁₀ Life Hours	Allowable Equivalent Radial Load Ratings (Lbs.) at Various RPM*															
	DL	DLM				50	150	250	500	750	1000	1500	1750	2000	2500	3000	3500	4500	5000	5500	7500
204	3/4		2899	1482	20000	740	515	435	345	300	275	240	225	215	200	190	180	165	160	155	140
					30000	645	450	380	300	260	240	210	200	190	175	165	155	145	140	135	120
					40000	590	410	345	275	240	215	190	180	170	160	150	145	130	125	125	110
					60000	515	355	300	240	210	190	165	155	150	140	130	125	115	110	105	95
					100000	435	300	255	200	175	160	140	130	125	115	110	105	190	95	90	80
205	7/8	15/16 1	3146	1769	20000	805	450	470	375	3225	295	260	245	235	220	205	195	180	175	170	150
					30000	705	485	410	325	285	260	225	215	205	190	180	170	155	150	145	130
					40000	640	445	375	295	260	235	205	195	185	175	165	155	140	135	135	120
					60000	560	385	325	260	225	205	180	170	165	150	140	135	125	120	115	105
					100000	470	325	275	220	190	175	150	145	135	125	120	115	105	100	100	90
206	1-1/8	1-3/16 1-1/4	4368	2538	20000	1115	775	655	520	455	410	360	340	325	305	285	270	250	240	235	
					30000	975	675	570	455	395	360	315	300	285	265	250	235	220	210	205	
					40000	885	615	520	410	360	325	285	270	260	240	225	215	200	190	185	
					60000	775	535	455	360	315	285	250	235	225	210	200	190	175	165	160	
					100000	655	455	380	305	265	240	210	200	190	175	165	160	145	140	135	
207	1-1/4	1-3/8 1-7/16	5759	3461	20000	1475	1020	860	685	595	545	475	450	430	400	375	355	330	315	305	
					30000	1285	890	755	595	520	475	415	395	375	350	330	310	285	275	270	
					40000	1170	810	685	545	475	430	375	355	340	315	300	285	260	250	245	
					60000	1020	710	595	475	415	375	330	310	300	275	260	250	230	220	225	
					100000	860	595	505	400	350	315	275	265	250	235	220	210	190	185	180	
208	1-1/2	1-7/16 1-1/2**	7332	4475	20000	1875	1300	1095	870	760	690	605	575	550	510	480	455	420	405		
					30000	1640	1135	960	760	665	605	525	500	480	445	420	400	365	355		
					40000	1490	1030	870	690	605	550	480	455	435	405	380	360	330	320		
					60000	1300	900	760	605	525	480	420	400	380	355	330	315	290	280		
					100000	1095	760	640	510	445	405	355	335	320	300	280	265	245			
209	1-5/8	1-11/16 1-3/4	7891	4906	20000	2020	1400	1180	935	820	745	650	615	590	550	515	490	450	435		
					30000	1765	1225	1030	820	715	650	570	540	515	480	450	430	395	380		
					40000	1600	1110	935	745	650	590	515	490	470	435	410	390	360	345		
					60000	1400	970	820	650	570	515	450	430	410	380	360	340	310	300		
					100000	1180	820	690	550	480	435	380	360	345	320	300	285	265			
210	1-15/16	2	1-11/16	1-3/4	7891	5213	20000	2020	1400	1180	935	820	745	650	615	590	550	515	490	450	
							30000	1765	1225	1030	820	715	650	570	540	515	480	450	430	395	
							40000	1600	1110	935	745	650	590	515	490	470	435	410	390	360	
							60000	1400	970	820	650	570	515	450	430	410	380	360	340	310	
							100000	1180	820	690	550	480	435	380	360	345	320	300	285	265	
211	2	2-3/16	1-15/16	2	9755	6588	20000	2491	1727	1457	1156	1010	918	802	761	729	676	636	604		
							30000	2176	1509	1272	1010	882	802	700	665	636	591	556	528		
							40000	1977	1371	1156	918	802	728	636	604	578	537	505	480		
							60000	1727	1197	1010	802	700	636	556	528	505	469	441	419		
							100000	1457	1010	852	676	591	537	469	445	426	395	372	353		
212	2-1/4	2-7/16	2-1/4	11791	8100	20000	3015	2090	1765	1400	1225	1110	970	925	880	820	770	730			
						30000	2635	1825	1540	1225	1070	970	880	805	770	715	675	640			
						40000	2395	1660	1400	1110	970	880	770	730	700	650	610	580			
						60000	2090	1450	1225	970	850	770	675	640	610	570	535	510			
						100000	1765	1225	1030	820	715	650	570	540	515	480	450	430			
214	2-1/2	2-11/16	2-7/16	2-1/2	13994	9838	20000	3580	2480	2095	1660	1450	1320	1155	1095	1045	970	915			
							30000	3125	2171	1830	1450	1270	1155	1005	955	915	850	800			
							40000	2840	1970	1660	1320	1155	1045	915	870	830	770	725			
							60000	2480	1720	1450	1155	1005	915	800	760	725	675	635			
							100000	2094	1450	1225	970	850	770	675	640	615	570	535			
215	2-15/16	2-11/16	14872	11108	20000	3805	2640	2225	1765	1545	1400	1225	1165	1115	1035	975					
					30000	3325	2305	1945	1545	1350	1225	1070	1015	975	905	850					
					40000	3020	2095	1765	1400	1225	1115	975	925	885	820	770					
					60000	2640	1830	1545	1225	1070	975	850	805	770	715	675					
					100000	2225	1545	1300	1035	905	820	715	680	650	605	570					
216		2-15/16	17407	13102	20000	4450	3085	2605	2065	1805	1640	1435	1360	1300	1210						
					30000	3890	2695	2275	1805	1580	1435	1250	1190	1140	1055						
					40000	3535	2450	2065	1640	1435	1300	1140	1080	1035	960						
					60000	3085	2140	1805	1435	1250	1140	995	945	905	840						
					100000	2605	1805	1525	1210	1055	960	840	795	760	705						
218		3-7/16	21451	16641	20000	5485	3805	3210	2550	2225	2025	1765	1680	1605							
					30000	4795	3325	2805	2225	1945	1765	1545	1465	1405							
					40000	4355	3020	2550	2025	1765	1605	1405	1335	1276							
					60000	3805	2640	2225	1765	1545	1405	1225	1165								
					100000	3210	2225	1880	1490	1300	1185	1035	980								

** Piloted flange only

Note: Bearing analysis program "BEST" is available on www.ptwizard.com

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SELECTION

D-LOK® Ball Bearings - Metric

Table 3: Easy Selection Table For DL and DLM Bearing Mounted Units (Newtons)

Ring Size	Shaft Size (mm)		Dynamic Capacity C (N)	Static Capacity Co (N)	L ₁₀ Life Hours	Allowable Equivalent Radial Load Ratings (N) at Various RPM*																
	DL	DLM				50	150	250	500	750	1000	1500	1750	2000	2500	3000	3500	4500	5000	5500	7500	
204	20		12895	6592	20000	3292	2291	1935	1535	1334	1223	1068	1001	956	890	845	801	734	712	689	623	
					30000	2869	2002	1690	1334	1156	1068	934	890	845	778	724	689	645	623	600	534	
					40000	2624	1824	1535	1223	1068	956	845	801	756	712	667	645	578	556	556	489	
					60000	2291	1579	1334	1068	934	845	734	689	667	623	578	556	512	489	467	423	
					100000	1935	1334	1134	890	778	712	623	578	556	512	489	467	400	423	400	356	
205	25		13993	7869	20000	3581	2491	2091	1668	1446	1312	1156	1090	1045	979	912	867	801	778	756	667	
					30000	3136	2157	1827	1446	1268	1156	1001	956	912	845	801	756	689	667	645	578	
					40000	2847	1979	1668	1312	1156	1045	912	867	823	778	734	689	623	600	600	534	
					60000	2491	1712	1446	1156	1001	912	801	756	734	667	623	600	556	534	512	467	
					100000	2091	1446	1223	979	845	778	667	645	600	556	534	512	467	445	445	400	
206	30		19429	11290	20000	4960	3447	2913	2313	2024	1824	1601	1512	1446	1357	1268	1201	1112	1068	1045		
					30000	4337	3002	2535	2024	1757	1601	1401	1334	1268	1179	1112	1045	979	934	912		
					40000	3936	2736	2313	1824	1601	1446	1268	1201	1156	1068	1001	958	890	845	823		
					60000	3447	2380	2024	1601	1401	1268	1112	1045	1001	934	890	845	778	734	712		
					100000	2913	2024	1690	1357	1179	1068	934	890	845	778	734	712	645	623	600		
207	35		25616	15395	20000	6561	4537	3825	3047	2647	2424	2113	2002	1913	1779	1668	1579	1468	1401	1357		
					30000	5716	3959	3358	2674	2313	2113	1846	1757	1668	1557	1468	1379	1268	1223	1201		
					40000	5204	3603	3047	2424	2113	1913	1668	1579	1512	1401	1334	1268	1156	1112	1090		
					60000	4537	3158	2647	2113	1846	1669	1468	1379	1334	1223	1156	1112	1023	979	956		
					100000	3825	2647	2246	1779	1557	1401	1223	1179	1112	1045	979	934	845	823	801		
208	40	35	32613	19906	20000	8341	5782	4871	3870	3380	3069	2691	2558	2446	2268	2135	2024	1868	1801			
					30000	7295	5048	4270	3380	2958	2691	2335	2224	2135	1979	1868	1779	1624	1579			
					40000	6628	4581	3870	3069	2691	2446	2135	2024	1935	1801	1690	1601	1468	1423			
					60000	5782	4003	3380	2691	2335	2135	1868	1779	1690	1576	1468	1401	1290	1245			
					100000	4871	3380	2847	2268	1979	1801	1579	1490	1423	1334	1245	1179	1090	1045			
209	45		35099	21823	20000	8985	6227	5249	4159	3647	3314	2891	2736	2624	2446	2291	2180	2002	1935			
					30000	7851	5449	4581	3647	3180	2891	2535	2402	2291	2135	2002	1913	1757	1690			
					40000	7117	4937	4159	3314	2891	2624	2291	2180	2091	1935	1824	1735	1601	1535			
					60000	6227	4315	3647	2891	2535	2291	2002	1913	1824	1690	1601	1512	1379	1334			
					100000	5249	3647	3069	2446	2135	1935	1690	1601	1535	1423	1334	1268	1179	1134			
210	50		35099	23189	20000	8985	6227	5249	4159	3647	3314	2891	2736	2624	2446	2291	2180	2002				
					30000	7851	5449	4581	3647	3180	2891	2535	2402	2291	2135	2002	1913	1757				
					40000	7117	4937	4159	3314	2891	2624	2291	2180	2091	1935	1824	1735	1601				
					60000	6227	4315	3647	2891	2535	2291	2002	1913	1824	1690	1601	1512	1379				
					100000	5249	3647	3069	2446	2135	1935	1690	1601	1535	1423	1334	1268	1179				
211	55	50	43394	29305	20000	11079	7682	6479	5142	4492	4082	3566	3387	3241	3007	2830	2688					
					30000	9678	6711	5660	4492	3924	3566	3115	2959	2831	2627	2472	2348					
					40000	8793	6097	5142	4082	3566	3240	2830	2688	2572	2387	2246	2134					
					60000	7682	5326	4492	3566	3115	2830	2472	2348	2247	2085	1962	1864					
					100000	6479	4492	3789	3007	2627	2387	2085	1981	1895	1759	1655	1572					
212	60		52446	36031	20000	13411	9296	7851	6227	5449	4937	4315	4114	3914	3647	3425	3247					
					30000	11720	8118	6850	5449	4759	4315	3914	3581	3425	3180	3002	2847					
					40000	10653	7384	6227	4937	4315	3914	3425	3247	3114	2891	2713	2580					
					60000	9296	6450	5449	4315	3781	3425	3002	2847	2713	2535	2380	2268					
					100000	7851	5449	4581	3647	3180	2891	2535	2402	2291	2135	2002	1913					
214	70	65	62245	43762	20000	15925	11031	9319	7384	6450	5871	5137	4871	4648	4315	4070						
					30000	13900	96721	8140	6450	5649	5137	4470	4248	4070	3781	3558						
					40000	12632	8763	7384	5871	5137	4648	4070	3870	3692	3425	3225						
					60000	11031	7651	6450	5137	4470	4070	3558	3380	3225	3002	2824						
					100000	9318	6450	5449	4315	3781	3425	3002	2847	2736	2535	2380						

** Piloted flange only

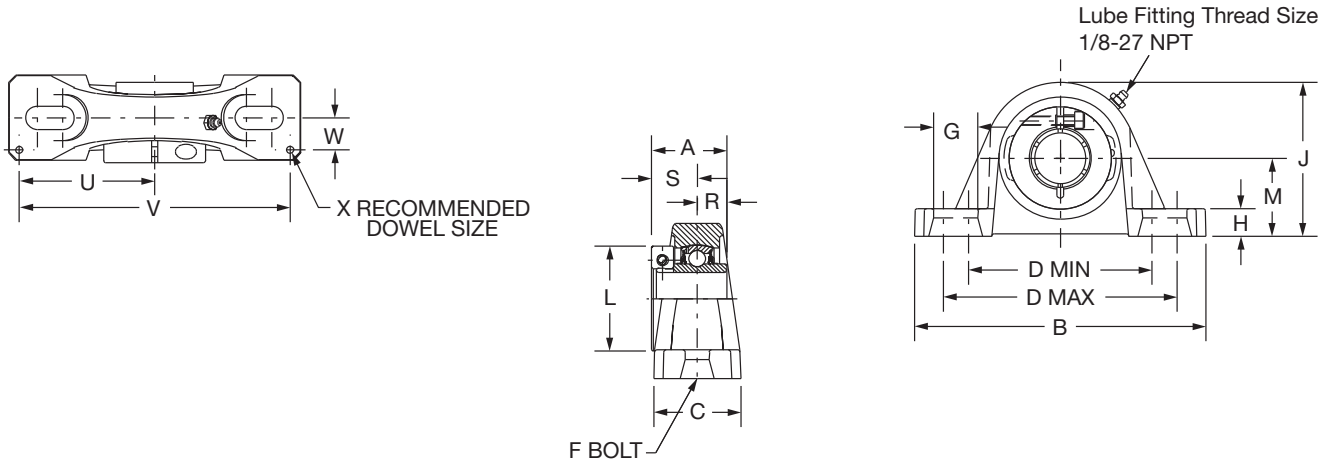
Note: Bearing analysis program "BEST" is available on www.ptwizard.com

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DL NORMAL DUTY PILLOW BLOCKS



Series	Shaft Size	Part No.	Description
204	3/4	128700	P2B-DL-012
	20mm	126601	P2B-DL-20M
205	7/8	128701	P2B-DL-014
	15/16	128702	P2B-DL-015
	1	128703	P2B-DL-100
	25mm	126602	P2B-DL-25M
206 (DLU)	1-1/8	128704	P2B-DLU-102
	1-3/16	128705	P2B-DLU-103
	1-1/4	128706	P2B-DLU-104S
	30mm	126603	P2B-DLU-30M
207	1-1/4	128707	P2B-DL-104
	1-3/8	128708	P2B-DL-106
	1-7/16	128709	P2B-DL-107
	35mm	126604	P2B-DL-35M
208 (DLB)	1-1/2	128710	P2B-DLB-108
	40mm	126605	P2B-DLB-40M
209	1-5/8	128711	P2B-DL-110L
	1-11/16	128712	P2B-DL-111
	1-3/4	128713	P2B-DL-112
	45mm	126606	P2B-DL-45M
210	1-15/16	128714	P2B-DL-115
	2	128715	P2B-DL-200
	50mm	126607	P2B-DL-50M
211	2	128830	P2B-DLM-200
	2-3/16	128717	P2B-DL-203
	55mm	126608	P2B-DL-55M
212	2-1/4	128832	P2B-DLM-204
	2-7/16	128719	P2B-DL-207
	60mm	126609	P2B-DL-60M
214	2-1/2	128834	P2B-DLM-208
	2-11/16	128720	P2B-DL-211
	70mm	126610	P2B-DL-70M
215	2-15/16	056610	P2B-DL-215

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DL NORMAL DUTY PILLOW BLOCKS

Bearing Reference Guide
 ULTRA KLEEN
 E-Z KLEEN
 Extreme Duty
 Setscrew Ball Bearing
 GRIP TIGHT
 D-LOK Ball Bearing

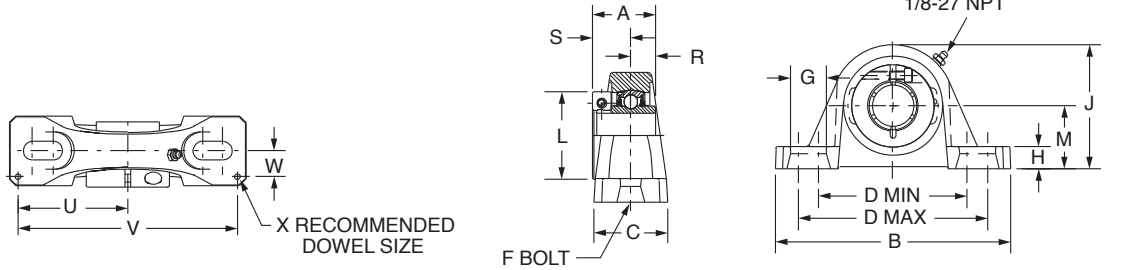
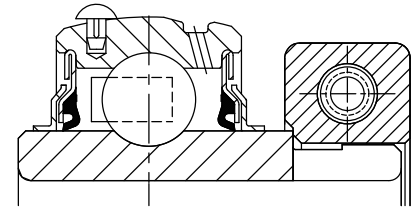
Series	Shaft Size	Weight lbs kg	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S	U	V	W	X
						min.	max.												
204	3/4	2.1	1.28	5.25	1.34	3.38	4.19	3/8	0.85	0.53	2.56	1.71	1.31	0.50	0.78	2.25	4.50	0.50	0.12
	20mm	1.0	32.5	133.4	34.0	85.9	106.4	M10	21.6	13.5	65.0	43.4	33.3	12.7	19.8	57.2	114.3	12.7	3.0
205	7/8	2.3	1.44	5.50	1.40	3.69	4.50	3/8	0.85	0.58	2.77	1.99	1.44	0.56	0.88	2.50	5.00	0.50	0.12
	15/16	2.3																	
	1	2.3																	
206 (DLU)	25mm	1.1	36.6	139.7	35.6	93.7	114.3	M10	21.6	14.7	70.4	50.5	36.5	14.2	22.4	63.5	127.0	12.7	3.0
	1-1/8	3.8	1.56	6.25	1.75	4.25	5.00	1/2	0.94	0.75	3.31	2.22	1.69	0.58	0.98	2.88	5.76	0.56	0.12
	1-3/16	3.7																	
207	1-1/4	3.7																	
	1-1/4	3.7																	
	30mm	1.7	39.6	158.8	44.5	108.0	127.0	M12	23.9	19.1	84.1	56.4	42.9	14.7	24.9	73.2	146.3	14.2	3.0
208 (DLB)	1-1/4	4.9	1.75	6.50	1.75	4.68	5.44	1/2	0.94	0.71	3.75	2.69	1.88	0.67	1.08	2.91	5.82	0.56	0.12
	1-3/8	4.9																	
	1-7/16	4.8																	
209	35mm	2.2	44.45	165.10	44.45	118.87	138.18	M12	23.88	18.03	95.25	68.33	47.6	17.02	27.43	73.91	147.83	14.22	3.05
	1-1/2	6.0	2.01	7.25	1.93	5.18	5.88	1/2	0.91	0.75	4.00	2.74	1.94	0.75	1.26	3.26	6.52	0.69	0.12
	40mm	2.7	51.1	184.2	49.0	131.6	149.4	M12	23.1	19.1	101.6	69.6	49.3	19.1	32.0	82.8	165.6	17.5	3.0
210	1-5/8	6.8	2.01	7.44	2.00	5.50	6.19	1/2	0.90	0.75	4.28	2.99	2.13	0.75	1.26	3.38	6.76	0.69	0.12
	1-11/16	6.8																	
	1-3/4	6.7																	
211	45mm	3.1	51.1	189.0	50.8	139.7	157.2	M12	22.9	19.1	108.7	75.9	54.0	19.1	32.0	85.9	171.7	17.5	3.0
	1-15/16	8.5	2.01	8.12	2.25	6.00	6.68	5/8	1.02	0.75	4.53	3.24	2.25	0.75	1.26	3.69	7.38	0.81	0.12
	2	8.4																	
212	50mm	3.9	51.1	206.2	57.2	152.4	169.7	M16	25.9	19.1	115.1	82.3	57.2	19.1	32.0	93.7	187.5	20.6	3.0
	2	12.2	2.25	8.88	2.30	6.38	7.44	5/8	1.21	0.88	4.96	3.69	2.50	0.88	1.37	3.94	7.88	0.81	0.12
	2-3/16	10.3																	
213	55mm	5.6	57.2	225.6	58.4	162.1	189.0	M16	30.7	22.4	126.0	93.7	63.5	22.4	34.8	100.1	200.2	20.6	3.0
	2-1/4	17.5	2.38	9.50	2.37	6.88	7.94	5/8	1.21	0.88	5.40	4.11	2.75	0.90	1.48	4.25	8.50	0.88	0.12
	2-7/16	14.8																	
214	60mm	7.0	60.5	241.3	60.2	174.8	201.7	M16	30.7	22.4	137.2	104.4	69.9	22.9	37.6	108.0	215.9	22.4	3.0
	2-1/2	19.4	2.60	10.75	2.69	7.50	8.50	3/4	1.32	0.94	6.09	4.38	3.00	1.06	1.54	4.88	9.76	0.94	0.12
	2-11/16	19.3																	
215	70mm	8.9	66.0	273.1	68.3	190.5	215.9	M18	33.5	23.9	154.7	111.3	76.2	26.9	39.1	124.0	247.9	23.9	3.0
	2-15/16	24.9	2.40	11.75	2.88	8.50	9.50	7/8	1.44	1.00	6.75	4.69	3.50	0.82	1.58	5.48	10.96	1.04	0.12
			61.0	298.5	73.2	215.9	241.3	M22	36.6	25.4	171.5	119.1	88.9	20.8	40.1	139.2	278.4	26.4	3.0

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DLAH NORMAL DUTY AIR HANDLING PILLOW BLOCKS



Series	Shaft Size	Part No.	Description
204	3/4	128432	P2B-DLAH-012
	20mm	075045	P2B-DLAH-20M
205	7/8	@	P2B-DLAH-014
	15/16	@	P2B-DLAH-015
	1	128435	P2B-DLAH-100
	25mm	073924	P2B-DLAH-25M
206 (DLU)	1-1/8	128436	P2B-DLUAH-102
	1-3/16	128437	P2B-DLUAH-103
	1-1/4	128438	P2B-DLUAH-104S
	30mm	@	P2B-DLUAH-30M
207	1-1/4	065784	P2B-DLAH-104
	1-3/8	128440	P2B-DLAH-106
	1-7/16	128441	P2B-DLAH-107
	35mm	068777	P2B-DLAH-35M
208 (DLB)	1-1/2	074593	P2B-DLBAH-108
	40mm	@	P2B-DLBAH-40M
209	1-5/8	128443	P2B-DLAH-110L
	1-11/16	128444	P2B-DLAH-111
	1-3/4	@	P2B-DLAH-112
	45mm	068537	P2B-DLAH-45M
210	1-15/16	128446	P2B-DLAH-115
	2	064825	P2B-DLAH-200
	50mm	067783	P2B-DLAH-50M
211	2	128481	P2B-DLMAH-200
	2-3/16	128449	P2B-DLAH-203
	55mm	@	P2B-DLAH-55M
212	2-1/4	128483	P2B-DLMAH-204
	2-7/16	128451	P2B-DLAH-207
214	60mm	073926	P2B-DLAH-60M
	2-1/2	128485	P2B-DLMAH-208
	2-11/16	128452	P2B-DLAH-211
215	70mm	@	P2B-DLAH-70M
	2-15/16	062187	P2B-DLAH-215

@ Assembled to order

SELECTION/DIMENSIONS



D-LOK® Ball Bearings DLAH NORMAL DUTY AIR HANDLING PILLOW BLOCKS

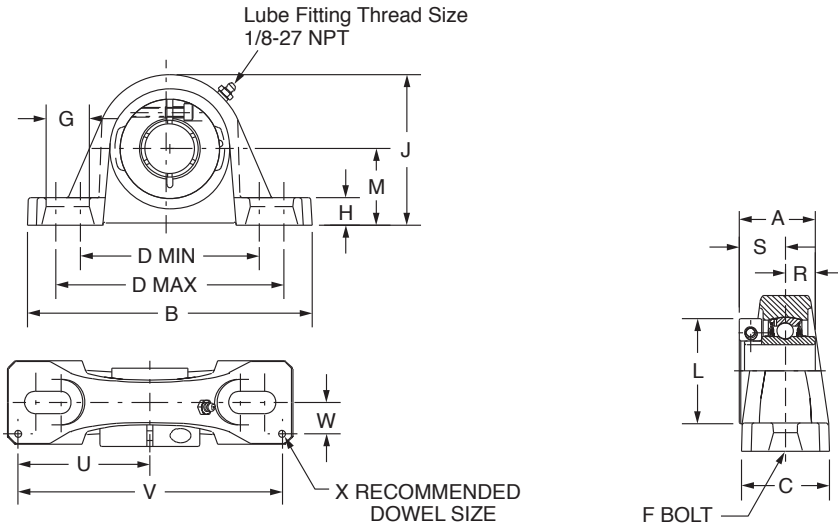
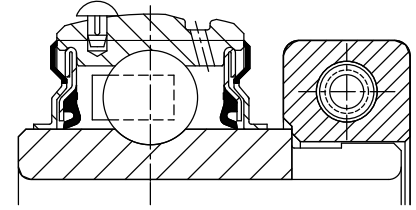
Series	Shaft Size	Weight lbs kg	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S	U	V	W	X	
						min.	max.													
204	3/4	2.1	1.28	5.25	1.34	3.38	4.19	3/8	0.85	0.53	2.56	1.71	1.31	0.50	0.78	2.25	4.50	0.50	0.12	
	20mm	1.0	32.5	133.4	34.0	85.9	106.4	M10	21.6	13.5	65.0	43.4	33.3	12.7	19.8	57.2	114.3	12.7	3.0	
205	7/8	2.3	1.44	5.50	1.40	3.69	4.50	3/8	0.85	0.58	2.77	1.99	1.44	0.56	0.88	2.50	5.00	0.50	0.12	
	15/16	2.3																		
	1	2.3																		
206 (DLU)	25mm	1.1	36.6	139.7	35.6	93.7	114.3	M10	21.6	14.7	70.4	50.5	36.5	14.2	22.4	63.5	127.0	12.7	3.0	
	1-1/8	3.8	1.56	6.25	1.75	4.25	5.00	1/2	0.94	0.75	3.31	2.22	1.69	0.58	0.98	2.88	5.76	0.56	0.12	
	1-3/16	3.7																		
207	1-1/4	3.7																		
	30mm	1.7	39.6	158.8	44.5	108.0	127.0	M12	23.9	19.1	84.1	56.4	42.9	14.7	24.9	73.2	146.3	14.2	3.0	
	1-1/4	4.9	1.75	6.50	1.75	4.68	5.44	1/2	0.94	0.71	3.75	2.69	1.88	0.67	1.08	2.91	5.82	0.56	0.12	
208 (DLB)	1-3/8	4.9																		
	1-7/16	4.8																		
	35mm	2.2	44.5	165.1	44.5	118.9	138.2	M12	23.9	18.0	95.3	68.3	47.6	17.0	27.4	73.9	147.8	14.2	3.0	
209	1-1/2	6.0	2.01	7.25	1.93	5.18	5.88	1/2	0.91	0.75	4.00	2.74	1.94	0.75	1.26	3.26	6.52	0.69	0.12	
	40mm	2.7	51.1	184.2	49.0	131.6	149.4	M12	23.1	19.1	101.6	69.6	49.3	19.1	32.0	82.8	165.6	17.5	3.0	
210	1-5/8	6.8	2.01	7.44	2.00	5.50	6.19	1/2	0.90	0.75	4.28	2.99	2.13	0.75	1.26	3.38	6.76	0.69	0.12	
	1-11/16	6.8																		
	1-3/4	6.7																		
211	45mm	3.1	51.1	189.0	50.8	139.7	157.2	M12	22.9	19.1	108.7	75.9	54.0	19.1	32.0	85.9	171.7	17.5	3.0	
	1-15/16	8.5	2.01	8.12	2.25	6.00	6.68	5/8	1.02	0.75	4.53	3.24	2.25	0.75	1.26	3.69	7.38	0.81	0.12	
	2	8.4																		
212	50mm	3.9	51.1	206.2	57.2	152.4	169.7	M16	25.9	19.1	115.1	82.3	57.2	19.1	32.0	93.7	187.5	20.6	3.0	
	2	12.2	2.25	8.88	2.30	6.38	7.44	5/8	1.21	0.88	4.96	3.69	2.50	0.88	1.37	3.94	7.88	0.81	0.12	
	2-3/16	10.3																		
213	55mm	5.6	57.2	225.6	58.4	162.1	189.0	M16	30.7	22.4	126.0	93.7	63.5	22.4	34.8	100.1	200.2	20.6	3.0	
	2-1/4	17.5	2.38	9.50	2.37	6.88	7.94	5/8	1.21	0.88	5.40	4.11	2.75	0.90	1.48	4.25	8.50	0.88	0.12	
	2-7/16	14.8																		
214	60mm	7.0	60.5	241.3	60.2	174.8	201.7	M16	30.7	22.4	137.2	104.4	69.9	22.9	37.6	108.0	215.9	22.4	3.0	
	2-1/2	19.4	2.60	10.75	2.69	7.50	8.50	3/4	1.32	0.94	6.09	4.38	3.00	1.06	1.54	4.88	9.76	0.94	0.12	
	2-11/16	19.3																		
215	70mm	8.9	66.0	273.1	68.3	190.5	215.9	M18	33.5	23.9	154.7	111.3	76.2	26.9	39.1	124.0	247.9	23.9	3.0	
	2-15/16	24.9	2.40	11.75	2.88	8.50	9.50	7/8	1.44	1.00	6.75	4.69	3.50	0.82	1.58	5.48	10.96	1.04	0.12	
			61.0	298.5	73.2	215.9	241.3	M22	36.6	25.4	171.5	119.1	88.9	20.8	40.1	139.2	278.4	26.4	3.0	

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SELECTION/DIMENSIONS

D-LOK® Ball Bearings DLB NORMAL DUTY PILLOW BLOCKS



Series	Shaft Size	Part No.	Description
204	3/4	128721	P2B-DLB-012
	20mm	@	P2B-DLB-20M
205	7/8	128722	P2B-DLB-014
	15/16	128723	P2B-DLB-015
	1	128724	P2B-DLB-100
	25mm	062143	P2B-DLB-25M
206	1-1/8	128725	P2B-DLB-102
	1-3/16	128726	P2B-DLB-103
	1-1/4	128727	P2B-DLB-104S
207	30mm	@	P2B-DLB-30M
	1-1/4	128728	P2B-DLB-104
	1-3/8	128729	P2B-DLB-106
	1-7/16	128730	P2B-DLB-107
208	35mm	@	P2B-DLB-35M
	1-1/2	128710	P2B-DLB-108
209	40mm	126605	P2B-DLB-40M
	1-5/8	128731	P2B-DLB-110L
	1-11/16	128732	P2B-DLB-111
	1-3/4	128733	P2B-DLB-112
210	45mm	@	P2B-DLB-45M
	1-15/16	128734	P2B-DLB-115
	2	128735	P2B-DLB-200
211	50mm	@	P2B-DLB-50M
	2	128736	P2B-DLB-200L
	2-3/16	128738	P2B-DLB-203
212	55mm	@	P2B-DLB-55M
	2-1/4	128739	P2B-DLB-204L
	2-7/16	128741	P2B-DLB-207
	60mm	@	P2B-DLB-60M

@ Assemble to order

SELECTION/DIMENSIONS



D-LOK® Ball Bearings DLB NORMAL DUTY PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

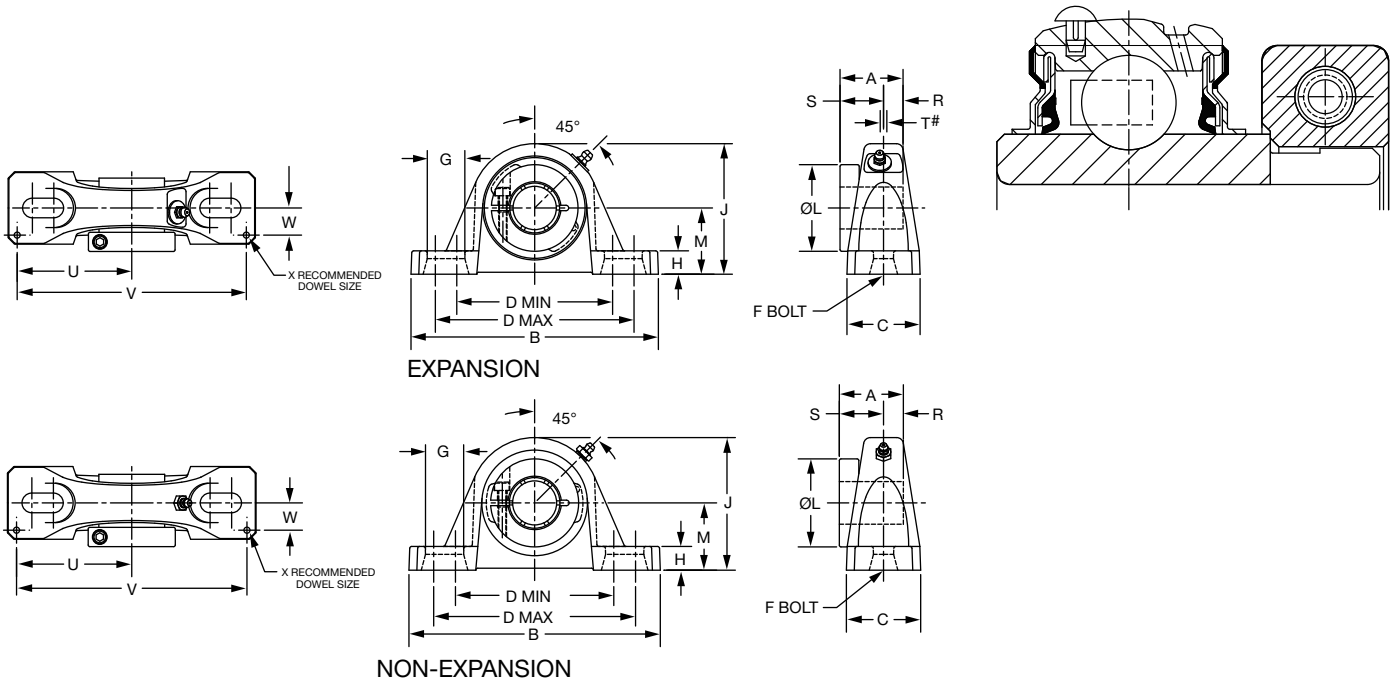
Series	Shaft Size	Weight lbs kg	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S	U	V	W	X	
						min.	max.													
204	3/4	2.1	1.28	5.25	1.34	3.38	4.19	3/8	0.85	0.47	2.49	1.71	1.25	0.50	0.78	2.25	4.50	0.50	0.12	
	20mm	1.0	32.5	133.4	34.0	85.9	106.4	M10	21.6	11.9	63.2	43.4	31.8	12.7	19.8	57.2	114.3	12.7	3.0	
205	7/8	2.3	1.44	5.50	1.40	3.69	4.50	3/8	0.85	0.45	2.64	1.99	1.31	0.56	0.88	2.50	5.00	0.50	0.12	
	15/16	2.3																		
	1	2.3																		
	25mm	1.1	36.6	139.7	35.6	93.7	114.3	M10	21.6	11.4	67.1	50.5	33.3	14.2	22.4	63.5	127.0	12.7	3.0	
206	1-1/8	3.8	1.56	6.25	1.75	4.25	5.00	1/2	0.94	0.62	3.19	2.22	1.56	0.58	0.98	2.88	5.76	0.56	0.12	
	1-3/16	3.7																		
	1-1/4	3.7																		
	30mm	1.7	39.6	158.8	44.5	108.0	127.0	M12	23.9	15.8	81.0	56.4	39.6	14.7	24.9	73.2	146.3	14.2	3.0	
207	1-1/4	4.9	1.75	6.50	1.75	4.68	5.44	1/2	0.94	0.65	3.69	2.69	1.81	0.67	1.08	2.91	5.82	0.56	0.12	
	1-3/8	4.9																		
	1-7/16	4.8																		
	35mm	2.2	44.5	165.1	44.5	118.9	138.2	M12	23.9	16.5	93.7	68.3	46.0	17.0	27.4	73.9	147.8	14.2	3.0	
208	1-1/2	6.0	2.01	7.25	1.93	5.18	5.88	1/2	0.91	0.75	4.00	2.74	1.94	0.75	1.26	3.26	6.52	0.69	0.12	
	40mm	2.7	51.1	184.2	49.0	131.6	149.4	M12	23.1	19.1	101.6	69.6	49.3	19.1	32.0	82.8	165.6	17.5	3.0	
209	1-5/8	6.8	2.01	7.44	2.00	5.50	6.19	1/2	0.90	0.69	4.21	2.99	2.06	0.75	1.26	3.38	6.76	0.69	0.12	
	1-11/16	6.8																		
	1-3/4	6.7																		
	45mm	3.1	51.1	189.0	50.8	139.7	157.2	M12	22.9	17.5	106.9	75.9	52.3	19.1	32.0	85.9	171.7	17.5	3.0	
210	1-15/16	8.5	2.01	8.12	2.25	6.00	6.68	5/8	1.02	0.68	4.47	3.24	2.19	0.75	1.26	3.69	7.38	0.81	0.12	
	2	8.4																		
	50mm	3.9	51.1	206.2	57.2	152.4	169.7	M16	25.9	17.3	113.5	82.3	55.6	19.1	32.0	93.7	187.5	20.6	3.0	
211	2	12.2	2.25	8.88	2.30	6.38	7.44	5/8	1.21	0.81	4.90	3.69	2.44	0.88	1.37	3.94	7.88	0.81	0.12	
	2-3/16	10.3																		
	55mm	5.6	57.2	225.6	58.4	162.1	189.0	M16	30.7	20.6	124.5	93.7	62.0	22.4	34.8	100.1	200.2	20.6	3.0	
212	2-1/4	17.5	2.38	9.50	2.37	6.88	7.94	5/8	1.21	0.81	5.34	4.11	2.69	0.90	1.48	4.25	8.50	0.88	0.12	
	2-7/16	14.8																		
	60mm	7.0	60.5	241.3	60.2	174.8	201.7	M16	30.7	20.6	135.6	104.4	68.3	22.9	37.6	108.0	215.9	22.4	3.0	

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SELECTION/DIMENSIONS

D-LOK® Ball Bearings DLH-E EXPANSION AND DLH NON-EXPANSION NORMAL DUTY PILLOW BLOCKS



Series	Shaft Size	Expansion		Non-Expansion	
		Part No.	Description	Part No.	Description
205	1	076714	P2B-DLH-100-E	@	P2B-DLM-100
	25mm	075048	P2B-DLH-25M-E	----	-----
206	1-1/8	@	P2B-DLH-102-E	----	-----
	1-3/16	126450	P2B-DLH-103-E	128824	P2B-DLM-103
	1-1/4	@	P2B-DLH-104S-E	128707	P2B-DL-104
	30mm	075049	P2B-DLH-30M-E	----	-----
207	1-1/4	@	P2B-DLH-104-E	----	-----
	1-3/8	066214	P2B-DLH-106-E	----	-----
	1-7/16	126451	P2B-DLH-107-E	128825	P2B-DLM-107
	35mm	054455	P2B-DLH-35M-E	126639	P2B-DLM-35M
209	1-5/8	@	P2B-DLH-110L-E	----	-----
	1-11/16	059882	P2B-DLH-111-E	068373	P2B-DLM-111
	1-3/4	@	P2B-DLH-112-E	----	P2B-DLM-112
210	45mm	075051	P2B-DLH-45M-E	----	-----
	1-15/16	126452	P2B-DLH-115-E	128829	P2B-DLM-115
	2	056676	P2B-DLH-200-E	128830	P2B-DLM-200
211	50mm	068061	P2B-DLH-50M-E	058997	P2B-DLM-50M
	2-3/16	126453	P2B-DLH-203-E	128831	P2B-DLM-203
	55mm	075052	P2B-DLH-55M-E	----	-----
212	2-7/16	126454	P2B-DLH-207-E	128833	P2B-DLM-207
	60mm	@	P2B-DLH-60M-E	----	-----

@ Assembled to order

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings

DLH-E EXPANSION AND DLH NON-EXPANSION NORMAL DUTY PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

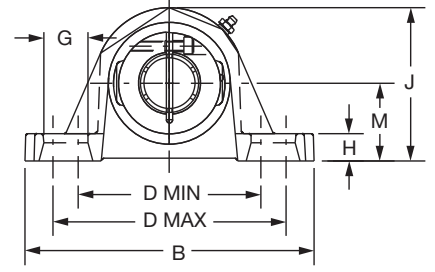
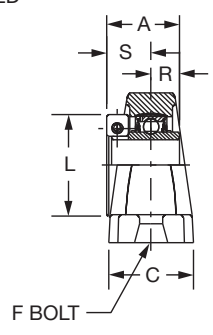
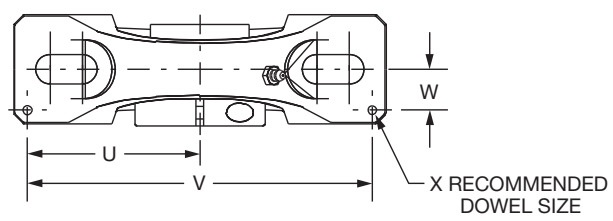
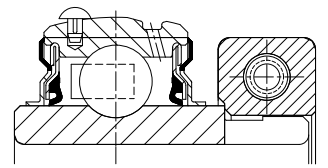
Series	Shaft Size	Weight lbs kg	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S	T Total Expansion	U	V	W	X
						min.	max.													
205	1	3.5	1.44	6.25	1.75	4.25	5.00	1/2	0.94	0.75	3.31	1.99	1.69	0.56	0.88	0.16	2.88	5.76	0.56	0.12
	25mm	1.6	36.6	158.8	44.5	108.0	127.0	M12	23.9	19.1	84.1	50.5	42.9	14.2	22.4	4.1	73.2	146.3	14.2	3.0
206	1-1/8	5.0	1.56	6.50	1.75	4.68	5.44	1/2	0.94	0.71	3.75	2.22	1.88	0.58	0.98	0.16	2.91	5.82	0.56	0.12
	1-3/16	5.0																		
	1-1/4	5.0																		
	30mm	1.5	39.6	165.1	44.5	118.9	138.2	M12	23.9	18.0	95.3	56.4	47.8	14.7	24.9	4.1	73.9	147.8	14.2	3.0
207	1-1/4		1.75	7.25	1.93	5.18	5.88	1/2	0.91	0.93	4.19	2.69	2.13	0.67	1.08	0.16	3.26	6.52	0.69	0.12
	1-3/8	6.9																		
	1-7/16	6.9																		
	35mm	2.1	44.5	184.2	49.0	131.6	149.4	M12	23.1	23.6	106.4	68.3	54.1	17.0	27.4	4.1	82.8	165.6	17.5	3.0
209	1-5/8	9.2	2.01	8.12	2.25	6.00	6.68	5/8	1.02	0.75	4.53	2.99	2.25	0.75	1.26	0.25	3.69	7.38	0.81	0.12
	1-11/16	9.2																		
	1-3/4	9.2																		
	45mm	2.8	51.1	206.2	57.2	152.4	169.7	M16	25.9	19.1	115.1	75.9	57.2	19.1	32.0	6.4	93.7	187.5	20.6	3.0
210	1-15/16	10.8	2.01	8.88	2.30	6.38	7.44	5/8	1.21	0.88	4.96	3.24	2.50	0.75	1.26	0.22	3.94	7.88	0.81	0.12
	2	10.8																		
211	50mm	3.3	51.1	225.6	58.4	162.1	189.0	M16	30.7	22.4	126.0	82.3	63.5	19.1	32.0	5.6	100.1	200.2	20.6	3.0
	2-3/16	15.7	2.25	9.50	2.37	6.88	7.94	5/8	1.21	0.88	5.40	3.69	2.75	0.88	1.37	0.22	4.25	8.50	0.88	0.12
212	55mm	4.8	57.2	241.3	60.2	174.8	201.7	M16	30.7	22.4	137.2	93.7	69.9	22.4	34.8	5.6	108.0	215.9	22.4	3.0
	2-7/16	20.1	2.38	10.75	2.69	7.50	8.50	3/4	1.32	0.94	6.09	4.11	3.00	0.90	1.48	0.22	4.88	9.76	0.94	0.12
	60mm	6.1	60.5	273.1	68.3	190.5	215.9	M18	33.5	23.8	154.7	104.4	76.2	22.9	37.6	5.6	124.0	247.9	23.9	3.0

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DLM MEDIUM DUTY PILLOW BLOCKS



Series	Shaft Size	Part No.	Description
206 (DLMU)	1	128823	P2B-DLMU-100
207	1-3/16	128824	P2B-DLM-103
	1-1/4	128707	P2B-DL-104
208	1-7/16	128825	P2B-DLM-107
	35mm	126639	P2B-DLM-35M
209	1-1/2	128826	P2B-DLM-108
	1-5/8	128711	P2B-DL-110L
210	1-11/16	128827	P2B-DLM-111
	1-3/4	128828	P2B-DLM-112
210 (DLMB)	1-11/16	068373	P2B-DLMB-111
211	1-15/16	128829	P2B-DLM-115
	2	128830	P2B-DLM-200
	50mm	058997	P2B-DLM-50M
212	2-3/16	128831	P2B-DLM-203
	2-1/4	128832	P2B-DLM-204
214	2-7/16	128833	P2B-DLM-207
	2-1/2	128834	P2B-DLM-208
	65mm	126640	P2B-DLM-65M
215	2-11/16	128696	P2B-DLM-211
216	2-15/16	128697	P2B-DLM-215
218	3-7/16	128698	P2B-DLM-307

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DLM MEDIUM DUTY PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

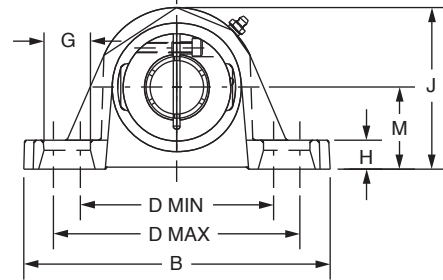
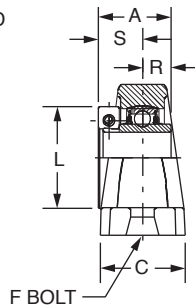
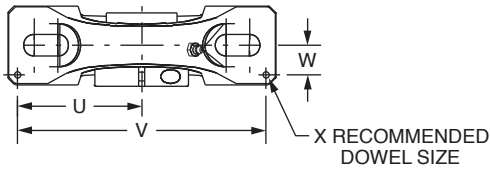
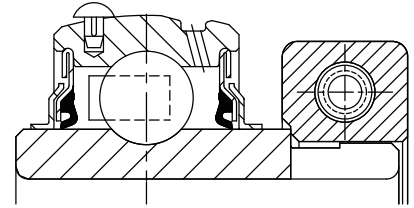
Series	Shaft Size	Weight lbs kg	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S	U	V	W	X
						min.	max.												
206	1	4.2	1.56 39.6	6.25 158.8	1.75 44.5	4.25 108.0	5.00 127.0	1/2 M12	0.94 23.9	0.75 19.1	3.31 84.1	2.22 56.4	1.69 42.9	0.58 14.7	0.98 24.9	2.88 73.2	5.76 146.3	0.56 14.2	0.12 3.0
207	1-3/16	5.6	1.75	6.50	1.75	4.68	5.44	1/2	0.94	0.71	3.75	2.69	1.88	0.67	1.08	2.91	5.82	0.56	0.12
	1-1/4	4.9	44.5	165.1	44.5	118.9	138.2	M12	23.9	18.0	95.3	68.3	47.6	17.0	27.4	73.9	147.8	14.2	3.0
208	1-7/16	7.2	2.01	7.25	1.93	5.18	5.88	1/2	0.91	0.93	4.19	2.74	2.13	0.75	1.26	3.26	6.52	0.69	0.12
	35mm	3.2	51.1	184.2	49.0	131.6	149.4	M12	23.1	23.6	106.4	69.6	54.0	19.1	32.0	82.8	165.6	17.5	3.0
209	1-1/2	9.2	2.01	7.50	2.13	5.44	6.06	1/2	0.88	0.88	4.44	2.99	2.13	0.75	1.26	3.38	6.75	0.69	0.19
	1-5/8	6.8	51.1	190.5	54.1	138.2	153.9	M12	22.4	22.4	112.8	75.9	54.0	19.1	32.0	85.9	171.5	17.5	4.8
210	1-11/16	10.1	2.01	8.13	2.25	6.00	6.68	5/8	1.08	0.81	4.60	3.24	2.31	0.75	1.26	3.69	7.38	0.81	0.12
	1-3/4	10.1	51.1	206.5	57.2	152.4	169.7	M16	27.4	20.6	116.8	82.3	58.7	19.1	32.0	93.7	187.5	20.6	3.0
210 (DLMB)	1-11/16	12.3	2.01 51.1	8.12 206.2	2.24 56.9	6.00 152.4	6.68 169.7	5/8 M16	1.02 25.9	0.75 19.1	4.53 115.1	3.24 82.3	2.25 57.2	0.75 19.1	1.26 32.0	3.69 93.7	7.38 187.5	0.81 20.6	0.12 3.0
211	1-15/16	12.2	2.25	8.88	2.30	6.38	7.44	5/8	1.21	0.88	4.96	3.69	2.50	0.88	1.37	3.94	7.88	0.81	0.12
	2 50mm	5.5	57.2	225.6	58.4	162.1	189.0	M16	30.7	22.4	126.0	93.7	63.5	22.4	34.8	100.1	200.2	20.6	3.0
212	2-3/16	17.5	2.38	9.50	2.37	6.88	7.94	5/8	1.21	0.88	5.40	4.11	2.75	0.90	1.48	4.25	8.50	0.88	0.12
	2-1/4	17.5	60.5	241.3	60.2	174.8	201.7	M16	30.7	22.4	137.2	104.4	69.9	22.9	37.6	108.0	215.9	22.4	3.0
214	2-7/16	19.4	2.60	10.75	2.69	7.50	8.50	3/4	1.32	0.94	6.09	4.38	3.00	1.06	1.54	4.88	9.76	0.94	0.12
	2-1/2 65mm	19.4 6.9	66.0	273.1	68.3	190.5	215.9	M18	33.5	23.9	154.7	111.3	76.2	26.9	39.1	124.0	247.9	23.9	3.0
215	2-11/16	24.9	2.40	11.75	2.88	8.50	9.50	7/8	1.44	1.00	6.75	4.69	3.50	0.82	1.58	5.48	10.96	1.04	0.12
			61.0	298.5	73.2	215.9	241.3	M22	36.6	25.4	171.5	119.1	88.9	20.8	40.1	139.2	278.4	26.4	3.0
216	2-15/16	25.4	2.62	11.75	3.00	8.50	9.50	7/8	1.44	1.25	6.97	4.99	3.50	0.88	1.74	5.50	11.00	1.09	0.12
			66.5	298.5	76.2	215.9	241.3	M22	36.6	31.8	177.0	126.7	88.9	22.4	44.2	139.7	279.4	27.7	3.0
218	3-7/16	34.9	2.72	14.00	3.38	10.32	11.62	7/8	1.59	1.31	8.00	5.49	4.00	0.92	1.80	6.60	13.20	1.19	0.12
			69.1	355.6	85.9	262.1	295.1	M22	40.4	33.3	203.2	139.4	101.6	23.4	45.7	167.6	335.3	30.2	3.0

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DLMAH MEDIUM DUTY AIR HANDLING PILLOW BLOCKS



Series	Shaft Size	Part No.	Description
206	1	128474	P2B-DLMAH-100
207	1-3/16	128475	P2B-DLMAH-103
	1-1/4	065784	P2B-DLAH-104
208	1-7/16	128476	P2B-DLMAH-107
209	1-1/2	128477	P2B-DLMAH-108
	1-5/8	@	P2B-DLAH-110L
210	1-11/16	128478	P2B-DLMAH-111
	1-3/4	128479	P2B-DLMAH-112
211	1-15/16	128480	P2B-DLMAH-115
	2	128481	P2B-DLMAH-200
212	2-3/16	128482	P2B-DLMAH-203
	2-1/4	128483	P2B-DLMAH-204
214	2-7/16	128484	P2B-DLMAH-207
	2-1/2	128485	P2B-DLMAH-208
215	2-11/16	128488	P2B-DLMAH-211
216	2-15/16	128489	P2B-DLMAH-215
218	3-7/16	128490	P2B-DLMAH-307

@ Assembled to order

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DLMAH MEDIUM DUTY AIR HANDLING PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

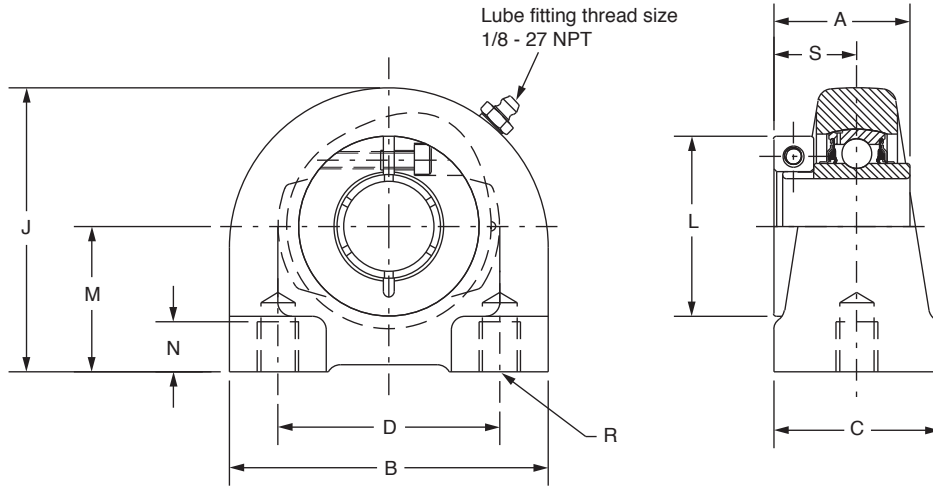
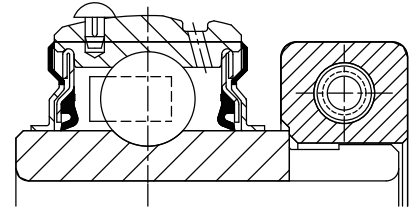
Series	Shaft Size	Weight lbs	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S	U	V	W	X
						min.	max.												
206	1	4.2	1.56	6.25	1.75	4.25	5.00	1/2	0.94	0.75	3.31	2.22	1.69	0.58	0.98	2.88	5.76	0.56	0.12
			39.6	158.8	44.5	108.0	127.0	M12	23.9	19.1	84.1	56.4	42.9	14.7	24.9	73.2	146.3	14.2	3.0
207	1-3/16	5.6	1.75	6.50	1.75	4.68	5.44	1/2	0.94	0.71	3.75	2.69	1.88	0.67	1.08	2.91	5.82	0.56	0.12
	1-1/4	4.9	44.5	165.1	44.5	118.9	138.2	M12	23.9	18.0	95.3	68.3	47.6	17.0	27.4	73.9	147.8	14.2	3.0
208	1-7/16	7.2	2.01	7.25	1.93	5.18	5.88	1/2	0.91	0.93	4.19	2.74	2.13	0.75	1.26	3.26	6.52	0.69	0.12
			51.1	184.2	49.0	131.6	149.4	M12	23.1	23.6	106.4	69.6	54.0	19.1	32.0	82.8	165.6	17.5	3.0
209	1-1/2	9.2	2.01	7.50	2.13	5.44	6.06	1/2	0.88	0.88	4.44	2.99	2.13	0.75	1.26	3.38	6.75	0.69	0.19
	1-5/8	6.8	51.1	190.5	54.1	138.2	153.9	M12	22.4	22.4	112.8	75.9	54.0	19.1	32.0	85.9	171.5	17.5	4.8
210	1-11/16	10.1	2.01	8.13	2.25	6.00	6.68	5/8	1.08	0.81	4.60	3.24	2.31	0.75	1.26	3.69	7.38	0.81	0.12
	1-3/4	10.1	51.1	206.5	57.2	152.4	169.7	M16	27.4	20.6	116.8	82.3	58.7	19.1	32.0	93.7	187.5	20.6	3.0
211	1-15/16	12.3	2.25	8.88	2.30	6.38	7.44	5/8	1.21	0.88	4.96	3.69	2.50	0.88	1.37	3.94	7.88	0.81	0.12
	2	12.2	57.2	225.6	58.4	162.1	189.0	M16	30.7	22.4	126.0	93.7	63.5	22.4	34.8	100.1	200.2	20.6	3.0
212	2-3/16	17.5	2.38	9.50	2.37	6.88	7.94	5/8	1.21	0.88	5.40	4.11	2.75	0.90	1.48	4.25	8.50	0.88	0.12
	2-1/4	17.5	60.5	241.3	60.2	174.8	201.7	M16	30.7	22.4	137.2	104.4	69.9	22.9	37.6	108.0	215.9	22.4	3.0
214	2-7/16	19.4	2.60	10.75	2.69	7.50	8.50	3/4	1.32	0.94	6.09	4.38	3.00	1.06	1.54	4.88	9.76	0.94	0.12
	2-1/2	19.4	66.0	273.1	68.3	190.5	215.9	M18	33.5	23.9	154.7	111.3	76.2	26.9	39.1	124.0	247.9	23.9	3.0
215	2-11/16	24.9	2.40	11.75	2.88	8.50	9.50	7/8	1.44	1.00	6.75	4.69	3.50	0.82	1.58	5.48	10.96	1.04	0.12
			61.0	298.5	73.2	215.9	241.3	M22	36.6	25.4	171.5	119.1	88.9	20.8	40.1	139.2	278.4	26.4	3.0
216	2-15/16	25.4	2.62	11.75	3.00	8.50	9.50	7/8	1.44	1.25	6.97	4.99	3.50	0.88	1.74	5.50	11.00	1.09	0.12
			66.5	298.5	76.2	215.9	241.3	M22	36.6	31.8	177.0	126.7	88.9	22.4	44.2	139.7	279.4	27.7	3.0
218	3-7/16	34.9	2.72	14.00	3.38	10.32	11.62	7/8	1.59	1.31	8.00	5.49	4.00	0.92	1.80	6.60	13.20	1.19	0.12
			69.1	355.6	85.9	262.1	295.1	M22	40.4	33.3	203.2	139.4	101.6	23.4	45.7	167.6	335.3	30.2	3.0

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SELECTION/DIMENSIONS

D-LOK® Ball Bearings DL NORMAL DUTY TAPPED BASE PILLOW BLOCKS



Series	Shaft Size	Part No.	Description
204	3/4	128742	TB-DL-012
	20mm	073914	TB-DL-20M
205	7/8	053011	TB-DL-014
	15/16	128743	TB-DL-015
	1	128744	TB-DL-100
	25mm	076548	TB-DL-25M
206	1-1/8	128745	TB-DL-102
	1-3/16	128746	TB-DL-103
	1-1/4	128747	TB-DL-104S
	30mm	073848	TB-DL-30M
207	1-1/4	128748	TB-DL-104
	1-3/8	128749	TB-DL-106
	1-7/16	128750	TB-DL-107
	35mm	@	TB-DL-35M
208	1-1/2	128751	TB-DL-108
	40mm	073304	TB-DL-40M
209	1-5/8	128752	TB-DL-110L
	1-11/16	128753	TB-DL-111
	1-3/4	128754	TB-DL-112
	45mm	@	TB-DL-45M
210	1-15/16	128755	TB-DL-115
	2	128756	TB-DL-200
	50mm	073479	TB-DL-50M

@ Assembled to order

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DL NORMAL DUTY TAPPED BASE PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

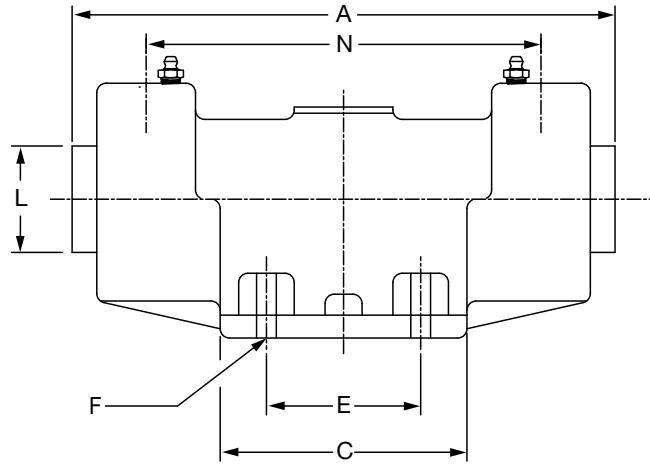
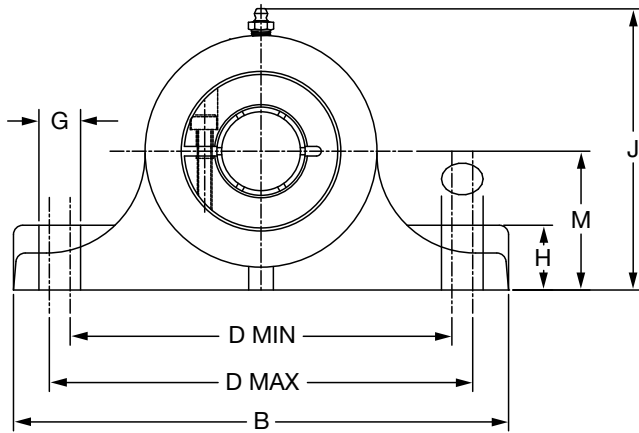
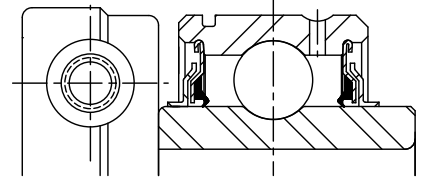
Series	Shaft Size	Weight lbs kg	A	B	C	D	J	L	M	N Min. Tap Depth	R Bolt Hole UNC-Thread	S
204	3/4	1.9	1.28	2.88	1.50	2.00	2.56	1.71	1.31	0.50	3/8-16	0.78
	20mm	0.9	32.5	73.2	38.1	50.8	65.0	43.4	33.4	12.7	M8x1.25	19.8
205	7/8	2.1	1.44	3.00	1.50	2.00	2.81	1.99	1.44	0.50	3/8-16	0.88
	15/16	2.0										
	1	1.9										
206	25mm	1.0	36.6	76.2	38.1	50.8	71.4	50.5	36.5	12.7	M10x1.5	22.4
	1-1/8	3.6	1.56	4.00	1.50	3.00	3.38	2.22	1.69	0.63	7/16-14	0.98
	1-3/16	3.5										
	1-1/4	3.5										
207	30mm	1.7	39.6	101.6	38.1	76.2	85.9	56.4	42.9	16.0	M10x1.5	24.9
	1-1/4	4.7	1.75	4.25	1.88	3.25	3.75	2.69	1.88	0.75	1/2-13	1.08
	1-3/8	4.7										
	1-7/16	4.6										
208	35mm	2.2	44.5	108.0	47.8	82.6	95.3	68.3	47.6	19.1	M10x1.5	27.4
	1-1/2	6.2	2.01	4.63	1.88	3.50	3.94	2.74	1.94	0.75	1/2-13	1.26
	40mm	2.8	51.1	117.6	47.8	88.9	100.1	69.6	49.2	19.1	M12x1.75	32.0
209	1-5/8	6.7	2.01	5.00	2.00	3.75	4.25	2.99	2.13	0.75	1/2-13	1.26
	1-11/16	6.7										
	1-3/4	6.6										
	45mm	3.1	51.1	127.0	50.8	95.3	108.0	75.9	54.0	19.1	M12x1.75	32.0
210	1-15/16	8.6	2.01	5.50	2.00	4.00	4.63	3.24	2.25	0.88	5/8-11	1.26
	2	8.5										
	50mm	3.9	51.1	139.7	50.8	101.6	117.6	82.3	57.2	22.4	M16x2	32.0

FEATURES/BENEFITS PAGE B6-3	HOW TO ORDER/NOMENCLATURE PAGE B6-5	SELECTION/DIMENSIONS PAGE B6-10	ACCESSORIES PAGE B6-62
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SELECTION/DIMENSIONS



Ball Bearings CC DL FAN AND BLOWER PILLOW BLOCKS



Series	Shaft Size	Part No.	Description
205	15/16	134186	F&B-CC-015-DL
	1	134187	F&B-CC-100-DL
206	1-1/8	134188	F&B-CC-102-DL
	1-3/16	134189	F&B-CC-103-DL
207	1-1/4	134190	F&B-CC-104-DL
	1-3/8	134191	F&B-CC-106-DL
	1-7/16	134192	F&B-CC-107-DL
209	1-11/16	134193	F&B-CC-111-DL
	1-3/4	134194	F&B-CC-112-DL
210	1-15/16	134195	F&B-CC-115-DL
211	2-3/16	134196	F&B-CC-203-DL
212	2-7/16	134197	F&B-CC-207-DL

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SELECTION/DIMENSIONS



Ball Bearings CC DL FAN AND BLOWER PILLOW BLOCKS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

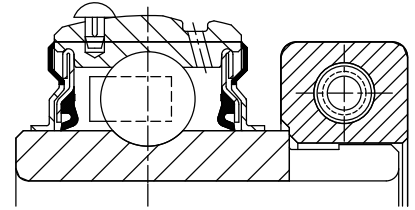
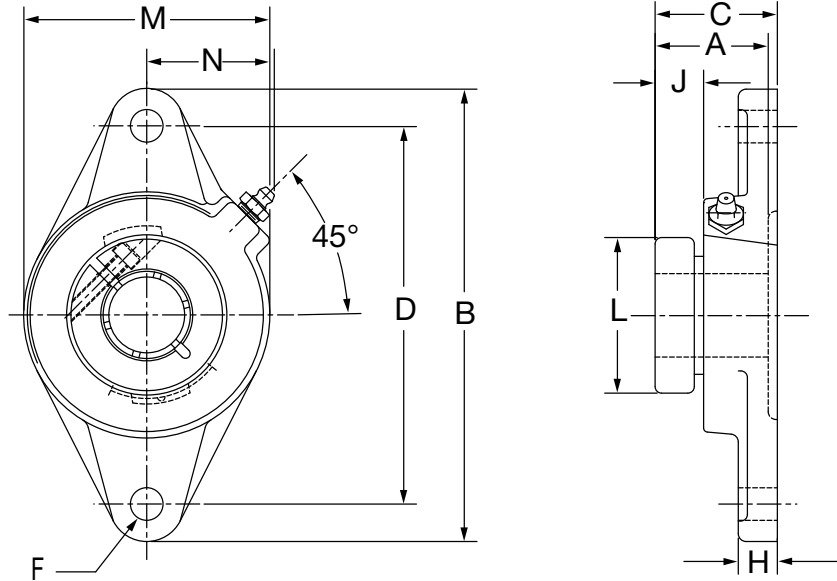
Series	Shaft Size	Weight lbs.	A	B	C	D		E	F Bolt Dia.	G	H	J	L	M	Bearing Centers BC
						Min.	Max.								
205	15/16	16.000	7.66	7.75	4.25	6.00	6.50	2.75	3/8	0.63	1.25	4.56	1.99	2.50	5.91
	1	16.050													
206	1-1/18	16.080	7.96	7.75	4.25	6.00	6.50	2.75	3/8	0.63	1.25	4.56	2.22	2.50	6.00
	1-3/16	16.240													
207	1-1/4	32.710	10.35	10.00	5.50	7.75	8.25	3.50	1/2	0.88	1.56	5.63	2.69	3.00	8.19
	1-3/8	32.510													
	1-7/16	34.260													
209	1-11/16	31.800	10.55	10.00	5.50	7.75	8.25	3.50	1/2	0.88	1.56	5.63	2.99	3.00	8.03
	1-3/4	31.870													
210	1-15/16	51.350	13.43	12.00	7.00	9.00	10.00	4.00	5/8	1.13	1.75	6.44	3.24	3.50	10.90
211	2-3/16	51.130	13.72	12.00	7.00	9.00	10.00	4.00	5/8	1.13	1.75	6.44	3.69	3.50	10.97
212	2-7/16	55.000	13.86	12.00	7.00	9.00	10.00	4.00	5/8	1.13	1.75	6.44	4.11	3.50	10.91

FEATURES/BENEFITS PAGE B6-3	HOW TO ORDER/NOMENCLATURE PAGE B6-5	SELECTION/DIMENSIONS PAGE B6-10	ACCESSORIES PAGE B6-62
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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DL NORMAL DUTY 2-BOLT FLANGE BEARINGS



Series	Shaft Size	Standard		No Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
204	3/4	128757	F2B-DL-012	052931	F2B-DL-012-NL
	20mm	126611	F2B-DL-20M	065632	F2B-DL-20M-NL
205	7/8	128758	F2B-DL-014	@	F2B-DL-014-NL
	15/16	128759	F2B-DL-015	059850	F2B-DL-015-NL
	1	128760	F2B-DL-100	052984	F2B-DL-100-NL
	25mm	126612	F2B-DL-25M	059680	F2B-DL-25M-NL
206	1-1/8	128761	F2B-DL-102	@	F2B-DL-102-NL
	1-3/16	128762	F2B-DL-103	067970	F2B-DL-103-NL
	1-1/4	128763	F2B-DL-104S	068643	F2B-DL-104S-NL
	30mm	126613	F2B-DL-30M	062438	F2B-DL-30M-NL
207	1-1/4	128764	F2B-DL-104	058625	F2B-DL-104-NL
	1-3/8	128765	F2B-DL-106	@	F2B-DL-106-NL
	1-7/16	128766	F2B-DL-107	056961	F2B-DL-107-NL
	35mm	126614	F2B-DL-35M	065658	F2B-DL-35M-NL
208	1-1/2	128767	F2B-DL-108	059857	F2B-DL-108-NL
	40mm	126615	F2B-DL-40M	062379	F2B-DL-40M-NL
209	1-5/8	128768	F2B-DL-110L	@	F2B-DL-110L-NL
	1-11/16	128769	F2B-DL-111	056962	F2B-DL-111-NL
	1-3/4	128770	F2B-DL-112	054142	F2B-DL-112-NL
	45mm	126616	F2B-DL-45M	@	F2B-DL-45M-NL
210	1-15/16	128771	F2B-DL-115	056967	F2B-DL-115-NL
	2	128772	F2B-DL-200	@	F2B-DL-200-NL
	50mm	126617	F2B-DL-50M	065605	F2B-DL-50M-NL
211	2	128842	F2B-DLM-200	@	F2B-DLM-200-NL
	2-3/16	128774	F2B-DL-203	@	F2B-DL-203-NL
	55mm	126618	F2B-DL-55M	@	F2B-DL-55M-NL

@ Assembled to order

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DL NORMAL DUTY 2-BOLT FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

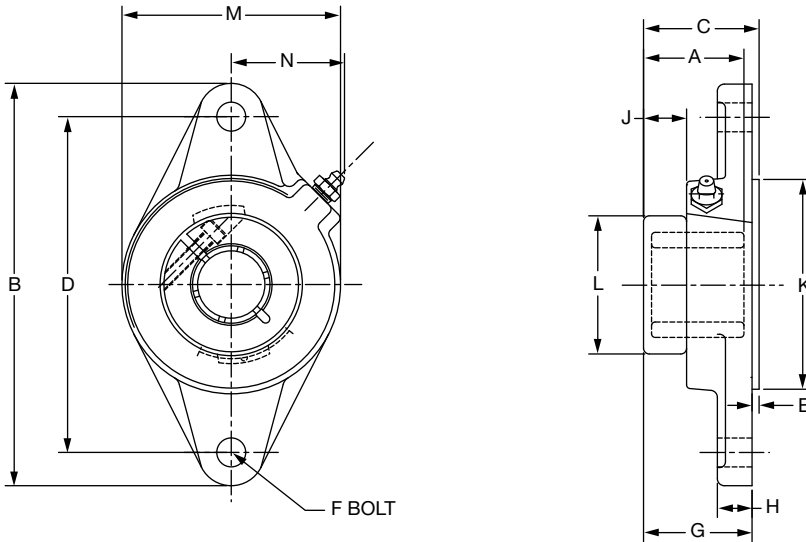
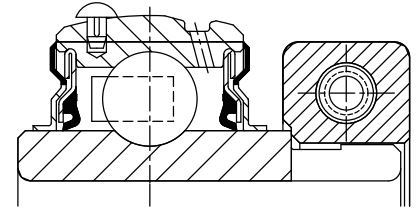
Series	Shaft Size	Weight lbs kg	A	B	C	D	F Bolt Dia.	H	J	L	M	N
204	3/4	1.4	1.28	4.41	1.39	3.53	3/8	0.50	0.41	1.71	2.38	1.50
	20mm	0.6	32.5	112.0	35.3	89.7	M10	12.7	10.4	43.4	60.5	38.1
205	7/8	1.8	1.44	4.88	1.47	3.89	7/16	0.52	0.51	1.99	2.75	1.44
	15/16	1.8										
	1	1.8										
206	25mm	0.8	36.6	124.0	37.3	98.8	M10	13.2	13.0	50.5	69.9	36.6
	1-1/8	2.4	1.56	5.56	1.60	4.59	7/16	0.50	0.53	2.22	3.13	1.56
	1-3/16	2.4										
207	1-1/4	2.3										
	30mm	1.1	39.6	141.2	40.6	116.7	M10	12.7	13.5	56.4	79.5	39.6
	1-3/8	3.5	1.75	6.13	1.79	5.12	1/2	0.56	0.57	2.69	3.75	1.84
208	1-7/16	3.4										
	35mm	1.6	44.5	155.7	45.5	130.0	M12	14.2	14.5	68.3	95.3	46.7
	1-1/2	4.8	2.01	6.75	2.05	5.66	1/2	0.56	0.70	2.74	4.13	1.83
209	40mm	2.2	51.1	171.5	52.1	143.8	M12	14.2	17.8	69.6	104.9	46.5
	1-5/8	5.2	2.01	7.06	2.06	5.84	1/2	0.63	0.66	2.99	4.38	1.91
	1-11/16	5.2										
210	1-3/4	5.2										
	45mm	2.4	51.1	179.3	52.3	148.3	M14	16.0	16.8	75.9	111.3	48.5
	1-15/16	6.0	2.01	7.44	2.10	6.19	1/2	0.63	0.63	3.24	4.56	2.03
211	2	5.9										
	50mm	2.7	51.1	189.0	53.3	157.2	M16	16.0	16.0	82.3	115.8	51.6
	2	9.1	2.25	8.63	2.30	7.25	5/8	0.67	0.71	3.69	5.25	2.27
211	2-3/16	9.1										
	55mm	4.1	57.2	219.2	58.4	184.2	M16	17.0	18.0	93.7	133.4	57.7

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SELECTION/DIMENSIONS

D-LOK® Ball Bearings DL NORMAL DUTY 2-BOLT PILOTED FLANGE BEARINGS



Series	Shaft Size	Part No.	Description
204	3/4	056696	F2BZ-DL-012
	20mm	126646	F2BZ-DL-20M
205	7/8	067997	F2BZ-DL-014
	15/16	@	F2BZ-DL-015
	1	056867	F2BZ-DL-100
	25mm	126647	F2BZ-DL-25M
206	1-1/8	@	F2BZ-DL-102
	1-3/16	@	F2BZ-DL-103
	1-1/4	064473	F2BZ-DL-104S
	30mm	126648	F2BZ-DL-30M
207	1-1/4	074818	F2BZ-DL-104
	1-3/8	@	F2BZ-DL-106
	1-7/16	@	F2BZ-DL-107
	35mm	126649	F2BZ-DL-35M
208	1-1/2	065770	F2BZ-DL-108
	40mm	126650	F2BZ-DL-40M
209	1-5/8	073753	F2BZ-DL-110L
	1-11/16	@	F2BZ-DL-111
	1-3/4	@	F2BZ-DL-112
	45mm	126651	F2BZ-DL-45M
210	1-15/16	067958	F2BZ-DL-115
	2	065771	F2BZ-DL-200
	50mm	126652	F2BZ-DL-50M

@ Assembled to order

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DL NORMAL DUTY 2-BOLT PILOTED FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

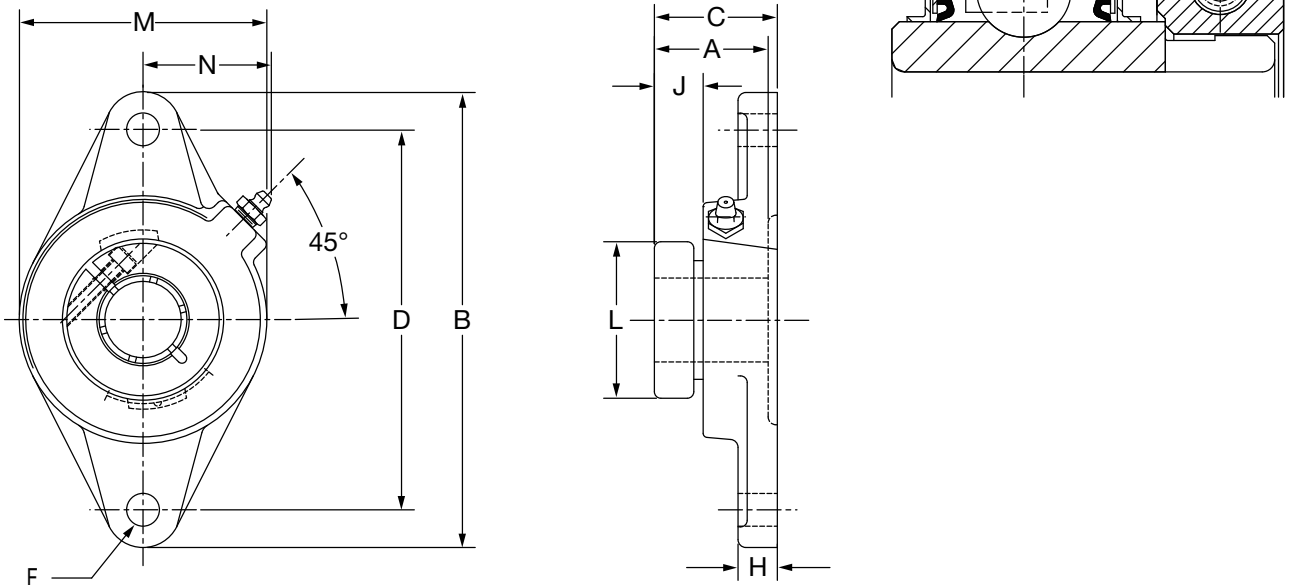
Series	Shaft Size	Weight lbs kg	A	B	C	D	E	F Bolt Dia.	G	H	J	K	L	M	N
204	3/4	1.4	1.28	4.41	1.53	3.53	0.14	3/8	1.39	0.50	0.41	2.165/2.163	1.71	2.38	1.50
	20mm	0.6	32.5	112.0	38.9	89.7	3.6	M10	35.3	12.7	10.4	54.99/54.94	43.4	60.5	38.1
205	7/8	1.8	1.44	4.88	1.60	3.89	0.14	7/16	1.47	0.52	0.51	2.362/2.360	1.99	2.75	1.44
	15/16	1.8													
	1	1.8													
206	25mm	0.8	36.6	124.0	40.6	98.8	3.6	M10	37.3	13.2	13.0	59.99/59.94	50.5	69.9	36.6
	1-1/8	2.4	1.56	5.56	1.72	4.59	0.12	7/16	1.60	0.50	0.53	3.150/3.148	2.22	3.13	1.56
	1-3/16	2.4													
207	1-1/4	2.3													
	30mm	1.1	39.6	141.2	43.7	116.7	3.0	M10	40.6	12.7	13.5	80.01/79.96	56.4	79.5	39.6
	1-1/4	3.5	1.75	6.13	1.95	5.12	0.16	1/2	1.79	0.56	0.57	3.543/3.541	2.69	3.75	1.84
208	1-3/8	3.5													
	1-7/16	3.4													
	35mm	1.6	44.5	155.7	49.5	130.0	4.1	M12	45.5	14.2	14.5	89.99/89.94	68.3	95.3	46.7
209	1-1/2	4.8	2.01	6.75	2.20	5.66	0.16	1/2	2.05	0.56	0.70	3.937/3.935	2.74	4.13	1.83
	40mm	2.2	51.1	171.5	55.9	143.8	4.1	M12	52.1	14.2	17.8	100.00/99.95	69.6	104.9	46.5
210	1-5/8	5.2	2.01	7.06	2.22	5.84	0.16	1/2	2.06	0.63	0.66	4.134/4.132	2.99	4.38	1.91
	1-11/16	5.2													
	1-3/4	5.2													
211	45mm	2.4	51.1	179.3	56.4	148.3	4.1	M14	52.3	16.0	16.8	105.00/104.95	75.9	111.3	48.5
	1-15/16	6.0	2.01	7.44	2.25	6.19	0.16	1/2	2.10	0.63	0.63	4.134/4.132	3.24	4.56	2.03
	2	5.9													
212	50mm	2.6	51.1	189.0	57.2	157.2	4.1	M16	53.3	16.0	16.0	105.00/104.95	82.3	115.8	51.6

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DLM MEDIUM DUTY 2-BOLT FLANGE BEARINGS



Series	Shaft Size	Part No.	Description
206	1	128835	F2B-DLM-100
207	1-3/16	128836	F2B-DLM-103
	1-1/4	128764	F2B-DL-104
208	1-7/16	128837	F2B-DLM-107
	35mm	126641	F2B-DLM-35M
209	1-1/2	128838	F2B-DLM-108
210	1-11/16	128839	F2B-DLM-111
	1-3/4	128840	F2B-DLM-112
211	1-15/16	128841	F2B-DLM-115
	2	128842	F2B-DLM-200

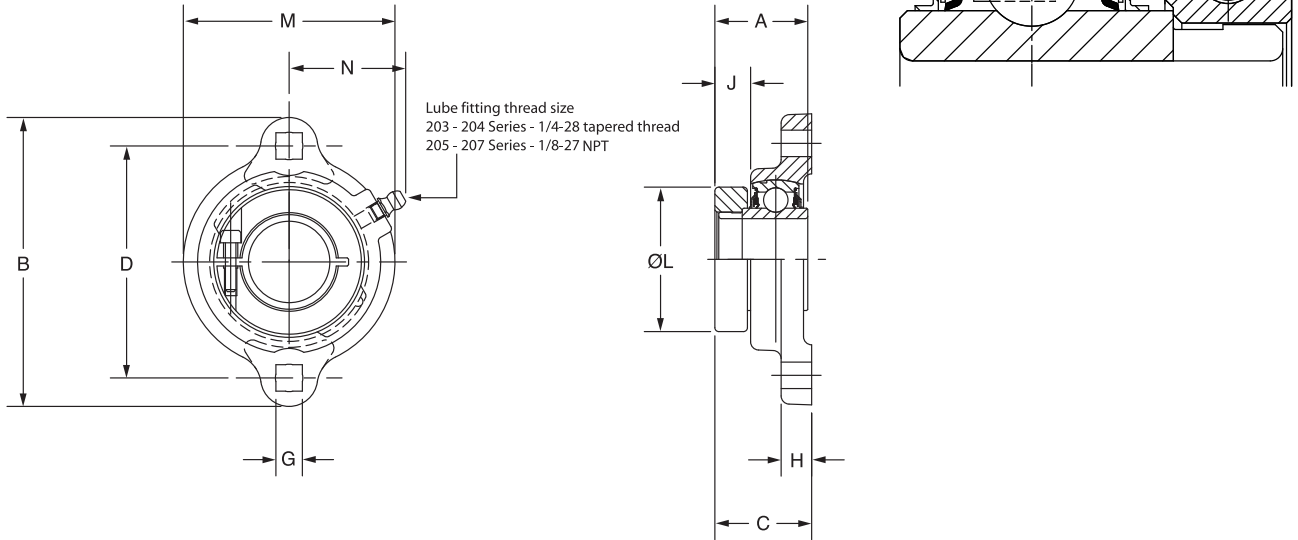
Series	Shaft Size	Weight lbs kg	A	B	C	D	F Bolt Dia.	H	J	L	M	N
206	1	2.6	1.75	6.13	1.79	5.12	1/2	0.56	0.57	2.69	3.75	1.84
			44.5	155.7	45.5	130.0	M10	14.2	14.5	68.3	95.3	46.7
207	1-3/16 1-1/4	3.7	2.01	6.75	2.05	5.66	1/2	0.56	0.7	2.74	4.13	1.83
		3.5	51.1	171.5	52.1	143.8	M12	14.2	17.8	69.6	104.9	46.5
208	1-7/16 35mm	5.0	2.01	7.06	2.06	5.84	1/2	0.63	0.66	2.99	4.38	1.91
		2.2	51.1	179.3	52.3	148.3	M14	16.0	16.8	75.9	111.3	48.5
209	1-1/2	5.6	2.01	7.44	2.1	6.19	1/2	0.63	0.63	3.24	4.56	2.03
			51.1	189.0	53.3	157.2	M16	16.0	16.0	82.3	115.8	51.6
210	1-11/16 1-3/4	6.2	2.25	8.63	2.3	7.25	5/8	0.67	0.71	3.69	5.25	2.27
		6.1	57.2	219.2	58.4	184.2	M16	17.0	18.0	93.7	133.4	57.7
211	1-15/16 2	9.2	2.01	7.06	2.06	5.84	1/2	0.63	0.66	2.99	4.38	1.91
		9.1	51.1	179.3	52.3	148.3	M14	16.0	16.8	75.9	111.3	48.5

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DL LFT NORMAL DUTY 2-BOLT FLANGE BEARINGS



Series	Shaft Size	Part No.	Description
204	3/4	049466	LFT-DL-012
	20mm	073072	LFT-DL-20M
205	7/8	053140	LFT-DL-014
	15/16	062525	LFT-DL-015
	1	052668	LFT-DL-100
206	1-1/8	@	LFT-DL-102
	1-3/16	056889	LFT-DL-103
	1-1/4	052535	LFT-DL-104S
207	1-1/4	064735	LFT-DL-104
	1-3/8	@	LFT-DL-106
	1-7/16	049447	LFT-DL-107

@ Assembled to order

Series	Shaft Size	Weight lbs	A	B	C	D	G	H	J	L	M	N
204	3/4	0.80	1.28	3.56	1.27	2.81	0.34	0.42	0.42	1.71	2.38	1.34
	20mm		32.5	90.4	32.3	71.4	8.6	10.7	10.7	43.4	60.5	34.0
205	7/8	0.95	1.44	3.75	1.35	3	0.34	0.42	0.48	1.99	2.63	1.44
	15/16	0.90										
	1	0.85	36.6	95.3	34.3	76.2	8.6	10.7	12.2	50.5	66.8	36.6
206	1-1/8	1.50	1.56	4.44	1.53	3.56	0.41	0.47	0.54	2.22	3.25	1.72
	1-3/16	1.45										
	1-1/4	1.40	39.6	112.8	38.9	90.4	10.4	11.9	13.7	56.4	82.6	43.7
207	1-1/4	1.85	1.75	4.82	1.64	3.94	0.41	0.5	0.57	2.69	3.5	1.83
	1-3/8	1.80										
	1-7/16	1.75	44.5	122.4	41.7	100.1	10.4	12.7	14.5	68.3	88.9	46.5

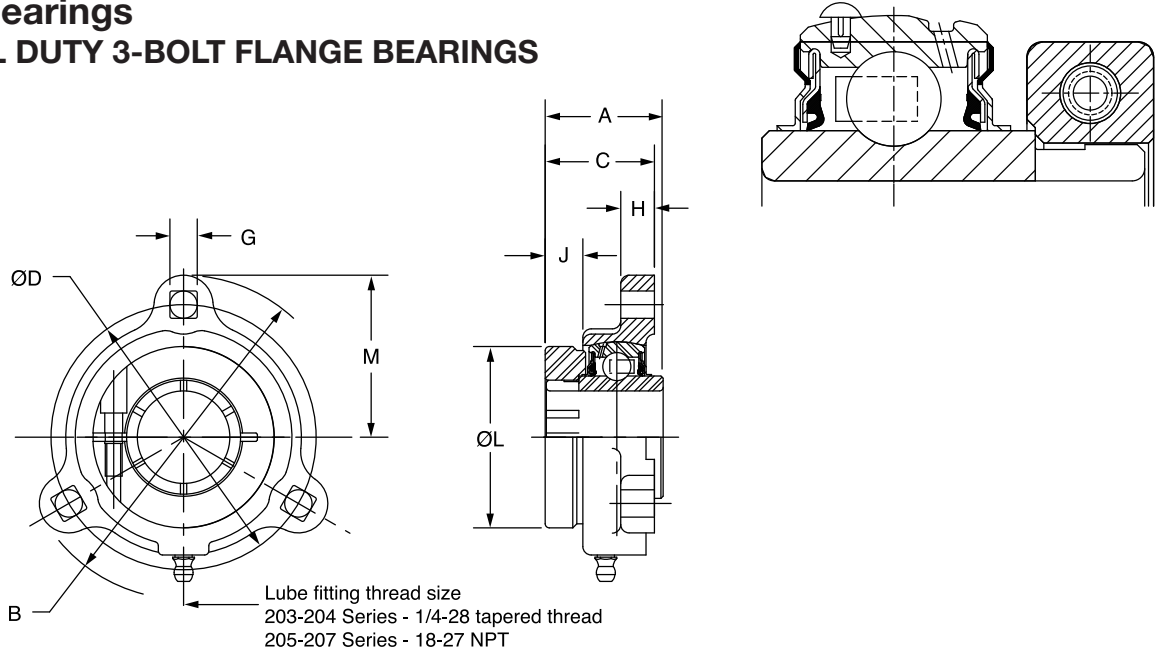
Lube fitting thread size - 1/4-28 tapered thread

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DL LFT NORMAL DUTY 3-BOLT FLANGE BEARINGS



Series	Shaft Size	Part No.	Description
204	3/4	049709	LF-DL-012
205	7/8	064735	LF-DL-014
	15/16	@	LF-DL-015
	1	056890	LF-DL-100
206	1-1/8	049930	LF-DL-102
	1-3/16	056780	LF-DL-103
	1-1/4	062781	LF-DL-104S
207	1-1/4	064624	LF-DL-104
	1-3/8	068663	LF-DL-106
	1-7/16	062575	LF-DL-107

@ Assembled to order

Series	Shaft Size	Weight lbs	A	B	C	D	G	H	J	L	M	N	
204	3/4	0.85	1.28	3.56	1.27	2.81	0.34	0.42	0.42	1.71	1.78	1.56	
			32.5	90.4	32.3	71.4	8.6	10.7	10.7	43.4	45.2	39.6	
205	7/8 15/16 1	1.10	1.44	3.75	1.35	3	0.34	0.42	0.48	1.99	1.88	1.7	
		1.05											
		1.00	36.6	95.3	34.3	76.2	8.6	10.7	12.2	50.5	47.8	43.2	
206	1-1/8 1-3/16 1-1/4	1.65	1.56	4.44	1.53	3.56	0.41	0.47	0.54	2.22	2.22	2.02	
		1.60											
		1.55	39.6	112.8	38.9	90.4	10.4	11.9	13.7	56.4	56.4	51.3	
207	1-1/4 1-3/8 1-7/16	1.50	1.75	4.81	1.64	3.94	0.41	0.5	0.57	2.69	2.41	2.14	
		2.10											
		2.05	44.5	122.2	41.7	100.1	10.4	12.7	14.5	68.3	61.2	54.4	

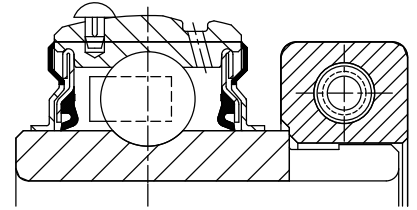
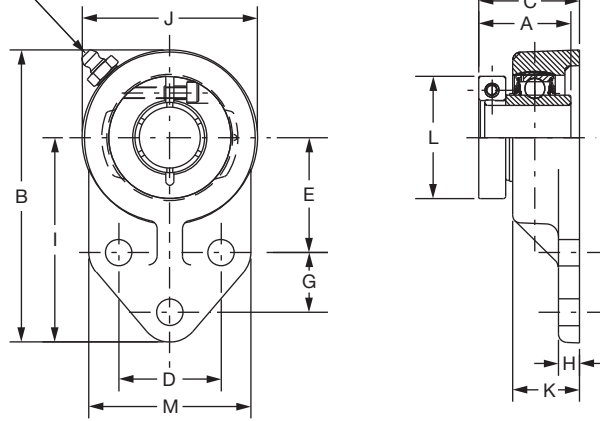
FEATURES/BENEFITS PAGE B6-3	HOW TO ORDER/NOMENCLATURE PAGE B6-5	SELECTION/DIMENSIONS PAGE B6-10	ACCESSORIES PAGE B6-62
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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DL FB NORMAL DUTY 3-BOLT FLANGE BRACKET BEARINGS

Lube fitting thread size
1/8 - 27 NPT



Series	Shaft Size	Part No.	Description
204	3/4	128796	FB-DL-012
205	7/8	128797	FB-DL-014
	15/16	128798	FB-DL-015
	1	128799	FB-DL-100
206	1-1/8	128800	FB-DL-102
	1-3/16	128801	FB-DL-103
	1-1/4	128802	FB-DL-104S
207	1-1/4	128803	FB-DL-104
	1-3/8	128804	FB-DL-106
	1-7/16	128805	FB-DL-107
210	1-15/16	128806	FB-DL-115
	2	128807	FB-DL-200

@ Assembled to order

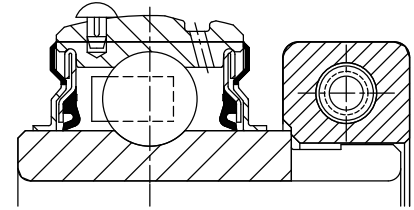
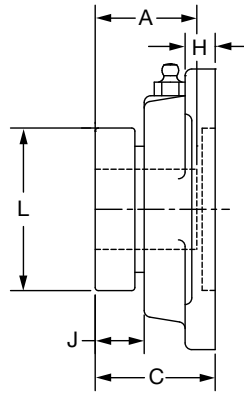
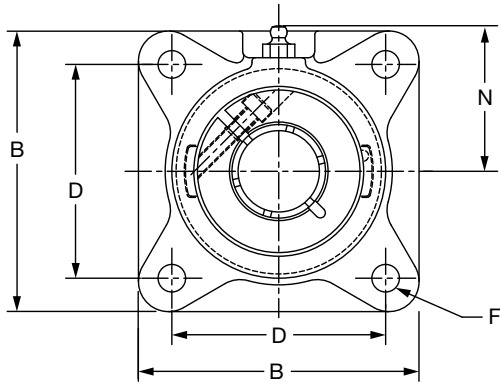
Series	Shaft Size	Weight lbs	A	B	C	D	E	F Bolt Dia.	G	H	I	J	K	L	M
204	3/4	0.80	1.28	4.25	1.39	1.50	1.69	3/8	0.88	0.31	3.00	2.50	0.98	1.71	2.38
205	7/8	0.95	1.44	4.75	1.60	1.63	1.81	3/8	1.13	0.38	3.38	2.75	1.11	1.99	2.50
	15/16	0.90													
	1	0.85													
206	1-1/8	1.50	1.56	5.38	1.69	1.88	2.06	3/8	1.25	0.38	3.75	3.25	1.13	2.22	2.75
	1-3/16	1.45													
	1-1/4	1.40													
207	1-1/4	1.85	1.75	6.13	1.91	2.00	2.37	1/2	1.25	0.50	4.25	3.75	1.31	2.69	3.25
	1-3/8	1.80													
	1-7/16	1.75													
210	1-15/16	5.7	2.01	7.50	2.14	2.75	2.94	1/2	1.63	0.50	5.19	4.63	1.50	3.24	4.00
	2	5.6													

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DL NORMAL DUTY 4-BOLT FLANGE BEARINGS



Series	Shaft Size	Standard		No Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
204	3/4	128775	F4B-DL-012	@	F4B-DL-012-NL
	20mm	126619	F4B-DL-20M	@	F4B-DL-20M-NL
205	7/8	128776	F4B-DL-014	@	F4B-DL-014-NL
	15/16	128777	F4B-DL-015	@	F4B-DL-015-NL
	1	128778	F4B-DL-100	056512	F4B-DL-100-NL
	25mm	126620	F4B-DL-25M	@	F4B-DL-25M-NL
206	1-1/8	128779	F4B-DL-102	@	F4B-DL-102-NL
	1-3/16	128780	F4B-DL-103	062408	F4B-DL-103-NL
	1-1/4	128781	F4B-DL-104S	068320	F4B-DL-104S-NL
	30mm	126621	F4B-DL-30M	062491	F4B-DL-30M-NL
207	1-1/4	128782	F4B-DL-104	058898	F4B-DL-104-NL
	1-3/8	128783	F4B-DL-106	068758	F4B-DL-106-NL
	1-7/16	128784	F4B-DL-107	059705	F4B-DL-107-NL
	35mm	126622	F4B-DL-35M	@	F4B-DL-35M-NL
208	1-1/2	128785	F4B-DL-108	074781	F4B-DL-108-NL
	40mm	126623	F4B-DL-40M	@	F4B-DL-40M-NL
209	1-5/8	128786	F4B-DL-110L	@	F4B-DL-110L-NL
	1-11/16	128787	F4B-DL-111	056970	F4B-DL-111-NL
	1-3/4	128788	F4B-DL-112	074782	F4B-DL-112-NL
	45mm	126624	F4B-DL-45M	@	F4B-DL-45M-NL
210	1-15/16	128789	F4B-DL-115	056968	F4B-DL-115-NL
	2	128790	F4B-DL-200	067969	F4B-DL-200-NL
	50mm	126625	F4B-DL-50M	076608	F4B-DL-50M-NL
211	2	128850	F4B-DLM-200	@	F4B-DLM-200-NL
	2-3/16	128792	F4B-DL-203	@	F4B-DL-203-NL
	55mm	126626	F4B-DL-55M	@	F4B-DL-55M-NL
212	2-1/4	128852	F4B-DLM-204	@	F4B-DLM-204-NL
	2-7/16	128794	F4B-DL-207	073279	F4B-DL-207-NL
	60mm	126627	F4B-DL-60M	062475	F4B-DL-60M-NL
214	2-1/2	128854	F4B-DLM-208	@	F4B-DLM-208-NL
	2-11/16	128795	F4B-DL-211	062407	F4B-DL-211-NL
	70mm	126628	F4B-DL-70M	@	F4B-DL-70M-NL
215	2-15/16	062152	F4B-DL-215	@	F4B-DL-215-NL

@ Assembled to order

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DL NORMAL DUTY 4-BOLT FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

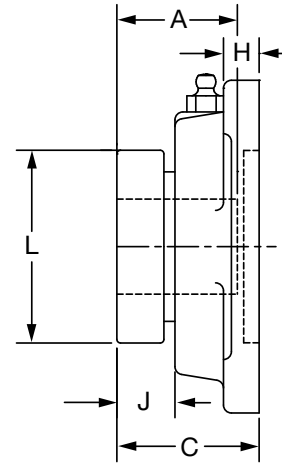
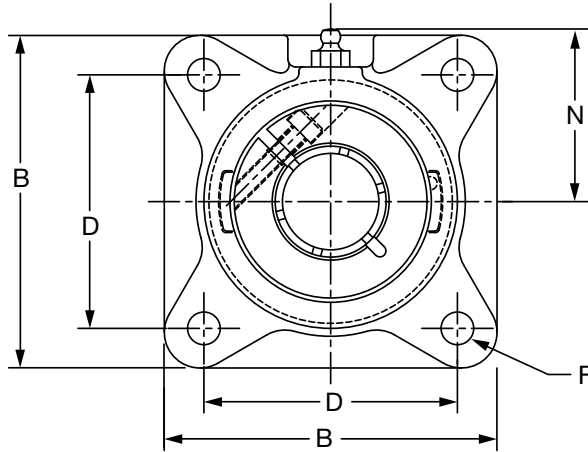
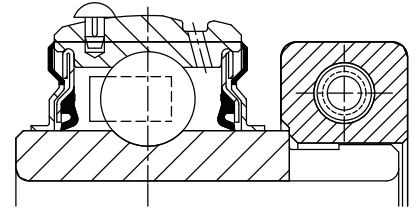
Series	Shaft Size	Weight lbs kg	A	B	C	D	F Bolt Dia.	H	J	L	N
204	3/4	1.7	1.28	3.38	1.39	2.5	3/8	0.44	0.41	1.71	1.94
	20mm	0.8	32.5	85.9	35.3	63.5	M10	11.2	10.4	43.4	49.3
205	7/8	2.2	1.44	3.75	1.47	2.75	7/16	0.5	0.51	1.99	2.06
	15/16	2.2									
	1	2.2									
	25mm	1.0	36.6	95.3	37.3	69.9	M10	12.7	13.0	50.5	52.3
206	1-1/8	3.8	1.56	4.25	1.60	3.25	7/16	0.50	0.53	2.22	2.19
	1-3/16	3.7									
	1-1/4	3.7									
	30mm	1.7	39.6	108.0	40.6	82.6	M10	12.7	13.5	56.4	55.6
207	1-1/4	4.4	1.75	4.75	1.79	3.63	1/2	0.56	0.57	2.69	2.44
	1-3/8	4.4									
	1-7/16	4.3									
	35mm	2.0	44.5	120.7	45.5	92.2	M12	14.2	14.5	68.3	62.0
208	1-1/2	5.8	2.01	5.13	2.05	4.00	1/2	0.56	0.70	2.74	2.38
	40mm	2.6	51.1	130.3	52.1	101.6	M12	14.2	17.8	69.6	60.5
209	1-5/8	6.0	2.01	5.38	2.06	4.13	9/16	0.63	0.66	2.99	2.75
	1-11/16	6.0									
	1-3/4	5.9									
	45mm	2.7	51.1	136.7	52.3	104.9	M14	16.0	16.8	75.9	69.9
210	1-15/16	7.0	2.01	5.63	2.10	4.38	9/16	0.63	0.63	3.24	2.88
	2	6.9									
	50mm	3.1	51.1	143.0	53.3	111.3	M14	16.0	16.0	82.3	73.2
211	2	11.0	2.25	6.50	2.30	5.13	5/8	0.69	0.71	3.69	3.25
	55mm	5.0	57.2	165.1	58.4	130.3	M16	17.5	18.0	93.7	82.6
212	2-1/4	13.3	2.38	6.88	2.45	5.63	5/8	0.69	0.73	4.11	3.50
	2-7/16	13.0									
	60mm	5.9	60.5	174.8	62.2	143.0	M16	17.5	18.5	104.4	88.9
214	2-1/2	14.6	2.60	7.38	2.85	5.88	5/8	0.69	0.66	4.38	3.69
	2-11/16	14.6									
	70mm	6.6	66.0	187.5	72.4	149.4	M16	17.5	16.8	111.3	93.7
215	2-15/16	18.8	2.40	7.75	2.99	6.00	3/4	1.00	0.74	4.69	3.88
			61.0	196.9	75.9	152.4	M18	25.4	18.8	119.1	98.6

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DLM MEDIUM DUTY 4-BOLT FLANGE BEARINGS



Series	Shaft Size	Part No.	Description
206	1	128843	F4B-DLM-100
207	1-3/16	128844	F4B-DLM-103
	1-1/4	128782	F4B-DL-104
208	1-7/16	128845	F4B-DLM-107
	35mm	126642	F4B-DLM-35M
209	1-1/2	128846	F4B-DLM-108
	1-5/8	128786	F4B-DL-110L
210	1-11/16	128847	F4B-DLM-111
	1-3/4	128848	F4B-DLM-112
211	1-15/16	128849	F4B-DLM-115
	2	128850	F4B-DLM-200
212	2-3/16	128851	F4B-DLM-203
	2-1/4	128852	F4B-DLM-204
214	2-7/16	128853	F4B-DLM-207
	2-1/2	128854	F4B-DLM-208
	65mm	126643	F4B-DLM-65M
215	2-11/16	062263	F4B-DLM-211
216	2-15/16	058395	F4B-DLM-215
218	3-7/16	073338	F4B-DLM-307

@ Assembled to order

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DLM MEDIUM DUTY 4-BOLT FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

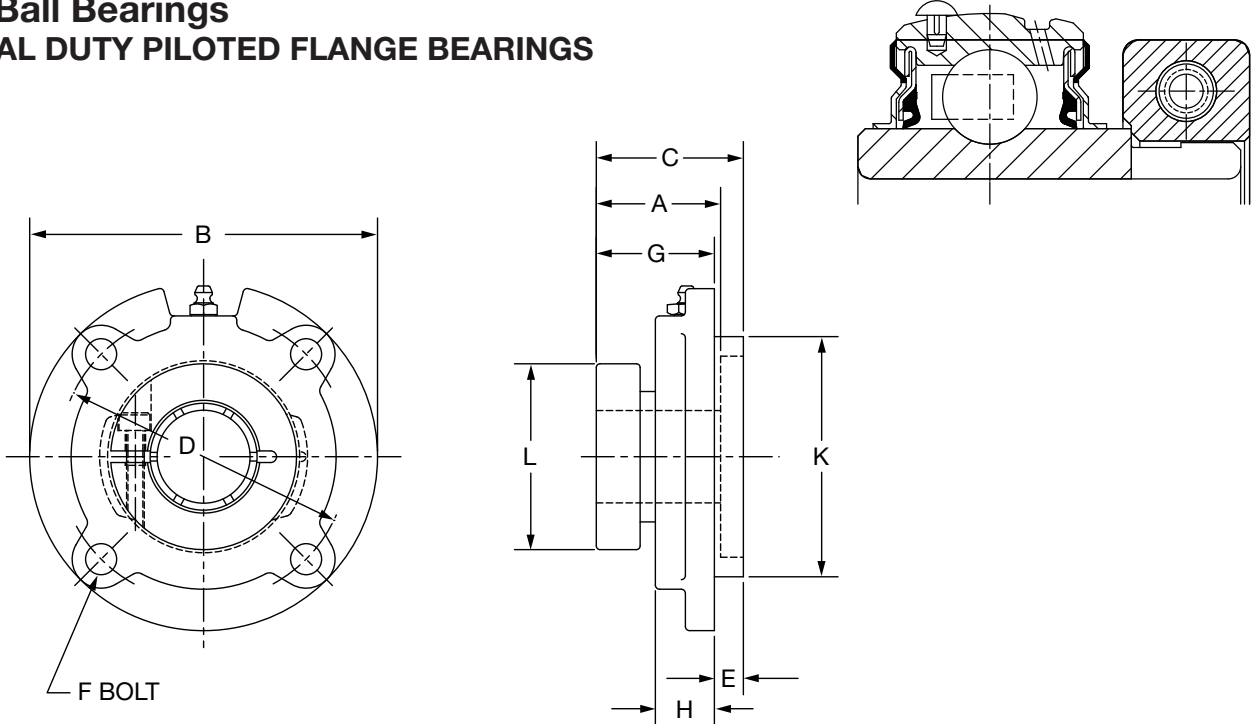
Series	Shaft Size	Weight lbs kg	A	B	C	D	F Bolt Dia.	H	J	L	N
206	1	3.8	1.56 39.6	4.25 108.0	1.6 40.6	3.25 82.6	7/16 M10	0.5 12.7	0.53 13.5	2.22 56.4	2.19 55.6
207	1-3/16	4.4	1.75	4.75	1.79	3.63	1/2	0.56	0.57	2.69	2.44
	1-1/4	3.7	44.5	120.7	45.5	92.2	M12	14.2	14.5	68.3	62.0
208	1-7/16	5.9	2.01	5.13	2.05	4	1/2	0.56	0.7	2.74	2.38
	35mm	2.2	51.1	130.3	52.1	101.6	M12	14.2	17.8	69.6	60.5
209	1-1/2	6.4	2.01	5.38	2.06	4.13	9/16	0.63	0.66	2.99	2.75
	1-5/8	6.0	51.1	136.7	52.3	104.9	M14	16.0	16.8	75.9	69.9
210	1-11/16	7.4	2.01	5.63	2.10	4.38	9/16	0.63	0.63	3.24	2.88
	1-3/4	7.3	51.1	143.0	53.3	111.3	M14	16.0	16.0	82.3	73.2
211	1-15/16	11.1	2.25	6.50	2.3	5.13	5/8	0.69	0.71	3.69	3.25
	2	11.0	57.2	165.1	58.4	130.3	M16	17.5	18.0	93.7	82.6
212	2-3/16	13.3	2.38	6.88	2.45	5.63	5/8	0.69	0.73	4.11	3.5
	2-1/4	13.3	60.5	174.8	62.2	143.0	M16	17.5	18.5	104.4	88.9
214	2-7/16	14.8	2.6	7.38	2.85	5.88	5/8	0.69	0.66	4.38	3.69
	2-1/2	14.6									
	65mm	6.6	66.0	187.5	72.4	149.4	M16	17.5	16.8	111.3	93.7
215	2-11/16	20.3	2.40	7.75	2.99	6.00	3/4	1	0.74	4.69	3.88
			61.0	196.9	75.9	152.4	M18	25.4	18.8	119.1	98.6
216	2-15/16	20.6	2.62	7.75	3.33	6.00	3/4	0.88	0.83	4.99	4.09
			66.5	196.9	84.6	152.4	M18	22.4	21.1	126.7	103.9
218	3-7/16	36.1	2.72	8.44	3.58	6.75	3/4	1.00	0.79	5.49	4.63
			69.1	214.4	90.9	171.5	M18	25.4	20.1	139.4	117.6

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DL NORMAL DUTY PILOTED FLANGE BEARINGS



Series	Shaft Size	Standard	
		Part No.	Description
206	1-1/8	128808	FC-DL-102
	1-3/16	128809	FC-DL-103
	1-1/4	049610	FC-DL-104S
	30mm	126653	FC-DL-30M
207	1-1/4	128810	FC-DL-104
	1-3/8	128811	FC-DL-106
	1-7/16	128812	FC-DL-107
	35mm	126654	FC-DL-35M
208	1-1/2	128813	FC-DL-108
	40mm	126655	FC-DL-40M
209	1-5/8	128814	FC-DL-110L
	1-11/16	128815	FC-DL-111
	1-3/4	128816	FC-DL-112
	45mm	126656	FC-DL-45M
210	1-15/16	128817	FC-DL-115
	2	128818	FC-DL-200
	50mm	126657	FC-DL-50M
211	2	128862	FC-DLM-200
	2-3/16	128820	FC-DL-203
	55mm	126658	FC-DL-55M
212	2-1/4	128864	FC-DLM-204
	2-7/16	128822	FC-DL-207
	60mm	126659	FC-DL-60M
214	2-1/2	128866	FC-DLM-208
	2-11/16	049838	FC-DL-211
	70mm	126661	FC-DL-70M

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DL NORMAL DUTY PILOTED FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

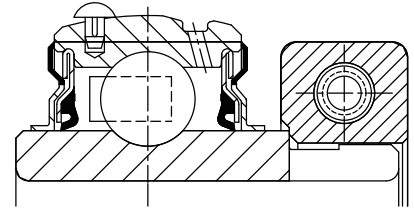
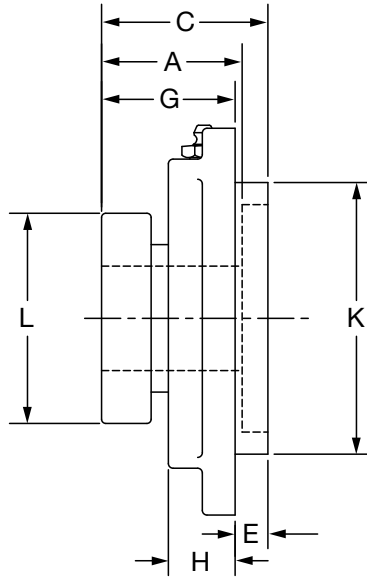
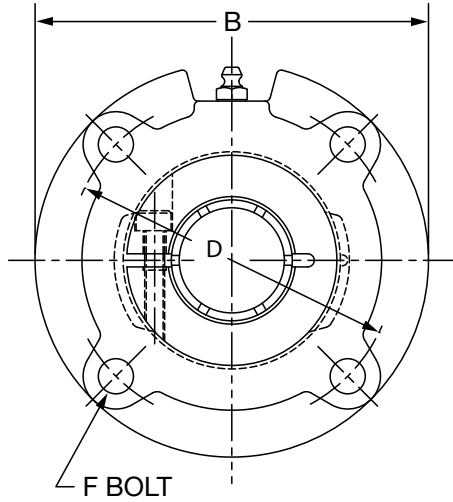
Series	Shaft Size	Weight lbs kg	A	B	C	D	E	F Bolt Dia.	G	H	K	L
206	1-1/8	3.0	1.56	4.38	1.57	3.63	0.25	3/8	1.32	0.81	3.000/2.998	2.22
	1-3/16	3.0										
	1-1/4	3.0										
	30mm	1.4	39.6	111.3	39.9	92.2	6.4	M10	33.5	20.6	76.20/76.15	56.4
207	1-1/4	4.1	1.75	5.00	1.81	4.13	0.38	3/8	1.44	0.84	3.375/3.373	2.69
	1-3/8	4.0										
	1-7/16	4.0										
	35mm	1.6	44.5	127.0	46.0	104.9	9.7	M10	36.6	21.3	85.73/85.67	68.3
208	1-1/2	4.9	2.01	5.25	2.05	4.38	0.44	7/16	1.61	0.89	3.625/3.623	2.74
	40mm	2.1	51.1	133.4	52.1	111.3	11.2	M12	40.9	22.6	92.08/92.02	69.6
209	1-5/8	6.2	2.01	6.13	2.00	5.13	0.44	1/2	1.57	1.00	4.250/4.248	2.99
	1-11/16	6.1										
	1-3/4	6.1										
	45mm	2.5	51.1	155.7	50.8	130.3	11.2	M12	39.9	25.4	107.95/107.90	75.9
210	1-15/16	6.2	2.01	6.13	2.05	5.13	0.47	1/2	1.58	0.92	4.250/4.248	3.24
	2	6.2										
	50mm	2.6	51.1	155.7	52.1	130.3	11.9	M12	40.1	23.4	107.95/107.90	82.3
211	2	8.0	2.25	6.38	2.37	5.38	0.63	1/2	1.75	1.00	4.500/4.498	3.69
	2-3/16	8.0										
	55mm	3.4	57.2	162.1	60.2	136.7	16.0	M12	44.5	25.4	114.30/114.25	93.7
212	2-1/4	11.6	2.38	7.13	2.60	6.00	0.88	1/2	1.73	1.00	5.000/4.998	4.11
	2-7/16	11.6										
	60mm	4.9	60.5	181.1	66.0	152.4	22.4	M12	43.9	25.4	127.00/126.95	104.4
214	2-1/2	13.8	2.60	7.63	2.86	6.50	1.13	1/2	1.73	1.06	5.500/5.498	4.38
	2-11/16	13.6										
	70mm	5.8	66.0	193.8	72.6	165.1	28.7	M12	43.9	26.9	139.70/139.65	111.3

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DLM MEDIUM DUTY PILOTED FLANGE BEARINGS



Series	Shaft Size	Standard	
		Part No.	Description
206	1	128855	FC-DLM-100
207	1-3/16	128856	FC-DLM-103
	1-1/4	128810	FC-DL-104
208	1-7/16	128857	FC-DLM-107
	1-1/2	128813	FC-DL-108
	35mm	053784	FC-DLM-35M
209	1-1/2	128858	FC-DLM-108L
	1-5/8	128814	FC-DL-110L
210	1-11/16	128859	FC-DLM-111
	1-3/4	128860	FC-DLM-112
211	1-15/16	128861	FC-DLM-115
	2	128862	FC-DLM-200
212	2-3/16	128863	FC-DLM-203
	2-1/4	128864	FC-DLM-204
214	2-7/16	128865	FC-DLM-207
	2-1/2	128866	FC-DLM-208
	65mm	126660	FC-DLM-65M
216	2-15/16	057475	FC-DLM-215
218	3-7/16	062373	FC-DLM-307

@ Assembled to order

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DLM MEDIUM DUTY PILOTED FLANGE BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

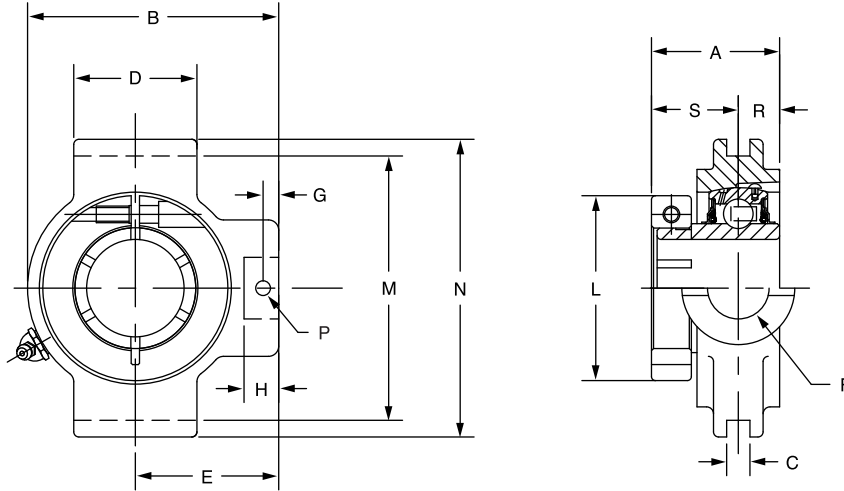
Series	Shaft Size	Weight lbs kg	A	B	C	D	E	F Bolt Dia.	G	H	K	L
206	1	3.1	1.56	4.38	1.57	3.63	0.25	3/8	1.32	0.81	3.000/2.998	2.22
			39.6	111.3	39.9	92.2	6.4	M10	33.5	20.6	76.20/76.15	56.4
207	1-3/16	4.1	1.75	5.00	1.81	4.13	0.38	3/8	1.44	0.84	3.375/3.373	2.69
	1-1/4	4.1	44.5	127.0	46.0	104.9	9.7	M10	36.6	21.3	85.73/85.67	68.3
208	1-7/16	5.1	2.01	5.25	2.05	4.38	0.44	7/16	1.61	0.89	3.625/3.623	2.74
	1-1/2	4.9										
	35mm	2.6	51.1	133.4	52.1	111.3	11.2	M12	40.9	22.6	92.08/92.02	69.6
209	1-1/2	6.1	2.01	6.13	2.00	5.13	0.44	1/2	1.57	1.00	4.250/4.248	2.99
	1-5/8	6.2	51.1	155.7	50.8	130.3	11.2	M12	39.9	25.4	107.95/107.90	75.9
210	1-11/16	6.2	2.01	6.13	2.05	5.13	0.47	1/2	1.58	0.92	4.250/4.248	3.24
	1-3/4	6.2	51.1	155.7	52.1	130.3	11.9	M12	40.1	23.4	107.95/107.90	82.3
211	1-15/16	8.0	2.25	6.38	2.37	5.38	0.63	1/2	1.75	1.00	4.500/4.498	3.69
	2	8.0	57.2	162.1	60.2	136.7	16.0	M12	44.5	25.4	114.30/114.25	93.7
212	2-3/16	11.6	2.38	7.13	2.60	6.00	0.88	1/2	1.73	1.00	5.000/4.998	4.11
	2-1/4	11.6	60.5	181.1	66.0	152.4	22.4	M12	43.9	25.4	127.00/126.95	104.4
214	2-7/16	13.9	2.60	7.63	2.86	6.50	1.13	1/2	1.73	1.06	5.500/5.498	4.38
	2-1/2	13.8										
	65mm	5.9	66.0	193.8	72.6	165.1	28.7	M12	43.9	26.9	139.70/139.65	111.3
216	2-15/16	18.8	2.62	8.75	3.26	7.50	1.25	5/8	2.01	1.19	6.375/6.373	4.99
			66.5	222.3	82.8	190.5	31.8	M16	51.1	30.2	161.93/161.87	126.7
218	3-7/16	36.8	2.72	10.25	3.53	8.63	1.13	3/4	2.40	1.63	7.375/7.373	5.49
			69.1	260.4	89.7	219.1	28.6	M18	61.0	41.4	187.33/187.27	139.4

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DL NORMAL DUTY NARROW SLOT TAKE-UP BEARINGS



Series	Shaft Size	Standard	
		Part No.	Description
204	3/4	052626	NSTU-DL-012
	20mm	062738	NSTU-DL-20M
205	7/8	@	NSTU-DL-014
	15/16	@	NSTU-DL-015
	1	058994	NSTU-DL-100
	25mm	@	NSTU-DL-25M
206	1-1/8	@	NSTU-DL-102
	1-3/16	049467	NSTU-DL-103
	1-1/4	@	NSTU-DL-104S
	30mm	@	NSTU-DL-30M
207	1-1/4	074372	NSTU-DL-104
	1-3/8	068756	NSTU-DL-106
	1-7/16	053493	NSTU-DL-107
	35mm	@	NSTU-DL-35M
208	1-1/2	@	NSTU-DL-108
	40mm	@	NSTU-DL-40M
209	1-5/8	@	NSTU-DL-110L
	1-11/16	057543	NSTU-DL-111
	1-3/4	057658	NSTU-DL-112
	45mm	@	NSTU-DL-45M
210	1-15/16	059880	NSTU-DL-115
	2	067903	NSTU-DL-200
	50mm	@	NSTU-DL-50M
211	2	@	NSTU-DLM-200
	2-3/16	062281	NSTU-DL-203
212	55mm	@	NSTU-DL-55M
	2-1/4	@	NSTU-DLM-204
	2-7/16	064430	NSTU-DL-207
	60mm	068321	NSTU-DL-60M

@ Assembled to order.

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DL NORMAL DUTY NARROW SLOT TAKE-UP BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

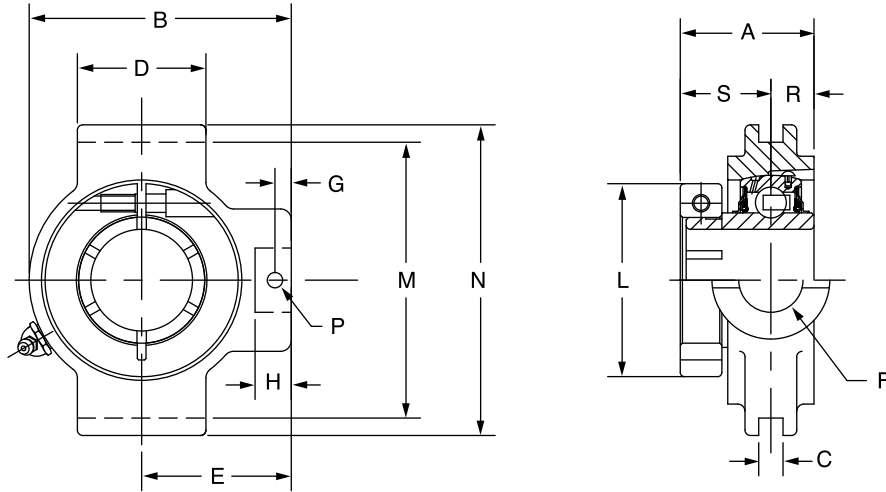
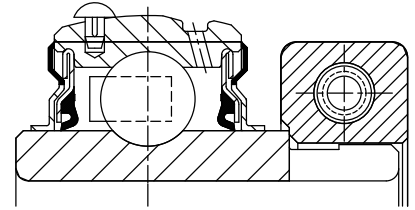
Series	Shaft Size	Weight lbs kg	Take-Up Frame Size	A	B	C	D	E	F Screw Dia.	G	H	J	L	M	N	P Pin Dia.	R	S
204	3/4 20mm	1.6 0.8	NS210	1.28 32.5	3.50 88.9	0.250 6.35	1.50 38.1	2.00 50.8	3/4 19.1	0.44 11.2	0.88 22.4	1.38 35.1	1.71 43.4	2.635/2.605 66.93/66.17	3.13 79.5	0.32 8.1	0.50 12.7	0.78 19.8
205	7/8	1.7	NS210	1.44	3.56	0.250	1.50	2.19	3/4	0.44	0.88	1.38	1.99	2.635/2.605	3.13	0.32	0.56	0.88
	15/16 1 25mm	1.6 1.5 0.7		36.6 90.4	6.35 38.1	55.6 19.1	11.2 22.4	35.1 50.5	66.93/66.17	79.5	8.1	14.2	22.4					
206	1-1/8	2.8	NS308	1.56	4.31	0.250	2.50	2.69	3/4	0.50	0.94	1.38	2.22	3.510/3.480	4.13	0.32	0.58	0.98
	1-3/16 1-1/4 30mm	2.7 2.6 1.2		39.6 109.5	6.35 63.5	68.3 19.1	12.7 23.9	35.1 56.4	89.15/88.39	104.9	8.1	14.7	24.9					
207	1-1/4	2.8	NS308	1.75	4.50	0.250	2.50	2.69	3/4	0.50	0.94	1.38	2.69	3.510/3.480	4.13	0.32	0.67	1.08
	1-3/8 1-7/16 35mm	2.6 2.5 1.2		44.5 114.3	6.35 63.5	68.3 19.1	12.7 23.9	35.1 68.3	89.15/88.39	104.9	8.1	17.0	27.4					
208	1-1/2 40mm	4.7 2.1	NS400	2.01 51.1	5.38 136.7	0.313 7.95	3.00 76.2	3.25 82.6	7/8 22.2	0.66 16.8	1.16 29.5	1.63 41.4	2.74 69.6	4.015/3.985 101.98/101.22	4.75 120.7	0.38 9.7	0.75 19.1	1.26 32.0
209	1-5/8	4.9	NS400	2.01	5.44	0.313	3.00	3.25	7/8	0.72	1.22	1.63	2.99	4.015/3.985	4.75	0.38	0.75	1.26
	1-11/16 1-3/4 45mm	4.8 4.7 2.1		51.1 138.2	7.95 76.2	82.6 22.2	18.3 31.0	41.4 75.9	101.98/101.22	120.7	9.7	19.1	32.0					
210	1-15/16	4.9	NS400	2.01	5.50	0.313	3.00	3.25	7/8	0.59	1.09	1.63	3.24	4.015/3.985	4.75	0.38	0.75	1.26
	2 50mm	4.8 2.2		51.1 139.7	7.95 76.2	82.6 22.2	15.0 27.7	41.4 82.3	101.98/101.22	120.7	9.7	19.1	32.0					
211	2	6.8	NS407	2.25	6.13	0.313	3.50	3.63	1	0.69	1.28	1.75	3.69	4.448/4.418	5.38	0.44	0.88	1.37
	2-3/16 55mm	6.6 3.0		57.2 155.7	7.95 88.9	92.2 25.4	17.5 32.5	44.5 93.7	112.98/112.22	136.7	11.2	22.4	34.8					
212	2-1/4	8.7	NS415	2.38	6.69	0.313	3.75	3.88	1	0.69	1.28	1.63	4.11	4.947/4.917	5.75	0.44	0.90	1.48
	2-7/16 60mm	8.4 4.9		60.5 169.9	7.95 95.3	98.6 25.4	17.5 32.5	41.4 104.4	125.65/124.89	146.1	11.2	22.9	37.6					

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SELECTION/DIMENSIONS

D-LOK® Ball Bearings DLM MEDIUM DUTY NARROW SLOT TAKE-UP BEARINGS



Series	Shaft Size	Part No.	Description
206	1	067726	NSTU-DLM-100
207	1-3/16	@	NSTU-DLM-103
	1-1/4	@	NSTU-DL-104
208	1-7/16	056779	NSTU-DLM-107
	35mm	@	NSTU-DLM-35M
209	1-1/2	@	NSTU-DLM-108
	1-5/8	@	NSTU-DL-110L
210	1-11/16	058081	NSTU-DLM-111
	1-3/4	@	NSTU-DLM-112
211	1-15/16	@	NSTU-DLM-115
	2	@	NSTU-DLM-200
212	2-3/16	074163	NSTU-DLM-203
	2-1/4	@	NSTU-DLM-204

@ Assembled to order

FEATURES/BENEFITS PAGE B6-3	HOW TO ORDER/NOMENCLATURE PAGE B6-5	SELECTION/DIMENSIONS PAGE B6-10	ACCESSORIES PAGE B6-62
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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DLM MEDIUM DUTY NARROW SLOT TAKE-UP BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

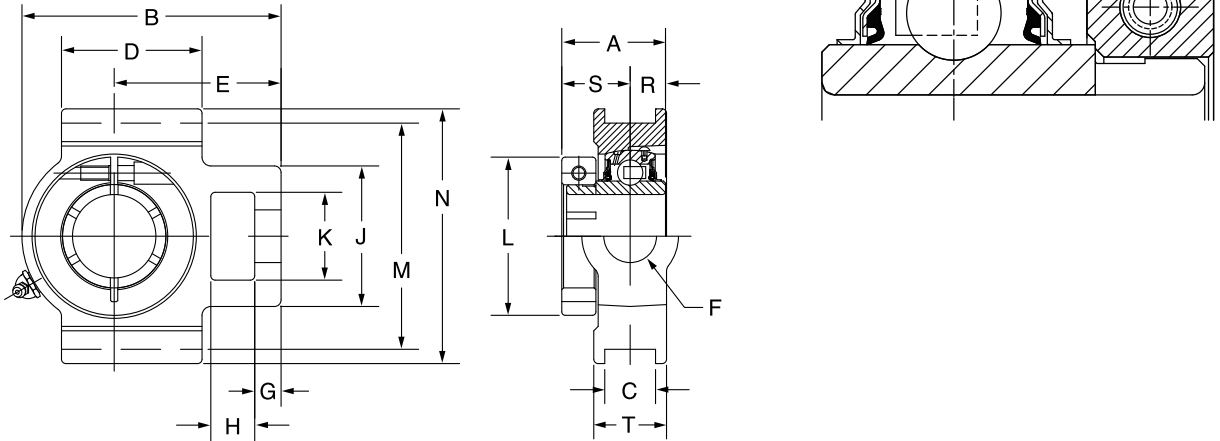
Series	Shaft Size	Weight lbs kg	Take-Up Frame Size	A	B	C	D	E	F Screw Dia.	G	H	J	L	M	N	P Pin Dia.	R	S
206	1	2.6	NS308	1.56 39.6	4.31 109.5	0.250 6.35	2.50 63.5	2.69 68.3	3/4 19.1	0.50 12.7	0.94 23.9	1.38 35.1	2.22 56.4	3.510/3.480 89.15/88.39	4.13 104.9	0.32 8.1	0.58 14.7	0.98 24.9
207	1-3/16	2.8	NS308	1.75	4.50	0.250	2.50	2.69	3/4	0.50	0.94	1.38	2.69	3.510/3.480	4.13	0.32	0.67	1.08
	1-1/4	2.8		44.5	114.3	6.35	63.5	68.3	19.1	12.7	23.9	35.1	68.3	89.15/88.39	104.9	8.1	17.0	27.4
208	1-7/16	4.7	NS400	2.01	5.38	0.313	3.00	3.25	7/8	0.66	1.16	1.63	2.74	4.015/3.985	4.75	0.38	0.75	1.26
	35mm	2.1		51.1	136.7	7.95	76.2	82.6	22.2	16.8	29.5	41.4	69.6	101.98/101.22	120.7	9.7	19.1	32.0
209	1-1/2	4.9	NS400	2.01	5.44	0.313	3.00	3.25	7/8	0.72	1.22	1.63	2.99	4.015/3.985	4.75	0.38	0.75	1.26
	1-5/8	4.8		51.1	138.2	7.95	76.2	82.6	22.2	18.3	31.0	41.4	75.9	101.98/101.22	120.7	9.7	19.1	32.0
210	1-11/16	4.9	NS400	2.01	5.50	0.313	3.00	3.25	7/8	0.59	1.09	1.63	3.24	4.015/3.985	4.75	0.38	0.75	1.26
	1-3/4	4.8		51.1	139.7	7.95	76.2	82.6	22.2	15.0	27.7	41.4	82.3	101.98/101.22	120.7	9.7	19.1	32.0
211	1-15/16	6.8	NS407	2.25	6.13	0.313	3.50	3.63	1	0.69	1.28	1.75	3.69	4.448/4.418	5.38	0.44	0.88	1.37
	2	6.8		57.2	155.7	7.95	88.9	92.2	25.4	17.5	32.5	44.5	93.7	112.98/112.22	136.7	11.2	22.4	34.8
212	2-3/16	8.7	NS415	2.38	6.69	0.313	3.75	3.88	1	0.69	1.28	1.63	4.11	4.947/4.917	5.75	0.44	0.90	1.48
	2-1/4	8.7		60.5	169.9	7.95	95.3	98.6	25.4	17.5	32.5	41.4	104.4	125.65/124.89	146.1	11.2	22.9	37.6

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DL NORMAL DUTY WIDE SLOT TAKE-UP BEARINGS



Series	Shaft Size	Standard	
		Part No.	Description
204	3/4	076777	WSTU-DL-012
	20mm	074308	WSTU-DL-20M
205	7/8	@	WSTU-DL-014
	15/16	064698	WSTU-DL-015
	1	056605	WSTU-DL-100
	25mm	@	WSTU-DL-25M
206	1-1/8	@	WSTU-DL-102
	1-3/16	057770	WSTU-DL-103
	1-1/4	068650	WSTU-DL-104S
	30mm	049496	WSTU-DL-30M
207	1-1/4	056638	WSTU-DL-104
	1-3/8	062184	WSTU-DL-106
	1-7/16	053517	WSTU-DL-107
	35mm	062773	WSTU-DL-35M-NL
208	1-1/2	052546	WSTU-DL-108
	40mm	@	WSTU-DL-40M
209	1-5/8	059593	WSTU-DL-110L
	1-11/16	@	WSTU-DL-111
	1-3/4	068389	WSTU-DL-112
	45mm	@	WSTU-DL-45M
210	1-15/16	052722	WSTU-DL-115
	2	059704	WSTU-DL-200
	50mm	075153	WSTU-DL-50M
211	2	058647	WSTU-DLM-200
	2-3/16	062306	WSTU-DL-203
	55mm	@	WSTU-DL-55M
212	2-1/4	062881	WSTU-DLM-204
	2-7/16	049747	WSTU-DL-207
	60mm	@	WSTU-DL-60M
214	2-1/2	064300	WSTU-DLM-208
	2-11/16	@	WSTU-DL-211
	70mm	@	WSTU-DL-70M
215	2-15/16	064890	WSTU-DL-215

@ Assembled to order

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DL NORMAL DUTY WIDE SLOT TAKE-UP BEARINGS

Series	Shaft Size	Weight lbs kg	Take-Up Frame Size	A	B	C	D	E	F Screw Dia.	G	H	J	K	L	M	N	R	S	T
204	3/4	1.9	WS300	1.28	3.69	0.531	2.00	2.38	5/8	0.38	0.63	2.00	1.25	1.71	2.985/3.015	3.63	0.50	0.78	1.38
	20mm	0.9		32.5	93.7	13.49	50.8	60.5	15.9	9.7	16.0	50.8	31.8	43.4	75.82/76.58	92.2	12.7	19.8	35.1
205	7/8	2.2	WS300	1.44	3.81	0.531	2.00	2.44	5/8	0.38	0.63	2.00	1.31	1.99	2.985/3.015	3.63	0.56	0.88	1.38
	15/16	2.1		36.6	96.8	13.49	50.8	62.0	15.9	9.7	16.0	50.8	33.3	50.5	75.82/76.58	92.2	14.2	22.4	35.1
	1	2.0																	
206	25mm	1.0																	
	1-1/8	2.7	WS308	1.56	4.38	0.531	2.25	2.75	3/4	0.38	0.63	2.19	1.44	2.22	3.480/3.510	4.13	0.58	0.98	1.63
1-3/16	2.6	39.6		111.3	13.49	57.2	69.9	19.1	9.7	16.0	55.6	36.6	56.4	88.39/89.15	104.9	14.7	24.9	41.3	
1-1/4	2.5																		
207	30mm	1.3																	
	1-1/4	3.7	WS308	1.75	4.87	0.531	2.50	3.06	3/4	0.50	0.63	2.50	1.44	2.69	3.480/3.510	4.13	0.67	1.08	1.63
1-3/8	3.6	44.5		123.7	13.49	63.5	77.7	19.1	12.7	16.0	63.5	36.6	68.3	88.39/89.15	104.9	17.0	27.4	41.3	
1-7/16	3.5																		
208	35mm	1.6																	
	1-1/2	6.1	WS400	2.01	5.69	0.688	3.25	3.50	1	0.63	0.75	3.25	1.94	2.74	3.985/4.015	4.5	0.75	1.26	1.94
40mm	2.8	51.1		144.5	17.48	82.6	88.9	25.4	16.0	19.1	82.6	49.3	69.6	101.22/101.98	114.3	19.1	32.0	49.3	
209	1-5/8	6.1	WS400	2.01	5.63	0.688	3.25	3.44	1	0.63	0.75	3.25	1.94	2.99	3.985/4.015	4.75	0.75	1.26	1.94
	1-11/16	6.0		51.1	143.0	17.48	82.6	87.4	25.4	16.0	19.1	82.6	49.3	75.9	101.22/101.98	120.7	19.1	32.0	49.3
	1-3/4	5.9																	
210	45mm	2.7																	
	1-15/16	6.4	WS400	2.01	5.82	0.688	3.38	3.56	1	0.63	0.75	3.25	1.94	3.24	3.985/4.015	4.75	0.75	1.26	1.94
2	6.3	51.1		147.8	17.48	85.9	90.4	25.4	16.0	19.1	82.6	49.3	82.3	101.22/101.98	120.7	19.1	32.0	49.3	
211	50mm	2.9																	
	2	10.1	WS502	2.25	6.69	1.063	3.75	4.19	1-1/4	0.75	1.00	4.00	2.50	3.69	5.110/5.140	5.88	0.88	1.37	2.50
2-3/16	10.0	57.2		169.9	27.00	95.3	106.4	31.8	19.1	25.4	101.6	63.5	93.7	129.79/130.56	149.4	22.4	34.8	63.5	
212	55mm	4.5																	
	2-1/4	11.2	WS502	2.38	7.50	1.063	4.00	4.69	1-1/4	0.75	1.25	4.00	2.50	4.11	5.110/5.140	5.88	0.90	1.48	2.50
2-7/16	10.8	60.5		190.5	27.00	101.6	119.1	31.8	19.1	31.8	101.6	63.5	104.4	129.79/130.56	149.4	22.9	37.6	63.5	
214	60mm	4.9																	
	2-1/2	18.0	WS515	2.60	8.56	1.063	4.75	5.38	1-1/2	0.81	1.25	4.38	2.75	4.38	5.923/5.953	6.56	1.06	1.54	2.75
2-11/16	17.8	66.0		217.4	27.00	120.7	136.7	38.1	20.6	31.8	111.3	69.9	111.3	150.44/151.21	166.6	26.9	39.1	69.9	
215	70mm	8.2																	
	2-15/16	18.9	WS515	2.40	9.13	1.063	4.75	5.50	1-1/2	0.81	1.25	4.38	2.75	4.69	5.923/5.953	6.69	0.82	1.58	2.75
		61.0		231.9	27.00	120.7	139.7	38.1	20.6	31.8	111.3	69.9	119.1	150.44/151.21	169.9	20.8	40.1	69.9	

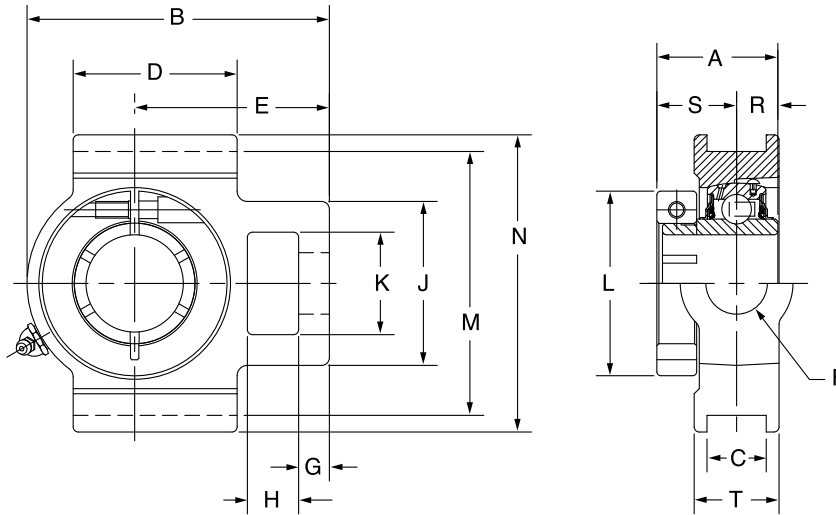
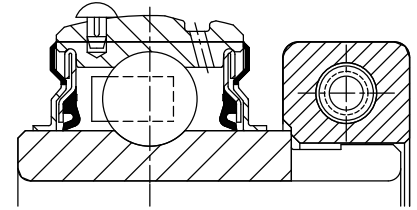
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Bearing Reference Guide
 ULTRA KLEEN
 E-Z KLEEN
 Extreme Duty
 Setscrew Ball Bearing
 GRIP TIGHT
 D-LOK Ball Bearing



SELECTION/DIMENSIONS

D-LOK® Ball Bearings DLM MEDIUM DUTY WIDE SLOT TAKE-UP BEARINGS



Series	Shaft Size	Standard	
		Part No.	Description
206	1	049696	WSTU-DLM-100
207	1-3/16	068232	WSTU-DLM-103
	1-1/4	056638	WSTU-DL-104
208	1-7/16	062702	WSTU-DLM-107
	35mm	054390	WSTU-DLM-35M
209	1-1/2	@	WSTU-DLM-108
	1-5/8	@	WSTU-DL-110L
210	1-11/16	054411	WSTU-DLM-111
	1-3/4	@	WSTU-DLM-112
211	1-15/16	057266	WSTU-DLM-115
	2	058347	WSTU-DLM-200
212	2-3/16	065569	WSTU-DLM-203
	2-1/4	062881	WSTU-DLM-204
214	2-7/16	062285	WSTU-DLM-207
	2-1/2	064300	WSTU-DLM-208
	65mm	@	WSTU-DLM-65M
215	2-11/16	@	WSTU-DLM-211
216	2-15/16	059758	WSTU-DLM-215

@ Assembled to order

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DLM MEDIUM DUTY WIDE SLOT TAKE-UP BEARINGS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

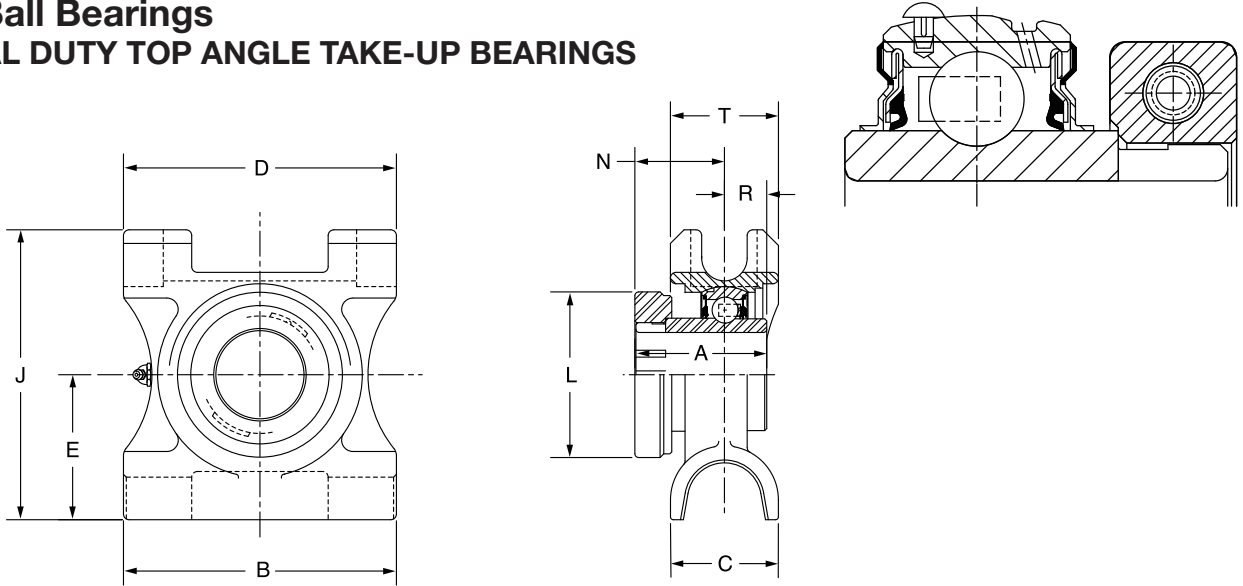
Series	Shaft Size	Weight lbs kg	Take-Up Frame Size	A	B	C	D	E	F Screw Dia.	G	H	J	K	L	M	N	R	S	T
206	1	4.1	WS308	1.56 39.6	4.38 111.3	0.531 13.49	2.25 57.2	2.75 69.9	3/4 19.1	0.38 9.7	0.63 16.0	2.19 55.6	1.44 36.6	2.22 56.4	3.480/3.510 88.39/89.15	4.13 104.9	0.58 14.7	0.98 24.9	1.63 41.3
207	1-3/16 1-1/4	5.1 3.7	WS308	1.75 44.5	4.87 123.7	0.531 13.49	2.50 63.5	3.06 77.7	3/4 19.1	0.50 12.7	0.63 16.0	2.50 63.5	1.44 36.6	2.69 68.3	3.480/3.510 88.39/89.15	4.13 104.9	0.67 17.0	1.08 27.4	1.63 41.3
208	1-7/16 35mm	7.3 3.5	WS400	2.01 51.1	5.69 144.5	0.688 17.48	3.25 82.6	3.50 88.9	1 25.4	0.63 16.0	0.75 19.1	3.25 82.6	1.94 49.3	2.74 69.6	3.985/4.015 101.22/101.98	4.50 114.3	0.75 19.1	1.26 32.0	1.94 49.3
209	1-1/2 1-5/8	7.2 6.1	WS400	2.01 51.1	5.63 143.0	0.688 17.48	3.25 82.6	3.44 87.4	1 25.4	0.63 16.0	0.75 19.1	3.25 82.6	1.94 49.3	2.99 75.9	3.985/4.015 101.22/101.98	4.75 120.7	0.75 19.1	1.26 32.0	1.94 49.3
210	1-11/16 1-3/4	7.7 7.6	WS400	2.01 51.1	5.82 147.8	0.688 17.48	3.38 85.9	3.56 90.4	1 25.4	0.63 16.0	0.75 19.1	3.25 82.6	1.94 49.3	3.24 82.3	3.985/4.015 101.22/101.98	4.75 120.7	0.75 19.1	1.26 32.0	1.94 49.3
211	1-15/16 2	11.2 11.3	WS502	2.25 57.2	6.69 169.9	1.063 27.00	3.75 95.3	4.19 106.4	1-1/4 31.8	0.75 19.1	1.00 25.4	4.00 101.6	2.50 63.5	3.69 93.7	5.110/5.140 129.79/130.56	5.88 149.4	0.88 22.4	1.37 34.8	2.50 63.5
212	2-3/16 2-1/4	12.6 12.4	WS502	2.38 60.5	7.50 190.5	1.063 27.00	4.00 101.6	4.69 119.1	1-1/4 31.8	0.75 19.1	1.25 31.8	4.00 101.6	2.50 63.5	4.11 104.4	5.110/5.140 129.79/130.56	5.88 149.4	0.90 22.9	1.48 37.6	2.50 63.5
214	2-7/16 2-1/2 65mm	19.4 19.2 9.3	WS515	2.60 66.0	8.56 217.4	1.063 27.00	4.75 120.7	5.38 136.7	1-1/2 38.1	0.81 20.6	1.25 31.8	4.38 111.3	2.75 69.9	4.38 111.3	5.923/5.953 150.44/151.21	6.56 166.6	1.06 26.9	1.54 39.1	2.75 69.9
215	2-11/16	20.2	WS515	2.40 61.0	9.13 231.9	1.063 27.00	4.75 120.7	5.50 139.7	1-1/2 38.1	0.81 20.6	1.25 31.8	4.38 111.3	2.75 69.9	4.69 119.1	5.923/5.953 150.44/151.21	6.69 169.9	0.82 20.8	1.58 40.1	2.75 69.9
216	2-15/16	22.9	WS608	2.62 66.5	9.13 231.9	1.063 27.00	4.75 120.7	2.38 60.5	1-1/2 38.1	0.81 20.6	1.25 31.8	4.38 111.3	2.75 69.9	4.99 126.7	6.485/6.515 164.72/165.48	7.25 184.2	0.88 22.4	1.74 44.2	2.75 69.9

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SELECTION/DIMENSIONS

D-LOK® Ball Bearings DL NORMAL DUTY TOP ANGLE TAKE-UP BEARINGS



Series	Shaft Size	Part No.	Description
210	1-15/16	074254	TP-DL-115
	2	@	TP-DL-200
211	2	@	TP-DLM-200
	2-3/16	@	TP-DL-203
212	2-1/4	062880	TP-DLM-204
	2-7/16	073687	TP-DL-207
214	2-1/2	@	TP-DLM-208
	2-11/16	@	TP-DL-211
215	2-15/16	049415	TP-DL-215

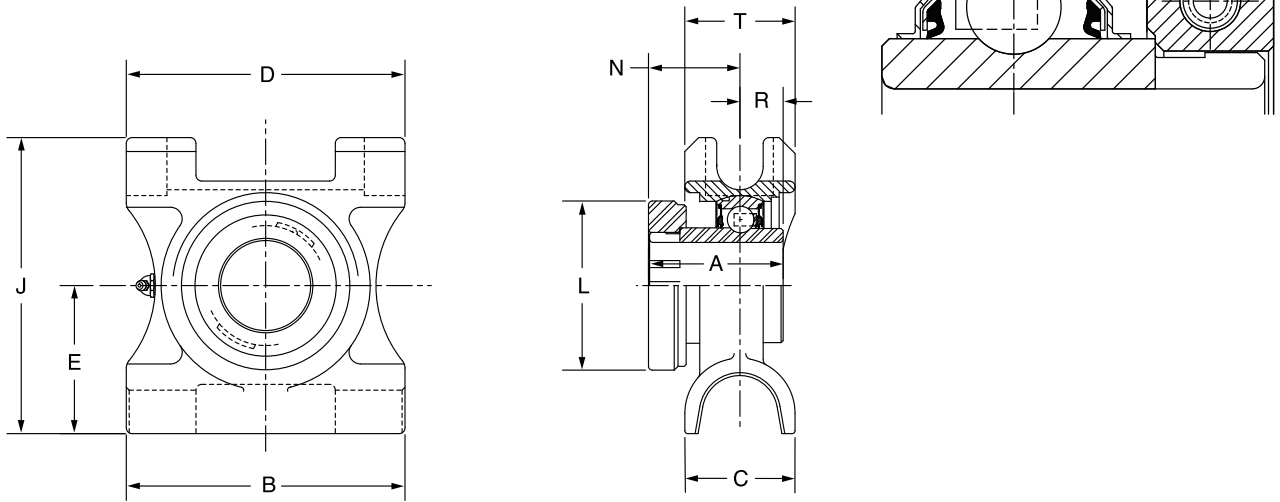
@ Assembled to order

Series	Shaft Size	Weight lbs	Take-Up Frame Size	A	B	C	D	E	J	L	N	R	T
210	1-15/16	11.4	TP10	2.01	6.50	2.38	6.00	3.25	6.38	3.24	1.26	0.75	2.38
	2	11.2		51.1	165.1	60.5	152.4	82.6	162.1	82.3	32.0	19.1	60.5
211	2	13.7	TP20	2.25	7.00	2.50	6.75	3.38	7.88	3.69	1.37	0.88	2.38
	2-3/16	13.2		57.2	177.8	63.5	171.5	85.9	200.2	93.7	34.8	22.4	60.5
212	2-1/4	17.2	TP30	2.38	7.50	2.75	7.00	3.50	7.44	4.11	1.48	0.90	2.75
	2-7/16	17.1		60.5	190.5	69.9	177.8	88.9	189.0	104.4	37.6	22.9	69.9
214	2-1/2	22.5	TP40	2.60	8.50	2.50	8.00	4.00	8.31	4.38	1.54	1.06	2.75
	2-11/16	22.3		66.0	215.9	63.5	203.2	101.6	211.1	111.3	39.1	26.9	69.9
215	2-15/16	22.4	TP40	2.40	8.50	2.50	8.00	4.00	8.31	4.69	1.58	0.82	2.75
				61.0	215.9	63.5	203.2	101.6	211.1	119.1	40.1	20.8	69.9

SELECTION/DIMENSIONS



D-LOK® Ball Bearings DLM MEDIUM DUTY TOP ANGLE TAKE-UP BEARINGS



Series	Shaft Size	Part No.	Description
210	1-11/16	@	TP-DLM-111
	1-3/4	@	TP-DLM-112
211	1-15/16	075286	TP-DLM-115
	2	@	TP-DLM-200
212	2-3/16	@	TP-DLM-203
	2-1/4	062880	TP-DLM-204
214	2-7/16	049813	TP-DLM-207
	2-1/2	@	TB-DLM-208
215	2-11/16	@	TP-DLM-211
216	2-15/16	049855	TP-DLM-215
218	3-7/16	@	TP-DLM-307

@ Assembled to order

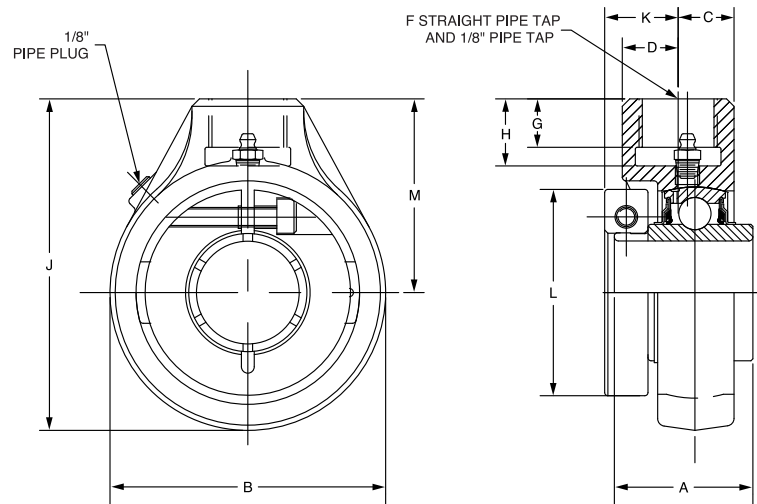
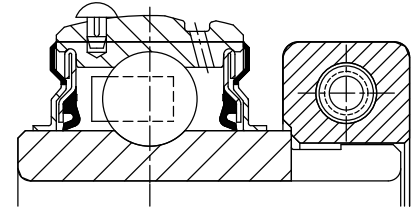
Series	Shaft Size	Weight lbs	Take-Up Frame Size	A	B	C	D	E	J	L	N	R	T
210	1-11/16	11.6	TP10	2.01	6.50	2.38	6.00	3.25	6.38	3.24	1.26	0.75	2.38
	1-3/4	11.2		51.1	165.1	60.5	152.4	82.6	162.1	82.3	32.0	19.1	60.5
211	1-15/16	14.0	TP20	2.25	7.00	2.50	6.75	3.38	7.88	3.69	1.37	0.88	2.38
	2	13.7		57.2	177.8	63.5	171.5	85.9	200.2	93.7	34.8	22.4	60.5
212	2-3/16	17.4	TP30	2.38	7.50	2.75	7.00	3.50	7.44	4.11	1.48	0.90	2.75
	2-1/4	17.2		60.5	190.5	69.9	177.8	88.9	189.0	104.4	37.6	22.9	69.9
214	2-7/16	22.9	TP40	2.60	8.50	2.50	8.00	4.00	8.31	4.38	1.54	1.06	2.75
	2-1/2	22.5		66.0	215.9	63.5	203.2	101.6	211.1	111.3	39.1	26.9	69.9
215	2-11/16	26.2	TP40	2.40	8.50	2.50	8.00	4.00	8.31	4.69	1.58	0.82	2.75
		61.0		215.9	63.5	203.2	101.6	211.1	119.1	40.1	20.8	69.9	
216	2-15/16	31.0	TP50	2.62	9.50	2.75	9.00	4.50	9.63	4.99	1.74	0.88	3.13
		66.5		241.3	69.9	228.6	114.3	244.6	126.7	44.2	22.4	79.5	
218	3-7/16	41.4	TP50	2.72	11.00	3.13	10.50	5.50	11.00	5.49	1.80	0.92	3.13
		69.1		279.4	79.5	266.7	139.7	279.4	139.4	45.7	23.4	79.5	

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DL NORMAL DUTY SCREW CONVEYOR HANGER BEARINGS



Series	Shaft Size	Part No.	Description
206	1	@	SCHB-DL-100
	1-1/8	@	SCHB-DL-102
207	1-3/16	@	SCHB-DL-103
	1-1/4	@	SCHB-DL-104
	1-3/8	073069	SCHB-DL-106
208	1-7/16	@	SCHB-DL-107
	1-1/2	068608	SCHB-DL-108
210	1-11/16	@	SCHB-DL-111
	1-3/4	@	SCHB-DL-112
	1-15/16	062443	SCHB-DL-115
	2	@	SCHB-DL-200
212	2-3/16	@	SCHB-DL-203
	2-1/4	@	SCHB-DL-204
	2-7/16	049781	SCHB-DL-207
216	2-15/16	@	SCHB-DL-215
218	3-7/16	@	SCHB-DL-307

@ Assembled to order

Series	Shaft Size	Weight lbs.	A	B	C	D	F* (NPSM)	G	H	J	K	L	M
206	1	3.0	1.56	3.13	0.53	1.03	3/4-14	0.75	0.94	4.06	0.93	2.22	2.50
	1-1/8	2.7											
207	1-3/16	3.4	1.75	3.88	0.82	0.82	3/4-14	0.63	0.94	4.69	1.02	2.69	2.75
	1-1/4	3.3											
	1-3/8	3.1											
208	1-7/16	4.0	2.01	4.00	0.83	0.83	3/4-14	0.63	0.94	4.88	1.09	2.74	2.88
	1-1/2	3.6											
210	1-11/16	5.4	2.01	4.63	0.94	1.78	1 - 11-1/2	0.81	1.13	5.56	0.98	3.24	3.25
	1-3/4	5.3											
	1-15/16	5.2											
	2	5.0											
212	2-3/16	9.6	2.38	5.50	1.16	1.78	1-1/4 - 11-1/2	1.13	1.44	6.75	1.13	4.11	4.00
	2-1/4	9.4											
	2-7/16	9.2											
216	2-15/16	16.9	2.62	7.00	1.36	1.45	1-1/2 - 11-1/2	1.25	1.69	8.38	1.41	4.99	4.88
218	3-7/16	23.0	2.72	8.31	1.76	1.74	2 - 11-1/2	1.75	2.19	10.16	1.58	5.49	6.00

Note: Sizes 1, 1-3/16, 1-7/16, 1-11/16, 1-3/4, 2-3/16, 2-1/4, 2-15/16, 3, 3-7/16, & 3-1/2 use DLM inserts

* Use straight thread for the pipe. Bearing can be secured with a heavy locknut.

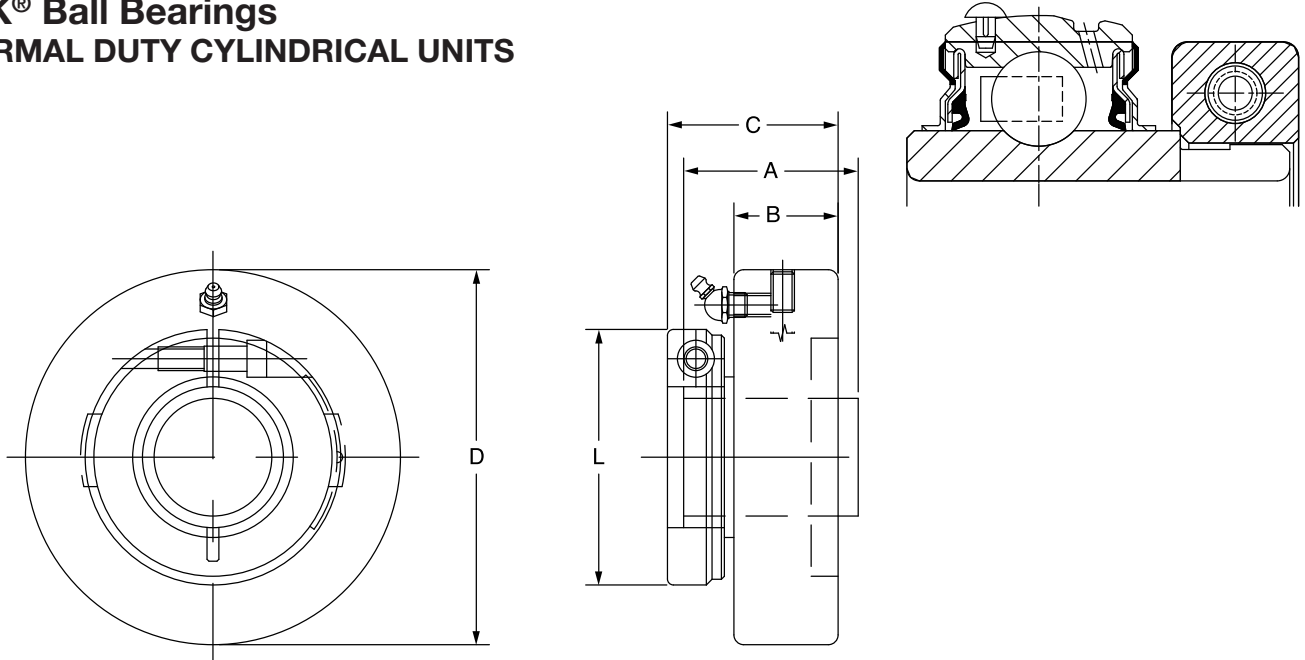
Pipe plug and lube fitting are factory installed and may be reversed from position shown.

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DL NORMAL DUTY CYLINDRICAL UNITS



Series	Shaft Size	Part No.	Description
205	7/8	@	CYL-DL-014*
	15/16	@	CYL-DL-015*
	1	049430	CYL-DL-100*
206	1-1/8	059754	CYL-DL-102
	1-3/16	073332	CYL-DL-103
	1-1/4	@	CYL-DL-104S
	30mm	056468	<i>CYL-DL-30M</i>
207	1-1/4	@	CYL-DL-104
	1-3/8	@	CYL-DL-106
	1-7/16	053045	<i>CYL-DL-107</i>

* 45 degree lube fitting is used in place of standard

Series	Shaft Size	Weight lbs.	A	B	C	D	L
205	7/8	1.4					
	15/16	1.3	1.44	0.84	1.29	3.125/3.123	1.99
	1	1.2					
206	1-1/8	2.1	1.56	0.94	1.42	3.500/3.498	2.22
	1-3/16	2.0					
	1-1/4	1.9					
	30mm	6.5	39.6	23.9	36.1	88.90/88.85	56.4
207	1-1/4	2.8					
	1-3/8	2.6	1.75	1.06	1.58	3.875/3.873	2.69
	1-7/16	2.5					

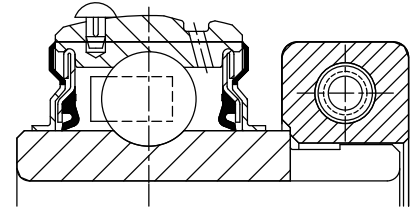
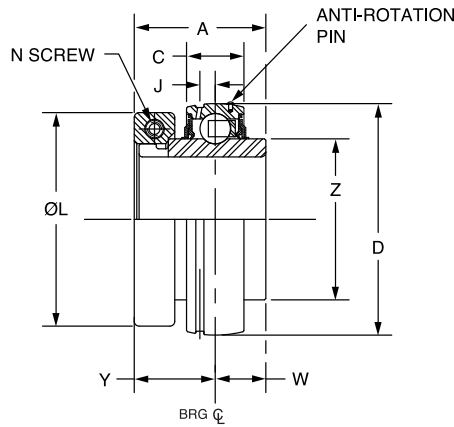
To prevent the housing from rotating in the machine frame, tap a hole on the joint between the housing O.D. and the machine frame bore and lock with a setscrew

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SELECTION/DIMENSIONS

D-LOK® Ball Bearings DL NORMAL DUTY BEARING INSERTS



Series	Shaft Size	Standard Insert		Corrosion Resistant Insert	
		Part No.	Description	Part No.	Description
204	3/4	128646	INS-DL-012	126685	INS-DL-012-CR
	20mm	126629	INS-DL-20M	126693	INS-DL-20M-CR
205	7/8	128684	INS-DL-014	@	INS-DL-014-CR*
	15/16	128647	INS-DL-015	@	INS-DL-015-CR*
	1	128648	INS-DL-100	126686	INS-DL-100-CR
	25mm	126630	INS-DL-25M	126694	INS-DL-25M-CR
206	1-1/8	128649	INS-DL-102	059869	INS-DL-102-CR*
	1-3/16	128650	INS-DL-103	126687	INS-DL-103-CR
	1-1/4	128651	INS-DL-104S	126688	INS-DL-104S-CR
	30mm	126631	INS-DL-30M	126695	INS-DL-30M-CR
207	1-1/4	128652	INS-DL-104	126689	INS-DL-104-CR
	1-3/8	128653	INS-DL-106	075728	INS-DL-106-CR*
	1-7/16	128654	INS-DL-107	052093	INS-DL-107-CR
	35mm	126632	INS-DL-35M	126696	INS-DL-35M-CR
208	1-1/2	128655	INS-DL-108	126690	INS-DL-108-CR
	40mm	126633	INS-DL-40M	126697	INS-DL-40M-CR
209	1-5/8	128656	INS-DL-110L	@	INS-DL-110L-CR*
	1-11/16	128657	INS-DL-111	126691	INS-DL-111-CR
	1-3/4	128658	INS-DL-112	075524	INS-DL-112-CR*
	45mm	126634	INS-DL-45M	126698	INS-DL-45M-CR
210	1-15/16	128659	INS-DL-115	126692	INS-DL-115-CR
	2	128660	INS-DL-200	053986	INS-DL-200-CR*
211	50mm	126635	INS-DL-50M	126699	INS-DL-50M-CR
	2	128661	INS-DLM-200	@	INS-DLM-200-CR*
	2-3/16	128663	INS-DL-203	@	INS-DL-203-CR*
212	55mm	126636	INS-DL-55M	@	INS-DL-55M-CR*
	2-1/4	128664	INS-DLM-204	@	INS-DLM-204-CR*
	2-7/16	128666	INS-DL-207	062176	INS-DL-207-CR*
214	60mm	126637	INS-DL-60M	@	INS-DL-60M-CR*
	2-1/2	128677	INS-DLM-208	068008	INS-DLM-208-CR*
	2-11/16	128667	INS-DL-211	@	INS-DL-211-CR*
215	70mm	126638	INS-DL-70M	@	INS-DL-70M-CR*
	2-15/16	068540	INS-DL-215	@	INS-DL-215-CR*

@ Assembled to order

* 20 piece minimum order

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings DL NORMAL DUTY BEARING INSERTS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

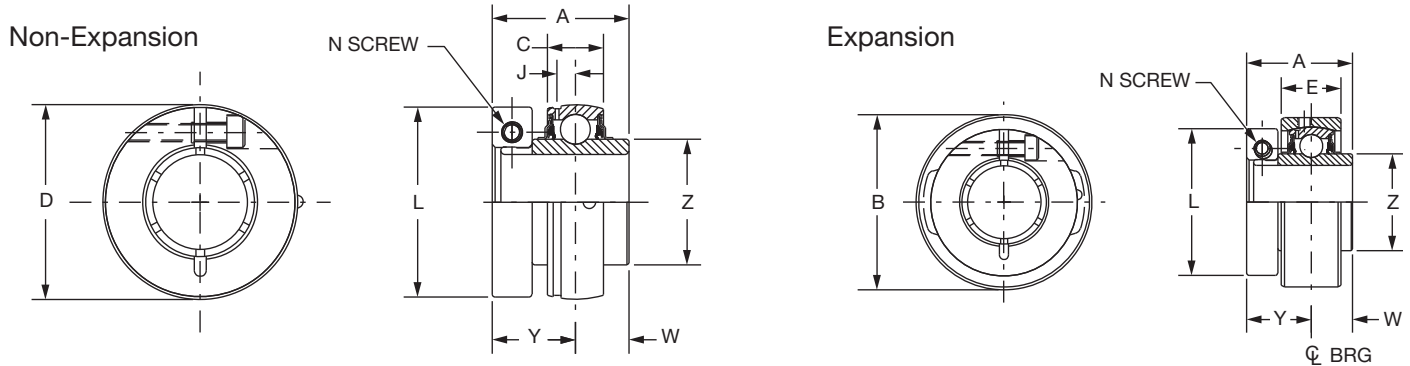
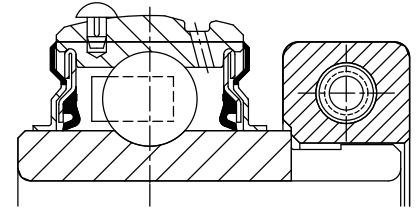
Series	Shaft Size	Weight lbs. kg	A	C	D	J	L	N Screw (UNF)	W	Y	Z
204	3/4	0.6	1.28	0.58	1.8504	0.15	1.71	#8-32	0.50	0.78	1.12
	20mm	0.3	32.5	14.7	47.000	3.8	43.4	M4x6	12.7	19.8	28.4
205	7/8	0.8	1.44	0.59	2.0472	0.16	1.99	#10-32	0.56	0.88	1.32
	15/16	0.8									
	1	0.8									
206	25mm	0.4	36.6	15.0	51.999	4.1	50.5	M5x20	14.2	22.4	33.5
	1-1/8	1.2	1.56	0.69	2.4409	0.16	2.22	#10-32	0.58	0.98	1.57
	1-3/16	1.2									
	1-1/4	1.1									
207	30mm	0.6	39.6	17.5	61.999	4.1	56.4	M5x20	14.7	24.9	39.9
	1-1/4	1.8	1.75	0.75	2.8346	0.20	2.69	1/4-28	0.67	1.08	1.84
	1-3/8	1.8									
	1-7/16	1.7									
208	35mm	0.8	44.5	19.1	71.999	5.1	68.3	M6x20	17.0	27.4	46.7
	1-1/2	2.2	2.01	0.87	3.1496	0.22	2.74	1/4-28	0.75	1.26	2.05
	40mm	1.0	51.1	22.1	80.000	5.6	69.6	M6x20	19.1	32.0	52.1
209	1-5/8	2.5	2.01	0.87	3.3465	0.25	2.99	1/4-28	0.75	1.26	2.22
	1-11/16	2.5									
	1-3/4	2.5									
	45mm	1.2	51.1	22.1	85.001	6.4	75.9	M6x20	19.1	32.0	56.4
210	1-15/16	3.0	2.01	0.87	3.5433	0.25	3.24	1/4-28	0.75	1.26	2.43
	2	3.0									
	50mm	1.4	51.1	22.1	90.000	6.4	82.3	M6x20	19.1	32.0	61.7
211	2	3.6	2.25	0.87	3.5433	0.25	3.69	5/16-24	0.88	1.37	2.71
	2-3/16	3.4									
	55mm	1.6	57.2	22.1	90.000	6.4	93.7	M8x20	22.4	34.8	68.8
212	2-1/4	4.8	2.38	1.02	4.3307	0.25	4.11	5/16-24	0.90	1.48	2.97
	2-7/16	4.8									
	60mm	2.2	60.5	25.9	110.000	6.4	104.4	M8x25	22.9	37.6	75.4
214	2-1/2	5.4	2.60	1.10	4.9213	0.26	4.38	5/16-24	1.06	1.54	3.31
	2-11/16	5.0									
	70mm	2.5	66.0	27.9	125.001	6.6	111.3	M8x25	26.9	39.1	84.1
215	2-15/16	5.9	2.40	1.14	5.1181	0.28	4.69	5/16-24	0.82	1.58	3.62

FEATURES/BENEFITS PAGE B6-3	HOW TO ORDER/NOMENCLATURE PAGE B6-5	SELECTION/DIMENSIONS PAGE B6-10	ACCESSORIES PAGE B6-62
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SELECTION/DIMENSIONS

D-LOK® Ball Bearings DLH & DLH-E NON-EXPANSION & EXPANSION NORMAL DUTY BEARINGS INSERTS



Series	Shaft Size	Expansion Insert		Non-Expansion Insert	
		Part No.	Description	Part No.	Description
206	1	@	INS-DLMH-100-E	@	INS-DLMH-100
	1-1/8	@	INS-DLH-102-E	@	INS-DLH-102
	1-3/16	126485	INS-DLH-103-E	126480	INS-DLH-103
	1-1/4	@	INS-DLH-104S-E	@	INS-DLH-104S
207	1-3/16	@	INS-DLMH-103-E	@	INS-DLMH-103
	1-1/4	@	INS-DLH-104-E	@	INS-DLH-104
	1-3/8	@	INS-DLH-106-E	@	INS-DLH-106
	1-7/16	126486	INS-DLH-107-E	126481	INS-DLH-107
210	1-11/16	@	INS-DLMH-111-E	@	INS-DLMH-111
	1-3/4	@	INS-DLMH-112-E	@	INS-DLMH-112
	1-15/16	126487	INS-DLH-115-E	126482	INS-DLH-115
211	2	@	INS-DLH-200-E	@	INS-DLH-200
	1-15/16	@	INS-DLMH-115-E	@	INS-DLMH-115
	2	@	INS-DLMH-200-E	@	INS-DLMH-200
	2-3/16	126488	INS-DLH-203-E	126483	INS-DLH-203
212	2-3/16	@	INS-DLMH-203-E	@	INS-DLMH-203
	2-1/4	@	INS-DLMH-204-E	@	INS-DLMH-204
	2-7/16	126489	INS-DLH-207-E	126484	INS-DLH-207

@ Assembled to order

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings

DLH & DLH-E NON-EXPANSION & EXPANSION NORMAL DUTY BEARINGS INSERTS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

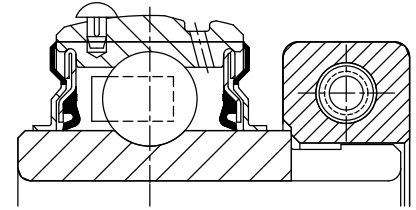
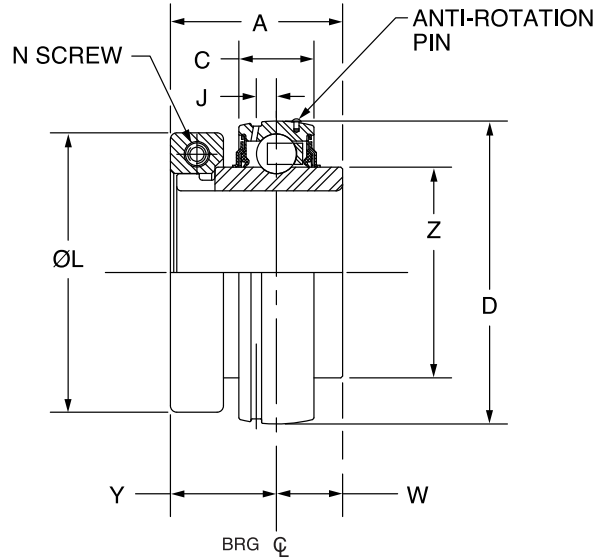
Series	Shaft Size	Weight Expansion lbs.	Weight Non-Exp. lbs.	A	B	C	D	E	J	L	N Screw (UNF)	W	Y	Z
206	1	1.9	1.2	1.56	2.875	0.69	2.4409	0.94	0.16	2.22	#10-32	0.58	0.98	1.57
	1-1/8													
	1-3/16													
	1-1/4													
207	1-3/16	2.6	1.8	1.75	3.272	0.75	2.8346	1.00	0.20	2.69	1/4-28	0.67	1.08	1.84
	1-1/4													
	1-3/8													
	1-7/16													
210	1-11/16	4.5	3.0	2.01	4.000	0.87	3.5433	1.36	0.25	3.24	1/4-28	0.75	1.26	2.43
	1-3/4													
	1-15/16													
	2													
211	1-15/16	5.3	3.4	2.25	4.475	0.94	3.9370	1.38	0.25	3.69	5/16-24	0.88	1.37	2.71
	2													
	2-3/16													
212	2-3/16	7.4	4.8	2.38	5.035	1.02	4.3307	1.55	0.25	4.11	5/16-24	0.90	1.48	2.97
	2-1/4													
	2-7/16													

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SELECTION/DIMENSIONS

D-LOK® Ball Bearings DLM NORMAL DUTY BEARINGS INSERTS



Series	Shaft Size	Standard Insert	
		Part No.	Description
206	1	128668	INS-DLM-100
207	1-3/16	128669	INS-DLM-103
	1-1/4	128652	INS-DL-104
208	1-7/16	128670	INS-DLM-107
	1-1/2 *	128665	INS-DL-108
	35mm	126644	INS-DLM-35M
209	1-1/2	128671	INS-DLM-108
	1-5/8	128656	INS-DL-110L
210	1-11/16	128672	INS-DLM-111
	1-3/4	128673	INS-DLM-112
211	1-15/16	128674	INS-DLM-115
	2	128661	INS-DLM-200
212	2-3/16	128675	INS-DLM-203
	2-1/4	128664	INS-DLM-204
214	2-7/16	128676	INS-DLM-207
	2-1/2	128677	INS-DLM-208
	65mm	126645	INS-DLM-65M
215	2.6875	065551	INS-DLM-211
216	2-15/16	@	INS-DLM-215
218	3-7/16	064535	INS-DLM-307

@ Assembled to order

* Piloted flange only

SELECTION/DIMENSIONS



D-LOK® Ball Bearings DLM NORMAL DUTY BEARINGS INSERTS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

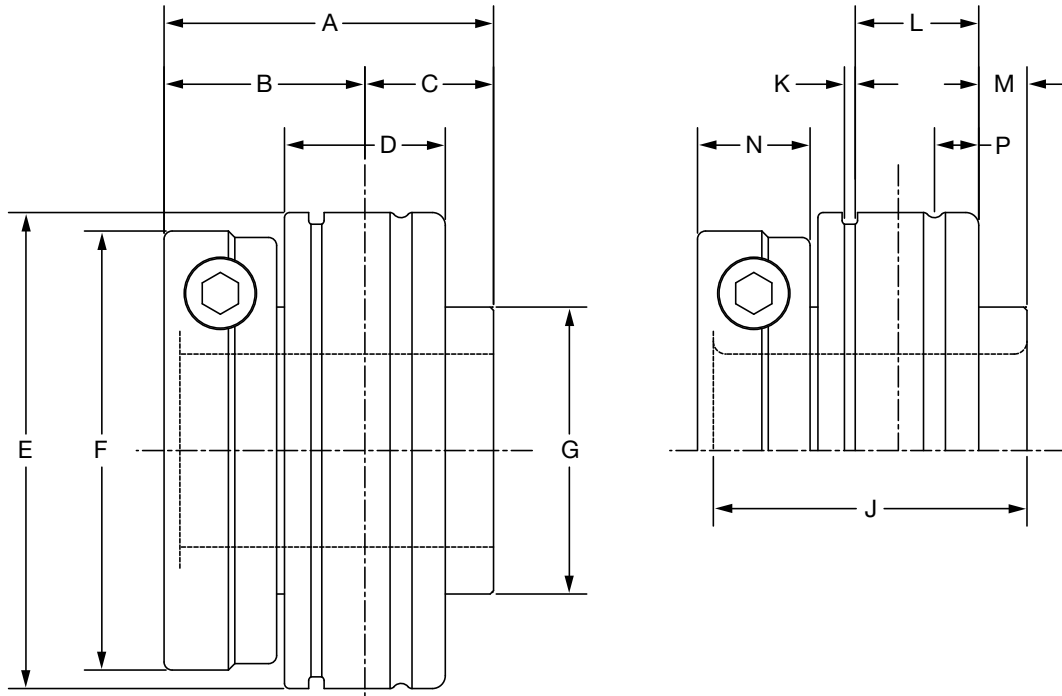
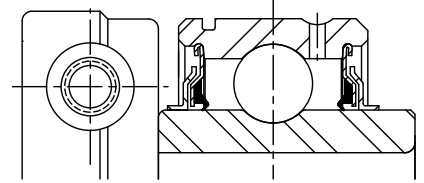
Series	Shaft Size	Weight lbs. kg	A	C	D	J	L	N Screw (UNF)	W	Y	Z
206	1	1.8	1.56	0.69	2.4409	0.16	2.22	#10-32	0.58	0.98	1.57
			39.6	17.5	62.000	4.1	56.4	M5x20	14.7	24.9	39.9
207	1-3/16	2.2	1.75	0.75	2.8346	0.20	2.69	1/4-28	0.67	1.08	1.84
	1-1/4	1.7	44.5	19.1	72.000	5.1	68.3	M6x20	17.0	27.4	46.7
208	1-7/16	2.5	2.01	0.87	3.1496	0.22	2.74	1/4-28	0.75	1.26	2.05
	1-1/2	2.2									
	35mm	1.0	51.1	22.1	80.000	5.6	69.6	M6x20	19.1	32.0	52.1
209	1-1/2	3.0	2.01	0.87	3.3465	0.25	2.99	1/4-28	0.75	1.26	2.22
	1-5/8	2.5	51.1	22.1	85.000	6.4	75.9	M6x20	19.1	32.0	56.4
210	1-11/16	3.0	2.01	0.87	3.5433	0.25	3.24	1/4-28	0.75	1.26	2.43
	1-3/4	3.0	51.1	22.1	90.000	6.4	82.3	M6x20	19.1	32.0	61.7
211	1-15/16	3.4	2.25	0.94	3.9370	0.25	3.69	5/16-24	0.88	1.37	2.71
	2	3.3	57.2	23.9	100.000	6.4	93.7	M8x20	22.4	34.8	68.8
212	2-3/16	4.9	2.38	1.02	4.3307	0.25	4.11	5/16-24	0.90	1.48	2.97
	2-1/4	4.8	60.5	25.9	110.000	6.4	104.4	M8x25	22.9	37.6	75.4
214	2-7/16	5.5	2.60	1.10	4.9213	0.26	4.38	5/16-24	1.06	1.54	3.31
	2-1/2	5.4									
	65mm	2.5	66.0	27.9	125.000	6.6	111.3	M8x25	26.9	39.1	84.1
215	2-11/16	5.9	2.40	1.14	5.1181	0.28	4.69	5/16-24	0.82	1.58	3.62
216	2-15/16	6.9	2.62	1.18	5.5118	0.29	4.99	3/8-24	0.88	1.74	3.83
218	3-7/16	8.8	2.72	1.34	6.2992	0.30	5.49	3/8-24	0.92	1.80	4.35

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings CC BALL BEARING FAN AND BLOWER INSERTS



Series	Shaft Size	Part No.	Description
205	15/16	128380	INS-F&B-CC-015-DL
	1	128381	INS-F&B-CC-100-DL
206	1-1/8	128382	INS-F&B-CC-102-DL
	1-3/16	128383	INS-F&B-CC-103-DL
207	1-1/4	128384	INS-F&B-CC-104-DL
	1-3/8	128385	INS-F&B-CC-106-DL
	1-7/16	128386	INS-F&B-CC-107-DL
209	1-11/16	128387	INS-F&B-CC-111-DL
	1-3/4	128388	INS-F&B-CC-112-DL
210	1-15/16	128389	INS-F&B-CC-115-DL
211	2-3/16	128390	INS-F&B-CC-203-DL
212	2-7/16	128391	INS-F&B-CC-204-DL

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SELECTION/DIMENSIONS



D-LOK® Ball Bearings CC BALL BEARING FAN AND BLOWER INSERTS

Bearing Reference Guide
 ULTRA KLEEN
 E-Z KLEEN
 Extreme Duty
 Setscrew Ball Bearing
 GRIP TIGHT
 D-LOK Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	C	D	E	F	G	J	K	L	M	N	P	SCREW
205	15/16 1	16.000 16.050	1.44	0.88	0.56	0.75	2.0472	1.99	1.32	1.34	0.05	0.56	0.18	0.50	0.15	#10-32
206	1-1/8 1-3/16	16.080 16.240	1.56	0.98	0.58	0.83	2.4409	2.22	1.57	1.52	0.07	0.68	0.19	0.50	0.22	#10-32
207	1-1/4 1-3/8 1-7/16	32.710 32.510 34.260	1.75	1.08	0.67	0.92	2.8346	2.69	1.84	1.71	0.07	0.74	0.22	0.60	0.22	1/4-28
209	1-11/16 1-3/4	31.800 31.870	2.01	1.26	0.75	1.09	3.3465	2.99	2.22	1.94	0.07	0.90	0.20	0.60	0.25	1/4-28
210	1-15/16	51.350	2.01	1.26	0.75	1.13	3.5433	3.24	2.43	1.94	0.10	0.80	0.19	0.60	0.20	1/4-28
211	2-3/16	51.130	2.25	1.37	0.88	1.19	3.9370	3.69	2.71	2.22	0.10	0.96	0.28	0.73	0.30	5/16-24
212	2-7/16	55.000	2.38	1.48	0.90	1.25	4.3307	4.11	2.97	2.31	0.10	1.02	0.27	0.73	0.30	5/16-24

The insert is relubricated through the back seal area of the bearing.

FEATURES/BENEFITS PAGE B6-3	HOW TO ORDER/NOMENCLATURE PAGE B6-5	SELECTION/DIMENSIONS PAGE B6-10	ACCESSORIES PAGE B6-62
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D-LOK® Ball Bearings

LUBRICANTS

DODGE ball bearings are factory lubricated with a lithium complex based lubricant. For applications where extreme ambient temperatures or speeds are anticipated or environmental considerations require a different lubricant, DODGE has a variety of lubricants available. Special lubricant options usually require set-up charges and premiums.

SEALS

The PROGUARD PLUS seal is a highly effective positive contact land riding seal with flingers pressed on to each side of the inner ring offering added protection from high pressure wash down or extreme contamination. For high speeds or where seal drag would be an impediment, a labyrinth seal is available.

HIGH TEMPERATURE

DODGE high temperature bearings are designed to operate in temperatures from 225°F (108°C) to 400°F (205°C). The bearings have adjusted internal clearances, labyrinth seals, retainers, and lubricants to meet the temperature needs of the application. To insure proper replacement, the bearing is identified by a six digit part number etched on a stainless steel nameplate riveted to the housing. The part number identifies the specific feature of the bearing. High temperature bearings are factory assembled to order and are available at extra cost. Consult Dodge Engineering for application assistance at (864) 284-5700 or fax (864) 281-2317.

AIR HANDLING

Industrial fans and blowers generally operate at high speeds with bearing requirements of long life and quiet operation. Dodge stocks DL and DLM air handling pillow blocks that are specifically designed to meet the requirements of the Air Handling Industry. Other sizes and housing configurations can be supplied on a made/ assembled to order basis. These bearings are 100% inspected for quiet operation and are recommended for fan and blower operations.

COATINGS

For extra corrosion resistance, a variety of housings are available. Including stainless steel or polymer housed. These conform to U.S.D.A. and F.D.A. requirements. DL and DLM inserts can be supplied with a corrosion resistant finish to the inner and outer rings, stainless steel balls and set-screws, nickel plated flingers as well as F.D.A. lubricant.

OTHER MODIFICATIONS

For applications requiring modifications not listed, we encourage you to contact our Customer Order Engineering Department at (864) 284-5700 or fax (864) 281-2317.

DODGE Ball Bearing End Covers*

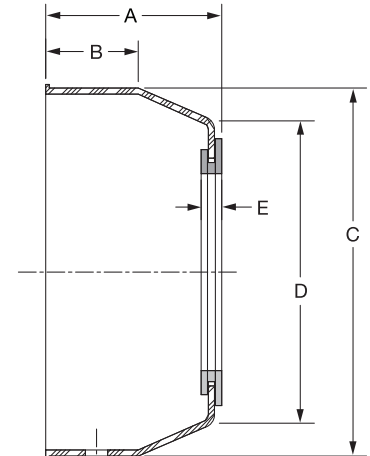
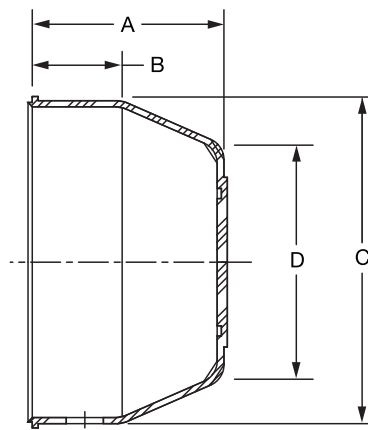
- Fits all styles of DODGE cast iron housed ball bearings: Pillow Blocks, 2 and 4 Bolt Flanges, and Take-Up bearings
- Injected molded, impact resistant, OSHA safety yellow end covers meet requirements for exposed rotating shafts
- Stainless steel "C" Washer for gripping power
- No modification or machining of existing housings required
- Concentric knockout grooves on inside of end cover for thru-shaft
- DODGE six digit part number and description embossed inside
- Operating temperature to 250°F
- For non relubricable/sealed for life applications (-NL), part number 430020 hex head plug is available

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MODIFICATIONS ACCESSORIES



D-LOK® Ball Bearings END CLOSURES



Series	Closed End Closure	
	Part Number	Description
204	128280	EC-204-Y
205	128281	EC-205-Y
206	128282	EC-206-Y
207	128283	EC-207-Y
208	128284	EC-208-Y
209	128285	EC-209-Y
210	128286	EC-210-Y
211	128277	EC-211-Y
212	128278	EC-212-Y
214	128220	EC-214
215	128221	EC-215
216	128222	EC-216
218	128223	EC-218

Open End Closure		
Shaft Size	Part Number	Description
3/4	128350	ECO-012-Y
20mm	128363	ECO-20M-Y
1	128351	ECO-100-Y
25mm	128364	ECO-25M-Y
1-3/16	128352	ECO-103-Y
1-1/4	128353	ECO-104S-Y
30mm	128365	ECO-30M-Y
1-1/4	128355	ECO-104-Y
1-7/16	128354	ECO-107-Y
35mm	128366	ECO-35M-Y
1-1/2	128356	ECO-108-Y
40mm	128367	ECO-40M-Y
1-11/16	128357	ECO-111-Y
45mm	128368	ECO-45M-Y
1-15/16	128358	ECO-115-Y
50mm	128369	ECO-50M-Y
1-15/16	079702	ECO-115 (211) †
2	079701	ECO-200 (211) †
2-3/16	079700	ECO-203 (211)
2-1/4	079699	ECO-204 (211)
50mm	079698	ECO-50M (211) †
55mm	079697	ECO-55M (211)
2-3/16	079696	ECO-203 (212) †
2-1/4	079695	ECO-204 (212) †
2-7/16	079694	ECO-207 (212)
55mm	079693	ECO-55M (212) †
60mm	079692	ECO-60M (212)
2-7/16	127328	ECO-207 (214) †
2-1/2	127329	ECO-208 (214) †
2-11/16	127330	ECO-211 (214)
65mm	127337	ECO-65M (214) †
70mm	127338	ECO-70M (214)
2-11/16	127331	ECO-211 (215) †
2-15/16	127332	ECO-215 (215)
70mm	127339	ECO-70M (215) †
75mm	127340	ECO-75M (215)
2-15/16	127333	ECO-215 (216) †
3	127334	ECO-300 (216) †
75mm	127340	ECO-75M (216) †
3-7/16	127335	ECO-307 (218) †
3-1/2	127336	ECO-308 (218) †
85MM	127342	ECO-85M (218) †
90MM	127343	ECO-90M (218)

† SCM Series only

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D-LOK® Ball Bearings

Open Cover Dimensions

Series	Shaft Size	A	B	C	D	E
204	3/4	1.19	0.53	1.91	1.38	0.19
	20mm	30.2	13.5	48.4	35.1	4.9
205	1	1.25	0.53	2.17	1.61	0.19
	25mm	31.8	13.5	55.1	40.9	4.9
206	1-3/16	1.39	0.56	2.50	0.97	0.19
	1-1/4					
	30mm	35.3	14.2	63.5	50.0	4.9
207	1-1/4	1.53	0.69	2.91	2.31	0.19
	1-7/16					
208	35mm	38.9	17.5	73.9	58.9	4.9
	1-1/2	1.59	0.69	3.31	2.77	0.20
209	40mm	40.6	17.5	84.1	70.1	5.1
	1-11/16	1.66	0.72	3.50	2.88	0.20
210	45mm	41.9	18.3	88.9	72.9	5.1
	1-15/16	1.72	0.91	3.63	3.00	0.20
211	50mm	43.7	23.1	91.4	76.2	5.1
	1-15/16	1.80	0.97	3.94	3.30	0.21
	2					
	2-3/16					
2-1/4	50mm	45.5	24.6	100.1	83.6	5.3
212	55mm	1.91	1.00	4.38	3.66	0.21
	2-3/16					
	2-1/4	48.3	25.4	111.3	92.7	5.3
	2-7/16					
214	60mm	3.00	1.50	4.90	3.75	0.30
	2-7/16					
	65mm	76.2	38.1	124.5	95.3	5.3
	70mm					
215	2-11/16	3.00	1.50	5.20	4.00	0.30
	2-15/16					
	70mm	76.2	38.1	132.1	101.6	5.3
216	75mm	3.00	1.50	5.50	4.38	0.30
	2-15/16					
218	3	76.2	38.1	139.7	111.1	5.3
	75mm					
	3-7/16	3.09	1.50	6.25	5.00	0.30
218	3-1/2	78.6	38.1	158.8	127.0	5.3
	85mm					
	90mm					

Closed Cover Dimensions

Series	Shaft Size	A	B	C	D
204	3/4	1.13	0.53	1.91	1.38
	20mm	28.7	13.5	48.4	35.1
205	1	1.19	0.53	2.17	1.61
	25mm	30.2	13.5	55.1	40.9
206	1-3/16	1.33	0.56	2.50	0.97
	1-1/4				
	30mm	33.8	14.2	63.5	50.0
207	1-1/4	1.47	0.69	2.91	2.31
	1-7/16				
208	35mm	37.3	17.5	73.9	58.9
	1-1/2	1.55	0.69	3.31	2.77
209	40mm	39.1	17.5	84.1	70.1
	1-11/16	1.59	0.72	3.50	2.88
210	45mm	40.4	18.3	88.9	72.9
	1-15/16	1.66	0.91	3.62	3.00
211	50mm	42.2	23.1	91.4	76.2
	1-15/16	1.80	0.97	3.94	3.30
	2				
	2-3/16				
2-1/4	50mm	45.5	24.6	100.1	83.6
212	55mm	1.91	1.00	4.38	3.66
	2-3/16				
	2-1/4	48.3	25.4	111.3	92.7
	2-7/16				
214	60mm	3.00	1.50	4.90	3.75
	2-7/16				
	65mm	76.2	38.1	124.5	95.3
	70mm				
215	2-11/16	3.00	1.50	5.20	4.00
	2-15/16				
	70mm	76.2	38.1	132.1	101.6
216	75mm	3.00	1.50	5.50	4.38
	2-15/16				
218	3	76.2	38.1	139.7	111.1
	75mm				
	3-7/16	3.09	1.50	6.25	5.00
218	3-1/2	78.6	38.1	158.8	127.0
	85mm				
	90mm				

RELATED PRODUCTS

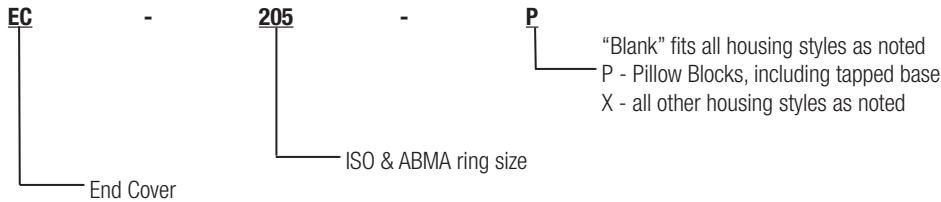


DODGE Ball Bearing End Covers*



- Fits all styles of DODGE cast iron housed ball bearings: Pillow Blocks, 2 and 4 Bolt Flanges, and Take-Up bearings
- Injected molded, impact resistant, OSHA safety yellow end covers meet requirements for exposed rotating shafts
- Stainless steel “C” Washer for gripping power
- No modification or machining of existing housings required
- Concentric knockout grooves on inside of end cover for thru-shaft
- DODGE six digit part number and description embossed inside
- Operating temperature to 250°F
- For non relubricable/sealed for life applications (-NL), part number 430020 hex head plug is available

Nomenclature



Series	Pillow Blocks Std, U, B	Tapped Base PB	2 Bolt Flange	Flanged Bracket	4 Bolt Flange	Piloted Flange (FC)	Narrow Slot Take-Up	Wide Slot Take-Up
203	X		X		X			
204	X	X	X		X		X	X
205	X	X	X	X	X		X	X
206	X	X	X	X	X	@	X	X
207	X	X	X	X	X	@	X	X
208	X	X	X		X	@	X	X
209	X	X	X		X	@	X	X
210	X	X	X	X	X	@	X	X
211	X	X	X		X	NA	X	X
212	X		X		X	NA	X	X
214	X				X	NA		X
215	X				X			X
216	X				X	X		X
218	X				X	X		

* = Will not fit LF, LFT, SCHB, HNCR & CLY

NA = Will not fit

@ = Some modification required

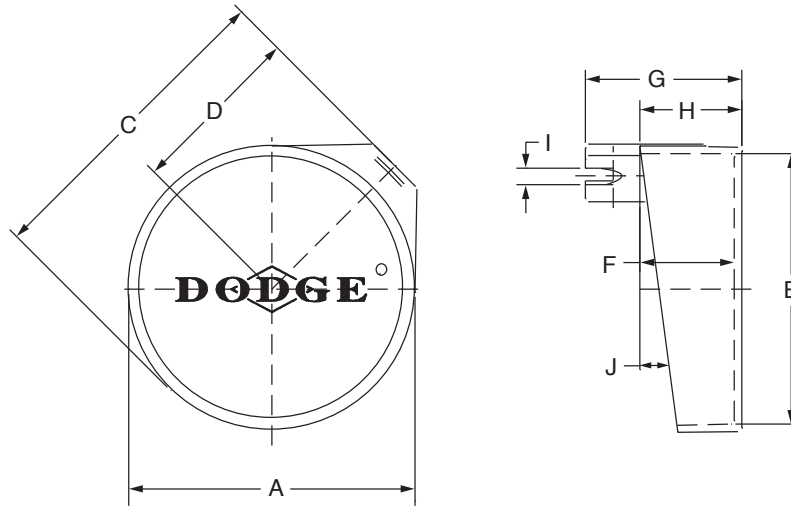
X = Will fit

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RELATED PRODUCTS

D-LOK® Ball Bearings BALL BEARING END COVERS FOR PILLOW BLOCKS & TAPPED BASE UNITS



Series	Shaft Size*		Part Number	Description
	DL	DLM, DLH		
203	1/2 & 5/8 17mm	-----	128200	EC-203-P
204	1/2 - 3/4 20mm	-----	128202	EC-204-P
205	7/8 - 1 25mm	-----	128204	EC-205-P
206	1-1/16 - 1-1/4 30mm	----- 25mm	128206	EC-206-P
207	1-1/4 - 1-7/16 35mm	1-3/16 & 1-1/4 30mm	128208	EC-207-P
208	1-1/2 - 1-5/8 40mm	1-7/16 35mm	128210	EC-208-P
209	1-5/8 - 1-3/4 45mm	1-1/2 40mm	128212	EC-209-P
210	1-15/16 & 2 50mm	1-11/16 & 1-3/4 45mm	128214	EC-210-P
211	2 - 2-1/4 55mm	1-15/16 & 2 50mm	128216	EC-211-P
212	2-1/4 - 2-7/16 60mm	2-3/16 - 2-1/4 55mm	128218	EC-212-P

* **NOTE:** DLH uses the next larger end cover. E.G. A P2B-DLH-103 would use a EC-207-P

RELATED PRODUCTS



D-LOK® Ball Bearings BALL BEARING END COVERS FOR PILLOW BLOCKS & TAPPED BASE UNITS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size		Weight lbs gm	A	C	D	E	F	G	H	I	J
	DL	DLM, DLH										
203	1/2 & 5/8 17mm	-----	.02 9	1-25/32 45.2	2-7/64 53.6	1-3/32 27.7	1-41/64 41.7	49/64 19.6	1-29/64 37.1	29/32 22.9	1/4 6.4	9
204	1/2 - 3/4 20mm	-----	.03 14	2-3/64 52.0	2-37/64 65.3	1-19/64 33.0	1-55/64 47.2	1-1/64 25.7	1-49/64 45.0	1-5/32 29.5	5/16 7.9	11
205	7/8 - 1 25mm	-----	.05 23	2-3/8 60.2	2-13/16 71.4	1-3/16 35.0	2-5/32 54.9	1-1/16 26.9	1-7/8 47.8	1-7/32 31.0	11/32 8.6	9
206	1-1/16 - 1-1/4 30mm	----- 25mm	.07 34	2-47/64 69.3	3-21/64 84.3	1-45/64 43.2	2-1/2 63.5	1-15/64 31.5	2-5/32 54.9	1-13/32 35.6	23/64 8.9	9
207	1-1/4 - 1-7/16 35mm	1-3/16 & 1-1/4 30mm	.11 48	3-1/4 82.6	3-51/64 96.3	1-29/32 48.5	3-1/64 76.7	1-5/16 33.3	2-11/32 59.4	1-31/64 37.6	3/8 9.4	7 30
208	1-1/2 - 1-5/8 40mm	1-7/16 35mm	.13 61	3-3/8 85.9	4.0 101.6	2-1/16 52.3	3-7/64 79.0	1-19/64 33.0	2-13/32 61.0	1-1/2 38.1	27/64 10.7	6
209	1-5/8 - 1-3/4 45mm	1-1/2 40mm	.15 69	3-11/16 93.7	4-17/64 108.2	2-11/64 55.1	3-13/32 86.6	1-21/64 33.8	2-21/64 59.2	1-17/32 38.9	25/64 9.9	7
210	1-15/16 & 2 50mm	1-11/16 & 1-3/4 45mm	.17 78	3-7/8 98.6	4-1/2 114.3	2-19/32 59.2	3-37/64 90.9	1-23/64 34.3	2-1/2 63.5	1-9/16 39.6	31/64 12.5	9
211	2 - 2-1/4 55mm	1-15/16 & 2 50mm	.22 102	4-27/64 112.3	5-1/16 128.5	2-19/32 66.0	4-1/8 104.7	1-13/32 35.8	2-37/64 65.3	1-5/8 41.2	29/64 11.4	7
212	2-1/4 - 2-7/16 60mm	2-3/16 - 2-1/4 55mm	.26 118	4-59/64 125.0	5-29/64 138.7	2-3/4 69.9	4-39/64 117.1	1-17/32 38.9	2-11/16 68.3	1-3/4 44.5	13/32 10.4	8

For no re-lube (-NL) applications, part number 430020, hex head plug is available

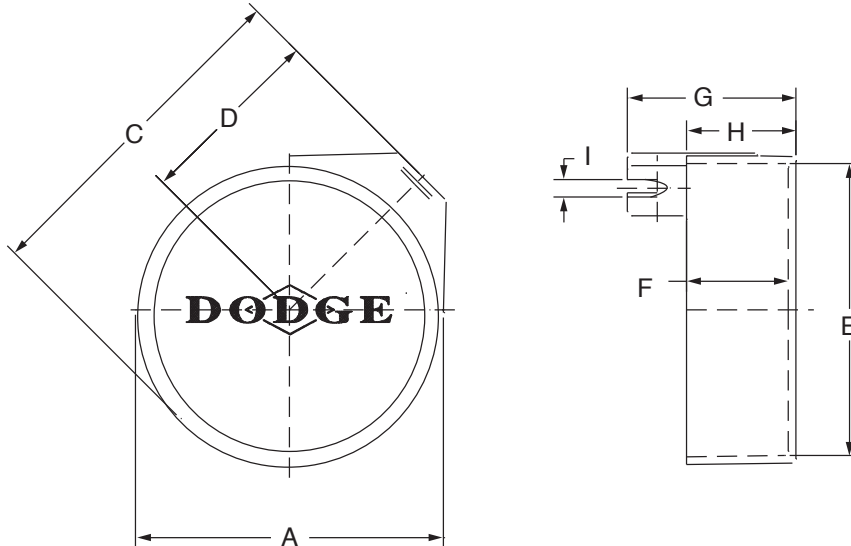
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RELATED PRODUCTS



D-LOK® Ball Bearings

BALL BEARING END COVERS FOR MOUNTED UNITS OTHER THAN PILLOW BLOCKS & TAPPED BASE UNITS



Series	Shaft Size*		Part Number	Description
	DL	DLM, DLH		
203	1/2 & 5/8 17mm	-----	128201	EC-203-X
204	1/2 - 3/4 20mm	-----	128203	EC-204-X
205	7/8 - 1 25mm	-----	128205	EC-205-X
206	1-1/16 - 1-1/4 30mm	----- 25mm	128207	EC-206-X
207	1-1/4 - 1-7/16 35mm	1-3/16 & 1-1/4 30mm	128209	EC-207-X
208	1-1/2 - 1-5/8 40mm	1-7/16 35mm	128211	EC-208-X
209	1-5/8 - 1-3/4 45mm	1-1/2 40mm	128213	EC-209-X
210	1-15/16 & 2 50mm	1-11/16 & 1-3/4 45mm	128215	EC-210-X
211	2 - 2-1/4 55mm	1-15/16 & 2 50mm	128217	EC-211-X
212	2-1/4 - 2-7/16 60mm	2-3/16 - 2-1/4 55mm	128219	EC-212-X

* NOTE: Above end covers will not fit the LF and LFT bearings

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RELATED PRODUCTS



D-LOK® Ball Bearings

BALL BEARING END COVERS FOR MOUNTED UNITS OTHER THAN PILLOW BLOCKS & TAPPED BASE UNITS

Bearing Reference Guide

ULTRA KLEEN

E-Z KLEEN

Extreme Duty

Setscrew Ball Bearing

GRIP TIGHT

D-LOK Ball Bearing

Series	Shaft Size		Weight <i>lbs</i> <i>gm</i>	A	C	D	E	F	G	H	I
	DL	DLM, DLH									
203	1/2 & 5/8 17mm	-----	0.02 10	1-51/64 45.5	2-13/64 56.1	1-3/16 30.2	1-41/64 41.7	51/64 20.3	1-29/64 37.1	15/16 23.9	1/4 6.4
204	1/2 - 3/4 20mm	-----	0.03 15	2-7/32 56.1	2-47/64 69.6	1-25/64 35.3	2-1/32 51.6	1-1/64 25.7	1-13/16 45.7	1-5/32 29.5	5/16 7.9
205	7/8 - 1 25mm	-----	0.05 24	2-3/8 60.2	3-3/64 77.2	1-19/32 40.6	2-5/32 54.9	1-1/64 25.7	1-53/64 46.5	1-11/64 29.7	11/32 8.7
206	1-1/16 - 1-1/4 30mm	----- 25mm	0.08 36	2-47/64 69.3	3-21/64 84.3	1-45/64 43.2	2-1/2 63.5	1-3/16 30.2	2-1/16 52.3	1-23/64 34.5	23/64 8.9
207	1-1/4 - 1-7/16 35mm	1-3/16 & 1-1/4 30mm	0.12 53	3-1/4 82.6	3-27/32 97.5	1-31/32 50.0	3-1/64 76.7	1-11/32 34.5	2-11/32 59.4	1-17/32 38.9	3/8 9.4
208	1-1/2 - 1-5/8 40mm	1-7/16 35mm	0.14 64	3-3/8 85.9	4.0 101.6	2-1/16 52.3	3-7/64 79.0	1-19/64 33.0	2-13/32 61.0	1-1/2 38.1	27/64 10.7
209	1-5/8 - 1-3/4 45mm	1-1/2 40mm	0.16 73	3-11/16 93.7	4-17/64 108.2	2-11/64 55.1	3-13/32 86.6	1-23/64 34.3	2-21/64 59.2	1-17/32 38.9	25/64 9.9
210	1-15/16 & 2 50mm	1-11/16 & 1-3/4 45mm	0.18 82	3-7/8 98.6	4-1/2 114.3	2-21/64 59.2	3-9/16 90.9	1-23/64 34.3	2-33/64 63.8	1-9/16 39.6	31/64 12.4
211	2 - 2-1/4 55mm	1-15/16 & 2 50mm	0.24 108	4-27/64 112.3	5-1/16 128.5	2-19/32 66.0	4-1/8 104.7	1-29/64 36.8	2-37/64 65.3	1-21/32 42.2	29/64 11.4
212	2-1/4 - 2-7/16 60mm	2-3/16 - 2-1/4 55mm	0.27 124	4-59/64 125.0	5-15/32 138.7	2-3/4 69.9	4-39/64 117.1	1-35/64 39.1	2-11/16 68.3	1-3/4 44.5	13/32 10.4

For no re-lube (_NL) applications, part number 430020, hex head plug is available

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RELATED PRODUCTS

D-LOK® Ball Bearings BALL BEARING END COVERS FOR MOUNTED UNITS 214 SERIES & LARGER

Series	Shaft Size		Part Number	Description
	DL, DLH	DLM		
214	2-1/2 & 2-11/16 70mm	2-7/16 & 2-1/2 65mm	128220	EC-214
215	2-15/16 75mm	2-11/16 70mm	128221	EC-215
216	-----	2-15/16 & 3 75mm	128222	EC-216
218	-----	3-7/16 & 3-1/2 85mm	128223	EC-218

Series	Shaft Size		Weight lbs gm	A	B	C	D	E	F
	DL, DLH	DLM							
214	2-1/2 & 2-11/16 70mm	2-7/16 & 2-1/2 65mm	0.33 151	4-15/16 125.5	4-7/16 112.8	2-39/64 66.3	4-39/64 117.1	4.741/4.737 120.4/120.3	2-53/64 71.9
215	2-15/16 75mm	2-11/16 70mm	0.36 154	5-3/32 129.3	4-49/64 120.9	2-29/64 62.5	4-3/4 120.7	4.944/4.940 125.6/125.5	2-7/8 72.9
216	-----	2-15/16 & 3 75mm	0.44 201	5-9/16 141.2	5-15/64 132.8	2-47/64 69.6	5-13/64 132.1	5.350/5.346 135.9/135.8	2-63/64 75.7
218	-----	3-7/16 & 3-1/2 85mm	0.57 257	6-5/16 130.3	5-29/32 149.9	2-27/32 72.1	5-15/16 150.6	6.100/6.096 154.9/154.8	3-3/32 78.5

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Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

Engineering

Part Number Index

Keyword Index



CONTENTS

Eccentric Collar Ball Bearings

Setcrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

Engineering

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FEATURES/BENEFITS

Eccentric Collar Ball Bearings

For more than 70 years, DODGE® has been talking to mounted bearing users and listening to their needs. This experience led to design of the optimum mounted ball bearings.

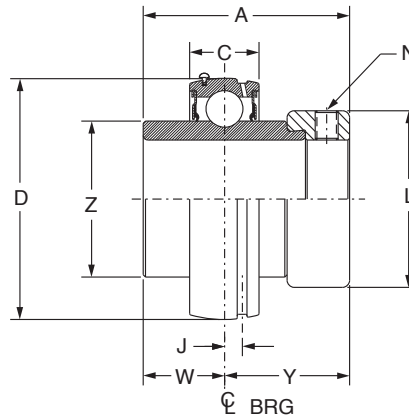
The result is the DODGE SXR line, the most current eccentric collar mounted ball bearing design on the market, provides the user unmatched quality and true total value.

The DODGE eccentric ball bearing is manufactured at the state-of-the-art DODGE bearing plant in Rogersville, Tennessee - an ISO 9002 certified plant.

- Precision-hardened inner ring
- Normal-Duty Wide Inner Ring (SXR)
- Eccentric collar locking system
- DODGE DualGuard land-riding, positive contact seal
- Stronger, flexible ball cage
- Simplified anti-rotation device
- Wide variety of housing configurations
- Available in 1/2" to 2-15/16", 17 to 75mm bore sizes
- SXR Seal options:
 - low torque labyrinth
- FDA/USDA lubricant and other special lubricants

Pop-In End Covers

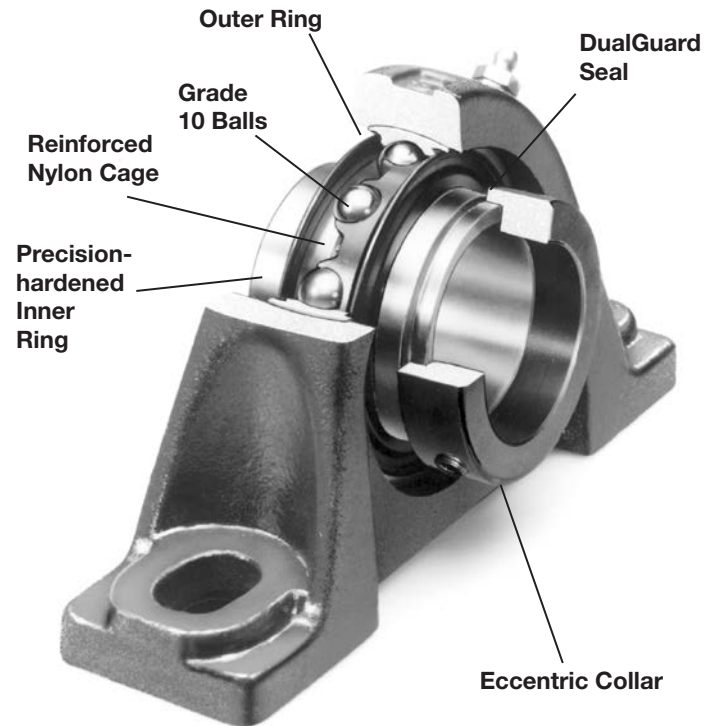
- Machined groove in housing accepts cover
- Secure fit to prevent spinning
- Keeps contaminants away from seal
- Creates safer work environment
- OSHA approved yellow
- Closed and open covers available
- Standard feature on PB, F2B, & F4B housing styles, 204-212 Series
- Press-In style for 214-218 Series
- Nomenclature
 - ECC-205-Y, Closed 205 Series
 - ECO-100Y, Open 1" Bore size



DODGE Self-Locking Collar



The inner ring of the bearing is locked to the shaft by a quarter-turn of the eccentric collar in the direction of shaft rotation. The collar is secured in place with a single setscrew.



Note: Instruction manuals and drawings for Dodge bearings are available on www.dodge-pt.com



FEATURES/BENEFITS

Eccentric Collar Ball Bearings

DualGuard Seal

- Mechanically retained single lip seal for added strength
 - Purgeable design
 - Nitrile rubber lip
 - Keeps out contaminants
- Rubberized flinger
 - Dodge-only technology
 - Rubberized flinger provides external protection and discards contaminants as it rotates
 - Molded baffles in flinger act like a paddle wheel to help deflect liquids
 - Molded rubber increases the radius of the flinger which increases the acceleration rate of the contaminants as they are thrown away from the bearing
 - Rubber molding on the flinger is extended to the outer race of the bearing providing better protection than non-rubberized versions

Stronger Flexible Cage



The ball cage is made of heat-stabilized nylon with 33% fill short fiberglass reinforcement for added strength. The nylon material provides a natural lubricity for longer life. Fiberglass reinforcement allows higher operating temperatures than plain nylon, yet it is more resistant to fatigue than metallic cages.

Short fiberglass allows greater flexibility than steel or normal fiberglass, especially under misalignment. That means longer life in mounted bearings where some degree of misalignment is unavoidably encountered.

Wide Variety Of Housing Configurations

DODGE provides a wide variety of durable eccentric mounted ball bearings. Housing configurations include:

- Pillow blocks (2-bolt and tapped base)
- Flange bearings (2- and 4-bolt)
- Hanger bearings
- Cylindrical units
- Take-up bearings
- Take-up frames

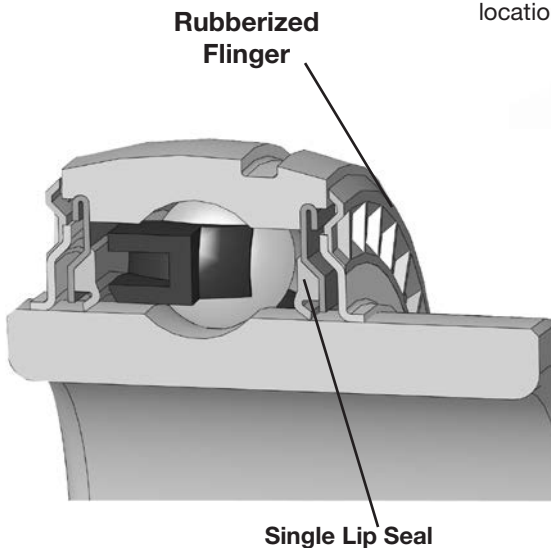
In Stock Near You

The complete line of DODGE mounted ball bearings is available at your local authorized DODGE distributor. For more information, check the yellow pages for your local distributor, call (864) 297-4800 or fax (864)-281-2318.

Anti-Rotation Pin

An anti-rotation pin prevents rotation of the outer race within the housing.

Simple and effective, it makes system inserts easier to replace. There is no need to remove and replace grease fittings, location pins or other devices.



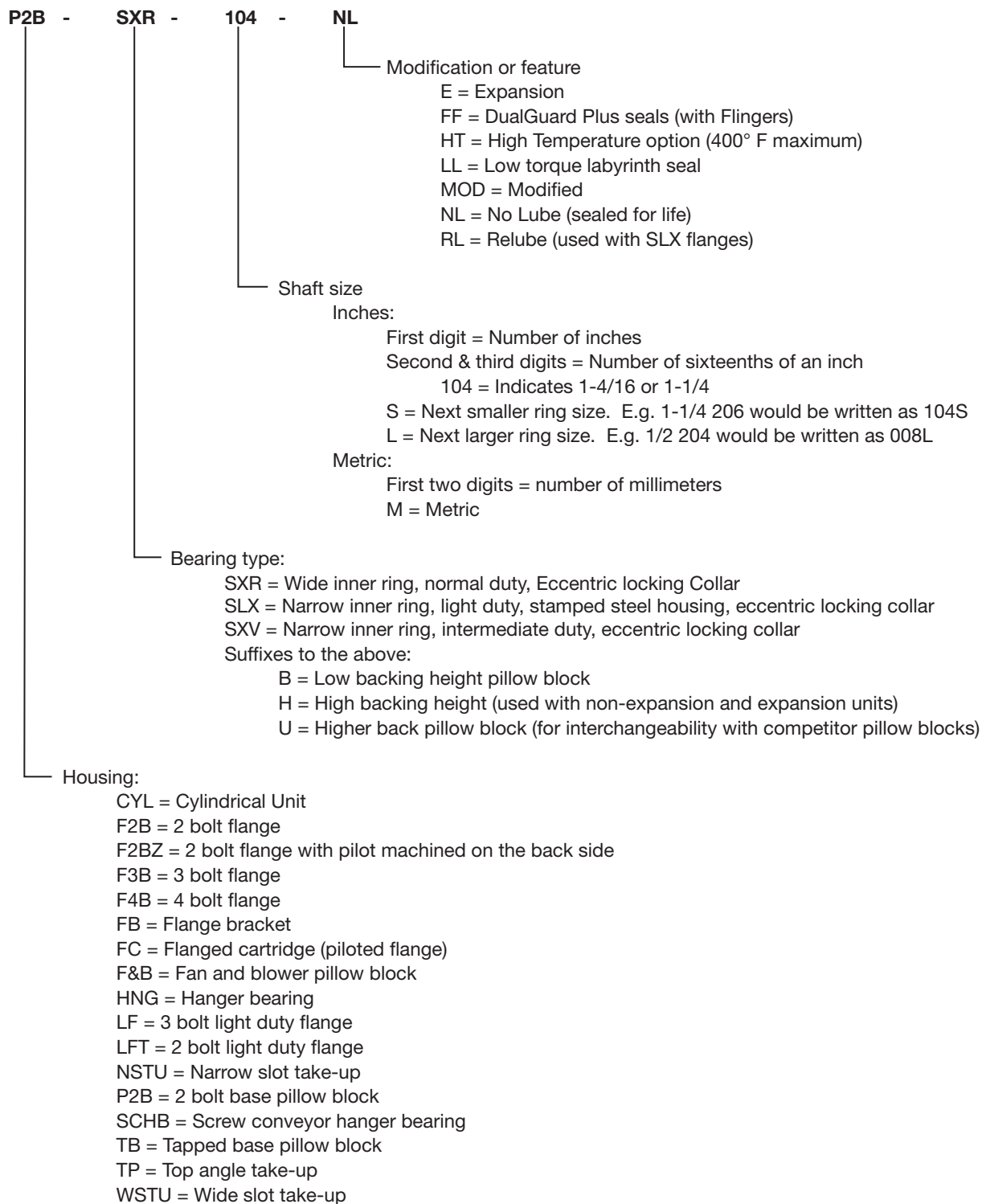
Note: Instruction manuals and drawings for Dodge bearings are available on www.dodge-pt.com



HOW TO ORDER/NOMENCLATURE

Eccentric Collar Ball Bearings

Nomenclature



Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

Engineering

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SELECTION

Eccentric Collar Ball Bearings

DODGE mounted ball bearings are primarily designed for radial loading. However, they have the capacity to carry thrust loads and combined radial/thrust loads. The maximum recommended load which can be applied is limited by various components in the system, such as bearing, housing, shaft attachments, speed and life requirements. DODGE mounted ball bearings have been applied successfully when these limits have been exceeded under controlled operating conditions. Contact DODGE Engineering for applications which exceed these recommendations.

Select a bearing from the Selection Chart that has a radial load rating at the operating speed equal to or greater than the calculated Equivalent Radial load for a desired L_{10} life. This simple method is all that is required for the majority of general applications and provides for occasional average shock loads.

L_{10} Hours Life—is the life which may be expected for at least 90% of a given group of bearings operating under identical conditions. For an L_{10} hours life other than those listed in the Selection Chart, multiply the equivalent Radial load by one of the following factors. For 50,000 L_{10} hours life, use a factor of 1.18 and for 80,000, use 1.39. Then select a bearing from the bold face (30,000) L_{10} ratings only in the Selection Chart that has a rating equal to or greater than this value.

Heavy Service—For heavy shock loads, frequent shock loads or severe vibrations, add up to 50% (according to severity of conditions) to the Equivalent Radial Load to obtain a Modified Equivalent Radial Load. Consult Application Engineering for additional selection assistance.

A thrust load value of $C/10$ is recommended as a guide for general applications and will give adequate L_{10} life. Where substantial radial load pulls the housing away from the mounting base, both the hold-down bolts and housing must be of adequate strength. Auxiliary load carrying devices, such as shear bars, are advisable for side or end-loading of pillow blocks and radial loads for flange units.

To determine the L_{10} hours life for loads and RPM's not listed use the following equation:

$$L_{10} = \left(\frac{C}{P}\right)^3 \times \frac{16,667}{N}$$

Where:

L_{10} = Life, hours

C = Dynamic Capacity, lbs. or N

P = Equivalent Radial Load, lbs. or N

N = Revolutions per minute

When the load on a ball bearing is solely a radial load with no thrust (axial) load, the Equivalent Radial Load (P) is equal to the actual radial load. However, when a thrust (axial) load is applied, the radial and thrust loads applied must be converted into an Equivalent Radial Load. The use of the X (radial factor) and Y (thrust factor) from Table 1 convert the actual applied thrust and radial loads to an Equivalent Radial Load which has the same effect on the life of a bearing as a radial load of this magnitude.

$$P = (X \times F_R) + (Y \times F_A)$$

Where:

P = Equivalent Radial Load, lbs.

F_R = Radial load, lbs.

F_A = Thrust load, lbs.

e = Thrust load to radial load factor (Table 1)

X = Radial load factor (Table 1)

Y = Thrust factor (Table 1)

C_0 = Basic static capacity

To find X and Y, first calculate F_A/C_0 to determine e. Calculate F_A/F_R and compare to e to determine the X and Y factors to use from Table 1.

Substitute all known values into the Equivalent Radial Load equation. The Equivalent Radial loads (P) thus determined can be used in the L_{10} life formula or compared to the allowable Equivalent Radial Load rating desired in the expanded rating chart to select a bearing (Table 2).

If calculated value of P is less than F_R , use $P=F_R$.

Table 1

F_A / C_0	e	Radial/thrust Factors			
		If F_A/F_R is equal to or less than e		If F_A/F_R is greater than e	
		$F_A/F_R \leq e$		$F_A/F_R > e$	
		X	Y	X	Y
0.014	0.19	1	0	0.56	2.30
0.021	0.21	1	0	0.56	2.15
0.028	0.22	1	0	0.56	1.99
0.042	0.24	1	0	0.56	1.85
0.056	0.26	1	0	0.56	1.71
0.070	0.27	1	0	0.56	1.63
0.084	0.28	1	0	0.56	1.55
0.110	0.30	1	0	0.56	1.45
0.170	0.34	1	0	0.56	1.31
0.280	0.38	1	0	0.56	1.15
0.420	0.42	1	0	0.56	1.04
0.560	0.44	1	0	0.56	1.00

Lubrication—DODGE Ball Bearings are lubricated at the factory and are ready to run. The bearings are initially lubricated with a lithium complex base grease and should be relubricated with the same or some equivalent. For high speeds, high loads, extreme temperatures and other abnormal operating conditions, special greases may be required. Contact DODGE Application Engineering for recommendations on these types of applications.

Misalignment—DODGE Ball Bearings are designed to allow a maximum of $\pm 2^\circ$ static misalignment. These bearings are not suitable for dynamic misalignment. To ensure good alignment, mounting surfaces must be checked for flatness and must lie in the same plane. When tightening base bolts, each bolt should be alternately tightened in incremental torque values until full torque is achieved to prevent the angular shifting of the pillow block that occurs when one bolt is tightened to its full torque. Shimming may be required to minimize misalignment.

Shaft Tolerances

Normal Shaft Size Inches	Commercial Shaft Tolerances Inches	Recommended Shaft Tolerances Eccentric Lock Ball Bearings Inches
Up to 1-1/2	+0.000 -0.002	+0.0000 -0.0005
Over 1-1/2 to 2-1/2	+0.000 -0.003	+0.0000 -0.0010
Over 2-1/2 to 4	+0.000 -0.004	+0.0000 -0.0010

Note: Bearing analysis program "BEST" is available on www.ptwizard.com

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Eccentric Collar Ball Bearings
 Setscrew WSC Ball Bearing
 Eccentric SXV Collar Ball Bearing
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SELECTION

Eccentric Collar Ball Bearings

Recommended Torque													
Setscrews					D-LOK			Mounting Bolts					
Setscrew Size	Key Hex Across Flats	◆ Recommended Torque			Cap Screw Size	Recom. Torque	EZ-KLEEN Recom. Torque	Metal Housings		EZ-KLEEN Housed Bearings			
		Standard Ball Bearing Insert		Corrosion Resistant Stainless Steel				Bolt Size	Recom. Dry Torque (Grade 2)	2-Bolt PB, 2 & 4 Bolt Fig. and Fig. Brackets		Tapped Base PB	
		Min	Max							Bolt Size	Torque ①	Bolt Size	Torque ②
(in.)	(in.)	(in.-lbs.)	(in.-lbs.)	(in.-lbs.)	(in.)	(in.-lbs.)	(in.-lbs.)	(in.)	(in.-lbs.)	(in.)	(in.-lbs.)	(in.)	(in.-lbs.)
#10	3/32	28	33	25	#8-32	58	46	3/8-16	240	3/8-16	225	3/8-16	175
1/4	1/8	66	80	60	#10-32	90	72	7/16-14	384	7/16-14	350	7/16-14	350
5/16	5/32	126	156	117	1/4-28	180	144	1/2-13	600	1/2-13	500	1/2-13	400
3/8	3/16	228	275	206	5/16-24	400	320	5/8-11	1200	9/16-12	650		
7/16	7/32	342	428	321	3/8-24	750	600	3/4-10	1950	5/8-11	1000		
								7/8-9	2890				
(mm)	(mm)	(N-m)	(N-m)	(N-m)	(mm)	(N-m)	(N-m)	(mm)	(N-m)	(mm)	(N-m)	① Torque for Austenitic (18-8) Stainless ② Max. torque values published. Do not exceed	
M5	2.5	3.2	3.7	2.8	M4	5.85	4.68	M10	29	M8	15		
M6	3	6.2	7.7	5.8	M5	10.75	8.6	M12	50	M10	25		
M8	4	14.2	17.8	13.4	M6	20.5	16.4	M16	124	M12	50		
M10	5	26	31	23	M8	45	36	M20	238	M14	75		
M12	6	46	57	43				M22	322	M18	125		

Lubrication

High Speed Operation - In the higher speed ranges, too much grease will cause over-heating. The amount of grease that the bearing will take for a particular high speed application can only be determined by experience. If excess grease in the bearing causes overheating, it will be necessary to remove grease fitting to permit excess grease to escape. The bearing has been greased at the factory and is ready to run. When establishing a relubrication schedule, note that a small amount of grease at frequent intervals is preferable to a large amount at infrequent intervals.

◆ **NOTE:** Dodge does not recommend the use of oils or locking agents on setscrew threads. However, if utilized, the the minimum installation torque values should be followed.

Lubrication Guide

Use a No. 2 Lithium complex base grease or equivalent*

Hours Run per Day	Suggested Lubrication Period in Weeks							
	1 to 250 RPM	251 to 500 RPM	501 to 750 RPM	751 to 1000 RPM	1001 to 1500 RPM	1501 to 2000 RPM	2001 to 2500 RPM	2501 to 3000 RPM
8	12	12	10	7	5	4	3	2
16	12	7	5	4	2	2	1	1
24	10	5	3	2	1	1	1	1

* For EZ-KLEEN series bearings, use an aluminum complex base grease.

Lubrication recommendations are intended for standard products applied in general operating conditions. For modified products, high temperature applications, and other anomalous applications contact product engineering at 864-284-5700.

Note: Bearing analysis program "BEST" is available on www.ptwizard.com

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SELECTION

Eccentric Collar Ball Bearings - Inch

Table 2: Easy Selection Table For Ball Bearing Mounted Units

Ring Size	Shaft Size SXR,SXV, SLX	Dynamic Capacity C (Lbs)	Static Capacity Co (Lbs)	L ₁₀ Life, Hours	Allowable Equivalent Radial Load Rating (Lbs.) At Various RPM*							
					50	150	250	500	750	1000	1500	1750
203	1/2 5/8	2,158	1079	20,000	550	380	320	255	225	205	175	170
				30,000	480	335	280	225	195	175	155	145
				40,000	440	305	255	205	175	160	140	135
				60,000	380	265	225	175	155	140	125	115
				100,000	320	225	190	150	130	120	105	100
204	3/4	2,899	1482	20,000	740	515	435	345	300	275	240	225
				30,000	645	450	380	300	260	240	210	200
				40,000	590	410	345	275	240	215	190	180
				60,000	515	355	300	240	210	190	165	155
				100,000	435	300	255	200	175	160	140	130
205	7/8 15/16 1	3,146	1769	20,000	805	560	470	375	325	295	260	245
				30,000	705	485	410	325	285	260	225	215
				40,000	640	445	375	295	260	235	205	195
				60,000	560	385	325	260	225	205	180	170
				100,000	470	325	275	220	190	175	150	145
206	1-1/16 1-1/8 1-3/16 1-1/4	4,368	2538	20,000	1115	775	655	520	455	410	360	340
				30,000	975	675	570	455	395	360	315	300
				40,000	885	615	520	410	360	325	285	270
				60,000	775	535	455	360	315	285	250	235
				100,000	655	455	380	305	265	240	210	200
207	1-1/4 1-5/16 1-3/8 1-7/16	5,759	3461	20,000	1475	1020	860	685	595	545	475	450
				30,000	1285	890	755	595	520	475	415	395
				40,000	1170	810	685	545	475	430	375	355
				60,000	1020	710	595	475	415	375	330	310
				100,000	860	595	505	400	350	315	275	265
208	1-1/2	7,332	4475	20,000	1875	1300	1095	870	760	690	605	575
				30,000	1640	1135	960	760	665	605	525	500
				40,000	1490	1030	870	690	605	550	480	455
				60,000	1300	900	760	605	525	480	420	400
				100,000	1095	760	640	510	445	405	355	335
209	1-5/8 1-11/16 1-3/4	7,891	4906	20,000	2020	1400	1180	935	820	745	650	615
				30,000	1765	1225	1030	820	715	650	570	540
				40,000	1600	1110	935	745	650	590	515	490
				60,000	1400	970	820	650	570	515	450	430
				100,000	1180	820	690	550	480	435	380	360
210	1-15/16 2	7,891	5213	20,000	2020	1400	1180	935	820	745	650	615
				30,000	1765	1225	1030	820	715	650	570	540
				40,000	1600	1110	935	745	650	590	515	490
				60,000	1400	970	820	650	570	515	450	430
				100,000	1180	820	690	550	480	435	380	360
211	2-3/16	9,755	6588	20,000	2491	1727	1457	1156	1010	918	802	761
				30,000	2176	1509	1272	1010	882	802	700	665
				40,000	1977	1371	1156	918	802	728	636	604
				60,000	1727	1197	1010	802	700	636	556	528
				100,000	1457	1010	852	676	591	537	469	445
212	2-1/4 2-7/16	11,791	8100	20,000	3015	2090	1765	1400	1225	1110	970	925
				30,000	2635	1825	1540	1225	1070	970	880	805
				40,000	2395	1660	1400	1110	970	880	770	730
				60,000	2090	1450	1225	970	850	770	675	640
				100,000	1765	1225	1030	820	715	650	570	540
215	2-15/16	14,872	11108	20,000	3805	2640	225	1765	1545	1400	1225	1165
				30,000	3325	2305	1945	1545	1350	1225	1070	1015
				40,000	3020	2095	1765	1400	1225	1115	975	925
				60,000	2640	1830	1545	1225	1070	975	850	805
				100,000	2225	1545	1300	1035	905	820	715	680

* Slight interference fit required when operating in the shaded area

Note: Bearing analysis program "BEST" is available on www.ptwizard.com

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SELECTION



Eccentric Collar Ball Bearings - Metric

Table 2 (Continued): Easy Selection Table for Ball Bearing Mounted Units

Ring Size	Shaft Size SXR,SXV, SLX	Dynamic Capacity C (Lbs)	Static Capacity Co (Lbs)	L ₁₀ Life, Hours	Allowable Equivalent Radial Load Rating (Lbs.) At Various RPM*												
					2000	2500	3000	3500	4000	4500	5000	5500	6500	7500			
203	1/2 5/8	2,158	1079	20,000	160	150	140	135	130	125	120	115	110	105			
				30,000	140	130	125	115	110	105	100	95	90	85	80		
				40,000	130	120	110	105	100	95	90	85	80	75	70		
				60,000	110	105	95	95	90	85	80	80	75	70	65	60	
				100,000	95	85	80	80	75	70	70	65	65	60	60	60	
204	3/4	2,899	1482	20,000	215	200	190	180	170	165	160	155	145	140			
				30,000	190	175	165	155	150	145	140	135	130	125	110		
				40,000	170	160	150	145	135	130	125	125	115	110	105	100	
				60,000	150	140	130	125	120	115	110	105	100	95	90	85	80
				100,000	125	115	110	105	100	95	90	90	85	85	80	80	80
205	7/8 15/16 1	3,146	1769	20,000	235	220	205	195	185	180	175	170	160	150			
				30,000	205	190	180	170	165	155	150	145	140	130	120		
				40,000	185	175	165	155	150	140	135	135	125	120	110		
				60,000	165	150	140	135	130	125	120	115	110	105	100	95	
				100,000	135	125	120	115	110	105	100	100	95	95	90	90	
206	1-1/16 1-1/8 1-3/16 1-1/4	4,368	2538	20,000	325	305	285	270	260	250	240	235	220	210			
				30,000	285	265	250	235	225	220	210	205	195	185	175		
				40,000	260	240	225	215	205	200	190	185	175	175	165	155	
				60,000	225	210	200	190	180	175	165	160	155	155	145	135	
				100,000	190	175	165	160	150	145	140	135	130	130	120	110	
207	1-1/4 1-5/16 1-3/8 1-7/16	5,759	3461	20,000	430	400	375	355	340	330	315	305	270	270			
				30,000	375	350	330	310	300	285	275	270	260	245	245		
				40,000	340	315	300	285	275	260	250	245	245	235	220	215	
				60,000	300	275	260	250	235	230	220	215	215	205	190	185	
				100,000	250	235	220	210	200	190	185	185	180	180	170	160	
208	1-1/2	7,332	4475	20,000	550	510	480	455	435	420	405	395	380	365			
				30,000	480	445	420	400	380	365	355	355	345	330	320		
				40,000	435	405	380	360	345	330	320	320	310	300	290	280	
				60,000	380	355	330	315	300	290	280	280	270	260	250	240	
				100,000	320	300	280	265	255	245	235	235	235	225	215	210	
209	1-5/8 1-11/16 1-3/4	7,891	4906	20,000	590	550	515	490	470	450	435	425	410	395			
				30,000	515	480	450	430	410	395	380	370	360	345	345		
				40,000	470	435	410	390	370	360	345	345	335	320	310	300	
				60,000	410	380	360	340	325	310	300	300	290	280	270	265	
				100,000	345	320	300	285	275	265	255	255	255	245	240	235	
210	1-15/16 2	7,891	5213	20,000	590	550	515	490	470	450	435	425	410	395			
				30,000	515	480	450	430	410	395	380	370	360	345	345		
				40,000	470	435	410	390	370	360	345	345	335	320	310	300	
				60,000	410	380	360	340	325	310	300	300	290	280	270	265	
				100,000	345	320	300	285	275	265	255	255	255	245	240	235	
211	2-3/16	9,755	6588	20,000	729	676	636	604	578	560	545	530	515	500			
				30,000	636	591	556	528	505	485	465	450	435	420	405		
				40,000	578	537	505	480	459	445	430	415	400	385	370	355	
				60,000	505	469	441	419	401	385	370	355	340	325	310	300	
				100,000	426	395	372	353	338	325	310	300	285	270	260	250	
212	2-1/4 2-7/16	11,791	8100	20,000	880	820	770	730	710	690	675	660	645	630			
				30,000	770	715	675	640	620	605	590	575	560	545	530		
				40,000	700	650	610	580	560	545	530	515	500	485	470		
				60,000	610	570	535	510	495	480	465	450	435	420	405		
				100,000	515	480	450	430	415	400	385	370	355	340	325		
215	2-15/16	14,872	11108	20,000	1115	1035	975	940	910	885	865	845	825	810			
				30,000	975	905	850	815	790	770	755	740	725	710	695		
				40,000	885	820	770	735	710	690	675	660	645	630	615		
				60,000	770	715	675	640	615	595	580	565	550	535	520		
				100,000	650	605	570	535	510	490	475	460	445	430	415		

* Slight interference fit required when operating to the right of the heavy line

Note: Bearing analysis program "BEST" is available on www.ptwizard.com

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SELECTION

Eccentric Collar Ball Bearings - Metric

Table 2 (Continued): Easy Selection Table for Ball Bearing Mounted Units

Ring Size	Shaft Size SXR,SXV, SLX	Dynamic Capacity C (N)	Static Capacity Co (N)	L ₁₀ Life, Hours	Allowable Equivalent Radial Load Rating (N) At Various RPM*							
					50	150	250	500	750	1000	1500	1750
203	17mm	9,600	4800	20,000	2446	1690	1423	1134	1001	912	778	758
				30,000	2135	1490	1245	1001	867	778	689	645
				40,000	1957	1357	1134	912	712	623	600	
				60,000	1690	1179	1001	778	689	623	556	512
				100,000	1423	1001	845	667	578	534	467	445
204	20mm	12,895	6592	20,000	3292	2291	1835	1535	1334	1223	1068	1001
				30,000	2869	2002	1690	1334	1156	1068	934	890
				40,000	2624	1824	1535	1223	1068	956	845	801
				60,000	2291	1579	1334	1068	934	845	734	689
				100,000	1935	1334	1134	890	778	712	623	578
205	25mm	13,995	7869	20,000	3581	2491	2091	1668	1446	1312	1156	1090
				30,000	3136	2157	1824	1446	1268	1156	1001	956
				40,000	2847	1979	1668	1312	1156	1045	912	867
				60,000	2491	1712	1446	1156	1001	912	801	756
				100,000	2091	1446	1223	979	845	778	667	645
206	30mm	19,438	11,290	20,000	4960	3447	2913	1313	2024	1824	1601	1512
				30,000	4337	3002	2535	2024	1757	1601	1401	1334
				40,000	3936	2736	2313	1824	1601	1446	1268	1201
				60,000	3447	2380	2024	1601	1401	1268	1112	1045
				100,000	2913	2024	1690	1357	1179	1068	934	890
207	35mm	25,628	15,395	20,000	6561	4537	3825	3047	2647	2424	2113	2002
				30,000	5716	3959	3358	2647	2313	2113	1846	1757
				40,000	5204	3603	3047	2424	2113	1913	1668	1579
				60,000	4537	3158	2647	2113	1846	1668	1468	1379
				100,000	3825	2647	2246	1779	1557	1401	1223	1179
208	40mm	32,627	19,906	20,000	8340	5782	4871	3870	3380	3069	2691	2558
				30,000	7295	5048	4270	3380	2958	2691	2335	2224
				40,000	6628	4581	3870	3069	2691	2446	2135	2024
				60,000	5782	4003	3380	2691	2335	2135	1868	1779
				100,000	4871	3380	2847	2268	1979	1801	1579	1490
209	45mm	35,115	21,823	20,000	8985	6227	5249	4159	3647	3314	2891	2736
				30,000	7851	5449	4581	3647	3180	2891	2535	2402
				40,000	7117	4937	4159	3314	2891	2624	2291	2180
				60,000	6227	4315	3647	2891	2535	2291	2002	1913
				100,000	5249	3647	3069	2446	2135	1935	1690	1601
210	50mm	35,115	23,189	20,000	8985	6227	5249	4159	3647	3314	2891	2736
				30,000	7851	5449	4581	3647	3180	2891	2535	2402
				40,000	7177	4937	4159	3314	2891	2624	2291	2180
				60,000	6227	4315	3647	2891	2535	2291	2002	1913
				100,000	5249	3647	3069	2446	2135	1935	1690	1601
211	55mm	43,394	29,305	20,000	11079	7682	6479	5142	4492	4082	3566	3387
				30,000	9678	6711	5660	4492	3924	3566	3115	2959
				40,000	8793	6097	5142	4082	3566	3240	2830	2688
				60,000	7682	5326	4492	3566	3115	2830	2472	2348
				100,000	6479	4492	3789	3007	2627	2387	2085	1981
212	60mm	52,470	36,031	20,000	13411	9296	7851	6227	5449	4937	4315	4114
				30,000	11720	8118	6850	5449	4759	4315	3914	3481
				40,000	10653	7384	6227	4937	4315	3914	3425	3247
				60,000	9296	6450	5449	4315	3781	3425	3002	2847
				100,000	7851	5449	4581	3647	3180	2891	2535	2402
215	75mm	66,180	49,411	20,000	16925	11743	9897	7851	6872	6227	5449	5182
				30,000	14790	10253	8651	6872	6005	5449	4759	4515
				40,000	13433	9319	7851	6227	5449	4960	4337	4114
				60,000	11743	8140	6872	5449	4759	4337	3781	3581
				100,000	9897	6872	5782	4604	4025	3647	3180	3025

* Slight interference fit required when operating in the shaded area

Note: Bearing analysis program "BEST" is available on www.ptwizard.com

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Eccentric Collar Ball Bearings
Setscrew VSC Ball Bearing
Eccentric Collar SXV Collar Ball Bearing
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Eccentric Collar Ball Bearings - Metric

Table 2 (Continued): Easy Selection Table for Ball Bearing Mounted Units

Ring Size	Shaft Size SXR, SXV, SLX	Dynamic Capacity C (N)	Static Capacity Co (N)	L ₁₀ Life, Hours	Allowable Equivalent Radial Load Rating (N) At Various RPM*									
					2000	2500	3000	3500	4000	4500	5000	5500	6500	7500
203	17mm	9,600	4800	20,000	0712	667	623	600	578	556	534	512	489	457
				30,000	623	578	556	512	489	467	467	445	423	400
				40,000	578	534	489	467	445	423	400	378	358	358
				60,000	489	467	423	423	400	378	356	356	334	311
				100,000	423	378	356	356	334	311	311	289	289	267
204	20mm	12,895	6592	20,000	956	890	845	801	756	734	712	689	645	623
				30,000	845	778	734	689	667	645	623	600	578	534
				40,000	756	712	667	645	600	578	556	556	512	489
				60,000	667	623	578	556	534	512	489	457	445	423
				100,000	556	512	489	467	445	400	423	400	378	356
205	25mm	13,995	7869	20,000	1045	979	912	867	823	801	778	756	712	667
				30,000	912	845	801	756	734	689	667	645	623	578
				40,000	823	778	734	689	667	623	600	600	556	534
				60,000	734	667	623	600	578	556	534	512	489	467
				100,000	600	556	534	512	489	467	445	445	423	400
206	30mm	19,438	11,290	20,000	1446	1357	1268	1201	1156	1112	1068	1045	979	
				30,000	1268	1179	1112	1045	1001	979	934	912	867	
				40,000	1156	1068	1001	956	912	890	845	823	778	
				60,000	1001	934	890	845	801	778	734	712	689	
				100,000	845	778	734	712	667	645	623	600	578	
207	35mm	25,628	15,395	20,000	1913	1779	1668	1579	1512	1468	1401	1357		
				30,000	1668	1557	1468	1379	1334	1268	1223	1201		
				40,000	1512	1401	1334	1268	1201	1156	1112	1090		
				60,000	1334	1223	1156	1112	1045	1023	979	956		
				100,000	1112	1045	979	934	890	845	823	801		
208	40mm	32,627	19,906	20,000	2446	2268	2135	2024	1935	1868	1801			
				30,000	2135	1979	1868	1779	1680	1624	1579			
				40,000	1935	1801	1690	1601	1535	1468	1423			
				60,000	1690	1579	1468	1401	1334	1290	1245			
				100,000	1423	1334	1245	1179	1134	1090	1045			
209	45mm	35,115	21,823	20,000	2624	2446	2291	2180	2091	2002	1935			
				30,000	2291	2135	2002	1913	1824	1757	1690			
				40,000	2091	1935	1824	1735	1646	1601	1535			
				60,000	1824	1690	1601	1512	1446	1379	1334			
				100,000	1535	1423	1334	1268	1223	1179	1134			
210	50mm	35,115	23,189	20,000	2624	2446	2291	2180	2091	2002				
				30,000	2291	2135	2002	1913	1824	1757				
				40,000	2091	1935	1824	1735	1646	1601				
				60,000	1824	1690	1601	1512	1446	1379				
				100,000	1535	1423	1334	1268	1223	1179				
211	55mm	43,394	29,305	20,000	3241	3007	2830	2688	2571					
				30,000	2831	2627	2472	2348	2246					
				40,000	2572	2387	2246	2134	2041					
				60,000	2247	2085	1962	1864	1783					
				100,000	1895	1759	1655	1572	1504					
212	60mm	52,470	36,031	20,000	3914	3647	3425	3247						
				30,000	3425	3180	3002	2847						
				40,000	3114	2891	2713	2580						
				60,000	2713	2535	2380	2268						
				100,000	2291	2135	2002	1913						
215	75mm	66,180	49,411	20,000	4960	4604	4337							
				30,000	4337	4025	3781							
				40,000	3936	3647	3425							
				60,000	3425	3180	3002							
				100,000	2891	2691	2535							

* Slight interference fit required when operating to the right of the heavy line

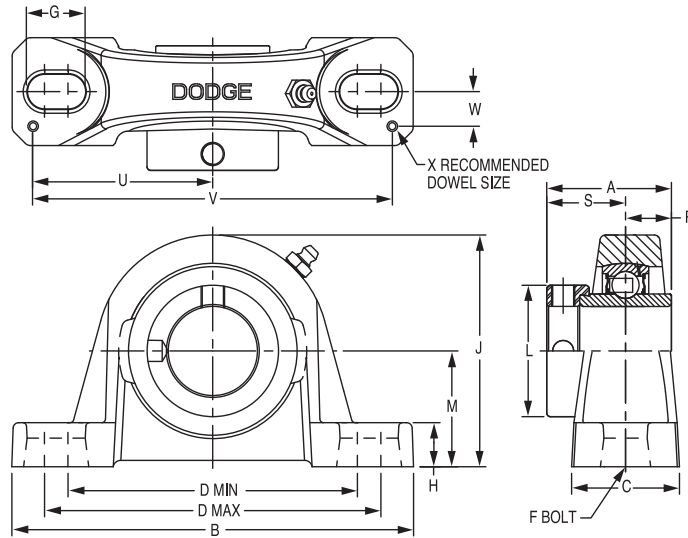
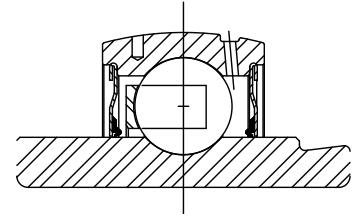
Note: Bearing analysis program "BEST" is available on www.ptwizard.com

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SELECTION/DIMENSIONS

Eccentric Collar Ball Bearings SXR AND SXRU NORMAL DUTY PILLOW BLOCKS



Series	Shaft Size	Standard		Sealed for Life	
		Part No.	Description	Part No.	Description
203	1/2	131800	P2B-SXR-008	@	P2B-SXR-008-NL
	5/8	131801	P2B-SXR-010	@	P2B-SXR-010-NL
	17mm	@	P2B-SXR-17M	@	P2B-SXR-17M-NL
203 (SXRU)	1/2	131341	P2B-SXRU-008	@	P2B-SXRU-008-NL
	5/8	131342	P2B-SXRU-010	@	P2B-SXRU-010-NL
	17mm	125655	P2B-SXRU-17M	@	P2B-SXRU-17M-NL
204	3/4	131802	P2B-SXR-012	@	P2B-SXR-012-NL
	20mm	125656	P2B-SXR-20M	@	P2B-SXR-20M-NL
205	7/8	131803	P2B-SXR-014	@	P2B-SXR-014-NL
	15/16	131804	P2B-SXR-015	@	P2B-SXR-015-NL
	1	131805	P2B-SXR-100	@	P2B-SXR-100-NL
	25mm	125657	P2B-SXR-25M	@	P2B-SXR-25M-NL
206	1-1/16	131806	P2B-SXR-101	@	P2B-SXR-101-NL
	1-1/8	131807	P2B-SXR-102	@	P2B-SXR-102-NL
	1-3/16	131808	P2B-SXR-103	@	P2B-SXR-103-NL
	1-1/4	064230	P2B-SXR-104S	@	P2B-SXR-104S-NL
	30mm	@	P2B-SXR-30M	@	P2B-SXR-30M-NL
206 (SXRU)	1-1/16	131895	P2B-SXRU-101	@	P2B-SXRU-101-NL
	1-1/8	131896	P2B-SXRU-102	@	P2B-SXRU-102-NL
	1-3/16	131897	P2B-SXRU-103	064882	P2B-SXRU-103-NL
	1-1/4	@	P2B-SXRU-104S	@	P2B-SXRU-104S-NL
	30mm	125658	P2B-SXRU-30M	@	P2B-SXRU-30M-NL
207	1-1/4	131809	P2B-SXR-104	054950	P2B-SXR-104-NL
	1-5/16	131810	P2B-SXR-105	@	P2B-SXR-105-NL
	1-3/8	131811	P2B-SXR-106	065616	P2B-SXR-106-NL
	1-7/16	131812	P2B-SXR-107	059667	P2B-SXR-107-NL
	35mm	125659	P2B-SXR-35M	@	P2B-SXR-35M-NL

@ Assembled to order

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SELECTION/DIMENSIONS



Eccentric Collar Ball Bearings SXR AND SXRU NORMAL DUTY PILLOW BLOCK

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S	U	V	W	X	
						min.	max.													
203	1/2	1.2	1.47	5.00	1.20	3.25	4.06	3/8	0.84	0.47	2.14	1.13	1.06	0.55	0.92	2.25	4.50	0.38	0.12	
	5/8	1.0																		
	17mm	0.5	37.3	127.0	30.5	82.6	103.1	M10	21.3	11.9	54.4	28.7	27.0	14.0	23.4	57.2	114.3	9.7	3.0	
203 (SXRU)	1/2	1.2	1.47	5.00	1.20	3.25	4.06	3/8	0.84	0.59	2.27	1.13	1.19	0.55	0.92	2.25	4.50	0.38	0.12	
	5/8																			
	17mm	0.5	37.3	127.0	30.5	82.6	103.1	M10	21.3	15.0	57.7	28.7	30.2	14.0	23.4	57.2	114.3	9.7	3.0	
204	3/4	1.6	1.55	5.25	1.34	3.38	4.19	3/8	0.85	0.53	2.56	1.31	1.31	0.50	1.05	2.25	4.50	0.50	0.12	
	20mm	0.4	39.4	133.4	34.0	85.9	106.4	M10	21.6	13.5	65.0	33.3	33.3	12.7	26.7	57.2	114.3	12.7	3.0	
205	7/8	1.9	1.62	5.50	1.40	3.69	4.50	3/8	0.85	0.58	2.77	1.50	1.44	0.56	1.06	2.50	5.00	0.50	0.12	
	15/16	1.8																		
	1	1.7																		
206	25mm	0.6	41.1	139.7	35.6	93.7	114.3	M10	21.6	14.7	70.4	38.1	36.5	14.2	26.9	63.5	127.0	12.7	3.0	
	1-1/16	2.8	1.77	6.25	1.75	4.25	5.00	1/2	0.94	0.68	3.25	1.75	1.63	0.58	1.19	2.88	5.76	0.56	0.12	
	1-1/8	2.7																		
	1-3/16	2.6																		
206 (SXRU)	1-1/4	2.5																		
	30mm	1.1	45.0	158.8	44.5	108.0	127.0	M12	23.9	17.3	82.6	44.5	41.3	14.7	30.2	73.2	146.3	14.2	3.0	
	1-1/16	2.9	1.77	6.25	1.75	4.25	5.00	1/2	0.94	0.75	3.31	1.75	1.69	0.58	1.19	2.88	5.76	0.56	0.12	
	1-1/8	2.8																		
207	1-3/16	2.7																		
	1-1/4	2.6																		
	30mm	1.2	45.0	158.8	44.5	108.0	127.0	M12	23.9	19.1	84.1	44.5	42.9	14.7	30.2	73.2	146.3	14.2	3.0	
	1-1/4	4.6	1.95	6.50	1.75	4.68	5.44	1/2	0.94	0.71	3.75	2.13	1.88	0.67	1.28	2.91	5.82	0.56	0.12	
	1-5/16	4.5																		
207	1-3/8	4.4																		
	1-7/16	4.3																		
	35mm	1.9	49.5	165.1	44.5	118.9	138.2	M12	23.9	18.0	95.3	54.1	47.6	17.0	32.5	73.9	147.8	14.2	3.0	

Take-Up Frames

Engineering

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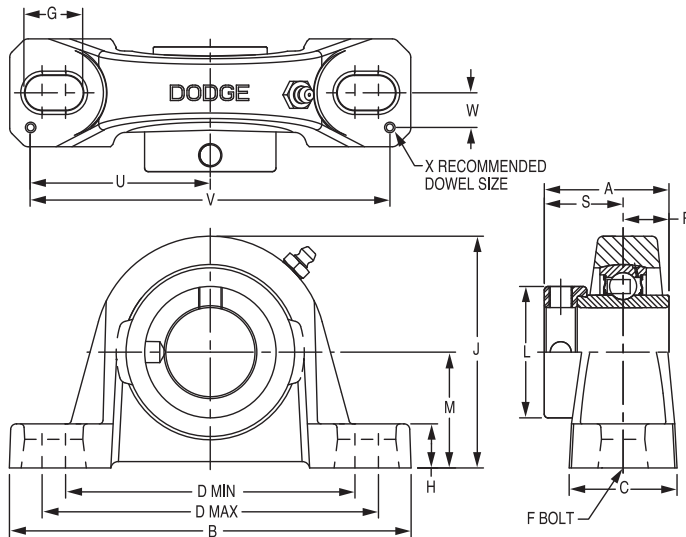
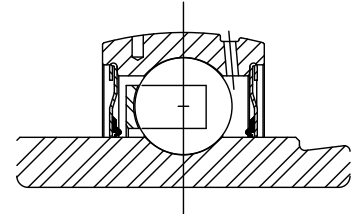
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SELECTION/DIMENSIONS

Eccentric Collar Ball Bearings SXR AND SXRU NORMAL DUTY PILLOW BLOCK



Series	Shaft Size	Standard		Sealed for Life	
		Part No.	Description	Part No.	Description
208	1-1/2	131813	P2B-SXR-108	049841	P2B-SXR-108-NL
	40mm	@	P2B-SXR-40M	@	P2B-SXR-40M-NL
209	1-5/8	131814	P2B-SXR-110	052762	P2B-SXR-110-NL
	1-11/16	131815	P2B-SXR-111	049848	P2B-SXR-111-NL
	1-3/4	131816	P2B-SXR-112	@	P2B-SXR-112-NL
	45mm	125661	P2B-SXR-45M	@	P2B-SXR-45M-NL
210	1-15/16	131817	P2B-SXR-115	052763	P2B-SXR-115-NL
	2	131818	P2B-SXR-200	049843	P2B-SXR-200-NL
	50mm	125662	P2B-SXR-50M	@	P2B-SXR-50M-NL
211	2	131339	P2B-SXR-200L	@	P2B-SXR-200L-NL
	2-3/16	131819	P2B-SXR-203	@	P2B-SXR-203-NL
	55mm	125663	P2B-SXR-55M	@	P2B-SXR-55M-NL
212	2-1/4	131820	P2B-SXR-204	@	P2B-SXR-204-NL
	2-7/16	131821	P2B-SXR-207	049844	P2B-SXR-207-NL
	60mm	125664	P2B-SXR-60M	@	P2B-SXR-60M-NL
215	2-15/16	131432	P2B-SXR-215	@	P2B-SXR-215-NL
	75mm	@	P2B-SXR-75M	@	P2B-SXR-75M-NL
215 (SXRU)	2-15/16	131433	P2B-SXRU-215	@	P2B-SXRU-215-NL
	75mm	125665	P2B-SXRU-75M	@	P2B-SXRU-75M-NL

@ Assembled to order

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SELECTION/DIMENSIONS



Eccentric Collar Ball Bearings SXR AND SXRU NORMAL DUTY PILLOW BLOCK

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

Engineering

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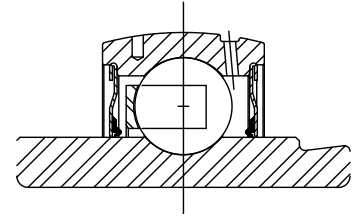
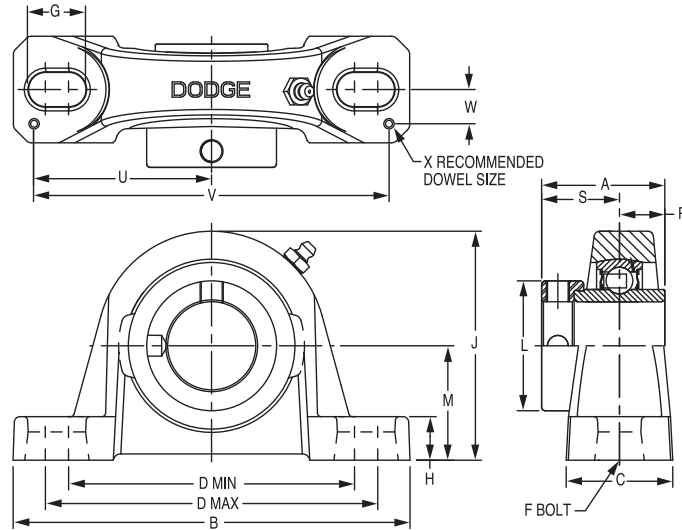
Series	Shaft Size	Weight lbs kg	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S	U	V	W	X	
						min.	max.													
208	1-1/2	5.3	2.12	7.25	1.93	5.18	5.88	1/2	0.91	0.93	4.19	2.38	2.13	0.75	1.37	3.26	6.52	0.69	0.12	
	40mm	2.4	53.8	184.2	49.0	131.6	149.4	M12	23.1	23.6	106.4	60.5	54.0	19.1	34.8	82.8	165.6	17.5	3.0	
209	1-5/8	6.6	2.13	7.44	2.00	5.50	6.19	1/2	0.90	0.75	4.28	2.50	2.13	0.75	1.38	3.38	6.76	0.69	0.12	
	1-11/16	6.5																		
	1-3/4	6.4																		
	45mm	2.8	54.1	189.0	50.8	139.7	157.2	M12	22.9	19.1	108.7	63.5	54.0	19.1	35.1	85.9	171.7	17.5	3.0	
210	1-15/16	7.4	2.25	8.12	2.25	6.00	6.68	5/8	1.02	0.75	4.53	2.75	2.25	0.75	1.50	3.69	7.38	0.81	0.12	
	2	7.2																		
	50mm	3.2	57.2	206.2	57.2	152.4	169.7	M16	25.9	19.1	115.1	69.9	57.2	19.1	38.1	93.7	187.5	20.6	3.0	
211	2	9.8	2.59	8.88	2.30	6.38	7.44	5/8	1.21	0.88	4.96	3.00	2.50	0.88	1.71	3.94	7.88	0.81	0.12	
	2-3/16	9.3																		
	55mm	4.1	65.8	225.6	58.4	162.1	188.98	M16	30.7	22.4	126.0	76.2	63.5	22.4	43.4	100.1	200.2	20.6	3.0	
212	2-1/4	11.6	2.74	9.50	2.37	6.88	7.94	5/8	1.21	0.88	5.40	3.31	2.75	0.90	1.84	4.25	8.50	0.88	0.12	
	2-7/16	11.0																		
	60mm	5.0	69.6	241.3	60.2	174.8	201.7	M16	30.7	22.4	137.2	84.1	69.9	22.9	46.7	108.0	215.9	22.4	3.0	
215	2-15/16	21.0	3.02	11.75	2.88	8.50	9.50	7/8	1.44	1.00	6.75	4.00	3.50	0.86	2.16	5.48	10.96	1.04	0.12	
	75mm	9.3	76.7	298.5	73.2	215.9	241.3	M22	36.6	25.4	171.5	101.6	88.9	21.8	54.9	139.2	278.4	26.4	3.0	
215 (SXRU)	2-15/16	21.0	3.02	11.75	2.88	8.50	9.50	7/8	1.44	1.00	6.50	4.00	3.25	0.86	2.16	5.48	10.96	1.04	0.12	
	75mm	9.3	76.7	298.5	73.2	215.9	241.3	M22	36.6	25.4	165.1	101.6	82.6	21.8	54.9	139.2	278.4	26.4	3.0	

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SELECTION/DIMENSIONS

Eccentric Collar Ball Bearings SXR NORMAL DUTY PILLOW BLOCK



Series	Shaft Size	Standard		With Flingers	
		Part No.	Description	Part No.	Description
203 (SXR)	1/2	131800	P2B-SXR-008	@	P2B-SXR-008-FF
	5/8	131801	P2B-SXR-010	@	P2B-SXR-010-FF
	17mm	@	P2B-SXR-17M	@	P2B-SXR-17M-FF
204	3/4	131830	P2B-SXRB-012	068195	P2B-SXRB-012-FF
	20mm	@	P2B-SXRB-20M	@	P2B-SXRB-20M-FF
205	7/8	131831	P2B-SXRB-014	@	P2B-SXRB-014-FF
	15/16	131832	P2B-SXRB-015	@	P2B-SXRB-015-FF
	1	131833	P2B-SXRB-100	068196	P2B-SXRB-100-FF
	25mm	@	P2B-SXRB-25M	@	P2B-SXRB-25M-FF
206	1-1/16	131834	P2B-SXRB-101	@	P2B-SXRB-101-FF
	1-1/8	131835	P2B-SXRB-102	068197	P2B-SXRB-102-FF
	1-3/16	131836	P2B-SXRB-103	068198	P2B-SXRB-103-FF
	1-1/4	068743	P2B-SXRB-104S	@	P2B-SXRB-104S-FF
207	30mm	@	P2B-SXRB-30M	@	P2B-SXRB-30M-FF
	1-1/4	131837	P2B-SXRB-104	068199	P2B-SXRB-104-FF
	1-5/16	131838	P2B-SXRB-105	@	P2B-SXRB-105-FF
	1-3/8	131839	P2B-SXRB-106	068200	P2B-SXRB-106-FF
	1-7/16	131840	P2B-SXRB-107	068201	P2B-SXRB-107-FF
	35mm	@	P2B-SXRB-35M	@	P2B-SXRB-35M-FF

@ Assembled to order

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SELECTION/DIMENSIONS



Eccentric Collar Ball Bearings SXRБ NORMAL DUTY PILLOW BLOCK

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Series	Shaft Size	Weight lbs. kg.	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S	U	V	W	X	
						min.	max.													
203 (SXR)	1/2	1.2	1.47	5.00	1.20	3.25	4.06	3/8	0.84	0.47	2.14	1.13	1.06	0.55	0.92	2.25	4.50	0.38	0.12	
	5/8	1.0																		
	17mm	.5	37.3	127.0	30.5	82.6	103.1	M10	21.3	11.9	54.4	28.7	26.9	14.0	23.4	57.2	114.3	9.7	3.0	
204	3/4	1.5	1.55	5.25	1.34	3.38	4.19	3/8	0.85	0.47	2.49	1.31	1.25	0.50	1.05	2.25	4.50	0.50	0.12	
	20mm	.7	39.4	133.4	34.0	85.9	106.4	M10	21.6	11.9	63.2	33.3	31.8	12.7	26.7	57.2	114.3	12.7	3.0	
205	7/8	1.8	1.62	5.50	1.40	3.69	4.50	3/8	0.85	0.45	2.64	1.50	1.31	0.56	1.06	2.50	5.00	0.50	0.12	
	15/16	1.7																		
	1	1.6																		
206	25mm	.8	41.1	139.7	35.6	93.7	114.3	M10	21.6	11.4	67.1	38.1	33.3	14.2	26.9	63.5	127.0	12.7	3.0	
	1-1/16	2.7	1.77	6.25	1.75	4.25	5.00	1/2	0.94	0.62	3.19	1.75	1.56	0.58	1.19	2.88	5.76	0.56	0.12	
	1-1/8	2.6																		
	1-3/16	2.5																		
207	1-1/4	4.4	1.95	6.50	1.75	4.68	5.44	1/2	0.94	0.65	3.69	2.13	1.81	0.67	1.28	2.91	5.82	0.56	0.12	
	1-5/16	4.3																		
	1-3/8	4.2																		
207	1-7/16	4.1																		
	35mm	1.9	49.5	165.1	44.5	118.9	138.2	M12	23.9	16.5	93.7	54.1	46.0	17.0	32.5	73.9	147.8	14.2	3.0	

Take-Up Frames

Engineering

Part Number Index

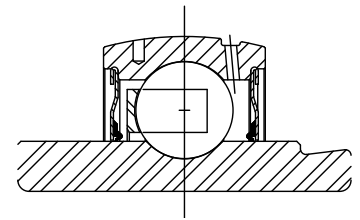
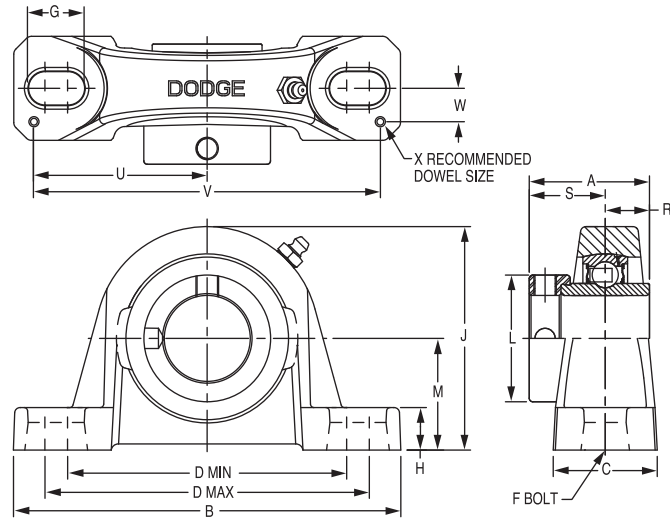
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SELECTION/DIMENSIONS



Eccentric Collar Ball Bearings SXRБ NORMAL DUTY PILLOW BLOCK



Series	Shaft Size	Standard		With Flingers	
		Part No.	Description	Part No.	Description
208	1-1/2	131841	P2B-SXRБ-108	068202	P2B-SXRБ-108-FF
	40mm	125660	P2B-SXRБ-40M	@	P2B-SXRБ-40M-FF
209	1-5/8	131842	P2B-SXRБ-110	068203	P2B-SXRБ-110-FF
	1-11/16	131843	P2B-SXRБ-111	068204	P2B-SXRБ-111-FF
	1-3/4	131844	P2B-SXRБ-112	068205	P2B-SXRБ-112-FF
	45mm	@	P2B-SXRБ-45M	@	P2B-SXRБ-45M-FF
210	1-15/16	131845	P2B-SXRБ-115	068206	P2B-SXRБ-115-FF
	2	131846	P2B-SXRБ-200	@	P2B-SXRБ-200-FF
	50mm	@	P2B-SXRБ-50M	@	P2B-SXRБ-50M-FF
211	2	131340	P2B-SXRБ-200L	@	P2B-SXRБ-200L-FF
	2-3/16	131847	P2B-SXRБ-203	@	P2B-SXRБ-203-FF
	55mm	@	P2B-SXRБ-55M	@	P2B-SXRБ-55M-FF
212	2-1/4	131848	P2B-SXRБ-204	@	P2B-SXRБ-204-FF
	2-7/16	131849	P2B-SXRБ-207	@	P2B-SXRБ-207-FF
215	60mm	@	P2B-SXRБ-60M	@	P2B-SXRБ-60M-FF
	2-15/16	131434	P2B-SXRБ-215	@	P2B-SXRБ-215-FF
	75mm	@	P2B-SXRБ-75M	@	P2B-SXRБ-75M-FF

@ Assembled to order

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SELECTION/DIMENSIONS



Eccentric Collar Ball Bearings SXR Normal Duty Pillow Block

Eccentric Collar Ball Bearing
Setscrew VSC Ball Bearing
Eccentric SXV Collar Ball Bearing
Take-Up Frames
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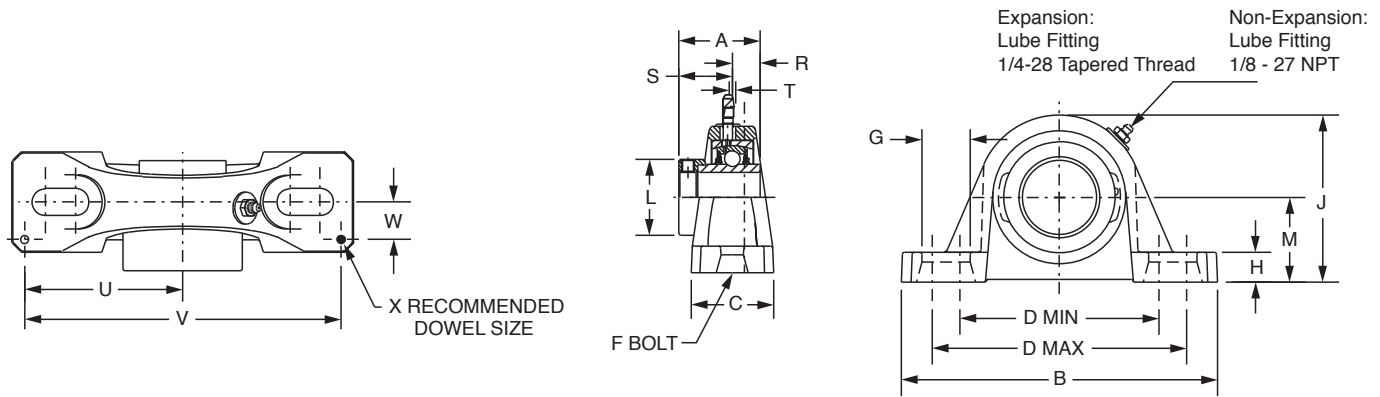
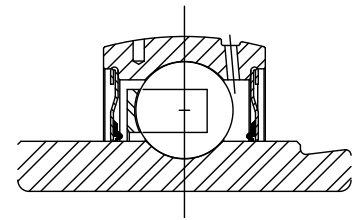
Series	Shaft Size	Weight lbs. kg.	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S	U	V	W	X
						min.	max.												
208	1-1/2	5.0	2.12	7.25	1.93	5.18	5.88	1/2	0.91	0.75	4.00	2.38	1.94	0.75	1.37	3.26	6.52	0.69	0.12
	40mm	2.2	53.8	184.2	49.0	131.6	149.4	M12	23.1	19.1	101.6	60.5	49.3	19.1	34.8	82.8	165.6	17.5	3.0
209	1-5/8	6.4	2.13	7.44	2.00	5.50	6.19	1/2	0.90	0.69	4.21	2.50	2.06	0.75	1.38	3.38	6.76	0.69	0.12
	1-11/16	6.3																	
	1-3/4	6.2																	
210	45mm	2.8	54.1	189.0	50.8	139.7	157.2	M12	22.9	17.5	106.9	63.5	52.3	19.1	35.1	85.9	171.7	17.5	3.0
	1-15/16	7.2	2.25	8.12	2.25	6.00	6.68	5/8	1.02	0.68	4.47	2.75	2.19	0.75	1.50	3.69	7.38	0.81	0.12
	2	7.0																	
211	50mm	3.2	57.2	206.2	57.2	152.4	169.7	M16	25.9	17.3	113.5	69.9	55.6	19.1	38.1	93.7	187.5	20.6	3.0
	2	9.5	2.59	8.88	2.30	6.38	7.44	5/8	1.21	0.81	4.90	3.00	2.44	0.88	1.71	3.94	7.88	0.81	0.12
	2-3/16	9.0																	
212	55mm	4.2	65.8	225.6	58.4	162.1	189.0	M16	30.7	20.6	124.5	76.2	62.0	22.4	43.4	100.1	200.2	20.6	3.0
	2-1/4	11.4	2.74	9.50	2.37	6.88	7.94	5/8	1.21	0.81	5.34	3.31	2.69	0.90	1.84	4.25	8.50	0.88	0.12
	2-7/16	10.4																	
215	60mm	5.1	69.6	241.3	60.2	174.8	201.7	M16	30.7	20.6	135.6	84.1	68.3	22.9	46.7	108.0	215.9	22.4	3.0
	2-15/16	21.0	3.02	11.75	2.88	8.50	9.50	7/8	1.44	1.06	6.56	4.00	3.31	0.86	2.16	5.48	10.96	1.04	0.12
	75mm	9.3	76.7	298.5	73.2	215.9	241.3	M22	36.6	26.9	166.6	101.6	84.1	21.8	54.9	139.2	278.4	26.4	3.0

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SELECTION/DIMENSIONS

Eccentric Collar Ball Bearings SXRH-E EXPANSION AND SXR NON-EXPANSION NORMAL DUTY PILLOW BLOCKS



Series	Shaft Size	Expansion		Non-Expansion	
		Part Number	Description	Part Number	Description
206	1 1/16	@	P2B-SXRH-101-E	-----	-----
	1 1/8	@	P2B-SXRH-102-E	-----	-----
	1 3/16	126415	P2B-SXRH-103-E	129218	P2B-GTM-103
	1 1/4	@	P2B-SXRH-104S-E	129161	P2B-GT-104
	30mm	@	<i>P2B-SXRH-30M-E</i>	129049	<i>P2B-GTM-30M</i>
207	1 1/4	@	P2B-SXRH-104-E	-----	-----
	1 5/16	@	P2B-SXRH-105-E	-----	-----
	1 3/8	@	P2B-SXRH-106-E	-----	-----
	1 7/16	126416	P2B-SXRH-107-E	129219	P2B-GTM-107
	35mm	@	<i>P2B-SXRH-35M-E</i>	136259	<i>P2B-GTM-35M</i>
209	1 5/8	@	P2B-SXRH-110-E	-----	-----
	1 11/16	@	P2B-SXRH-111-E	129221	P2B-GTM-111
	1 3/4	062500	P2B-SXRH-112-E	129222	P2B-GTM-112
	45mm	@	<i>P2B-SXRH-45M-E</i>	136261	<i>P2B-GTM-45M</i>
210	1 15/16	126417	P2B-SXRH-115-E	129223	P2B-GTM-115
	2	@	P2B-SXRH-200-E	129224	P2B-GTM-200
	50mm	@	<i>P2B-SXRH-50M-E</i>	136262	<i>P2B-GTM-50M</i>
211	2 3/16	126418	P2B-SXRH-203-E	129225	P2B-GTM-203
	55mm	@	<i>P2B-SXRH-55M-E</i>	136263	<i>P2B-GTM-55M</i>
212	2 7/16	126419	P2B-SXRH-207-E	129227	P2B-GTM-207
	60mm	@	<i>P2B-SXRH-60M-E</i>	068071	<i>P2B-GTM-60M</i>

@ Assembled to order

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SELECTION/DIMENSIONS



Eccentric Collar Ball Bearings SXRH-E EXPANSION AND SXR NON-EXPANSION NORMAL DUTY PILLOW BLOCKS

Series	Shaft Size	Weight lbs. kg	A	B	C	D		F Bolt Dia.	G	H
						min.	max.			
206	1-1/16	5.4	1.77	6.50	1.75	4.68	5.44	1/2	0.94	0.71
	1-1/8	5.3								
	1-3/16	5.2								
	1-1/4	5.1								
	30mm	2.3	45.0	165.1	44.5	118.9	138.2	M12	23.9	18.0
207	1-1/4	7.5	1.95	7.25	1.93	5.18	5.88	1/2	0.91	0.93
	1-5/16	7.4								
	1-3/8	7.3								
	1-7/16	7.2								
	35mm	3.3	49.5	184.2	49.0	131.6	149.4	M12	23.1	23.6
209	1-5/8	9.3	2.13	8.12	2.25	6.00	6.68	5/8	1.02	0.75
	1-11/16	9.2								
	1-3/4	9.1								
	45mm	4.1	54.1	206.2	57.2	152.4	169.7	M16	25.9	19.1
210	1-15/16	11.1	2.25	8.88	2.30	6.38	7.44	5/8	1.21	0.88
	2	11.0								
	50mm	5.0	57.2	225.6	58.4	162.1	189.0	M16	30.7	22.4
211	2-3/16	16.3	2.59	9.50	2.37	6.88	7.94	5/8	1.21	0.88
	55mm	7.4	65.8	241.3	60.2	174.8	201.7	M16	30.7	22.4
212	2-7/16	21.4	2.74	10.75	2.69	7.50	8.50	3/4	1.32	0.94
	60mm	9.7	69.6	273.1	68.3	190.5	215.9	M18	33.5	23.8

Series	Shaft Size	J	L	M	R	S	T Total Expansion	U	V	W	X
206	1-1/16	3.75	1.75	1.88	0.58	1.19	0.16	2.91	5.82	0.56	0.12
	1-1/8										
	1-3/16										
	1-1/4										
	30mm	95.3	44.5	47.8	14.7	30.2	4.1	73.9	147.8	14.2	3.0
207	1-1/4	4.19	2.13	2.13	0.67	1.28	0.16	3.26	6.52	0.69	0.12
	1-5/16										
	1-3/8										
	1-7/16										
	35mm	106.4	54.1	54.1	17.0	32.5	4.1	82.8	165.6	17.5	3.0
209	1-5/8	4.53	2.50	2.25	0.75	1.38	0.25	3.69	7.38	0.81	0.12
	1-11/16										
	1-3/4										
	45mm	115.1	63.5	57.2	19.1	35.1	6.4	93.7	187.5	20.6	3.0
210	1-15/16	4.96	2.75	2.50	0.75	1.50	0.22	3.94	7.88	0.81	0.12
	2										
	50mm	126.0	69.9	63.5	19.1	38.1	5.6	100.1	200.2	20.6	3.0
211	2-3/16	5.40	3.00	2.75	0.88	1.71	0.22	4.25	8.50	0.88	0.12
	55mm	137.2	76.2	69.9	22.4	43.4	5.6	108.0	215.9	22.4	3.0
212	2-7/16	6.09	3.31	3.00	0.90	1.84	0.22	4.88	9.76	0.94	0.12
	60mm	154.7	84.1	76.2	22.9	46.7	5.6	124.0	247.9	23.9	3.0

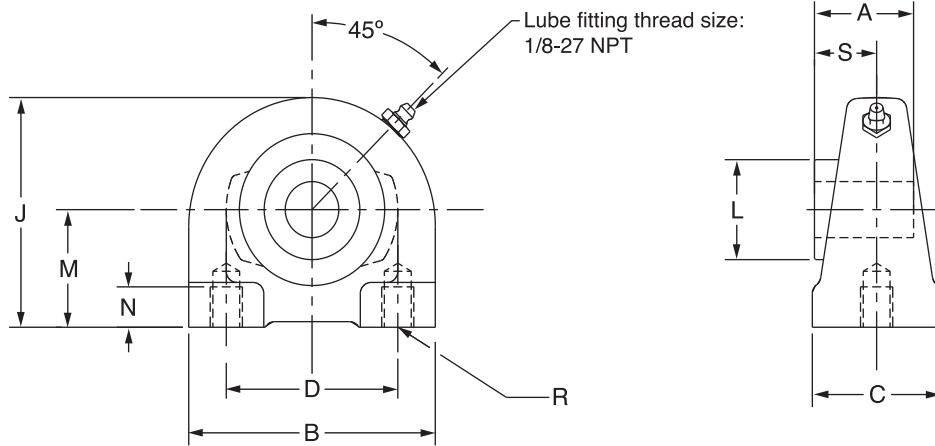
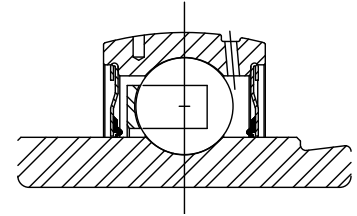
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Eccentric Collar Ball Bearing
 Setscrew VSC Ball Bearing
 Eccentric SXV Collar Ball Bearing
 Take-Up Frames
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SELECTION/DIMENSIONS

Eccentric Collar Ball Bearings SXR NORMAL DUTY TAPPED BASE PILLOW BLOCKS



Series	Shaft Size	Part No.	Description
204	3/4	053219	TB-SXR-012
	20mm	053411	TB-SXR-20M
205	7/8	@	TB-SXR-014
	15/16	@	TB-SXR-015
	1	051885	TB-SXR-100
	25mm	053412	TB-SXR-25M
206	1-1/16	@	TB-SXR-101
	1-1/8	053339	TB-SXR-102
	1-3/16	057692	TB-SXR-103
	1-1/4	067926	TB-SXR-104S
	30mm	053413	TB-SXR-30M
207	1-1/4	062307	TB-SXR-104
	1-5/16	@	TB-SXR-105
	1-3/8	064536	TB-SXR-106
	1-7/16	049802	TB-SXR-107
	35mm	053414	TB-SXR-35M
208	1-1/2	064910	TB-SXR-108
	40mm	053415	TB-SXR-40M
209	1-5/8	@	TB-SXR-110
	1-11/16	068118	TB-SXR-111
	1-3/4	049787	TB-SXR-112
	45mm	053416	TB-SXR-45M
210	1-15/16	049803	TB-SXR-115
	2	@	TB-SXR-200
	50mm	053417	TB-SXR-50M
211	2	@	TB-SXR-200L
	2-3/16	@	TB-SXR-203
	55mm	053418	TB-SXR-55M

@ Assembled to order.

SELECTION/DIMENSIONS



Eccentric Collar Ball Bearings SXR NORMAL DUTY TAPPED BASE PILLOW BLOCKS

Series	Shaft Size	Weight lbs. kg	A	B	C	D	J	L	M	N Min. Tap Depth	R Bolt Hole UNC-Thread	S
204	3/4	1.5	1.55	2.88	1.50	2.00	2.56	1.31	1.31	0.50	3/8-16	1.05
	20mm	0.6	39.4	73.2	38.1	50.8	65.0	33.3	33.4	12.7	M8x1.25	26.7
205	7/8	2.2	1.62	3.00	1.50	2.00	2.81	1.50	1.44	0.50	3/8-16	1.06
	15/16	2.1										
	1	2.0										
206	25mm	0.8	41.1	76.2	38.1	50.8	71.4	38.1	36.5	12.7	M10x1.5	26.9
	1-1/16	3.2	1.77	4.00	1.50	3.00	3.38	1.75	1.69	0.63	7/16-14	1.19
	1-1/8	3.0										
	1-3/16	2.8										
207	1-1/4	4.4	1.95	4.25	1.88	3.25	3.75	2.13	1.88	0.75	1/2-13	1.28
	1-5/16	4.2										
	1-3/8	4										
	1-7/16	3.8										
208	35mm	1.4	49.5	108.0	47.8	82.6	95.3	54.1	47.6	19.1	M10x1.5	32.5
	1-1/2	4.8	2.12	4.63	1.88	3.50	3.94	2.38	1.94	0.75	1/2-13	1.37
	40mm	1.8	53.8	117.6	47.8	88.9	100.1	60.5	49.2	19.1	M12x1.75	34.8
209	1-5/8	5.9	2.13	5.00	2.00	3.75	4.25	2.50	2.13	0.75	1/2-13	1.38
	1-11/16	5.7										
	1-3/4	5.5										
210	45mm	2.1	54.1	127.0	50.8	95.3	108.0	63.5	54.0	19.1	M12x1.75	35.1
	1-15/16	6.5	2.25	5.50	2.00	4.00	4.63	2.75	2.25	0.88	5/8-11	1.50
	2	6.3										
211	50mm	2.4	57.2	139.7	50.8	101.6	117.6	69.9	57.2	22.4	M16x2	38.1
	2	9.2	2.59	5.50	2.00	4.00	4.63	3.00	2.25	0.88	5/8-11	1.71
	2-3/16	9										
	55mm	3.3	65.8	139.7	50.8	101.6	117.6	76.2	57.2	22.4	M16x2	43.4

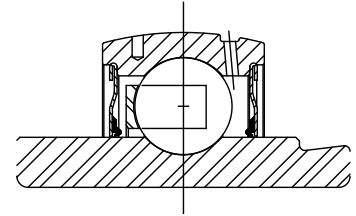
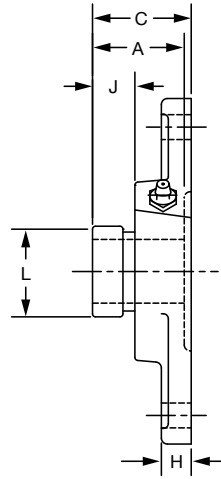
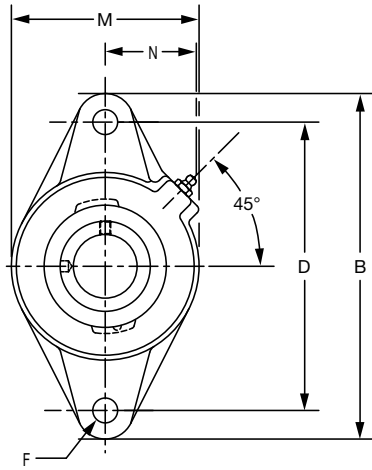
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SELECTION/DIMENSIONS

Eccentric Collar Ball Bearings SXR NORMAL DUTY 2-BOLT FLANGE BEARINGS



Series	Shaft Size	Standard		No Lube/Sealed for Life (-NL)		With Flingers	
		Part No.	Description	Part No.	Description	Part No.	Description
203	1/2	131050	F2B-SXR-008	@	F2B-SXR-008-NL	@	F2B-SXR-008-FF
	5/8	131052	F2B-SXR-010	131079	F2B-SXR-010-NL	@	F2B-SXR-010-FF
	17mm	125677	F2B-SXR-17M	@	F2B-SXR-17M-NL	@	F2B-SXR-17M-FF
204	3/4	131054	F2B-SXR-012	@	F2B-SXR-012-NL	@	F2B-SXR-012-FF
	20mm	125678	F2B-SXR-20M	@	F2B-SXR-20M-NL	@	F2B-SXR-20M-FF
205	7/8	131056	F2B-SXR-014	@	F2B-SXR-014-NL	@	F2B-SXR-014-FF
	15/16	131057	F2B-SXR-015	@	F2B-SXR-015-NL	@	F2B-SXR-015-FF
	1	131058	F2B-SXR-100	@	F2B-SXR-100-NL	050951	F2B-SXR-100-FF
	25mm	125679	F2B-SXR-25M	@	F2B-SXR-25M-NL	@	F2B-SXR-25M-FF
206	1-1/16	131059	F2B-SXR-101	@	F2B-SXR-101-NL	@	F2B-SXR-101-FF
	1-1/8	131060	F2B-SXR-102	@	F2B-SXR-102-NL	@	F2B-SXR-102-FF
	1-3/16	131061	F2B-SXR-103	065635	F2B-SXR-103-NL	053617	F2B-SXR-103-FF
	1-1/4	049879	F2B-SXR-104S	068866	F2B-SXR-104S-NL	@	F2B-SXR-104S-FF
	30mm	125680	F2B-SXR-30M	@	F2B-SXR-30M-NL	@	F2B-SXR-30M-FF
207	1-1/4	131063	F2B-SXR-104	@	F2B-SXR-104-NL	130880	F2B-SXR-104-FF
	1-5/16	131064	F2B-SXR-105	@	F2B-SXR-105-NL	@	F2B-SXR-105-FF
	1-3/8	131065	F2B-SXR-106	@	F2B-SXR-106-NL	068213	F2B-SXR-106-FF
	1-7/16	131066	F2B-SXR-107	050839	F2B-SXR-107-NL	053326	F2B-SXR-107-FF
208	35mm	125681	F2B-SXR-35M	@	F2B-SXR-35M-NL	@	F2B-SXR-35M-FF
	1-1/2	131067	F2B-SXR-108	@	F2B-SXR-108-NL	068214	F2B-SXR-108-FF
209	40mm	125682	F2B-SXR-40M	@	F2B-SXR-40M-NL	@	F2B-SXR-40M-FF
	1-5/8	131070	F2B-SXR-110	@	F2B-SXR-110-NL	@	F2B-SXR-110-FF
	1-11/16	131071	F2B-SXR-111	052729	F2B-SXR-111-NL	@	F2B-SXR-111-FF
	1-3/4	131072	F2B-SXR-112	@	F2B-SXR-112-NL	068215	F2B-SXR-112-FF
210	45mm	125683	F2B-SXR-45M	@	F2B-SXR-45M-NL	@	F2B-SXR-45M-FF
	1-15/16	131075	F2B-SXR-115	056784	F2B-SXR-115-NL	@	F2B-SXR-115-FF
	2	131077	F2B-SXR-200	@	F2B-SXR-200-NL	@	F2B-SXR-200-FF
211	50mm	125684	F2B-SXR-50M	@	F2B-SXR-50M-NL	@	F2B-SXR-50M-FF
	2	@	F2B-SXR-200L	@	F2B-SXR-200L-NL	@	F2B-SXR-200L-FF
	2-3/16	131074	F2B-SXR-203	@	F2B-SXR-203-NL	068216	F2B-SXR-203-FF
55mm	056862	F2B-SXR-55M	@	F2B-SXR-55M-NL	@	F2B-SXR-55M-FF	

@ Assembled to order

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SELECTION/DIMENSIONS



Eccentric Collar Ball Bearings SXR NORMAL DUTY 2-BOLT FLANGE BEARINGS

Series	Shaft Size	Weight lbs kg	A	B	C	D	F Bolt Dia.	H	J	L	M	N
203	1/2	0.9	1.47	3.88	1.45	3.00	3/8	0.38	0.61	1.13	2.13	1.13
	5/8	0.8										
	17mm	0.4	37.3	98.6	36.8	76.2	M10	9.7	15.5	28.7	54.1	28.7
204	3/4	1.2	1.55	4.41	1.66	3.53	3/8	0.50	0.68	1.31	2.38	1.50
	20mm	0.5	39.4	112.0	42.2	89.7	M10	12.7	17.3	33.3	60.5	38.1
205	7/8	1.7	1.62	4.88	1.65	3.89	7/16	0.52	0.70	1.50	2.75	1.44
	15/16	1.6										
	1	1.5										
206	25mm	0.7	41.1	124.0	41.9	98.8	M10	13.2	17.8	38.1	69.9	36.6
	1-1/16	2.4	1.77	5.56	1.81	4.59	7/16	0.50	0.74	1.75	3.13	1.56
	1-1/8	2.3										
207	1-3/16	2.2										
	1-1/4	2.1										
	30mm	1.0	45.0	141.2	46.0	116.7	M10	12.7	18.8	44.5	79.5	39.6
208	1-1/4	3.6	1.95	6.13	1.99	5.12	1/2	0.56	0.77	2.13	3.75	1.84
	1-5/16	3.5										
	1-3/8	3.4										
209	1-7/16	3.3										
	35mm	1.5	49.5	155.7	50.5	130.0	M12	14.2	19.6	54.1	95.3	46.7
	1-1/2	4.3	2.12	6.75	2.15	5.66	1/2	0.56	0.81	2.38	4.13	1.83
210	40mm	1.9	53.8	171.5	54.6	143.8	M12	14.2	20.6	60.5	104.9	46.5
	1-5/8	5.3	2.13	7.06	2.18	5.84	1/2	0.63	0.77	2.50	4.38	1.91
	1-11/16	5.1										
211	1-3/4	4.9										
	45mm	2.2	54.1	179.3	55.4	148.3	M14	16.0	19.6	63.5	111.3	48.5
	1-15/16	5.8	2.25	7.44	2.33	6.19	1/2	0.63	0.86	2.75	4.56	2.03
211	2	5.6										
	50mm	2.6	57.2	189.0	59.2	157.2	M16	16.0	21.8	69.9	115.8	51.6
	2	7.8	2.59	8.63	2.65	7.25	5/8	0.67	1.05	3.00	5.25	2.27
211	2-3/16	7.6										
	55mm	3.5	65.8	219.2	67.3	184.2	M16	17.0	26.7	76.2	133.4	57.7

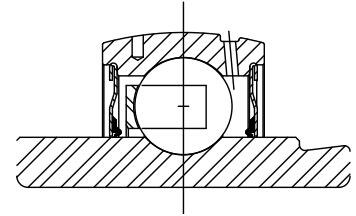
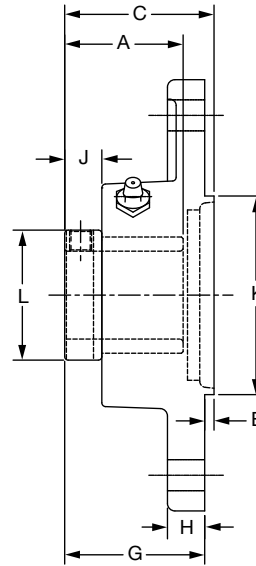
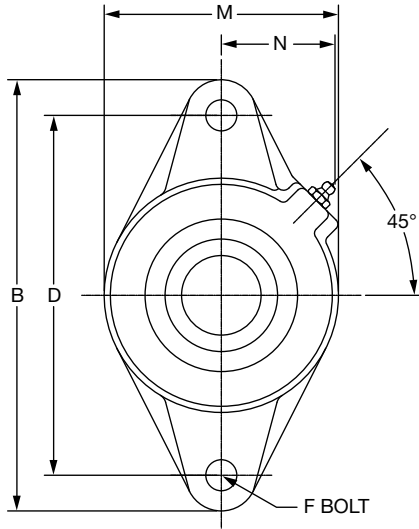
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SELECTION/DIMENSIONS

Eccentric Collar Ball Bearings SXR NORMAL DUTY 2-BOLT PILOTED FLANGE BEARINGS



Series	Shaft Size	Part No.	Description
204	3/4	@	F2BZ-SXR-012
	20mm	130831	F2BZ-SXR-20M
205	7/8	@	F2BZ-SXR-014
	15/16	@	F2BZ-SXR-015
	1	064289	F2BZ-SXR-100
206	25mm	130832	F2BZ-SXR-25M
	1-1/8	@	F2BZ-SXR-102
	1-3/16	@	F2BZ-SXR-103
	1-1/4	@	F2BZ-SXR-104S
207	30mm	130833	F2BZ-SXR-30M
	1-1/4	@	F2BZ-SXR-104
	1-3/8	@	F2BZ-SXR-106
	1-7/16	@	F2BZ-SXR-107
208	35mm	130834	F2BZ-SXR-35M
	1-1/2	068901	F2BZ-SXR-108
209	40mm	130835	F2BZ-SXR-40M
	1-5/8	@	F2BZ-SXR-110L
	1-11/16	@	F2BZ-SXR-111
	1-3/4	@	F2BZ-SXR-112
210	45mm	130836	F2BZ-SXR-45M
	1-15/16	@	F2BZ-SXR-115
	2	@	F2BZ-SXR-200
	50mm	130837	F2BZ-SXR-50M

@ Assembled to order

SELECTION/DIMENSIONS



Eccentric Collar Ball Bearings SXR NORMAL DUTY 2-BOLT PILOTED FLANGE BEARINGS

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Series	Shaft Size	Weight lbs kg	A	B	C	D	E	F Bolt Dia.	G	H	J	K	L	M	N
204	3/4	1.3	1.55	4.41	1.80	3.53	0.14	3/8	1.66	0.50	0.68	2.165/2.163	1.31	2.38	1.50
	20mm	0.6	39.4	112.0	45.7	89.7	3.6	M10	42.2	12.7	17.3	54.99/54.94	33.3	60.5	38.1
205	7/8	1.6	1.62	4.88	1.79	3.89	0.14	7/16	1.65	0.52	0.70	2.362/2.360	1.50	2.75	1.44
	15/16 1 25mm	0.7	41.1	124.0	45.5	98.8	3.6	M10	41.9	13.2	17.8	59.99/59.94	38.1	69.9	36.6
206	1-1/8	2.1	1.77	5.56	1.92	4.59	0.12	7/16	1.81	0.50	0.74	3.150/3.148	1.75	3.13	1.56
	1-3/16 1-1/4 30mm	0.9	45.0	141.2	48.8	116.7	3.0	M10	46.0	12.7	18.8	80.01/79.96	44.5	79.5	39.6
207	1-1/4	3.1	1.95	6.13	2.14	5.12	0.16	1/2	1.99	0.56	0.77	3.543/3.541	2.13	3.75	1.84
	1-3/8 1-7/16 35mm	1.3	49.5	155.7	54.4	130.0	4.1	M12	50.5	14.2	19.6	89.99/89.94	54.1	95.3	46.7
208	1-1/2	4.3	2.12	6.75	2.31	5.66	0.16	1/2	2.15	0.56	0.81	3.937/3.935	2.38	4.13	1.83
	40mm	1.9	53.8	171.5	58.7	143.8	4.1	M12	54.6	14.2	20.6	100.00/99.95	60.5	104.9	46.5
209	1-5/8	4.7	2.13	7.06	2.34	5.84	0.16	1/2	2.18	0.63	0.77	4.134/4.132	2.50	4.38	1.91
	1-11/16 1-3/4 45mm	2.0	54.1	179.3	59.4	148.3	4.1	M14	55.4	16.0	19.6	105.00/104.95	63.5	111.3	48.5
210	1-15/16	5.2	2.25	7.44	2.49	6.19	0.16	1/2	2.33	0.63	0.86	4.134/4.132	2.75	4.56	2.03
	2 50mm	2.1	57.2	189.0	63.2	157.2	4.1	M16	59.2	16.0	21.8	105.00/104.95	69.9	115.8	51.6

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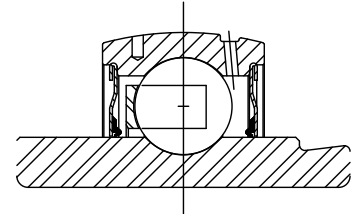
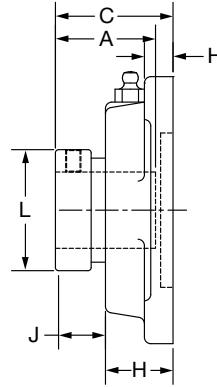
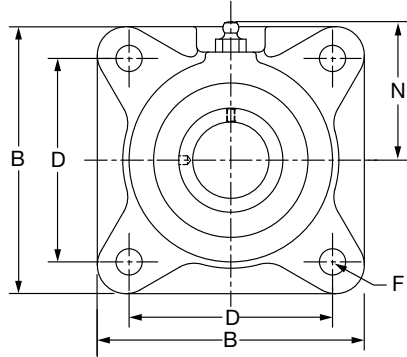
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SELECTION/DIMENSIONS

Eccentric Collar Ball Bearings SXR NORMAL DUTY 4-BOLT FLANGE BEARINGS



Series	Shaft Size	Standard		With Flingers	
		Part No.	Description	Part No.	Description
203	1/2	131100	F4B-SXR-008	@	F4B-SXR-008-FF
	5/8	131102	F4B-SXR-010	@	F4B-SXR-010-FF
	17mm	125666	<i>F4B-SXR-17M</i>	@	<i>F4B-SXR-17M-FF</i>
204	3/4	131104	F4B-SXR-012	@	F4B-SXR-012-FF
	20mm	125667	<i>F4B-SXR-20M</i>	@	<i>F4B-SXR-20M-FF</i>
205	7/8	131106	F4B-SXR-014	@	F4B-SXR-014-FF
	15/16	131107	F4B-SXR-015	@	F4B-SXR-015-FF
	1	131108	F4B-SXR-100	068207	F4B-SXR-100-FF
	25mm	125668	<i>F4B-SXR-25M</i>	@	<i>F4B-SXR-25M-FF</i>
206	1-1/16	131109	F4B-SXR-101	@	F4B-SXR-101-FF
	1-1/8	131110	F4B-SXR-102	068208	F4B-SXR-102-FF
	1-3/16	131111	F4B-SXR-103	@	F4B-SXR-103-FF
	1-1/4	064929	F4B-SXR-104S	@	F4B-SXR-104S-FF
	30mm	125669	<i>F4B-SXR-30M</i>	@	<i>F4B-SXR-30M-FF</i>
207	1-1/4	131113	F4B-SXR-104	068209	F4B-SXR-104-FF
	1-5/16	131114	F4B-SXR-105	@	F4B-SXR-105-FF
	1-3/8	131115	F4B-SXR-106	@	F4B-SXR-106-FF
	1-7/16	131116	F4B-SXR-107	@	F4B-SXR-107-FF
	35mm	125670	<i>F4B-SXR-35M</i>	@	<i>F4B-SXR-35M-FF</i>
208	1-1/2	131117	F4B-SXR-108	@	F4B-SXR-108-FF
	40mm	125671	<i>F4B-SXR-40M</i>	@	<i>F4B-SXR-40M-FF</i>
209	1-5/8	131120	F4B-SXR-110	068210	F4B-SXR-110-FF
	1-11/16	131121	F4B-SXR-111	068211	F4B-SXR-111-FF
	1-3/4	131122	F4B-SXR-112	068212	F4B-SXR-112-FF
	45mm	125672	<i>F4B-SXR-45M</i>	@	<i>F4B-SXR-45M-FF</i>
210	1-15/16	131125	F4B-SXR-115	@	F4B-SXR-115-FF
	2	131127	F4B-SXR-200	@	F4B-SXR-200-FF
	50mm	125673	<i>F4B-SXR-50M</i>	@	<i>F4B-SXR-50M-FF</i>
211	2	131343	F4B-SXR-200L	@	F4B-SXR-200L-FF
	2-3/16	131130	F4B-SXR-203	@	F4B-SXR-203-FF
	55mm	125674	<i>F4B-SXR-55M</i>	@	<i>F4B-SXR-55M-FF</i>
212	2-1/4	131132	F4B-SXR-204	@	F4B-SXR-204-FF
	2-7/16	131135	F4B-SXR-207	@	F4B-SXR-207-FF
	60mm	125675	<i>F4B-SXR-60M</i>	@	<i>F4B-SXR-60M-FF</i>
215	2-15/16	131137	F4B-SXR-215	@	F4B-SXR-215-FF
	75mm	125676	<i>F4B-SXR-75M</i>	@	<i>F4B-SXR-75M-FF</i>

@ Assembled to order

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SELECTION/DIMENSIONS



Eccentric Collar Ball Bearings SXR NORMAL DUTY 4-BOLT FLANGE BEARINGS

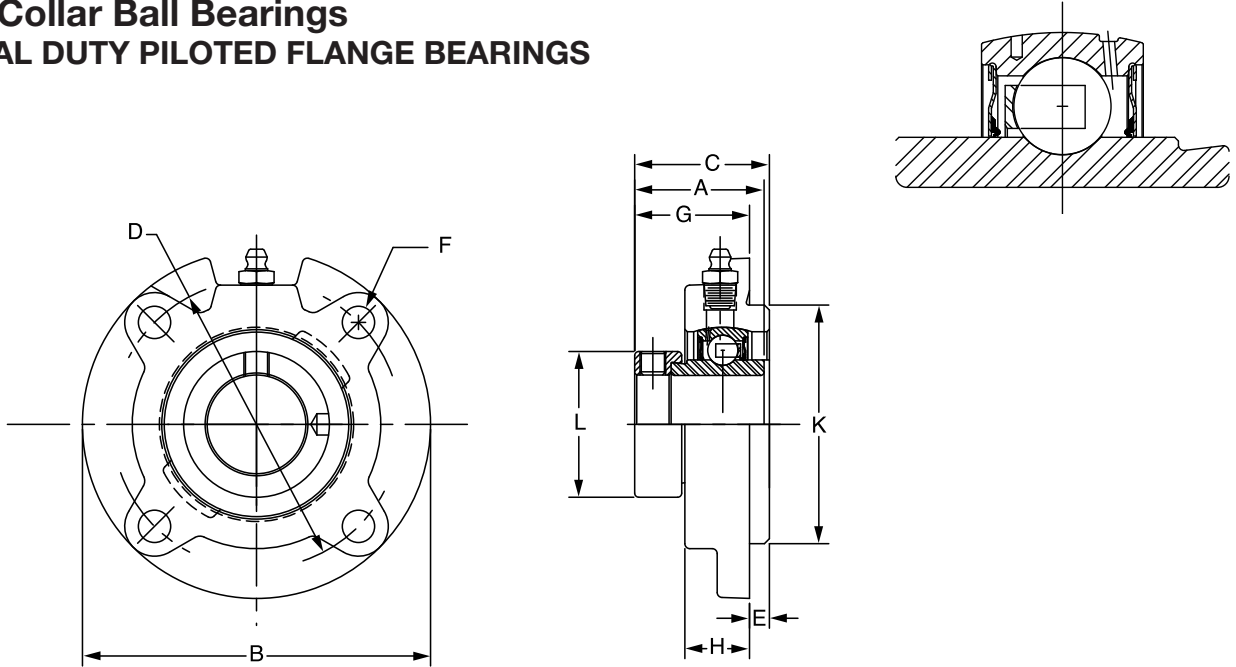
Series	Shaft Size	Weight lbs kg	A	B	C	D	F Bolt Dia.	H	J	L	N
203	1/2	1.2	1.47	3.00	1.45	2.13	3/8	0.44	0.61	1.13	1.69
	5/8	1.1									
	17mm	0.5	37.3	76.2	36.8	54.0	M10	11.2	15.5	28.7	42.9
204	3/4	1.6	1.55	3.38	1.66	2.50	3/8	0.44	0.68	1.31	1.94
	20mm	0.8	39.4	85.9	42.2	63.5	M10	11.2	17.3	33.3	49.3
205	7/8	2.3	1.62	3.75	1.65	2.75	7/16	0.50	0.70	1.50	2.06
	15/16	2.2									
	1	2.1									
206	25mm	0.9	41.1	95.3	41.9	69.9	M10	12.7	17.8	38.1	52.3
	1-1/16	3.1	1.77	4.25	1.81	3.25	7/16	0.50	0.74	1.75	2.19
	1-1/8	3.0									
	1-3/16	2.9									
207	1-1/4	2.8									
	30mm	1.3	45.0	108.0	46.0	82.6	M10	12.7	18.8	44.5	55.6
	1-1/4	4.2	1.95	4.75	1.99	3.63	1/2	0.56	0.77	2.13	2.44
	1-5/16	4.1									
	1-3/8	4.0									
208	1-7/16	3.9									
	35mm	1.8	49.5	120.7	50.5	92.1	M12	14.2	19.6	54.1	62.0
	1-1/2	5.1	2.12	5.13	2.15	4.00	1/2	0.56	0.81	2.38	2.38
209	40mm	2.3	53.8	130.3	54.6	101.6	M12	14.2	20.6	60.5	60.5
	1-5/8	6.4	2.13	5.38	2.18	4.13	1/2	0.63	0.77	2.50	2.75
	1-11/16	6.2									
	1-3/4	6.0									
210	45mm	2.7	54.1	136.7	55.4	104.8	M12	16.0	19.6	63.5	69.9
	1-15/16	7.0	2.25	5.63	2.33	4.38	5/8	0.63	0.86	2.75	2.88
	2	6.8									
211	50mm	3.1	57.2	143.0	59.2	111.1	M16	16.0	21.8	69.9	73.2
	2	10.2	2.59	6.50	2.65	5.13	5/8	0.69	1.05	3.00	3.25
	2-3/16	9.7									
212	55mm	4.4	65.8	165.1	67.3	130.2	M16	17.5	26.7	76.2	82.6
	2-1/4	11.8	2.74	6.88	2.81	5.63	5/8	0.69	1.10	3.31	3.50
	2-7/16	11.3									
215	60mm	6.0	69.6	174.8	71.4	141.2	M16	17.5	27.9	84.1	88.9
	2-15/16	18.2	3.02	7.75	3.58	6.00	3/4	1.00	1.33	4.00	3.88
	75mm	8.2	76.7	196.9	90.9	152.4	M18	25.4	33.8	101.6	98.6

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SELECTION/DIMENSIONS

Eccentric Collar Ball Bearings SXR NORMAL DUTY PILOTED FLANGE BEARINGS



Series	Shaft Size	Standard	
		Part No.	Description
206	1-1/16	@	FC-SXR-101
	1-1/8	@	FC-SXR-102
	1-3/16	@	FC-SXR-103
	1-1/4	068092	FC-SXR-104S
	30mm	130838	FC-SXR-30M
207	1-1/4	062899	FC-SXR-104
	1-5/16	@	FC-SXR-105
	1-3/8	@	FC-SXR-106
	1-7/16	064762	FC-SXR-107
208	35mm	130839	FC-SXR-35M
	1-1/2	049950	FC-SXR-108
	1-5/8	130840	FC-SXR-40M
209	1-5/8	@	FC-SXR-110
	1-11/16	049470	FC-SXR-111
	1-3/4	065666	FC-SXR-112
210	45mm	130841	FC-SXR-45M
	1-15/16	064178	FC-SXR-115
	2	064096	FC-SXR-200
211	50mm	130842	FC-SXR-50M
	2	052959	FC-SXR-200L
	2-3/16	049884	FC-SXR-203
212	55mm	065555	FC-SXR-55M
	2-1/4	@	FC-SXR-204
	2-7/16	052567	FC-SXR-207
	60mm	130843	FC-SXR-60M

@ Assembled to order

SELECTION/DIMENSIONS



Eccentric Collar Ball Bearings SXR NORMAL DUTY PILOTED FLANGE BEARINGS

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

Engineering

Part Number Index

Keyword Index

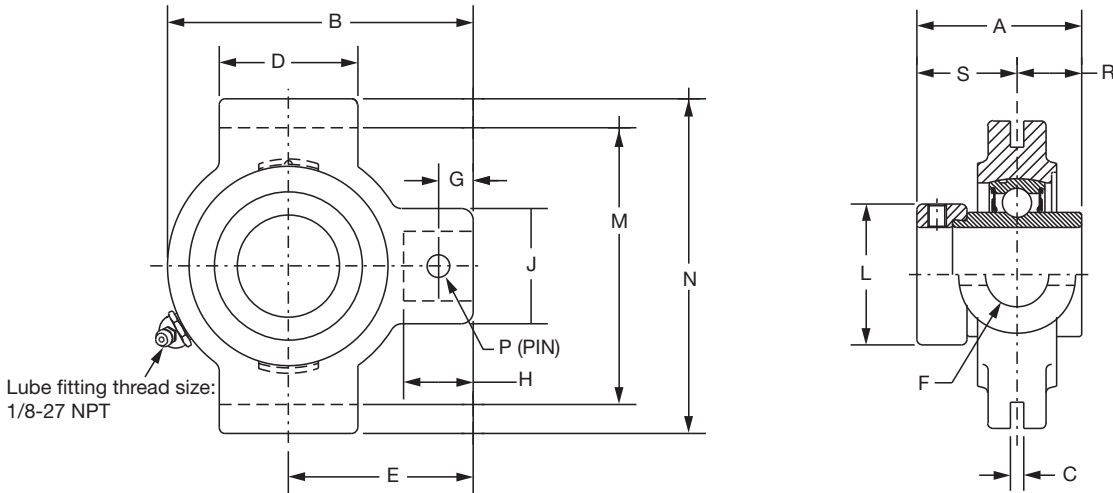
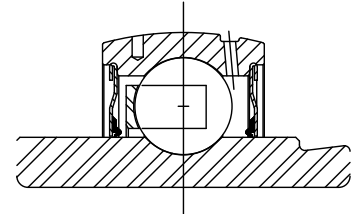
Series	Shaft Size	Weight lbs kg	A	B	C	D	E	F Bolt Dia.	G	H	K	L
206	1-1/16	3.4	1.77	4.38	1.78	3.63	0.25	3/8	1.53	0.81	3.000/2.998	1.75
	1-1/8	3.4										
	1-3/16	3.2										
	1-1/4	3.1										
	30mm	1.4	45.0	111.3	45.2	92.2	6.4	M10	38.9	20.6	76.20/76.15	44.5
207	1-1/4	4.6	1.95	5.00	2.01	4.13	0.38	3/8	1.63	0.84	3.375/3.373	2.13
	1-5/16	4.5										
	1-3/8	4.3										
	1-7/16	4.2										
	35mm	1.9	49.5	127.0	51.1	104.9	9.7	M10	41.4	21.3	85.73/85.67	54.1
208	1-1/2	5.1	2.12	5.25	2.15	4.38	0.44	7/16	1.72	0.89	3.625/3.623	2.38
	1-5/8											
	40mm	2.2	53.8	133.4	54.6	111.3	11.2	M12	43.7	22.6	92.08/92.02	60.5
209	1-5/8	6.1	2.13	5.75	2.14	4.75	0.44	1/2	1.70	0.91	4.000/3.998	2.50
	1-11/16	5.9										
	1-3/4	5.9										
	45mm	2.6	54.1	146.1	54.4	120.7	11.2	M12	43.2	23.1	101.60/101.55	63.5
210	1-15/16	7.1	2.25	6.13	2.29	5.13	0.47	1/2	1.82	0.92		2.75
	2	6.9									4.250/4.248	
	50mm	3.2	57.2	155.7	58.2	130.3	11.9	M12	46.2	23.4		69.9
211	2	8.4	2.59	6.38	2.71	5.38	0.63	1/2	2.09	1.00	107.95/107.90	3.00
	2-3/16	8.1									4.500/4.498	
	55mm	3.7	65.8	162.1	68.8	136.7	16.0	M12	53.1	25.4		76.2
212	2-1/4	10.7	2.74	7.13	2.97	6.00	0.88	1/2	2.10	1.00	114.30/114.25	3.31
	2-7/16	10.5									5.000/4.998	
	60mm	4.9	69.6	181.1	75.4	152.4	22.4	M12	53.3	25.4	127.00/126.95	84.1

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SELECTION/DIMENSIONS

Eccentric Collar Ball Bearings SXR NORMAL DUTY NARROW SLOT TAKE-UP BEARINGS



Series	Shaft Size	Standard	
		Part No.	Description
204	3/4	131154	NSTU-SXR-012
	7/8	131156	NSTU-SXR-014
205	15/16	131157	NSTU-SXR-015
	1	131158	NSTU-SXR-100
	1-1/16	131159	NSTU-SXR-101
206	1-1/8	131160	NSTU-SXR-102
	1-3/16	131161	NSTU-SXR-103
	1-1/4	@	NSTU-SXR-104S
	1-1/4	131163	NSTU-SXR-104
207	1-5/16	131164	NSTU-SXR-105
	1-3/8	131165	NSTU-SXR-106
	1-7/16	131166	NSTU-SXR-107
	1-1/2	131167	NSTU-SXR-108
209	1-5/8	131170	NSTU-SXR-110
	1-11/16	131171	NSTU-SXR-111
	1-3/4	131172	NSTU-SXR-112
210	1-15/16	131175	NSTU-SXR-115
	2	131177	NSTU-SXR-200
	2	@	NSTU-SXR-200L
211	2-3/16	131180	NSTU-SXR-203
	2-1/4	131182	NSTU-SXR-204
212	2-7/16	131185	NSTU-SXR-207

@ Assembled to order

SELECTION/DIMENSIONS



Eccentric Collar Ball Bearings SXR NORMAL DUTY NARROW SLOT TAKE-UP BEARINGS

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

Engineering

Part Number Index

Keyword Index

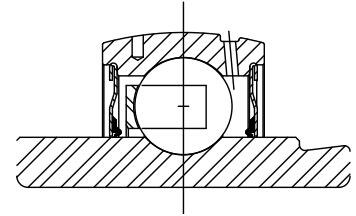
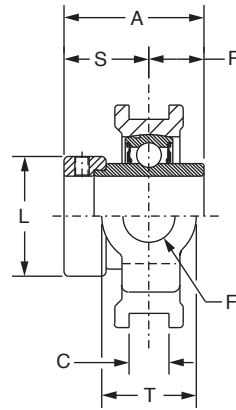
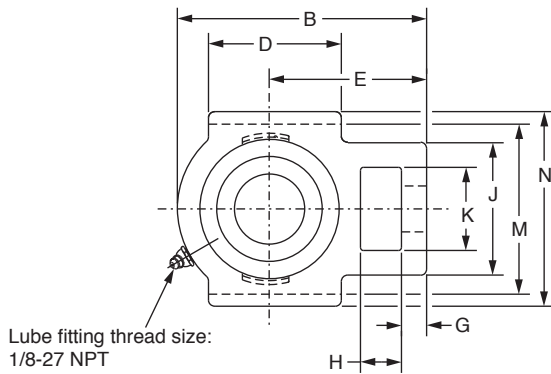
Series	Shaft Size	Weight lbs	Take-Up Frame Size	A	B	C	D	E	F Screw Dia.	G	H	J	L	M	N	P Pin Dia.	R	S
204	3/4	1.5	NS210	1.55	3.50	0.250	1.50	2.19	3/4	0.44	0.88	1.38	1.31	2.635/2.605	3.13	0.32	0.50	1.05
205	7/8	1.7	NS210	1.62	3.56	0.250	1.50	2.19	3/4	0.44	0.88	1.38	1.50	2.635/2.605	3.13	0.32	0.56	1.06
	15/16	1.6																
206	1	1.5	NS308	1.77	4.31	0.250	2.50	2.69	3/4	0.50	0.94	1.38	1.75	3.510/3.480	4.13	0.32	0.58	1.19
	1-1/16	2.9																
	1-1/8	2.8																
	1-3/16	2.6																
207	1-1/4	2.5	NS308	1.95	4.50	0.250	2.50	2.69	3/4	0.50	0.94	1.38	2.13	3.510/3.480	4.13	0.32	0.67	1.28
	1-1/4	3.0																
	1-5/16	2.8																
	1-3/8	2.7																
208	1-7/16	2.5	NS400	2.12	5.38	0.313	3.00	3.25	7/8	0.66	1.16	1.63	2.38	4.015/3.985	4.75	0.38	0.75	1.37
	1-1/2	5.0																
209	1-5/8	5.4	NS400	2.13	5.44	0.313	3.00	3.25	7/8	0.72	1.22	1.63	2.50	4.015/3.985	4.75	0.38	0.75	1.38
	1-11/16	5.2																
210	1-3/4	5.0	NS400	2.25	5.50	0.313	3.00	3.25	7/8	0.59	1.09	1.63	2.75	4.015/3.985	4.75	0.38	0.75	1.50
	1-15/16	5.7																
211	2	5.3	NS407	2.59	6.13	0.313	3.50	3.63	1	0.69	1.28	1.75	3.00	4.448/4.418	5.38	0.44	0.88	1.71
	2-3/16	7.4																
212	2-1/4	7.2	NS415	2.74	6.69	0.313	3.75	3.88	1	0.69	1.28	1.63	3.31	4.947/4.917	5.75	0.44	0.90	1.84
	2-7/16	10.0																

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SELECTION/DIMENSIONS

Eccentric Collar Ball Bearings SXR NORMAL DUTY WIDE SLOT TAKE-UP BEARINGS



Series	Shaft Size	Standard		No Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
204	3/4	131204	WSTU-SXR-012	@	WSTU-SXR-012-NL
	20mm	130845	WSTU-SXR-20M	@	WSTU-SXR-20M-NL
205	7/8	131206	WSTU-SXR-014	068471	WSTU-SXR-014-NL
	15/16	131207	WSTU-SXR-015	@	WSTU-SXR-015-NL
	1	131208	WSTU-SXR-100	@	WSTU-SXR-100-NL
	25mm	130846	WSTU-SXR-25M	@	WSTU-SXR-25M-NL
206	1-1/16	131209	WSTU-SXR-101	@	WSTU-SXR-101-NL
	1-1/8	131210	WSTU-SXR-102	@	WSTU-SXR-102-NL
	1-3/16	131211	WSTU-SXR-103	065634	WSTU-SXR-103-NL
	1-1/4	@	WSTU-SXR-104S	@	WSTU-SXR-104S-NL
	30mm	130847	WSTU-SXR-30M	@	WSTU-SXR-30M-NL
207	1-1/4	131213	WSTU-SXR-104	068471	WSTU-SXR-104-NL
	1-5/16	131214	WSTU-SXR-105	@	WSTU-SXR-105-NL
	1-3/8	131215	WSTU-SXR-106	@	WSTU-SXR-106-NL
	1-7/16	131216	WSTU-SXR-107	051606	WSTU-SXR-107-NL
	35mm	130848	WSTU-SXR-35M	@	WSTU-SXR-35M-NL
208	1-1/2	131217	WSTU-SXR-108	058996	WSTU-SXR-108-NL
	40mm	130849	WSTU-SXR-40M	@	WSTU-SXR-40M-NL
209	1-5/8	131220	WSTU-SXR-110	@	WSTU-SXR-110-NL
	1-11/16	131221	WSTU-SXR-111	@	WSTU-SXR-111-NL
	1-3/4	131222	WSTU-SXR-112	@	WSTU-SXR-112-NL
	45mm	130850	WSTU-SXR-45M	@	WSTU-SXR-45M-NL
210	1-15/16	131225	WSTU-SXR-115	@	WSTU-SXR-115-NL
	2	131227	WSTU-SXR-200	049845	WSTU-SXR-200-NL
	50mm	130851	WSTU-SXR-50M	@	WSTU-SXR-50M-NL
211	2	@	WSTU-SXR-200L	@	WSTU-SXR-200L-NL
	2-3/16	131230	WSTU-SXR-203	@	WSTU-SXR-203-NL
212	55mm	130852	WSTU-SXR-55M	@	WSTU-SXR-55M-NL
	2-1/4	131232	WSTU-SXR-204	@	WSTU-SXR-204-NL
215	2-7/16	131235	WSTU-SXR-207	052045	WSTU-SXR-207-NL
	60mm	130853	WSTU-SXR-60M	@	WSTU-SXR-60M-NL
215	2-15/16	049385	WSTU-SXR-215	@	WSTU-SXR-215-NL
	75mm	130854	WSTU-SXR-75M	@	WSTU-SXR-75M-NL

@ Assembled to order

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Eccentric Collar Ball Bearings SXR NORMAL DUTY WIDE SLOT TAKE-UP BEARINGS

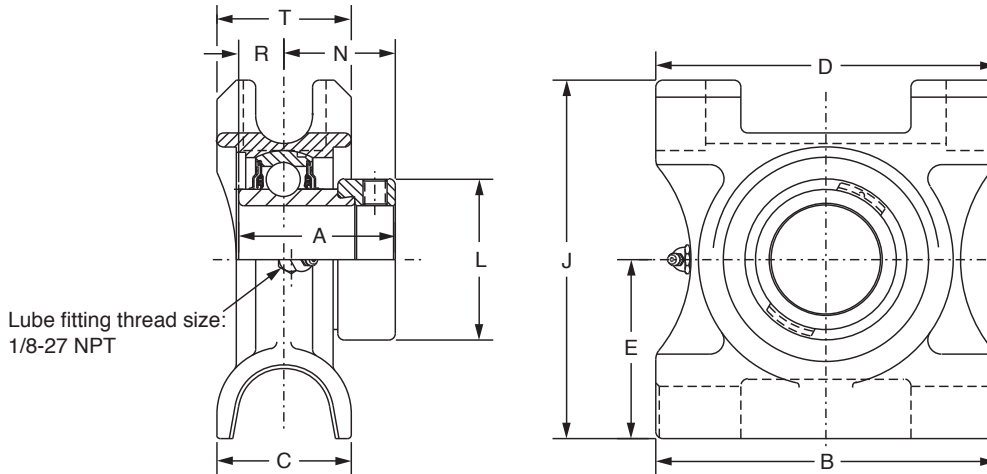
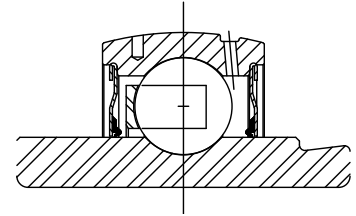
Series	Shaft Size	Weight lbs kg	Take-Up Frame Size	A	B	C	D	E	F Screw Dia.	G	H	J	K	L	M	N	R	S	T
204	3/4	2.1	WS300	1.55	3.69	0.531	2.00	2.38	5/8	0.38	0.63	2.00	1.25	1.31	2.985/3.015	3.63	0.50	1.05	1.38
	20mm	1.0		39.4	93.7	13.49	50.8	60.5	15.9	9.7	16.0	50.8	31.8	33.3	75.82/76.58	92.2	12.7	26.7	35.1
205	7/8	2.3	WS300	1.62	3.81	0.531	2.00	2.44	5/8	0.38	0.63	2.00	1.31	1.50	2.985/3.015	3.63	0.56	1.06	1.38
	15/16	2.2		41.1	96.8	13.49	50.8	62.0	15.9	9.7	16.0	50.8	33.3	38.1	75.82/76.58	92.2	14.2	26.9	35.1
	1	2.1		25mm	1.0	41.1	96.8	13.49	50.8	62.0	15.9	9.7	16.0	50.8	33.3	38.1	75.82/76.58	92.2	14.2
206	1-1/16	3.1	WS308	1.77	4.38	0.531	2.25	2.75	3/4	0.38	0.63	2.19	1.44	1.75	3.480/3.510	4.13	0.58	1.19	1.63
	1-1/8	2.9		45.0	111.3	13.49	57.2	69.9	19.1	9.7	16.0	55.6	36.6	44.5	88.39/89.15	104.9	14.7	30.2	41.3
	1-3/16	2.8		45.0	111.3	13.49	57.2	69.9	19.1	9.7	16.0	55.6	36.6	44.5	88.39/89.15	104.9	14.7	30.2	41.3
	1-1/4	2.7		30mm	1.3	45.0	111.3	13.49	57.2	69.9	19.1	9.7	16.0	55.6	36.6	44.5	88.39/89.15	104.9	14.7
207	1-1/4	3.8	WS308	1.95	4.87	0.531	2.50	3.06	3/4	0.50	0.63	2.50	1.44	2.13	3.480/3.510	4.13	0.67	1.28	1.63
	1-5/16	3.7		49.5	123.7	13.49	63.5	77.7	19.1	12.7	16.0	63.5	36.6	54.1	88.39/89.15	104.9	17.0	32.5	41.3
	1-3/8	3.6		49.5	123.7	13.49	63.5	77.7	19.1	12.7	16.0	63.5	36.6	54.1	88.39/89.15	104.9	17.0	32.5	41.3
	1-7/16	3.5		35mm	1.6	49.5	123.7	13.49	63.5	77.7	19.1	12.7	16.0	63.5	36.6	54.1	88.39/89.15	104.9	17.0
208	1-1/2	6.2	WS400	2.12	5.69	0.688	3.25	3.50	1	0.63	0.75	3.25	1.94	2.38	3.985/4.015	4.50	0.75	1.37	1.94
	40mm	2.8		53.8	144.5	17.48	82.6	88.9	25.4	16.0	19.1	82.6	49.3	60.5	101.22/101.98	114.3	19.1	34.8	49.3
209	1-5/8	6.5	WS400	2.13	5.63	0.688	3.25	3.44	1	0.63	0.75	3.25	1.94	2.50	3.985/4.015	4.75	0.75	1.38	1.94
	1-11/16	6.4		54.1	143.0	17.48	82.6	87.4	25.4	16.0	19.1	82.6	49.3	63.5	101.22/101.98	120.7	19.1	35.1	49.3
	1-3/4	6.3		45mm	2.9	54.1	143.0	17.48	82.6	87.4	25.4	16.0	19.1	82.6	49.3	63.5	101.22/101.98	120.7	19.1
210	1-15/16	6.9	WS400	2.25	5.82	0.688	3.38	3.56	1	0.63	0.75	3.25	1.94	2.75	3.985/4.015	4.75	0.75	1.50	1.94
	2	6.8		57.2	147.8	17.48	85.9	90.4	25.4	16.0	19.1	82.6	49.3	69.9	101.22/101.98	120.7	19.1	38.1	49.3
211	2	10.3	WS502	2.59	6.69	1.063	3.75	4.19	1-1/4	0.75	1.00	4.00	2.50	3.00	5.110/5.140	5.88	0.88	1.71	2.50
	2-3/16	10.0		65.8	169.9	27.00	95.3	106.4	31.8	19.1	25.4	101.6	63.5	76.2	129.79/130.56	149.4	22.4	43.4	63.5
212	2-1/4	13.0	WS502	2.74	7.50	1.063	4.00	4.69	1-1/4	0.75	1.25	4.00	2.50	3.31	5.110/5.140	5.88	0.90	1.84	2.50
	2-7/16	12.8		69.6	190.5	27.00	101.6	119.1	31.8	19.1	31.8	101.6	63.5	84.1	129.79/130.56	149.4	22.9	46.7	63.5
215	2-15/16	21	WS515	3.02	9.13	1.063	4.75	5.50	1-1/2	0.81	1.25	4.38	2.75	4.00	5.923/5.953	6.69	0.86	2.16	2.75
	75mm	9.6		76.7	231.9	27.00	120.7	139.7	38.1	20.6	31.8	111.3	69.9	101.6	150.44/151.21	169.9	21.8	54.9	69.9

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SELECTION/DIMENSIONS

Eccentric Collar Ball Bearings TYPE GXR NORMAL DUTY TOP ANGLE TAKE-UP BEARINGS



Series	Shaft Size	Part No.	Description
210	1-15/16	131536	TP-GXR-115
	2	131537	TP-GXR-200
211	2	@	TP-GXR-200L
	2-3/16	131540	TP-GXR-203
212	2-1/4	131542	TP-GXR-204
	2-7/16	131545	TP-GXR-207
215	2-15/16	@	TP-GXR-215

@ Assembled to order

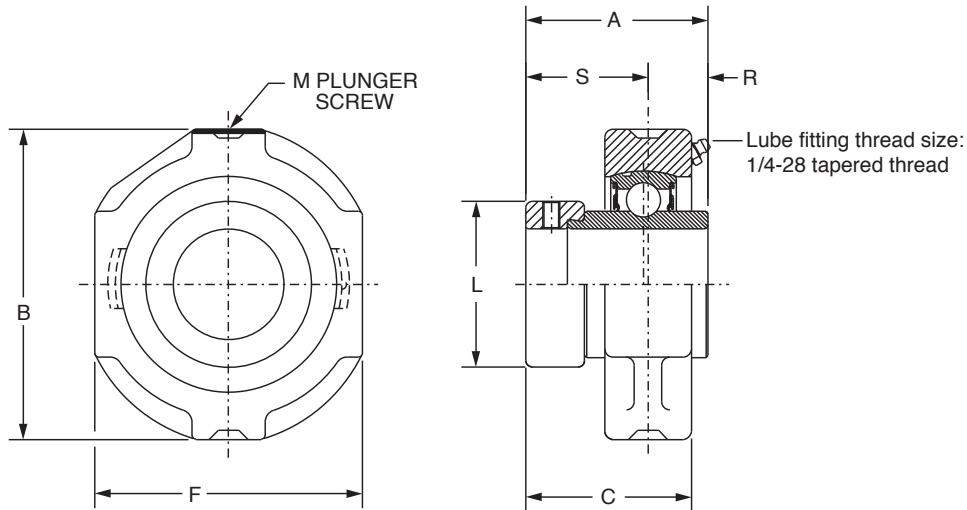
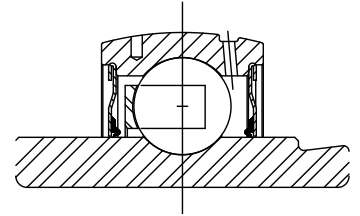
Series	Shaft Size	Weight lbs	Take-Up Frame Size	A	B	C	D	E	J	L	N	R	T
210	1-15/16 2	10.2 10	TP10	2.25	6.50	2.38	6.00	3.25	6.38	2.75	1.50	0.75	2.38
211	2 2-3/16	13.2 13	TP20	2.59	7.00	2.50	6.75	3.38	7.88	3.00	1.71	0.88	2.38
212	2-1/4 2-7/16	16.2 16.0	TP30	2.74	7.50	2.75	7.00	3.50	7.44	3.31	1.84	0.90	2.75
215	2-15/16	21.8	TP40	3.02	8.50	2.50	8.00	4.00	8.31	4.00	2.07	0.95	2.75

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SELECTION/DIMENSIONS



Eccentric Collar Ball Bearings SXR NORMAL DUTY HANGER BEARINGS



Series	Shaft Size	Part No.	Description
206	1-1/16	131259	HNG-SXR-101
	1-1/8	131260	HNG-SXR-102
	1-3/16	131261	HNG-SXR-103
	1-1/4	@	HNG-SXR-104S
207	1-1/4	131263	HNG-SXR-104
	1-5/16	131264	HNG-SXR-105
	1-3/8	131265	HNG-SXR-106
	1-7/16	131266	HNG-SXR-107
210	1-15/16	131275	HNG-SXR-115
	2	131276	HNG-SXR-200

@ Assembled to order

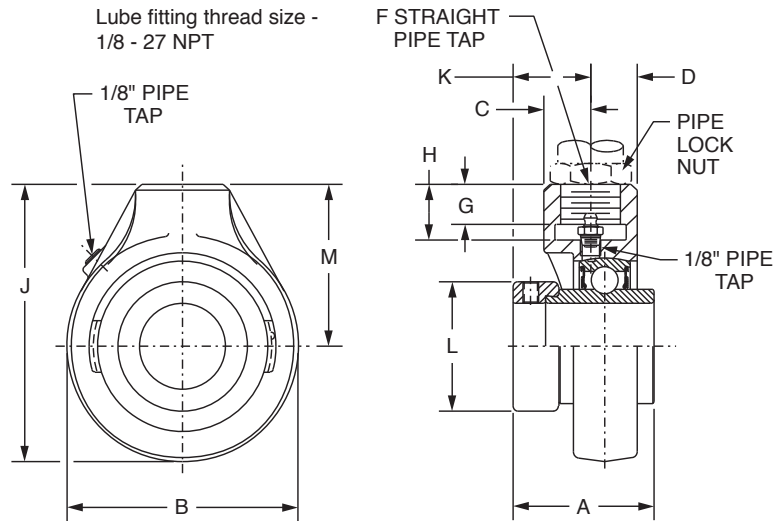
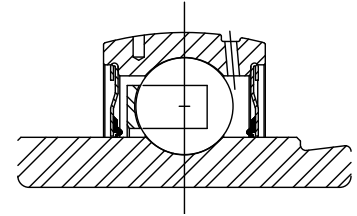
Series	Shaft Size	Weight lbs	A	B	C	F	L	M	R	S
206	1-1/16	2.0	1.77	3.63	1.50	3.00	1.75	1/2	0.58	1.19
	1-1/8	1.9								
	1-3/16	1.8								
	1-1/4	1.7								
207	1-1/4	3.2	1.95	4.25	1.68	3.50	2.13	1/2	0.67	1.28
	1-5/16	3.0								
	1-3/8	2.8								
	1-7/16	2.6								
210	1-15/16	6.2	2.25	5.00	2.00	4.19	2.75	1/2	0.75	1.50
	2	6.0								

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SELECTION/DIMENSIONS

Eccentric Collar Ball Bearings SXR NORMAL DUTY SCREW CONVEYOR HANGER BEARINGS



Series	Shaft Size	Part No.	Description
206	1-1/8	@	SCHB-SXR-102
207	1-1/4	@	SCHB-SXR-104
	1-3/8	@	SCHB-SXR-106
208	1-1/2	131317	SCHB-SXR-108
210	1-15/16	131325	SCHB-SXR-115
	2	131327	SCHB-SXR-200
212	2-1/4	@	SCHB-SXR-204
	2-7/16	131335	SCHB-SXR-207

@ Assembled to order

Series	Shaft Size	Weight lbs	A	B	C	D	F* (NPSM)	G	H	J	K	L	M
206	1-1/8	3.1	1.77	3.13	0.53	1.03	3/4-14	0.75	0.94	4.06	1.14	1.75	2.50
207	1-1/4	3.7	1.95	3.88	0.82	0.82	3/4-14	0.63	0.94	4.69	1.21	2.13	2.75
	1-3/8	3.5											
208	1-1/2	4.0	2.12	4.00	0.83	0.83	3/4-14	0.63	0.94	4.88	1.20	2.38	2.88
210	1-15/16	5.5	2.25	4.63	0.94	1.78	1 - 11-1/2	0.81	1.13	5.56	1.22	2.75	3.25
	2	5.3											
212	2-1/4	9.4	2.74	5.50	1.16	1.78	1-1/4-11-1/2	1.13	1.44	6.75	1.50	3.31	4.00
	2-7/16	9.2											

* Use straight thread for the pipe. Bearing can be secured with a heavy locknut.

Pipe plug and lube fitting are factory installed and may be reversed from position shown.

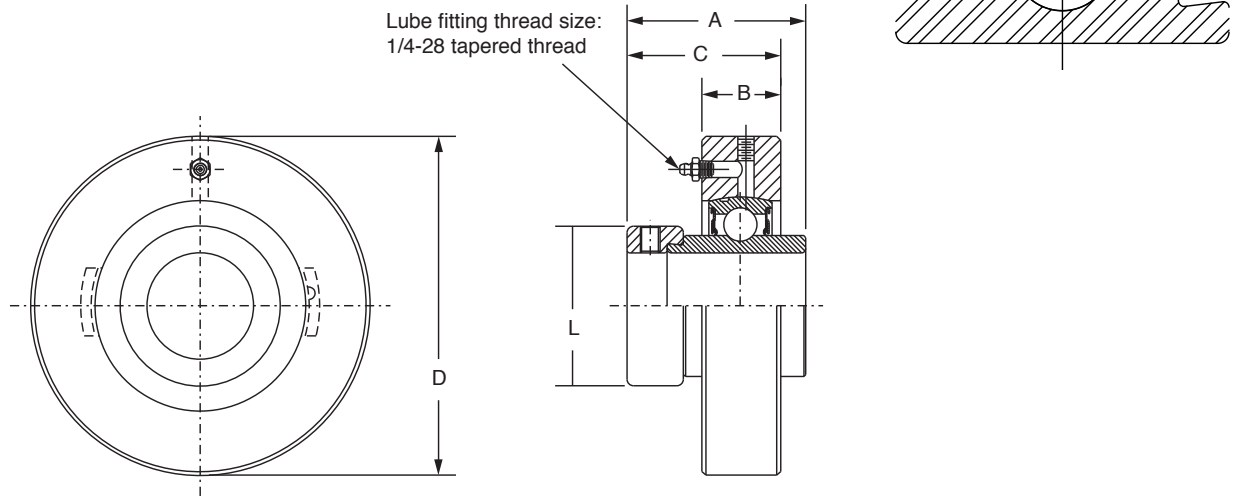
Note: Inserts use the ProGard Plus (-FF) seals.

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SELECTION/DIMENSIONS



Eccentric Collar Ball Bearings SXR NORMAL DUTY CYLINDRICAL UNITS



Series	Shaft Size	Part No.	Description
205	7/8	131356	CYL-SXR-014
	15/16	131357	CYL-SXR-015
	1	131358	CYL-SXR-100
206	1-1/16	131359	CYL-SXR-101
	1-1/8	131360	CYL-SXR-102
	1-3/16	131361	CYL-SXR-103
	1-1/4	@	CYL-SXR-104S
207	1-1/4	131363	CYL-SXR-104
	1-5/16	131364	CYL-SXR-105
	1-3/8	131365	CYL-SXR-106
	1-7/16	131366	CYL-SXR-107

@ Assembled to order

Series	Shaft Size	Weight lbs	A	B	C	D	L
205	7/8	1.4	1.62	0.84	1.47	3.125/3.123	1.50
	15/16	1.3					
	1	1.2					
206	1-1/16	2.2	1.77	0.94	1.63	3.500/3.498	1.75
	1-1/8	2.1					
	1-3/16	2.0					
	1-1/4	1.9					
207	1-1/4	2.8	1.95	1.06	1.78	3.875/3.873	2.13
	1-5/16	2.7					
	1-3/8	2.6					
	1-7/16	2.5					

To prevent the housing from rotating in the machine frame, tap a hole on the joint between the housing O. D. and the machine frame bore and lock with a setscrew

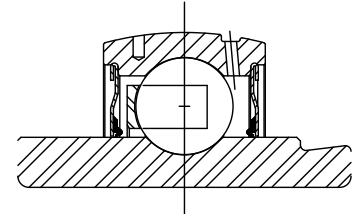
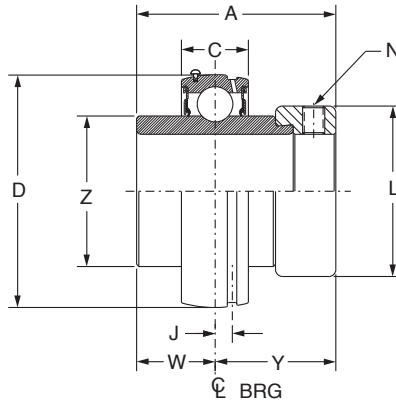
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Eccentric Collar Ball Bearing
 Setscrew VSC Ball Bearing
 Eccentric SXV Collar Ball Bearing
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SELECTION/DIMENSIONS

Eccentric Collar Ball Bearings SXR NORMAL DUTY BEARING INSERTS



Series	Shaft Size	Part No.	Description
203	1/2	131900	INS-SXR-008
	5/8	131902	INS-SXR-010
	17mm	125625	INS-SXR-17M
204	3/4	131904	INS-SXR-012
	20mm	125626	INS-SXR-20M
205	7/8	131906	INS-SXR-014
	15/16	131907	INS-SXR-015
	1	131908	INS-SXR-100
	25mm	125627	INS-SXR-25M
206	1-1/16	131909	INS-SXR-101
	1-1/8	131910	INS-SXR-102
	1-3/16	131911	INS-SXR-103
	1-1/4	@	INS-SXR-104S
	30mm	125628	INS-SXR-30M
207	1-1/4	131912	INS-SXR-104
	1-5/16	131913	INS-SXR-105
	1-3/8	131914	INS-SXR-106
	1-7/16	131915	INS-SXR-107
208	35mm	125629	INS-SXR-35M
	1-1/2	131916	INS-SXR-108
209	40mm	125630	INS-SXR-40M
	1-5/8	131918	INS-SXR-110
	1-11/16	131919	INS-SXR-111
	1-3/4	131920	INS-SXR-112
210	45mm	125631	INS-SXR-45M
	1-15/16	131923	INS-SXR-115
	2	131924	INS-SXR-200
211	50mm	125632	INS-SXR-50M
	2	131934	INS-SXR-200L
	2-3/16	131927	INS-SXR-203
212	55mm	125633	INS-SXR-55M
	2-1/4	131928	INS-SXR-204
	2-7/16	131931	INS-SXR-207
215	60mm	125634	INS-SXR-60M
	2-15/16	131933	INS-SXR-215
	75mm	125635	INS-SXR-75M

SELECTION/DIMENSIONS



Eccentric Collar Ball Bearings SXR NORMAL DUTY BEARING INSERTS

Series	Shaft Size	Weight lbs. kg	A	C	D	J	L	N	W	Y	Z
203	1/2	0.3	1.47	0.51	1.5748	0.15	1.13	10-32	0.55	0.92	0.96
	5/8	0.3									
	17mm	0.1	37.3	13.0	40.000	3.8	28.7	M6x1	14.0	23.4	24.4
204	3/4	0.5	1.55	0.58	1.8504	0.15	1.31	1/4-28	0.50	1.05	1.12
	20mm	0.2	39.4	14.7	47.000	3.8	33.3	M6x1	12.7	26.7	28.4
205	7/8	0.6	1.62	0.59	2.0472	0.16	1.50	1/4-28	0.56	1.06	1.32
	15/16	0.6									
	1	0.5									
206	25mm	0.2	41.1	15.0	52.000	4.1	38.1	M6x1	14.2	26.9	33.5
	1-1/16	0.9	1.77	0.69	2.4409	0.16	1.75	5/16-24	0.58	1.19	1.57
	1-1/8	0.9									
	1-3/16	0.8									
207	1-1/4	0.8									
	30mm	0.4	45.0	17.5	62.000	4.1	44.5	M8x1.25	14.7	30.2	39.9
	1-1/4	1.4	1.95	0.75	2.8346	0.20	2.13	5/16-24	0.67	1.28	1.84
	1-5/16	1.3									
	1-3/8	1.3									
208	1-7/16	1.2									
	35mm	0.6	49.5	19.1	72.000	5.1	54.1	M8x1.25	17.0	32.5	46.7
	1-1/2	1.7	2.12	0.87	3.1496	0.22	2.38	5/16-24	0.75	1.37	2.05
209	40mm	0.8	53.8	22.1	80.000	5.6	60.5	M10x1.5	19.1	34.8	52.1
	1-5/8	2.0	2.13	0.87	3.3465	0.25	2.50	5/16-24	0.75	1.38	2.22
	1-11/16	1.9									
	1-3/4	1.8									
210	45mm	0.8	54.1	22.1	85.000	6.4	63.5	M8x1.25	19.1	35.1	56.4
	1-15/16	2.2	2.25	0.87	3.5433	0.25	2.75	3/8-24	0.75	1.50	2.43
	2	2.0									
211	50mm	1.0	57.2	22.1	90.000	6.4	69.9	M10x1.5	19.1	38.1	61.7
	2	3.4	2.59	0.94	3.9370	0.25	3.00	3/8-24	0.88	1.71	2.71
	2-3/16	2.9									
212	55mm	1.3	65.8	23.9	100.000	6.4	76.2	M12x1.75	22.4	43.4	68.8
	2-1/4	3.8	2.74	1.02	4.3307	0.25	3.31	7/16-20	0.90	1.84	2.97
	2-7/16	3.5									
215	60mm	1.7	69.6	25.9	110.000	6.4	84.1	M12x1.75	22.9	46.7	75.4
	2-15/16	4.5	3.02	1.14	5.1181	0.28	4.00	7/16-20	0.86	2.16	3.62
	75mm	2.0	76.7	29.0	130.000	7.1	101.6	M12x1.75	21.8	54.9	91.9

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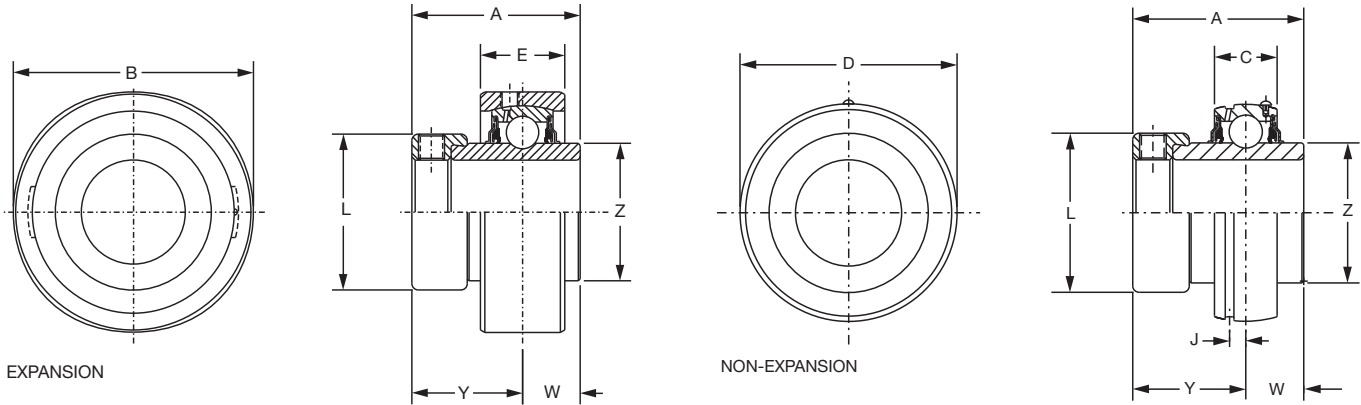
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Setscrew VSC Ball Bearing
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SELECTION/DIMENSIONS

Eccentric Collar Ball Bearings

SXRH-E EXPANSION AND SXRH NON-EXPANSION NORMAL DUTY BEARING INSERTS



Series	Shaft Size	Expansion Insert		Non-Expansion Insert	
		Part No.	Description	Part No.	Description
206	1-1/16	068849	INS-SXRH-101-E	@	INS-SXRH-101
	1-1/8	@	INS-SXRH-102-E	@	INS-SXRH-102
	1-3/16	126475	INS-SXRH-103-E	126475	INS-SXRH-103
	1-1/4	@	INS-SXRH-104S-E	@	INS-SXRH-104S
	30mm	@	INS-SXRH-30M-E	@	INS-SXRH-30M
207	1-1/4	@	INS-SXRH-104-E	@	INS-SXRH-104
	1-5/16	@	INS-SXRH-105-E	@	INS-SXRH-105
	1-3/8	@	INS-SXRH-106-E	@	INS-SXRH-106
	1-7/16	126476	INS-SXRH-107-E	126476	INS-SXRH-107
	35mm	@	INS-SXRH-35M-E	@	INS-SXRH-35M
209	1-5/8	@	INS-SXRH-110-E	@	INS-SXRH-110
	1-11/16	@	INS-SXRH-111-E	@	INS-SXRH-111
	1-3/4	@	INS-SXRH-112-E	@	INS-SXRH-112
	45mm	@	INS-SXRH-45M-E	@	INS-SXRH-45M
210	1-15/16	126477	INS-SXRH-115-E	126477	INS-SXRH-115
	2	@	INS-SXRH-200-E	@	INS-SXRH-200
	50mm	@	INS-SXRH-50M-E	@	INS-SXRH-50M
211	2	@	INS-SXRH-200L-E	@	INS-SXRH-200L
	2-3/16	126478	INS-SXRH-203-E	126478	INS-SXRH-203
	55mm	@	INS-SXRH-55M-E	@	INS-SXRH-55M
212	2-1/4	@	INS-SXRH-204-E	@	INS-SXRH-204
	2-7/16	126479	INS-SXRH-207-E	126479	INS-SXRH-207
	60mm	@	INS-SXRH-60M-E	@	INS-SXRH-60M

SELECTION/DIMENSIONS



Eccentric Collar Ball Bearings SXRH-E EXPANSION AND SXRH NON-EXPANSION NORMAL DUTY BEARING INSERTS

Series	Shaft Size	Weight Exp lbs. kg	Weight N.E. lbs. kg	A	B	C	D	E	J	L	N	W	Y	Z
206	1-1/16	1.51	0.91	1.77	2.875	0.69	2.4409	0.94	0.16	1.75	5/16-24	0.58	1.19	1.57
	1-1/8	1.49	0.89											
	1-3/16	1.43	0.83											
	1-1/4	1.40	0.80											
	30mm	0.65	0.38	45.0	73.03	17.5	62.000	23.9	4.1	44.5	M8x1.25	14.7	30.2	39.9
207	1-1/4	1.92	1.44	1.95	3.272	0.75	2.8346	1.00	0.20	2.13	5/16-24	0.67	1.28	1.84
	1-5/16	1.85	1.33											
	1-3/8	1.82	1.26											
	1-7/16	1.81	1.20											
	35mm	0.78	0.55	49.5	83.11	19.1	72.000	25.4	5.1	54.1	M8x1.25	17.0	32.5	46.7
209	1-5/8	2.97	1.98	2.13	3.813	0.87	3.3465	1.20	0.25	2.50	5/16-24	0.75	1.38	2.22
	1-11/16	2.89	1.87											
	1-3/4	2.89	1.82											
	45mm	0.61	0.81	54.1	96.85	22.1	85.000	30.5	6.4	63.5	M8x1.25	19.1	35.1	56.4
210	1-15/16	3.2	2.18	2.25	4.000	0.87	3.5433	1.36	0.25	2.75	3/8-24	0.75	1.50	2.43
	2	3.12	2.03											
	50mm	1.41	0.95	57.2	101.60	22.1	90.000	34.5	6.4	69.9	M10x1.5	19.1	38.1	61.7
211	2	4.52	3.35	2.59	4.475	0.94	3.9370	1.38	0.25	3.00	3/8-24	0.88	1.71	2.71
	2-3/16	4.31	2.88											
	55mm	1.92	1.28	65.8	113.67	23.9	100.000	35.1	6.4	76.2	M12x1.75	22.4	43.4	68.8
212	2-1/4	5.46	3.78	2.74	5.035	1.02	4.3307	1.55	0.25	3.31	7/16-20	0.90	1.84	2.97
	2-7/16	5.46	3.45											
	60mm	2.59	1.68	69.6	127.89	25.9	110.000	39.4	6.4	84.1	M12x1.75	22.9	46.7	75.4

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Eccentric Collar Ball Bearings

LUBRICANTS

DODGE ball bearings are factory lubricated with a lithium complex base lubricant. For applications where extreme ambient temperatures or speeds are anticipated or environmental considerations require a different lubricant, DODGE has a variety of lubricants available. Special lubricant options usually require set-up charges and premiums.

HIGH TEMPERATURE

DODGE high temperature bearings are designed to operate in temperatures from 225° F (108° C) to 400° F (205° C). The bearings have adjusted internal clearance, labyrinth seals, retainers, and lubricants to meet the temperature needs of the application. To insure proper replacement, the bearing is identified by a six digit part number etched on a stainless steel nameplate riveted to the housing. The part number identifies the specific feature of the bearing. High temperature bearings are factory assembled to order and are available at extra cost. Consult Dodge Engineering for application assistance at (864)284-5700 or fax (864) 281-2317.

AIR HANDLING

Industrial fans and blowers generally operate at high speeds with bearing requirements of long life and quiet operation. Dodge stocks a complete line of SC and SCM air handling ball bearings that are specifically designed to meet the requirements of the Air Handling Industry. However SXR air handling ball bearings in a wide variety of sizes and housing configurations can be supplied on a made/assembled to order basis. These bearings are 100% inspected for quiet operation and are recommended for fan and blower operations.

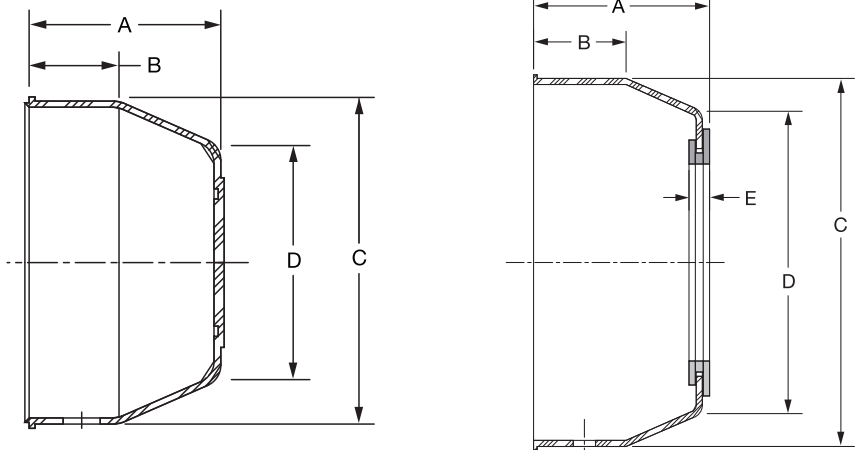
OTHER MODIFICATIONS

For applications requiring modifications not listed, we encourage you to contact our Customer Order Engineering Department at (864) 284-5700 or fax (864) 281-2317.

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Extreme Duty Ball Bearing END CLOSURES



Series	Closed End Closure	
	Part Number	Description
204	128280	EC-204-Y
205	128281	EC-205-Y
206	128282	EC-206-Y
207	128283	EC-207-Y
208	128284	EC-208-Y
209	128285	EC-209-Y
210	128286	EC-210-Y
211	128277	EC-211-Y
212	128278	EC-212-Y
214	128220	EC-214
215	128221	EC-215
216	128222	EC-216
218	128223	EC-218

Shaft Size	Open End Closure	
	Part Number	Description
3/4	128350	ECO-012-Y
20mm	128363	ECO-20M-Y
1	128351	ECO-100-Y
25mm	128364	ECO-25M-Y
1-3/16	128352	ECO-103-Y
1-1/4	128353	ECO-104S-Y
30mm	128365	ECO-30M-Y
1-1/4	128355	ECO-104-Y
1-7/16	128354	ECO-107-Y
35mm	128366	ECO-35M-Y
1-1/2	128356	ECO-108-Y
40mm	128367	ECO-40M-Y
1-11/16	128357	ECO-111-Y
45mm	128368	ECO-45M-Y
1-15/16	128358	ECO-115-Y
50mm	128369	ECO-50M-Y
1-15/16	079702	ECO-115 (211) †
2	079701	ECO-200 (211) †
2-3/16	079700	ECO-203 (211)
2-1/4	079699	ECO-204 (211)
50mm	079698	ECO-50M (211) †
55mm	079697	ECO-55M (211)
2-3/16	079696	ECO-203 (212) †
2-1/4	079695	ECO-204 (212) †
2-7/16	079694	ECO-207 (212)
55mm	079693	ECO-55M (212) †
60mm	079692	ECO-60M (212)
2-7/16	127328	ECO-207 (214) †
2-1/2	127329	ECO-208 (214) †
2-11/16	127330	ECO-211 (214)
65mm	127337	ECO-65M (214) †
70mm	127338	ECO-70M (214)
2-11/16	127331	ECO-211 (215) †
2-15/16	127332	ECO-215 (215)
70mm	127339	ECO-70M (215) †
75mm	127340	ECO-75M (215)
2-15/16	127333	ECO-215 (216) †
3	127334	ECO-300 (216) †
75mm	127340	ECO-75M (216) †
3-7/16	127335	ECO-307 (218) †
3-1/2	127336	ECO-308 (218) †
85MM	127342	ECO-85M (218) †
90MM	127343	ECO-90M (218)

† SCM Series only

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Extreme Duty Housed Mounted Bearings

Open Cover Dimensions

Series	Shaft Size	A	B	C	D	E
204	3/4	1.19	0.53	1.91	1.38	0.19
	20mm	30.2	13.5	48.4	35.1	4.9
205	1	1.25	0.53	2.17	1.61	0.19
	25mm	31.8	13.5	55.1	40.9	4.9
206	1-3/16	1.39	0.56	2.50	0.97	0.19
	1-1/4					
	30mm	35.3	14.2	63.5	50.0	4.9
207	1-1/4	1.53	0.69	2.91	2.31	0.19
	1-7/16					
208	35mm	38.9	17.5	73.9	58.9	4.9
	1-1/2	1.59	0.69	3.31	2.77	0.20
209	40mm	40.6	17.5	84.1	70.1	5.1
	1-11/16	1.66	0.72	3.50	2.88	0.20
210	45mm	41.9	18.3	88.9	72.9	5.1
	1-15/16	1.72	0.91	3.63	3.00	0.20
211	50mm	43.7	23.1	91.4	76.2	5.1
	1-15/16	1.80	0.97	3.94	3.30	0.21
	2					
	2-3/16					
2-1/4	50mm	45.5	24.6	100.1	83.6	5.3
212	55mm	1.91	1.00	4.38	3.66	0.21
	2-3/16					
	2-1/4	48.3	25.4	111.3	92.7	5.3
	2-7/16					
214	55mm	3.00	1.50	4.90	3.75	0.30
	60mm					
	2-7/16	76.2	38.1	124.5	95.3	5.3
	2-1/2					
215	2-11/16	3.00	1.50	5.20	4.00	0.30
	2-15/16					
	70mm	76.2	38.1	132.1	101.6	5.3
216	75mm	3.00	1.50	5.50	4.38	0.30
	2-15/16					
218	3-7/16	3.09	1.50	6.25	5.00	0.30
	3-1/2					
	85mm	78.6	38.1	158.8	127.0	5.3
	90mm					

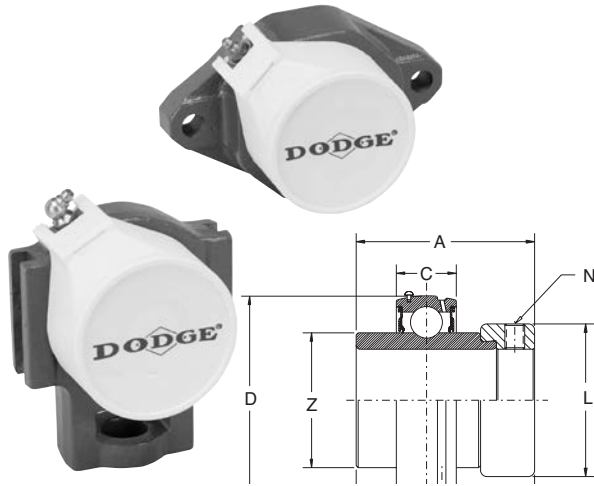
Closed Cover Dimensions

Series	Shaft Size	A	B	C	D
204	3/4	1.13	0.53	1.91	1.38
	20mm	28.7	13.5	48.4	35.1
205	1	1.19	0.53	2.17	1.61
	25mm	30.2	13.5	55.1	40.9
206	1-3/16	1.33	0.56	2.50	0.97
	1-1/4				
	30mm	33.8	14.2	63.5	50.0
207	1-1/4	1.47	0.69	2.91	2.31
	1-7/16				
208	35mm	37.3	17.5	73.9	58.9
	1-1/2	1.55	0.69	3.31	2.77
209	40mm	39.1	17.5	84.1	70.1
	1-11/16	1.59	0.72	3.50	2.88
210	45mm	40.4	18.3	88.9	72.9
	1-15/16	1.66	0.91	3.62	3.00
211	50mm	42.2	23.1	91.4	76.2
	1-15/16	1.80	0.97	3.94	3.30
	2				
	2-3/16				
2-1/4	50mm	45.5	24.6	100.1	83.6
212	55mm	1.91	1.00	4.38	3.66
	2-3/16				
	2-1/4	48.3	25.4	111.3	92.7
	2-7/16				
214	55mm	3.00	1.50	4.90	3.75
	60mm				
	2-7/16	76.2	38.1	124.5	95.3
	2-1/2				
215	2-11/16	3.00	1.50	5.20	4.00
	2-15/16				
	70mm	76.2	38.1	132.1	101.6
216	75mm	3.00	1.50	5.50	4.38
	2-15/16				
218	3-7/16	3.09	1.50	6.25	5.00
	3-1/2				
	85mm	78.6	38.1	158.8	127.0
	90mm				

RELATED PRODUCTS

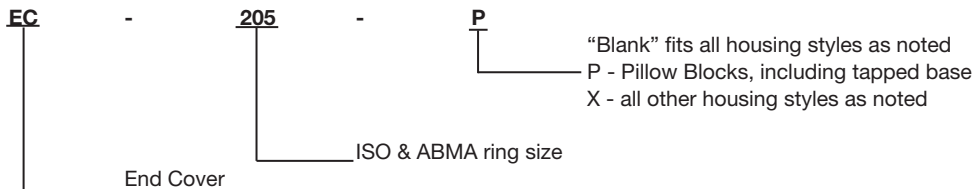


Eccentric Collar Ball Bearings DODGE Ball Bearing End Covers*



- Fits all styles of DODGE cast iron housed ball bearings: Pillow Blocks, 2 and 4 Bolt Flanges, and Take-Up bearings
- Injected molded, impact resistant, OSHA safety yellow end covers meet requirements for exposed rotating shafts
- Stainless steel "C" Washer for gripping power
- No modification or machining of existing housings required
- Concentric knockout grooves on inside of end cover for thru-shaft
- DODGE six digit part number and description embossed inside
- Operating temperature to 250° F
- For non relubricable/sealed for life applications (-NL), part number 430020 hex head plug is available

Nomenclature



Series	Pillow Blocks Std, U, B	Tapped Base PB	2 Bolt Flange	Flanged Bracket	4 Bolt Flange	Piloted Flange (FC)	Narrow Slot Take-Up	Wide Slot Take-Up
203	X		X		X			
204	X	X	X		X		X	X
205	X	X	X	X	X		X	X
206	X	X	X	X	X	@	X	X
207	X	X	X	X	X	@	X	X
208	X	X	X		X	@	X	X
209	X	X	X		X	@	X	X
210	X	X	X	X	X	@	X	X
211	X	X	X		X	NA	X	X
212	X		X		X	NA	X	X
214	X				X	NA		X
215	X				X			X
216	X				X	X		X
218	X				X	X		

* = Will not fit LF, LFT, SCHB, HNGR & CLY

@ = Some modification required

NA = Will not fit

X = Will fit

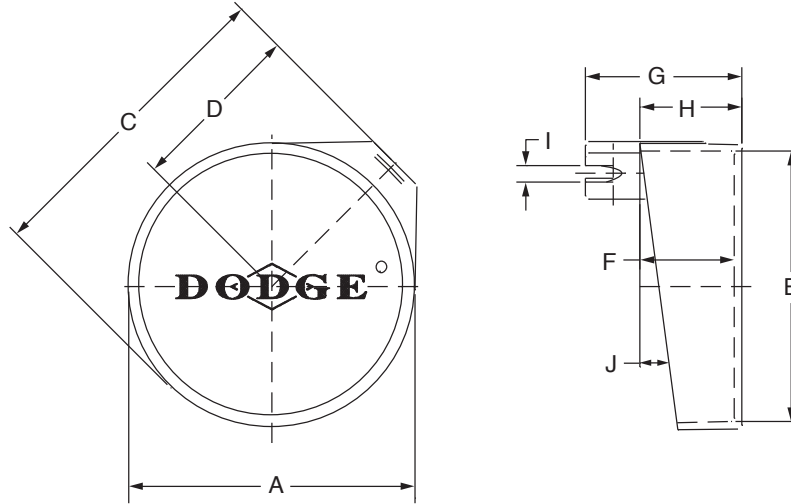
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RELATED PRODUCTS

Eccentric Collar Ball Bearings

BALL BEARING END COVERS FOR PILLOW BLOCKS & TAPPED BASE UNITS



Series	Shaft Size*		Part Number	Description
	SXR, SXV	SXRH		
203	1/2 & 5/8 17mm	-----	128200	EC-203-P
204	3/4 20mm	-----	128202	EC-204-P
205	7/8 - 1 25mm	-----	128204	EC-205-P
206	1-1/16 - 1-1/4 30mm	-----	128206	EC-206-P
207	1-1/4 - 1-7/16 35mm	1-3/16 & 1-3/4 30mm	128208	EC-207-P
208	1-1/2 40mm	1-7/16 35mm	128210	EC-208-P
209	1-5/8 - 1-3/4 45mm	-----	128212	EC-209-P
210	1-15/16 & 2 50mm	1-11/16 & 1-3/4 45mm	128214	EC-210-P
211	2 - 2-3/16 55mm	1-15/16 & 2 50mm	128216	EC-211-P
212	2-1/4 - 2-7/16 60mm	2-3/16 55mm	128218	EC-212-P

* NOTE: SXRH uses the next larger end cover. E.G. A P2B-SXRH-103 would use a EC-207-P

RELATED PRODUCTS



Eccentric Collar Ball Bearings BALL BEARING END COVERS FOR PILLOW BLOCKS & TAPPED BASE UNITS

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Series	Shaft Size		Weight lbs gm	A	C	D	E	F	G	H	I	J
	SXR, SXV	SXRH										
203	1/2 & 5/8 17mm	-----	.02 9	1-25/32 45.2	2-7/64 53.6	1-3/32 27.7	1-41/64 41.7	49/64 19.6	1-29/64 37.1	29/32 22.9	1/4 6.4	9
204	3/4 20mm	-----	.03 14	2-3/64 52.0	2-37/64 65.3	1-19/64 33.0	1-55/64 47.2	1-1/64 25.7	1-49/64 45.0	1-5/32 29.5	5/16 7.9	11
205	7/8 - 1 25mm	-----	.05 23	2-3/8 60.2	2-13/16 71.4	1-3/16 35.0	2-5/32 54.9	1-1/16 26.9	1-7/8 47.8	1-7/32 31.0	11/32 8.6	9
206	1-1/16 - 1-1/4 30mm	-----	.07 34	2-47/64 69.3	3-21/64 84.3	1-45/64 43.2	2-1/2 63.5	1-15/64 31.5	2-5/32 54.9	1-13/32 35.6	23/64 8.9	9
207	1-1/4 - 1-7/16 35mm	1-3/16 & 1-1/4 30mm	.11 48	3-1/4 82.6	3-51/64 96.3	1-29/32 48.5	3-1/64 76.7	1-5/16 33.3	2-11/32 59.4	1-31/64 37.6	3/8 9.4	7 30'
208	1-1/2 40mm	1-7/16 35mm	.13 61	3-3/8 85.9	4.0 101.6	2-1/16 52.3	3-7/64 79.0	1-19/64 33.0	2-13/32 61.0	1-1/2 38.1	27/64 10.7	6
209	1-5/8 - 1-3/4 45mm	-----	.15 69	3-11/16 93.7	4-17/64 108.2	2-11/64 55.1	3-13/32 86.6	1-21/64 33.8	2-21/64 59.2	1-17/32 38.9	25/64 9.9	7
210	1-15/16 & 2 50mm	1-11/16 & 1-3/4 45mm	.17 78	3-7/8 98.6	4-1/2 114.3	2-19/32 59.2	3-37/64 90.9	1-23/64 34.3	2-1/2 63.5	1-9/16 39.6	31/64 12.5	9
211	2 - 2-3/16 55mm	1-15/16 & 2 50mm	.22 102	4-27/64 112.3	5-1/16 128.5	2-19/32 66.0	4-1/8 104.7	1-13/32 35.8	2-37/64 65.3	1-5/8 41.2	29/64 11.4	7
212	2-1/4 - 2-7/16 60mm	2-3/16 55mm	.26 118	4-59/64 125.0	5-29/64 138.7	2-3/4 69.9	4-39/64 117.1	1-17/32 38.9	2-11/16 68.3	1-3/4 44.5	13/32 10.4	8

Take-Up Frames

Engineering

Part Number Index

Keyword Index

For no-re-lube (-NL) applications, part number 430020, hex head plug is available

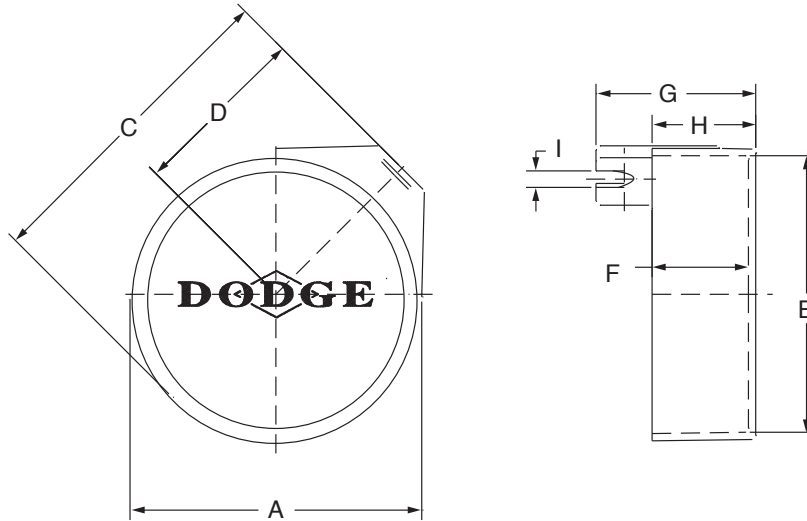
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RELATED PRODUCTS

Eccentric Collar Ball Bearings

BALL BEARING END COVERS FOR MOUNTED UNITS OTHER THAN PILLOW BLOCKS & TAPPED BASE UNITS



Series	Shaft Size*	Part Number	Description
	SXR, SXV		
203	1/2 & 5/8 17mm	128201	EC-203-X
204	3/4 20mm	128203	EC-204-X
205	7/8 - 1 25mm	128205	EC-205-X
206	1-1/16 - 1-1/4 30mm	128207	EC-206-X
207	1-1/4 - 1-7/16 35mm	128209	EC-207-X
208	1-1/2 40mm	128211	EC-208-X
209	1-5/8 - 1-3/4 45mm	128213	EC-209-X
210	1-15/16 & 2 50mm	128215	EC-210-X
211	2 - 2-3/16 55mm	128217	EC-211-X
212	2-1/4 - 2-7/16 60mm	128219	EC-212-X

* NOTE: Above end covers will not fit the LF and LFT bearings

RELATED PRODUCTS



Eccentric Collar Ball Bearings

BALL BEARING END COVERS FOR MOUNTED UNITS OTHER THAN PILLOW BLOCKS & TAPPED BASE UNITS

Series	Shaft Size	Weight <i>lbs</i> <i>gm</i>	A	C	D	E	F	G	H	I
	SXR, SXV									
203	1/2 & 5/8	0.02	1-51/64	2-13/64	1-3/16	1-41/64	51/64	1-29/64	15/16	1/4
	17mm	10	45.5	56.1	30.2	41.7	20.3	37.1	23.9	6.4
204	3/4	0.03	2-7/32	2-47/64	1-25/64	2-1/32	1-1/64	1-13/16	1-5/32	5/16
	20mm	15	56.1	69.6	35.3	51.6	25.7	45.7	29.5	7.9
205	7/8 - 1	0.05	2-3/8	3-3/64	1-19/32	2-5/32	1-1/64	1-53/64	1-11/64	11/32
	25mm	24	60.2	77.2	40.6	54.9	25.7	46.5	29.7	8.7
206	1-1/16 - 1-1/4	0.08	2-47/64	3-21/64	1-45/64	2-1/2	1-3/16	2-1/16	1-23/64	23/64
	30mm	36	69.3	84.3	43.2	63.5	30.2	52.3	34.5	8.9
207	1-1/4 - 1-7/16	0.12	3-1/4	3-27/32	1-31/32	3-1/64	1-11/32	2-11/32	1-17/32	3/8
	35mm	53	82.6	97.5	50.0	76.7	34.5	59.4	38.9	9.4
208	1-1/2	0.14	3-3/8	4.0	2-1/16	3-7/64	1-19/64	2-13/32	1-1/2	27/64
	40mm	64	85.9	101.6	52.3	79.0	33.0	61.0	38.1	10.7
209	1-5/8 - 1-3/4	0.16	3-11/16	4-17/64	2-11/64	3-13/32	1-23/64	2-21/64	1-17/32	25/64
	45mm	73	93.7	108.2	55.1	86.6	34.3	59.2	38.9	9.9
210	1-15/16 & 2	0.18	3-7/8	4-1/2	2-21/64	3-9/16	1-23/64	2-33/64	1-9/16	31/64
	50mm	82	98.6	114.3	59.2	90.9	34.3	63.8	39.6	12.4
211	2 - 2-3/16	0.24	4-27/64	5-1/16	2-19/32	4-1/8	1-29/64	2-37/64	1-21/32	29/64
	55mm	108	112.3	128.5	66.0	104.7	36.8	65.3	42.2	11.4
212	2-1/4 - 2-7/16	0.27	4-59/64	5-15/32	2-3/4	4-39/64	1-35/64	2-11/16	1-3/4	13/32
	60mm	124	125.0	138.7	69.9	117.1	39.1	68.3	44.5	10.4

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NOTES

Eccentric Collar Ball Bearings

Setcrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

Engineering

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Setscrew VSC Ball Bearings

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Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

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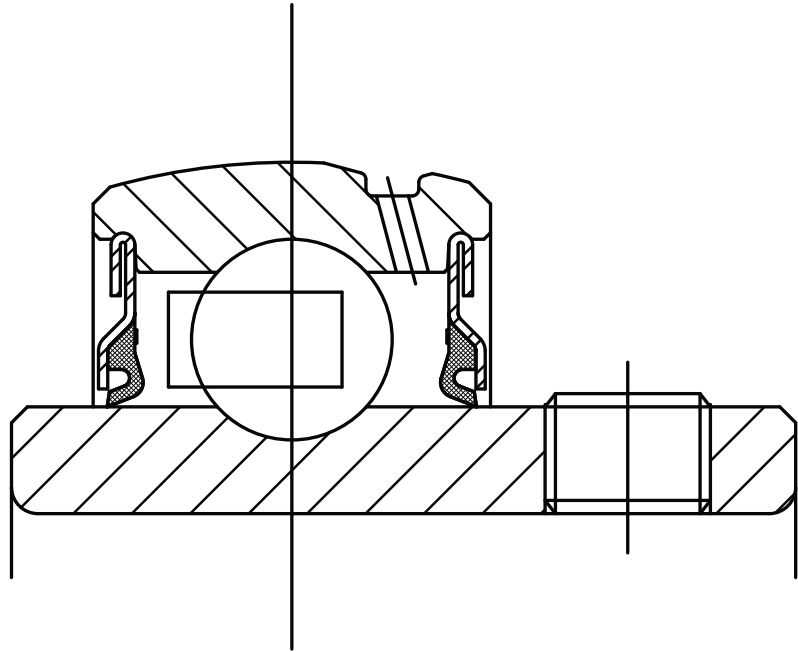
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FEATURES/BENEFITS

Setscrew VSC Ball Bearings

- 65° Setscrew
- Wide Inner Ring Design NEW!
- Fiberglass Reinforced Nylon Cage
- Grade 10 Balls
- ProGuard Single Lip Seal
- No Groove in Housing for End Cover
- Multiple Housing Styles Available
 - P2B, F2B, F4B, WSTU, NSTU
- Bore Range
 - 1/2" To 2-3/16"
 - 20mm to 55mm



Note: Instruction manuals and drawings for Dodge are available on www.dodge-pt.com



Setscrew VSC Ball Bearings

Recommended Torque													
Setscrews					D-LOK			Mounting Bolts					
Setscrew Size	Key Hex Across Flats	◆ Recommended Torque			Cap Screw Size	Recom. Torque	EZ-KLEEN Recom. Torque	Metal Housings		EZ-KLEEN Housed Bearings			
		Standard Ball Bearing Insert		Corrosion Resistant Stainless Steel				Bolt Size	Recom. Dry Torque (Grade 2)	2-Bolt PB, 2 & 4 Bolt Fig. and Fig. Brackets		Tapped Base PB	
		Min	Max							Bolt Size	Torque ①	Bolt Size	Torque ②
(in.)	(in.)	(in.-lbs.)	(in.-lbs.)	(in.-lbs.)	(in.)	(in.Olbs.)	(in.-lbs.)	(in.)	(in.Olbs.)	(in.)	(in.-lbs.)	(in.)	(in.-lbs.)
#10	3/32	28	33	25	#8-32	58	46	3/8-16	240	3/8-16	225	3/8-16	175
1/4	1/8	66	80	60	#10-32	90	72	7/16-14	384	7/16-14	350	7/16-14	350
5/16	5/32	126	156	117	1/4-28	180	144	1/2-13	600	1/2-13	500	1/2-13	400
3/8	3/16	228	275	206	5/16-24	400	320	5/8-11	1200	9/16-12	650		
7/16	7/32	342	428	321	3/8-24	750	600	3/4-10	1950	5/8-11	1000		
								7/8-9	2890				
(mm)	(mm)	(N-m)	(N-m)	(N-m)	(mm)	(N-m)	(N-m)	(mm)	(N-m)	(mm)	(N-m)		
M5	2.5	3.2	3.7	2.8	M4	585	4.68	M10	29	M8	15	①Torque for Austenitic (18-8) Stainless	
M6	3	6.2	7.7	5.8	M5	10.75	8.6	M12	50	M10	25	②Max. torque values published. Do not exceed	
M8	4	14.2	17.8	13.4	M6	20.5	16.4	M16	124	M12	50		
M10	5	26	31	23	M8	45	36	M20	238	M14	75		
M12	6	46	57	43				M22	322	M18	125		

Lubrication

High Speed Operation - In the higher speed ranges, too much grease will cause over-heating. The amount of grease that the bearing will take for a particular high speed application can only be determined by experience. If excess grease in the bearing causes overheating, it will be necessary to remove grease fitting to permit excess grease to escape. The bearing has been greased at the factory and is ready to run. When establishing a relubrication schedule, note that a small amount of grease at frequent intervals is preferable to a large amount at infrequent intervals.

◆ **Note:** Dodge does not recommend the use of oils or locking agents on setscrew threads. However, if utilized, the minimum installation torque values should be followed.

Lubrication Guide

Use a No. 2 Lithium complex base grease or equivalent*

Hours Run per Day	Suggested Lubrication Period in Weeks							
	1 to 250 RPM	251 to 500 RPM	501 to 750 RPM	751 to 1000 RPM	1001 to 1500 RPM	1501 to 2000 RPM	2001 to 2500 RPM	2501 to 3000 RPM
8	12	12	10	7	5	4	3	2
16	12	7	5	4	2	2	1	1
24	10	5	3	2	1	1	1	1

* For EZ-KLEEN series bearings, use an aluminum complex base grease.

Lubrication recommendations are intended for standard products applied in general operating conditions. For modified products, high temperature applications, and other anomalous applications contact product engineering at 864-284-5700.

Note: Bearing analysis program "BEST" is available on www.ptwizard.com

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SELECTION

Setscrew VSC Ball Bearings Inch

Table 2: Easy Selection Table For Ball Bearing Mounted Units

Ring Size	Shaft Size		Dynamic Capacity C, Lbs.	Static Capacity Co, Lbs.	L ₁₀ LIFE HOURS	Allowable Equivalent Radial Load Rating (Lbs.) At Various Rpm*								
	SC, VSC, SL, CC	SCM				50	150	250	500	750	1000	1500	1750	2000
203	1/2 5/8		2158	1079	20000	550	380	320	255	225	205	175	170	160
					30000	480	335	280	225	195	175	155	145	140
					40000	440	305	255	205	175	160	140	135	130
					60000	380	265	225	175	155	140	125	115	110
					100000	320	225	190	150	130	120	105	100	95
204	1/2 5/8 3/4 13/16		2899	1482	20000	740	515	435	345	300	275	240	225	215
					30000	645	450	380	300	260	240	210	200	190
					40000	590	410	345	275	240	215	190	180	170
					60000	515	355	300	240	210	190	165	155	150
					100000	435	300	255	200	175	160	140	130	125
205	7/8 15/16 1		3146	1769	20000	805	560	470	375	325	295	260	245	235
					30000	705	485	410	325	285	260	225	215	205
					40000	640	445	375	295	260	235	205	195	185
					60000	560	385	325	260	225	205	180	170	165
					100000	470	325	275	220	190	175	150	145	135
206	1-1/16 1-1/8 1-3/16 1-1/4	1	4368	2538	20000	1115	775	655	520	455	410	360	340	325
					30000	975	675	570	455	395	360	315	300	285
					40000	885	615	520	410	360	325	285	270	260
					60000	775	535	455	360	315	285	250	235	225
					100000	655	455	380	305	265	240	210	200	190
207	1-1/4 1-5/16 1-3/8 1-7/16	1-3/16 1-1/4	5759	3461	20000	1475	1020	860	685	595	545	475	450	430
					30000	1285	890	755	595	520	475	415	395	375
					40000	1170	810	685	545	475	430	375	355	340
					60000	1020	710	595	475	415	375	330	310	300
					100000	860	595	505	400	350	315	275	265	250
208	1-1/2 1-5/8	1-7/16 1-1/2**	7332	4475	20000	1875	1300	1095	870	760	690	605	575	550
					30000	1640	1135	960	760	665	605	525	500	480
					40000	1490	1030	870	690	605	550	480	455	435
					60000	1300	900	760	605	525	480	420	400	380
					100000	1095	760	640	510	445	405	355	335	320
209	1-5/8 1-11/16 1-3/4	1-1/2	7891	4906	20000	2020	1400	1180	935	820	745	650	615	590
					30000	1765	1225	1030	820	715	650	570	540	515
					40000	1600	1110	935	745	650	590	515	490	470
					60000	1400	970	820	650	570	515	450	430	410
					100000	1180	820	690	550	480	435	380	360	345
210	1-15/16 2	1-11/16 1-3/4	7891	5213	20000	2020	1400	1180	935	820	745	650	615	590
					30000	1765	1225	1030	820	715	650	570	540	515
					40000	1600	1110	935	745	650	590	515	490	470
					60000	1400	970	820	650	570	515	450	430	410
					100000	1180	820	690	550	480	435	380	360	345
211	2 2-3/16 2-1/4	1-15/16 2	9755	6588	20000	2491	1727	1457	1156	1010	918	802	761	729
					30000	2176	1509	1272	1010	882	802	700	665	636
					40000	1977	1371	1156	918	802	728	636	604	578
					60000	1727	1197	1010	802	700	636	556	528	505
					100000	1457	1010	852	676	591	537	469	445	426
212	2-1/4 2-7/16	2-3/16 2-1/4	11791	8100	20000	3015	2090	1765	1400	1225	1110	970	925	880
					30000	2635	1825	1540	1225	1070	970	880	805	770
					40000	2395	1660	1400	1110	970	880	770	730	700
					60000	2090	1450	1225	970	850	770	675	640	610
					100000	1765	1225	1030	820	715	650	570	540	515
214	2 11/16	2-7/16 2-1/2	13995	9838	20000	3580	2480	2095	1660	1450	1320	1155	1095	1045
					30000	3125	2170	1830	1450	1270	1155	1005	955	915
					40000	2840	1970	1660	1320	1155	1045	915	870	830
					60000	2480	1720	1450	1155	1005	915	800	760	725
					100000	2095	1450	1225	970	850	770	675	640	615
215	2-15/16	2-11/16	14872	11108	20000	3805	2640	2225	1765	1545	1400	1225	1165	1115
					30000	3325	2305	1945	1545	1350	1225	1070	1015	975
					40000	3020	2095	1765	1400	1225	1115	975	925	885
					60000	2640	1830	1545	1225	1070	975	850	805	770
					100000	2225	1545	1300	1035	905	820	715	680	650
216		2-15/16 3	17407	13102	20000	4450	3085	2605	2065	1805	1640	1435	1360	1300
					30000	3890	2695	2275	1805	1580	1435	1250	1190	1140
					40000	3535	2450	2065	1640	1435	1300	1140	1080	1035
					60000	3085	2140	1805	1435	1250	1140	995	945	905
					100000	2605	1805	1525	1210	1055	960	840	795	760
218		3-7/16 3-1/2	21451	16641	20000	5485	3805	3210	2550	2225	2025	1765	1680	1605
					30000	4795	3325	2805	2225	1945	1765	1545	1465	1405
					40000	4355	3020	2550	2025	1765	1605	1405	1335	1276
					60000	3805	2640	2225	1765	1545	1405	1225	1165	1115
					100000	3210	2225	1880	1490	1300	1185	1035	980	940

* Slight interference fit required when operating on the right of the heavy line or in the shaded area ** Piloted flange only

Note: Bearing analysis program "BEST" is available on www.ptwizard.com

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SELECTION

Setscrew VSC Ball Bearings Inch

Table 2 (continued): Easy Selection Table for Ball Bearing Mounted Units

Ring Size	Shaft Size		Dynamic Capacity C, Lbs.	Static Capacity Co, Lbs.	L ₁₀ LIFE HOURS	Allowable Equivalent Radial Load Rating (Lbs.) At Various Rpm*										
	SC, VSC, SL, CC	SCM				50	150	250	500	750	1000	1500	1750	2000		
203	1/2 5/8		2158	1079	20000	150	140	135	130	125	120	115	110	105		
					30000	130	125	115	110	105	105	100	95	90	85	80
					40000	120	110	105	100	95	90	85	80	75	70	
					60000	105	95	90	85	80	75	70	65	60		
					100000	85	80	80	75	70	70	65	65	60		
204	1/2 5/8 3/4 13/16		2899	1482	20000	200	190	180	170	165	160	155	145	140		
					30000	175	165	155	150	145	140	135	130	120		
					40000	160	150	145	135	130	125	125	115	110		
					60000	140	130	125	120	115	110	105	100	95	90	
					100000	115	110	105	100	90	95	90	85	80		
205	7/8 15/16 1		3146	1769	20000	220	205	195	185	180	175	170	160	150		
					30000	190	180	170	165	155	150	145	140	130	120	
					40000	175	165	155	150	140	135	135	125	120	110	
					60000	150	140	135	130	125	120	115	110	105	100	
					100000	125	120	115	110	105	100	100	95	90		
206	1-1/16 1-1/8 1-3/16 1-1/4	1	4368	2538	20000	305	285	270	260	250	240	235	200			
					30000	265	250	235	225	220	210	205	195			
					40000	240	225	215	205	200	190	185	175	175		
					60000	210	200	190	180	175	165	160	155	155		
					100000	175	165	160	150	145	140	135	130	130		
207	1-1/4 1-5/16 1-3/8 1-7/16	1-3/16 1-1/4	5759	3461	20000	400	375	355	340	330	315	305				
					30000	350	330	310	300	285	275	270				
					40000	315	300	285	270	260	250	245	245			
					60000	275	260	250	235	230	220	220	220	220		
					100000	235	220	210	200	190	185	180	180	180		
208	1-1/2 1-5/8	1-7/16 1-1/2**	7332	4475	20000	510	480	455	435	420	405					
					30000	445	420	400	380	365	355					
					40000	405	380	360	345	330	320					
					60000	355	330	315	300	290	280					
					100000	300	280	265	255	245	235					
209	1-5/8 1-11/16 1-3/4	1-1/2	7891	4906	20000	550	515	490	470	450	435					
					30000	480	450	430	410	395	380					
					40000	435	410	390	370	360	345					
					60000	380	360	340	325	310	300					
					100000	320	300	285	275	265	255					
210	1-15/16 2	1-11/16 1-3/4	7891	5213	20000	550	515	490	470	450						
					30000	480	450	430	410	395						
					40000	435	410	390	370	360						
					60000	380	360	340	325	310						
					100000	320	300	285	275	265						
211	2 2-3/16 2-1/4	1-15/16 2	9755	6588	20000	676	636	604	578							
					30000	591	556	528	505							
					40000	537	505	480	459							
					60000	469	441	419	401							
					100000	395	372	353	338							
212	2-1/4 2-7/16	2-3/16 2-1/4	11791	8100	20000	820	770	730								
					30000	715	675	640								
					40000	650	610	580								
					60000	570	535	510								
					100000	480	450	430								
214	2 11/16	2-7/16 2-1/2	13995	9838	20000	970	915									
					30000	850	800									
					40000	770	725									
					60000	675	635									
					100000	570	535									
215	2-15/16	2-11/16	14872	11108	20000	1035	975									
					30000	905	850									
					40000	820	770									
					60000	715	675									
					100000	605	570									
216		2-15/16 3	17407	13102	20000	1210										
					30000	1055										
					40000	960										
					60000	840										
					100000	705										
218		3-7/16 3-1/2	21451	16641	20000											
					30000											
					40000											
					60000											
					100000											

* Slight interference fit required when operating on the right of the heavy line or in the shaded area ** Piloted flange only

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Eccentric Collar Ball Bearing
 Setscrew VSC Ball Bearing
 Eccentric SXV Collar Ball Bearing
 Take-Up Frames
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SELECTION

Setscrew VSC Ball Bearings Inch

Table 2 (continued): Easy Selection Table for Ball Bearing Mounted Units

Ring Size	Shaft Size		Dynamic Capacity C, N.	Static Capacity Co, N.	L ₁₀ Life Hours	Allowable Equivalent Radial Load Rating (N.) At Various Rpm*								
	SC, VSC, SL, CC	SCM				50	150	250	500	750	1000	1500	1750	2000
203	17mm		9600	4800	20000	2446	1690	1423	1134	1001	912	778	756	712
					30000	2135	1490	1245	1001	867	778	689	645	623
					40000	1957	1357	1134	912	778	712	623	600	578
					60000	1690	1179	1001	778	689	623	556	512	489
					100000	1423	1001	845	667	578	534	467	445	423
204	20mm		12895	6592	20000	3292	2291	1935	1535	1334	1223	1068	1001	956
					30000	2869	2002	1690	1334	1156	1068	934	890	845
					40000	2624	1824	1535	1223	1068	956	845	801	756
					60000	2291	1579	1334	1068	934	845	734	689	667
					100000	1935	1334	1134	890	778	712	623	578	556
205	25mm		13995	7869	20000	3581	2491	2091	1668	1446	1312	1156	1090	1045
					30000	3136	2157	1824	1446	1268	1156	1001	956	912
					40000	2847	1979	1668	1312	1156	1045	912	867	823
					60000	2491	1712	1446	1156	1001	912	801	756	734
					100000	2091	1446	1223	979	845	778	667	645	600
206	30mm	25mm	18993	11,290	20000	4960	3447	2913	2313	2024	1824	1601	1512	1446
					30000	4337	3002	2535	2024	1757	1601	1401	1334	1268
					40000	3936	2736	2313	1824	1601	1446	1268	1201	1156
					60000	3447	2380	2024	1601	1401	1268	1112	1045	1001
					100000	2913	2024	1690	1357	1179	1068	934	890	845
207	35mm	30mm	25628	15,395	20000	6561	4537	3825	3047	2647	2424	2113	2002	1913
					30000	5716	3959	3358	2674	2313	2113	1846	1757	1668
					40000	5204	3603	3047	2424	2113	1913	1668	1579	1512
					60000	4537	3158	2647	2113	1846	1669	1468	1379	1334
					100000	3825	2647	2246	1779	1557	1401	1223	1179	1112
208	40mm	35mm	32627	19,906	20000	8340	5782	4871	3870	3380	3069	2691	2558	2446
					30000	7295	5048	4270	3380	2958	2691	2335	2224	2135
					40000	6628	4581	3870	3069	2691	2446	2135	2024	1935
					60000	5782	4003	3380	2691	2335	2135	1868	1779	1690
					100000	4871	3380	2847	2268	1979	1801	1579	1490	1423
209	45mm	40mm	35115	21,823	20000	8985	6227	5249	4159	3647	3314	2891	2736	2624
					30000	7851	5449	4581	3649	3180	2891	2535	2402	2291
					40000	7117	4937	4159	3314	2891	2624	2291	2180	2091
					60000	6227	4315	3647	2891	2535	2291	2002	1913	1824
					100000	5249	3647	3069	2446	2135	1935	1690	1601	1535
210	50mm	45mm	35115	23,189	20000	8985	6227	5249	4159	3647	3314	2891	2736	2624
					30000	7851	5449	4581	3647	3180	2891	2535	2402	2291
					40000	7117	4937	4159	3314	2891	2624	2291	2180	2091
					60000	6227	4315	3647	2891	2535	2291	2002	1913	1824
					100000	5249	3647	3069	2446	2135	1935	1690	1601	1535
211	55mm	50mm	43394	29,305	20000	11079	7682	6479	5142	4492	4082	3566	3387	3241
					30000	9678	6711	5660	4492	3924	3566	3115	2959	2831
					40000	8793	6097	5142	4082	3566	3240	2830	2688	2572
					60000	7682	5326	4492	3566	3115	2830	2472	2348	2247
					100000	6479	4492	3789	3007	2627	2387	2085	1981	1895
212	60mm	55mm	52470	36,031	20000	13411	9296	7851	6227	5449	4937	4315	4114	3914
					30000	11720	8118	6850	5449	4759	4315	3914	3581	3425
					40000	10653	7384	6227	4937	4315	3914	3425	3247	3114
					60000	9296	6450	5449	4315	3781	3425	3002	2847	2713
					100000	7851	5449	4581	3647	3180	2891	2535	2402	2291
214	70mm	65mm	62278	43,762	20000	15924	11031	9319	7384	6450	5871	5137	4871	4648
					30000	13900	9672	8140	6450	5649	5137	4470	4248	4070
					40000	12632	8763	7384	5871	5137	4648	4070	3870	3692
					60000	11031	7651	6450	5137	4470	4070	3558	3380	3225
					100000	9319	6450	5449	4315	3781	3425	3002	2847	2736
215	75mm	70mm	66180	49,411	20000	16925	11743	9897	7851	6872	6227	5449	5182	4960
					30000	14790	10253	8651	6872	6005	5449	4759	4515	4337
					40000	13433	9319	7851	6227	5449	4960	4337	4114	3936
					60000	11743	8140	6872	5449	4759	4337	3781	3581	3425
					100000	9897	6872	5782	4604	4025	3647	3180	3025	2891
216	75mm		77426	58,281	20000	19794	13722	11587	9185	8029	7295	6383	6049	5782
					30000	17303	11987	10119	8029	7028	6383	5560	5293	5071
					40000	15724	10898	9185	7295	6383	5782	5071	4804	4604
					60000	13722	9519	8029	6393	5560	5071	4426	4203	4025
					100000	11587	8029	6783	5382	4693	4270	3736	3536	3380
218	85mm		95371	74,023	20000	24397	16925	14278	11342	9897	9007	7851	7473	7139
					30000	21328	14790	12477	9897	8651	7851	6872	6516	6249
					40000	19371	13433	11342	9007	7851	7139	6249	5938	5676
					60000	16925	11743	9897	7851	6872	6249	5449	5182	4960
					100000	14278	9897	8362	6628	5782	5271	4604	4359	4181

* Slight interference fit required when operating on the right of the heavy line or in the shaded area

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SELECTION



Setscrew VSC Ball Bearings Inch

Table 2 (continued): Easy Selection Table for Ball Bearing Mounted Units

Ring Size	Shaft Size		Dynamic Capacity C, N.	Static Capacity Co, N.	L ₁₀ Life Hours	Allowable Equivalent Radial Load Rating (N.) At Various Rpm*									
	SC, VSC, SL, C	SCM				2500	3000	3500	4000	4500	5000	5500	6500	7500	
203	17mm		9600	4800	20000	667	623	600	578	556	534	512	489	467	
					30000	578	556	512	489	467	467	445	423	400	
					40000	534	489	467	445	423	400	378	356	334	311
					60000	467	423	423	400	378	356	358	334	311	
					100000	378	356	356	334	311	311	289	289	267	
204	20mm		12895	6592	20000	890	845	801	756	734	712	689	645	623	
					30000	778	724	689	667	645	623	600	578	534	
					40000	712	667	645	600	578	556	556	512	489	
					60000	623	578	556	534	512	489	467	445	423	
					100000	512	489	467	445	400	423	400	378	356	
205	25mm		13995	7869	20000	979	912	867	823	801	778	756	712	667	
					30000	845	801	756	734	689	667	645	623	578	
					40000	778	734	689	667	623	600	600	556	534	
					60000	667	623	600	578	556	534	512	489	467	
					100000	556	534	512	489	467	445	445	423	400	
206	30mm	25mm	18993	11,290	20000	1357	1268	1201	1156	1112	1068	1045	979		
					30000	1179	1112	1045	1001	979	934	912	867		
					40000	1068	1001	958	912	890	845	823	778		
					60000	934	890	845	801	778	734	712	689		
					100000	778	734	712	667	645	623	600	578		
207	35mm	30mm	25628	15,395	20000	1779	1668	1579	1512	1468	1401	1357			
					30000	1557	1468	1379	1134	1268	1223	1201			
					40000	1401	1334	1268	1201	1156	1112	1090			
					60000	1223	1156	1112	1045	1023	979	956			
					100000	1045	979	934	890	845	823	801			
208	40mm	35mm	32627	19,906	20000	2268	2135	2024	1935	1868	1801				
					30000	1979	1868	1779	1690	1624	1579				
					40000	1801	1690	1601	1535	1468	1423				
					60000	1576	1468	1401	1334	1290	1245				
					100000	1334	1245	1179	1134	1090	1045				
209	45mm	40mm	35115	21,823	20000	2446	2291	2180	2091	2002	1935				
					30000	2135	2002	1913	1824	1757	1690				
					40000	1935	1824	1735	1646	1601	1535				
					60000	1690	1601	1512	1446	1379	1334				
					100000	1423	1334	1268	1223	1179	1134				
210	50mm	45mm	35115	23,189	20000	2446	2291	2180	2091	2002					
					30000	2135	2002	1913	1824	1757					
					40000	1935	1824	1735	1646	1601					
					60000	1690	1601	1512	1446	1379					
					100000	1423	1334	1268	1223	1179					
211	55mm	50mm	43394	29,305	20000	3007	2830	2688	2571						
					30000	2627	2472	2348	2246						
					40000	2387	2246	2134	2041						
					60000	2085	1962	1864	1783						
					100000	1759	1655	1572	1504						
212	60mm	55mm	52470	36,031	20000	3647	3425	3247							
					30000	3180	3002	2847							
					40000	2891	2713	2580							
					60000	2535	2380	2268							
					100000	2135	2002	1913							
214	70mm	65mm	62278	43,762	20000	4315	4070								
					30000	3781	3558								
					40000	3425	3225								
					60000	3002	2824								
					100000	2535	2380								
215	75mm	70mm	66180	49,411	20000	4604	4337								
					30000	4025	3781								
					40000	3647	3425								
					60000	3180	3002								
					100000	2691	2535								
216		75mm	77426	58,281	20000	5382									
					30000	4693									
					40000	4270									
					60000	3736									
					100000	3136									
218		85mm	95371	74,023	20000										
					30000										
					40000										
					60000										
					100000										

* Slight interference fit required when operating on the right of the heavy line or in the shaded area

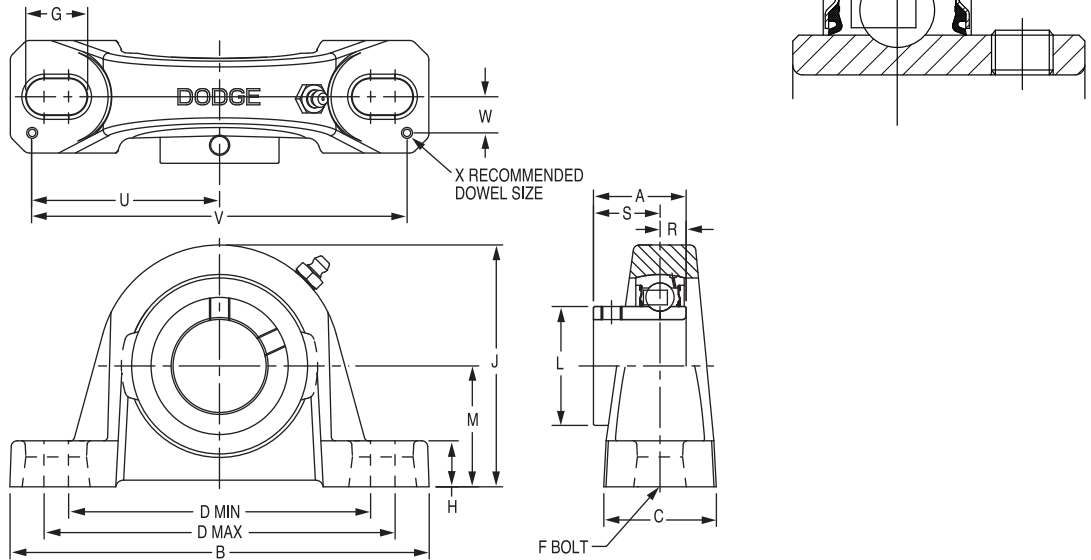
Note: Bearing analysis program "BEST" is available on www.ptwizard.com

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SELECTION/DIMENSIONS

Setscrew VSC Ball Bearings VSC AND VSCU INTERMEDIATE DUTY PILLOW BLOCKS



Lube Fitting
203 series - 1/4-28 tapered thread
204 series and larger - 1/8-27 NPT

Series	Shaft Size	Standard		No-Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
203	1/2	125500	P2B-VSC-008	049887	P2B-VSC-008-NL
	5/8	125501	P2B-VSC-010	@	P2B-VSC-010-NL
	17mm	@	P2B-VSC-17M	@	P2B-VSC-17M-NL
203 (VSCU)	1/2	125513	P2B-VSCU-008	@	P2B-VSCU-008-NL
	5/8	125514	P2B-VSCU-010	@	P2B-VSCU-010-NL
	17mm	125685	P2B-VSCU-17M	@	P2B-VSCU-17M-NL
204	3/4	123580	P2B-VSC-012	054495	P2B-VSC-012-NL
	20mm	125686	P2B-VSC-20M	@	P2B-VSC-20M-NL
205	7/8	125502	P2B-VSC-014	@	P2B-VSC-014-NL
	15/16	125503	P2B-VSC-015	@	P2B-VSC-015-NL
	1	123581	P2B-VSC-100	123590	P2B-VSC-100-NL
	25mm	125687	P2B-VSC-25M	@	P2B-VSC-25M-NL
206	1-1/8	125504	P2B-VSC-102	@	P2B-VSC-102-NL
	1-3/16	123582	P2B-VSC-103	064691	P2B-VSC-103-NL
	1-1/4	123589	P2B-VSC-104S	@	P2B-VSC-104S-NL
	30mm	125751	P2B-VSC-30M	@	P2B-VSC-30M-NL
206 (VSCU)	1-1/8	125515	P2B-VSCU-102	@	P2B-VSCU-102-NL
	1-3/16	123604	P2B-VSCU-103	050845	P2B-VSCU-103-NL
	1-1/4	123606	P2B-VSCU-104S	@	P2B-VSCU-104S-NL
	30mm	125688	P2B-VSCU-30M	@	P2B-VSCU-30M-NL

@Assembled to order

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SELECTION/DIMENSIONS



Setscrew VSC Ball Bearings VSC AND VSCU INTERMEDIATE DUTY PILLOW BLOCKS

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

Engineering

Part Number Index

Keyword Index

Series	Shaft Size	Weight lbs. kgs.	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S	U	V	W	X	
						Min.	Max.													
203	1/2	1.1	1.00	5.00	1.20	3.25	4.06	3/8	0.84	0.47	2.14	0.96	1.06	0.36	0.64	2.25	4.50	0.38	0.12	
	5/8	1.0																		
	17mm	0.5	25.4	127.0	30.5	82.6	103.1	M10	21.3	11.9	54.4	24.4	26.9	9.1	16.3	57.2	114.3	9.7	3.0	
203 (VSCU)	1/2	1.2	1.00	5.00	1.20	3.25	4.06	3/8	0.84	0.59	2.27	0.96	1.19	0.36	0.64	2.25	4.50	0.38	0.12	
	5/8	1.1																		
	17mm	0.6	25.4	127.0	30.5	82.6	103.1	M10	21.3	15.0	57.7	24.4	30.2	9.1	16.3	57.2	114.3	9.7	3.0	
204	3/4	1.4	1.23	5.25	1.34	3.38	4.19	3/8	0.85	0.53	2.56	1.12	1.31	0.50	0.73	2.25	4.50	0.50	0.12	
	20mm	0.6	31.2	133.4	34.0	85.9	106.4	M10	21.6	13.5	65.0	28.4	33.3	12.7	18.5	57.2	114.3	12.7	3.0	
205	7/8	1.8	1.34	5.50	1.40	3.69	4.50	3/8	0.85	0.58	2.77	1.32	1.44	0.56	0.78	2.50	5.00	0.50	0.12	
	15/16	1.7																		
	1	1.6																		
206	25mm	0.8	34.0	139.7	35.6	93.7	114.3	M10	21.6	14.7	70.4	33.5	36.6	14.2	19.8	63.5	127.0	12.7	3.0	
	1-1/8	2.7	1.52	6.25	1.75	4.25	5.00	1/2	0.94	0.68	3.25	1.57	1.63	0.58	0.94	2.88	5.76	0.56	0.12	
	1-3/16	2.6																		
206 (VSCU)	1-1/4	2.5																		
	30mm	1.2	38.6	158.8	44.5	108.0	127.0	M12	23.9	17.3	82.6	39.9	41.4	14.7	23.9	73.2	146.3	14.2	3.0	
	1-1/8	2.8	1-19/64	6-1/4	1-47/64	4-1/4	5	1/2	15/16	3/4	3-5/16	1-37/64	1-11/16	25/64	29/32	2-7/8	5-3/4	9/163	3/16	
206 (VSCU)	1-3/16	2.7																		
	1-1/4	2.6																		
	30mm	1.3	32.9	158.8	44.1	108.0	127.0	M12	23.8	19.1	84.1	40.1	42.9	9.9	23.0	73.0	146.1	14.3	4.8	

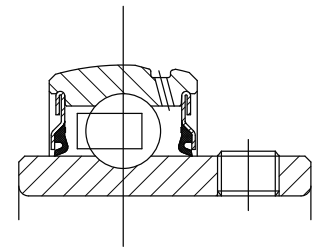
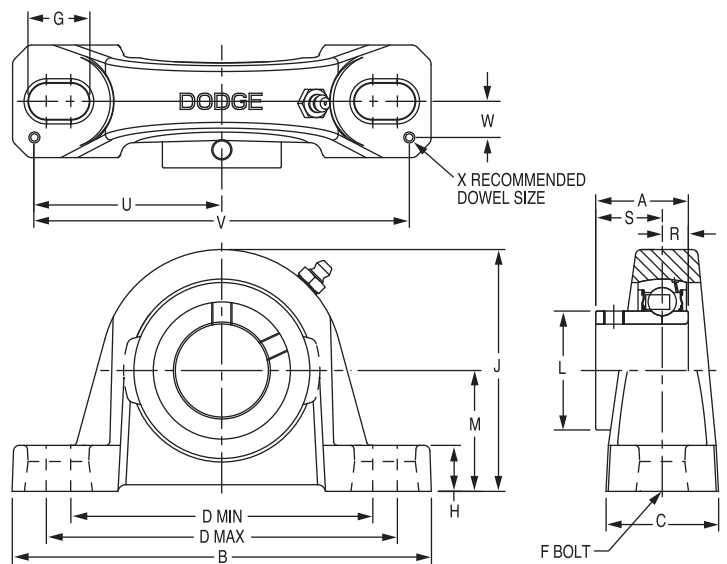
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SELECTION/DIMENSIONS



Setscrew VSC Ball Bearings VSC AND VSCU INTERMEDIATE DUTY PILLOW BLOCKS

Lube Fitting
203 series - 1/4-28 tapered thread
204 series and larger - 1/8-27 NPT



Series	Shaft Size	Standard		No-Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
207	1-1/4	123583	P2B-VSC-104	051889	P2B-VSC-104-NL
	1-3/8	125505	P2B-VSC-106	@	P2B-VSC-106-NL
	1-7/16	123584	P2B-VSC-107	050838	P2B-VSC-107-NL
	35mm	125689	P2B-VSC-35M	067664	P2B-VSC-35M-NL
208	1-1/2	123585	P2B-VSC-108	051890	P2B-VSC-108-NL
	40mm	@	P2B-VSC-40M	@	P2B-VSC-40M-NL
209	1-11/16	125506	P2B-VSC-111	@	P2B-VSC-111-NL
	1-3/4	124933	P2B-VSC-112	@	P2B-VSC-112-NL
	45mm	125691	P2B-VSC-45M	@	P2B-VSC-45M-NL
210	1-15/16	123586	P2B-VSC-115	053662	P2B-VSC-115-NL
	2	123587	P2B-VSC-200	@	P2B-VSC-200-NL
	50mm	125692	P2B-VSC-50M	@	P2B-VSC-50M-NL
211	2	123593	P2B-VSC-200L	049784	P2B-VSC-200L-NL
	2-3/16	123588	P2B-VSC-203	@	P2B-VSC-203-NL
	55mm	125693	P2B-VSC-55M	@	P2B-VSC-55M-NL

@Assembled to order

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SELECTION/DIMENSIONS



Setscrew VSC Ball Bearings VSC AND VSCU INTERMEDIATE DUTY PILLOW BLOCKS

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

Engineering

Part Number Index

Keyword Index

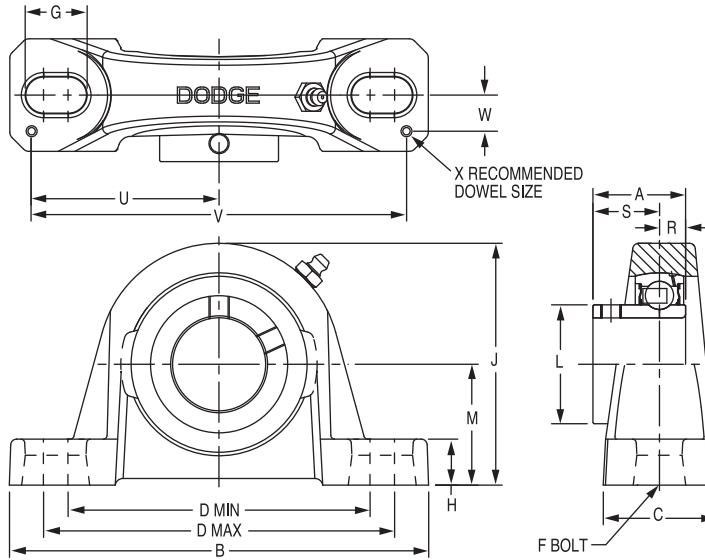
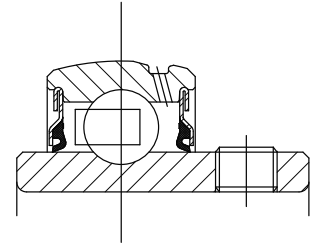
Series	Shaft Size	Weight lbs. kgs.	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S	U	V	W	X
						Min.	Max.												
207	1-1/4	4.5	1.71	6.50	1.75	4.68	5.44	1/2	0.94	0.71	3.75	1.84	1.88	0.67	1.04	2.91	5.82	0.56	0.12
	1-3/8	4.3																	
	1-7/16 35mm	4.2 2.0	43.4	165.1	44.5	118.9	138.2	M12	23.9	18.0	95.3	46.7	47.8	17.0	26.4	73.9	147.8	14.2	3.0
208	1-1/2	5.4	1.94	7.25	1.93	5.18	5.88	1/2	0.91	0.93	4.19	2.05	2.13	0.75	1.19	3.26	6.52	0.69	0.12
	40mm	2.5	49.3	184.2	49.0	131.6	149.4	M12	23.1	23.6	106.4	52.1	54.1	19.1	30.2	82.8	165.6	17.5	3.0
209	1-11/16	6.4	1.94	7.44	2.00	5.50	6.19	1/2	0.90	0.75	4.28	2.22	2.13	0.75	1.19	3.38	6.76	0.69	0.12
	1-3/4 45mm	6.2 3.0	49.3	189.0	50.8	139.7	157.2	M12	22.9	19.1	108.7	56.4	54.1	19.1	30.2	85.9	171.7	17.5	3.0
210	1-15/16	7.2	1.94	8.12	2.25	6.00	6.68	5/8	1.02	0.75	4.53	2.43	2.25	0.75	1.19	3.69	7.38	0.81	0.12
	2 50mm	7.0 3.3	49.3	206.2	57.2	152.4	169.7	M16	25.9	19.1	115.1	61.7	57.2	19.1	30.2	93.7	187.5	20.6	3.0
211	2	9.0	2.22	8.88	2.30	6.38	7.44	5/8	1.21	0.88	4.96	2.71	2.50	0.87	1.35	3.94	7.88	0.81	0.12
	2-3/16 55mm	8.9 4.2	56.4	225.6	58.4	162.1	189.0	M16	30.7	22.4	126.0	68.8	63.5	22.1	34.3	100.1	200.2	20.6	3.0

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SELECTION/DIMENSIONS

Setscrew VSC Ball Bearings VSCB INTERMEDIATE DUTY PILLOW BLOCKS



Lube Fitting
203 series - 1/4-28 tapered thread
204 series and larger - 1/8-27 NPT

Series	Shaft Size	Standard		No-Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
203 (VSC)	1/2	125500	P2B-VSCB-008	@	P2B-VSCB-008-NL
	5/8	125501	P2B-VSCB-010	@	P2B-VSCB-010-NL
	17mm	@	P2B-VSCB-17M	@	P2B-VSCB-17M-NL
204	3/4	123595	P2B-VSCB-012	050833	P2B-VSCB-012-NL
	20mm	@	P2B-VSCB-20M	@	P2B-VSCB-20M-NL
205	7/8	125508	P2B-VSCB-014	@	P2B-VSCB-014-NL
	15/16	125509	P2B-VSCB-015	@	P2B-VSCB-015-NL
	1	123596	P2B-VSCB-100	050828	P2B-VSCB-100-NL
	25mm	@	P2B-VSCB-25M	@	P2B-VSCB-25M-NL
206	1-1/8	125510	P2B-VSCB-102	@	P2B-VSCB-102-NL
	1-3/16	123597	P2B-VSCB-103	050829	P2B-VSCB-103-NL
	1-1/4	123605	P2B-VSCB-104S	@	P2B-VSCB-104S-NL
	30mm	@	P2B-VSCB-30M	@	P2B-VSCB-30M-NL
207	1-1/4	123598	P2B-VSCB-104	@	P2B-VSCB-104-NL
	1-3/8	125511	P2B-VSCB-106	@	P2B-VSCB-106-NL
	1-7/16	123599	P2B-VSCB-107	050830	P2B-VSCB-107-NL
208	35mm	@	P2B-VSCB-35M	@	P2B-VSCB-35M-NL
	1-1/2	123600	P2B-VSCB-108	@	P2B-VSCB-108-NL
209	40mm	125690	P2B-VSCB-40M	@	P2B-VSCB-40M-NL
	1-11/16	125512	P2B-VSCB-111	050848	P2B-VSCB-111-NL
	1-3/4	125507	P2B-VSCB-112	@	P2B-VSCB-112-NL
210	45mm	@	P2B-VSCB-45M	068428	P2B-VSCB-45M-NL
	1-15/16	123601	P2B-VSCB-115	@	P2B-VSCB-115-NL
	2	123602	P2B-VSCB-200	@	P2B-VSCB-200-NL
211	50mm	@	P2B-VSCB-50M	@	P2B-VSCB-50M-NL
	2	123607	P2B-VSCB-200L	@	P2B-VSCB-200L-NL
	2-3/16	123603	P2B-VSCB-203	050831	P2B-VSCB-203-NL
	55mm	@	P2B-VSCB-55M	@	P2B-VSCB-55M-NL

@ Assembled to order

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SELECTION/DIMENSIONS



Setscrew VSC Ball Bearings VSCB INTERMEDIATE DUTY PILLOW BLOCKS

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

Engineering

Part Number Index

Keyword Index

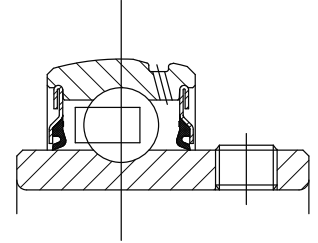
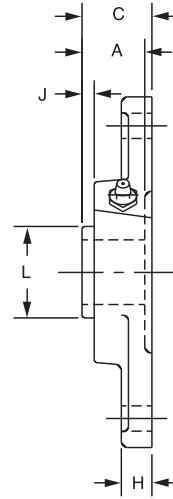
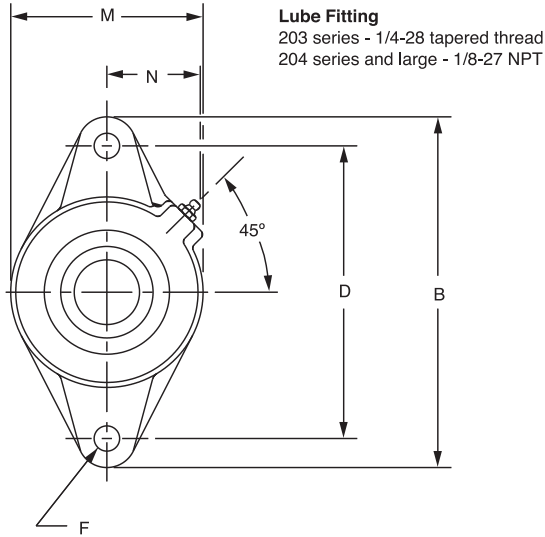
Series	Shaft Size	Weight lbs. kgs.	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S	U	V	W	X	
						Min.	Max.													
203 (VSC)	1/2	1.1	1.00	5.00	1.20	3.25	4.06	3/8	0.84	0.47	2.14	0.96	1.06	0.36	0.64	2.25	4.50	0.38	0.12	
	5/8	1.0																		
	17mm	0.5	25.4	127.0	30.5	82.6	103.1	M10	21.3	11.9	54.4	24.4	26.9	9.1	16.3	57.2	114.3	9.7	3.0	
204	3/4	1.4	1.23	5.25	1.34	3.38	4.19	3/8	0.85	0.47	2.49	1.12	1.25	0.50	0.73	2.25	4.50	0.50	0.12	
	20mm	0.6	31.2	133.4	34.0	85.9	106.4	M10	21.6	11.9	63.2	28.4	31.8	12.7	18.5	57.2	114.3	12.7	3.0	
205	7/8	1.8	1.34	5.50	1.40	3.69	4.50	3/8	0.85	0.45	2.64	1.32	1.31	0.56	0.78	2.50	5.00	0.50	0.12	
	15/16	1.7																		
	1	1.6																		
206	25mm	0.8	34.0	139.7	35.6	93.7	114.3	M10	21.6	11.4	67.1	33.5	33.3	14.2	19.8	63.5	127.0	12.7	3.0	
	1-1/8	2.7	1.52	6.25	1.75	4.25	5.00	1/2	0.94	0.62	3.19	1.57	1.56	0.58	0.94	2.88	5.76	0.56	0.12	
	1-3/16	2.6																		
207	1-1/4	2.5																		
	30mm	1.2	38.6	158.8	44.5	108.0	127.0	M12	23.9	15.8	81.0	39.9	39.6	14.7	23.9	73.2	146.3	14.2	3.0	
	1-1/4	4.5	1.71	6.50	1.75	4.68	5.44	1/2	0.94	0.65	3.69	1.84	1.81	0.67	1.04	2.91	5.82	0.56	0.12	
208	1-3/8	4.3																		
	1-7/16	4.2																		
	35mm	2.0	43.4	165.1	44.5	118.9	138.2	M12	23.9	16.5	93.7	46.7	46.0	17.0	26.4	73.9	147.8	14.2	3.0	
209	1-1/2	5.4	1.94	7.25	1.93	5.18	5.88	1/2	0.91	0.75	4.00	2.05	1.94	0.75	1.19	3.26	6.52	0.69	0.12	
	40mm	2.5	49.3	184.2	49.0	131.6	149.4	M12	23.1	19.1	101.6	52.1	49.3	19.1	30.2	82.8	165.6	17.5	3.0	
210	1-11/16	6.4	1.94	7.44	2.00	5.50	6.19	1/2	0.90	0.69	4.21	2.22	2.06	0.75	1.19	3.38	6.76	0.69	0.12	
	1-3/4	6.2																		
	45mm	3.0	49.3	189.0	50.8	139.7	157.2	M12	22.9	17.5	106.9	56.4	52.3	19.1	30.2	85.9	171.7	17.5	3.0	
211	1-15/16	7.2	1.94	8.12	2.25	6.00	6.68	5/8	1.02	0.68	4.47	2.43	2.19	0.75	1.19	3.69	7.38	0.81	0.12	
	2	7.0																		
	50mm	3.3	49.3	206.2	57.2	152.4	169.7	M16	25.9	17.3	113.5	61.7	55.6	19.1	30.2	93.7	187.5	20.6	3.0	
211	2	9.0	2.22	8.88	2.30	6.38	7.44	5/8	1.21	0.81	4.90	2.71	2.44	0.87	1.35	3.94	7.88	0.81	0.12	
	2-3/16	8.9																		
	55mm	4.2	56.4	225.6	58.4	162.1	189.0	M16	30.7	20.6	124.5	68.8	62.0	22.1	34.3	100.1	200.2	20.6	3.0	

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SELECTION/DIMENSIONS

Setscrew VSC Ball Bearings VSC INTERMEDIATE DUTY 2-BOLT FLANGE BEARINGS



Series	Shaft Size	Standard		No-Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
203	1/2	125516	F2B-VSC-008	@	F2B-VSC-008-NL
	5/8	125517	F2B-VSC-010	@	F2B-VSC-010-NL
	17mm	125703	F2B-VSC-17M	@	F2B-VSC-17M-NL
204	3/4	123610	F2B-VSC-012	057854	F2B-VSC-012-NL
	20mm	125704	F2B-VSC-20M	@	F2B-VSC-20M-NL
205	7/8	125518	F2B-VSC-014	@	F2B-VSC-014-NL
	15/16	125519	F2B-VSC-015	@	F2B-VSC-015-NL
	1	123611	F2B-VSC-100	050778	F2B-VSC-100-NL
206	25mm	125705	F2B-VSC-25M	@	F2B-VSC-25M-NL
	1-1/8	125520	F2B-VSC-102	@	F2B-VSC-102-NL
	1-3/16	123612	F2B-VSC-103	050840	F2B-VSC-103-NL
	1-1/4	123618	F2B-VSC-104S	051888	F2B-VSC-104S-NL
207	30mm	125752	F2B-VSC-30M	@	F2B-VSC-30M-NL
	1-1/4	123613	F2B-VSC-104	@	F2B-VSC-104-NL
	1-3/8	125521	F2B-VSC-106	049468	F2B-VSC-106-NL
	1-7/16	123614	F2B-VSC-107	051699	F2B-VSC-107-NL
208	35mm	125706	F2B-VSC-35M	@	F2B-VSC-35M-NL
	1-1/2	123615	F2B-VSC-108	@	F2B-VSC-108-NL
	40mm	125707	F2B-VSC-40M	@	F2B-VSC-40M-NL
209	1-11/16	125522	F2B-VSC-111	050842	F2B-VSC-111-NL
	1-3/4	125523	F2B-VSC-112	049892	F2B-VSC-112-NL
	45mm	125708	F2B-VSC-45M	@	F2B-VSC-45M-NL
210	1-15/16	123616	F2B-VSC-115	059811	F2B-VSC-115-NL
	2	123617	F2B-VSC-200	068716	F2B-VSC-200-NL
	50mm	125709	F2B-VSC-50M	@	F2B-VSC-50M-NL
211	2	123694	F2B-VSC-200L	@	F2B-VSC-200L-NL
	2-3/16	123619	F2B-VSC-203	@	F2B-VSC-203-NL
	55mm	125710	F2B-VSC-55M	@	F2B-VSC-55M-NL

@Assembled to order

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SELECTION/DIMENSIONS



Setscrew VSC Ball Bearings VSC INTERMEDIATE DUTY 2-BOLT FLANGE BEARINGS

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Series	Shaft Size	Weight lbs. kg.	A	B	C	D	F Bolt Dia.	H	J	L	M	N
203	1/2	0.8	1.00	3.88	1.17	3.00	3/8	0.38	0.32	0.96	2.13	1.13
	5/8	0.7										
	17mm	0.36	25.4	98.6	29.7	76.2	M10	9.7	8.1	24.4	54.1	28.7
204	3/4	1.4	1.23	4.41	1.34	3.53	3/8	0.50	0.36	1.12	2.38	1.50
	20mm	0.63	31.2	112.0	34.0	89.7	M10	12.7	9.1	28.4	60.5	38.1
205	7/8	1.6	1.34	4.88	1.37	3.89	7/16	0.52	0.42	1.32	2.75	1.44
	15/16	1.5										
	1	1.4										
206	25mm	0.67	34.0	124.0	34.8	98.8	M10	13.2	10.7	33.5	69.9	36.6
	1-1/8	2.2	1.52	5.56	1.56	4.59	7/16	0.50	0.49	1.57	3.13	1.56
	1-3/16	2.1										
207	1-1/4	2.0										
	30mm	0.94	38.6	141.2	39.6	116.6	M10	12.7	12.4	39.9	79.5	39.6
	1-1/4	3.5	1.71	6.13	1.75	5.12	1/2	0.56	0.53	1.84	3.75	1.84
208	1-3/8	3.3										
	1-7/16	3.2										
	35mm	1.43	43.4	155.7	44.5	130.0	M12	14.2	13.5	46.7	95.3	46.7
209	1-1/2	4.1	1.94	6.75	1.98	5.66	1/2	0.56	0.63	2.05	4.13	1.83
	40mm	1.83	49.3	171.5	50.3	143.8	M12	14.2	16.0	52.1	104.9	46.5
210	1-11/16	5.0	1.94	7.06	1.99	5.84	1/2	0.63	0.59	2.22	4.38	1.91
	1-3/4	4.9										
	45mm	2.23	49.3	179.3	50.5	148.3	M14	16.0	15.0	56.4	111.3	48.5
211	1-15/16	5.4	1.94	7.44	2.02	6.19	1/2	0.63	0.55	2.43	4.56	2.03
	2	5.2										
	50mm	2.41	49.3	189.0	51.3	157.2	M16	16.0	14.0	61.7	115.8	51.6
211	2	6.7	2.22	8.63	2.28	7.25	5/8	0.67	0.68	2.71	5.25	2.27
	2-3/16	6.5										
	55mm	2.99	56.4	219.2	57.9	184.2	M16	17.0	17.3	68.8	133.4	57.7

Take-Up Frames

Engineering

Part Number Index

Keyword Index

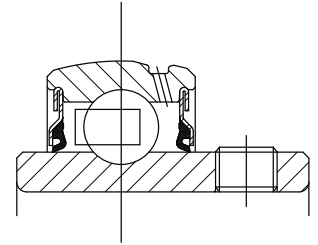
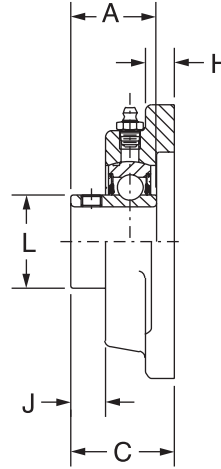
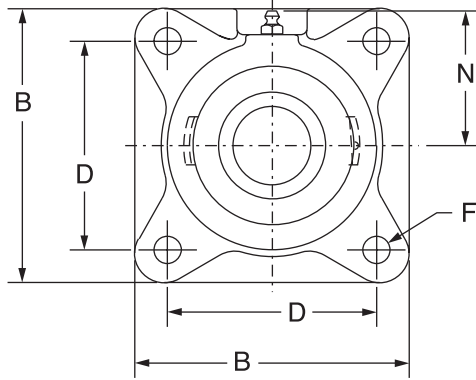
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SELECTION/DIMENSIONS

Setscrew VSC Ball Bearings VSC INTERMEDIATE DUTY 4-BOLT FLANGE BEARINGS

Lube Fitting Thread Size:
203 - 204 series - 1/4-28 tapered thread
207 - 207 series - 1/8-27 NPT



Series	Shaft Size	Standard		No-Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
203	1/2	125524	F4B-VSC-008	@	F4B-VSC-008-NL
	5/8	125525	F4B-VSC-010	@	F4B-VSC-010-NL
	17mm	125694	F4B-VSC-17M	@	F4B-VSC-17MNL
204	3/4	123625	F4B-VSC-012	@	F4B-VSC-012-NL
	20mm	125695	F4B-VSC-20M	@	F4B-VSC-20M-NL
205	7/8	125526	F4B-VSC-014	@	F4B-VSC-014-NL
	15/16	125527	F4B-VSC-015	@	F4B-VSC-015-NL
	1	123626	F4B-VSC-100	062509	F4B-VSC-100-NL
	25mm	125696	F4B-VSC-25M	@	F4B-VSC-25M-NL
206	1-1/8	125528	F4B-VSC-102	@	F4B-VSC-102-NL
	1-3/16	123627	F4B-VSC-103	@	F4B-VSC-103-NL
	1-1/4	123634	F4B-VSC-104S	@	F4B-VSC-104S-NL
	30mm	125697	F4B-VSC-30M	@	F4B-VSC-30M-NL
207	1-1/4	123628	F4B-VSC-104	051891	F4B-VSC-104-NL
	1-3/8	125529	F4B-VSC-106	@	F4B-VSC-106-NL
	1-7/16	123629	F4B-VSC-107	050844	F4B-VSC-107-NL
	35mm	125698	F4B-VSC-40M	@	F4B-VSC-40M-NL
208	1-1/2	123630	F4B-VSC-108	051892	F4B-VSC-108-NL
	40mm	125699	F4B-VSC-40M	@	F4B-VSC-40M-NL
209	1-11/16	125530	F4B-VSC-111	050836	F4B-VSC-111-NL
	1-3/4	125531	F4B-VSC-112	@	F4B-VSC-112-NL
	45mm	125700	F4B-VSC-45M	@	F4B-VSC-45M-NL
210	1-15/16	123631	F4B-VSC-115	@	F4B-VSC-115-NL
	2	123632	F4B-VSC-200	068716	F4B-VSC-200-NL
	50mm	125701	F4B-VSC-50M	@	F4B-VSC-50M-NL
211	2	123652	F4B-VSC-200L	@	F4B-VSC-200L-NL
	2-3/16	123633	F4B-VSC-203	068809	F4B-VSC-203-NL
	55mm	125702	F4B-VSC-55M	@	F4B-VSC-55M-NL

@Assembled to order

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SELECTION/DIMENSIONS



Setscrew VSC Ball Bearings VSC INTERMEDIATE DUTY 4-BOLT FLANGE BEARINGS

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

Engineering

Part Number Index

Keyword Index

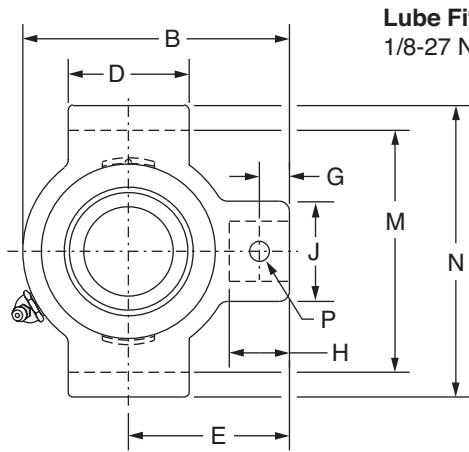
Series	Shaft Size	Weight lbs. kgs.	A	B	C	D	F Bolt Dia.	H	J	L	N
203	1/2	1.08	1.00	3.00	1.17	2.13	3/8	0.44	0.32	0.96	1.69
	5/8	1.00									
	17mm	0.48	25.4	76.2	29.7	54.1	M10	11.2	8.1	24.4	42.9
204	3/4	1.50	1.23	3.38	1.34	2.50	3/8	0.44	0.36	1.12	1.94
	20mm	0.67	31.2	85.9	34.0	63.5	M10	11.2	9.1	28.4	49.3
205	7/8	1.98	1.34	3.75	1.37	2.75	7/16	0.50	0.42	1.32	2.06
	15/16	1.86									
	1 25mm	1.62 0.84	34.0	95.3	34.8	69.9	M10	12.7	10.7	33.5	52.3
206	1-1/8	2.78	1.52	4.25	1.56	3.25	7/16	0.50	0.49	1.57	2.19
	1-3/16	2.68									
	1-1/4 30mm	2.50 1.19	38.6	108.0	39.6	82.6	M10	12.7	12.4	39.9	55.6
207	1-1/4	3.50	1.71	4.75	1.75	3.63	1/2	0.56	0.53	1.84	2.44
	1-3/8	2.88									
	1-7/16 35mm	2.50 1.28	43.4	120.7	44.5	92.2	M12	14.2	13.5	46.7	62.0
208	1-1/2	4.50	1.94	5.13	1.98	4.00	1/2	0.56	0.63	2.05	2.38
	40mm	2.00	49.3	130.3	50.3	101.6	M12	14.2	16.0	52.1	60.5
209	1-11/16	5.45	1.94	5.38	1.99	4.13	1/2	0.63	0.59	2.22	2.75
	1-3/4	5.35									
	45mm	2.42	49.3	136.7	50.5	104.9	M12	16.0	15.0	56.4	69.9
210	1-15/16	6.25	1.94	5.63	2.02	4.38	1/2	0.63	0.55	2.43	2.88
	2	6.00									
	50mm	2.33	49.3	143.0	51.3	111.3	M12	16.0	14.0	61.7	73.2
211	2	9.28	2.22	6.50	2.28	5.13	5/8	0.69	0.68	2.71	3.25
	2-3/16	9.00									
	55mm	4.12	56.4	165.1	57.9	130.3	M16	17.5	17.3	68.8	82.6

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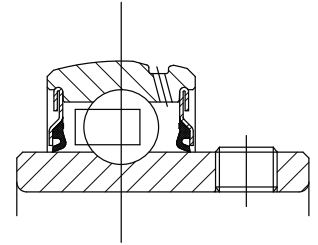
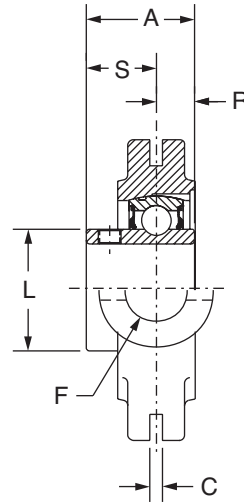


SELECTION/DIMENSIONS

Setscrew VSC Ball Bearings VSC INTERMEDIATE DUTY NARROW SLOT TAKE-UP BEARINGS



Lube Fitting Thread Size:
1/8-27 NPT



Series	Shaft Size	Part No.	Description
204	3/4	125533	NSTU-VSC-012
	20mm	@	NSTU-VSC-20M
205	7/8	125534	NSTU-VSC-014
	15/16	125535	NSTU-VSC-015
	1	125536	NSTU-VSC-100
	25mm	@	NSTU-VSC-25M
206	1-1/8	125537	NSTU-VSC-102
	1-3/16	125538	NSTU-VSC-103
	1-1/4	125540	NSTU-VSC-104S
	30mm	@	NSTU-VSC-30M
207	1-1/4	125539	NSTU-VSC-104
	1-3/8	125541	NSTU-VSC-106
	1-7/16	123680	NSTU-VSC-107
	35mm	@	NSTU-VSC-35M
208	1-1/2	125542	NSTU-VSC-108
	40mm	@	NSTU-VSC-40M
209	1-11/16	125543	NSTU-VSC-111
	1-3/4	125544	NSTU-VSC-112
	45mm	@	NSTU-VSC-45M
210	1-15/16	125545	NSTU-VSC-115
	2	125546	NSTU-VSC-200
	50mm	@	NSTU-VSC-50M
211	2	125547	NSTU-VSC-200
	2-3/16	125548	NSTU-VSC-203
	55mm	@	NSTU-VSC-55M

@ Assembled to order

SELECTION/DIMENSIONS



Setscrew VSC Ball Bearings VSC INTERMEDIATE DUTY NARROW SLOT TAKE-UP BEARINGS

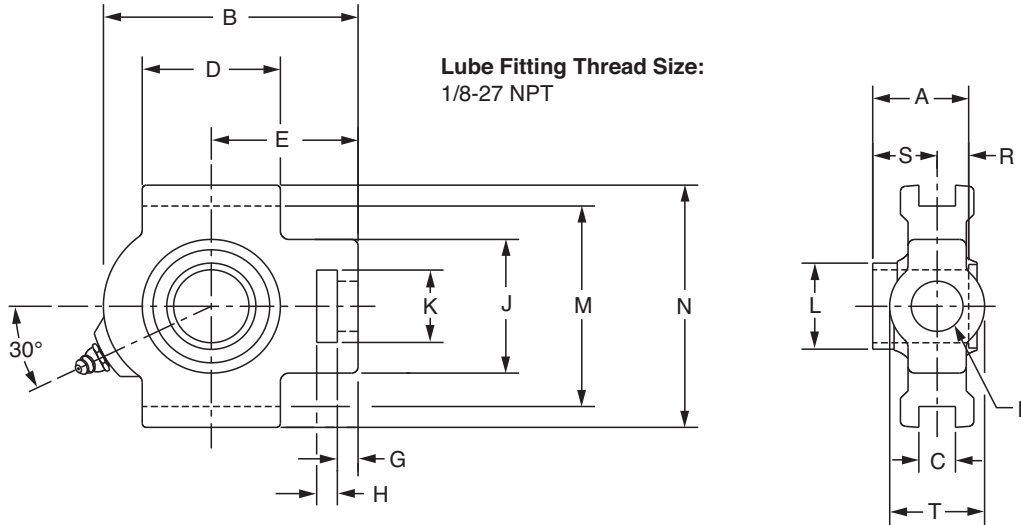
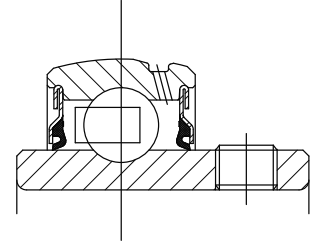
Series	Shaft Size	Weight lbs. kgs.	Take-Up Frame No. Ref.	A	B	C	D	E	F Screw Dia.	G	H	J	L	M	N	P Pin Dia.	R	S
204	3/4	1.25	NS210	1.23	3.50	0.250	1.50	2.19	3/4	0.44	0.88	1.38	1.12	2.635/2.605	3.13	0.32	0.50	0.73
	20mm	0.58		31.2	88.9	6.35	38.1	55.6	19.1	11.2	22.4	35.1	28.4	66.93/66.17	79.5	8.1	12.7	18.5
205	7/8	1.68	NS210	1.34	3.56	0.250	1.50	2.19	3/4	0.44	0.88	1.38	1.32	2.635/2.605	3.13	0.32	0.56	0.78
	15/16	1.58		34.0	90.4	6.35	38.1	55.6	19.1	11.2	22.4	35.1	33.5	66.93/66.17	79.5	8.1	14.2	19.8
	1	1.48		34.0	90.4	6.35	38.1	55.6	19.1	11.2	22.4	35.1	33.5	66.93/66.17	79.5	8.1	14.2	19.8
206	25mm	0.73	NS308	1.52	4.31	0.250	2.50	2.69	3/4	0.50	0.94	1.38	1.57	3.510/3.480	4.13	0.32	0.58	0.94
	1-1/8	2.78		38.6	109.5	6.35	63.5	68.3	19.1	12.7	23.9	35.1	39.9	89.15/88.39	104.9	8.1	14.7	23.9
	1-3/16	2.58		38.6	109.5	6.35	63.5	68.3	19.1	12.7	23.9	35.1	39.9	89.15/88.39	104.9	8.1	14.7	23.9
207	1-1/4	2.48	NS308	1.71	4.50	0.250	2.50	2.69	3/4	0.50	0.94	1.38	1.84	3.510/3.480	4.13	0.32	0.67	1.04
	30mm	1.19		43.4	114.3	6.35	63.5	68.3	19.1	12.7	23.9	35.1	46.7	89.15/88.39	104.9	8.1	17.0	26.4
	1-3/8	2.58		43.4	114.3	6.35	63.5	68.3	19.1	12.7	23.9	35.1	46.7	89.15/88.39	104.9	8.1	17.0	26.4
208	1-7/16	2.48	NS400	1.94	5.38	0.313	3.00	3.25	7/8	0.66	1.16	1.63	2.05	4.015/3.985	4.75	0.38	0.75	1.19
	35mm	1.19		49.3	136.7	7.95	76.2	82.6	22.2	16.8	29.5	41.4	52.1	101.98/101.22	120.7	9.7	19.1	30.2
209	1-1/2	4.68	NS400	1.94	5.44	0.313	3.00	3.25	7/8	0.72	1.22	1.63	2.22	4.015/3.985	4.75	0.38	0.75	1.19
	40mm	2.16		49.3	138.2	7.95	76.2	82.6	22.2	18.3	31.0	41.4	56.4	101.98/101.22	120.7	9.7	19.1	30.2
210	1-3/4	4.68	NS400	1.94	5.50	0.313	3.00	3.25	7/8	0.59	1.09	1.63	2.43	4.015/3.985	4.75	0.38	0.75	1.19
	45mm	2.20		49.3	139.7	7.95	76.2	82.6	22.2	15.0	27.7	41.4	61.7	101.98/101.22	120.7	9.7	19.1	30.2
211	1-15/16	4.88	NS400	2.22	6.13	0.313	3.50	3.63	1	0.69	1.28	1.75	2.71	4.448/4.418	5.38	0.44	0.87	1.35
	2	4.78		56.4	155.7	7.95	88.9	92.2	25.4	17.5	32.5	44.5	68.8	112.98/112.22	136.7	11.2	22.1	34.3
211	50mm	2.25	NS407	2.22	6.13	0.313	3.50	3.63	1	0.69	1.28	1.75	2.71	4.448/4.418	5.38	0.44	0.87	1.35
	2	6.78		56.4	155.7	7.95	88.9	92.2	25.4	17.5	32.5	44.5	68.8	112.98/112.22	136.7	11.2	22.1	34.3
211	2-3/16	6.58	NS407	56.4	155.7	7.95	88.9	92.2	25.4	17.5	32.5	44.5	68.8	112.98/112.22	136.7	11.2	22.1	34.3
	55mm	3.13		56.4	155.7	7.95	88.9	92.2	25.4	17.5	32.5	44.5	68.8	112.98/112.22	136.7	11.2	22.1	34.3

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SELECTION/DIMENSIONS

Setscrew VSC Ball Bearings VSC INTERMEDIATE DUTY WIDE SLOT TAKE-UP BEARINGS



Series	Shaft Size	Part No.	Description
204	3/4	125549	WSTU-VSC-012
	20mm	@	WSTU-VSC-20M
205	7/8	125550	WSTU-VSC-014
	15/16	125551	WSTU-VSC-015
	1	125552	WSTU-VSC-100
	25mm	@	WSTU-VSC-25M
206	1-1/8	125553	WSTU-VSC-102
	1-3/16	125554	WSTU-VSC-103
	1-1/4	125556	WSTU-VSC-104S
	30mm	@	WSTU-VSC-30M
207	1-1/4	125555	WSTU-VSC-104
	1-3/8	125557	WSTU-VSC-106
	1-7/16	125558	WSTU-VSC-107
	35mm	@	WSTU-VSC-35M

@ Assembled to order

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SELECTION/DIMENSIONS



Setscrew VSC Ball Bearings VSC INTERMEDIATE DUTY WIDE SLOT TAKE-UP BEARINGS

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

Engineering

Part Number Index

Keyword Index

Series	Shaft Size	Weight lbs. kg.	Take-Up Frame No. Ref.	A	B	C	D	E	F Screw Dia.	G
204	3/4	1.9	WS300	1.23	3.69	0.531	2.00	2.38	5/8	0.38
	20mm	0.87		31.2	93.7	13.49	50.8	60.5	15.9	9.7
205	7/8	2.2	WS300	1.34	3.81	0.531	2.00	2.44	5/8	0.38
	15/16	2.1		34.0	96.8	13.49	50.8	62.0	15.9	9.7
	1	2.0		25mm	0.96					
206	1-1/8	3.0	WS308	1.52	4.38	0.531	2.25	2.75	3/4	0.38
	1-3/16	2.9		38.6	111.3	13.49	57.2	69.9	19.1	9.7
	1-1/4	2.8		30mm	1.33					
207	1-1/4	3.8	WS308	1.71	4.87	0.531	2.50	3.06	3/4	0.50
	1-3/8	3.6		43.4	123.7	13.49	63.5	77.7	19.1	12.7
	1-7/16	3.5		35mm	1.65					

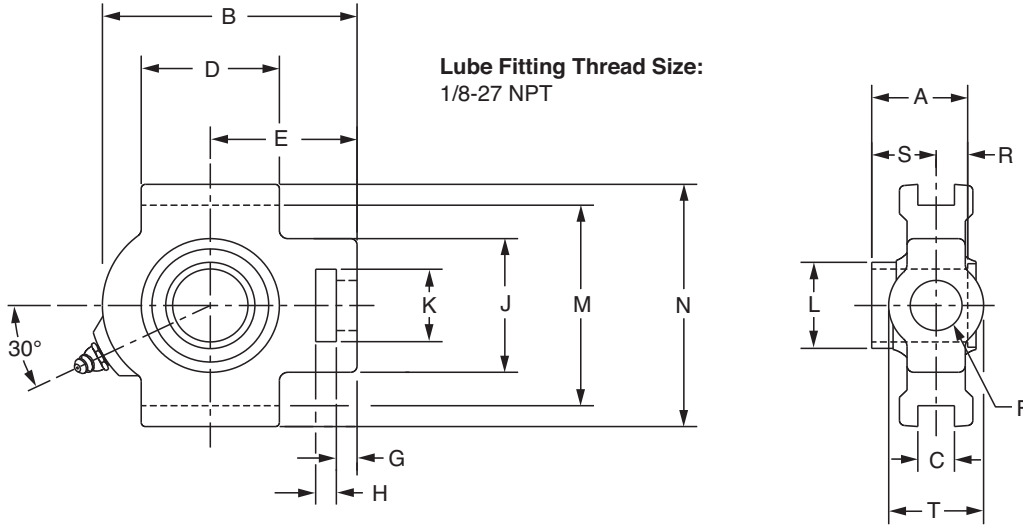
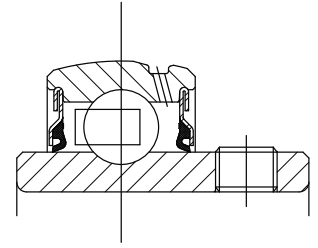
Series	Shaft Size	H	J	K	L	M	N	R	S	T
204	3/4	0.63	2.00	1.25	1.12	2.985/3.015	3.63	0.50	0.73	1.38
	20mm	16.0	50.8	31.8	28.4	75.82/76.58	92.2	12.7	18.5	35.1
205	7/8	0.63	2.00	1.31	1.32	2.985/3.015	3.63	0.56	0.78	1.38
	15/16									
	1	16.0	50.8	33.3	33.5	75.82/76.58	92.2	14.2	19.8	35.1
206	1-1/8	0.63	2.19	1.44	1.57	3.480/3.510	4.13	0.58	0.94	1.63
	1-3/16									
	1-1/4	16.0	55.6	36.6	39.9	88.39/89.15	104.9	14.7	23.9	41.3
207	1-1/4	0.63	2.50	1.44	1.84	3.480/3.510	4.13	0.67	1.04	1.63
	1-3/8									
	1-7/16	16.0	63.5	36.6	46.7	88.39/89.15	104.9	17.0	26.4	41.3

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SELECTION/DIMENSIONS

Setscrew VSC Ball Bearings VSC INTERMEDIATE DUTY WIDE SLOT TAKE-UP BEARINGS



Series	Shaft Size	Part No.	Description
208	1-1/2	125559	WSTU-VSC-108
	40mm	@	WSTU-VSC-40M
209	1-11/16	125560	WSTU-VSC-111
	1-3/4	125561	WSTU-VSC-112
210	45mm	@	WSTU-VSC-45M
	1-15/16	125562	WSTU-VSC-115
211	2	125563	WSTU-VSC-200
	50mm	@	WSTU-VSC-50M
211	2	125564	WSTU-VSC-200L
	2-3/16	125565	WSTU-VSC-203
	55mm	@	WSTU-VSC-55M

@ Assembled to order

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SELECTION/DIMENSIONS



Setscrew VSC Ball Bearings VSC INTERMEDIATE DUTY WIDE SLOT TAKE-UP BEARINGS

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

Engineering

Part Number Index

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Series	Shaft Size	Weight lbs. kg.	Take-Up Frame No. Ref.	A	B	C	D	E	F Screw Dia.	G
208	1-1/2	6.1	WS400	1.94	5.69	0.688	3.25	3.50	1	0.63
	40mm	2.80		49.3	144.5	17.48	82.6	88.9	25.4	16.0
209	1-11/16	6.0	WS400	1.94	5.63	0.688	3.25	3.44	1	0.63
	1-3/4	5.9		49.3	143.0	17.48	82.6	87.4	25.4	16.0
210	1-15/16	6.4	WS400	1.94	5.82	0.688	3.38	3.56	1	0.63
	2	6.2		49.3	147.8	17.48	85.9	90.4	25.4	16.0
211	50mm	2.94	WS502	2.22	6.69	1.063	3.75	4.19	1-1/4	0.75
	2	10.1		56.4	169.9	27.00	95.3	106.4	31.8	19.1
211	2-3/16	10.0								
	55mm	4.65								

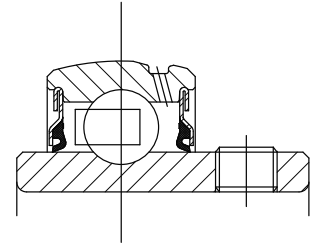
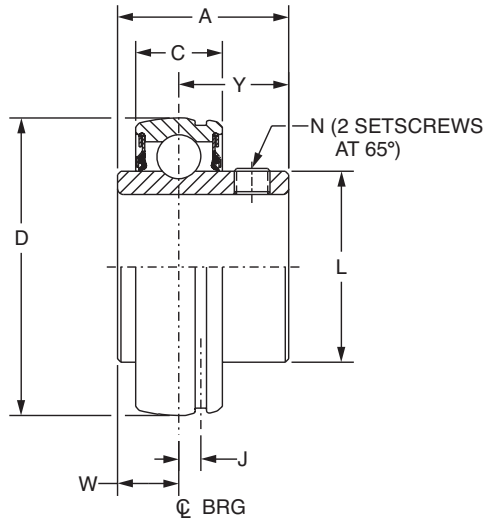
Series	Shaft Size	H	J	K	L	M	N	R	S	T
208	1-1/2	0.75	3.25	1.94	2.05	3.985/4.015	4.50	0.75	1.19	1.94
	40mm	19.1	82.6	49.3	52.1	101.22/101.98	114.3	19.1	30.2	49.3
209	1-11/16	0.75	3.25	1.94	2.22	3.985/4.015	4.75	0.75	1.19	1.94
	1-3/4	19.1	82.6	49.3	56.4	101.22/101.98	120.7	19.1	30.2	49.3
210	45mm	19.1	82.6	49.3	56.4	101.22/101.98	120.7	19.1	30.2	49.3
	1-15/16	0.75	3.25	1.94	2.43	3.985/4.015	4.75	0.75	1.19	1.94
210	2	19.1	82.6	49.3	61.7	101.22/101.98	120.7	19.1	30.2	49.3
	50mm	19.1	82.6	49.3	61.7	101.22/101.98	120.7	19.1	30.2	49.3
211	2	1.00	4.00	2.50	2.71	5.110/5.140	5.88	0.87	1.35	2.50
	2-3/16	25.4	101.6	63.5	68.8	129.79/130.56	149.4	22.1	34.3	63.5
211	55mm	25.4	101.6	63.5	68.8	129.79/130.56	149.4	22.1	34.3	63.5

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SELECTION/DIMENSIONS

Setscrew VSC Ball Bearings VSC INTERMEDIATE DUTY BEARING INSERTS



Series	Shaft Size	Part No.	Description
203	1/2	389923	INS-VSC-008
	5/8	389924	INS-VSC-010
	17mm	125636	INS-VSC-17M
204	3/4	389925	INS-VSC-012
	20mm	125637	INS-VSC-20M
205	7/8	389936	INS-VSC-014
	15/16	389937	INS-VSC-015
	1	389926	INS-VSC-100
	25mm	125638	INS-VSC-25M
206	1-1/8	389938	INS-VSC-102
	1-3/16	389927	INS-VSC-103
	1-1/4	389934	INS-VSC-104S
	30mm	123235	INS-VSC-30M
207	1-1/4	389928	INS-VSC-104
	1-3/8	389939	INS-VSC-106
	1-7/16	389929	INS-VSC-107
	35mm	125639	INS-VSC-35M
208	1-1/2	389930	INS-VSC-108
	40mm	125640	INS-VSC-40M
209	1-11/16	389940	INS-VSC-111
	1-3/4	389941	INS-VSC-112
	45mm	125641	INS-VSC-45M
210	1-15/16	389931	INS-VSC-115
	2	389932	INS-VSC-200
	50mm	125642	INS-VSC-50M
211	2	389935	INS-VSC-200L
	2-3/16	389933	INS-VSC-203
	55mm	125643	INS-VSC-55M

SELECTION/DIMENSIONS



Setscrew VSC Ball Bearings VSC INTERMEDIATE DUTY BEARING INSERTS

Series	Shaft Size	Weight lbs. kg.	A	C	D	J	L	N	W	Y
203	1/2	0.23	1.00	0.51	1.5748	0.15	0.96	10-32	0.36	0.64
	5/8	0.21								
	17mm	0.10	25.4	13.0	40.000	3.8	24.4	M5x0.8	9.1	16.3
204	3/4	0.25	1.23	0.58	1.8504	0.15	1.12	1/4-28	0.50	0.73
	20mm	0.11	31.2	14.7	47.000	3.8	28.4	M6x1	12.7	18.5
205	7/8	0.41	1.34	0.59	2.0472	0.16	1.32	1/4-28	0.56	0.78
	15/16	0.38								
	1 25mm	0.25 0.17	34.0	15.0	52.000	4.1	33.5	M6x1	14.2	19.8
206	1-1/8	0.61	1.52	0.69	2.4409	0.16	1.57	5/16-24	0.58	0.94
	1-3/16	0.58								
	1-1/4	0.56								
	30mm	0.25	38.6	17.5	62.000	4.1	39.9	M8x1.25	14.7	23.9
207	1-1/4	0.92	1.71	0.75	2.8346	0.20	1.84	5/16-24	0.67	1.04
	1-3/8	0.88								
	1-7/16	0.75								
	35mm	0.38	43.4	19.1	72.000	5.1	46.7	M8x1.25	17.0	26.4
208	1-1/2	1.20	1.94	0.87	3.1496	0.22	2.05	5/16-24	0.75	1.19
	40mm	0.52	49.3	22.1	80.000	5.6	52.1	M8x1.25	19.1	30.2
209	1-11/16	1.41	1.94	0.87	3.3465	0.25	2.22	5/16-24	0.75	1.19
	1-3/4	1.34								
	45mm	0.61	49.3	22.1	85.000	6.4	56.4	M8x1.25	19.1	30.2
210	1-15/16	1.46	1.94	0.87	3.5433	0.25	2.43	3/8-24	0.75	1.19
	2 50mm	1.37 0.63	49.3	22.1	90.000	6.4	61.7	M10x1.5	19.1	30.2
211	2	2.24	2.22	0.94	3.9370	0.25	2.71	3/8-24	0.87	1.35
	2-3/16 55mm	1.95 0.97	56.4	23.9	100.000	6.4	68.8	M10x1.5	22.1	34.3

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ACCESSORIES

Setscrew VSC Ball Bearings

LUBRICANTS

DODGE ball bearings are factory lubricated with a lithium complex base lubricant. For applications where extreme ambient temperatures or speeds are anticipated or environmental considerations require a different lubricant, DODGE has a wide variety of lubricants available. Special lubricant options usually require set-up charges and premiums.

SEALS

The PROGUARD PLUS seal is a highly effective positive contact, land riding seal with flingers pressed on to each side of the inner ring offering added protection from wash down or extreme contamination. For high speeds or where seal drag would be an impediment, an all metallic labyrinth seal is available.

AIR HANDLING

Industrial fans and blowers generally operate at high speeds with bearing requirements of long life and quiet operation. Dodge stocks SC, and SCM Air Handling Pillow Blocks and flange bearings that are specifically designed to meet the requirements of the air handling industry. These bearings are 100% noise tested, and have an air handling fit for long life and quiet operation. These bearings are recommended for fan and blower applications. Sizes and housing configurations not listed can be supplied on a made to order basis.

OTHER MODIFICATIONS

For applications requiring modifications not listed, we encourage you to contact our Customer Order Engineering Department at (864) 284-5700 or fax (864) 281-2317.

- Eccentric Collar Ball Bearings
- Setscrew VSC Ball Bearing
- Eccentric SXV Collar Ball Bearing
- Take-Up Frames
- Engineering
- Part Number Index
- Keyword Index

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Eccentric Collar Ball Bearing

Setscrew YSC Ball Bearing

Eccentric SXV Collar Ball Bearing

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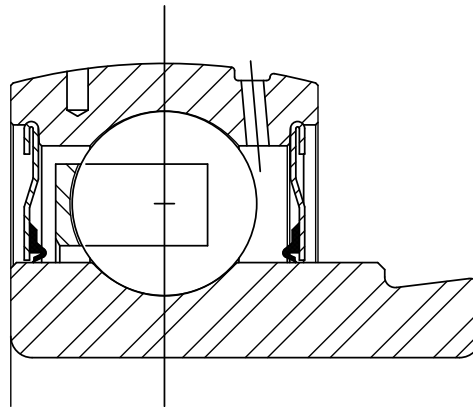
Keyword Index



FEATURES/BENEFITS

Eccentric SXV Collar

- Eccentric Locking Collar
- Narrow Inner Ring Design
- Fiberglass Reinforced Nylon Cage
- Grade 10 Balls
- Proguard Single Lip Seal
- No Groove in Housing for End Cover
- Multiple Housing Styles Available
P2B, F2B, F4B, WSTU, NSTU
- Bore Range
1/2" to 2-3/16"
20mm to 55mm



Note: Instruction manuals and drawings for Dodge bearings are available on www.dodge-pt.com



Eccentric SXV Collar

Recommended Torque													
Setscrews					D-LOK			Mounting Bolts					
Setscrew Size	Key Hex Across Flats	◆ Recommended Torque			Cap Screw Size	Recom. Torque	EZ-KLEEN Recom. Torque	Metal Housings		EZ-KLEEN Housed Bearings			
		Standard Ball Bearing Insert		Corrosion Resistant Stainless Steel				Bolt Size	Recom. Dry Torque (Grade 2)	2-Bolt PB, 2 & 4 Bolt Fig. and Fig. Brackets		Tapped Base PB	
		Min	Max							Bolt Size	Torque ①	Bolt Size	Torque ②
(in.)	(in.)	(in.-lbs.)	(in.-lbs.)	(in.-lbs.)	(in.)	(in.-lbs.)	(in.-lbs.)	(in.)	(in.-lbs.)	(in.)	(in.-lbs.)	(in.)	(in. lbs.)
#10	3/32	28	33	25	#8-32	58	46	3/8-16	240	3/8-16	225	3/8-16	175
1/4	1/8	66	80	60	#10-32	90	72	7/16-14	384	7/16-14	350	7/16-14	350
5/16	5/32	126	156	117	1/4-28	180	144	1/2-13	600	1/2-13	500	1/2-13	400
3/8	3/16	228	275	206	5/16-24	400	320	5/8-11	1200	9/16-12	650		
7/16	7/32	342	428	321	3/8-24	750	600	3/4-10	1950	5/8-11	1000		
								7/8-9	2890				
(mm)	(mm)	(N-m)	(N-m)	(N-m)	(mm)	(N-m)	(N-m)	(mm)	(N-m)	(mm)	(N-m)	① Torque for Austenitic (18-8) Stainless ② Max. torque values published. Do not exceed	
M5	2.5	3.2	3.7	2.8	M4	585	4.68	M10	29	M8	15		
M6	3	6.2	7.7	5.8	M5	10.75	8.6	M12	50	M10	25		
M8	4	14.2	17.8	13.4	M6	20.5	16.4	M16	124	M12	50		
M10	5	26	31	23	M8	45	36	M20	238	M14	75		
M12	6	46	57	43				M22	322	M18	125		

Lubrication

High Speed Operation - In the higher speed ranges, too much grease will cause over-heating. The amount of grease that the bearing will take for a particular high speed application can only be determined by experience. If excess grease in the bearing causes overheating, it will be necessary to remove grease fitting to permit excess grease to escape. The bearing has been greased at the factory and is ready to run. When establishing a relubrication schedule, note that a small amount of grease at frequent intervals is preferable to a large amount at infrequent intervals.

◆ **NOTE:** Dodge does not recommend the use of oils or locking agents on setscrew threads. However, if utilized, the minimum installation torque values should be followed.

Lubrication Guide

Use a No. 2 Lithium complex base grease or equivalent*

Hours Run per Day	Suggested Lubrication Period in Weeks							
	1 to 250 RPM	251 to 500 RPM	501 to 750 RPM	751 to 1000 RPM	1001 to 1500 RPM	1501 to 2000 RPM	2001 to 2500 RPM	2501 to 3000 RPM
8	12	12	10	7	5	4	3	2
16	12	7	5	4	2	2	1	1
24	10	5	3	2	1	1	1	1

* For EZ-KLEEN series bearings, use an aluminum complex base grease.

Lubrication recommendations are intended for standard products applied in general operating conditions. For modified products, high temperature applications, and other anomalous applications contact product engineering at 864-284-5700.

Note: Bearing analysis program "BEST" is available on www.ptwizard.com

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Eccentric Collar Ball Bearing
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 Eccentric SXV Collar Ball Bearing
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SELECTION

Eccentric Collar Ball Bearings - Inch and Metric

Table 2: Easy Selection Table For Ball Bearing Mounted Units

RING SIZE	SHAFT SIZE SXV, SXXV	DYNAMIC CAPACITY (lbs)	STATIC CAPACITY Co (lbs)	L ₁₀ LIFE, HOURS	ALLOWABLE EQUIVALENT RADIAL LOAD RATING (LBS.) AT VARIOUS RPM*							
					50	150	250	500	750	1000	1500	1750
203	1/2 5/8 17mm	2,158	1079	20,000	550	380	320	255	225	205	175	170
				30,000	480	335	280	225	195	175	155	145
				40,000	440	305	255	205	175	160	140	135
				60,000	380	265	225	175	155	140	125	115
				100,000	320	225	190	150	130	120	105	100
204	3/4 20mm	2,899	1482	20,000	740	515	435	345	300	275	240	225
				30,000	645	450	380	300	260	240	210	200
				40,000	590	410	345	275	240	215	190	180
				60,000	515	355	300	240	210	190	165	155
				100,000	435	300	255	200	175	160	140	130
205	7/8 15/16 1 25mm	3,146	1769	20,000	805	560	470	375	325	295	260	245
				30,000	705	485	410	325	285	260	225	215
				40,000	640	445	375	295	260	235	205	195
				60,000	560	385	325	260	225	205	180	170
				100,000	470	325	275	220	190	175	150	145
206	1-1/16 1-1/8 1-3/16 1-1/4 30mm	4,368	2538	20,000	1115	775	655	520	455	410	360	340
				30,000	975	675	570	455	395	360	315	300
				40,000	885	615	520	410	360	325	285	270
				60,000	775	535	455	360	315	285	250	235
				100,000	655	455	380	305	265	240	210	200
207	1-1/4 1-5/16 1-3/8 1-7/16 35mm	5,759	3461	20,000	1475	1020	860	685	595	545	475	450
				30,000	1285	890	755	595	520	475	415	395
				40,000	1170	810	685	545	475	430	375	355
				60,000	1020	710	595	475	415	375	330	310
				100,000	860	595	505	400	350	315	275	265
208	1-1/2 40mm	7,332	4475	20,000	1875	1300	1095	870	760	690	605	575
				30,000	1640	1135	960	760	665	605	525	500
				40,000	1490	1030	870	690	605	550	480	455
				60,000	1300	900	760	605	525	480	420	400
				100,000	1095	760	640	510	445	405	355	335
209	1-5/8 1-11/16 1-3/4 45mm	7,891	4906	20,000	2020	1400	1180	935	820	745	650	615
				30,000	1765	1225	1030	820	715	650	570	540
				40,000	1600	1110	935	745	650	590	515	490
				60,000	1400	970	820	650	570	515	450	430
				100,000	1180	820	690	550	480	435	380	360
210	1-15/16 2 50mm	7,891	5213	20,000	2020	1400	1180	935	820	745	650	615
				30,000	1765	1225	1030	820	715	650	570	540
				40,000	1600	1110	935	745	650	590	515	490
				60,000	1400	970	820	650	570	515	450	430
				100,000	1180	820	690	550	480	435	380	360
211	2-3/16 55mm	9,755	6588	20,000	2491	1727	1457	1156	1010	918	802	761
				30,000	2176	1509	1272	1010	882	802	700	665
				40,000	1977	1371	1156	918	802	728	636	604
				60,000	1727	1197	1010	802	700	636	556	528
				100,000	1457	1010	852	676	591	537	469	445
212	2-1/4 2-7/16	11,791	8100	20,000	3015	2090	1765	1400	1225	1110	970	925
				30,000	2635	1825	1540	1225	1070	970	880	805
				40,000	2395	1660	1400	1110	970	880	770	730
				60,000	2090	1450	1225	970	850	770	675	640
				100,000	1765	1225	1030	820	715	650	570	540
215	2-15/16	14,872	11108	20,000	3805	2640	225	1765	1545	1400	1225	1165
				30,000	3325	2305	1945	1545	1350	1225	1070	1015
				40,000	3020	2095	1765	1400	1225	1115	975	925
				60,000	2640	1830	1545	1225	1070	975	850	805
				100,000	2225	1545	1300	1035	905	820	715	680

* Slight interference fit required when operating in the shaded area

Note: Bearing analysis program "BEST" is available on www.ptwizard.com

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SELECTION



Eccentric Collar Ball Bearings - Inch and Metric

Table 2 (Continued): Easy Selection Table for Ball Bearing Mounted Units

RING SIZE	SHAFT SIZE SXR, SXV, SLX	DYNAMIC CAPACITY C (lbs)	STATIC CAPACITY Co (lbs)	L ₁₀ LIFE, HOURS	ALLOWABLE EQUIVALENT RADIAL LOAD RATING (LBS.) AT VARIOUS RPM*									
					2000	2500	3000	3500	4000	4500	5000	5500	6500	7500
203	1/2 5/8 17mm	2,158	1079	20,000	160	150	140	135	130	125	120	115	110	105
				30,000	140	130	125	115	110	105	100	95	90	
				40,000	130	120	110	105	100	95	90	85	80	
				60,000	110	105	95	95	90	85	80	75	70	
				100,000	95	85	80	80	75	70	70	65	65	
204	3/4 20mm	2,899	1482	20,000	215	200	190	180	170	165	160	155	145	140
				30,000	190	175	165	155	150	145	140	135	130	
				40,000	170	160	150	145	135	130	125	125	115	
				60,000	150	140	130	125	120	115	110	105	100	
				100,000	125	115	110	105	100	90	95	90	85	
205	7/8 15/16 1 25mm	3,146	1769	20,000	235	220	205	195	185	180	175	170	160	150
				30,000	205	190	180	170	165	155	150	145	140	
				40,000	185	175	165	155	150	140	135	135	125	
				60,000	165	150	140	135	130	125	120	115	110	
				100,000	135	125	120	115	110	105	100	100	95	
206	1-1/16 1-1/8 1-3/16 1-1/4 30mm	4,368	2538	20,000	325	305	285	270	260	250	240	235	220	
				30,000	285	265	250	235	225	220	210	205	195	
				40,000	260	240	225	215	205	200	190	185	175	
				60,000	225	210	200	190	180	175	165	160	155	
				100,000	190	175	165	160	150	145	140	135	130	
207	1-1/4 1-5/16 1-3/8 1-7/16 35mm	5,759	3461	20,000	430	400	375	355	340	330	315	305		
				30,000	375	350	330	310	300	285	275	270		
				40,000	340	315	300	285	275	260	250	245		
				60,000	300	275	260	250	235	230	220	215		
				100,000	250	235	220	210	200	190	185	180		
208	1-1/2 40mm	7,332	4475	20,000	550	510	480	455	435	420	405			
				30,000	480	445	420	400	380	365	355			
				40,000	435	405	380	360	345	330	320			
				60,000	380	355	330	315	300	290	280			
				100,000	320	300	280	265	255	245	235			
209	1-5/8 1-11/16 1-3/4 45mm	7,891	4906	20,000	590	550	515	490	470	450	435			
				30,000	515	480	450	430	410	395	380			
				40,000	470	435	410	390	370	360	345			
				60,000	410	380	360	340	325	310	300			
				100,000	345	320	300	285	275	265	255			
210	1-15/16 2 50mm	7,891	5213	20,000	590	550	515	490	470	450				
				30,000	515	480	450	430	410	395				
				40,000	470	435	410	390	370	360				
				60,000	410	380	360	340	325	310				
				100,000	345	320	300	285	275	265				
211	2-3/16 55mm	9,755	6588	20,000	729	676	636	604	578					
				30,000	636	591	556	528	505					
				40,000	578	537	505	480	459					
				60,000	505	469	441	419	401					
				100,000	426	395	372	353	338					
212	2-1/4 2-7/16	11,791	8100	20,000	880	820	770	730						
				30,000	770	715	675	640						
				40,000	700	650	610	580						
				60,000	610	570	535	510						
				100,000	515	480	450	430						
215	2-15/16	14,872	11108	20,000	1115	1035	975							
				30,000	975	905	850							
				40,000	885	820	770							
				60,000	770	715	675							
				100,000	650	605	570							

* Slight interference fit required when operating to the right of the heavy line

Note: Bearing analysis program "BEST" is available on www.ptwizard.com

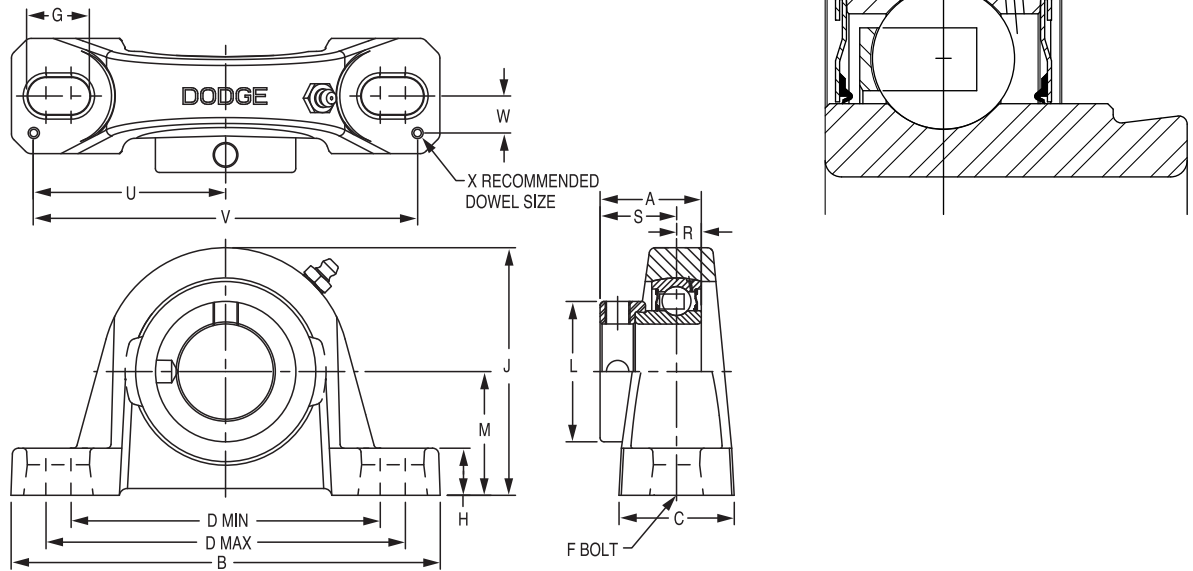
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SELECTION/DIMENSIONS

Eccentric SXV Collar Ball Bearings SXV AND SXVU INTERMEDIATE DUTY PILLOW BLOCKS



Series	Shaft Size	Standard		No Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
203	1/2	130310	P2B-SXV-008	130276	P2B-SXV-008-NL
	5/8	130311	P2B-SXV-010	@	P2B-SXV-010-NL
	17mm	@	P2B-SXV-17M	@	P2B-SXV-17M-NL
203 (SXVU)	1/2	130324	P2B-SXVU-008	@	P2B-SXVU-008-NL
	5/8	130325	P2B-SXVU-010	@	P2B-SXVU-010-NL
	17mm	125711	P2B-SXVU-17M	@	P2B-SXVU-17M-NL
204	3/4	131970	P2B-SXV-012	131589	P2B-SXV-012-NL
	20mm	125712	P2B-SXV-20M	@	P2B-SXV-20M-NL
205	7/8	131971	P2B-SXV-014	053047	P2B-SXV-014-NL
	15/16	131972	P2B-SXV-015	@	P2B-SXV-015-NL
	1	131973	P2B-SXV-100	131996	P2B-SXV-100-NL
	25mm	125713	P2B-SXV-25M	@	P2B-SXV-25M-NL
206	1-1/16	131974	P2B-SXV-101	@	P2B-SXV-101-NL
	1-1/8	131975	P2B-SXV-102	@	P2B-SXV-102-NL
	1-3/16	131976	P2B-SXV-103	@	P2B-SXV-103-NL
	1-1/4	131977	P2B-SXV-104S	@	P2B-SXV-104S-NL
	30mm	@	P2B-SXV-30M	@	P2B-SXV-30M-NL
206 (SXVU)	1-1/16	131082	P2B-SXVU-101	@	P2B-SXVU-101-NL
	1-1/8	131083	P2B-SXVU-102	@	P2B-SXVU-102-NL
	1-3/16	131084	P2B-SXVU-103	053008	P2B-SXVU-103-NL
	1-1/4	131085	P2B-SXVU-104S	053042	P2B-SXVU-104S-NL
	30mm	125714	P2B-SXVU-30M	@	P2B-SXVU-30M-NL
207	1-1/4	131978	P2B-SXV-104	@	P2B-SXV-104-NL
	1-5/16	131979	P2B-SXV-105	@	P2B-SXV-105-NL
	1-3/8	131980	P2B-SXV-106	@	P2B-SXV-106-NL
	1-7/16	131981	P2B-SXV-107	058275	P2B-SXV-107-NL
	35mm	125715	P2B-SXV-35M	@	P2B-SXV-35M-NL

@ Assembled to order

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SELECTION/DIMENSIONS



Eccentric SXV Collar Ball Bearings SXV AND SXVU INTERMEDIATE DUTY PILLOW BLOCKS

Eccentric Collar Ball Bearing
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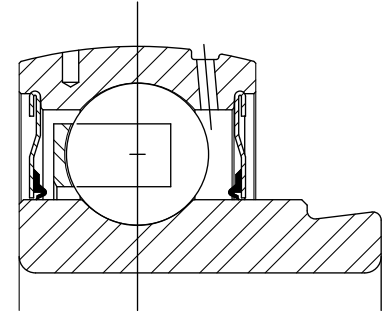
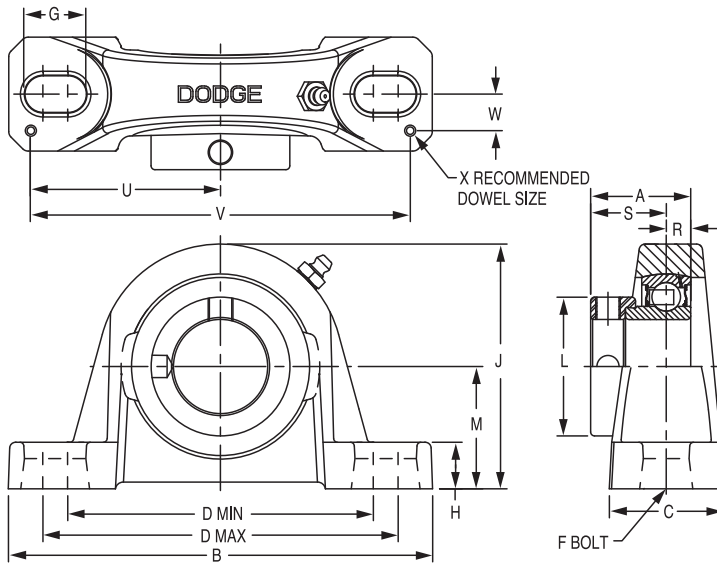
Series	Shaft Size	Weight lbs. kg.	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S	U	V	W	X	
						min.	max.													
203	1/2	1.20	1.13	5.00	1.20	3.25	4.06	3/8	0.84	0.47	2.14	1.13	1.06	0.26	0.87	2.25	4.50	0.38	0.12	
	5/8	1.10																		
	17mm	0.50	28.7	127.0	30.5	82.6	103.1	M10	21.3	11.9	54.4	28.7	27.0	6.6	22.1	57.2	114.3	9.7	3.0	
203 (SXVU)	1/2	1.40	1.13	5.00	1.20	3.25	4.06	3/8	0.84	0.59	2.27	1.13	1.19	0.26	0.87	2.25	4.50	0.38	0.12	
	5/8	1.20																		
	17mm	0.60	28.7	127.0	30.5	82.6	103.1	M10	21.3	15.0	57.7	28.7	30.2	6.6	22.1	57.2	114.3	9.7	3.0	
204	3/4	1.40	1.22	5.25	1.34	3.38	4.19	3/8	0.85	0.53	2.56	1.31	1.31	0.30	0.92	2.25	4.50	0.50	0.12	
	20mm	0.60	31.0	133.4	34.0	85.9	106.4	M10	21.6	13.5	65.0	33.3	33.3	7.6	23.4	57.2	114.3	12.7	3.0	
205	7/8	1.90	1.22	5.50	1.40	3.69	4.50	3/8	0.85	0.58	2.77	1.50	1.44	0.30	0.92	2.50	5.00	0.50	0.12	
	15/16	1.80																		
	1	1.70																		
206	25mm	0.80	31.0	139.7	35.6	93.7	114.3	M10	21.6	14.7	70.4	38.1	36.5	7.6	23.4	63.5	127.0	12.7	3.0	
	1-1/16	2.90	1.41	6.25	1.75	4.25	5.00	1/2	0.94	0.68	3.25	1.75	1.63	0.35	1.05	2.88	5.76	0.56	0.12	
	1-1/8	2.80																		
	1-3/16	2.70																		
	1-1/4	2.60																		
30mm	1.20	35.8	158.8	44.5	108.0	127.0	M12	23.9	17.3	82.6	44.5	41.3	8.9	26.7	73.2	146.3	14.2	3.0		
206 (SXVU)	1-1/16	3.00	1.41	6.25	1.75	4.25	5.00	1/2	0.94	0.75	3.31	1.75	1.69	0.35	1.05	2.88	5.76	0.56	0.12	
	1-1/8	2.90																		
	1-3/16	2.80																		
	1-1/4	2.70																		
	30mm	1.20	35.8	158.8	44.5	108.0	127.0	M12	23.9	19.1	84.1	44.5	42.9	8.9	26.7	73.2	146.3	14.2	3.0	
207	1-1/4	4.40	1.53	6.50	1.75	4.68	5.44	1/2	0.94	0.71	3.75	2.13	1.88	0.37	1.16	2.91	5.82	0.56	0.12	
	1-5/16	4.30																		
	1-3/8	4.30																		
	1-7/16	4.20																		
	35mm	1.90	38.9	165.1	44.5	118.9	138.2	M12	23.9	18.0	95.3	54.1	47.6	9.4	29.5	73.9	147.8	14.2	3.0	

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SELECTION/DIMENSIONS

Eccentric SXV Collar Ball Bearings SXV AND SXVU INTERMEDIATE DUTY PILLOW BLOCKS



Series	Shaft Size	Standard		No Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
208	1-1/2	131982	P2B-SXV-108	@	P2B-SXV-108-NL
	40mm	@	P2B-SXV-40M	@	P2B-SXV-40M-NL
209	1-11/16	130312	P2B-SXV-111	@	P2B-SXV-111-NL
	1-3/4	130313	P2B-SXV-112	@	P2B-SXV-112-NL
	45mm	125717	P2B-SXV-45M	@	P2B-SXV-45M-NL
210	1-15/16	130314	P2B-SXV-115	@	P2B-SXV-115-NL
	2	130315	P2B-SXV-200	065636	P2B-SXV-200-NL
	50mm	125718	P2B-SXV-50M	@	P2B-SXV-50-NL
211	2	130316	P2B-SXV-200L	@	P2B-SXV-200L-NL
	2-3/16	130317	P2B-SXV-203	@	P2B-SXV-203-NL
	55mm	125719	P2B-SXV-55M	@	P2B-SXV-55M-NL

@ Assembled to order

SELECTION/DIMENSIONS



Eccentric SXV Collar Ball Bearings SXV AND SXVU INTERMEDIATE DUTY PILLOW BLOCKS

Eccentric Collar Ball Bearing

Setscrew YSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Series	Shaft Size	Weight lbs. kg.	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S	U	V	W	X	
						min.	max.													
208	1-1/2	5.1	1.72	7.25	1.93	5.18	5.88	1/2	0.91	0.93	4.19	2.38	2.13	0.43	1.28	3.26	6.52	0.69	0.12	
	40mm	2.3	43.6	184.2	49.0	131.6	149.4	M12	23.1	23.6	106.4	60.5	54.0	11.0	32.6	82.8	165.6	17.5	3.0	
209	1-11/16	5.5	1.69	7.44	2.00	5.50	6.19	1/2	0.90	0.75	4.28	2.50	2.13	0.43	1.26	3.38	6.76	0.69	0.12	
	1-3/4	5.4																		
	45mm	2.5	42.9	189.0	50.8	139.7	157.2	M12	22.9	19.1	108.7	63.5	54.0	10.9	32.0	85.9	171.7	17.5	3.0	
210	1-15/16	5.8	1.72	8.12	2.25	6.00	6.68	5/8	1.02	0.75	4.53	2.50	2.25	0.43	1.29	3.69	7.38	0.81	0.12	
	2	5.7																		
	50mm	2.6	43.6	206.2	57.2	152.4	169.7	M16	25.9	19.1	115.1	63.5	57.2	11.0	32.7	93.7	187.5	20.6	3.0	
211	2	7.9	1.90	8.88	2.30	6.38	7.44	5/8	1.21	0.88	4.96	2.75	2.75	0.47	1.43	3.94	7.88	0.81	0.12	
	2-3/16	7.6																		
	50mm	3.5	48.3	225.6	58.4	162.1	189.0	M16	30.7	22.4	126.0	69.9	69.9	12.0	36.4	100.1	200.2	20.6	3.0	

Take-Up Frames

Engineering

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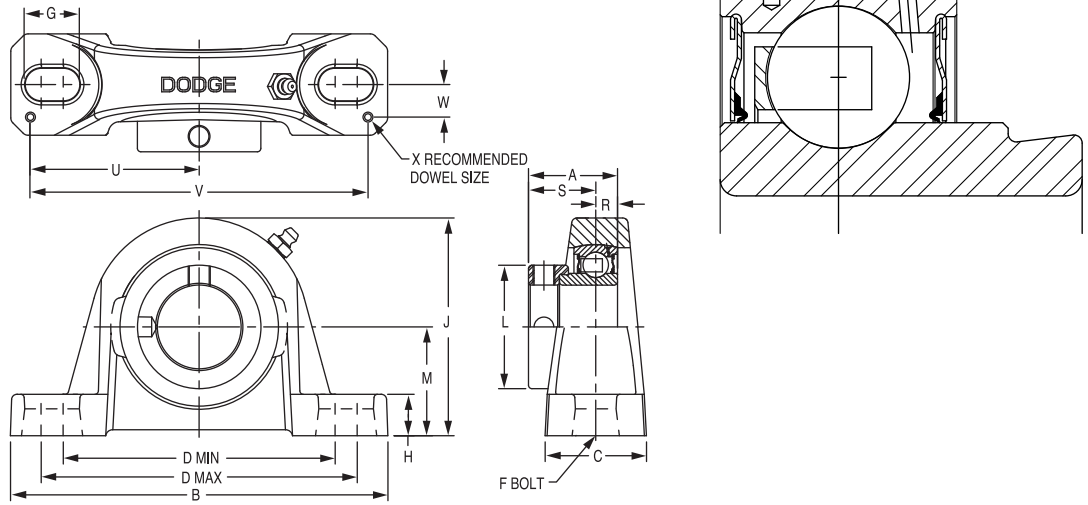
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SELECTION/DIMENSIONS

Eccentric SXV Collar Ball Bearings SXVB INTERMEDIATE DUTY PILLOW BLOCKS



Series	Shaft Size	Standard	
		Part No.	Description
203 (SXV)	1/2	130310	P2B-SXV-008
	5/8	130311	P2B-SXV-010
	17mm	@	P2B-SXV-17M
204	3/4	131983	P2B-SXVB-012
	20mm	@	P2B-SXVB-20M
205	7/8	131984	P2B-SXVB-014
	15/16	131985	P2B-SXVB-015
	1	131986	P2B-SXVB-100
	25mm	@	P2B-SXVB-25M
206	1-1/16	131987	P2B-SXVB-101
	1-1/8	131988	P2B-SXVB-102
	1-3/16	131989	P2B-SXVB-103
	1-1/4	131990	P2B-SXVB-104S
	30mm	056830	P2B-SXVB-30M
207	1-1/4	131991	P2B-SXVB-104
	1-5/16	131992	P2B-SXVB-105
	1-3/8	131993	P2B-SXVB-106
	1-7/16	131994	P2B-SXVB-107
	35mm	068864	P2B-SXVB-35M
208	1-1/2	131995	P2B-SXVB-108
	40mm	125716	P2B-SXVB-40M
209	1-11/16	130318	P2B-SXVB-111
	1-3/4	130319	P2B-SXVB-112
	45mm	@	P2B-SXVB-45M
210	1-15/16	130320	P2B-SXVB-115
	2	130321	P2B-SXVB-200
	50mm	@	P2B-SXVB-50M
211	2	130322	P2B-SXVB-200L
	2-3/16	130323	P2B-SXVB-203
	55mm	@	P2B-SXVB-55M

@ Assembled to order

SELECTION/DIMENSIONS



Eccentric SXV Collar Ball Bearings SXVB INTERMEDIATE DUTY PILLOW BLOCKS

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

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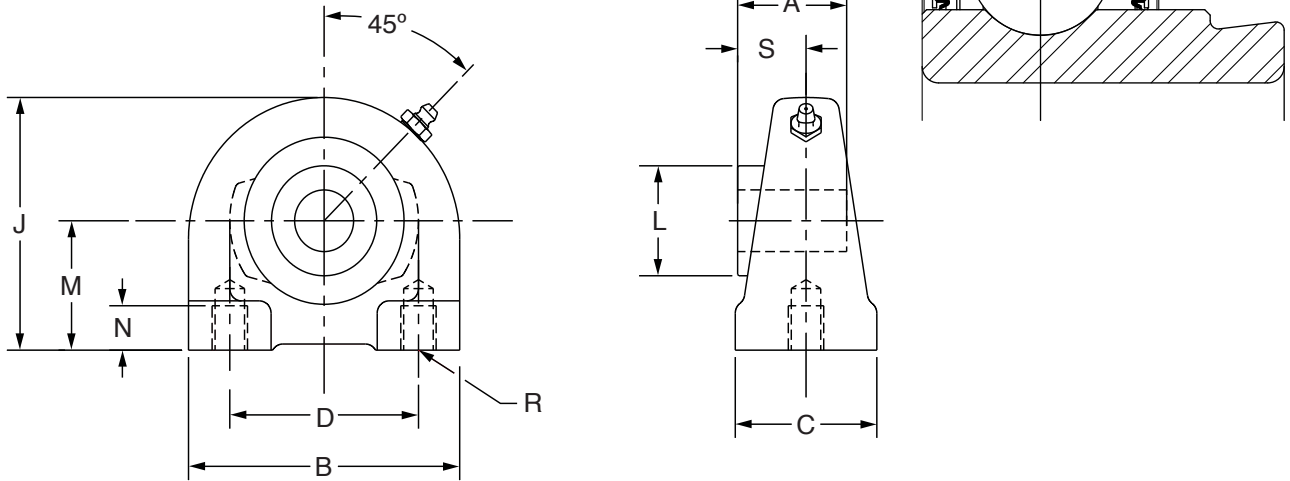
Series	Shaft Size	Weight lbs. kg.	A	B	C	D		F Bolt Dia.	G	H	J	L	M	R	S	U	V	W	X	
						min.	max.													
203 (SXV)	1/2	1.1	1.13	5.00	1.20	3.25	4.06	3/8	0.84	0.47	2.14	1.13	1.06	0.26	0.87	2.25	4.50	0.38	0.12	
	5/8	1.0																		
	17mm	0.5	28.7	127.0	30.5	82.6	103.1	M10	21.3	11.9	54.4	28.7	26.9	6.6	22.1	57.2	114.3	9.7	3.0	
204	3/4	1.3	1.22	5.25	1.34	3.38	4.19	3/8	0.85	0.47	2.49	1.31	1.25	0.30	0.92	2.25	4.50	0.50	0.12	
	20mm	0.6	31.0	133.4	34.0	85.9	106.4	M10	21.6	11.9	63.2	33.3	31.8	7.6	23.4	57.2	114.3	12.7	3.0	
205	7/8	1.8	1.22	5.50	1.40	3.69	4.50	3/8	0.85	0.45	2.64	1.50	1.31	0.30	0.92	2.50	5.00	0.50	0.12	
	15/16	1.7																		
	1	1.6																		
206	25mm	0.7	31.0	139.7	35.6	93.7	114.3	M10	21.6	11.4	67.1	38.1	33.3	7.6	23.4	63.5	127.0	12.7	3.0	
	1-1/16	2.8	1.41	6.25	1.75	4.25	5.00	1/2	0.94	0.62	3.19	1.75	1.56	0.35	1.05	2.88	5.76	0.56	0.12	
	1-1/8	2.7																		
	1-3/16	2.6																		
207	1-1/4	2.5																		
	30mm	1.2	35.8	158.8	44.5	108.0	127.0	M12	23.9	15.8	81.0	44.5	39.6	8.9	26.7	73.2	146.3	14.2	3.0	
	1-1/4	4.3	1.53	6.50	1.75	4.68	5.44	1/2	0.94	0.65	3.69	2.13	1.81	0.37	1.16	2.91	5.82	0.56	0.12	
	1-5/16	4.2																		
	1-3/8	4.2																		
208	1-7/16	4.1																		
	35mm	1.9	38.9	165.1	44.5	118.9	138.2	M12	23.9	16.5	93.7	54.1	46.0	9.4	29.5	73.9	147.8	14.2	3.0	
	1-1/2	5.0	1.72	7.25	1.93	5.18	5.88	1/2	0.91	0.75	4.00	2.38	1.94	0.43	1.28	3.26	6.52	0.69	0.12	
209	40mm	2.2	43.6	184.2	49.0	131.6	149.4	M12	23.1	19.1	101.6	60.5	49.3	11.0	32.6	82.8	165.6	17.5	3.0	
	1-11/16	5.4	1.69	7.44	2.00	5.50	6.19	1/2	0.90	0.69	4.21	2.50	2.06	0.43	1.26	3.38	6.76	0.69	0.12	
210	1-3/4	5.3																		
	45mm	2.4	42.9	189.0	50.8	139.7	157.2	M12	22.9	17.5	106.9	63.5	52.3	10.9	32.0	85.9	171.7	17.5	3.0	
	1-15/16	5.7	1.72	8.12	2.25	6.00	6.68	5/8	1.02	0.68	4.47	2.50	2.19	0.43	1.29	3.69	7.38	0.81	0.12	
211	2	5.6																		
	50mm	2.5	43.6	206.2	57.2	152.4	169.7	M16	25.9	17.3	113.5	63.5	55.6	11.0	32.7	93.7	187.5	20.6	3.0	
	2	7.8	1.90	8.88	2.30	6.38	7.44	5/8	1.21	0.81	4.90	2.75	2.44	0.47	1.43	3.94	7.88	0.81	0.12	
211	2-3/16	7.5																		
	55mm	3.4	48.3	225.6	58.4	162.1	189.0	M16	30.7	20.6	124.5	69.9	62.0	12.0	36.4	100.1	200.2	20.6	3.0	

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SELECTION/DIMENSIONS

Eccentric SXV Collar Ball Bearings SXV INTERMEDIATE DUTY TAPPED BASE PILLOW BLOCKS



Series	Shaft Size	Part No.	Description
204	3/4	@	TB-SXV-012
	20mm	130769	<i>TB-SXV-20M</i>
205	7/8	@	TB-SXV-014
	15/16	@	TB-SXV-015
	1	124474	TB-SXV-100
	25mm	130770	<i>TB-SXV-25M</i>
206	1-1/16	@	TB-SXV-101
	1-1/8	@	TB-SXV-102
	1-3/16	@	TB-SXV-103
	1-1/4	@	TB-SXV-104S
	30mm	130771	<i>TB-SXV-30M</i>
207	1-1/4	@	TB-SXV-104
	1-5/16	@	TB-SXV-105
	1-3/8	@	TB-SXV-106
	1-7/16	@	TB-SXV-107
	35mm	130772	<i>TB-SXV-35M</i>
208	1-1/2	068747	TB-SXV-108
	40mm	130773	<i>TB-SXV-40M</i>
209	1-11/16	068400	TB-SXV-111
	1-3/4	@	TB-SXV-112
	45mm	130774	<i>TB-SXV-45M</i>
210	1-15/16	@	TB-SXV-115
	2	@	TB-SXV-200
	50mm	130775	<i>TB-SXV-50M</i>
211	2	@	TB-SXV-200L
	2-3/16	064483	TB-SXV-203
	55mm	@	<i>TB-SXV-55M</i>

@ Assemble to order

SELECTION/DIMENSIONS



Eccentric SXV Collar Ball Bearings SXV INTERMEDIATE DUTY TAPPED BASE PILLOW BLOCKS

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Series	Shaft Size	Weight lbs. kg	A	B	C	D	J	L	M	N Min. Tap Depth	R Bolt Hole UNC-Thread	S
204	3/4	1.5	1.22	2.88	1.50	2.00	2.56	1.31	1.31	0.50	3/8-16	0.92
	20mm	0.6	31.0	73.2	38.1	50.8	65.0	33.3	33.4	12.7	M8x1.25	23.4
205	7/8	2.2	1.22	3.00	1.50	2.00	2.81	1.50	1.44	0.50	3/8-16	0.92
	15/16	2.1										
	1	2										
206	25mm	0.8	31.0	76.2	38.1	50.8	71.4	38.1	36.5	12.7	M10x1.5	23.4
	1-1/16	3.2	1.41	4.00	1.50	3.00	3.38	1.75	1.69	0.63	7/16-14	1.05
	1-1/8	3										
	1-3/16	2.8										
207	1-1/4	2.6										
	1-1/4	1.1	35.8	101.6	38.1	76.2	85.9	44.5	42.9	16.0	M10x1.5	26.7
	1-5/16	4.4	1.53	4.25	1.88	3.25	3.75	2.13	1.88	0.75	1/2-13	1.16
	1-3/8	4.2										
	1-7/16	3.8										
208	35mm	1.4	38.9	108.0	47.8	82.6	95.3	54.1	47.6	19.1	M10x1.5	29.5
	1-1/2	4.8	1.72	4.63	1.88	3.50	3.94	2.38	1.94	0.75	1/2-13	1.28
209	40mm	1.8	43.6	117.6	47.8	88.9	100.1	60.5	49.2	19.1	M12x1.75	32.6
	1-11/16	5.7	1.69	5.00	2.00	3.75	4.25	2.50	2.13	0.75	1/2-13	1.26
	1-3/4	5.5										
210	45mm	2.1	42.9	127.0	50.8	95.3	108.0	63.5	54.0	19.1	M12x1.75	32.0
	1-15/16	6.5	1.72	5.50	2.00	4.00	4.63	2.75	2.25	0.88	5/8-11	1.29
	2	6.3										
211	50mm	2.4	43.6	139.7	50.8	101.6	117.6	69.9	57.2	22.4	M16x2	32.7
	2	9.2	1.90	5.50	2.00	4.00	4.63	3.00	2.25	0.88	5/8-11	1.43
	2-3/16	9										
	55mm	3.3	48.3	139.7	50.8	101.6	117.6	76.2	57.2	22.4	M16x2	36.4

Take-Up Frames

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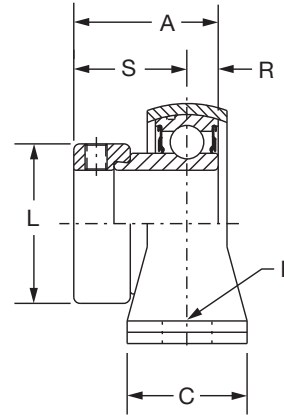
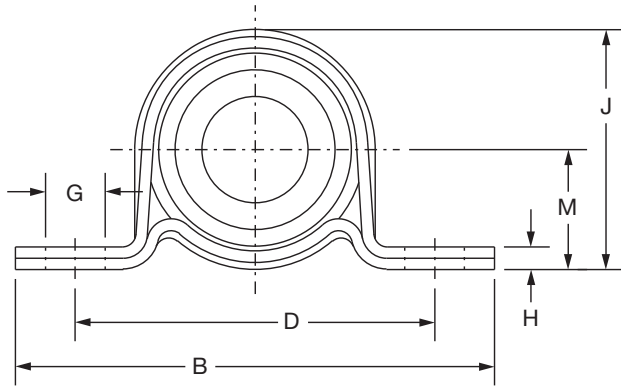
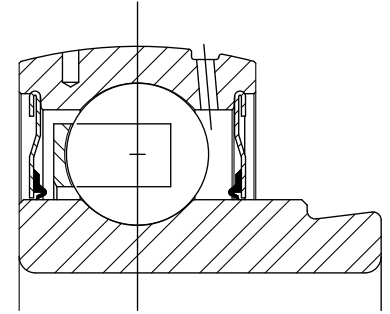
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SELECTION/DIMENSIONS

Eccentric Collar Ball Bearings SLX LIGHT DUTY PILLOW BLOCKS



Series	Shaft Size	Part No.	Description
203	1/2	@	P2B-SLX-008
	5/8	052932	P2B-SLX-010
	17mm	@	P2B-SLX-17M
204	3/4	128130	P2B-SLX-012
	20mm	@	P2B-SLX-20M
205	7/8	128131	P2B-SLX-014
	15/16	128132	P2B-SLX-015
	1	128133	P2B-SLX-100
	25mm	@	P2B-SLX-25M
206	1-1/8	128134	P2B-SLX-102
	1-3/16	128135	P2B-SLX-103
	1-1/4	128136	P2B-SLX-104S
	30mm	@	P2B-SLX-30M
207	1-1/4	128183	P2B-SLX-104
	1-3/8	128184	P2B-SLX-106
	1-7/16	128185	P2B-SLX-107
	35mm	@	P2B-SLX-35M

@ Assembled to order.

SELECTION/DIMENSIONS



Eccentric Collar Ball Bearings SLX LIGHT DUTY PILLOW BLOCKS

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

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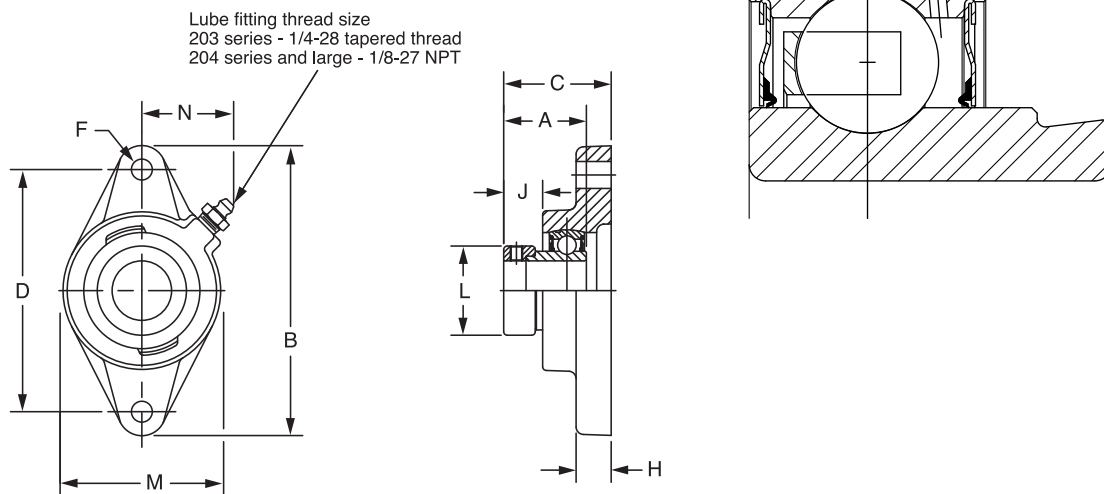
Series	Shaft Size	Weight lbs kg	A	B	C	D	F Bolt Dia.	G	H	J	L	M	R	S	Housing Radial Load Rating (lbs)
203	1/2	0.52	1.13	3.63	1.00	2.69	1/4	0.50	0.13	1.75	1.13	0.88	0.26	0.87	250
	5/8 17mm	0.50 .23	28.7	92.2	25.4	68.3	M6	12.7	3.3	44.5	28.7	22.4	6.6	22.1	1,112
204	3/4	0.61	1.22	4.13	1.00	3.00	3/8	0.50	0.15	2.06	1.31	1.00	0.30	0.92	350
	20mm	.27	31.0	104.9	25.4	76.2	M10	12.7	3.8	52.3	33.3	25.4	7.6	23.4	1,556
205	7/8	0.79	1.22	4.50	1.13	3.38	3/8	0.56	0.21	2.22	1.50	1.13	0.30	0.92	400
	15/16 1 25mm	0.76 0.73 .34	31.0	114.3	28.7	85.9	M10	14.2	5.3	56.4	38.1	28.7	7.6	23.4	1,779
206	1-1/8	1.14	1.41	4.88	1.25	3.75	3/8	0.56	0.24	2.62	1.75	1.31	0.35	1.05	600
	1-3/16 1-1/4 30mm	1.12 1.10 .50	35.8	124.0	31.8	95.3	M10	14.2	6.1	66.5	44.5	33.3	8.9	26.7	2,668
207	1-1/4	1.54	1.53	5.75	1.25	4.25	1/2	0.75	0.24	3.12	2.13	1.56	0.37	1.16	800
	1-3/8 1-7/16 35mm	1.50 1.48 .67	38.9	146.1	31.8	108.0	M12	19.1	6.1	79.2	54.1	39.6	9.4	29.5	3,557

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SELECTION/DIMENSIONS

Eccentric SXV Collar Ball Bearings SXV INTERMEDIATE DUTY 2-BOLT FLANGE BEARINGS



Series	Shaft Size	Standard		No Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
203	1/2	130326	F2B-SXV-008	@	F2B-SXV-008-NL
	5/8	130327	F2B-SXV-010	@	F2B-SXV-010-NL
	17mm	125529	F2B-SXV-17M	@	F2B-SXV-17M-NL
204	3/4	131737	F2B-SXV-012	@	F2B-SXV-012-NL
	20mm	125730	F2B-SXV-20M	@	F2B-SXV-20M-NL
205	7/8	131738	F2B-SXV-014	@	F2B-SXV-014-NL
	15/16	131739	F2B-SXV-015	@	F2B-SXV-015-NL
	1	131740	F2B-SXV-100	058778	F2B-SXV-100-NL
	25mm	125731	F2B-SXV-25M	@	F2B-SXV-25M-NL
206	1-1/16	131741	F2B-SXV-101	@	F2B-SXV-101-NL
	1-1/8	131742	F2B-SXV-102	@	F2B-SXV-102-NL
	1-3/16	131743	F2B-SXV-103	@	F2B-SXV-103-NL
	1-1/4	131744	F2B-SXV-104S	@	F2B-SXV-104S-NL
	30mm	125732	F2B-SXV-30M	@	F2B-SXV-30M-NL
207	1-1/4	131745	F2B-SXV-104	@	F2B-SXV-104-NL
	1-5/16	131746	F2B-SXV-105	@	F2B-SXV-105-NL
	1-3/8	131747	F2B-SXV-106	@	F2B-SXV-106-NL
	1-7/16	131748	F2B-SXV-107	058779	F2B-SXV-107-NL
	35mm	125733	F2B-SXV-35M	@	F2B-SXV-35M-NL
208	1-1/2	131749	F2B-SXV-108	068784	F2B-SXV-108-NL
	40mm	125734	F2B-SXV-40M	@	F2B-SXV-40M-NL
209	1-11/16	130328	F2B-SXV-111	059595	F2B-SXV-111-NL
	1-3/4	130329	F2B-SXV-112	@	F2B-SXV-112-NL
	45mm	125735	F2B-SXV-45M	@	F2B-SXV-45M-NL
210	1-15/16	130330	F2B-SXV-115	059596	F2B-SXV-115-NL
	2	130331	F2B-SXV-200	068867	F2B-SXV-200-NL
	50mm	125736	F2B-SXV-50M	@	F2B-SXV-50M-NL
211	2	130352	F2B-SXV-200L	@	F2B-SXV-200L-NL
	2-3/16	130353	F2B-SXV-203	@	F2B-SXV-203-NL
	55mm	125737	F2B-SXV-55M	@	F2B-SXV-55M-NL

@ Assembled to order

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Eccentric Collar Ball Bearings
 Setscrew WSC Ball Bearing
 Eccentric SXV Collar Ball Bearing
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SELECTION/DIMENSIONS



Eccentric SXV Collar Ball Bearings SXV INTERMEDIATE DUTY 2-BOLT FLANGE BEARINGS

Eccentric Collar Ball Bearing

Setscrew YSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

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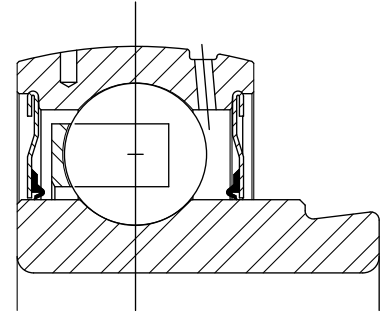
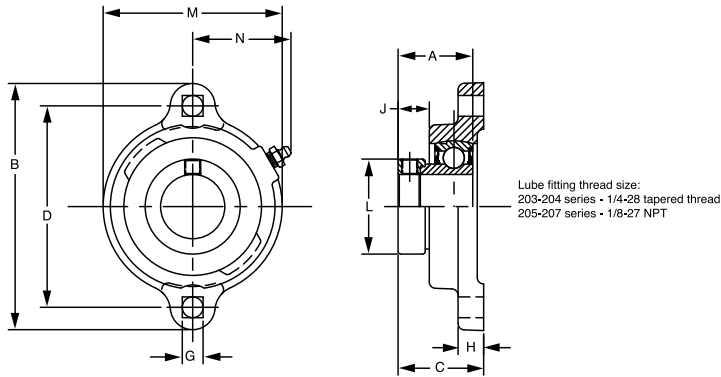
Series	Shaft Size	Weight lbs kg	A	B	C	D	F Bolt Dia.	H	J	L	M	N
203	1/2	0.9	1.13	3.88	1.40	3.00	3/8	0.38	0.55	1.13	2.13	1.13
	5/8	0.8										
	17mm	0.3	28.7	98.6	35.6	76.2	M10	9.7	14.0	28.7	54.1	28.7
204	3/4	1.0	1.22	4.41	1.54	3.53	3/8	0.50	0.55	1.31	2.38	1.50
	20mm	0.5	31.0	112.0	39.1	89.7	M10	12.7	14.0	33.3	60.5	38.1
205	7/8	1.7	1.22	4.88	1.51	3.89	7/16	0.52	0.56	1.50	2.75	1.44
	15/16	1.6										
	1	1.5										
206	25mm	0.7	31.0	124.0	38.4	98.8	M10	13.2	14.2	38.1	69.9	36.6
	1-1/16	2.4	1.41	5.56	1.67	4.59	7/16	0.50	0.61	1.75	3.13	1.56
	1-1/8	2.3										
	1-3/16	2.2										
	1-1/4	2.1										
207	30mm	1	35.8	141.2	42.4	116.7	M10	12.7	15.5	44.5	79.5	39.6
	1-1/4	3.6	1.53	6.13	1.87	5.12	1/2	0.56	0.65	2.13	3.75	1.84
	1-5/16	3.5										
	1-3/8	3.3										
	1-7/16	3.2										
208	35mm	1.5	38.9	155.7	47.5	130.0	M12	14.2	16.5	54.1	95.3	46.7
	1-1/2	4.7	1.72	6.75	2.07	5.66	1/2	0.56	0.73	2.38	4.13	1.83
	40mm	2.2	43.6	171.5	52.6	143.8	M12	14.2	18.5	60.5	104.9	46.5
209	1-11/16	5.1	1.69	7.06	2.07	5.84	1/2	0.63	0.66	2.50	4.38	1.91
	1-3/4	4.9										
	45mm	2.2	42.9	179.3	52.6	148.3	M14	16.0	16.8	63.5	111.3	48.5
210	1-15/16	5.8	1.72	7.44	2.12	6.19	1/2	0.63	0.65	2.75	4.56	2.03
	2	5.3										
	50mm	2.4	43.6	189.0	53.8	157.2	M16	16.0	16.5	69.9	115.8	51.6
211	2	6.9	1.90	8.63	2.36	7.25	5/8	0.67	0.77	3.00	5.25	2.27
	2-3/16	6.7										
	55mm	3.1	48.3	219.2	59.9	184.2	M16	17.0	19.6	76.2	133.4	57.7

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SELECTION/DIMENSIONS

Eccentric Collar Ball Bearings SXV LFT INTERMEDIATE DUTY 2-BOLT FLANGE BEARINGS



Series	Shaft Size	Standard		No Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
203	1/2	@	LFT-SXV-008	124748	LFT-SXV-008-NL
	5/8	124749	LFT-SXV-010	068855	LFT-SXV-010-NL
	17mm	130776	LFT-SXV-17M	@	LFT-SXV-17M-NL
204	3/4	@	LFT-SXV-012	124678	LFT-SXV-012-NL
	20mm	130777	LFT-SXV-20M	@	LFT-SXV-20M-NL
205	7/8	049751	LFT-SXV-014	@	LFT-SXV-014-NL
	15/16	@	LFT-SXV-015	@	LFT-SXV-015-NL
	1	124677	LFT-SXV-100	124697	LFT-SXV-100-NL
	25mm	130778	LFT-SXV-25M	@	LFT-SXV-25M-NL
206	1-1/16	@	LFT-SXV-101	@	LFT-SXV-101-NL
	1-1/8	068387	LFT-SXV-102	@	LFT-SXV-102-NL
	1-3/16	068803	LFT-SXV-103	053007	LFT-SXV-103-NL
	1-1/4	068561	LFT-SXV-104S	062945	LFT-SXV-104S-NL
	30mm	130779	LFT-SXV-30M	@	LFT-SXV-30M-NL
207	1-1/4	@	LFT-SXV-104	@	LFT-SXV-104-NL
	1-5/16	@	LFT-SXV-105	@	LFT-SXV-105-NL
	1-3/8	062439	LFT-SXV-106	@	LFT-SXV-106-NL
	1-7/16	064750	LFT-SXV-107	124676	LFT-SXV-107-NL
35mm	130780	LFT-SXV-35M	@	LFT-SXV-35M-NL	

@ Assembled to order

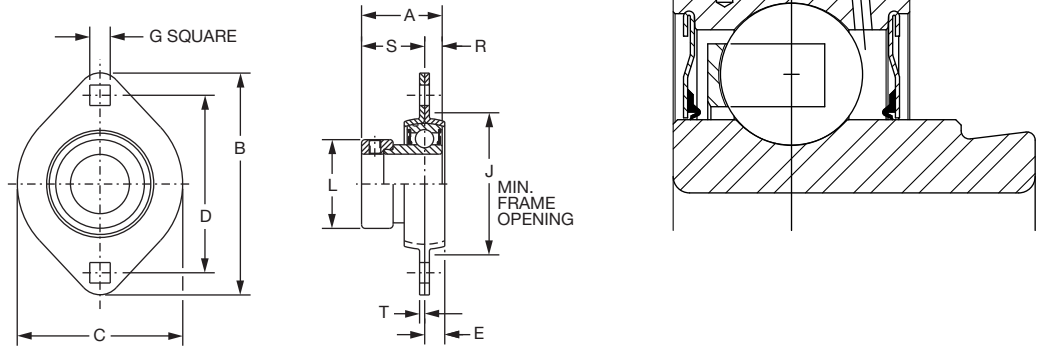
Series	Shaft Size	Weight lbs kg	A	B	C	D	G	H	J	L	M	N
203	1/2	0.63	1.13	3.19	1.28	2.50	0.28	0.38	0.56	1.13	2.13	1.23
	5/8	0.60										
	17mm	0.3	28.7	81.0	32.5	63.5	7.1	9.7	14.2	28.7	54.1	31.2
204	3/4	0.77	1.22	3.56	1.41	2.81	0.34	0.42	0.56	1.31	2.38	1.34
	20mm	0.4	31.0	90.4	35.8	71.4	8.6	10.7	14.2	33.3	60.5	34.0
205	7/8	0.92	1.22	3.75	1.40	3.00	0.34	0.42	0.53	1.31	2.63	1.44
	15/16	0.89										
	1	0.86										
206	25mm	0.4	31.0	95.3	35.6	76.2	8.6	10.7	13.5	33.3	66.8	36.6
	1-1/16	1.53	1.41	4.44	1.60	3.56	0.41	0.47	0.61	1.75	3.25	1.72
	1-1/8	1.5										
	1-3/16	1.47										
207	1-1/4	1.92	1.53	4.82	1.72	3.94	0.41	0.50	0.65	2.13	3.50	1.83
	1-5/16	1.89										
	1-3/8	1.86										
	1-7/16	1.83										
	35mm	0.8	38.9	122.4	43.7	100.1	10.4	12.7	16.5	54.1	88.9	46.5

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SELECTION/DIMENSIONS



Eccentric Collar Ball Bearings SLX LIGHT DUTY 2-BOLT FLANGE BEARINGS



Series	Shaft Size	Standard	
		Part No.	Description
203	1/2	@	F2B-SLX-008
	5/8	062497	F2B-SLX-010
	17mm	@	F2B-SLX-17M
204	3/4	128137	F2B-SLX-012
	20mm	@	F2B-SLX-20M
205	7/8	128138	F2B-SLX-014
	15/16	128139	F2B-SLX-015
	1	128140	F2B-SLX-100
	25mm	@	F2B-SLX-25M
206	1-1/8	128141	F2B-SLX-102
	1-3/16	128142	F2B-SLX-103
	1-1/4	128143	F2B-SLX-104S
	30mm	@	F2B-SLX-30M
207	1-1/4	128186	F2B-SLX-104
	1-3/8	128187	F2B-SLX-106
	1-7/16	128188	F2B-SLX-107
	35mm	@	F2B-SLX-35M

@ Assembled to order

Series	Shaft Size	Weight lbs kg	A	B	C	D	E	G*	J	L	R	S	T	Housing Radial Load Rating (lbs)
203	1/2	.51	1.13	3.19	2.31	2.54	0.28	0.28	1.94	1.13	0.26	0.87	0.08	600
	5/8	.48												
	17mm	.23	28.7	81.0	58.7	64.5	7.1	7.1	49.3	28.7	6.6	22.1	2.0	2668
204	3/4	.51	1.22	3.56	2.63	2.81	0.31	0.34	2.19	1.31	0.30	0.92	0.08	700
	20mm	.23	31.0	90.4	66.8	71.4	7.9	8.6	55.6	33.3	7.6	23.4	2.0	3112
	7/8	.79	1.22	3.75	2.80	3.00	0.34	0.34	2.38	1.50	0.30	0.92	0.08	800
205	15/16	.76												
	1	.73												
	25mm	.35	31.0	95.3	71.1	76.2	8.6	8.6	60.5	38.1	7.6	23.4	2.0	3557
206	1-1/8	1.14	1.41	4.44	3.31	3.56	0.34	0.41	2.81	1.75	0.35	1.05	0.10	1100
	1-3/16	1.12												
	1-1/4	1.10												
	30mm	.52	35.8	112.8	84.1	90.4	8.6	10.4	71.4	44.5	8.9	26.7	2.5	4891
207	1-1/4	1.54	1.53	4.94	3.69	3.94	0.44	0.41	3.19	2.13	0.37	1.16	0.10	1100
	1-3/8	1.50												
	1-7/16	1.48												
	35mm	.69	38.9	125.5	93.7	100.1	11.2	10.4	81.0	54.1	9.4	29.5	2.5	6225

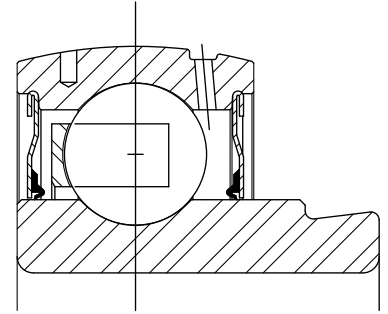
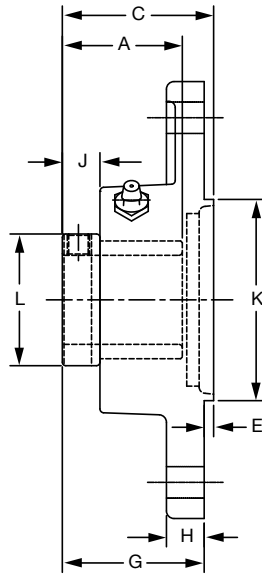
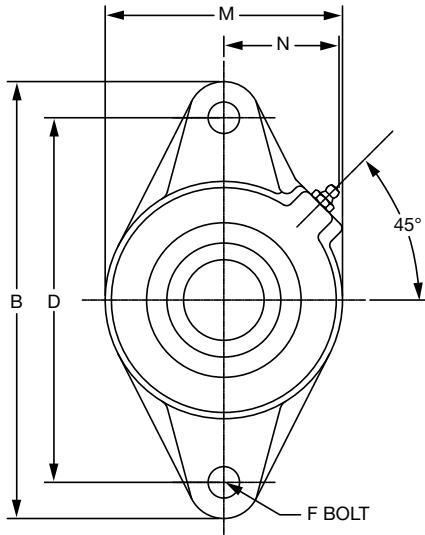
* Mounting bolt holes will accept either carriage or machine bolts.

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SELECTION/DIMENSIONS

Eccentric SXV Collar Ball Bearings SXV INTERMEDIATE DUTY 2-BOLT PILOTED FLANGE BEARINGS



Series	Shaft Size	Part No.	Description
204	3/4	@	F2BZ-SXV-012
	20mm	130781	F2BZ-SXV-20M
205	7/8	@	F2BZ-SXV-014
	15/16	@	F2BZ-SXV-015
	1	@	F2BZ-SXV-100
	25mm	130782	F2BZ-SXV-25M
206	1-1/8	067601	F2BZ-SXV-102
	1-3/16	@	F2BZ-SXV-103
	1-1/4	@	F2BZ-SXV-104S
	30mm	130783	F2BZ-SXV-30M
207	1-1/4	062893	F2BZ-SXV-104
	1-3/8	@	F2BZ-SXV-106
	1-7/16	@	F2BZ-SXV-107
	35mm	130784	F2BZ-SXV-35M
208	1-1/2	068763	F2BZ-SXV-108
	40mm	130785	F2BZ-SXV-40M
209	1-11/16	@	F2BZ-SXV-111
	1-3/4	@	F2BZ-SXV-112
	45mm	130786	F2BZ-SXV-45M
210	1-15/16	@	F2BZ-SXV-115
	2	@	F2BZ-SXV-200
	50mm	130787	F2BZ-SXV-50M

@ Assembled to order

SELECTION/DIMENSIONS



Eccentric SXV Collar Ball Bearings SXV INTERMEDIATE DUTY 2-BOLT PILOTED FLANGE BEARINGS

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

Engineering

Part Number Index

Keyword Index

Series	Shaft Size	Weight lbs kg	A	B	C	D	E	F Bolt Dia.	G	H	J	K	L	M	N
204	3/4	1.1	1.22	4.41	1.67	3.53	0.14	3/8	1.54	0.50	0.55	2.165/2.163	1.31	2.38	1.50
	20mm	0.5	31.0	112.0	42.4	89.7	3.6	M10	39.1	12.7	14.0	54.99/54.94	33.3	60.5	38.1
205	7/8	1.5	1.22	4.88	1.65	3.89	0.14	7/16	1.51	0.52	0.56	2.362/2.360	1.50	2.75	1.44
	15/16	1.4													
	1	1.4													
206	25mm	0.6	31.0	124.0	41.9	98.8	3.6	M10	38.4	13.2	14.2	59.99/59.94	38.1	69.9	36.6
	1-1/8	1.9	1.41	5.56	1.79	4.59	0.12	7/16	1.67	0.50	0.61	3.150/3.148	1.75	3.13	1.56
	1-3/16	1.9													
207	1-1/4	1.9													
	30mm	0.9	35.8	141.2	45.5	116.6	3.0	M10	42.4	12.7	15.5	80.01/79.96	44.5	79.5	39.6
	1-3/8	2.8													
208	1-7/16	2.8													
	35mm	1.3	38.9	155.7	51.6	130.0	4.1	M12	47.5	14.2	16.5	89.99/89.94	54.1	95.3	46.7
	1-1/2	4.4	1.72	6.75	2.23	5.66	0.16	1/2	2.07	0.56	0.73	3.937/3.935	2.38	4.13	1.83
209	40mm	2	43.6	171.5	56.6	143.8	4.1	M12	52.6	14.2	18.5	100.00/99.95	60.5	104.9	46.5
	1-11/16	4.6	1.72	7.06	2.22	5.84	0.16	1/2	2.07	0.63	0.66	4.134/4.132	2.50	4.38	1.91
	1-3/4	4.5													
210	45mm	2.1	43.6	179.3	56.4	148.3	4.1	M14	52.6	16.0	16.8	105.00/104.95	63.5	111.3	48.5
	1-15/16	5	1.72	7.44	2.28	6.19	0.16	1/2	2.12	0.63	0.65	4.134/4.132	2.75	4.56	2.03
	2	4.8													
211	50mm	2.1	43.6	189.0	57.9	157.2	4.1	M16	53.8	16.0	16.5	105.00/104.95	69.9	115.8	51.6

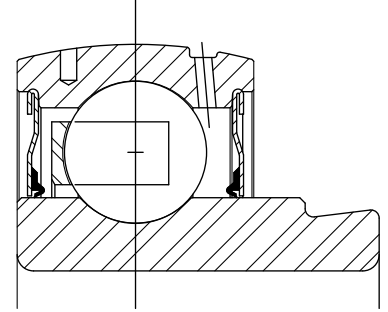
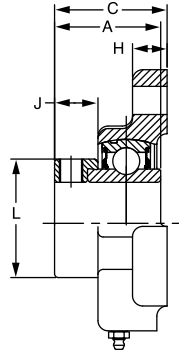
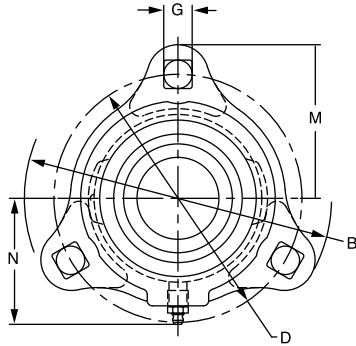
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SELECTION/DIMENSIONS

Eccentric SXV Collar Ball Bearings SXV LF INTERMEDIATE DUTY 3-BOLT FLANGE BEARINGS

Lube fitting thread size:
203-204 series - 1/4-28 tapered thread
205-207 series - 1/8-27 NPT



Series	Shaft Size	Standard		No Lube/Sealed for Life (-NL)	
		Part No.	Description	Part No.	Description
203	1/2	@	LF-SXV-008	@	LF-SXV-008-NL
	5/8	@	LF-SXV-010	@	LF-SXV-010-NL
	17mm	@	LF-SXV-17M	@	LF-SXV-17M-NL
204	3/4	@	LF-SXV-012	@	LF-SXV-012-NL
	20mm	@	LF-SXV-20M	@	LF-SXV-20M-NL
205	7/8	@	LF-SXV-014	@	LF-SXV-014-NL
	15/16	@	LF-SXV-015	@	LF-SXV-015-NL
	1	124591	LF-SXV-100	@	LF-SXV-100-NL
	25mm	@	LF-SXV-25M	@	LF-SXV-25M-NL
206	1-1/16	@	LF-SXV-101	@	LF-SXV-101-NL
	1-1/8	@	LF-SXV-102	068790	LF-SXV-102-NL
	1-3/16	124590	LF-SXV-103	062454	LF-SXV-103-NL
	1-1/4	@	LF-SXV-104S	124634	LF-SXV-104S-NL
	30mm	065530	LF-SXV-30M	@	LF-SXV-30M-NL
207	1-1/4	@	LF-SXV-104	@	LF-SXV-104-NL
	1-5/16	@	LF-SXV-105	@	LF-SXV-105-NL
	1-3/8	053763	LF-SXV-106	@	LF-SXV-106-NL
	1-7/16	050420	LF-SXV-107	@	LF-SXV-107-NL
	35mm	@	LF-SXV-35M	@	LF-SXV-35M-NL

@ Assembled to order

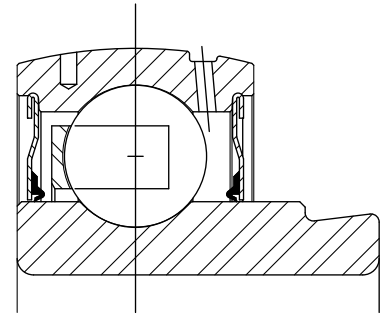
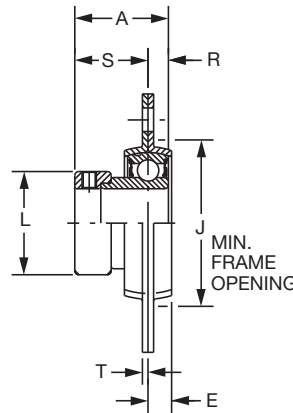
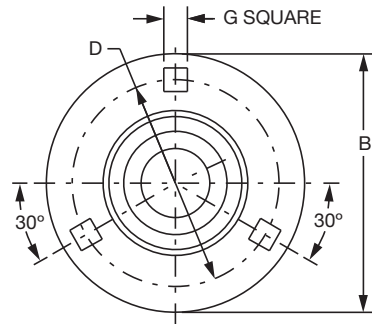
Series	Shaft Size	Weight lbs kg	A	B	C	D	G	H	J	L	M	N
203	1/2	0.63	1.13	3.19	1.28	2.50	0.28	0.38	0.56	1.13	1.59	1.84
	5/8	0.60										
	17mm	0.30	28.7	81.0	32.5	63.5	7.1	9.7	14.2	28.7	40.4	46.7
204	3/4	0.77	1.22	3.56	1.41	2.81	0.34	0.42	0.56	1.31	1.78	1.56
	20mm	0.40	31.0	90.4	35.8	71.4	8.6	10.7	14.2	33.3	45.2	39.6
205	7/8	0.92	1.22	3.75	1.40	3.00	0.34	0.42	0.53	1.31	1.88	1.70
	15/16	0.89										
	1	0.86										
	25mm	0.40	31.0	95.3	35.6	76.2	8.6	10.7	13.5	33.3	47.8	43.2
206	1-1/16	1.53	1.41	4.44	1.60	3.56	0.41	0.47	0.61	1.75	2.22	2.02
	1-1/8	1.50										
	1-3/16	1.47										
	1-1/4	1.44										
	30mm	0.70	35.8	112.8	40.6	90.4	10.4	11.9	15.5	44.5	56.4	51.3
207	1-1/4	1.92	1.53	4.81	1.72	3.94	0.41	0.50	0.65	2.13	2.41	2.14
	1-5/16	1.89										
	1-3/8	1.86										
	1-7/16	1.83										
	35mm	0.80	38.9	122.2	43.7	100.1	10.4	12.7	16.5	54.1	61.2	54.4

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SELECTION/DIMENSIONS



Eccentric SXV Collar Ball Bearings SLX LIGHT DUTY 3-BOLT FLANGE BEARINGS



Series	Shaft Size	Standard	
		Part No	Description
204	3/4	128144	F3B-SLX-012
	20mm	@	F3B-SLX-20M
205	7/8	128145	F3B-SLX-014
	15/16	128146	F3B-SLX-015
	1	128147	F3B-SLX-100
	25mm	@	F3B-SLX-25M
206	1-1/8	128148	F3B-SLX-102
	1-3/16	128149	F3B-SLX-103
	1-1/4	128150	F3B-SLX-104S
	30mm	@	F3B-SLX-30M
207	1-1/4	128189	F3B-SLX-104
	1-3/8	128190	F3B-SLX-106
	1-7/16	128191	F3B-SLX-107
	35mm	@	F3B-SLX-35M

@ Assembled to order

Series	Shaft Size	Weight lbs kg	A	B	D	E	G*	J	L	R	S	T	Housing Radial Load Rating (lbs)
204	3/4	.53	1.22	3.56	2.81	0.31	0.34	2.19	1.31	0.30	0.92	0.08	700
	20mm	0.24	31.0	90.4	71.4	7.9	8.6	55.6	33.3	7.6	23.4	2.0	3112
205	7/8	0.81	1.22	3.75	3.00	0.34	0.34	2.38	1.50	0.30	0.92	0.08	800
	15/16	0.78											
	1	0.75											
206	25mm	0.36	31.0	95.3	76.2	8.6	8.6	60.5	38.1	7.6	23.4	2.0	3557
	1-1/18	1.16	1.41	4.44	3.56	0.34	0.41	2.81	1.75	0.35	1.05	0.10	1100
	1-3/16	1.14											
	1-1/4	1.12											
207	30mm	0.53	35.8	112.8	90.4	8.6	10.4	71.4	44.5	8.9	26.7	2.5	4891
	1-1/4	1.56	1.53	4.81	3.94	0.38	0.41	3.19	2.13	0.37	1.16	0.10	1100
	1-3/8	1.52											
	1-7/16	1.5											
	35mm	0.7	38.9	122.2	100.1	9.7	10.4	81.0	54.1	9.4	29.5	2.5	6225

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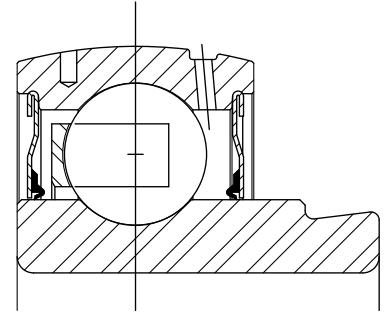
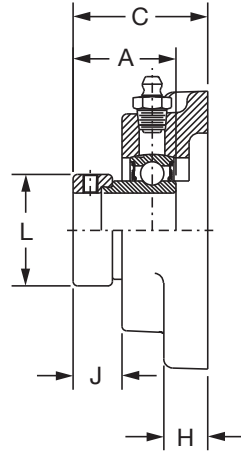
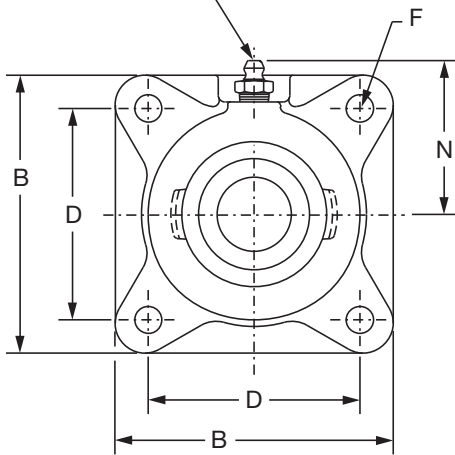
Eccentric Collar Ball Bearing
 Setscrew VSC Ball Bearing
 Eccentric SXV Collar Ball Bearing
 Take-Up Frames
 Engineering
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 Keyword Index



SELECTION/DIMENSIONS

Eccentric SXV Collar Ball Bearings SXV INTERMEDIATE DUTY 4-BOLT FLANGE BEARINGS

Lube fitting thread size:
203 series - 1/4-28 tapered thread
204 series and larger - 1/8-27 NPT



Series	Shaft Size	Standard	
		Part No.	Description
203	1/2	130332	F4B-SXV-008
	5/8	130333	F4B-SXV-010
	17mm	125720	F4B-SXV-17M
204	3/4	131377	F4B-SXV-012
	20mm	125721	F4B-SXV-20M
205	7/8	131378	F4B-SXV-014
	15/16	131379	F4B-SXV-015
	1	131380	F4B-SXV-100
	25mm	125722	F4B-SXV-25M
206	1-1/16	131381	F4B-SXV-101
	1-1/8	131382	F4B-SXV-102
	1-3/16	131383	F4B-SXV-103
	1-1/4	131384	F4B-SXV-104S
	30mm	125723	F4B-SXV-30M
207	1-1/4	131385	F4B-SXV-104
	1-5/16	131386	F4B-SXV-105
	1-3/8	131387	F4B-SXV-106
	1-7/16	131388	F4B-SXV-107
	35mm	125724	F4B-SXV-35M
208	1-1/2	131389	F4B-SXV-108
	40mm	125725	F4B-SXV-40M
209	1-11/16	130334	F4B-SXV-111
	1-3/4	130335	F4B-SXV-112
	45mm	125726	F4B-SXV-45M
210	1-15/16	130336	F4B-SXV-115
	2	130337	F4B-SXV-200
	50mm	125727	F4B-SXV-50M
211	2	130338	F4B-SXV-200L
	2-3/16	130339	F4B-SXV-203
	55mm	125728	F4B-SXV-55M

Eccentric Collar Ball Bearings
 Setscrew WSC Ball Bearing
 Eccentric SXV Collar Ball Bearing
 Take-Up Frames
 Engineering
 Part Number Index
 Keyword Index

SELECTION/DIMENSIONS



Eccentric SXV Collar Ball Bearings SXV INTERMEDIATE DUTY 4-BOLT FLANGE BEARINGS

Eccentric Collar Ball Bearing

Setscrew YSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

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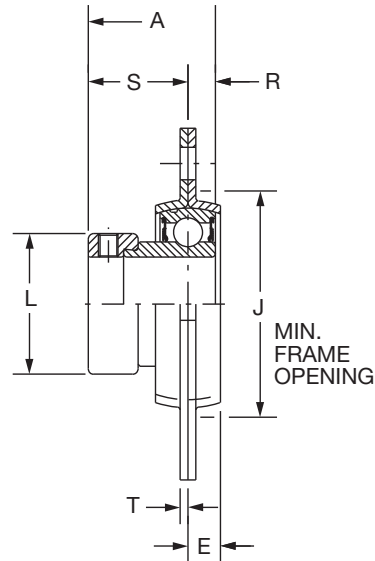
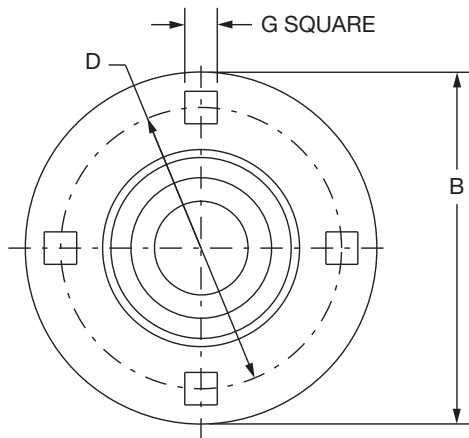
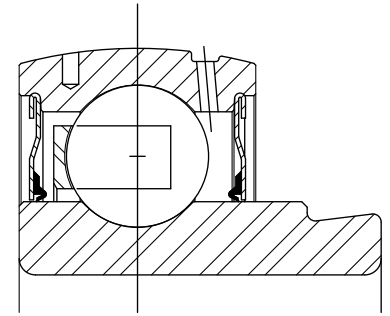
Series	Shaft Size	Weight lbs kg	A	B	C	D	F Bolt Dia.	H	J	L	N
203	1/2	1.1	1.13	3.00	1.40	2.13	3/8	0.44	0.55	1.13	1.69
	5/8	1.0									
	17mm	0.5	28.7	76.2	35.6	54.0	M10	11.2	14.0	28.7	42.9
204	3/4	1.7	1.22	3.38	1.54	2.50	3/8	0.44	0.55	1.31	1.94
	20mm	0.7	31.0	85.9	39.1	63.5	M10	11.2	14.0	33.3	49.3
205	7/8	2.3	1.22	3.75	1.51	2.75	7/16	0.50	0.56	1.50	2.06
	15/16	2.2									
	1	2.0									
206	25mm	0.9	31.0	95.3	38.4	69.9	M10	12.7	14.2	38.1	52.3
	1-1/16	3.4	1.41	4.25	1.67	3.25	7/16	0.50	0.61	1.75	2.19
	1-1/8	3.3									
	1-3/16	3.2									
207	1-1/4	3.0									
	30mm	1.4	35.8	108.0	42.4	82.6	M10	12.7	15.5	44.5	55.6
	1-1/4	4.6	1.53	4.75	1.87	3.63	1/2	0.56	0.65	2.13	2.44
	1-5/16	4.5									
	1-3/8	4.3									
208	1-7/16	4.2									
	35mm	1.9	38.9	120.7	47.5	92.1	M12	14.2	16.5	54.1	62.0
	1-1/2	5.0	1.72	5.13	2.07	4.00	1/2	0.56	0.73	2.38	2.38
209	40mm	2.2	43.6	130.3	52.6	101.6	M12	14.2	18.5	60.5	60.5
	1-11/16	6.2	1.69	5.38	2.07	4.13	1/2	0.63	0.66	2.50	2.75
210	1-3/4	6.0									
	45mm	2.7	42.9	136.7	52.6	104.8	M12	16.0	16.8	63.5	69.9
	1-15/16	7.0	1.72	5.63	2.12	4.38	5/8	0.63	0.65	2.75	2.88
211	2	6.8									
	50mm	3.0	43.6	143.0	53.8	111.1	M16	16.0	16.5	69.9	73.2
	2	10	1.90	6.50	2.36	5.13	5/8	0.69	0.77	3.00	3.25
211	2-3/16	9.7									
	55mm	4.3	48.3	165.1	59.9	130.2	M16	17.5	19.6	76.2	82.6

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SELECTION/DIMENSIONS

Eccentric Collar Ball Bearings SLX LIGHT DUTY 4-BOLT FLANGE BEARINGS



Series	Shaft Size	Standard	
		Part No.	Description
208	1-1/2	128192	F4B-SLX-108
	40mm	@	F4B-SLX-40M
210	1-15/16	128193	F4B-SLX-115
	2	128194	F4B-SLX-200
211	50mm	@	F4B-SLX-50M
	2	128195	F4B-SLX-200L
	2-3/16	128196	F4B-SLX-203
	55mm	@	F4B-SLX-55M

@ Assembled to order

SELECTION/DIMENSIONS



Eccentric Collar Ball Bearings SLX LIGHT DUTY 4-BOLT FLANGE BEARINGS

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

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Series	Shaft Size	Weight lbs kg	A	B	D	E	G*	J	L	R	S	T	Housing Radial Load Rating (lbs)
208	1-1/2	3.00	1.72	5.81	4.69	0.41	0.53	3.56	2.38	0.43	1.28	0.13	1,700
	40mm	1.38	43.6	147.6	119.1	10.4	13.5	90.4	60.5	11.0	32.6	3.3	7,556
210	1-15/16	3.55	1.72	6.13	5.00	0.44	0.53	4.00	2.50	0.43	1.29	0.15	1,900
	2	3.40											
	50mm	1.63	43.6	155.7	127.0	11.2	13.5	101.6	63.5	11.0	32.7	3.8	8,444
211	2	4.64	1.90	6.56	5.44	0.47	0.53	4.44	2.75	0.47	1.43	0.15	2,300
	2-3/16	4.35											
	55mm	2.14	48.3	166.6	138.2	11.9	13.5	112.8	69.9	12.0	36.4	3.8	10,222

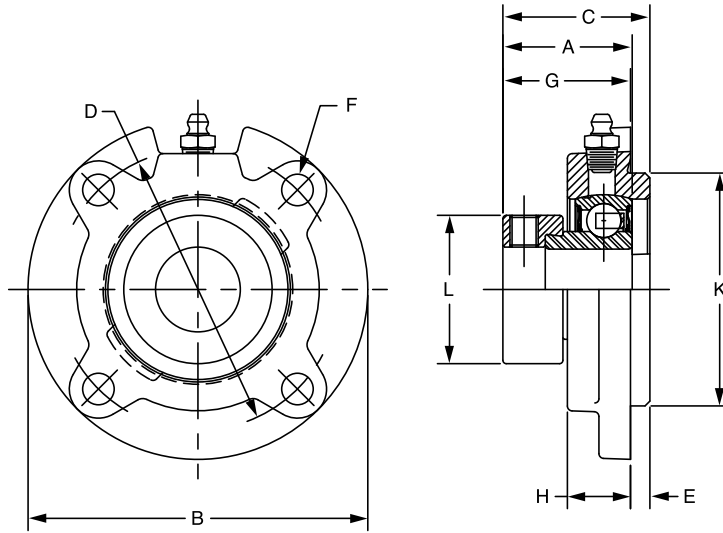
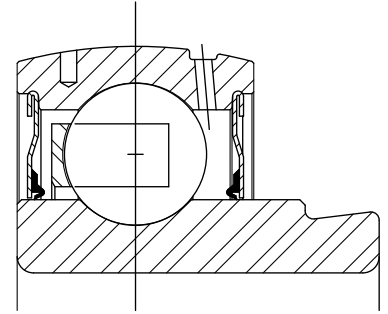
*Mounting bolt holes will accept carriage or machine bolts.

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SELECTION/DIMENSIONS

Eccentric SXV Collar Ball Bearings SXV INTERMEDIATE DUTY PILOTED FLANGE BEARINGS



Series	Shaft Size	Standard	
		Part No.	Description
206	1-1/16	@	FC-SXV-101
	1-1/8	@	FC-SXV-102
	1-3/16	@	FC-SXV-103
	1-1/4	@	FC-SXV-104S
	30mm	130788	<i>FC-SXV-30M</i>
207	1-1/4	@	FC-SXV-104
	1-5/16	@	FC-SXV-105
	1-3/8	@	FC-SXV-106
	1-7/16	062337	FC-SXV-107
	35mm	130789	<i>FC-SXV-35M</i>
208	1-1/2	@	FC-SXV-108
	40mm	130790	<i>FC-SXV-40M</i>
209	1-11/16	062339	FC-SXV-111
	1-3/4	@	FC-SXV-112
	45mm	130791	<i>FC-SXV-45M</i>
210	1-15/16	@	FC-SXV-115
	2	@	FC-SXV-200
	50mm	130792	<i>FC-SXV-50M</i>
211	2	@	FC-SXV-200L
	2-3/16	@	FC-SXV-203
	55mm	@	<i>FC-SXV-55M</i>

@ Assembled to order

SELECTION/DIMENSIONS



Eccentric SXV Collar Ball Bearings SXV INTERMEDIATE DUTY PILOTED FLANGE BEARINGS

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

Engineering

Part Number Index

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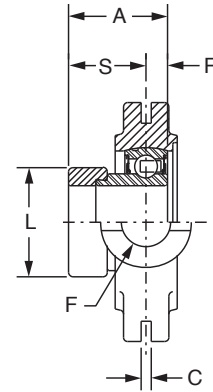
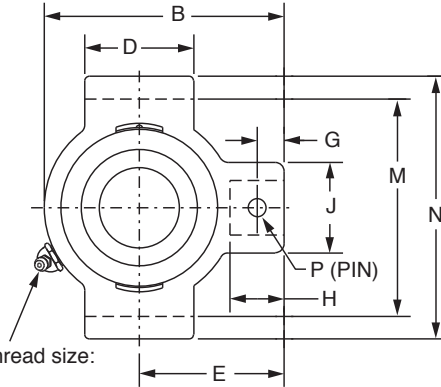
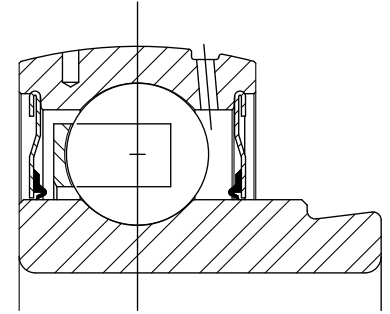
Series	Shaft Size	Weight lbs kg	A	B	C	D	E	F Bolt Dia.	G	H	K	L
206	1-1/16	3.2	1.41	4.38	1.64	3.63	0.25	3/8	1.39	0.81	3.000/2.998	1.75
	1-1/8	3.1										
	1-3/16	3.0										
	1-1/4	2.9										
	30mm	1.3	35.8	111.3	41.7	92.2	6.4	M10	35.3	20.6	76.20/76.15	44.5
207	1-1/4	4.2	1.53	5.00	1.89	4.13	0.38	3/8	1.52	0.84	3.375/3.373	2.13
	1-5/16	4.1										
	1-3/8	4.0										
	1-7/16	3.9										
	35mm	1.8	38.9	127.0	48.0	104.9	9.7	M10	38.6	21.3	85.73/85.67	54.1
208	1-1/2	4.6	1.72	5.25	2.07	4.38	0.44	7/16	1.63	0.89	3.625/3.623	2.38
	40mm	2.0	43.6	133.4	52.6	111.3	11.2	M12	41.4	22.6	92.08/92.02	60.5
209	1-11/16	5.5	1.69	5.75	2.03	4.75	0.44	1/2	1.59	0.91	4.000/3.998	2.50
	1-3/4	5.4										
	45mm	2.4	42.9	146.1	51.6	120.7	11.2	M12	40.4	23.1	101.60/101.55	63.5
210	1-15/16	6.4	1.72	6.13	2.07	5.13	0.47	1/2	1.60	0.92	4.250/4.248	2.75
	2	6.3										
	50mm	2.9	43.6	155.7	52.6	130.3	11.9	M12	40.6	23.4	107.95/107.90	69.9
211	2	7.3	1.90	6.38	2.43	5.38	0.63	1/2	1.80	1.00	4.500/4.498	3.00
	2-3/16	7.2										
	55mm	3.3	48.3	162.1	61.7	136.7	16.0	M12	45.7	25.4	114.30/114.25	76.2

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SELECTION/DIMENSIONS

Eccentric SXV Collar Ball Bearings SXV INTERMEDIATE DUTY NARROW SLOT TAKE-UP BEARINGS



Lube fitting thread size:
1/8-27 NPT

Series	Shaft Size	Standard	
		Part No.	Description
204	3/4	131186	NSTU-SXV-012
	7/8	131187	NSTU-SXV-014
205	15/16	131188	NSTU-SXV-015
	1	131189	NSTU-SXV-100
	1-1/16	131190	NSTU-SXV-101
206	1-1/8	131191	NSTU-SXV-102
	1-3/16	131192	NSTU-SXV-103
	1-1/4	131193	NSTU-SXV-104S
	1-1/4	131194	NSTU-SXV-104
207	1-5/16	131195	NSTU-SXV-105
	1-3/8	131196	NSTU-SXV-106
	1-7/16	131197	NSTU-SXV-107
208	1-1/2	131198	NSTU-SXV-108
209	1-11/16	130340	NSTU-SXV-111
	1-3/4	130341	NSTU-SXV-112
210	1-15/16	130342	NSTU-SXV-115
	2	130343	NSTU-SXV-200
211	2	130344	NSTU-SXV-200L
	2-3/16	130345	NSTU-SXV-203

SELECTION/DIMENSIONS



Eccentric SXV Collar Ball Bearings SXV INTERMEDIATE DUTY NARROW SLOT TAKE-UP BEARINGS

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Series	Shaft Size	Weight lbs	Take-Up Frame Size	A	B	C	D	E	F Screw Dia.	G	H	J	L	M	N	P Pin Dia.	R	S
204	3/4	1.3	NS210	1.22	3.50	0.250	1.50	2.19	3/4	0.44	0.88	1.38	1.31	2.635/2.605	3.13	0.32	0.30	0.92
205	7/8	1.7	NS210	1.22	3.56	0.250	1.50	2.19	3/4	0.44	0.88	1.38	1.50	2.635/2.605	3.13	0.32	0.30	0.92
	15/16	1.6																
206	1	1.5	NS308	1.41	4.31	0.250	2.50	2.69	3/4	0.50	0.94	1.38	1.75	3.510/3.480	4.13	0.32	0.35	1.05
	1-1/16	2.9																
	1-1/8	2.8																
	1-3/16	2.6																
207	1-1/4	2.5	NS308	1.53	4.50	0.250	2.50	2.69	3/4	0.50	0.94	1.38	2.13	3.510/3.480	4.13	0.32	0.37	1.16
	1-1/4	2.8																
	1-5/16	2.7																
	1-3/8	2.6																
208	1-7/16	2.5	NS400	1.72	5.38	0.313	3.00	3.25	7/8	0.66	1.16	1.63	2.38	4.015/3.985	4.75	0.38	0.43	1.28
	1-1/2	4.7																
209	1-11/16	4.8	NS400	1.69	5.44	0.313	3.00	3.25	7/8	0.72	1.22	1.63	2.50	4.015/3.985	4.75	0.38	0.43	1.26
210	1-3/4	4.7	NS400	1.72	5.50	0.313	3.00	3.25	7/8	0.59	1.09	1.63	2.75	4.015/3.985	4.75	0.38	0.43	1.29
	1-15/16	4.9																
211	2	4.8	NS407	1.90	6.13	0.313	3.50	3.63	1	0.69	1.28	1.75	3.00	4.448/4.418	5.38	0.44	0.47	1.43
	2-3/16	6.8																

Take-Up Frames

Engineering

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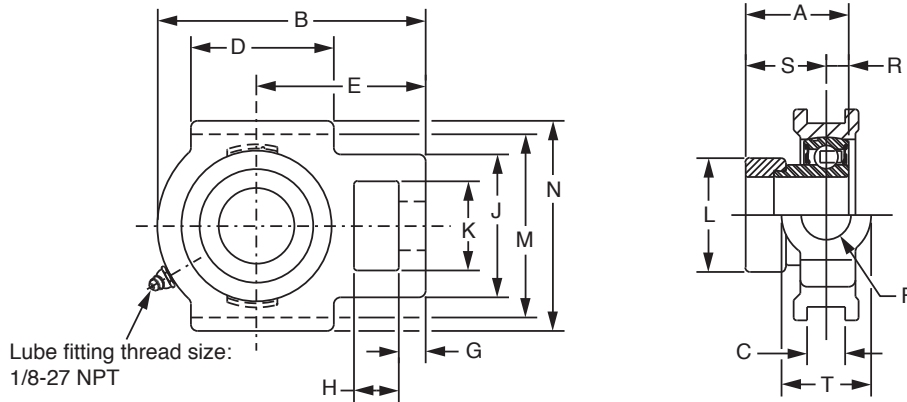
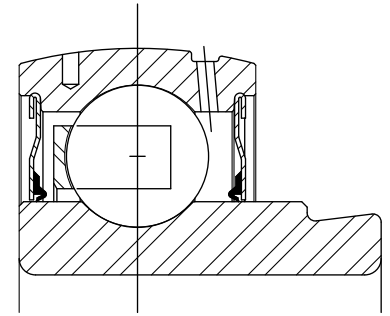
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SELECTION/DIMENSIONS

Eccentric SXV Collar Ball Bearings SXV INTERMEDIATE DUTY WIDE SLOT TAKE-UP BEARINGS



Series	Shaft Size	Standard	
		Part No.	Description
204	3/4	131238	WSTU-SXV-012
	20mm	130793	WSTU-SXV-20M
205	7/8	131239	WSTU-SXV-014
	15/16	131240	WSTU-SXV-015
	1	131241	WSTU-SXV-100
	25mm	130794	WSTU-SXV-25M
206	1-1/8	131243	WSTU-SXV-102
	1-3/16	131244	WSTU-SXV-103
	1-1/4	131245	WSTU-SXV-104S
	30mm	130795	WSTU-SXV-30M
207	1-1/4	131246	WSTU-SXV-104
	1-3/8	131248	WSTU-SXV-106
	1-7/16	131249	WSTU-SXV-107
	35mm	130796	WSTU-SXV-35M
208	1-1/2	131250	WSTU-SXV-108
	40mm	130797	WSTU-SXV-40M
209	1-11/16	130346	WSTU-SXV-111
	1-3/4	130347	WSTU-SXV-112
	45mm	130798	WSTU-SXV-45M
210	1-15/16	130348	WSTU-SXV-115
	2	130349	WSTU-SXV-200
	50mm	130799	WSTU-SXV-50M
211	2	130350	WSTU-SXV-200L
	2-3/16	130351	WSTU-SXV-203
	55mm	@	WSTU-SXV-55M

@ Assemble to order

SELECTION/DIMENSIONS



Eccentric SXV Collar Ball Bearings SXV INTERMEDIATE DUTY WIDE SLOT TAKE-UP BEARINGS

Series	Shaft Size	Weight lbs kg	Take-Up Frame Size	A	B	C*	D	E	F Screw Dia.	G	H	J	K	L	M	N	R	S	T
204	3/4	1.2	WS300	1.22	3.69	0.531	2.00	2.38	5/8	0.38	0.63	2.00	1.25	1.31	2.985/3.015	3.63	0.30	0.92	1.38
	20mm	0.5		31.0	93.7	13.49	50.8	60.5	15.9	9.7	16.0	50.8	31.8	33.3	75.82/76.58	92.2	7.6	23.4	35.1
205	7/8	1.7	WS300	1.22	3.81	0.531	2.00	2.44	5/8	0.38	0.63	2.00	1.31	1.50	2.985/3.015	3.63	0.30	0.92	1.38
	15/16	1.6		31.0	96.8	13.49	50.8	62.0	15.9	9.7	16.0	50.8	33.3	38.1	75.82/76.58	92.2	7.6	23.4	35.1
	1	1.5		25mm	0.7	31.0	96.8	13.49	50.8	62.0	15.9	9.7	16.0	50.8	33.3	38.1	75.82/76.58	92.2	7.6
206	1-1/8	2.8	WS308	1.41	4.38	0.531	2.25	2.75	3/4	0.38	0.63	2.19	1.44	1.75	3.480/3.510	4.13	0.35	1.05	1.63
	1-3/16	2.6		35.8	111.3	13.49	57.2	69.9	19.1	9.7	16.0	55.6	36.6	44.5	88.39/89.15	104.9	8.9	26.7	41.3
	1-1/4	2.5		30mm	1.2	35.8	111.3	13.49	57.2	69.9	19.1	9.7	16.0	55.6	36.6	44.5	88.39/89.15	104.9	8.9
207	1-1/4	2.8	WS308	1.53	4.87	0.531	2.50	3.06	3/4	0.50	0.63	2.50	1.44	2.13	3.480/3.510	4.13	0.37	1.16	1.63
	1-3/8	2.6		38.9	123.7	13.49	63.5	77.7	19.1	12.7	16.0	63.5	36.6	54.1	88.39/89.15	104.9	9.4	29.5	41.3
	1-7/16	2.5		35mm	1.2	38.9	123.7	13.49	63.5	77.7	19.1	12.7	16.0	63.5	36.6	54.1	88.39/89.15	104.9	9.4
208	1-1/2	4.7	WS400	1.72	5.69	0.688	3.25	3.50	1	0.63	0.75	3.25	1.94	2.38	3.985/4.015	4.50	0.43	1.28	1.94
	40mm	2.2		43.6	144.5	17.48	82.6	88.9	25.4	16.0	19.1	82.6	49.3	60.5	101.22/101.98	114.3	11.0	32.6	49.3
209	1-11/16	4.8	WS400	1.69	5.63	0.688	3.25	3.44	1	0.63	0.75	3.25	1.94	2.50	3.985/4.015	4.75	0.43	1.26	1.94
	1-3/4	4.7		42.9	143.0	17.48	82.6	87.4	25.4	16.0	19.1	82.6	49.3	63.5	101.22/101.98	120.7	10.9	32.0	49.3
210	1-15/16	4.9	WS400	1.72	5.82	0.688	3.38	3.56	1	0.63	0.75	3.25	1.94	2.50	3.985/4.015	4.75	0.43	1.29	1.94
	2	4.8		43.6	147.8	17.48	85.9	90.4	25.4	16.0	19.1	82.6	49.3	63.5	101.22/101.98	120.7	11.0	32.7	49.3
211	2	6.8	WS502	1.90	6.69	1.063	3.75	4.19	1-1/4	0.75	1.00	4.00	2.50	2.75	5.110/5.140	5.88	0.47	1.43	2.50
	2-3/16	6.6		48.3	169.9	27.00	95.3	106.4	31.8	19.1	25.4	101.6	63.5	69.9	129.79/130.56	149.4	12.0	36.4	63.5

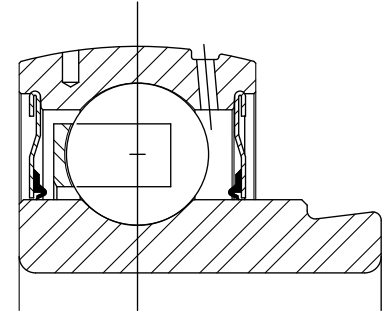
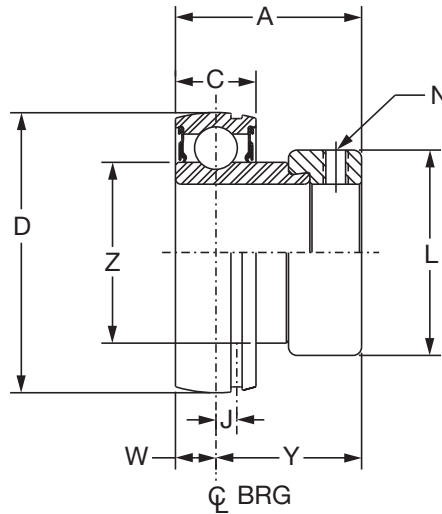
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Eccentric Collar Ball Bearing
Setscrew VSC Ball Bearing
Eccentric SXV Collar Ball Bearing
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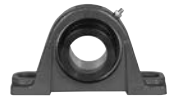
SELECTION/DIMENSIONS

Eccentric SXV Collar Ball Bearings SXV INTERMEDIATE BEARING INSERTS



Series	Shaft Size	Part No.	Description
203	1/2	130300	INS-SXV-008
	5/8	130301	INS-SXV-010
	17mm	125644	INS-SXV-17M
204	3/4	131435	INS-SXV-012
	20mm	125645	INS-SXV-20M
205	7/8	131436	INS-SXV-014
	15/16	131437	INS-SXV-015
	1	131438	INS-SXV-100
	25mm	125646	INS-SXV-25M
206	1-1/16	131439	INS-SXV-101
	1-1/8	131440	INS-SXV-102
	1-3/16	131441	INS-SXV-103
	1-1/4	131442	INS-SXV-104S
207	30mm	125647	INS-SXV-30M
	1-1/4	131443	INS-SXV-104
	1-5/16	131444	INS-SXV-105
	1-3/8	131445	INS-SXV-106
	1-7/16	131446	INS-SXV-107
208	35mm	125648	INS-SXV-35M
	1-1/2	131447	INS-SXV-108
209	40mm	125649	INS-SXV-40M
	1-11/16	130302	INS-SXV-111
	1-3/4	130303	INS-SXV-112
210	45mm	125650	INS-SXV-45M
	1-15/16	130305	INS-SXV-115
	2	130306	INS-SXV-200
211	50mm	125651	INS-SXV-50M
	2	130307	INS-SXV-200L
	2-3/16	130308	INS-SXV-203
	55mm	125652	INS-SXV-55M

SELECTION/DIMENSIONS



Eccentric SXV Collar Ball Bearings SXV INTERMEDIATE BEARING INSERTS

Series	Shaft Size	Weight lbs kg	A	C	D	J	L	N	W	Y	Z
203	1/2	0.3	1.13	0.51	1.5748	0.15	1.13	10-32	0.26	0.87	0.96
	5/8	0.3									
	17mm	0.1	28.7	13.0	40.000	3.8	28.7	M6x1	6.6	22.1	24.4
204	3/4	0.3	1.22	0.58	1.8504	0.15	1.31	1/4-28	0.30	0.92	1.12
	20mm	0.1	31.0	14.7	47.000	3.8	33.3	M6x1	7.6	23.4	28.4
205	7/8	0.5	1.22	0.59	2.0472	0.16	1.50	1/4-28	0.30	0.92	1.32
	15/16	0.4									
	1 25mm	0.4 0.2	31.0	15.0	52.000	4.1	38.1	M6x1	7.6	23.4	33.5
206	1-1/16	0.7	1.41	0.69	2.4409	0.16	1.75	5/16-24	0.35	1.05	1.57
	1-1/8	0.7									
	1-3/16	0.7									
	1-1/4 25mm	0.7 0.3	35.8	17.5	62.000	4.1	44.5	M8x1.25	8.9	26.7	39.9
207	1-1/4	1.2	1.53	0.75	2.8346	0.20	2.13	5/16-24	0.37	1.16	1.84
	1-5/16	1.2									
	1-3/8	1.1									
	1-7/16 35mm	1.1 0.5	38.9	19.1	72.000	5.1	54.1	M8x1.25	9.4	29.5	46.7
208	1-1/2	1.8	1.72	0.87	3.1496	0.22	2.38	5/16-24	0.43	1.28	2.05
	40mm	0.8	43.7	22.1	80.000	5.6	60.5	M10x1.5	10.9	32.5	52.1
209	1-11/16	1.9	1.69	0.87	3.3465	0.25	2.50	5/16-24	0.43	1.26	2.22
	1-3/4	1.8									
	45mm	0.8	42.9	22.1	85.000	6.4	63.5	M8x1.25	10.9	32.0	56.4
210	1-15/16	2.0	1.72	0.87	3.5433	0.25	2.50	3/8-24	0.43	1.29	2.43
	2 50mm	1.9 0.9	43.6	22.1	90.000	6.4	63.5	M10x1.5	10.9	32.7	61.7
211	2	2.7	1.90	0.94	3.9370	0.25	2.75	3/8-24	0.47	1.43	2.71
	2-3/16 55mm	2.5 1.2	48.3	23.9	100.000	6.4	69.9	M12x1.75	12.0	36.4	68.8

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

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Eccentric SXV Collar Ball Bearings

LUBRICANTS

DODGE ball bearings are factory lubricated with a lithium complex base lubricant. For applications where extreme ambient temperatures or speeds are anticipated or environmental considerations require a different lubricant, DODGE has a variety of lubricants available. Special lubricant options usually require set-up charges and premiums.

SEALS

The PROGUARD PLUS seal is a highly effective positive contact, land riding seal designed to meet the requirements for the majority of applications. For extreme contamination or high pressure wash down, flingers can be added to provide additional protection. For high speeds or where seal drag would be an impediment, a labyrinth seal is available.

AIR HANDLING

Industrial fans and blowers generally operate at high speeds with bearing requirements of long life

and quiet operation. Dodge stocks a complete line of SC and SCM air handling ball bearings that are specifically designed to meet the requirements of the Air Handling Industry. However SXR air handling ball bearings in a wide variety of sizes and housing configurations can be supplied on a made/assembled to order basis. These bearings are 100% inspected for quiet operation and are recommended for fan and blower operations.

OTHER MODIFICATIONS

For applications requiring modifications not listed, we encourage you to contact our Customer Order Engineering Department at (864) 284-5700 or fax (864) 281-2317.

FEATURES/BENEFITS PAGE B9-2	HOW TO ORDER/NOMENCLATURE PAGE B7-5	SELECTION PAGE B9-3	SELECTION/DIMENSIONS PAGE B9-6
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RELATED PRODUCTS

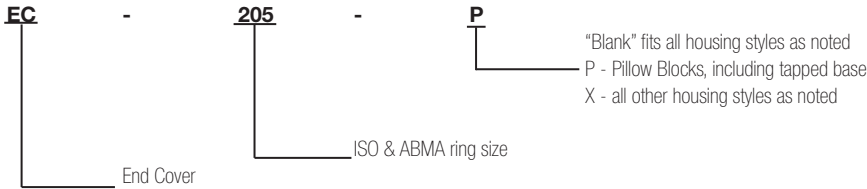


Eccentric SXV Collar Ball Bearings DODGE Ball Bearing End Covers*



- Fits all styles of DODGE cast iron housed ball bearings: Pillow Blocks, 2 and 4 Bolt Flanges, and Take-Up bearings
- Injected molded, impact resistant, OSHA safety yellow end covers meet requirements for exposed rotating shafts
- Stainless steel "C" Washer for gripping power
- No modification or machining of existing housings required
- Concentric knockout grooves on inside of end cover for thru-shaft
- DODGE six digit part number and description embossed inside
- Operating temperature to 250° F
- For non relubricable/sealed for life applications (-NL), part number 430020 hex head plug is available

Nomenclature



Series	Pillow Blocks Std, U, B	Tapped Base PB	2 Bolt Flange	Flanged Bracket	4 Bolt Flange	Piloted Flange (FC)	Narrow Slot Take-Up	Wide Slot Take-Up
203	X		X		X			
204	X	X	X		X		X	X
205	X	X	X	X	X		X	X
206	X	X	X	X	X	@	X	X
207	X	X	X	X	X	@	X	X
208	X	X	X		X	@	X	X
209	X	X	X		X	@	X	X
210	X	X	X	X	X	@	X	X
211	X	X	X		X	NA	X	X
212	X		X		X	NA	X	X
214	X				X	NA		X
215	X				X			X
216	X				X	X		X
218	X				X	X		

* = Will not fit LF, LFT, SCHB, HNGR & CLY
 @ = Some modification required

NA = Will not fit
 X = Will fit

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NOTES

Eccentric Collar Ball Bearings

Setcrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

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Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

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FEATURES/BENEFITS

Take-Up Frames

The flexibility of the ten basic take-up frames allow for the mounting of DODGE Ball, Roller, and Sleeve Bearings to encompass the vast range of conveyor, belt, and chain take-up applications.

Narrow Slot Take-Up Frame - NS



Five sizes of Narrow Slot Ball Bearing Take-Up Frames-Eleven (11) take-up frames with travels of 6 to 18 inches for:

- GT & GTM Narrow Slot Take-Up Bearings from 3/4" through 2-7/16" shaft size and metric 20mm to 60mm.
- SC, VSC & SCM Ball Bearing Take-Up Bearing from 1/2" through 2-7/16" shaft size, and metric 20 mm to 60 mm.
- SXV and SXR Ball Bearing Take-Up Bearing from 3/4" through 2-7/16" shaft size.
- DL Ball Bearing Take-Up Bearing from 3/4" through 1-7/16" shaft size.
- LT700 and LT1000 SOLIDLUBE Take-Up Bearing from 3/4" through 2-1/2" shaft size.

Wide Slot Take-Up Frame - WS



Six sizes of Wide Slot Ball Bearing Take-Up Frames-Thirty (30) take-up frames with travels of 1-1/2 to 30 inches for:

- GT & GTM Wide Slot Ball Bearings from 3/4" through 3" shaft size and metric 20mm to 75mm.
- SC, VSC and SCM Wide Slot Take-Up Bearings from 1/ 2" through 3" shaft size, and metric 20 mm to 75 mm.
- SXV and SXR Wide Slot Take-Up Bearings from 3/4" through 2-7/16" shaft size.
- DL Ball Bearing Take-Up Bearing from 1-7/16" through 1-15/16" shaft size.
- LT700 and LT1000 SOLIDLUBE Wide Slot Take-Up Bearing from 3/4" through 3" shaft size.

Telescoping Take-Up Frame - TS



Telescoping Take-Up Frames

- Space saving telescoping take-up frame quickly mounts to the side of a conveyor
- Use any standard ball or roller bearing 2-bolt pillow block
- Factory lubricated adjustment screw
- Internal take-up frame screw is protected from the surrounding environment
- Bearing mounting plate is standard on all Dodge telescoping take-up frames.

Available Options

- Four bolt mounting plate (4B)
- Tapped base mounting plate (TB)
- Weld-on frame (without mounting feet) (WF)
- Stainless Steel (SS)
- Grease Fitting (GF)



FEATURES/BENEFITS

Take-Up Frames

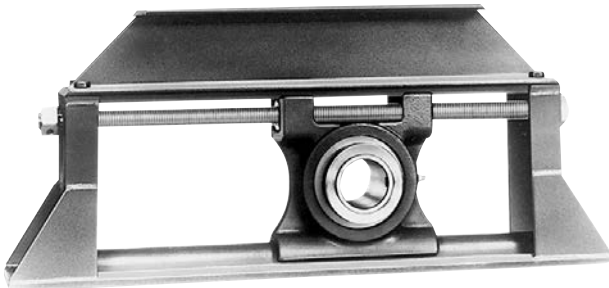
Top Angle Take-Up Frame - TP



Six sizes of Top Angle Take-Up Frames-Thirty-Six (36) Take-Up frames with travels of 12 to 48 inches for:

- GLT-700 & GLT-1000 Series (SOLIDLUBE Sleeve) Take-Up bearings from 1-15/16" through 3" shaft size.
- Type H (Babbitted Sleeve) Take-Up bearings from 1-15/16" through 3-15/16" shaft size.
- Type G (SC Ball Bearing) Take-Up bearings from 1-15/16" through 2-15/16" shaft size.
- Type GXR (SXR Ball Bearing) Take-Up bearings from 1-15/16" through 2-7/16" shaft size.
- Type GM (SCM Ball Bearing) Take-Up bearings from 1-11/16" through 3-1/2" shaft size.
- Type E (Tapered Roller) Take-Up bearings from 1-3/4" through 4" shaft size.
- Type K (Tapered Roller) Take-Up bearings from 1-3/4" through 3-15/16" shaft size.
- TP S2000 (Spherical Roller) Take-Up bearings from 1-7/8" through 4" shaft size.

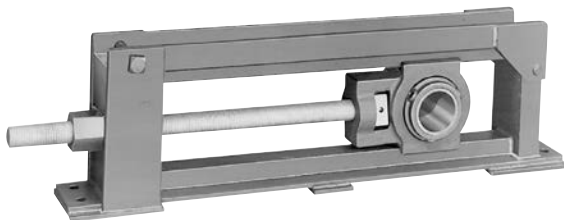
TPHU Take-Up Frame



Six sizes of TPHU Take-Up Frames-Twenty-Four (24) Take-Up frames with travels of 12 to 36 inches for:

- TPHU S-2000 (Spherical Roller) Take-Up Bearings from 1-7/8" through 5" shaft size.

Center Pull Take-Up Frame - CP



Nine sizes of Center Pull Wide Slot Take-Up Frames-Forty-five (45) take-up frames with travels of 12 to 36 inches for:

- Type E tapered wide slot bearing from 1-3/8" to 3" bore size.
- Type K tapered wide slot bearing from 1-3/8" to 3" bore size.
- S-2000 spherical wide slot bearing from 1-1/8" to 5" bore size.
- Imperial spherical wide slot bearing from 1-7/16" to 4" bore size.
- U.S. Patent No. 4,676,670



FEATURES/BENEFITS

Take-Up Frames

BRONZOIL Take-Up Frame - BOTU



One size of BRONZOIL® Sleeve Bearing Take-Up-The BRONZOIL Take-Up is recommended for light-to-medium loads and for use at moderate speeds; such as package conveyors, light material handling installations, or other similar applications.

There are 6 take-ups from 1/2" through 1" shaft size with 4 inch travel.

Light Duty Take-Up Frame - LD



Six sizes of LD Protected Screw Take-Up Frames - Forty-Five (45) take-up frames with 6 to 48 inch travel for:

- SC/SCB (Ball Bearing) pillow blocks from 1/2" through 2-15/16" bore size.
- SXR/SXRB & SXV/SXVB (Ball Bearing) pillow blocks from 1/2" through 2-7/16" bore size
- DL/DLB (Ball Bearing) pillow blocks from 3/4" through 2-15/16" bore size.
- SCM (Ball Bearing) pillow blocks from 1-7/16" through 3-1/2" bore size.
- DLM (Ball Bearing) pillow blocks from 1" through 3-7/16" bore size
- Babbitted (Sleeve) Solid Journal bearing from 1/2" through 2-15/16" bore size.
- SOLIDLUBE (Sleeve) LT700 and LT1000 Series pillow blocks from 3/4" through 3" bore size.
- SOLIDLUBE (Sleeve) LTB700 and LTB1000 Series pillow blocks from 3/4" through 2-1/2" bore size.
- UNISPHERE (Spherical Roller) two (2) bolt base pillow block from 1-7/16" through 3-1/2" bore sizes.
- Imperial (Spherical Roller) two (2) bolt base pillow block from 1-7/16" through 3-15/16" bore size.
- SCH, SCH-E SXRH, SXRH-E, DLH, DLH-E SCMH SCMHE, DLMH, DLMH-E.
- GT/GTB (Ball Bearing) pillow blocks from 1/2" through 2-15/16" bore size
- GTM (Ball Bearing) pillow blocks from 1" through 3-7/16" bore size



FEATURES/BENEFITS

Take-Up Frames

Heavy Duty Take-Up Frame - HD



Eight sizes of HD Protected Screw Take-Up Frames-Forty-One (41) take-up frames with travels from 12 to 60 inches for:

- Angle Babbitted (Sleeve) pillow blocks from 1-15/16" through 5-15/16", bore size.
- Angle Bronze Bushed (Sleeve) pillow blocks from 1-15/16" through 5-15/16", bore size.
- Type E (Taper Roller) pillow blocks from 1-1/2" through 6" bore size.
- Type K (Taper Roller) pillow blocks from 1-1/2" through 3-15/16" bore size.
- K/DI (Taper Roller) pillow blocks from 1-1/2" through 5" bore size.
- Type C (Taper Roller) pillow blocks from 1-11/16" through 5" bore size.
- Special Duty (Taper Roller) pillow blocks from 2-11/16" through 6" bore size.
- SOLIDLUBE (Sleeve) MM700 and MM1000 Series pillow blocks from 3-7/16" through 5" bore size.
- SAF-XT, TAF, ISAF, etc. (Spherical and Tapered Roller) pillow blocks from 1-15/16" through 5-1/2" bore size and larger.
- USAF, SAFS spherical pillow blocks, 2-bolt and 4-bolt from 2-7/16" through 5-1/2" bore size.
- S2000 spherical pillow blocks, 2-bolt and 4-bolt from 1-7/8" through 5" bore size.
- UNISPHERE (Spherical Roller) pillow block 2-bolt base from 1-15/16" through 4" bore sizes.
- Imperial (Spherical roller) pillow block 2-bolt and 4-bolt from 1-15/16" through 4-15/16" bore size.
- For larger bore bearings use HD600 or HD650, consult DODGE.



HOW TO ORDER

Take-Up Frames

There are two ways to specify DODGE Take-Up Frames. Most of the product offerings have part numbers with listings shown throughout this catalog. Use of part numbers ensures accurate order processing.

When part numbers are not shown, the product may be specified by description or part name. This method is used when ordering units that include modifications or options. To order by description, use the nomenclature key shown on page B19-7 and add any special instructions to the end of the description for options not covered by the nomenclature.

NOTE: All Take-Up Frames, except Bronzoil Take-Ups, are without the Take-Up Bearings. Thus, for a complete Take-Up; order a Take-Up Frame and Take-Up Bearing.

The HD Protected Screw Take-Up Frames

HD 200 through HD 350 Take-Up frames will accommodate pillow blocks on saddles which are slotted for two-bolt Pillow Blocks and may be ordered by part numbers. When using four-bolt Pillow Blocks; or on HD frames 400 and larger, please supply:

1. Bore size of pillow block
2. Type of block (Type E, Double Interlock, SAF-XT, etc.)
3. Whether pillow block is two-or four-bolt style
4. Frame Travel

Modifications:

For OEM special Take-Up Frames consult DODGE.

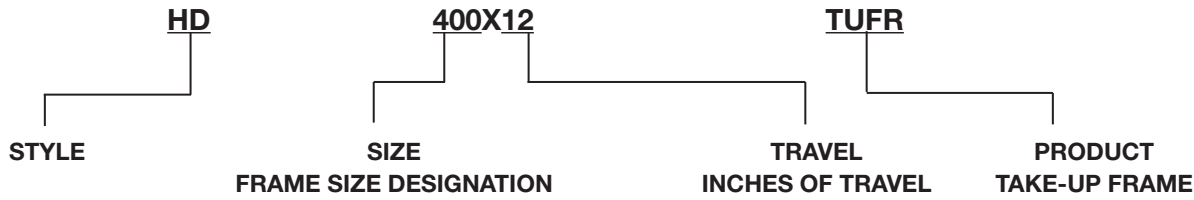
Certain modifications are available such as Stainless Steel Screw and non-standard travel lengths.

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NOMENCLATURE

Take-Up Frames



CP	Center Pull Wide Slot Take-Up Frame
WS	Wide Slot Ball Bearing Take-Up Frame
WSEZ	Ultra Kleen Wide Slot Ball Bearing Take-Up Frame
NS	Narrow Slot Ball Bearing Take-Up Frame
LD	Light Duty Protected Screw Take-Up Frame
TU	Take-Up
HD	Heavy Duty Protected Screw Take-Up Frame
TP	Top Angle Take-Up Frame
TPHU	Top Angle Heavy Duty Universal Take-Up Frame
TS	Telescoping Take-Up Frame
TUA	Type A Babbitted Take-Up Bearing
TUB	Type B Babbitted Take-Up Bearing
BOTU	BRONZOIL Take-Up
FR	Frame
SSS	Stainless Steel Screw

TU = Take-Up When Used As An Abbreviation Through This Section

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

Engineering

Part Number Index

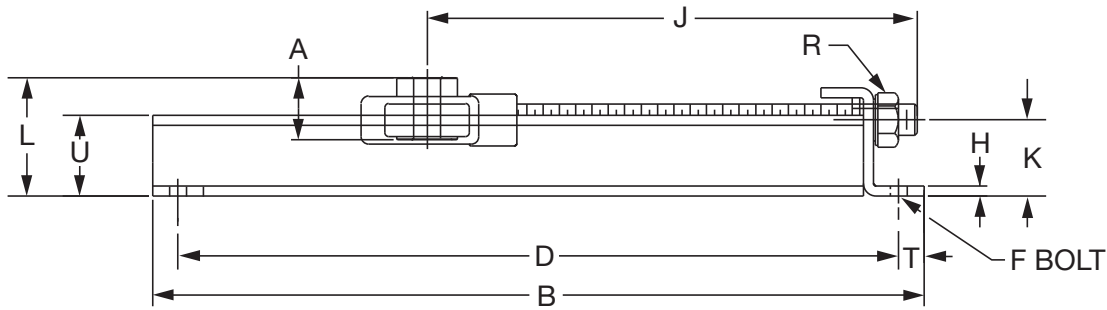
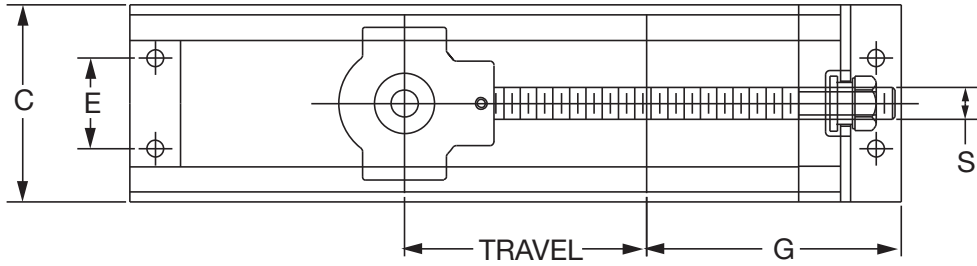
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SELECTION/DIMENSIONS

Take-Up Frames -NS NARROW SLOT BALL BEARING TAKE-UP FRAMES



Frame Description	Part No.	Wt. (Lbs.)	A	B	C	D	E	F Base Bolt		G
								No.	Dia.	
NS-210x6-TUFR	038109	5.5	See page B19-10 for list of reference pages for Take-Up Bearings	13-5/8	3-13/16	12-1/8	1-5/8	4	1/2	4-7/8
NS-308x6-TUFR	038110	5.8		13-5/8	4-11/16	12-1/8	2-1/4	4	1/2	5-3/8
NS-308x12-TUFR	038111	8.0		19-5/8	18-1/8	12-1/8	2-1/4	4	1/2	5-3/8
NS-400x6-TUFR	038112	9.2		14-9/16	13-1/16	13-1/16	2-1/2	4	1/2	6
NS-400x9-TUFR	038113	11.3		18-5/8	17-1/8	17-1/8	2-1/2	4	1/2	6
NS-400x12-TUFR	038114	12.5		20-9/16	19-1/16	19-1/16	2-1/2	4	1/2	6
NS-400x18-TUFR	038115	16.3		27-5/8	26-1/8	26-1/8	2-1/2	4	1/2	6
NS-407x9-TUFR	038116	13.1		19-1/8	17-3/8	17-3/8	2-3/4	4	5/8	7-1/8
NS-407x18-TUFR	038117	18.6		28-1/8	26-3/8	26-3/8	2-3/4	4	5/8	7-1/8
NS-415x9-TUFR	038118	15.5		19-1/8	17-3/8	17-3/8	3	4	5/8	7-3/8
NS-415x18-TUFR	038119	19.0	28-1/8	26-3/8	26-3/8	3	4	5/8	7-3/8	

Frame Description	H	J	K	L	R Hex	S	T	U	Channel
NS-210x6-TUFR	1/4	11-1/32	1-13/32	See Table on Page B19-9 for "L" Dim.	1-5/16	3/4-10	3/4	1-1/2	1-1/2 x 9/16 x 3/16
NS-308x6-TUFR	1/4	10-13/16	1-13/32		1-5/16	3/4-10	3/4	1-1/2	1-1/2 x 9/16 x 3/16
NS-308x12-TUFR		16-13/16	1-13/32		1-5/16	3/4-10	3/4	1-1/2	1-1/2 x 9/16 x 3/16
NS-400x6-TUFR	1/4	11-1/16	1-7/8		1-1/2	7/8-9	3/4	2	2 x 1 x 3/16
NS-400x9-TUFR		14-1/16			1-1/2	7/8-9	3/4	2	2 x 1 x 3/16
NS-400x12-TUFR		17-1/16			1-1/2	7/8-9	3/4	2	2 x 1 x 3/16
NS-400x18-TUFR		23-1/16			1-1/2	7/8-9	3/4	2	2 x 1 x 3/16
NS-407x9-TUFR	5/16	15-19/32	1-7/8		1-5/8	1-8	1	2	2 x 1 x 3/16
NS-407x18-TUFR	5/16	24-19/32	1-7/8		1-5/8	1-8	1	2	2 x 1 x 3/16
NS-415x9-TUFR	5/16	15-27/32	1-7/8		1-5/8	1-8	1	2	2 x 1 x 3/16
NS-415x18-TUFR		24-27/32		1-5/8	1-8	1	2	2 x 1 x 3/16	

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SELECTION/DIMENSIONS

Take-Up Frames - Narrow Slot Frame L DIMENSION

Series	Shaft Size	Take Up Frame No. Ref.	L					
			SC	VSC	SXR	SXV	DL	GT
204	1/2	NS-210	2.11	2.11	2.43	2.30	2.16	2.40
	5/8							
	3/4							
205	7/8	NS-210	2.16	2.16	2.44	2.30	2.26	2.36
	15/16							
206	1	NS-308	2.32	2.32	2.57	2.43	2.36	2.97
	1-1/16							
	1-1/8							
	1-3/16							
207	1-1/4	NS-308	2.42	2.42	2.66	2.54	2.46	2.46
	1-5/16							
	1-3/8							
	1-7/16							
208	1-1/2	NS-400	3.03	3.03	3.21	3.12	3.10	3.07
	1-5/8							
209	1-5/8	NS-400	3.03	3.03	3.22	3.10	3.10	3.07
	1-11/16							
	1-3/4							
210	1-15/16	NS-400	3.03	3.03	3.34	3.10	3.10	3.07
	2							
211	2	NS-407	3.19	3.19	3.55	3.13	3.21	3.10
	2-3/16							
	2-1/4							
212	2-1/4	NS-415	3.26	N/A	3.68	N/A	3.32	3.23
	2-7/16							

Series	Shaft Size	Take Up Frame No. Ref.	L		
			SCM	DLM	GTM
206	1	NS-308	2.32	2.36	2.47
207	1-3/16	NS-308	2.42	2.46	2.46
	1-1/4				
208	1-7/16	NS-400	3.03	3.10	3.07
209	1-1/2	NS-400	3.03	3.10	3.07
	1-5/8				
210	1-11/16	NS-400	3.03	3.10	3.07
	1-3/4				
211	1-15/16	NS-407	3.19	3.21	3.10
	2				
212	2-3/16	NS-415	3.26	3.32	3.23
	2-1/4				



SELECTION/DIMENSIONS

Narrow Slot (NS) Take-Up Frame Bearings

**NORMAL DUTY
SETScrew - SC, VSC
D-LOK - DL
ECCENTRIC LOCK - SXR, SXV
GRIP TIGHT - GT**

**MEDIUM DUTY
SETScrew - SCM
D-LOK - DLM
GRIP TIGHT - GTM**

Series	Shaft Size	Frame Size
204	1/2	NS-210
	5/8	
	3/4	
	20mm	
205	7/8	NS-210
	15/16	
	1 25mm	
206	1-1/16	NS-308
	1-1/8	
	1-3/16	
	1-1/4	
	30mm	
207	1-1/4	NS-308
	1-5/16	
	1-3/8	
	1-7/16 35mm	
208	1-1/2	NS-400
	1-5/8 40mm	
209	1-5/8	NS-400
	1-11/16	
	1-3/4 45mm	
210	1-15/16	NS-400
	2 50mm	
211	2	NS-407
	2-3/16	
	2-1/4 55mm	
212	2-1/4	NS-415
	2-7/16 60mm	

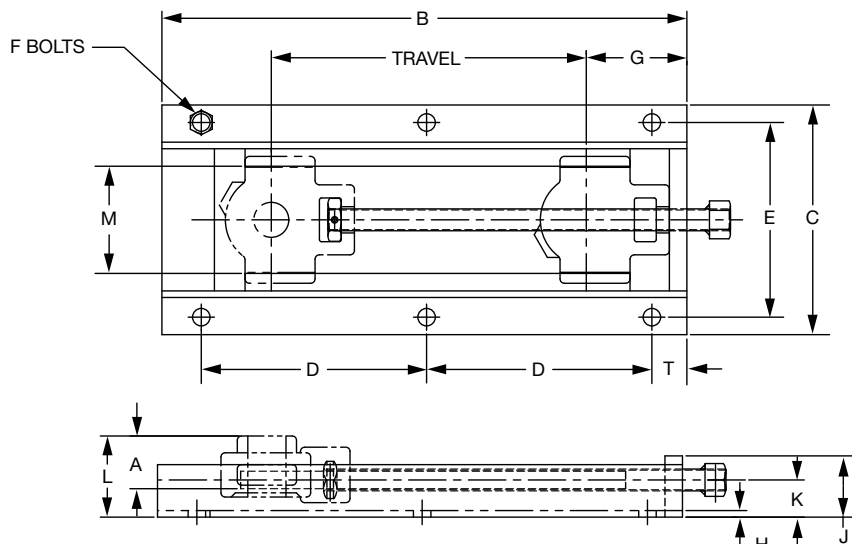
- Narrow Slot Take-Up Frames Are Not Supplied With Bearings. First Match The Take-Up Frame With The Bearing Size From This Page. Then Turn To The Page Listed For The Specific Bearing Part Number.
- Ultra Kleen (SC) - B1-32 to B1-33
- E-Z Kleen (SC) - B2-38
- Extreme Duty (SC) - B3-25 to B3-29
- Setscrew (SC, SCM & VSC) - B4-70 to B4-73
- Grip Tight (GT and GTM) - B5-50 to B5-53
- D-LOK (DL and DLM) - B6-42 to B6-45
- Eccentric Lock (SXR and SXV) - B7-32 to B7-33
- See B19-8 For Narrow Slot Take-Up Frame Travel Options And Part Numbers

Series	Shaft Size	Frame Size
206	1	NS-308
	25mm	
207	1-3/16	NS-308
	1-1/4 30mm	
208	1-7/16	NS-400
	35mm	
209	1-1/2	NS-400
	40mm	
210	1-11/16	NS-400
	1-3/4	
	45mm	
211	1-15/16	NS-407
	2 50mm	
212	2-3/16	NS-415
	2-1/4 55mm	



SELECTION/DIMENSIONS

Take-Up Frames - WS WIDE SLOT BALL BEARING TAKE-UP FRAMES



Frame Description	Part No.	Wt.	A	B	C	D	E	F		G	H	J	K	M	S Screw Dia.	T
								No.	Dia.							
WS-300X1-1/2-TUFR	038200	4.8	See chart on page B19-14 for list of reference pages for Take-Up Bearings	7-1/2	6-9/16	5-3/8	5-9/16	4	7/16	2-15/16	3/16	1-3/4	1-1/16	3-1/16	5/8	1
WS-300X3-TUFR	038201	5.5		9		6-7/8		4								
WS-300X6-TUFR	038202	7		12		6-7/16		6								
WS-300X9-TUFR	038203	8.5		15		6-7/16		6								
WS-300X12-TUFR	038204	10		18		7-15/16		6								
WS-308X3-TUFR	038205	7.5	See Table on Page B19-13 for "L" Dim.	9-1/8	7-1/16	6-7/16	6-1/16	4	7/16	3-11/16	3/16	2	1-1/4	3-9/16	3/4	1
WS-308X6-TUFR	038206	9		12-1/8		9-7/16		4								
WS-308X9-TUFR	038207	10.5		15-1/8		6-7/32		6								
WS-308X12-TUFR	038208	12		18-1/8		7-23/32		6								
WS-308X18-TUFR	038209	15		24-1/8		10-23/32		6								
WS-400X3-TUFR	038210	11.5	See Table on Page B19-13 for "L" Dim.	10-3/4	8-13/16	8-1/2	7-5/16	4	1/2	4-5/16	3/16	2-1/4	1-7/16	4-1/16	1	1-1/8
WS-400X6-TUFR	038211	14		13-3/4		11-1/2		4								
WS-400X9-TUFR	038212	16.5		16-3/4		7-1/4		6								
WS-400X12-TUFR	038213	19		19-3/4		8-3/4		6								
WS-400X18-TUFR	038214	24		25-3/4		11-3/4		6								
WS-502X6-TUFR	038215	20	See Table on Page B19-13 for "L" Dim.	14-3/4	10-7/16	12-1/2	8-5/8	4	9/16	5-11/16	3/16	2-1/2	1-1/2	5-3/16	1-1/4	1-1/8
WS-502X9-TUFR	038216	23.5		17-3/4		15-1/2		4								
WS-502X12-TUFR	038217	27		20-3/4		9-1/4		6								
WS-502X15-TUFR	038218	30.5		23-3/4		10-3/4		6								
WS-502X18-TUFR	038219	34		26-3/4		12-1/4		6								
WS-502X24-TUFR	038220	41	32-3/4	15-1/4	6											
WS-515X9-TUFR	038221	36	See Table on Page B19-13 for "L" Dim.	20-7/8	12	17-1/2	10-1/4	4	5/8	6-1/2	1/4	3	2	6	1-1/2	2-1/2
WS-515X12-TUFR	038222	41		23-7/8		10-1/4		6								
WS-515X18-TUFR	038223	51		29-7/8		13-1/4		6								
WS-515X24-TUFR	038224	61		35-7/8		16-1/4		6								
WS-515X30-TUFR	038225	71		41-7/8		19-1/4		6								
WS-608X12-TUFR	038226	41	See Table on Page B19-13 for "L" Dim.	23-7/8	12-9/16	10-1/4	10-13/16	6	5/8	6-1/2	1/4	3	2	6-9/16	1-1/2	2-1/2
WS-608X18-TUFR	038227	51		29-7/8		13-1/4		6								
WS-608X24-TUFR	038228	61		35-7/8		16-1/4		6								
WS-608X30-TUFR	038229	71		41-7/8		19-1/4		6								

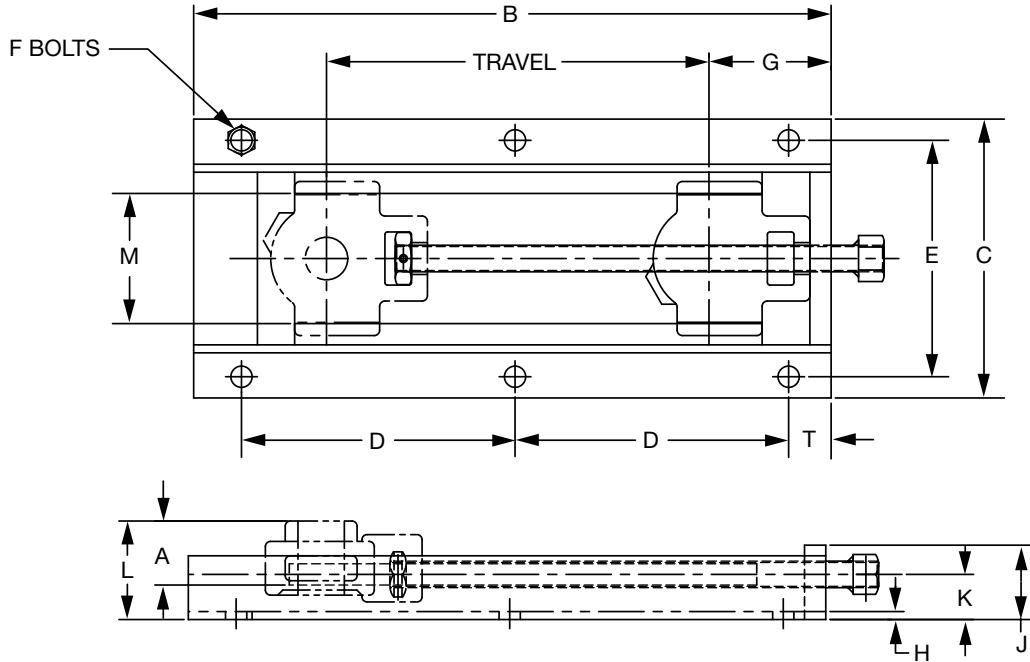
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SELECTION/DIMENSIONS

Take-Up Frames - WS

ULTRA KLEEN (Stainless Steel) WIDE SLOT BALL BEARING TAKE-UP FRAME



Frame Description	Part No.	Wt.	A	B	C	D	E	F		G	H	J	K	M	S Screw Dia.	T
								No.	Dia.							
WSEZ-300X3-TUFR-SSS	038070	6	See page B2-66 to B2-71 for E-Z KLEEN Wide Slot Take-Up Bearings	9	6-9/16	6-7/8	5-9/16	4	1/2	2-15/16	3/16	1-3/4	1-1/16	3-1/16	5/8	1
WSEZ-300X6-TUFR-SSS	038071	7.9		12		4-15/16		6								
WSEZ-300X9-TUFR-SSS	038072	9.8		15		6-7/16		6								
WSEZ-300X12-TUFR-SSS	038073	11.7		18		7-15/16		6								
WSEZ-308X3-TUFR-SSS	038074	7.3	9-1/8	7-1/16	6-7/16	6-1/16	4	1/2	3-11/16	3/16	2	1-1/4	3-9/16	3/4	1	
WSEZ-308X6-TUFR-SSS	038075	9.4	12-1/8		9-7/16		4									
WSEZ-308X9-TUFR-SSS	038076	11.4	15-1/8		6-7/32		6									
WSEZ-308X12-TUFR-SSS	038077	13.4	18-1/8		7-23/32		6									
WSEZ-308X18-TUFR-SSS	038078	17.4	24-1/8	10-23/32	6											
WSEZ-400X3-TUFR	038060	11.5	See Table on Page B19-13 for "L" Dim.	10-3/4	8-13/16	8-1/2	7-5/16	4	1/2	4-5/16	3/16	2-1/4	1-7/16	4-1/16	1	1-1/8
WSEZ-400X6-TUFR	038061	14		13-3/4		11-1/2		4								
WSEZ-400X9-TUFR	038062	16.5		16-3/4		7-1/4		6								
WSEZ-400X12-TUFR	038063	19		19-3/4		8-3/4		6								
WSEZ-400X18-TUFR	038064	24		25-3/4		11-3/4		6								

See table on page B19-13 for "L" dimension.

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SELECTION/DIMENSIONS

Take-Up Frames - Wide Slot Frame L DIMENSION

Series	Shaft Size	Take Up Frame No. Ref.	L				
			VSC SC	SXR	SXV	DL	GT
204	1/2	WS-300	1.79	2.11	1.98	1.84	2.08
	5/8						
	3/4						
205	7/8	WS-300	1.84	2.12	1.98	1.94	2.04
	15/16						
206	1	WS-308	2.19	2.44	2.30	2.23	2.34
	1-1/16						
	1-1/8						
	1-3/16						
207	1-1/4	WS-308	2.29	2.53	2.41	2.33	2.33
	1-5/16						
	1-3/8						
	1-7/16						
208	1-1/2	WS-400	2.63	2.81	2.72	2.70	2.67
	1-5/8						
209	1-5/8	WS-400	2.63	2.786	2.70	2.70	3.67
	1-11/16						
	1-3/4						
210	1-15/16	WS-400	2.63	2.94	2.70	2.70	2.67
	2						
211	2	WS-502	2.85	3.21	2.79	2.87	2.76
	2-3/16						
	2-1/4						
212	2-1/4	WS-502	2.91	3.34	N/A	2.98	2.89
	2-7/16						
214	2-1/2	WS-515	3.48	N/A	N/A	3.54	3.55
	2-11/16						
215	2-15/16	WS-515	3.47	4.16	N/A	3.58	3.60

Series	Shaft Size	Take Up Frame No. Ref.	L		
			SCM	DLM	GTM
206	1	WS-308	2.19	2.23	2.34
207	1-3/16	WS-308	2.29	2.33	2.33
	1-1/4				
208	1-7/16	WS-400	2.63	2.70	2.67
209	1-1/2	WS-400	2.63	2.70	2.67
210	1-11/16	WS-400	2.63	2.70	2.67
	1-3/4				
211	1-15/16	WS-502	2.85	2.87	2.76
	2				
212	2-3/16	WS-502	2.91	2.98	2.89
	2-1/4				
214	2-7/16	WS-515	3.48	3.54	3.55
	2-1/2				
215	2-11/16	WS-515	3.47	3.58	3.60
216	2-15/16	WS-608	3.50	3.74	3.81



SELECTION/DIMENSIONS

Wide Slot (WS) Take-Up Frame Bearings

NORMAL DUTY SETSCREW - SC, VSC D-LOK - DL ECCENTRIC LOCK - SXR, SXV GRIP TIGHT - GT

Series	Shaft Size	Frame Size
204	1/2	WS-300
	5/8	
	3/4	
	20mm	
205	7/8	WS-300
	15/16	
	1	
	25mm	
206	1-1/16	WS-308
	1-1/8	
	1-3/16	
	1-1/4	
	30mm	
207	1-1/4	WS-308
	1-5/16	
	1-3/8	
	1-7/16	
208	35mm	WS-400
	1-1/2	
	1-5/8	
209	40mm	WS-400
	1-5/8	
	1-11/16	
210	1-3/4	WS-400
	45mm	
	1-15/16	
211	2	WS-502
	50mm	
212	2	WS-502
	2-3/16	
	2-1/4	
214	55mm	WS-502
	2-1/4	
215	2-7/16	WS-515
	60mm	
216	2-1/2	WS-515
	2-11/16	
217	70mm	WS-515
	2-15/16	
218	75mm	WS-515
	75mm	

- Wide Slot Take-Up Frames Are Not Supplied With Bearings. First Match The Take-Up Frame With The Bearing Size From This Page. Then Turn To The Page Listed For The Specific Bearing Part Number.
- Ultra Kleen (SC) - B1-28 to B1-31
- EZ-Kleen Polymer Housing - B2-66 to B2-71 and B2-39
- Extreme Duty (SC) - B3-30 to B3-37
- Setscrew (SC, SCM & VSC) - B4-74 to B4-81
- Grip Tight (GT & GTM) - B5-54 to B5-59
- D-LOK (DL and DLM) - B6-46 to B6-49
- Eccentric Lock (SXR and SXV) - B7-34 to B7-35
- See B19-11 For Wide Slot Take-Up Frame Travel Options And Part Numbers

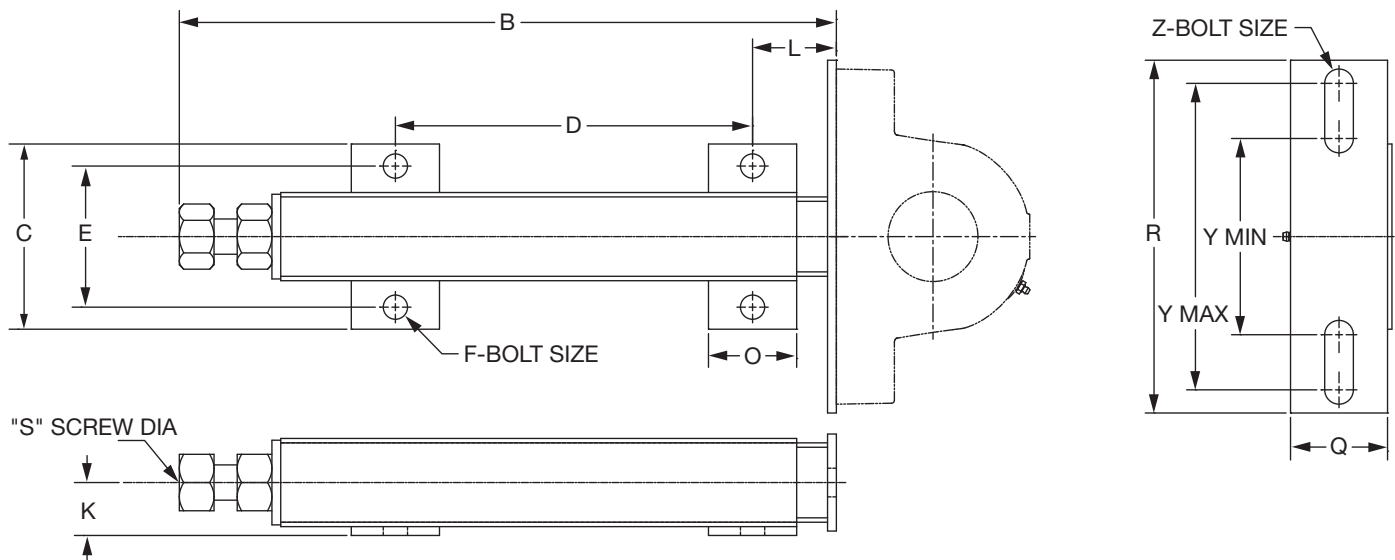
MEDIUM DUTY SETSCREW - SCM, VSC D-LOK - DLM GRIP TIGHT - GTM

Series	Shaft Size	Frame Size
206	1	WS-308
	25mm	
207	1-3/16	WS-308
	1-1/4	
208	30mm	WS-400
	1-7/16	
209	35mm	WS-400
	1-1/2	
210	40mm	WS-400
	1-11/16	
211	1-3/4	WS-400
	45mm	
212	1-15/16	WS-502
	2	
213	50mm	WS-502
	2-3/16	
214	2-1/4	WS-502
	55mm	
215	2-7/16	WS-515
	2-1/2	
216	2-11/16	WS-515
	70mm	
217	2-15/16	WS-608
	3	
218	75mm	WS-608
	75mm	



SELECTION/DIMENSIONS

Telescoping (TS) Take-Up Frame



Frame Size	Travel	Part No.	Wt. (lbs.)	B	C	D		E	F Bolt Dia.	K	L	O	Q	R	S Scr. Dia.	Y		Z Bolt Dia.
						Min.	Max.									Min.	Max.	
TS-100	3	089782	3	7.94	3.69	3.56	-	2.63	1/2	0.88	1.50	1.50	1.50	6.38	5/8	2.94	5.44	1/2
TS-100	6	089783	4	11.44	3.69	7.06	-	2.63	1/2	0.88	1.50	1.50	1.50	6.38	5/8	2.94	5.44	1/2
TS-100	9	089784	5	15.44	3.69	11.06	-	2.63	1/2	0.88	1.50	1.50	1.50	6.38	5/8	2.94	5.44	1/2
TS-250	3	089785	5	9.75	4.00	4.38	-	3.00	1/2	1.13	1.88	2.00	2.00	7.00	3/4	3.81	5.69	5/8
TS-250	6	089786	7	12.75	4.00	7.38	-	3.00	1/2	1.13	1.88	2.00	2.00	7.00	3/4	3.81	5.69	5/8
TS-250	9	089787	8	15.75	4.00	10.38	-	3.00	1/2	1.13	1.88	2.00	2.00	7.00	3/4	3.81	5.69	5/8
TS-250	12	089788	9	18.75	4.00	13.38	-	3.00	1/2	1.13	1.88	2.00	2.00	7.00	3/4	3.81	5.69	5/8
TS-300	6	089789	16	15.63	5.25	6.13	-	4.00	5/8	1.50	2.38	2.50	2.75	10.00	1	5.56	8.69	3/4
TS-300	9	089790	18	18.63	5.25	10.13	-	4.00	5/8	1.50	2.38	2.50	2.75	10.00	1	5.56	8.69	3/4
TS-300	12	089791	21	21.63	5.25	14.13	-	4.00	5/8	1.50	2.38	2.50	2.75	10.00	1	5.56	8.69	3/4
TS-300	18	089792	26	27.63	5.25	21.13	-	4.00	5/8	1.50	2.38	2.50	2.75	10.00	1	5.56	8.69	3/4
TS-350	9	089793	24	19.56	5.75	12.63	13.00	4.50	5/8	1.75	2.50	2.50	3.00	12.00	1	5.56	9.75	3/4
TS-350	12	089794	28	22.56	5.75	15.63	16.00	4.50	5/8	1.75	2.50	2.50	3.00	12.00	1	5.56	9.75	3/4
TS-350	18	089795	35	28.56	5.75	21.63	22.00	4.50	5/8	1.75	2.50	2.50	3.00	12.00	1	5.56	9.75	3/4
TS-350	24	089796	43	34.56	5.75	27.63	28.00	4.50	5/8	1.75	2.50	2.50	3.00	12.00	1	5.56	9.75	3/4
TS-400	12	089797	50	29.75	7.50	20.00	-	5.50	3/4	2.13	3.50	3.50	3.50	14.00	1-1/2	8.50	11.75	7/8
TS-400	18	089798	60	35.75	7.50	26.00	-	5.50	3/4	2.13	3.50	3.50	3.50	14.00	1-1/2	8.50	11.75	7/8
TS-400	24	089799	70	41.75	7.50	32.00	-	5.50	3/4	2.13	3.50	3.50	3.50	14.00	1-1/2	8.50	11.75	7/8
TS-400	36	089800	90	53.75	7.50	44.00	-	5.50	3/4	2.13	3.50	3.50	3.50	14.00	1-1/2	8.50	11.75	7/8
TS-400	48	089801	110	65.75	7.50	56.00	-	5.50	3/4	2.13	3.50	3.50	3.50	14.00	1-1/2	8.50	11.75	7/8
TS-500	18	089802	210	43.88	11.50	31.00	-	9.00	1	3.50	3.88	3.88	7.00	20.00	2	Drilled to Order	Drilled to Order	Drilled to Order
TS-500	24	089803	240	49.88	11.50	37.00	-	9.00	1	3.50	3.88	3.88	7.00	20.00	2	Drilled to Order	Drilled to Order	Drilled to Order
TS-500	36	089804	290	61.88	11.50	49.00	-	9.00	1	3.50	3.88	3.88	7.00	20.00	2	Drilled to Order	Drilled to Order	Drilled to Order

Dimensions in inches

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SELECTION/DIMENSIONS

Telescoping (TS) Take-Up Frame Bearings

**NORMAL DUTY
SETSCREW - SC, VSC
D-LOK - DL
ECCENTRIC LOCK - SXR, SXV
GRIP TIGHT - GT**

Series	Shaft Size	Frame Size
204	1/2	TS-100
	5/8	
	3/4	
	20mm	
205	7/8	TS-100
	15/16	
	1	
206	1-1/16	TS-250
	1-1/8	
	1-3/16	
	1-1/4	
	30mm	
207	1-1/4	TS-250
	1-5/16	
	1-3/8	
	1-7/16	
208	35mm	TS-250
	1-1/2	
	1-5/8	
209	40mm	TS-250
	1-5/8	
	1-11/16	
210	1-3/4	TS-300
	45mm	
	1-15/16	
211	2	TS-300
	50mm	
211	2	TS-300
	2-3/16	
	2-1/4	
212	55mm	TS-300
	2-1/4	
214	2-7/16	TS-300
	60mm	
	2-1/2	
214	2-11/16	TS-300
	70mm	
	2-15/16	
215	75mm	TS-350 or TS-400

- Telescoping Take-Up Frames Are Not Supplied With Bearings. First Match The Take-Up Frame With The Bearing Size From This Page. Then Turn To The Page Listed For The Specific Bearing Part Number.
- EZ-KLEEN Polymer Housing - B2-66 to B2-71
- Grip Tight (GT & GTM) - B5-54 to B5-59
- Setscrew (SC, SCM & VSC) - B8-20 to B8-23
- Eccentric Lock (SXR and SXV) - B7-34 to B7-35
- D-LOK (DL and DLM) - B6-46 to B6-49
- See B19-15 For Telescoping (TS) Take-Up Frame Travel Options And Part Numbers

**MEDIUM DUTY
SETSCREW - SCM, VSC
D-LOK - DLM
GRIP TIGHT - GTM**

Series	Shaft Size	Frame Size
206	1	TS-250
	25mm	
207	1-3/16	TS-250
	1-1/4	
208	30mm	TS-250
	1-7/16	
209	35mm	TS-250
	1-1/2	
210	40mm	TS-300
	1-11/16	
	1-3/4	
211	45mm	TS-300
	1-15/16	
211	2	TS-300
	50mm	
212	2-3/16	TS-300
	2-1/4	
214	55mm	TS-300
	2-7/16	
214	2-1/2	TS-300
	2-11/16	
215	70mm	TS-350
	2-11/16	
216	75mm	TS-350 or TS-400
	3	
	75mm	



SELECTION/DIMENSIONS

Telescoping (TS) Take-Up Frame Bearings

TAPERED ROLLER BEARINGS

Type E		Type K Double Interlock		TAF	
Shaft Size	Frame Size	Shaft Size	Frame Size	Shaft Size	Frame Size
1-3/16 to 1-1/4	TS-250	1-1/2 to 2-3/16	TS-300	2-7/16 to 2-1/2	TS-400
1-3/8 to 2-3/16	TS-300	2-1/4 to 2-1/2	TS-350	2-15/16 to 3	TS-400
1-1/2 to 2-3/16	TS-300	2-11/16 to 3	TS-400	3-7/16 to 4	TS-500
2-1/4 to 2-1/2	TS-350	3-3/16 to 3-1/2	TS-500	4-7/16 to 5	TS-500
2-11/16 to 3	TS-400	3-15/16 to 4-1/2	TS-500		
3-3/16 to 3-1/2	TS-400	4-15/16 to 5	TS-500		
3-15/16 to 5	TS-500				

- Type K - B10-40
- Type E - B10-22
- DOUBLE INTERLOCK - B10-50
- TAF - B10-58
- See B19-15 For Telescoping (TS) Take-Up Frame Travel Options and Part Numbers



SELECTION/DIMENSIONS

Telescoping (TS) Take-Up Frame Bearings

UNITIZED SPHERICAL ROLLER BEARINGS

Imperial - IP

Shaft Size	Frame Size
1-1/8 to 1-1/2	TS-250
1-5/8 to 2-1/4	TS-300
2-3/8 to 2-1/2	TS-350
2-11/16 2-3/4 2-15/16 3	TS-350
3-3/16 3-1/4 3-7/16 3-1/2	TS-400
3-11/16 3-15/16 4 4-7/16 4-1/2	TS-500
4-15/16 5	TS-500

S-2000

Shaft Size	Frame Size
1-3/8 1-7/16 1-1/2	TS-250
1-11/16 1-3/4 1-15/16 2 2-3/16	TS-300
2-7/16	TS-350
2-11/16	TS-350
2-15/16 3	TS-350
3-7/16	TS-400
3-15/16 4-7/16	TS-500
4-15/16	TS-500

UNISPHERE II

Shaft Size	Frame Size
1-7/16 1-1/2 1-11/16 1-3/4	
1-15/16 2 2-3/16 2-7/16 2-1/2	TS-300
2-11/16 2-3/4 2-15/16 3	TS-350
3-7/16 3-1/2	TS-400
3-15/16 4	TS-400 or TS-500

IMPERIAL & S2000 With Type E Dimensions

Shaft Size	Frame Size
1-3/16 to 1-1/4	TS-250
1-3/8 to 2-3/16	TS-300
2-1/4 to 2-1/2	TS-350
2-11/16 to 3	TS-400
3-3/16 to 3-1/2	TS-400
3-15/16 to 5	TS-500

- S-2000 - B12-14 to B12-25
- IMPERIAL - B14-30 to B14-37
- UNISPHERE - B13-12 to B3-13
- See B19-15 For Telescoping (TS) Take-Up Frame Travel Options and Part Numbers



SELECTION/DIMENSIONS

Telescoping (TS) Take-Up Frame Bearings

UNIFIED SPHERICAL ROLLER BEARINGS

USAF-500

SAF-XT

SAFS

ISAF

Shaft Size	Frame Size
1-15/16	TS-300 or TS-350
2-3/16	TS-400
2-7/16 to 3	TS-400
3-3/16	TS-500
3-7/16 to 3-1/2	TS-500
3-15/16 to 4-1/2	TS-500
4-15/16	TS-500

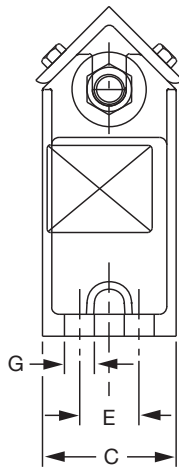
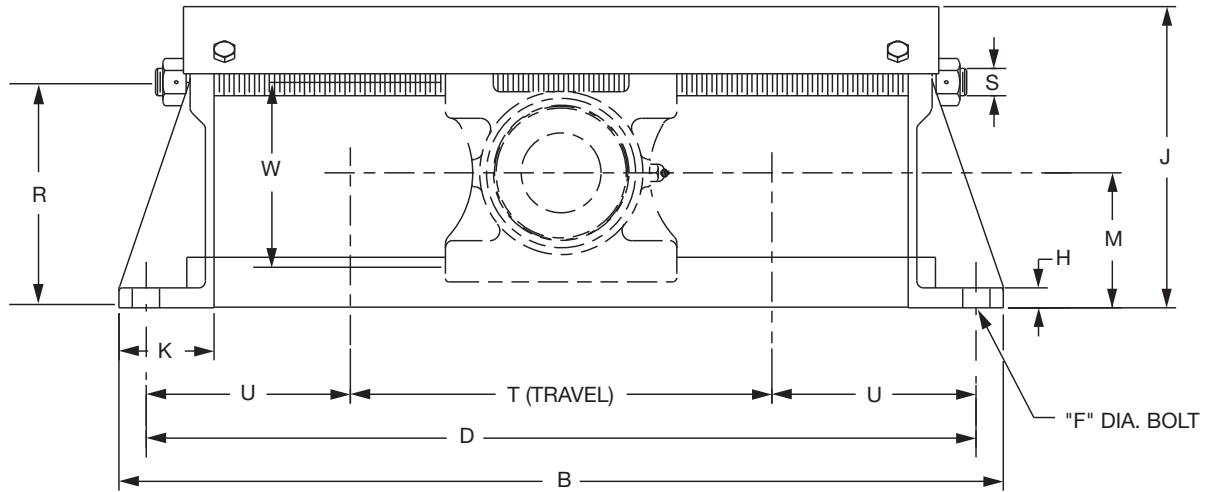
- IMPERIAL - B14-52 to B14-57
- USAF-500 - B15-78 to B15-81
- SAF-XT - B15-64 to B15-74
- SAFS - B15-61 to B15-63
- See B19-15 For Telescoping (TS) Take-Up Frame Travel Options and Part Numbers

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SELECTION/DIMENSIONS

Take-Up Frames - TP TOP ANGLE PROTECTED SCREW TAKE-UP FRAMES





SELECTION/DIMENSIONS

Take-Up Frames - TP TOP ANGLE PROTECTED SCREW TAKE-UP FRAMES

Frame Size	Nominal Travel	Part No.	Wt.	B	C	D	E	F Bolt Dia.	G	H
TP10	12	036350	32	28-1/2		26-1/2				
	18	036351	36	34-1/2	3-1/2	32-1/2	-	5/8	1	3/4
	24	036352	41	40-1/2		38-1/2				
TP20	12	036353	34	29-1/2		27-1/2				
	18	036354	39	35-1/2	3-1/2	33-1/2	-	5/8	1	3/4
	24	036355	43	41-1/2		39-1/2				
TP30	12	036356	47	30-1/2		28-1/2				
	18	036357	54	36-1/2	4	34-1/2	-	3/4	1-5/16	3/4
	24	036358	60	42-1/2		40-1/2				
TP40	12	036359	52	32-1/2		30-1/2				
	18	036360	60	38-1/2	4-1/2	36-1/2	2	5/8	1	3/4
	24	036361	66	44-1/2		42-1/2				
TP50	12	036362	63	34-1/2		32				
	18	036363	70	40-1/2	4-1/2	38	2	3/4	1	3/4
	24	036364	79	46-1/2		44				
TP60	12	036365	84	38-1/2		36				
	18	036366	92	44-1/2	5-1/2	42	2-1/2	3/4	1	3/4
	24	036367	102	50-1/2		48				

Frame Size	Nominal Travel	Part No.	J	K	M	R	S Screw Dia.	T	U	W
TP10	12	036350		3				14-1/2		
	18	036351	8-1/2	3	3-15/16	6-11/32	3/4	20-1/2	6	5-5/32
	24	036352		3				26-1/2		
TP20	12	036353		3				15		
	18	036354	9-1/8	3	4-3/16	6-31/32	3/4	21	6-1/4	5-25/32
	24	036355		3				27		
TP30	12	036356		3-1/2				14-1/2		
	18	036357	10-1/8	3-1/2	4-3/8	7-3/8	1	20-1/2	7	6-3/16
	24	036358		3-1/2				26-1/2		
TP40	12	036359		3-1/2				15-1/2		
	18	036360	11-1/16	3-1/2	4-15/16	8-3/8	1	21-1/2	7-1/2	7-3/16
	24	036361		3-1/2				27-1/2		
TP50	12	036362		4				15		
	18	036363	12-1/2	4	5-7/16	9-13/32	1-1/4	21	8-1/2	8-7/32
	24	036364		4				27		
TP60	12	036365		4-1/2				16-1/2		
	18	036366	14-1/4	4-1/2	7	11-11/32	1-1/4	22-1/2	9-5/8	8-29/32
	24	036367		4-1/2				28-1/2		

FEATURES/BENEFITS PAGE B19-2	HOW TO ORDER/NOMENCLATURE PAGE B19-7	SELECTION/DIMENSIONS PAGE B19-8
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SELECTION/DIMENSIONS

Top Angle (TP) Take-Up Frame Bearings

BALL BEARINGS

**NORMAL DUTY
SETSCREW - G
D-LOK - DL
ECCENTRIC LOCK - GXR
GRIP TIGHT-GT**

Series	Shaft Size	Frame Size
210	1-15/16 2	TP-10
211	2-3/16 2-1/4	TP-20
212	2-7/16	TP-30
215	2-15/16	TP-40

- Top Angle Take-Up Frames Are Not Supplied With Bearings. First Match The Take-Up Frame With The Bearing Size From This Page. Then Turn To The Page Listed For The Specific Bearing Part Number.
- Grip Tight (GT & GTM) - B5-60 to B5-61
- Setscrew (G, & GM) - B4-80 to B4-81
- Eccentric Lock (GXR) - B7-36
- D-LOK (DL and DLM) - B6-50 to B6-51
- See B19-21 For Top Angle Take-Up Frame Travel Options And Part Numbers.

**MEDIUM DUTY
SETSCREW - GM
D-LOK - DLM
GRIP TIGHT - GTM**

Series	Shaft Size	Frame Size
210	1-11/16 1-3/4	TP-10
211	1-15/16 2	TP-20
212	2-3/16 2-1/4	TP-30
214	2-7/16 2-1/2	TP-40
215	2-11/16	TP-40
216	2-15/16 3	TP-50
218	3-7/16 3-1/2	TP-60

TAPERED ROLLER BEARINGS

TYPE E

Shaft Size	Frame Size
1-3/4	TP-10
1-7/8	
1-15/16 2	
2-3/16	TP-20
2-1/4	TP-30
2-7/16	
2-1/2	
2-11/16	TP-40
2-3/4	
2-15/16 3	
3-3/16	
3-1/4	TP-50
3-7/16	
3-1/2	
3-15/16 4	TP-60

- Top Angle Take-Up Frames Are Not Supplied With Bearings. First Match The Take-Up Frame With The Bearing Size From This Page. Then Turn To The Page Listed For The Specific Bearing Part Number.
- Type E - B10-73
- Type K - B10-48
- See B19-21 For Top Angle Take-Up Frame Travel Options And Part Numbers.

TYPE K

Shaft Size	Frame Size
1-3/4	TP-10
1-15/16	
2	
2-3/16	TP-20
2-1/4	TP-30
2-7/16	
2-1/2	
2-11/16	TP-40
2-3/4	
2-15/16 3	
3-3/16	
3-7/16	TP-50
3-1/2	
3-15/16	
3-15/16	TP-60



SELECTION/DIMENSIONS

Top Angle (TP) Take-Up Frame Bearings

SPHERICAL ROLLER BEARINGS

S-2000

Shaft Size	Frame Size
1-15/16 2	TP-10
2-3/16	TP-30
2-7/16	TP-40
2-11/16 2-15/16 3	TP-40
3-7/16	TP-50
3-15/16	TP-60

- Top Angle Take-Up Frames Are Not Supplied With Bearings. First Match The Take-Up Frame With The Bearing Size From This Page. Then Turn To The Page Listed For The Specific Bearing Part Number.
- S-2000- B12-10
- See B19-21 For Top Angle Take-Up Frame Travel Options And Part Numbers.

SLEEVE BEARINGS

SOLID LUBE BEARING

LT-700

LT-1000

Shaft Size	Frame Size
1-15/16 2	TP-10
2-3/16	TP-20
2-7/16 2-1/2	TP-30
2-15/16 3	TP-40

- Top Angle Take-Up Frames Are Not Supplied With Bearings. First Match The Take-Up Frame With The Bearing Size From This Page. Then Turn To The Page Listed For The Specific Bearing Part Number.
- SOLIDLUBE Sleeve Bearing (LT7 & LT10) - B17-10
- Type H Babbitted Bearing - B7-48
- See B19-21 For Top Angle Take-Up Frame Travel Options And Part Numbers.

BABBITTED BEARING

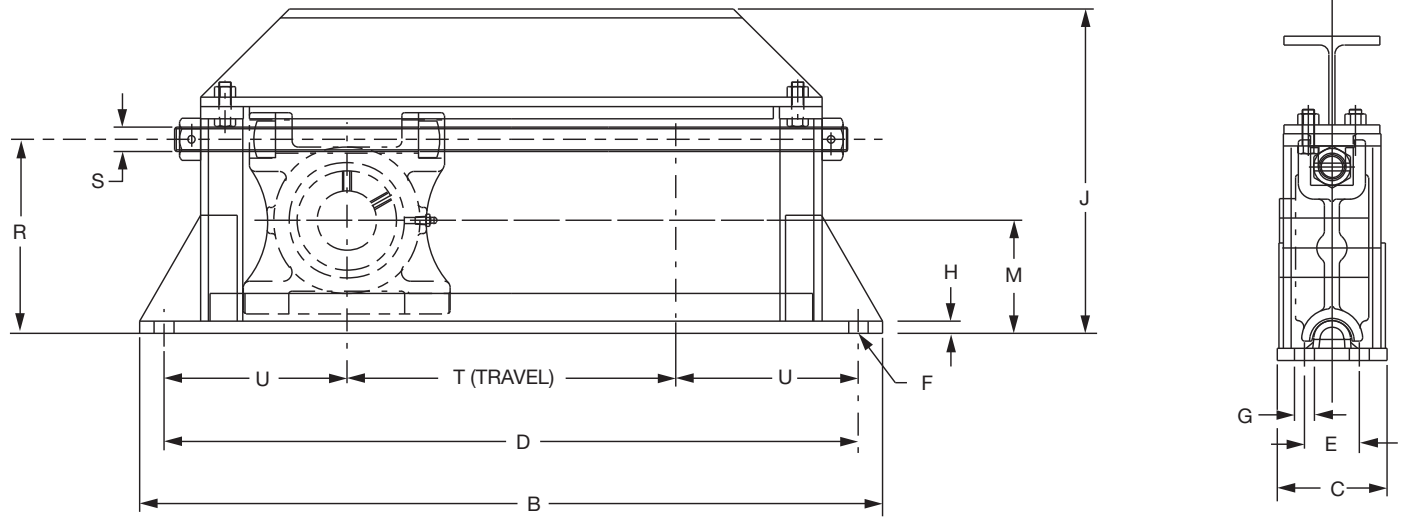
TYPE H

Shaft Size	Frame Size
1-15/16	TP-10
2-3/16	TP-10
2-7/16	TP-30
2-15/16	TP-30
3-7/16	TP-50
3-15/16	TP-50



SELECTION/DIMENSIONS

Take-Up Frames - TPHU



Shaft Size	Frame Size	Nom. Travel	Part No.	Wt.	B	C	D	E	F Bolt Dia	G
1-7/8	TPHU110	12	013497	58	29-1/2	3-1/2	27-1/2	-	5/8	11/16
1-15/16		18	013498	70	35-1/2		33-1/2			
2		24	013499	82	41-1/2		39-1/2			
2-3/16	TPHU120	12	013900	71	29-1/2	4-1/2	27-1/2	-	5/8	11/16
2-1/4		18	013901	85	35-1/2		33-1/2			
		24	013902	99	41-1/2		39-1/2			
2-3/8	TPHU130	12	013903	73	30-1/2	4-1/2	28-1/2	-	3/4	13/16
2-7/16		18	013904	86	36-1/2		34-1/2			
2-1/2		24	013905	99	42-1/2		40-1/2			
2-11/16	TPHU140	12	013906	80	32-1/2	4-1/2	30-1/2	2	5/8	11/16
2-3/4		18	013907	93	38-1/2		36-1/2			
2-15/16		24	013908	106	44-1/2		42-1/2			
3		30	013909	119	50-1/2		48-1/2			
		36	013910	132	56-1/2		54-1/2			
3-3/16	TPHU150	12	013511	91	34-1/4	4-1/2	32	2	3/4	13/16
3-1/4		18	013512	105	40-1/4		38			
3-7/16		24	013513	119	46-1/4		44			
3-1/2		30	013514	133	52-1/4		50			
		36	013515	147	58-1/4		56			
3-11/16	TPHU160	12	013916	132	38-1/2	5-1/2	36	2-1/2	3/4	13/16
3-15/16		18	013917	150	44-1/2		42			
		24	013918	168	50-1/2		48			
		30	013519	186	56-1/2		54			
4	36	013520	204	62-1/2	60					

Eccentric Collar Ball Bearings
 Setscrew WSC Ball Bearing
 Eccentric SXV Collar Ball Bearing
 Take-Up Frames
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SELECTION/DIMENSIONS

Take-Up Frames - TPHU

Shaft Size	Frame Size	Nom. Travel	Part No.	H	J	M	R	S Screw Dia.	T Max. Travel	U
1-7/8 1-15/16 2	TPHU110	12	013497	1/2	10-5/8	3-15/16	6-5/16	3/4	13-1/2	7-3/4
		18	013498						19-1/2	
		24	013499						25-1/2	
2-3/16 2-1/4	TPHU120	12	013900	1/2	11-1/4	4-7/16	7-7/16	1	13-1/2	7
		18	013901						19-1/2	
		24	013902						25-1/2	
2-3/8 2-7/16 2-1/2	TPHU130	12	013903	1/2	11-3/4	4-5/8	7-61/64	1	13-1/2	7-1/2
		18	013904						19-1/2	
		24	013905						25-1/2	
2-11/16 2-3/4 2-15/16 3	TPHU140	12	013906	3/4	12-5/16	5-1/8	8-1/2	1	15-1/2	7-1/2
		18	013907						21-1/2	
		24	013908						27-1/2	
		30	013909						33-1/2	
	36	013910	39-1/2							
3-3/16 3-1/4 3-7/16 3-1/2	TPHU150	12	013511	3/4	13-27/32	5-5/8	9-23/32	1-1/4	15-1/2	8-1/4
		18	013512						21-1/2	
		24	013513						27-1/2	
		30	013514						33-1/2	
	36	013515	39-1/2							
3-11/16 3-15/16 4	TPHU160	12	013916	1	17	7	11-5/8	1-1/4	16-1/2	9-3/4
		18	013917						22-1/2	
		24	013918						28-1/2	
		30	013519						34-1/2	
	36	013520	40-1/2							

SPHERICAL ROLLER BEARINGS

S-2000

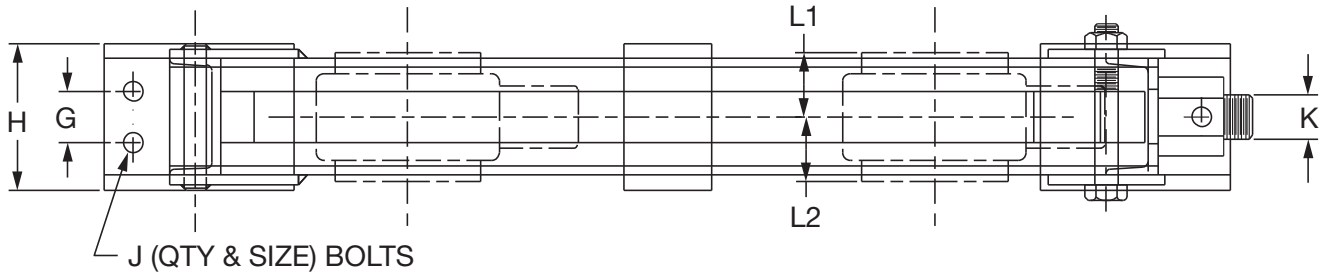
Shaft Size	Frame Size
1-15/16 2	TPHU-110
2-3/16 2-7/16	TPHU-120 TPHU-130
2-11/16 2-15/16 3	TPHU-140
3-7/16 3-15/16	TPHU-150 TPHU-160

- TPHU Take-Up Frames Are Not Supplied With Bearings. First Match The Take-Up Frame With The Bearing Size From This Page. Then Turn To The Page Listed For The Specific Bearing Part Number.
- S-2000- B12-9
- See B19-24 and B19-25 For TPHU Take-Up Frame Travel Options And Part Numbers.

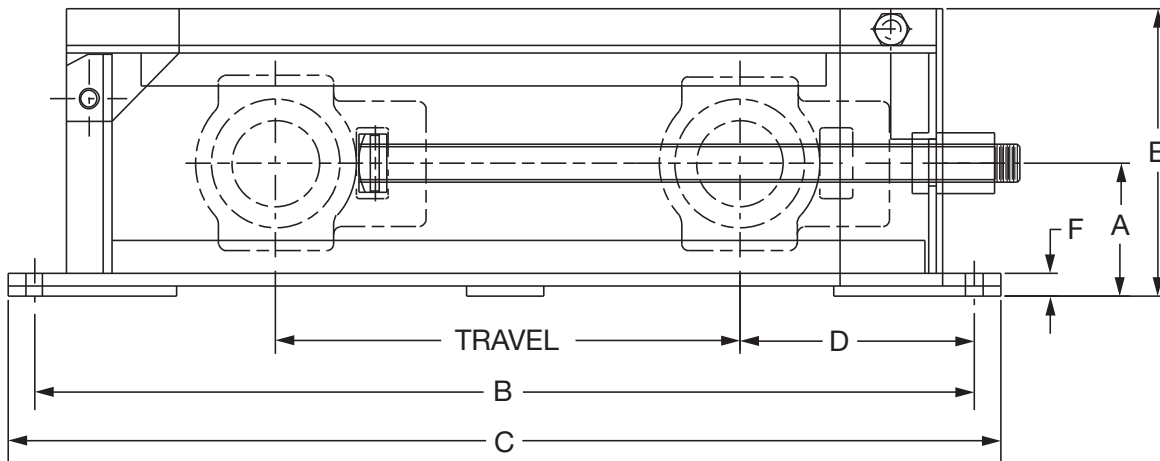


SELECTION/DIMENSIONS

Take-Up Frames - CP CENTER PULL (CP)



U.S. Patent No. 4,676,670





SELECTION/DIMENSIONS

Take-Up Frames - CP CENTER PULL (CP)

Frame Size	Travel	Frame Part Number	Frame Weight	Travel		A	B	C	D		E	F	G	H	J		K	L1 & L2
				Maximum					S2000 Imperial	Type K & E					Qty.	Size Dia.		
				S2 & IP	Type E & K													
CP308	12	019200	30	15-15/32	15-15/32	3-7/16	26	28	6	6	7	11/16	..	3	2	1/2	3/4-10NC	
CP308	18	019201	34	21-15/32	21-15/32		32	64									3/4-10NC	
CP308	24	019202	38	27-15/32	27-15/32		38	40									3/4-10NC	
CP308	30	019203	42	33-15/32	33-15/32		44	46									3/4-10NC	
CP308	36	019204	46	39-15/32	39-15/32		50	52									3/4-10NC	
CP400	12	019210	55	14-27/32	14-23/32	3-15/16	27-1/2	29-1/2	7-1/4	7-1/4	8-5/8	13/16	..	4	2	5/8	1-8NC	
CP400	18	019211	65	20-27/32	20-23/32		33-1/2	35-1/2									1-8NC	
CP400	24	019212	75	26-27/32	26-23/32		39-1/2	41-1/2									1-8NC	
CP400	30	019213	85	32-27/32	32-23/32		45-1/2	47-1/2									1-8NC	
CP400	36	019214	95	38-27/32	38-23/32		51-1/2	53-1/2									1-8NC	
CP408	12	019220	61	14-5/32	14-3/32	4-7/16	27-1/2	29-1/2	7-3/4	7-3/4	9-1/4	11/16	..	4	2	5/8	1-1/8-7NC	
CP408	18	019221	71	20-5/32	20-3/32		33-1/2	35-1/2									1-1/8-7NC	
CP408	24	019222	81	26-5/32	26-3/32		39-1/2	41-1/2									1-1/8-7NC	
CP408	30	019223	85	32-5/32	32-3/32		45-1/2	47-1/2									1-1/8-7NC	
CP408	36	019224	95	38-5/32	38-3/32		51-1/2	53-1/2									1-1/8-7NC	
CP502	12	019230	65	14-13/32	12-31/32	4-3/8	28-1/2	30-1/2	8-1/4	9-9/16	9-1/2	13/16	..	4	2	3/4	1-1/4-7NC	
CP502	18	019231	75	20-13/32	18-31/32		34-1/2	36-1/2									1-1/4-7NC	
CP502	24	019232	85	26-13/32	24-31/32		40-1/2	42-1/2									1-1/4-7NC	
CP502	30	019233	95	32-13/32	30-31/32		46-1/2	48-1/2									1-1/4-7NC	
CP502	36	019234	105	38-13/32	36-31/32		52-1/2	54-1/2									1-1/4-7NC	
CP515	12	019240	105	14-23/32	14-15/32	5-1/8	30-1/2	32-1/2	9-1/4	9-3/8	11-5/32	7/8	2	5	4	5/8	1-1/2-6NC	See Page B19-23
CP515	18	019241	120	20-23/32	20-15/32		36-1/2	38-1/2									1-1/2-6NC	
CP515	24	019242	135	26-23/32	26-15/32		42-1/2	44-1/2									1-1/2-6NC	
CP515	30	019243	150	32-23/32	32-15/32		48-1/2	50-1/2									1-1/2-6NC	
CP515	36	019244	165	38-23/32	38-15/32		54-1/2	56-1/2									1-1/2-6NC	
CP613	12	019250	115	15-1/32	-	5-5/8	32	34-1/4	9-7/8	-	12-1/16	15/16	2	5	4	3/4	1-3/4-5NC	
CP613	18	019251	135	21-1/32	-		38	40-1/4									1-3/4-5NC	
CP613	24	019252	155	27-1/32	-		44	46-1/4									1-3/4-5NC	
CP613	30	019253	175	33-1/32	-		50	52-1/4									1-3/4-5NC	
CP613	36	019254	195	39-1/32	-		56	58-1/4									1-3/4-5NC	
CP810	12	019260	185	16-9/32	-	7	36	38-1/2	12	-	14-3/4	1-3/16	2-1/2	6	4	3/4	2-4-1/2-NC	
CP810	18	019261	210	22-9/32	-		42	44-1/2									2-4-1/2-NC	
CP810	24	019262	235	28-9/32	-		48	50-1/2									2-4-1/2-NC	
CP810	30	019263	260	34-9/32	-		54	56-1/2									2-4-1/2-NC	
CP810	36	019264	285	40-9/32	-		60	62-1/2									2-4-1/2-NC	
CP908	12	019270	280	17-31/32	-	7-1/2	40-3/4	45-3/4	13-1/2	-	16-1/16	1-1/4	5	10	4	1-1/8	2-4-1/2-NC	
CP908	18	019271	310	23-31/32	-		46-3/4	51-3/4									2-4-1/2-NC	
CP908	24	019272	340	29-31/32	-		52-3/4	57-3/4									2-4-1/2-NC	
CP908	30	019273	370	35-31/32	-		58-3/4	63-3/4									2-4-1/2-NC	
CP908	36	019274	400	41-31/32	-		64-3/4	69-3/4									2-4-1/2-NC	
CP1004	12	019280	370	18-29/32	-	8-1/8	44-1/2	49-1/2	15-3/8	-	17-5/16	1-1/2	5-1/2	10	4	1-1/8	2-1/4-4-1/2-NC	
CP1004	18	019281	400	24-29/32	-		50-1/2	55-1/2									2-1/4-4-1/2-NC	
CP1004	24	019282	430	30-29/32	-		56-1/2	61-1/2									2-1/4-4-1/2-NC	
CP1004	30	019283	460	36-29/32	-		62-1/2	67-1/2									2-1/4-4-1/2-NC	
CP1004	36	019284	490	42-29/32	-		68-1/2	73-1/2									2-1/4-4-1/2-NC	

Eccentric Collar Ball Bearing
 Setscrew VSC Ball Bearing
 Eccentric SXV Collar Ball Bearing
 Take-Up Frames
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SELECTION/DIMENSIONS

Take-Up Frames - CP CENTER PULL (CP)

Frame Size	Travel	Frame Part Number	Frame Weight	Travel		Imperial		S2000		Type K		Type E	
				Maximum		L1	L2	L1	L2	L1	L2	L1	L2
				S2 & IP	Type E & K								
CP308	12	019200	30	15-15/32	15-15/32								
CP308	18	019201	34	21-15/32	21-15/32								
CP308	24	019202	38	27-15/32	27-15/32	57/64	1-47/64	53/64	1-45/64	1-1/32	1-1/2	1-1/2	1-1/2
CP308	30	019203	42	33-15/32	33-15/32								
CP308	36	019204	46	39-15/32	39-15/32								
CP400	12	019210	55	14-27/32	14-23/32								
CP400	18	019211	65	20-27/32	20-23/32								
CP400	24	019212	75	26-27/32	26-23/32	53/64	1-63/64	55/64	1-13/16	1-7/32	1-3/4	1-3/4	1-3/4
CP400	30	019213	85	32-27/32	32-23/32								
CP400	36	019214	95	38-27/32	38-23/32								
CP408	12	019220	61	14-5/32	14-3/32								
CP408	18	019221	71	20-5/32	20-3/32								
CP408	24	019222	81	26-5/32	26-3/32	59/64	2-7/64	29/32	1-63/64	1-9/32	1-7/8	1-7/8	1-7/8
CP408	30	019223	85	32-5/32	32-3/32								
CP408	36	019224	95	38-5/32	38-3/32								
CP502	12	019230	65	14-13/32	12-31/32								
CP502	18	019231	75	20-13/32	18-31/32								
CP502	24	019232	85	26-13/32	24-31/32	1-13/64	2-7/32	1-13/64	2	1-5/8	2	2	2
CP502	30	019233	95	32-13/32	30-31/32								
CP502	36	019234	105	38-13/32	36-31/32								
CP515	12	019240	105	14-23/32	14-15/32								
CP515	18	019241	120	20-23/32	20-15/32								
CP515	24	019242	135	26-23/32	26-15/32	1-7/32	2-9/32	1-3/16	2-13/32	1-5/8	2-1/4	2-1/4	2-1/4
CP515	30	019243	150	32-23/32	32-15/32								
CP515	36	019244	165	38-23/32	38-15/32								
CP613	12	019250	115	15-1/32	-								
CP613	18	019251	135	21-1/32	-								
CP613	24	019252	155	27-1/32	-	1-15/32	2-11/16	1-31/64	2-33/64	-	-	-	-
CP613	30	019253	175	33-1/32	-								
CP613	36	019254	195	39-1/32	-								
CP810	12	019260	185	16-9/32	-								
CP810	18	019261	210	22-9/32	-								
CP810	24	019262	235	28-9/32	-	1-21/32	3-3/64	1-39/64	2-55/64	-	-	-	-
CP810	30	019263	260	34-9/32	-								
CP810	36	019264	285	40-9/32	-								
CP908	12	019270	280	17-31/32	-								
CP908	18	019271	310	23-31/32	-								
CP908	24	019272	340	29-31/32	-			3-1/16	3-15/32	-	-	-	-
CP908	30	019273	370	35-31/32	-								
CP908	36	019274	400	41-31/32	-								
CP1004	12	019280	370	18-29/32	-								
CP1004	18	019281	400	24-29/32	-								
CP1004	24	019282	430	30-29/32	-			3-17/64	3-41/64	-	-	-	-
CP1004	30	019283	460	36-29/32	-								
CP1004	36	019284	490	42-29/32	-								

Eccentric Collar Ball Bearings
 Setscrew WSC Ball Bearing
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SELECTION/DIMENSIONS

Center Pull Take-Up Frame Bearings

TAPERED ROLLER BEARINGS

Type E

Shaft Size	Frame Size
1-3/8 1-7/16	CP-308
1-1/2 1-5/8 1-11/16	CP-400
1-3/4 1-7/8 1-15/16 2	CP-400
2-3/16	CP-408
2-1/4 2-7/16 2-1/2	CP-502
2-11/16 2-3/4 2-15/16 3	CP-515

- Center Pull Take-Up Frames Are Not Supplied With Bearings. First Match The Take-Up Frame With The Bearing Size From This Page. Then Turn To The Page Listed For The Specific Bearing Part Number
- Type E - B10-30
- Type K - B10-46
- See B19-27 and B19-28 For Center Pull Take-Up Frame Travel Options And Part Numbers

Type K

Shaft Size	Frame Size
1-7/16	CP-308
1-15/16	CP-400
2-3/16	CP-408
2-7/16 2-1/2	CP-502
2-15/16 3	CP-515

SPHERICAL ROLLER BEARINGS

S-2000

Shaft Size	Frame Size
1-3/8 1-7/16 1-1/2	CP-308
1-11/16 1-3/4	CP-400
1-15/16 2	CP-400
2-3/16	CP-408
2-7/16	CP-502
2-11/16 2-15/16 3	CP-515
3-7/16	CP-613
3-15/16	CP-810
4-7/16	CP-908
4-15/16	CP-1004

- Center Pull Take-Up Frames Are Not Supplied With Bearings. First Match The Take-Up Frame With The Bearing Size From This Page. Then Turn To The Page Listed For The Specific Bearing Part Number
- S-2000 - B12-36 to B12-39
- IMPERIAL - B14-18 to B14-22
- See B19-27 and B19-28 For Center Pull Take-Up Frame Travel Options And Part Numbers

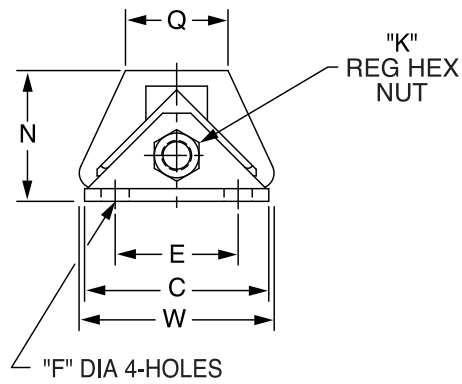
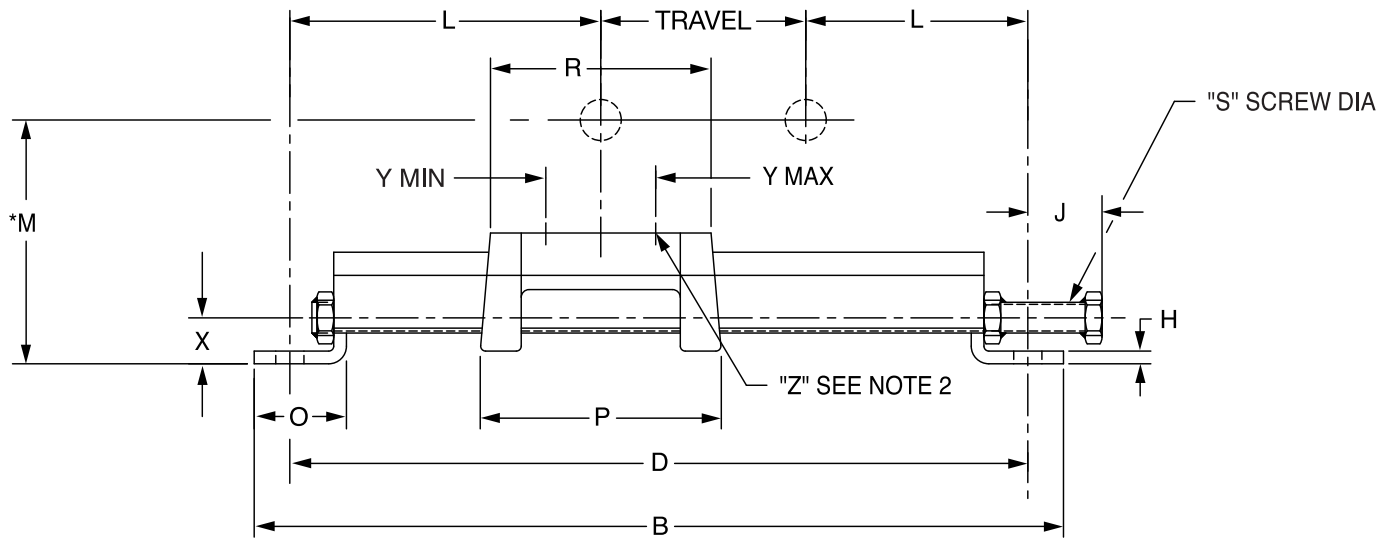
IMPERIAL - IP

Shaft Size	Frame Size
1-1/8 1-3/16 1-1/4	CP308
1-3/8 1-7/16 1-1/2 1-5/8	
1-11/16 1-3/4 1-7/8 1-15/16 2	CP-400
2-3/16 2-1/4	CP-408
2-3/8 2-7/16 2-1/2	CP-502
2-11/16 2-3/4 2-15/16 3	CP-515
3-3/16 3-1/4 3-7/16 3-1/2	CP-613
3-11/16 3-15/16 4	CP-810



SELECTION/DIMENSIONS

Take-Up Frames - LD LD PROTECTED SCREW TAKE-UP FRAMES



Eccentric Collar Ball Bearings

Setcrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

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SELECTION/DIMENSIONS

Take-Up Frames - LD LD PROTECTED SCREW TAKE-UP FRAMES

Frame Size x Travel	Part No.	Wt.	B	C	D	E	F Bolt Dia.	H	J	K	L	N	O
LD-10x6	039005	10	19-1/2	3-3/4	18	2-1/2	3/8	1/4	9/16	9/16	6	2-3/4	2-1/8
LD-10x9	039006	11	22		20-1/2						5-3/4		
LD-10x12	038910	13	25		23-1/2						5-3/4		
LD-10x18	038911	14	31		29-1/2						5-3/4		
LD-10x30	038912	16	43		41-1/2						5-3/4		
LD-10x36	038913	18	49		47-1/2						5-3/4		
LD-10x42	038914	20	55		53-1/2						5-3/4		
LD-10x48	038915	22	61		59-1/2						5-3/4		
LD-20x6	039007	12	19-1/2	3-3/4	18	2-1/2	1/2	1/4	1-3/4	9/16	6	2-19/32	2-1/8
LD-20x9	039008	13	22		20-1/2						5-3/4		
LD-20x12	039009	14	25		23-1/2						5-3/4		
LD-20x18	039010	17	33-1/2		32						7		
LD-20x24	039003	18	39-1/2		38						7		
LD-20x30	039002	20	45-1/2		44						7		
LD-20x36	039043	22	51-1/2		50						7		
LD-20x42	038916	24	57-1/2		56						7		
LD-20x48	039044	26	63-1/2	62	7								
LD-30x12	039011	18	28-1/4	3-3/4	26-3/4	2-1/2	1/2	1/4	1-3/4	9/16	7-3/8	2-11/16	2-1/8
LD-30x18	039012	21	34-1/4		32-3/4						7-3/8		
LD-30x24	039084	24	40-1/4		38-3/4						7-3/8		
LD-30x30	038917	27	46-1/4		44-3/4						7-3/8		
LD-30x36	038918	30	52-1/4		50-3/4						7-3/8		
LD-30x42	038919	33	58-1/4		56-3/4						7-3/8		
LD-30x48	038920	35	64-1/4	62-3/4	7-3/8								
LD-40x12	039013	25	28-1/4	4-3/4	26-1/2	3	5/8	5/16	1-3/4	9/16	7-1/4	3-3/16	2-1/4
LD-40x18	039014	28	34-1/4		32-1/2						7-1/4		
LD-40x24	039073	31	40-1/4		38-1/2						7-1/4		
LD-40x30	038921	34	46-1/4		44-1/2						7-1/4		
LD-40x36	038922	37	52-1/4		50-1/2						7-1/4		
LD-40x42	038923	40	58-1/4		56-1/2						7-1/4		
LD-40x48	038924	43	64-1/4	62-1/2	7-1/4								
LD-45x12	039018	50	33	5	31-1/4	3	3/4	5/16	1-9/16	11/16	9-3/4	4-1/8	2-1/2
LD-45x18	039019	55	39-1/4		37-1/2						9-3/4		
LD-45x24	039097	58	45-1/4		43-1/2						9-3/4		
LD-45x30	038925	65	51-1/4		49-1/2						9-3/4		
LD-45x36	038926	70	57-1/4		55-1/2						9-3/4		
LD-45x42	038927	75	63-1/4		61-1/2						9-3/4		
LD-45x48	038928	80	69-1/4	67-1/2	9-3/4								
LD-50x6	039004	49	27	5	25-1/4	3	3/4	5/16	1-9/16	11/16	9-5/8	4-1/8	2-1/2
LD-50x12	039015	54	33		31-1/4						9-3/4		
LD-50x18	039016	60	39-1/4		37-1/2						9-3/4		
LD-50x24	039017	65	45-1/4		43-1/2						9-3/4		
LD-50x30	038929	71	51-1/4		49-1/2						9-3/4		
LD-50x36	038930	77	57-1/4		55-1/2						9-3/4		
LD-50x42	038932	90	69-1/4		67-1/2						9-3/4		
LD-50x48													

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

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SELECTION/DIMENSIONS

Take-Up Frames - LD LD PROTECTED SCREW TAKE-UP FRAMES

Frame Size x Travel	Part No.	Wt.	P	Q	R	S Screw Dia.	W	X	Y Bolt Centers		Z Bolt Dia.	Angle
									Max.	Min.		
LD-10x6	039005	10	5-7/8	1-1/2	5-3/8	3/4	3-1/4	15/16	4-3/8	2-7/8	3/8 x 1-1/2	2 x 2 x 1/4
LD-10x9	039006	11										
LD-10x12	038910	13										
LD-10x18	038911	14										
LD-10x30	038912	16										
LD-10x36	038913	18										
LD-10x42	038914	20										
LD-10x48	038915	22										
LD-20x6	039007	12	7-3/4	2-1/8	7-1/4	3/4	3-3/4	15/16	6-1/4	4-7/16	1/2 x 2-1/2	2 x 2 x 1/4
LD-20x9	039008	13										
LD-20x12	039009	14										
LD-20x18	039010	17										
LD-20x24	039003	18										
LD-20x30	039002	20										
LD-20x36	039043	22										
LD-20x42	038916	24										
LD-20x48	039044	26										
LD-30x12	039011	18	8-1/2	2-1/4	8	3/4	3-3/4	15/16	7	5-3/4	5/8 x 2-1/2	2 x 2 x 5/16
LD-30x18	039012	21										
LD-30x24	039084	24										
LD-30x30	038917	27										
LD-30x36	038918	30										
LD-30x42	038919	33										
LD-30x48	038920	35										
LD-40x12	039013	25	9-3/4	2-1/2	9-1/4	3/4	4-3/4	1-1/16	7-7/8	6-3/8	5/8 x 3	2-1/2 x 2-1/2 x 5/16
LD-40x18	039014	28										
LD-40x24	039073	31										
LD-40x30	038921	34										
LD-40x36	038922	37										
LD-40x42	038923	40										
LD-40x48	038924	43										
LD-45x12	039018	50										
LD-45x18	039019	55										
LD-45x24	039097	58										
LD-45x30	038925	65										
LD-45x36	038926	70										
LD-45x42	038927	75										
LD-45x48	038928	80										
LD-50x6	039004	49	13-1/2	3-1/2	13	1	5-7/8	1-1/4	11-1/8	7-5/8	7/8 x 4	3 x 3 x 1/2
LD-50x12	039015	54										
LD-50x18	039016	60										
LD-50x24	039017	65										
LD-50x30	038929	71										
LD-50x36	038930	77	13-1/2	3-1/2	13	1	5-7/8					
LD-50x48	038932	90										

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SELECTION/DIMENSIONS

Light Duty Take-Up Frame Bearings

BALL BEARINGS

NORMAL DUTY

SETSCREW - SC, SCU, SCB, VSC, VSCB

D-LOK - DL, DLB

ECCENTRIC LOCK - SXR, SXRU, SXR, SXV, SXVU, SXVB

GRIP TIGHT - GT

Series	Shaft Size	Frame Size
203	1/2 5/8	LD-10
204	1/2 5/8 3/4 20mm	LD-10
205	7/8 15/16 25mm	LD-10
206	1-1/16 1-1/8 1-3/16 1-1/4 30mm	LD-20
207	1-1/4 1-5/16 1-3/8 1-7/16 35mm	LD-20
208	1-1/2 1-5/8 40mm	LD-20
209	1-5/8 1-11/16 1-3/4 45mm	LD-20
210	1-15/16 2 50mm	LD-30
211	2 2-3/16 2-1/4 55mm	LD-40
212	2-1/4 2-7/16 60mm	LD-40
214	2-1/2 2-11/16 70mm	LD-45
215	2-15/16 75mm	LD-50

- Light Duty Take-Up Frames Are Not Supplied With Bearings. First Match The Take-Up Frame With The Bearing Size From This Page. Then Turn To The Page Listed For The Specific Bearing Part Number.
- EZ-KLEEN Polymer Housing - B1-14 to B1-29
- Grip Tight (GT & GTM)- B2-8 to B2-19
- Setscrew (SC, SCM & VSC) - B12-12 to B12-15
- Eccentric Lock (SXR & SXV) - B7-12 to B7-15
- D-LOK (DL & DLM) - B6-10 to B10-22
- See B19-32 For Light Duty Take-Up Frame Travel Options And Part Numbers.

MEDIUM DUTY

SETSCREW - SCM, SCH

D-LOK - DLM, DLH

GRIP TIGHT - GTM

Series	Shaft Size	Frame Size
206	1 25mm	LD-20
207	1-3/16 1-1/4 30mm	LD-20
208	1-7/16 35mm	LD-20
209	1-1/2 40mm	LD-20
210	1-11/16 1-3/4 45mm	LD-30
211	1-15/16 2 50mm	LD-40
212	2-3/16 2-1/4 55mm	LD-40
214	2-7/16 2-1/2 65mm	LD-45
215	2-11/16 70mm	LD-50
216	2-15/16 3 75mm	LD-50
218	3-7/16 3-1/2 85mm	LD-50



SELECTION/DIMENSIONS

Light Duty Take-Up Frame Bearings

SPHERICAL ROLLER BEARINGS

IMPERIAL - IP

Shaft Size	Frame Size
1-1/8	LD-20
1-3/16	
1-1/4	
1-3/8	
1-7/16	
1-1/2	
1-5/8	LD-20
1	
11/16	
1-3/4	
1-7/8	LD-30
1	
15/16	
2	
2-3/16	LD-40
2-1/4	
2-3/8	LD-40
2-7/16	
2-1/2	
2-11/16	
2-3/4	LD-45
2-15/16	
3	
3-3/16	LD-50
3-1/4	
3-7/16	
3-1/2	

S-2000

Shaft Size	Frame Size
1-3/8	LD-20
1-7/16	
1-1/2	
1-11/16	LD-20
1-3/4	
1-15/16	LD-30
2	
2-3/16	LD-40
2-7/16	
2-11/16	LD-45
2-15/16	
3	
3-7/16	LD-50

UNISPHERE II

Shaft Size	Frame Size
1-7/16	LD-20
1-1/2	
1-11/16	
1-3/4	LD-30
1-15/16	
2	LD-40
2-3/16	
2-7/16	LD-45
2-1/2	
2-11/16	
2-3/4	
2-15/16	LD-50
3	
3-7/16	
3-1/2	LD-50

- Light Duty Take-Up Frames Are Not Supplied With Bearings. First Match The Take-Up Frame With The Bearing Size From This Page. Then Turn To The Page Listed For The Specific Bearing Part Number
- S-2000 - B12-14 to B12-17
- Unisphere II - B13-12 to B13-13
- IMPERIAL - B114-30 to B14-31
- See B19-32 For Light Duty Take-Up Frame Travel Options And Part Numbers.

Frame Size	Max Recommended Housing Cap Load (90° Load Angle)
LD-10	2100
LD-20	3900
LD-30	6200
LD-40	6200
LD-45	9100
LD-50	12500

* Consult the Application Engineering Department for loads greater than listed. In all cases, when loads are heavy, the L10 life of the bearing should be checked for proper selection and life requirements.

* LD Frames are drilled for two bolt pillow blocks



SELECTION/DIMENSIONS

Light Duty Take-Up Frame Bearings

SLEEVE BEARING LT-700 LT-1000

Series	Shaft Size	Frame Size
204	3/4	LD-10
205	7/8	LD-10
	15/16	
	1 25mm	
206	1-1/8	LD-20
	1-3/16	
	30mm	
207	1-1/4	LD-20
	1-3/8	
	1-7/16	
	35mm	
209	1-11/16	LD-20
	1-3/4	
	45mm	
210	1-15/16	LD-30
	2 50mm	
211	2-3/16	LD-40
	55mm	
212	2-7/16	LD-40
	2-1/2 55mm	
215	2-15/16	LD-50
	3	

- Light Duty Take-Up Frames Are Not Supplied With Bearings. First Match The Take-Up Frame With The Bearing Size From This Page. Then Turn To The Page Listed For The Specific Bearing Part Number
- LT-700 - B17-10 to B17-13
- LT-1000 - B17-10 to B17-13
- Babbitt Sleeve - B17-38 to B17-39
- See B19-32 For Light Duty Take-Up Frame Travel Options And Part Numbers

Babbitted Solid Journal Bearing

Shaft Size	Frame Size
1/2 to 1-1/4	LD-10
1-11/16 1-3/4	LD-20
2-15/16	LD-45

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

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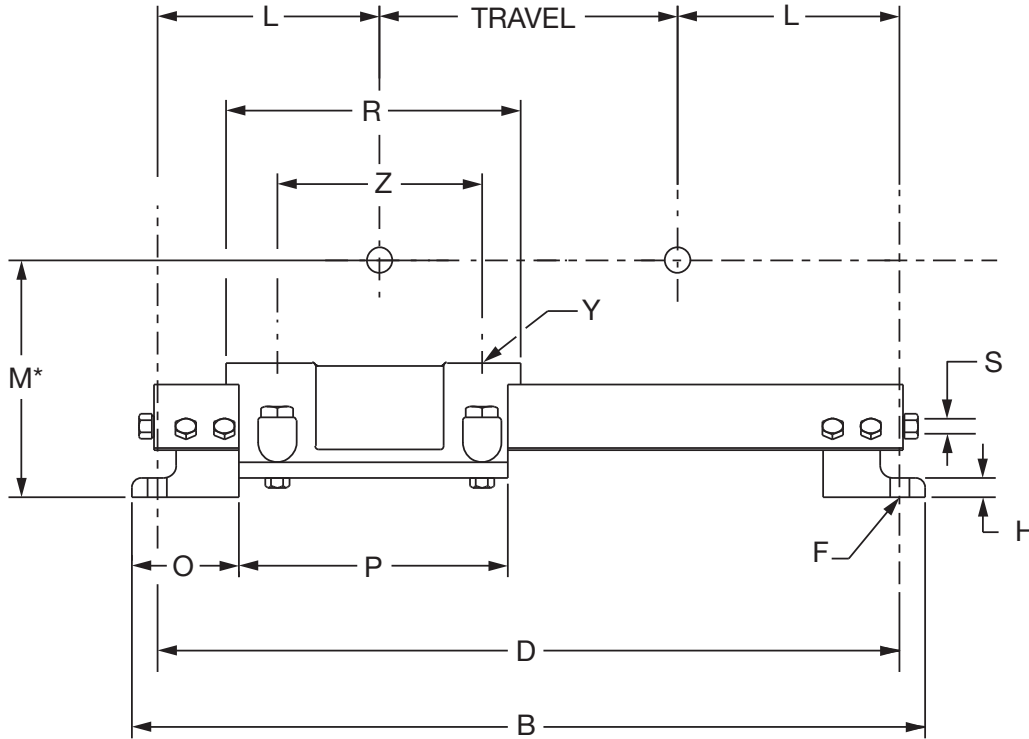
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SELECTION/DIMENSIONS

Take-Up Frames - HD HD PROTECTED SCREW TAKE-UP FRAMES

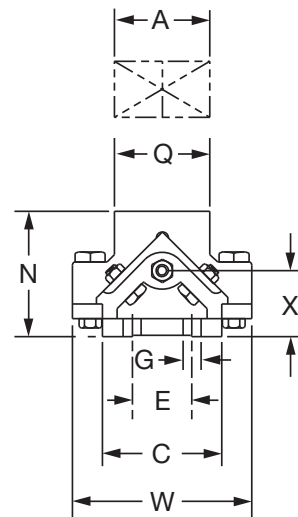


*M = N + Pillow Block Base to Center Dimension

The HD Protected Screw Take-Up Frames

HD 200 through HD 350 Take-Up frames will accommodate pillow blocks on saddles which are slotted for two-bolt Pillow Blocks and may be ordered by part numbers. When using four-bolt Pillow Blocks; or on HD frames 400 and larger, please supply:

1. Bore size of pillow block
2. Type of block (Type E, Double Interlock, USAF, etc.)
3. Whether pillow block is two-or four-bolt style
4. Frame Travel





SELECTION/DIMENSIONS

Take-Up Frames - HD HD PROTECTED SCREW TAKE-UP FRAMES

Frame Size	Travel	Part No. **	Frame Wt.	B	C	D
HD-200*	12	089020	79	31	5	29
	18	089021	82	37	5	35
	24	089022	90	43	5	41
	30	089023	95	47	5	47
	36	089024	100	55	5	53
	48	089150	110	67	5	65
HD-250*	12	089151	115	35-1/4	6	32-3/4
	18	089025	125	41-1/4	6	38-3/4
	24	089026	135	47-1/4	6	44-3/4
	30	089027	137	53-1/4	6	50-3/4
	36	089028	143	59-1/4	6	56-3/4
	48	089152	153	71-1/4	6	68-3/4
HD-300*	12	089153	175	38-1/4	6-1/2	35-1/2
	18	089029	184	44-1/4	6-1/2	41-1/2
	24	089030	194	50-1/4	6-1/2	47-1/2
	30	089031	206	56-1/4	6-1/2	53-1/2
	36	089032	214	62-1/4	6-1/2	59-1/2
	48	089033	240	74-1/4	6-1/2	71-1/2
HD-350*	12	089154	195	40	6-1/2	37-1/4
	18	089034	204	46	6-1/2	43-1/4
	24	089035	212	52	6-1/2	49-1/4
	30	089036	220	58	6-1/2	55-1/4
	36	089037	234	64	6-1/2	61-1/4
	48	089038	250	76	6-1/2	73-1/4
HD-400**	12	089155	340	44	6-1/2	41-1/4
	18	089039	350	50	6-1/2	47-1/4
	24	089040	360	56	6-1/2	53-1/4
	30	089041	370	62	6-1/2	59-1/4
	36	089042	380	68	6-1/2	65-1/4
	48	089043	400	80	6-1/2	77-1/4
HD-500**	12	089156	420	49-1/2	7	47
	18	089044	440	55-1/2	7	53
	24	089045	460	61-1/2	7	59
	30	089046	480	67-1/2	7	65
	36	089047	500	73-1/2	7	71
	48	089048	530	85-1/2	7	83
	60	089604	560	97-1/2	7	95

Frame Size	E	F Bolt Dia.	G Dia.	H	L	N	O	P	Saddle *Dimensions		S Scr. Dia.	W	X	Y Bolt Dia.	Z	
									Q	R					Max.	Min.
									HD-200	2-1/2					5/8	3/4
HD-250	3	5/8	3/4	3/4	10-3/8	6-1/4	5	13-1/4	4-1/2	13	1	8-1/4	3-1/4	3/4	10-7/8	7-5/8
HD-300	3	3/4	7/8	7/8	11-3/4	7	6	14-1/4	5	14	1-1/4	10	3-1/2	3/4	11-5/8	9-1/4
HD-350	3	3/4	7/8	7/8	12-5/8	7	6	16	6	17	1-1/4	10	3-1/2	7/8	13-11/16	10-3/4
HD-400	3	3/4	7/8	7/8	14-5/8	7	6	20	7-1/4	20	1-1/4	10	3-1/2	◆	◆	◆
HD-500	4	7/8	1	1	17-1/2	7-3/4	6-3/4	23-1/2	8-1/2	23-1/2	1-1/2	12-1/2	3-21/32	◆	◆	◆

Consult DODGE for HD600 and HD650 Take-Up Frames, for large bore bearings.

◆ Solid saddle must be drilled and tapped per order (HD-400 & HD500 frames)

* Saddle is slotted to receive 2-bolt blocks.

** For 4-bolt pillow blocks, all HD frames must be drilled and tapped per order. Refer to Page B19-36

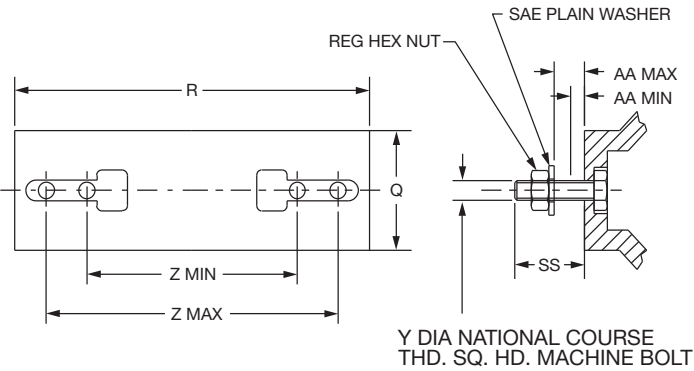
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SELECTION/DIMENSIONS

Take-Up Frames - HD

USING HD PROTECTED SCREW TAKE-UP FRAMES FOR BEARINGS OTHER THAN DODGE



Slotted saddle type HD frames (200 through 350 sizes) may be used with 2-bolt pillow blocks other than DODGE pillow blocks listed in tables on previous pages. The dimensions shown below are listed to determine whether frame is applicable to this type of application.

Frame Size	AA		Saddle Dimensions	
	Min.	Max.	Q	R
HD-200	2	3-1/64	4	11
HD-250	2-5/8	3-13/16	4-1/2	13
HD-300	2-31/32	4-5/32	5	14
HD-350	2-27/32	4-11/16	6	17

Frame Size	Y			SS	Z	
	Bearing Hold Down Bolts				Bolt Centers	
	Diameter	Part Number	Length Under Head		Max.	Min.
HD-200	5/8-11	416173	4	3-5/8	9-7/16	5-15/16
HD-250	3/4-10	416229	5	4-17/32	10-7/8	7-5/8
HD-300	3/4-10	416231	5-1/2	4-7/8	11-5/8	9-1/4
HD-350	7/8-9	416275	5-1/2	5	13-11/16	10-3/4

Note: The Pillow Blocks must use the bolt shown and have the capability of mounting between the Z bolt centers. The height off the mounting bolt pad must be within the AA dimensions.



SELECTION/DIMENSIONS

Heavy Duty Take-Up Frame Bearings

TAPERED ROLLER BEARINGS

Type E		Type K Double Interlock		TAF	
Shaft Size	Frame Size	Shaft Size	Frame Size	Shaft Size	Frame Size
1-1/2 to 2-1/2	HD-200*	1-1/2 to 2-3/16	HD-200*	2-7/16 to 2-1/2	HD-200*
2-11/16 to 3	HD-250*	2-1/4 to 2-1/2	HD-250*	2-15/16 to 3	HD-250*
3-3/16 to 3-1/2	HD-350*	2-11/16 to 3	HD-300*	3-7/16 to 4	HD-350*
3-15/16 to 5	HD-400**	3-3/16 to 3-1/2	HD-350*	4-7/16 to 5	HD-400**
5-7/16 to 6	HD-500**	3-15/16 to 4-1/2	HD-400**	5-7/16	HD-500**
		4-15/16 to 5	HD-500**		

- Heavy Duty Take-Up Frames Are Not Supplied With Bearings. First Match The Take-Up Frame With The Bearing Size From This Page. Then Turn To The Page Listed For The Specific Bearing Part Number

- Type K - B10-40
- Type E - B10-22
- DOUBLE INTERLOCK - B10-50
- TAF - B10-58
- See B19-37 For Heavy Duty Take-Up Frame Travel Options and Part Numbers

* HD-200, HD-250, HD-300 and HD 350 Frames Are Drilled For Two Bolt Base Pillow Blocks. For 4-bolt pillow blocks, refer to note on page B19-36.

**HD-400 And Larger Are Drilled And Tapped Per Order. Specify Bearing Type When Ordering.

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SELECTION/DIMENSIONS

Heavy Duty Take-Up Frame Bearings

SPECIALITY TAPERED ROLLER BEARINGS

Special Duty		Type C		All-Steel	
Shaft Size	Frame Size	Shaft Size	Frame Size	Shaft Size	Frame Size
1-3/8 to 2	HD-200	1-3/8 to 1-15/16	HD-200	2-11/16 to 3	HD-250*
2-1/8 to 2-1/2	HD-250	2 to 2-7/16	HD-250	3-7/16 to 3-1/2	HD-300*
2-3/8 to 3	HD-300	2-3/8 to 2-15/16	HD-300	3-15/16 to 4	HD-350*
3-3/16 to 3-1/2	HD-350	3 to 3-7/16	HD-350	4-7/17 to 5	HD-400**
3-11/16 to 4	HD-400**	3-1/2 to 4	HD-400**		
4-7/16 to 5	HD-500**	4-7/16 to 5	HD-500**		

- Heavy Duty Take-Up Frames Are Not Supplied With Bearings. First Match The Take-Up Frame With The Bearing Size From This Page. Then Turn To The Page Listed For The Specific Bearing Part Number

- Specialty Duty - B11-30
- Type C - B11-8
- All Steel - B11-54
- See B19-37 For Heavy Duty Take-Up Frame Travel Options and Part Numbers

*HD-200, HD-250, HD-300 and HD 350 Frames Are Drilled For Two Bolt Base Pillow Blocks. For 4-bolt pillow blocks, refer to note on page B19-36.

**HD-400 And Larger Are Drilled And Tapped Per Order. Specify Bearing Type When Ordering.

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SELECTION/DIMENSIONS

Heavy Duty Take-Up Frame Bearings

UNITIZED SPHERICAL ROLLER BEARINGS

Imperial - IP		S-2000		UNISPHERE II		
Shaft Size	Frame Size	Shaft Size	Frame Size	Shaft Size	Frame Size	
1-1/8 to 2-1/2	HD-200*	1-3/8 1-7/16 1-1/2 1-11/16 1-3/4 1-15/16	HD-200*	1-15/16 2 2-3/16 2-7/16 2-1/2	HD-200	
2-11/16 2-3/4 2-15/16 3	HD-250*	2 2-3/16 2-7/16 2-11/16		HD-250		
3-3/16 3-1/4 3-7/16 3-1/2	HD-300*	2-15/16 3				HD-300
3-11/16 3-15/16 4 4-7/16 4-1/2	HD-350*	3-7/16 3-15/16 4-7/16				
4-15/16 5	HD-400**	4-15/16				4

- Heavy Duty Take-Up Frames Are Not Supplied With Bearings. First Match The Take-Up Frame With The Bearing Size From This Page. Then Turn To The Page Listed For The Specific Bearing Part Number
- S-2000 - B12-14 to B12-29
- IMPERIAL - B14-30 to B14-37
- UNISPHERE - B13-12 to B13-13
- See B19-37 For Heavy Duty Take-Up Frame Travel Options and Part Numbers

*HD-200, HD-250, HD-300 and HD 350 Frames Are Drilled For Two Bolt Base Pillow Blocks. For 4-bolt pillow blocks, refer to note on page B19-36.

**HD-400 And Larger Are Drilled And Tapped Per Order. Specify Bearing Type When Ordering.

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SELECTION/DIMENSIONS

Heavy Duty Take-Up Frame Bearings

UNIFIED SPHERICAL ROLLER BEARINGS

USAF-500

SAF-XT

SAFS

ISAF

Shaft Size	Frame Size
1-15/16 to 2-3/16	HD-200*
2-7/16 to 3	HD-250*
3-3/16	HD-300*
3-7/16 to 3-1/2	HD-350*
3-15/16 to 4-1/2	HD-400**
4-15/16 to 5-1/2	HD-500**

Take-Up Frame Size	Maximum Recommended Housing Cap. Loads ** (at 90° load angle)
HD-200	2800
HD-250	4200
HD-300	4200
HD-350	3500
HD-400	***
HD-500	***

- Heavy Duty Take-Up Frames Are Not Supplied With Bearings. First Match The Take-Up Frame With The Bearing Size From This Page. Then Turn To The Page Listed For The Specific Bearing Part Number
- IMPERIAL - B14-52 to B14-57
- USAF-500 - B14-26 to B14-29
- SAF-XT - B15-56 to B15-59
- SAFS - B15-61 to B15-63
- See B19-37 For Heavy Duty Take-Up Frame Travel Options and Part Numbers

*HD-200, HD-250, HD-300 and HD 350 Frames Are Drilled For Two Bolt Base Pillow Blocks. For 4-bolt pillow blocks, refer to note on page B19-36.

**HD-400 And Larger Are Drilled And Tapped Per Order. Specify Bearing Type When Ordering.



SELECTION/DIMENSIONS

Heavy Duty Take-Up Frame Bearings

SLEEVE BEARINGS

MM-700
MM-1000

Shaft Size	Frame Size
3-7/16 3-1/2	HD-250*
3-15/16 4	HD-300*
4-7/16 4-1/2	HD-350*
4-15/16 5	HD-400**

- Heavy Duty Take-Up Frames Are Not Supplied With Bearings. First Match The Take-Up Frame With The Bearing Size From This Page. Then Turn To The Page Listed For The Specific Bearing Part Number
- MM 700 - B17-14
- MM 1000 - B17-14
- Angle Babbitt - B17-42 to B17-43
- Bronze B17-50 to B17-53
- See B19-37 For Heavy Duty Take-Up Frame Travel Options and Part Numbers

Angle Babbitt
Bronze Babbitt

Shaft Size	Frame Size
1-15/16 2-3/16 2-7/16	HD-200*
2-11/16 2-15/16	HD-250*
3-7/16	HD-300*
3-15/16	HD-350*
4-7/16 4-15/16	HD-400**
5-7/16 5-15/16	HD-500**

*HD-200, HD-250, HD-300 and HD 350 Frames Are Drilled For Two Bolt Base Pillow Blocks. For 4-bolt pillow blocks, refer to note on page B19-36.

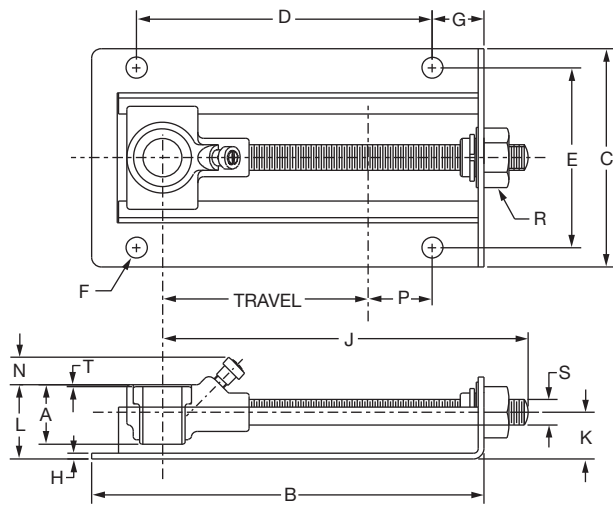
**HD-400 And Larger Are Drilled And Tapped Per Order. Specify Bearing Type When Ordering.

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SELECTION/DIMENSIONS

Take-Up Frames - BRONZOIL

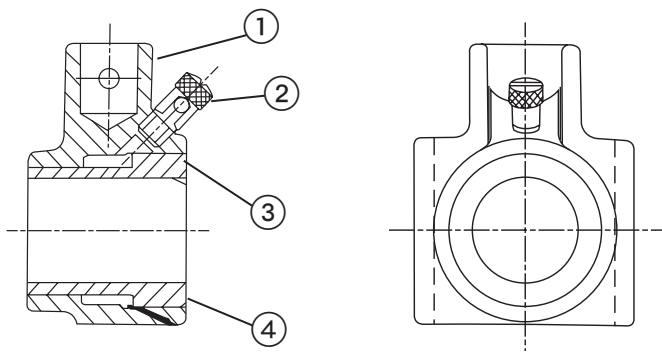


Shaft Size X Travel	Part Number	Description	Wt.	A	B	C	D	E
1/2 x 4	034020	BOTU-008X4	1.9					
5/8 x 4	034021	BOTU-010X4	1.8	1-3/16	7-5/8	4-1/4	5-3/4	3-1/2
3/4 x 4	034022	BOTU-012X4	1.7					
7/8 x 4	034023	BOTU-014X4	2.1					
15/16 x 4	034024	BOTU-015X4	2.0	1-9/16	7-5/8	4-1/4	5-3/4	3-1/2
1 x 4	034025	BOTU-100X4	1.9					

Shaft Size X Travel	F Bolt Dia.	G	H	J	K	L	N	P	R Hex. Size	S	T
1/2 x 4											
5/8 x 4	3/8	1	7/64	7-1/8	29/32	1-7/16	1/2	1-1/4	1	1/2	1/16
3/4 x 4											
7/8 x 4											
15/16 x 4	3/8	1	7/64	7-1/8	29/32	1-5/8	5/16	1-1/4	1	1/2	1/16
1 x 4											

BRONZOIL Take-Up Bearing Assembly

Size	(TUBO---) Assy. No	1	2	3	4
1/2	034030	034001	405046	034013	444010
5/8	034031	034001	405046	034014	444010
3/4	034032	034001	405046	034015	444010
7/8	034033	034002	405046	034016	444010
15/18	034034	034002	405046	034017	444010
1	034035	034002	405046	034018	444010

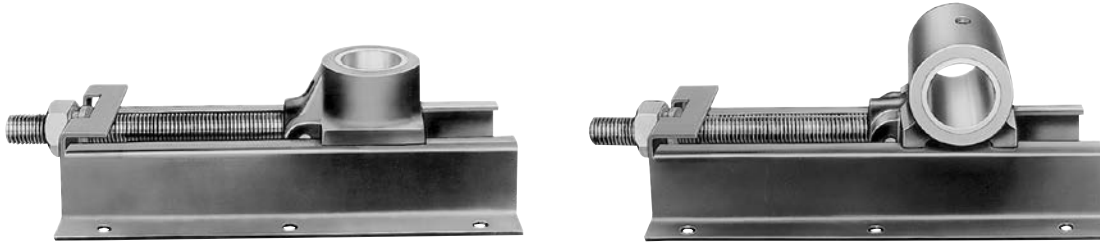


1. BRONZOIL Housing
2. BRONZOIL Take-Up Oil Cup
3. BRONZOIL Bushing
4. BRONZOIL Permawick

SELECTION/DIMENSIONS



Take-Up Bearings - Type A & B



TYPE A & B TAKE-UP BEARINGS (Only) TYPE A & B TAKE-UP FRAMES DISCONTINUED

Shaft Size x Travel	Type A Take-Up Bearing		
	Part Number	Description	Wt.
15/16 x 5	036180	TUA-015-TUBRG	2.6
1 x 5	036181	TUA-100-TUBRG	2.5
1-3/16 x 5	036182	TUA-103-TUBRG	2.3
1-1/4 x 5	036183	TUA-104-TUBRG	2.2
1-7/16 x 6	036184	TUA-107-TUBRG	3.5
1-7/16 x 12			
1-11/16 x 6	036185	TUA-111-TUBRG	4.1
1-11/16 x 12			
1-15/16 x 9	036186	TUA-115-TUBRG	6.7
1-15/16 x 18			
2-3/16 x 9	036187	TUA-203-TUBRG	10.1
2-3/16 x 18			
2-7/16 x 9	036188	TUA-207-TUBRG	8.8
2-7/16 x 18			

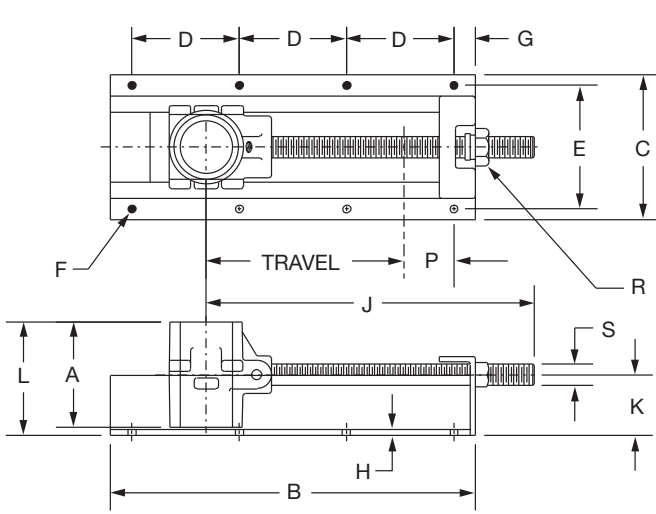
Shaft Size x Travel	Type B Take-Up Bearing		
	Part Number	Description	Wt.
15/16 x 5	036270	TUB-015-TUBRG	3.6
1 x 5	036193	TUB-100-TUBRG	3.5
1-3/16 x 5	036194	TUB-103-TUBRG	3.3
1-1/4 x 5	036274	TUB-104-TUBRG	3.2
1-7/16 x 6	036196	TUB-107-TUBRG	4.7
1-7/16 x 12			
1-11/16 x 6	036197	TUB-111-TUBRG	5.4
1-11/16 x 12			
1-15/16 x 9	036198	TUB-115-TUBRG	8.6
1-15/16 x 18			
2-3/16 x 9	036199	TUB-203-TUBRG	12.7
2-3/16 x 18			
2-7/16 x 9	036200	TUB-207-TUBRG	11.4
2-7/16 x 18			

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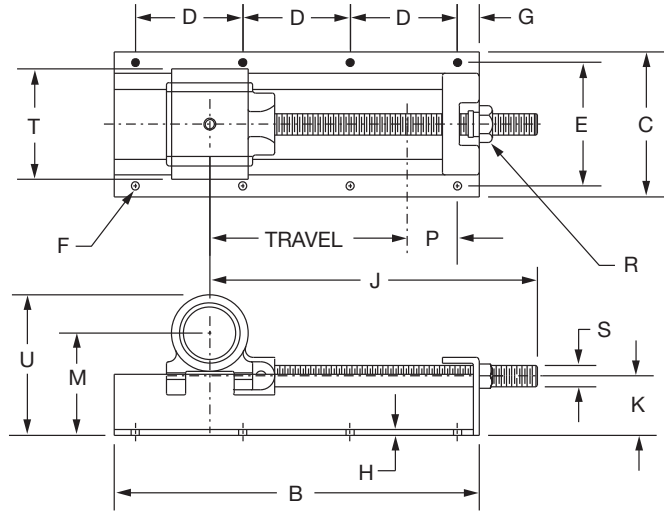


SELECTION/DIMENSIONS

Take-Up Bearings - Type A & B



TYPE TUA



TYPE TUB

Shaft Size x Travel	A	B	C	D	E	F Bolt		G	H	J	K
						No.	Dia.				
15/16 x 5 1 x 5 1-3/16 x 5 1- 1/4 x 5	2-5/8	9-3/4	4-3/4	3-1/2	4	6	5/16	1-3/8	1/8	8-3/4	1-5/8
1-7/16 x 6 1-7/16 x 12	3-1/8	1218	5-3/45-3/4	55-1/4	4-3/44-3/4	68	3/33/8	11	3/163/16	10-1/216-1/2	22
1-11/16 x 6 1-11/16 x 12	3-3/8	1218	5-3/45-3/4	55-1/4	4-3/44-3/4	68	3/83/8	11	3/163/16	10-1/216-1/2	22
1-15/16 x 9 1-15/16 x 18	4-1/8	1726	6-3/46-3/4	56	5-3/45-3/4	810	3/83/8	11	1/41/4	14-1/223-1/2	2-3/42-3/4
2-3/16 x 9 2-3/16 x 18	4-7/8	1726	6-3/46-3/4	56	5-3/45-3/4	810	3/83/8	11	1/41/4	14-1/223-1/2	2-3/42-3/4
2-7/16 x 9 2-7/16 x 18	4-7/8	1726	6-3/46-3/4	56	5-3/45-3/4	810	3/83/8	11	1/41/4	14-1/223-1/2	2-3/42-3/4

Shaft Size x Travel	L	M	P	R Hex.	S	T	U	Grease Cup	
								Pipe Tap	Size
15/16 x 5 1 x 5 1-3/16 x 5 1- 1/4 x 5	3	2-3/4	1-5/8	1-5/16	3/4	2-7/8	3-27/32	1/8	0
1-7/16 x 6 1-7/16 x 12	3-5/8	3-3/83-3/8	2-1/22-1/2	1-1/2	7/8	3-3/8	4-19/32	1/4	0
1-11/16 x 6 1-11/16 x 12	3-3/4	3-5/83-5/8	2-1/22-1/2	1-1/2	7/8	3-5/8	4-31/32	1/4	0
1-15/16 x 9 1-15/16 x 18	4-7/8	4-1/24-1/2	3-3/83-3/8	1-5/8	1	4-3/8	6-1/32	1/4	1
2-3/16 x 9 2-3/16 x 18	5-1/4	4-3/44-3/4	3-1/83-1/8	1-5/8	1	5-1/8	6-17/32	1/4	1
2-7/16 x 9 2-7/16 x 18	5-1/4	4-3/44-3/4	3-3/83-3/8						

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Eccentric Collar Ball Bearings
 Setscrew WSC Ball Bearing
 Eccentric SXV Collar Ball Bearing
 Take-Up Frames
 Engineering
 Part Number Index
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Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

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Vibration Frequencies of DODGE Anti-Friction Mounted Bearings

More and more manufacturing facilities are getting involved with plant-wide preventive maintenance programs. By monitoring vibration levels of motors, pumps, fans and compressors, maintenance supervisors can predict imminent failures. Knowing that a piece of equipment is showing signs of potential failure permits scheduling of maintenance at an appropriate time and avoids the consequences of catastrophic failures. Shown in Tables 1 - 10 are vibration frequencies generated by bearing components defects. All frequencies are based on unity inner ring or cone rotation.

How to Use the Tables

If a 2-7/16 Type E pillow block is rotating at 1000 RPM, the vibration due to a failed component will show up at the following frequencies: (Table 3, Line 6)

Frequency

Cup Nick or Spall	= 1000 x 9.251	= 9251 RPM
Cone Nick or Spall	= 1000 x 11.749	= 11749 PM
*Roller Nick or Spall	= 1000 x 4.011 x 2	= 8022 RPM
Cage (Train) Frequency (Inner Ring Rotation)	= 1000 x 0.441	= 441 RPM

Since all the values in Tables 1 - 10 are based on unity inner ring or cone rotation, the vibration due to flaws will show up at the frequencies obtained by multiplying the RPM times the factors found on the appropriate table. The resulting product will have units of RPM.

Table 1: All Setscrew, Eccentric, D-LOK & GT Ball Bearing Parameters For Vibration Analysis (1-RPS)

Series	SC Bore	SCM Bore	# Balls	Diameter of Balls	Pitch Diameter	Outer Ring Frequency Hz	Inner Ring Frequency Hz	* Ball Spin Frequency Hz	Cage Frequency Hz
203	1/2 - 5/8		8	17/64	1.151	3.078	4.923	2.050	0.385
204	1/2 - 3/4		8	5/16	1.325	3.057	4.943	2.002	0.382
205	7/8 - 1		9	5/16	1.533	3.582	5.418	2.350	0.398
206	1-1/6 - 1-1/4	1	9	3/8	1.823	3.575	5.426	2.328	0.397
207	1-1/4 - 1-7/16	1-3/16	9	7/16	2.136	3.579	5.422	2.339	0.398
208	1-1/2 - 1-5/8	1-7/16 - 1-1/2	9	1/2	2.387	3.558	5.443	2.283	0.395
209	1-11/16 - 1-3/4	1-1/2	9	13/25	2.559	3.586	5.414	2.360	0.398
210	1-15/16 - 2	1-11/16 - 1-3/4	10	1/2	2.765	4.056	5.904	2.674	0.410
211	2-2-1/4	1-15/16 - 2	10	9/16	3.092	4.090	5.910	2.657	0.410
212	2-1/4 - 2-7/16	2-3/16 - 2-1/4	10	5/8	3.385	4.077	5.923	2.616	0.408
214	2-11/16	2-7/16 - 2-1/2	10	11/16	3.775	4.089	5.911	2.654	0.409
215	2-15/16	2-11/16	11	11/16	4.085	4.574	6.456	2.887	0.416
216		2-15/16 - 3	11	3/4	4.330	4.547	6.453	2.800	0.413
218		3-7/16 - 3-1/2	11	27/32	4.920	4.557	6.443	2.830	0.414

Table 2: Type E, K, DI, and TAF Tapered Roller Bearing Parameters For Vibration Analysis (1-RPS)

Bore Size	# Rollers Per Row	Mean Diameter of Rollers	Pitch Diameter	Contact Angle	Cup Frequency Hz	Cone Frequency Hz	* Roller Spin Frequency Hz	Cage Frequency Hz
1-3/16 - 1-1/4	19	0.23	1.774	17.533	8.326	10.675	3.798	0.438
1-3/8 - 1-7/16	20	0.29	2.084	16.500	8.666	11.334	3.529	0.433
1-1/2 - 1-11/16	18	0.35	2.411	16.000	7.744	10.256	3.377	0.430
1-3/4 - 2	17	0.41	2.709	12.033	7.241	9.758	3.231	0.426
2-3/16	19	0.41	3.014	13.283	8.242	10.758	3.611	0.434
2-1/4 - 2-1/2	21	0.41	3.337	14.500	9.251	11.749	4.012	0.441
2-11/16 - 3	24	0.41	3.900	16.733	10.792	13.208	4.708	0.450
3-3/16 - 3-1/2	26	0.46	4.780	18.167	11.811	14.189	5.152	0.454
3-15/16 - 4	26	0.51	5.120	17.567	11.766	14.235	4.974	0.453
4-7/16 - 4-1/2	25	0.59	5.727	18.983	11.282	13.718	4.807	0.451
4-15/16 - 5	25	0.68	6.568	17.000	11.262	13.738	4.782	0.455
5-7/16 - 6	32	0.67	8.444	17.750	14.791	17.209	6.266	0.462
6-7/16 - 7	27	0.93	9.791	19.167	12.289	14.711	5.222	0.455

Cup Frequency = $N * RPM * (1 - (Bd * \cos a / Pd)) / 120$

Pd = Pitch Diameter

Cone Frequency = $N * RPM * (1 + (Bd * \cos a / Pd)) / 120$

N = Number of rollers

Roller Spin Frequency = $Pd * RPM * (1 - (Bd * \cos a / Pd)^2) / (120 * Bd)$

Bd = Roller Diameter

Cage Frequency = $RPM * (1 - (Bd * \cos a / Pd)) / 120$

a = Cup Angle (contact angle)

Table 3: Type C Tapered Roller Bearing Parameters For Vibration Analysis (1-RPS)

Bore Size	# Rollers Per Row	Mean Diameter of Rollers	Pitch Diameter	Contact Angle	Cup Frequency Hz	Cone Frequency Hz	* Roller Spin Frequency Hz	Cage Frequency Hz
1-3/16 - 1-7/16	19	0.31	2.251	14.92	8.236	10.764	3.566	0.433
1-1/2 - 1-3/4	21	0.32	2.604	11.50	9.236	11.764	4.010	0.440
1-15/16	22	0.33	2.848	15.00	9.769	12.231	4.261	0.444
2 - 2-1/4	21	0.40	3.335	16.83	9.295	11.705	4.114	0.443
2-3/16 - 2-7/16	25	0.35	3.533	18.00	11.322	13.678	5.002	0.453
2-1/2 - 2-11/16	23	0.43	3.827	16.50	10.261	12.739	4.399	0.446
2-7/16 - 2-15/16	26	0.42	4.220	16.50	11.759	14.241	4.978	0.452
3 - 3-3/16	22	0.55	4.612	16.50	9.742	12.258	4.138	0.443
3-1/4 - 3-7/16	24	0.51	4.761	16.42	10.767	13.233	4.618	0.449
3-1/2 - 4	25	0.59	5.727	18.98	11.282	13.718	4.807	0.4513
4-7/16 - 4-1/2	33	0.46	3.109	11.50	14.108	18.892	3.308	0.428
4-15/16 - 5	26	0.68	6.983	18.00	11.796	14.204	5.091	0.4537

Cup Frequency = $N * RPM * (1 - (Bd * \cos a / Pd)) / 120$

Pd = Pitch Diameter

Cone Frequency = $N * RPM * (1 + (Bd * \cos a / Pd)) / 120$

N = Number of rollers

Roller Spin Frequency = $Pd * RPM * (1 - (Bd * \cos a / Pd)^2) / (120 * Bd)$

Bd = Roller Diameter

Cage Frequency = $RPM * (1 - (Bd * \cos a / Pd)) / 120$

a = Cup Angle (contact angle)

*** Note:** Ball and Roller Spin Frequencies are listed at one (1X) roller spin frequency. For thorough analysis it is important to check frequency level at two (2X) rotational speed of balls or rollers as this is the frequency that a single ball/roller defect will contact the raceways of the bearing. In other words, a ball/roller defect will strike both inner and outer ring in one revolution of the roller.

Type 4: Special Duty Tapered Roller Bearing Parameters For Vibration Analysis (1-RPS)

Bore Size	# Rollers Per Row	Mean Diameter of Rollers	Pitch Diameter	Contact Angle	Cup Frequency Hz	Cone Frequency Hz	Roller Spin Frequency Hz	Cage Frequency Hz
1-3/8 - 1-1/2	21	0.32	2.603	11.50	9.2384	11.7616	4.0188	0.4399
1-9/16 - 1-3/4	26	0.32	3.061	16.00	11.6930	14.3070	4.7323	0.4497
1-7/8 - 2	27	0.32	3.267	17.00	12.2349	14.7651	5.0578	0.4531
2-1/8 - 2-1/4	25	0.35	3.533	18.00	11.3174	13.6826	4.9813	0.4527
2-3/8 - 2-1/2	29	0.35	3.828	18.77	13.2454	15.7546	5.4304	0.4567
2-5/8 - 3	26	0.48	4.572	10.17	11.6498	14.3502	4.6873	0.4481
3-3/16 - 3-1/2	27	0.56	5.541	16.00	12.1840	14.8160	4.8838	0.4513
3-11/16 - 4	23	0.68	6.103	15.88	10.2627	12.7373	4.4180	0.4462
4-7/16 - 4-1/2	26	0.68	6.983	18.00	11.7910	14.2090	5.0689	0.4535
4-15/16 - 5	30	0.75	7.896	17.00	13.6369	16.3631	5.2181	0.4546
5-7/16 - 6	24	0.93	9.123	17.33	10.8322	13.1678	4.8584	0.4513
6-1/2 - 7	29	0.93	10.190	19.23	13.2505	15.7495	5.4378	0.4569
7-15/16 - 8	27	1.12	11.471	12.42	12.2127	14.7873	5.0744	0.4523
8-1/2 - 10	41	0.87	13.979	16.40	19.2761	21.7239	8.0053	0.4701
11 - 12	37	1.20	16.061	12.50	17.1505	19.8495	6.6565	0.4635

$$\text{Cup Frequency} = N * \text{RPM} * (1 - (\text{Bd} * \cos a / \text{Pd})) / 2$$

$$\text{Cone Frequency} = N * \text{RPM} * (1 + (\text{Bd} * \cos a / \text{Pd})) / 2$$

$$\text{Roller Spin Frequency} = \text{Pd} * \text{RPM} * (1 - (\text{Bd} * \cos a / \text{Pd})^2) / (2 * \text{Bd})$$

$$\text{Cage Frequency} = \text{RPM} * (1 - (\text{Bd} * \cos a / \text{Pd})) / 2$$

Pd = Pitch Diameter

N = Number of rollers

Bd = Roller Diameter

a = Cup Angle (contact angle)

Table 5: All Steel Tapered Roller Bearing Parameters For Vibration Analysis (1-RPS)

Bore Size	# Rollers Per Row	Mean Diameter of Rollers	Pitch Diameter	Contact Angle	Cup Frequency Hz	Cone Frequency Hz	* Roller Spin Frequency Hz	Cage Frequency Hz
2-11/16 - 3	27	0.36	4.114	15.50	12.362	14.638	5.673	0.458
3-1/4 - 3-1/2	26	0.51	5.120	17.57	11.766	14.235	4.974	0.453
3-15/16 - 4	33	0.48	5.814	12.50	15.170	17.830	6.017	0.460
4-7/16 - 4-1/2	29	0.60	6.503	12.92	13.196	15.804	5.375	0.455
4-15/16 - 5	32	0.61	7.355	12.50	14.705	17.296	5.989	0.460
5-7/16	27	0.84	8.272	12.00	12.159	14.841	4.875	0.450
5-15/16 - 6	26	0.85	8.323	12.00	11.701	14.300	4.847	0.450
6-7/16 - 7	32	0.81	9.748	12.50	14.702	17.300	5.978	0.459
7-1/2 - 8	27	1.12	11.471	12.42	12.213	14.787	5.074	0.452
9 - 10	32	1.28	14.026	12.03	14.572	17.428	5.435	0.455

$$\text{Cup Frequency} = N * \text{RPM} * (1 - (\text{Bd} * \cos a / \text{Pd})) / 120$$

$$\text{Cone Frequency} = N * \text{RPM} * (1 + (\text{Bd} * \cos a / \text{Pd})) / 120$$

$$\text{Roller Spin Frequency} = \text{Pd} * \text{RPM} * (1 - (\text{Bd} * \cos a / \text{Pd})^2) / (120 * \text{Bd})$$

$$\text{Cage Frequency} = \text{RPM} * (1 - (\text{Bd} * \cos a / \text{Pd})) / 120$$

Pd = Pitch Diameter

N = Number of rollers

Bd = Roller Diameter

a = Cup Angle (contact angle)

*** Note:** Ball and Roller Spin Frequencies are listed at one (1X) roller spin frequency. For thorough analysis it is important to check frequency level at two (2X) rotational speed of balls or rollers as this is the frequency that a single ball/roller defect will contact the raceways of the bearing. In other words, a ball/roller defect will strike both inner and outer ring in one revolution of the roller.

Table 6: S-2000, UNISPHERE II and Imperial Spherical Roller Bearing Parameters for Vibration Analysis (1-RPS)

Basic Bearing Series	S-2000 Bore Size (in)	UNISPHERE II Bore Size (in)	Imperial Bore Size (in)	No. of Rollers	Mean Dia. Of Rollers	Pitch Dia.	Contact Angle	Outer Ring Frequency Hz	Inner Ring Frequency Hz	* Roller Spin Frequency Hz	Cage Frequency Hz
22208	1-3/8 - 1-1/2	1-7/16 - 1-1/2	1-1/8 - 1-1/2	15	0.449	2.449	10.583	6.149	8.851	2.640	0.410
22209	1-11/16 - 1-3/4	1-11/16 - 1-3/4	1-5/8 - 1-3/4	17	0.429	2.665	9.750	7.151	9.849	3.027	0.421
22210	1-15/16 - 2	1-15/16 - 2	1-7/8 - 2	18	0.433	2.858	9.083	7.653	10.347	3.226	0.425
22211	2-3/16	2-3/16	2-3/16 - 2-1/4	19	0.465	3.189	8.750	8.132	10.868	3.361	0.428
22213	2-7/16	2-7/16 - 2-1/2	2-3/8 - 2-1/2	18	0.583	3.795	9.083	7.635	10.365	3.182	0.424
22215	2-11/16 - 3	2-11/16 - 3	2-11/16 - 3	20	0.575	4.197	8.250	8.645	11.355	3.584	0.432
22218	3-7/16	3-7/16 - 3-1/2	3-3/16 - 3-1/2	18	0.780	5.079	8.833	7.635	10.365	3.183	0.424
22220	3-15/16 - 4	3-15/16 - 4	3-11/16 - 4	18	0.878	5.705	9.000	7.632	10.368	3.174	0.424
22222	4-7/16		4-7/16 - 4-1/2	17	1.020	6.287	9.417	7.140	9.860	3.004	0.420
22226	4-15/16		4-15/16 - 5	18	1.118	7.307	9.750	7.643	10.357	3.193	0.425
22228			5-7/16 - 5-1/2	18	1.217	7.933	9.583	7.639	10.361	3.186	0.424
22232			5-15/16 - 6	18	1.409	9.189	9.667	7.639	10.361	3.185	0.424
22236			6-7/16 - 7	18	1.559	10.157	9.417	7.637	10.363	3.183	0.424

Table 7: USAF and SAF-XT Spherical Roller Bearing Parameters for Vibration Analysis (1-RPS)

Basic Bearing Series	USAF/SAF-XT Bore Sizes (in)	No. Of Rollers	Mean Dia. Of Rollers	Pitch Dia.	Contact Angle	Outer Ring Frequency Hz	Inner Ring Frequency Hz	* Roller Spin Frequency Hz	Cage Frequency Hz
22209	1-7/16	18	0.408	2.626	9.633	7.623	10.377	3.147	0.424
22210	1-11/16	19	0.415	2.819	8.917	8.120	10.880	3.328	0.427
22211	1-15/16	19	0.465	3.097	8.833	8.092	10.908	3.260	0.426
22213	2-3/16	20	0.534	3.761	9.117	8.599	11.401	3.456	0.430
22215	2-7/16 - 2-1/2	20	0.587	4.093	8.433	8.582	11.418	3.419	0.429
22216	2-11/16 - 2-3/4	20	0.622	4.410	8.333	8.604	11.396	3.475	0.430
22217	2-15/16 - 3	20	0.679	4.723	8.367	8.578	11.422	3.409	0.429
22218	3-3/16	20	0.702	5.024	8.917	8.620	11.380	3.510	0.431
22220	3-7/16 - 3-1/2	19	0.823	5.609	8.917	8.123	10.877	3.336	0.428
22222	3-15/16 - 4	18	0.979	6.185	9.583	7.595	10.405	3.082	0.422
22224	4-3/16	19	0.999	6.700	9.633	8.103	10.897	3.280	0.426
22226	4-7/16 - 4-1/2	19	1.071	7.205	9.950	8.109	10.891	3.292	0.427
22228	4-15/16 - 5	18	1.217	7.933	9.583	7.639	10.361	3.186	0.424
22230	5-3/16	18	1.315	8.559	9.500	7.636	10.364	3.180	0.424
22232	5-7/16 - 5-1/2	18	1.409	9.189	9.667	7.639	10.361	3.185	0.424
22234	5-15/16 - 6	17	1.583	9.740	9.833	7.139	9.861	2.998	0.420
22236	6-7/16 - 6-1/2	18	1.559	10.157	9.417	7.637	10.363	3.183	0.424
22238	6-15/16 - 7	20	1.496	10.669	10.667	8.622	11.378	3.498	0.431
22240	7-3/16	19	1.614	11.021	10.833	8.133	10.867	3.343	0.428
22244	7-1/2 - 8	19	1.850	12.480	10.833	8.117	10.883	3.301	0.427
23048	8-7/16 - 9	29	1.142	12.008	9.333	13.140	15.860	5.213	0.453
23052	9-7/16 - 9-1/2	27	1.378	13.228	9.667	12.114	14.886	4.749	0.449
23056	9-15/16 - 10-1/2	28	1.378	13.976	9.333	12.638	15.362	5.023	0.451

* **Note:** Ball and Roller Spin Frequencies are listed at one (1X) roller spin frequency. For thorough analysis it is important to check frequency level at two (2X) rotational speed of balls or rollers as this is the frequency that a single ball/roller defect will contact the raceways of the bearing. In other words, a ball/roller defect will strike both inner and outer ring in one revolution of the roller.

Table 8: DODGE USAF Air Handling Spherical Roller Bearing Parameters For Vibration Analysis (1-RPS)

Bore Size	Basic Bearing Series	# Rollers Per Row	Diameter of Rollers	Pitch Diameter	Contact Angle	Outer Ring Frequency Hz	Inner Ring Frequency Hz	*Roller Spin Frequency Hz	Cage Frequency Hz
1-7/16	22209E1K	17	0.3937	2.5976	10.0000	7.231	9.769	3.226	0.425
1-11/16	22210E1K	19	0.3937	2.7976	9.2500	8.180	10.820	3.484	0.431
1-15/16	22211E1K	18	0.4528	3.0921	8.9200	7.698	10.302	3.343	0.428
2-3/16	22213E1K	19	0.5315	3.7110	9.2500	8.157	10.843	3.421	0.429
2-7/16 - 2-1/2	22215E1K	21	0.5315	4.1098	8.3300	9.156	11.846	3.803	0.436
2-11/16 - 2-3/4	22216E1K	20	0.5709	4.3638	8.2500	8.705	11.295	3.758	0.435
2-15/16 - 3	22217E1K	20	0.6299	4.6811	8.5000	8.669	11.331	3.650	0.434
3-3/16	22218E1K	20	0.6693	4.9602	8.8300	8.667	11.333	3.640	0.433
3-7/16 - 3-1/2	22220E1K	19	0.7677	5.5606	9.0000	8.205	10.795	3.554	0.432
3-15/16 - 4	22222E1K	19	0.8661	6.1559	9.4200	8.181	10.819	3.485	0.431
4-3/16	22224E1K	19	0.9252	6.6382	9.5800	8.194	10.806	3.520	0.431
4-7/16 - 4-1/2	22226E1K	19	0.9843	7.1358	9.9200	8.209	10.791	3.558	0.432
4-15/16 - 5	22228E1K	19	1.0630	7.7232	9.6700	8.211	10.789	3.566	0.432

Outer Ring Frequency = $N * RPM * (1 - (Bd * \cos a / Pd)) / 120$

Inner Ring Frequency = $N * RPM * (1 + (Bd * \cos a / Pd)) / 120$

Roller Spin Frequency = $Pd * RPM * (1 - (Bd * \cos a / Pd)^2) / (120 * Bd)$

Cage Frequency = $RPM * (1 - (Bd * \cos a / Pd)) / 120$

Pd = Pitch Diameter

N = Number of rollers

Bd = Roller Diameter

a = Contact Angle

Table 9: Split-Spherical Roller Bearing Parameters For Vibration Analysis

Bore Size	Basic Bearing Series	# Rollers Per Row	Diameter Of Rollers	Pitch Diameter	Contact Angle	Outer Ring Frequency Hz	Inner Ring Frequency Hz	*Roller Spin Frequency Hz	Cage Frequency Hz
2-3/16	22213SS	17	0.559	3.414	9.000	7.125	9.875	2.973	0.419
2-7/16	22215SS	18	0.551	3.748	9.083	7.693	10.307	3.328	0.427
2-11/16	22216SS	19	0.579	3.950	8.667	8.124	10.876	3.341	0.428
2-15/16	22217SS	20	0.575	4.153	8.250	8.630	11.370	3.545	0.431
3-3/16	22218SS	19	0.654	4.435	8.167	8.114	10.886	3.321	0.427
3-7/16	22220SS	18	0.780	5.079	8.833	7.635	10.365	3.183	0.424
3-15/16 - 4	22222SS	18	0.878	5.634	9.000	7.615	10.385	3.132	0.423
4-3/16	22224SS	17	1.110	6.203	9.417	7.000	10.000	2.708	0.412
4-7/16 - 4-1/2	22226SS	18	1.047	6.727	9.417	7.618	10.382	3.136	0.423
4-15/16	22228SS	18	1.118	7.202	9.750	7.623	10.377	3.145	0.424
5-3/16	22230SS	18	1.217	7.822	9.583	7.620	10.380	3.139	0.423
5-7/16	22232SS	18	1.315	8.442	9.500	7.617	10.383	3.134	0.423
5-15/16 - 6	22234SS	18	1.409	9.059	9.667	7.620	10.380	3.138	0.423
6-7/16 - 6-1/2	22236SS	18	1.409	9.059	9.667	7.620	10.380	3.138	0.423
6-15/16 - 7	22238SS	18	1.559	10.021	9.417	7.619	10.381	3.138	0.423
7-3/16	22240SS	16	1.579	10.716	9.417	6.837	9.163	3.322	0.427
7-1/2 - 8	22244SS	16	1.752	11.257	9.500	6.772	9.228	3.137	0.423
8-1/2 - 9	23048SS	20	1.307	11.189	8.083	8.843	11.157	4.223	0.442
9-1/2	23052SS	22	1.339	11.949	8.417	9.781	12.219	4.408	0.445
10	23056SS	20	1.539	13.175	8.667	8.845	11.155	4.222	0.442

Outer Ring Frequency = $N * RPM * (1 - (Bd * \cos a / Pd)) / 12$

Inner Ring Frequency = $N * RPM * (1 + (Bd * \cos a / Pd)) / 120$

Roller Spin Frequency = $Pd * RPM * (1 - (Bd * \cos a / Pd)^2) / (120 * Bd)$

Cage Frequency = $RPM * (1 - (Bd * \cos a / Pd)) / 120$

Pd = Pitch Diameter

N = Number of rollers

Bd = Roller Diameter

a = Contact Angle

*** Note:** Ball and Roller Spin Frequencies are listed at one (1X) roller spin frequency. For thorough analysis it is important to check frequency level at two (2X) rotational speed of balls or rollers as this is the frequency that a single ball/roller defect will contact the raceways of the bearing. In other words, a ball/roller defect will strike both inner and outer ring in one revolution of the roller.

Table 10: USDAF Spherical Roller Bearing Parameters For Vibration Analysis (1-RPS)

Bore Size	Basic Bearing Series	# Rollers Per Row	Diameter of Rollers	Pitch Diameter	Contact Angle	Outer Ring Frequency Hz	Inner Ring Frequency Hz	* Roller Spin Frequency Hz	Cage Frequency Hz
10-15/16 - 11	23060K	27	1.575	15.066	9.500	12.108	14.892	4.732	0.448
11-7/16 - 12	23064K	28	1.575	15.850	9.333	12.627	15.373	4.983	0.451
12-7/16 - 12-1/2	23068K	27	1.732	17.007	9.500	12.144	14.856	4.860	0.450
12-15/16 - 13-1/2	23072K	28	1.732	17.793	9.333	12.655	15.345	5.089	0.452
13-15/16 - 14	23076K	30	1.732	18.587	9.000	13.620	16.381	5.320	0.454
15	23080K	29	1.929	19.822	9.167	13.107	15.893	5.091	0.452
15-3/4	23084K	30	1.929	20.609	9.000	13.613	16.387	5.296	0.454
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9-7/16 - 9-1/2	23152K	23	1.693	13.914	12.500	10.134	12.866	4.051	0.441
10-7/16 - 10-1/2	23156K	24	1.732	14.711	12.000	10.618	13.382	4.191	0.442
10-15/16 - 11	23160K	23	1.89	15.923	12.333	10.167	12.834	4.156	0.442
11-15/16 - 12	23164K	23	2.087	17.044	12.833	10.127	12.873	4.025	0.440
12-7/16 - 12-1/2	23168K	23	2.244	18.272	12.833	10.123	12.877	4.013	0.440
13-7/16 - 13-1/2	23172K	24	2.244	19.077	12.333	10.621	13.379	4.195	0.443
13-15/16 - 14	23176K	25	2.323	19.833	12.000	11.068	13.932	4.213	0.443
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8-15/16 - 9	23248K	20	1.929	13.523	14.000	8.616	11.384	3.438	0.431
9-7/16 - 9-1/2	23252K	19	2.126	14.745	14.000	8.171	10.829	3.400	0.430
10-7/16 - 10-1/2	23256K	20	2.126	15.537	13.583	8.670	11.330	3.590	0.434
10-15/16 - 11	23260K	20	2.323	16.706	13.833	8.650	11.350	3.530	0.433
11-15/16 - 12	23264K	20	2.441	17.878	14.000	8.675	11.325	3.598	0.434
12-7/16 - 12-1/2	23268K	20	2.638	19.048	14.167	8.657	11.343	3.545	0.433

Outer Ring Frequency = $N * RPM * (1 - (Bd * \cos a / Pd)) / 120$

Inner Ring Frequency = $N * RPM * (1 + (Bd * \cos a / Pd)) / 120$

Roller Spin Frequency = $Pd * RPM * (1 - (Bd * \cos a / Pd)^2) / (120 * Bd)$

Cage Frequency = $RPM * (1 - (Bd * \cos a / Pd)) / 120$

Pd = Pitch Diameter

N = Number of rollers

Bd = Roller Diameter

a = Contact Angle

*** Note:** Ball and Roller Spin Frequencies are listed at one (1X) roller spin frequency. For thorough analysis it is important to check frequency level at two (2X) rotational speed of balls or rollers as this is the frequency that a single ball/roller defect will contact the raceways of the bearing. In other words, a ball/roller defect will strike both inner and outer ring in one revolution of the roller.

ENGINEERING

Mounted Bearings Life Adjustment Factor

1.1 GENERAL. For certain applications, it is desirable to specify life for reliability other than 90%. In such cases a life adjustment factor for reliability may be applied to the RATING LIFE. Section 1.2 discusses life adjustment factors for reliability.

Some bearing steels; e.g., vacuum-melted steels, and improved processing techniques, permit manufacture of bearings which offer endurance greater than that calculated by the RATING LIFE formula. Section 1.3 recommends methods to incorporate life adjustment factors for bearing materials into the life formula.

Bearing life calculated according to the RATING LIFE formula assumes proper application conditions. If lubrication is not adequate, loading unusual, or temperatures extreme, the ability of the bearing to attain or exceed the RATING LIFE is seriously impaired. Section 1.4 contains some basic recommendations concerning the effect of unusual application conditions on bearing life.

1.2 LIFE ADJUSTMENT FACTOR FOR RELIABILITY. Bearing life estimated in accordance with this standard is RATING LIFE; i.e., the life associated With 90% reliability or the life which 90% of a group of apparently identical bearings in a given application under similar conditions of load and speed will complete or exceed. While RATING LIFE has proven useful over a period of years as a criterion of performance, some applications require definition of life at reliabilities greater than 90%.

To determine bearing life with reliabilities other than 90% (as previously calculated in the Selection Procedure) the L_{10} must be adjusted by factor a_1 , such that $L_n = a_1 \times L_{10}$.

The life adjustment factors for reliability from Table 11 are recommended.

Table 11: Life Adjustment Factors For Reliability

Reliability %	L_n	Life Adjustment Factor for Reliability a_1
90	L_{10}	1
95	L_5	0.62
96	L_4	0.53
97	L_3	0.44
98	L_2	0.33
99	L_1	0.21

1.3 LIFE ADJUSTMENT FACTOR FOR MATERIAL. For bearings, which incorporate improved materials and processing, the L_{10} (as previously calculated in the Selection Procedure) must be adjusted by factor a_2 . Factor a_2 depends upon steel analysis, metallurgical processing, forming methods, heat treatment and manufacturing methods in general.

Bearings fabricated from consumable vacuum remelted steels and certain other special analysis steels have demonstrated extraordinarily long endurance. These steels are of exceptionally high quality, and bearings fabricated from these are usually considered special manufacture. As such, a_2 values will not be specified for such steels in this discussion. Generally, a_2 values for such steels can be obtained from the bearing manufacturer.

Mounted Bearings Life Adjustment Factor

1.4 LIFE ADJUSTMENT FACTOR FOR APPLICATION CONDITIONS.

Application conditions which affect bearing life include:

1. Lubrication.
2. Load distribution (including effects of clearance, misalignment, housing, and shaft stiffness, type of loading and thermal gradients).
3. Temperature.
Consideration of (1.2) and (1.3) above requires analytical and experimental techniques beyond the scope of this discussion, therefore, the user should consult the bearing manufacturer for evaluations and recommendations.

In most bearing applications, lubrication serves to separate the rolling surfaces; i.e., rolling elements and raceways; to reduce retainer-rolling elements and retainer-land friction and sometimes to act as a coolant to remove frictional heat generated by the bearing.

If all limitations and qualifications specified by this discussion are observed, then the life adjustment application factor for bearings which are adequately lubricated is 1; i.e., $a_3=1$.

Operating conditions where a_3 might be less than 1 include:

- a) Exceptionally low values of N_{dm} (rpm times bore diameter in mm); e.g., N_{dm} 1000.
- b) Lubricant viscosity less than 20.4 centistokes (100 SUS) at operating temperature.
- c) Excessively high operating temperatures.
When a_3 is less than 1, it may not be assumed that the deficiency in lubrication can be overcome by using an improved steel.

1.5 FACTOR COMBINATIONS. A fatigue life formula including the life adjustment factors is:

Ball Bearings:

$$L_n = a_1 \times a_2 \times a_3 \left(\frac{C^*}{P} \right)^3 \times \frac{(16.667)}{\text{RPM}}$$

Tapered Roller Bearings:

$$L_n = a_1 \times a_2 \times a_3 \left(\frac{C_{90}^*}{P} \right)^{10/3} \times \frac{(1,500,000)}{\text{RPM}}$$

Spherical Roller Bearings:

$$L_n = a_1 \times a_2 \times a_3 \left(\frac{C^*}{P} \right)^{10/3} \times \frac{(16.667)}{\text{RPM}}$$

Indiscriminate application of the life adjustment factors in this formula may lead to serious over-estimation of bearing endurance, since fatigue life is only one criterion for bearing selection.

Care must be exercised to select bearings which are of sufficient size for the application. Undersizing of shaft and housing structures by using bearings which appear adequate from a life standpoint could lead to misalignment and fitting problems which could invalidate the formulas in this discussion.

* C = Basic Load Rating computed in accordance with ABMA-ANSI Standards. $C_{90} = C \times .259$

V-Belt Drive Formulas

V-belt tensioning In cases where tensioning of a drive effects belt pull and bearing loads, the following formulas may be used.

$$T_1 - T_2 = 33,000 \left(\frac{HP}{V} \right)$$

where: T_1 = tight side tension, pounds
 T_2 = slack side tension, pounds
 HP = design horsepower
 V = belt speed, feet per minute

$$T_1 + T_2 = 33,000 (2.5 - G) \left(\frac{HP}{GV} \right)$$

where: T_1 = tight side tension, pounds
 T_2 = slack side tension, pounds
 HP = design horsepower
 V = belt speed, feet per minute
 G = arc of contact correction factor*

$$T_1/T_2 = \frac{1}{1 - 0.8G} \quad (\text{Also } T_1/T_2 = e^{K\phi})$$

where: T_1 = tight side tension, pounds
 T_2 = slack side tension, pounds
 G = arc of contact correction factor*
 e = base of natural logarithms
 K = .51230, a constant for V-belt drive design
 ϕ = arc of contact in radians

$$T_1 = 41,250 (HP/GV)$$

where: T_1 = tight side tension, pounds
 HP = design horsepower
 V = belt speed, feet per minute
 G = arc of contact correction factor

$$T_2 = 33,000 (1.25 - G) (HP/GV)$$

where: T_2 = slack side tension, pounds
 HP = design horsepower
 V = belt speed, feet per minute
 G = arc of contact correction factor

Belt Speed

$$V = \frac{(PD) (RPM)}{3.82} = (PD) (rpm) (.262)$$

where: V = belt speed, feet per minute
 PD = pitch diameter of sheave or pulley
 rpm = revolutions per minute of the same sheave or pulley

* See Table 12 at left

Table 12: Arc of Contact Correction Factor G

D-d C	Small Sheave Arc of Contact	Factor G	D-d C	Small Sheave Arc of Contact	Factor G
.00	180°	1.00	.80	133°	.87
.10	174°	.99	.90	127°	.85
.20	169°	.97	1.00	120°	.82
.30	163°	.96	1.10	130°	.80
.40	157°	.94	1.20	106°	.77
.50	151°	.93	1.30	99°	.73
.60	145°	.91	1.40	91°	.70
.70	139°	.89	1.50	83°	.65

D = Diam. of large sheave. d = Diam. of small sheave
 C = Center distance

Table 13: Allowable Sheave Rim Speed

Sheave Material	Rim Speed in Feet per Minute
Cast Iron	6,500
Ductile Iron	8,000
Steel	10,000

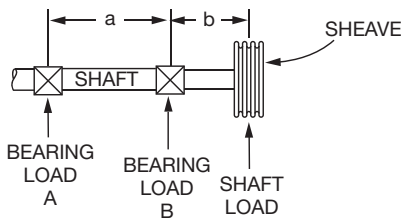
NOTE: Above rim speed values are maximum for normal considerations. In some cases these values may be exceeded. Consult factory and include complete details of proposed application.

$$\text{Dynamic balance RPM for Sheave/Sprocket } \phi = \frac{15600}{\sqrt{\text{Dia} \times \text{Face Width}}}$$

⚡ **Note:** MPTA recommends Dynamic balance when application RPM exceeds this value.

Bearing Load Calculations

To find actual bearing loads, it is necessary to know machine component weights and values of all other forces contributing to the load. Sometimes it becomes desirable to know the bearing load imposed by the V-belt drive

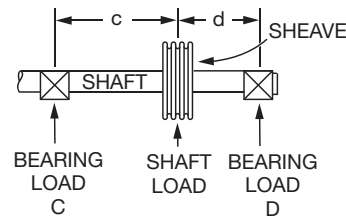


Overhung Sheave

$$\text{Load at B, lbs.} = \frac{\text{Shaft Load} \times (a + b)}{a}$$

$$\text{Load at A, lbs.} = \text{Shaft Load} \times \frac{b}{a}$$

Where: a and b = Spacing, inches



Sheave Between Bearings

$$\text{Load at D, lbs.} = \frac{\text{Shaft Load} \times c}{c + d}$$

$$\text{Load at C, lbs.} = \frac{\text{Shaft Load} \times d}{c + d}$$

Where: c and d = Spacing, inches

Nominal V-Belt Cross Sections

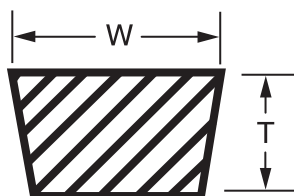


Table 14: Nominal V-Belt Cross Sections

Belt Section	Industry Standard Description	Width W, in Inches	Thickness T, in Inches
3L	FHP, Single	3/8	7/32
4L		1/2	5/16
5L		21/32	3/8
3V	Narrow	3/8	5/16
5V		5/8	17/32
8V		1	29/32
A	Classical Multiple	1/2	5/16
B		21/32	13/32
C		7/8	17/32
D		1-1/4	3/4

Table 15: Maximum Pulley RPM*

Pulley Dia. Inches	FPM												
	100	150	200	250	300	350	400	500	600	700	800	900	1000
6	64	95	127	159	191	223	254	318	382	445	509	573	636
8	48	72	95	119	143	167	191	239	286	334	382	429	477
10	38	57	76	95	115	134	153	191	229	267	305	344	382
12	32	48	64	80	95	111	127	159	191	223	254	286	318
14	27	41	55	68	82	95	109	136	164	191	218	245	273
16	24	36	48	60	72	83	95	119	143	167	191	215	239
18	21	32	42	53	64	74	85	106	127	148	170	191	212
20	19	29	38	48	57	67	76	95	115	134	153	172	191
24	16	24	32	40	48	56	64	80	95	111	127	143	159
30	13	19	25	32	38	45	51	64	76	89	102	115	127
36	11	16	21	27	32	37	42	53	64	74	85	95	106
42	9	14	18	23	27	32	36	45	55	64	73	82	91
48	8	12	16	20	24	28	32	40	48	56	64	72	80
54	7	11	14	18	21	25	28	35	42	49	57	64	71
60	6	10	13	16	19	22	25	32	38	45	51	57	64

* Maximum RPM values shown are based on 6,500 feet per minute for standard cast iron products. For higher rim speeds, contact Dodge Technical Support at 1-864-284-5700
For values not shown use formula below:

$$\text{Max RPM} = \frac{6,500}{.2618 \times D}$$

D = Pulley Diameter, Inches

ENGINEERING

Table 16: Material Characteristics

MATERIAL	DENSITY (LB/FT3)	ANGLE OF REPOSE (DEG)	RECOMMENDED MAXIMUM INCLINATION	MATERIAL	DENSITY (LB/FT3)	ANGLE OF REPOSE (DEG)	RECOMMENDED MAXIMUM INCLINATION
Alfalfa, Ground	16	45°		Corn, Shelled	45	25°	10
Alum, Lumpy	50 - 60	35°		Corn Sugar	30	35°	
Alum, Pulverized	45 - 50	35°		Corn Grits	40 - 45	35°	
Alumina	60	30°	10-12	Cornmeal	32- 40	35°	22
Aluminum Oxide	70 - 120	30°		Cottonseed, Dry, De-Linted	35	35°	16
Ammonium Sulphate	45 - 60	45°		Cottonseed, Dry, Not De-Linted	18- 25	45°	19
Asbestos, Shredded	20 - 25	45°		Cottonseed, Cake, Lumpy	40- 45	35°	
Ashes, Dry	35 - 40	45°		Cottonseed, Hulls	12	45°	
Ashes, Wet	45 - 50	45°		Cottonseed, Meal	35- 40	35°	22
Ashes, Soft Coal	35 - 45	40°		Cottonseed, Meats	40	35°	
Asphalt, Crushed	45	35°		Cryolite	90-110	35°	
Bagasse	7.50	45°		Cullet	80-120	35°	20
Bakelite, Powder	30 - 40	45°		Diatomaceous Earth	11 - 14	35°	
Baking Powder	40 - 50	35°		Dolomite, Lumpy	90-100	35°	22
Bark, Wood Refuse	10 - 20	45°		Dolomite, Pulverized	46	40°	
Barley	38	25°	10-15	Earth, Dry"	70 - 80	35°	20
Basalt	80 - 120	25°		Earth, Moist	75-110	40°	23
Bauxite, Crushed	75 - 85	35°	20	Earth, Fullers Dry	30 - 35	23°	20
Beans, Castor, Whole	30 - 45	25°	8-10	Emery	225	25°	
Beans, Cocoa	30 - 45	35°		Epsom Salt	40 - 50	35°	
Beans, Navy	50	25°		Feldspar, Lumps	70-100	35°	17
Beans, Whole	45	45°		Feldspar, Dust	80-100	40°	
Bentonite, Crude	35 - 40	45°		Fish, Meal	35 - 40	40°	
Bentonite, Fine	50 - 60	45°		Fish, Scrap	40 - 50	0°	
Bones, Pulverized	50 - 60	45°		Flaxseed, Whole	45	25°	12
Borax, Fine	50 - 55	35°		Flaxseed, Meal	25	35°	
Borax Coarse	60 - 70	35°		Flour, Wheat	35 - 40	45°	21
Bran	16	35°		Flue Dust, Dry	30 - 40	20°	
Brewers Grain, Dry	25 - 35	45°		Fluorspar, Dust	85 - 95	45°	
Brewers Grain, Wet	55 - 60	45°		Fluorspar, Lumps	80-110	45°	
Buck Wheat	40	25°	11-13	Foundry, Refuse	60 - 80	35°	
Calcium, Carbide	70 - 80	35°		Foundry Sand, Loose	80 - 90	35°	
Carbon Black, Pellets	25	25°		Foundry Sand, Rammed	100-110	0°	
Carbon Black, Powder	5	35°		Galena	250	35°	
Cast Iron Chips	100 -120	45°		Garbage, Average	30	25°	
Cement, Clinker	75 - 90	35°		Glass, Batch Fiber	45 - 55	10°	
Cement, Portland	80 -100	35°	20-23	Glass, Batch Wool	80-100	35°	20-22
Chalk, Fine	65 - 75	45°		Glass, Broken	80-100	10°	
Chalk, Lumpy	80 - 95	45°		Glue, Animal, Flaked	35	25°	
Charcoal, Wood	15 - 30	35°	20-25	Glue, Vegetable, Powdered	40	35°	
Chromium Ore	125 - 140	35°		Gluten, Meal	39	35°	
Cinders, Coal	40	35°		Granite, Lumps	150 -170	25°	
Clay, Dry, Fine	100 - 120	35°	20-22	Graphite, Flakes	40	35°	
Clay, Dry, Lumpy	60 - 75	35°	18-20	Graphite, Powder	30	25°	
Coal, Anthracite, Coarse	60 - 70	35°	18	Graphite, Ore	65 - 75	35°	
Coal, Anthracite, Loose	50 - 60	30°	16	Grass Seed	10	35°	
Coal, Bituminous, Coarse	50 - 60	35°	18	Gravel, Dry	90-100	35°	15-17
Coal, Bituminous, Loose	45 - 50	35°	16	Gravel, Wet	100-120	35°	
Cocoa Nibs	35 - 40	35°		Gypsum, Lumps	90-100	35°	15
Coconut, Shredded	20 - 25	45°		Gypsum, Ground	75 - 80	35°	21
Coffee, Fresh Beans	30 - 40	35°	10-15	Hay, Loose	5	0°	
Coffee, Roasted Beans	22 - 30	25°		Hay, Pressed	25	0°	
Coke, Loose	23 - 32	35°	18	Hominy	35 - 50	35°	
Coke Pulverized	25 - 35	45°	20-22	Hops, Spent, Dry	25 - 35	45°	
Coke, Petroleum Calcinated	35 - 45	35°	20	Hops, Spent, Wet	55 - 60	45°	
Concrete, Cinder	112	0°	12-30	Ice, Crushed	35 - 40	20-	
Concrete, Gravel & Sand	150	0°		Ilmenite Ore	140-160	35°	
Copper Ore	120 - 150	35°	20	Iron Ore	120-180	35°	18-20
Copper Sulfate	75 - 85	30°	17	Iron Ore, Pellets	120-140	35°	13-15
Cork, Ground	5 - 15	45°		Iron Sulphate	50 - 75	35°	
Corn, On Cob	45	0°		Iron Sulfide	120-140	35°	

Table 16: Material Characteristics (Continued)

MATERIAL	DENSITY (LB/FT ³)	ANGLE OF REPOSE (DEG)	RECOMMENDED MAXIMUM INCLINATION	MATERIAL	DENSITY (LB/FT ³)	ANGLE OF REPOSE (DEG)	RECOMMENDED MAXIMUM INCLINATION
Kaolin, Clay	60	35°	19	Rubber, Pellets	50 - 55	35°	22
Lactose	30	35°		Rubber, Ground Scrap	25 - 35	45°	18
Lead Ore, Crushed	180 - 270	30°		Rye	42 - 45	25°	8
Lead Oxides	60 - 150	40°		Rye Meal	35 - 40	20°	
Lead Sulfate	170 - 190	45°		Salt Cake	80 - 95	30°	21
Lead Sulfide	240 - 260	35°		Salt, Coarse"	45 - 55	35°	18-22
Lignite, Air Dried	45 - 55	35°		Salt, Fine"	70 - 80	35°	11
Lime, Ground	60 - 65	40°	23	Sand, Wet	110 - 130	45°	20-22
Lime, Hydrated	40	40°	21	Sand, Dry	90 - 110	35°	16-18
Lime, Pebble	30 - 40	40°	17	Sand, Loose, Foundry	80 - 100	35°	22
Limestone, Loose	80 - 100	35°	20	Sand, Foundry, Rammed	100 - 110	0°	24
Limestone, Pulverized	85 - 90	45°	18	Sandstone	80 - 90	35°	
Linseed, Whole	45 - 50	25°		Sawdust	10 - 25	30°	22
Linseed, Meal	30 - 40	35°	20	Scale, Rolling Mill	125 - 160	45°	
Magnesium Chloride	30 - 35	40°		Sewage Sludge, Dry	45 - 55	35°	
Magnesium Sulfate	40 - 60	35°		Sewage Sludge, Wet	50 - 60	35°	
Malt, Dry	25 - 30	30°		Shale, Broken	90 - 100	25°	
Malt, Wet	60 - 65	45°		Shale, Crushed	85 - 90	40°	22
Malt, Meal	35 - 40	35°		Silica Gel, Dry	45	35°	
Manganese Ore	125 - 140	40°		Slag, Blast Furnace	80 - 90	25°	10
Manganese Oxide	120	35°		Slag, Granular, Dry	60 - 65	25°	13-16
Manganese Sulfate	70	35°		Slag, Granular, Wet	90 - 100	45°	20-22
Manure	25	0°		Slate, Ground	80 - 90	30°	15
Marble, Crushed	80 - 95	35°		Slate, Lumps	85 - 95	0°	
Marl	80	35°		Snow, Compacted	15 - 50	0°	
Mica, Flakes	20	20°		Soap	10 - 25	35°	
Mica, Ground	15	35°	23	Soda Ash, Briquettes	50	20°	7
Milk, Dried, Flaked	5	35°		Soda Ash, Heavy	55 - 65	30°	19
Milk, Malted	25 - 35	45°		Soda Ash, Light	20 - 35	35°	22
Milk, Powdered	20 - 30	40°		Sodium Aluminum, Ground	72	35°	
Milo Maize	55 - 60	35°		Sodium Nitrate, Ground	70 - 80	24°	11
Molybdenum Ore	100 - 110	40°		Sodium Phosphate	50 - 65	35°	
Mortar, Wet	150	0°		Soybeans, Cracked	30 - 40	35°	15-18
Niacin	35	35°		Soybeans, Whole"	45 - 50	25°	12-16
Nickel-Cobalt Sulfate Ore	80 - 150	35°		Starch, Powdered	25 - 45	25°	12
Oats	25 - 35	25°	10	Steel, Chips	100 - 150	35°	18
Oats, Rolled	20	35°		Steel, Turnings	60 - 120	45°	
Oil Cake	50	45°		Sugar, Cane, Raw	55 - 65	45°	
Oxalic Acid Crystals	60	35°		Sugar, Granulated, Dry	50 - 55	35°	
Oyster Shells, Ground	50 - 60	35°		Sugar, Granulated, Wet	55 - 65	40°	
Oyster Shells, Whole	80	35°		Sugar Cane, Knifed	15 - 18	45°	
Paper Pulp Stock	40 - 60	20°		Sulphur, Lumps	80 - 85	35°	
Peanuts, Shelled	35 - 45	35°		Sulphur, Dust	50 - 70	35°	
Peanuts, Not Shelled	15 - 20	35°		Saonite, Pellets	120 - 140	35°	13-15
Peas, Dried	45 - 50	0°		Salc, Granulated	50 - 70	20°	
Phosphate, Fertilizer	50 - 60	35°	30	Titanium Dioxide	140	35°	
Phosphate, Rock, Crushed	60 - 100	35°	25	Titanium Sponge	60 - 70	45°	
Potash	70 - 80	30°		Tobacco, Leaves	14	45°	
Potassium Chloride	120 - 130	35°		Tobacco, Scraps	15 - 25	45°	
Potassium Nitrate	75 - 80	25°		Tobacco, Stems	15	45°	
Potassium Sulfate	45	45°		Traprock, Crushed	95 - 110	35°	
Potatoes, White"	48	0°		Traprock, Lumps	100 - 110	35°	
Pumice, Ground	40 - 45	45°		Turf	20 - 30	0°	
Pyrites, Lumps	135 - 145	25°		Walnut, Shells	35 - 45	35°	
Pyrites, Pellets	120 - 130	35°		Wheat	48	25°	12
Quartz, Lumps	95 - 100	25°		Wheat, Cracked	40 - 45	35°	
Quartz, Sand	70 - 80	25°		Wheat Germ, Dry	20 - 30	25°	27
Rice, Hulled	45 - 50	20°	8	Wood Chips	10 - 30	45°	22
Rice, Rough	35	35°		Zinc Ore, Granular	160	35°	
Rice, Grits	40 - 45	35°		Zinc Oxide	10 - 35	45°	
Rock, Crushed	100 - 150	30°					

Eccentric Collar Ball Bearing

Setscrew VSC Ball Bearing

Eccentric SXV Collar Ball Bearing

Take-Up Frames

Engineering

Part Number Index

Keyword Index

Shafting

Table 17: Typical Commercial Shaft Tolerances

Shaft Size	Plus	Minus
Up to 1-1/2"	.000	.002
Over 1-1/2 to 2-1/2"	.000	.003
Over 2-1/2 to 4"	.000	.004
Over 4 to 6"	.000	.005
Over 6 to 8"	.000	.006
Over 8 to 9"	.000	.007
Over 9"	.000	.008

Table 18: Shaft Tolerances

Shaft Size	Tolerance, Inches
Up to 1-1/2"	+ .0000 - .0005"
1-5/8 to 4"	+ .000 - .001"
4-7/16 to 6"	+ .000 - .0015"
6-7/16 to 8"	+ .000 - .002"

Table 18 lists the recommended tolerances for all setscrew locking, eccentric locking and D-LOK locking ball and roller bearings

Table 19: Shaft Tolerances

Shaft Size	Tolerance, Inches
Up to 1-1/2"	+ .000 - .002"
1-9/16 to 2-1/2"	+ .000 - .003"
2-5/8 to 4"	+ .000 - .004"
4-3/16 to 6"	+ .000 - .005"
6-7/16" and above	+ .000 - .006"

Table 19 list the recommended tolerances for all tapered adapter sleeve ball and roller bearings

Standard Shafting-Table 17 indicates standard shafting is cold drawn in the smaller sizes and turned and polished in the larger diameters. It has a smooth surface, is commercially straight and is readily machinable; suitable and recommended for general power transmission and material handling service.

Special Shafting-While standard shafting is suitable for most installations, special shafting is sometimes required for certain chemical, temperature or physical requirements. Such materials as high carbon steel, alloy steel, stainless steel, brass, Monel metal, etc., can be furnished plain or heat treated. Stepped, flanged, hollow or other special forms are available.

Special shafting should be avoided in favor of standard shafting wherever possible because special shafting is usually considerably more expensive and requires a greater length of time to obtain, which is an especially important consideration should quick replacement ever become necessary.

Ordering Shafting-Standard shafting can be obtained from most supply houses and dealers who handle power transmission material.

Turning Down Shaft Ends-When necessary to turn down shaft ends, use as large a fillet as possible to keep the stress concentration to a minimum. The radius of this fillet should preferably be not less than the difference in the two diameters joined by the fillet. The fillet should be finished and polished as smoothly as possible to avoid scratches which might start cracks and lead to failure of the shaft by fatigue.

Selection of Shaft Diameters

Tables 21 - 24 inclusive can be used to find approximate shaft diameter for various service conditions For greater accuracy use chart under heading "Combined Torsion and Bending of Standard Shafts" (B20-17).

Tables and chart are based upon a safe shear stress of 6,000 pounds per square inch for standard keyseated shafting. Be generous in the selection of shaft diameters as liberal diameters

not only reduce deflection and vibration but also generally increase bearing life.

When necessary to use other than standard shafting, find the required diameter for standard shafting as outlined above and multiply by proper factor shown in Table 25, under heading "Factors for Shafting Other than Standard Shafting, "(B20-16).

Table 20: No Bending Moment (Shafts without pulleys, sprockets or gears - Torsion only)

Shaft Size	Horse Power at Various Revolutions per Minute																		
	25	50	75	100	125	150	175	200	225	250	275	300	350	400	500	600	700	800	900
15/16	0.30	0.70	1.10	1.50	1.90	2.30	2.60	3.00	3.40	3.80	4.20	4.60	5.30	6.10	7.70	9.20	10.70	12.30	13.80
1-3/16	0.70	1.50	2.30	3.10	3.90	4.60	5.40	6.20	7.00	7.80	8.60	9.30	10.90	12.50	15.60	18.70	21.90	25.00	28.10
1-7/16	1.30	2.70	4.10	5.50	6.90	8.30	9.70	11.10	12.40	13.80	15.20	16.60	19.40	22.20	27.70	33.30	38.80	44.40	49.90
1-11/16	2.20	4.40	6.60	8.90	11.20	13.40	15.70	17.90	20.20	22.40	24.70	26.90	31.40	35.90	44.90	53.80	62.80	71.80	80.80
1-15/16	3.30	6.70	10.10	13.50	16.90	20.30	23.70	27.10	30.50	33.90	37.30	40.70	47.50	54.30	67.90	81.50	95.10	108.00	122.00
2-3/16	4.90	9.80	14.60	19.50	24.40	29.30	34.20	39.10	44.00	48.90	53.80	58.60	68.40	78.20	97.80	117.00	136.00	156.00	176.00
2-7/16	6.70	13.50	20.20	27.00	33.80	40.60	47.30	54.10	60.90	67.60	74.40	81.20	94.70	108.00	135.00	162.00	189.00	216.00	243.00
2-11/16	9.00	18.10	27.10	36.20	45.30	54.40	63.40	72.50	81.60	90.70	99.70	108.00	126.00	145.00	181.00	217.00	253.00	290.00	326.00
2-15/16	11.80	23.60	35.40	47.30	59.20	71.00	82.90	94.70	106.00	118.00	130.00	142.00	165.00	189.00	236.00	284.00	331.00	379.00	426.00
3-7/16	19.00	37.90	57.00	75.90	94.90	113.00	132.00	151.00	170.00	189.00	208.00	227.00	265.00	303.00	379.00	455.00	531.00	607.00	683.00
3-15/16	28.50	57.00	85.50	114.00	142.00	171.00	199.00	228.00	256.00	285.00	313.00	342.00	399.00	456.00	570.00	684.00	798.00	912.00	1026.00
4-7/16	40.80	81.60	122.00	163.00	204.00	245.00	286.00	327.00	367.00	408.00	449.00	490.00	572.00	653.00	816.00	980.00	1143.00	1306.00	1470.00

Table 21: Limited Bending Moment (Pulleys, sprockets or gears near bearings. Ordinary line shafts.)

Shaft Size	Horse Power at Various Revolutions per Minute																		
	25	50	75	100	125	150	175	200	225	250	275	300	350	400	500	600	700	800	900
15/16	0.20	0.50	0.70	1.00	1.20	1.50	1.70	2.00	2.30	2.50	2.80	3.00	3.50	4.10	5.10	6.10	7.10	8.20	9.20
1-3/16	0.50	1.00	1.50	2.00	2.60	3.10	3.60	4.10	4.70	5.20	5.70	6.20	7.30	8.30	10.40	12.50	14.60	16.70	18.80
1-7/16	0.90	1.80	2.70	3.70	4.60	5.50	6.40	7.40	8.30	9.20	10.10	11.10	12.90	14.80	18.50	22.20	25.90	29.60	33.30
1-11/16	1.40	2.90	4.30	5.90	7.40	8.90	10.40	11.90	13.40	14.90	16.40	17.90	20.90	23.90	29.90	35.90	41.90	47.90	53.90
1-15/16	2.20	4.50	6.70	9.00	11.30	13.60	15.80	18.10	20.40	22.60	24.90	27.20	31.70	36.20	45.30	54.40	63.40	72.50	81.60
2-3/16	3.20	6.50	9.70	13.00	16.30	19.50	22.80	26.10	29.30	32.60	35.80	39.10	45.60	52.20	65.20	78.30	91.30	104.00	117.00
2-7/16	4.50	9.00	13.50	18.00	22.50	27.00	31.60	36.10	40.60	45.10	49.60	54.10	63.20	72.20	90.20	108.00	126.00	144.00	162.00
2-11/16	6.00	12.10	18.10	24.20	30.20	36.30	42.30	48.40	54.40	60.50	66.50	72.60	84.70	96.80	121.00	145.00	169.00	193.00	217.00
2-15/16	7.90	15.80	23.70	31.60	39.50	47.40	55.30	63.20	71.10	79.00	86.90	94.80	110.00	126.00	158.00	189.00	221.00	252.00	284.00
3-7/16	12.60	25.30	37.90	50.60	63.30	75.90	88.60	101.00	113.00	126.00	139.00	151.00	177.00	202.00	253.00	303.00	354.00	405.00	455.00
3-15/16	19.00	38.00	57.00	76.10	94.10	114.00	133.00	152.00	171.00	190.00	209.00	228.00	266.00	304.00	380.00	456.00	532.00	608.00	685.00
4-7/16	27.00	54.00	81.00	108.00	136.00	163.00	190.00	217.00	245.00	272.00	299.00	326.00	381.00	435.00	544.00	653.00	762.00	871.00	980.00
4-15/16	37.00	75.00	112.00	150.00	187.00	225.00	262.00	300.00	337.00	375.00	412.00	450.00	525.00	600.00	750.00	900.00	1050.00	1200.00	1350.00
5-7/16	50.00	100.00	150.00	200.00	250.00	300.00	350.00	400.00	451.00	501.00	551.00	601.00	701.00	801.00	1002.00	1202.00	1403.00	1603.00	1804.00
5-15/16	65.00	130.00	195.00	261.00	326.00	391.00	456.00	522.00	587.00	652.00	717.00	783.00	913.00	1044.00	1305.00	1566.00	1827.00	2088.00	2349.00
6-1/2	85.00	171.00	256.00	342.00	427.00	513.00	598.00	684.00	769.00	855.00	940.00	1026.00	1197.00	1368.00	1710.00	2052.00	2394.00	2736.00	3078.00

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Selection of Shaft Diameters (Continued)

Table 22: Heavy Bending Moment. (Use for main or important shafts.)

Shaft Size	Horse Power at Various Revolutions per Minute																		
	25	50	75	100	125	150	175	200	225	250	275	300	350	400	500	600	700	800	900
1-11/16	0.80	1.70	2.50	3.50	4.40	5.30	6.20	7.10	8.00	8.90	9.80	10.70	12.50	14.30	17.90	21.50	25.10	28.70	32.30
1-15/16	1.30	2.70	4.00	5.40	6.70	8.10	9.50	10.80	12.20	13.50	14.90	16.30	19.00	21.70	27.10	32.60	38.00	43.50	48.90
2-3/16	1.90	3.90	5.80	7.80	9.70	11.70	13.70	15.60	17.60	19.50	21.50	23.40	27.40	31.30	39.10	46.90	54.80	62.60	70.40
2-7/16	2.70	5.40	8.10	10.80	13.50	16.20	18.90	21.60	24.30	27.00	29.70	32.40	37.90	43.30	54.10	64.90	75.80	86.60	97.40
2-11/16	3.60	7.20	10.80	14.50	18.10	21.70	25.40	29.00	32.60	36.20	39.90	43.50	50.80	58.00	72.50	87.10	101	116	130
2-15/16	4.70	9.40	14.10	18.90	23.60	28.40	33.10	37.90	42.60	47.30	52.10	56.80	66.30	75.80	94.70	113	132	151	170
3-7/16	7.50	15.10	22.60	30.30	37.90	45.50	53.10	60.70	68.30	75.90	83.50	91.10	106	121	151	182	212	243	273
3-15/16	11.40	22.80	34.20	45.60	57.00	68.40	79.90	91.30	102	114	125	136	159	182	228	273	319	365	410
4-7/16	16.30	32.60	48.90	65.30	81.60	98.00	114	130	147	163	179	196	228	261	326	392	457	522	588
4-15/16	22.50	45.00	67.50	90.00	112	135	157	180	202	225	247	270	315	360	450	540	630	720	810
5-7/16	30.00	60.00	90.00	120	150	180	210	240	270	300	330	360	420	480	601	721	841	961	1082
5-15/16	39.00	78.00	117	156	195	234	273	313	352	391	430	469	547	626	782	939	1095	1252	1409
6-1/2	51.00	102	153	205	256	308	359	410	462	513	564	616	718	821	1027	1232	1437	1643	1848
7	64.00	128	192	256	320	384	448	513	577	641	705	769	897	1026	1282	1539	1795	2052	2308
7-1/2	78.50	157	235	315	394	473	552	631	709	788	867	946	1104	1262	1577	1893	2208	2524	2839
8	95.50	191	286	382	478	574	670	765	861	957	1053	1148	1340	1531	1914	2297	2680	3063	3446
8-1/2	114	229	343	459	574	688	803	918	1033	1148	1263	1377	1607	1837	2296	2755	3215	3674	4133
9	136	272	408	545	681	817	954	1090	1226	1363	1499	1635	1908	2181	2726	3271	3816	4362	4907
9-1/2	160	320	480	641	801	961	1122	1282	1442	1603	1763	1923	2244	2565	3206	3847	4488	5130	5771
10	186	373	559	747	934	1121	1308	1495	1682	1869	2056	2243	2617	2991	3739	4487	5235	5983	6731

Table 23: Severe Conditions (Heavy shock loads. Excessively tight belts, long clutch sleeves.)

Shaft Size	Horse Power at Various Revolutions per Minute																		
	25	50	75	100	125	150	175	200	225	250	275	300	350	400	500	600	700	800	900
1-11/16	0.4	0.89	1.20	1.70	2.20	2.60	3.10	3.50	4.00	4.40	4.90	5.30	6.20	7.10	8.90	10.70	12.50	14.30	16.10
1-15/16	0.6	1.39	2.00	2.70	3.30	4.00	4.70	5.40	6.10	6.70	7.40	8.10	9.50	10.80	13.50	16.30	19.00	21.70	24.40
2-3/16	0.90	1.90	2.90	3.90	4.80	5.80	6.80	7.80	8.80	9.70	10.70	11.70	13.70	15.60	19.50	23.40	27.40	31.30	35.20
2-7/16	1.30	2.70	4.00	5.40	6.70	8.10	9.40	10.80	12.10	13.50	14.80	16.20	18.90	21.60	27.00	32.40	37.90	43.30	48.70
2-11/16	1.80	3.60	5.40	7.20	9.00	10.80	12.70	14.50	16.30	18.10	19.90	21.70	25.40	29.00	36.20	43.50	50.50	58.00	65.00
2-15/16	2.30	4.70	7.00	9.40	11.80	14.20	16.50	18.90	21.30	23.60	26.00	28.40	33.10	37.90	47.30	56.50	66.00	75.50	85.00
3-7/16	3.70	7.50	11.30	15.10	18.90	22.70	26.50	30.30	34.10	37.90	41.70	45.50	53.00	60.50	75.50	91.00	106	121	136
3-15/16	5.70	11.40	17.10	22.80	28.50	34.20	39.90	45.60	51.00	57.00	62.50	68.00	79.50	91.00	114	136	159	182	205
4-7/16	8.10	16.30	24.40	32.60	40.80	49.00	57.00	65.00	73.50	81.50	89.50	98.00	114	130	163	196	228	261	294
4-15/16	11.20	22.50	33.70	45.00	56.00	67.50	78.50	90.00	101	112	123	135	157	180	225	270	315	360	405
5-7/16	15.00	30.00	45.00	60.00	75.00	90.00	105	120	135	150	165	180	210	240	300	360	420	480	541
5-15/16	19.50	39.00	58.50	78.00	97.10	117	136	156	171	195	215	234	273	313	391	469	547	626	704
6-1/2	25.50	51.00	76.50	102.5	128	154	179	205	231	256	282	308	359	410	513	616	718	821	924
7	32.00	64.90	96.00	128	160	192	224	256	288	320	352	384	448	513	641	769	897	1026	1154
7-1/2	39.20	78.50	117	157	197	236	276	315	354	394	433	473	552	631	788	946	1104	1262	1419
8	47.70	95.50	143	191	239	287	335	382	430	478	526	574	670	765	957	1148	1340	1531	1723
8-1/2	57.00	114	171	229	287	344	401	459	516	574	631	688	803	918	1148	1377	1607	1837	2066
9	68.00	136	204	272	340	408	477	545	613	681	749	817	954	1090	1363	1635	1908	2181	2453
9-1/2	80.00	160	240	320	400	480	561	641	721	801	881	961	1122	1282	1603	1923	2244	2565	2885
10	93.00	186	279	373	467	560	654	747	841	934	1028	1121	1308	1495	1869	2243	2617	2991	3365

Caution: Be generous in the selection of shaft diameters as liberal diameters not only reduce deflection and vibration but also generally increase bearing life. See notes on next page.

Selection of Shaft Diameters (Continued)

Shaft Stiffness, Shaft Deflection-Standard shafting of adequate strength usually has a sufficiently large diameter to prevent excessive deflection in ordinary installations. It is wise to select shafting of generous diameter, as the greater the diameter, the greater the stiffness. A high tensile strength alloy shaft, although stronger, is no stiffer than a standard shaft of the same diameter.

While it is sometimes possible to use an alloy shaft of less diameter than a standard shaft of equal strength, this practice is usually inadvisable, as the deflection is increased.

Shafts carrying medium or long clutch sleeves should be especially generous.

High Speed Shafts - High speed sometimes causes shaft whipping or vibration. This can be prevented by making the shaft diameter generous and the distance between bearing centers short.

Location of the bearings close to wheels and couplings is advisable whether the shaft is transmitting heavy or light loads.

The use of high tensile strength alloy shafting instead of standard shafting is of no help in preventing vibration as this will not improve the stiffness nor deflection characteristics of the shaft.

Stepped Shafts - For a heavily loaded wheel, a shaft with a boss or enlarged section under the wheel and turned to a smaller diameter at the bearings often provides the most economical installation. The two different diameters should be joined by a very generous fillet, otherwise a dangerous concentration of stress will occur at the fillet. See heading -

“Turning Down Shaft Ends.” (B16-15).

Shaft Keyseats - Plain keyseats are preferable to round end keyseats in respect to causing the least concentration of stress. However, round end keyseats are often used because of design and assembly requirements. Ends left by the milling cutter should not project into babbitted or bronze bushed bearing, but may project under the sleeve of any DODGE anti-friction bearing.

Shaft diameters obtained from the tables or chart allow for the use of keyseats.

Shaft Bearings - On ordinary line shafting, bearings are commonly spaced about eight feet centers. On large diameter shafts, the spacing may be somewhat greater.

Wheels and clutches should be located near bearings to avoid dangerous bending, deflection and vibration.

Bearings should be mounted on adequate supports so that accurate alignment may be maintained. Shaft misalignment may cause shaft or bearing failure.

Shaft Couplings - Where a rigid coupling is used, it is preferable to have a bearing fairly close. Where a cutoff coupling or a flexible coupling is used, locate bearings close to each end of the coupling.

Expansion of Shafting - Where changes in the length of the shaft due to changes in temperature are to be expected and the bearings are mounted on supporting structures other than steel, consideration must be given to expansion. For more detailed information see B16-20, headed: “Expansion of Shafting.”

Factors for Shafting Other Than Standard Shafting

When it is necessary to use other than standard shafting, multiply required diameter for standard shafting as found in the tables or chart by proper factor from Table 24 below.

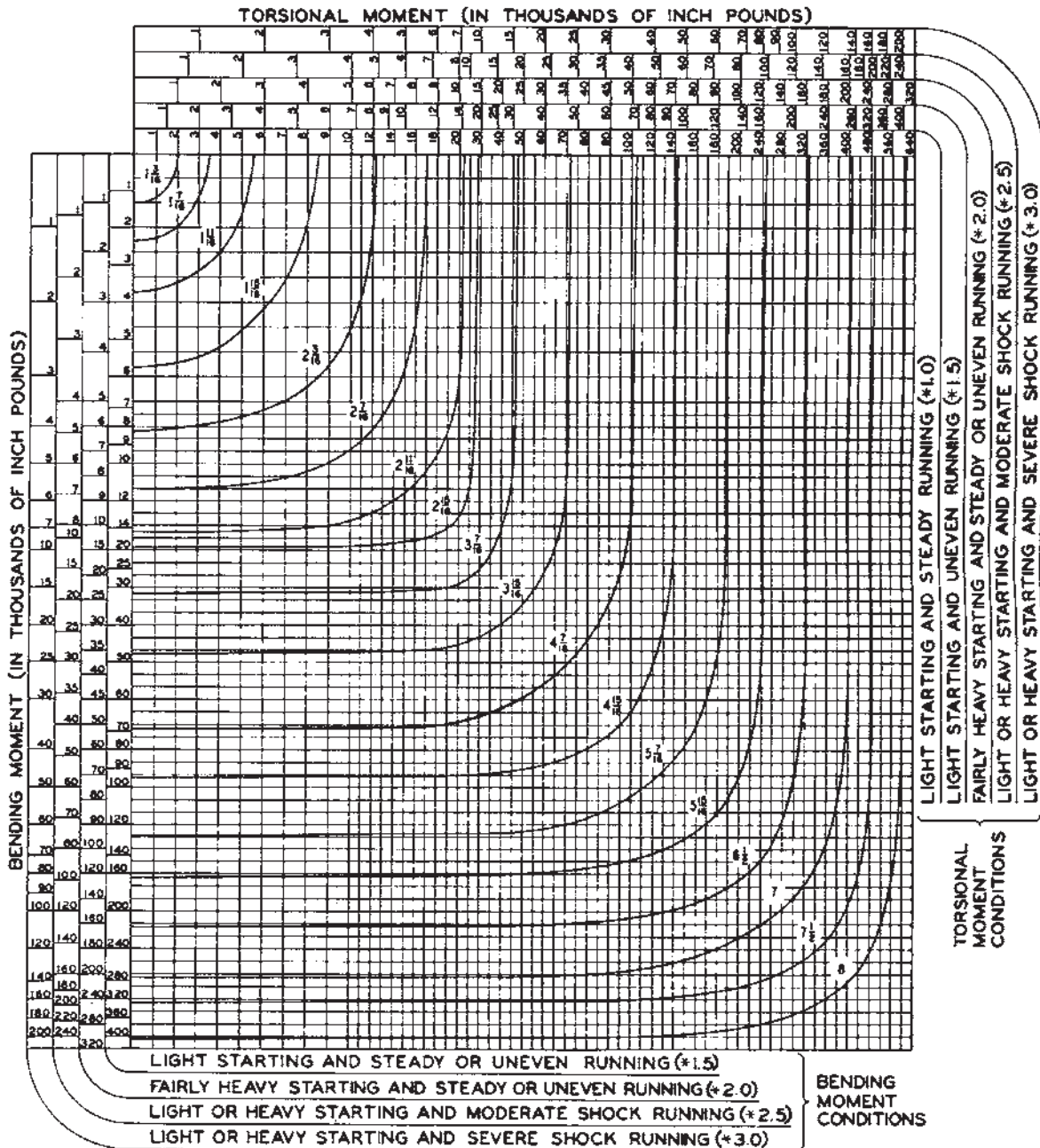
Standard keyseated shafting, using a safe shear stress of 6,000 PSI is the basis of shafting tables and chart. For safe shear stress of other materials, use 1/10 of nominal ultimate tensile strength. For example, use 8,000 for C1045 and 10,000 for 4140 keyseated shafting. When definite physical specifications are known the least of 13.5% of minimum ultimate tensile strength and 22.5% of minimum elastic limit in tension may be used for keyseated shafting; 18% and 30% respectively if not keyseated.

Caution - As the deflection of steel shafting depends upon the diameter and not upon the analysis of the steel, care should be exercised in the use of alloy shafting not to reduce the diameter unduly. Deflection should not be excessive and bearing capacities should be adequate. It is usually best to use standard shafting instead of a smaller diameter alloy shaft. The smaller alloy shaft may safely transmit the torque but often is undesirable in respect to deflection, vibration and bearing life

Table 24: Shear Stress Factors

Safe Shear Stress	Factor	Safe Shear Stress	Factor	Safe Shear Stress	Factor	Safe Shear Stress	Factor	Safe Shear Stress	Factor
500	2.289	3,000	1.260	5,500	1.029	9,000	.874	14,000	.754
1,000	1.817	3,500	1.197	6,000	1.000	10,000	.843	15,000	.737
1,500	1.587	4,000	1.145	6,500	.974	11,000	.817	16,000	.721
2,000	1.442	4,500	1.101	7,000	.950	12,000	.794	17,000	.707
2,500	1.339	5,000	1.063	8,000	.909	13,000	.773	18,000	.693

Combine Torsion and Bending of Standard Shaft (Based on a Safe Shear Stress of 6,000 PS for Keyseated Shafting)



Example: Engine extension shaft driving single cylinder compressor, 15,000 pound-inches torsional moment, 14,000 pound-inches bending moment. Because of the heavy shock running load conditions use scales designated "Light or Heavy Starting and Severe Shock Running". Project a line down from 15,000 torsional moment. Project a line to the right from 14,000 bending moment. The two lines intersect between 3-7/16 and 3-15/16 curves. Use 3-15/16 standard shafting.

Note: The above chart is based on ASME approved standard ASA-B17C-1927 withdrawn in 1954. If the latest shaft selection analysis is required refer to ANSI/ASME B106.1M-1985.

Note: If considering use of other shafting material refer to "Selection of Shaft Diameters" on page B16-18.

Eccentric Collar Ball Bearings
 Setscrew VSC Ball Bearing
 Eccentric SXV Collar Ball Bearing
 Take-Up Frames
 Engineering
 Part Number Index
 Keyword Index

Expansion of Shafting

Provision should be made to permit the free movement of shafting endwise due to temperature changes. One bearing should serve as an anchor bearing to locate the shaft endwise. All other bearings should permit the shaft to move freely endwise.

The anchor bearing is often located near an important wheel. On long shafts it should preferably be located near the center of the shaft to keep the expansion of the two ends to a minimum. If the anchor bearing is babbitted it should be fitted with collars. If it is an anti-friction bearing it should be of the non-expansion type, which is the designation of DODGE roller and ball bearings for use as anchor bearings.

All bearings on the shafting other than the anchor bearing should permit the shaft to move freely endwise. If babbitted there should be no thrust collars. If anti-friction these bearings should be of the expansion type.

Several shafts firmly fastened together expand as if one continuous shaft. An example of this is line shafting with flange couplings. If the expansion is considered excessive a long line shaft may be split into two or more sections, the sections being connected with expansion couplings.

Amount of Expansion to be provided for-

The amount of shaft expansion is given in Table 25 below. For example, with a 100°F temperature rise on a 150 ft. line shaft with the anchor bearing located 70 ft. from one end and 80 ft. from the other end the ends will move .529" and .605"

respectively away from the anchor bearing. The structure supporting the bearings may also expand depending on heat exposure. Several cases follow:

Case 1 - Bearings supported on steel structures, where the shaft and structure are exposed to the same temperatures, will expand at the same rate. Expansion allowance is usually not required. If the shaft is exposed to a higher temperature than the support, allowances should be made. For example, if the shaft temperature is expected to change 80°, and the temperature of the structure 60°, the resulting movement between shafting and support ends will be equivalent to a 20° change.

Case 2 - For bearings supported on wood, brick, or concrete walls, or on piers with foundations in the ground, the amount of expansion is usually considered negligible. Therefore, the full amount of shafting expansion as calculated in Table 25 below, may be accommodated.

Case 3 - Certain structural designs have built-in flexibility. Where this is the case, expansion type bearings are not necessary.

Case 4 - Short shafts with only two bearings are usually designed without compensation for expansion, if temperature variations are not excessive.

Advice on Expansion Problems-

DODGE power transmission engineers will gladly make recommendations concerning shaft expansion problems and the use of suitable bearings.

Table 25: Linear Expansion of Steel Shafting

Base on Expansion In Inches = 0.000063 x 12 x Length in Feet x Temp. Increase in Degrees Fahrenheit

Length (Feet)	Temperature Increase-Degrees F.					Length (Feet)	Temperature Increase-Degrees F.				
	20°	40°	60°	80°	100°		20°	40°	60°	80°	100°
1	.0015	.0030	.0045	.0060	.0075	40	.060	.121	.181	.242	.302
2	.0030	.0060	.0091	.0121	.0151	45	.068	.136	.204	.272	.340
3	.0045	.0091	.0136	.0181	.0227	50	.076	.151	.227	.302	.378
4	.0060	.0121	.0181	.0242	.0302	55	.083	.166	.249	.333	.416
5	.0076	.0151	.0227	.0302	.0378	60	.091	.181	.272	.363	.454
6	.0091	.0181	.0272	.0363	.0454	65	.098	.197	.295	.393	.491
7	.0106	.0212	.0318	.0423	.0529	70	.106	.212	.317	.423	.529
8	.0121	.0242	.0363	.0484	.0605	75	.113	.227	.340	.454	.567
9	.0136	.0272	.0408	.0544	.0680	80	.121	.242	.363	.484	.605
10	.0151	.0302	.0454	.0605	.0756	85	.129	.257	.386	.514	.643
12	.0181	.0363	.0544	.0726	.0907	90	.136	.272	.408	.544	.680
14	.0212	.0423	.0635	.0847	.1058	95	.144	.287	.431	.575	.718
16	.024	.048	.073	.097	.121	100	.151	.302	.454	.605	.756
18	.027	.054	.082	.109	.136	110	.166	.333	.499	.665	.832
20	.030	.060	.091	.121	.151	120	.181	.363	.544	.726	.907
25	.038	.076	.113	.151	.189	130	.197	.393	.590	.786	.983
30	.045	.091	.136	.181	.227	140	.212	.423	.635	.847	1.058
35	.053	.106	.158	.212	.265	150	.227	.454	.680	.907	1.134

ENGINEERING

Weights and Properties of Steel Shafting

Table 26: Weight of Round Steel Shafting

Shaft Size	Weight of Shafting for Various Lengths in feet																	Weight Per Inc.
	1	2	3	4	5	6	7	8	9	10	12	14	16	18	20	22	24	
3/4	1.50	3.00	4.50	6.00	7.50	9.00	10.50	12.00	13.50	15.00	18.00	21.00	24.00	27.00	30.00	33.00	36.00	.125
7/8	2.00	4.00	6.10	8.10	10.20	12.20	14.30	16.30	18.40	20.00	25.00	29.00	33.00	37.00	41.00	45.00	49.00	.170
*15/16	2.30	4.70	7.00	9.40	11.70	14.10	16.50	18.80	21.20	23.00	28.00	33.00	38.00	42.00	47.00	52.00	56.00	.195
1	2.70	5.30	8.00	10.60	13.30	16.00	18.60	21.30	24.00	27.00	32.00	37.00	43.00	48.00	53.00	59.00	64.00	.223
1-1/8	3.40	6.80	10.00	13.40	16.70	20.10	23.40	26.70	30.10	34.00	41.00	47.00	54.00	61.00	68.00	74.00	81.00	.281
*1-3/16	3.80	7.60	11.30	15.10	18.90	22.60	26.40	30.10	34.00	38.00	45.00	53.00	60.00	68.00	75.00	83.00	90.00	.314
1-1/4	4.20	8.30	12.50	16.70	20.80	25.00	29.20	33.30	37.50	42.00	50.00	58.00	67.00	75.00	83.00	92.00	100	.348
1-3/8	5.00	10.10	15.30	20.20	25.30	30.30	35.40	40.40	45.40	50.00	60.00	71.00	81.00	91.00	101	111	121	.420
*1-7/16	5.50	11.00	17.00	22.00	28.00	33.00	39.00	44.00	50.00	55.00	66.00	77.00	88.00	99.00	110	121	133	.460
1-1/2	6.00	12.00	18.00	24.00	30.00	36.00	42.00	48.00	54.00	60.00	72.00	84.00	96.00	108	120	132	144	.500
*1-11/16	7.60	15.00	23.00	30.00	38.00	46.00	53.00	61.00	68.00	76.00	91.00	107	122	137	152	167	183	.634
*1-15/16	10.00	20.00	30.00	40.00	50.00	60.00	70.00	80.00	90.00	100	120	140	161	181	201	221	241	.835
2	10.70	21.00	32.00	43.00	53.00	64.00	75.00	85.00	96.00	107	128	150	171	192	214	235	256	.890
*2-3/16	12.80	26.00	38.00	51.00	64.00	77.00	90.00	102	115	128	153	179	205	230	256	281	307	1.06
*2-7/16	15.90	32.00	48.00	63.00	79.00	95.00	111	127	143	159	190	222	254	286	317	349	381	1.32
2-1/2	16.70	34.00	50.00	67.00	83.00	100	117	134	150	167	200	234	267	301	334	367	401	1.39
*2-11/16	19.30	39.00	58.00	77.00	97.00	116	135	154	174	193	232	270	309	348	386	425	463	1.61
*2-15/16	23.00	46.00	69.00	92.00	115	138	161	184	208	231	277	323	369	415	461	507	553	1.92
*3-7/16	31.60	63.00	95.00	126	158	189	221	253	284	316	379	442	505	568	631	695	758	2.63
*3-15/16	41.40	83.00	124	166	207	248	290	331	373	414	497	580	662	745	828	911	994	3.45
*4-7/16	52.60	105	158	210	263	315	368	421	473	526	631	736	841	946	1052	1157	1262	4.38
*4-15/16	65.10	130	195	260	326	391	456	521	586	651	781	911	1041	1172	1302	1432	1562	5.42
*5-7/16	79.00	158	237	316	395	474	553	632	711	790	947	1105	1263	1421	1579	1737	1894	6.58
*6	96.00	192	288	384	481	577	673	769	865	961	1154	1346	1538	1730	1923	2115	2307	8.01

* **Recommended Diameters** These shaft diameters are recommended for use whenever possible as various transmission items such as couplings, collars, clutches, pulleys, etc., are carried in stock in these sizes, at least up to 3-15/16", in the principal cities throughout the United States.

Table 27: Weight and Properties of Round Steel Shafting

Shaft Size	Weight per Inch	Section Modulus		Moment of Inertia		Shaft Size	Weight per Inch	Section Modulus		Moment of Inertia	
		Bending	Torsion	Bending	Torsion			Bending	Torsion	Bending	Torsion
1/16	.00087	.000024	.000048	.000001	.000002	2-7/16	1.32	1.422	2.844	1.733	3.466
1/8	.0035	.000192	.000383	.000012	.000024	2-1/2	1.39	1.534	3.068	1.918	3.835
3/16	.0078	.000647	.001294	.000061	.000121	2-9/16	1.46	1.652	3.304	2.117	4.233
1/4	.0139	.001534	.003068	.000192	.000383	2-5/8	1.53	1.776	3.552	2.331	4.661
5/16	.0217	.002996	.005992	.000468	.000936	2-11/16	1.61	1.906	3.811	2.561	5.122
3/8	.0313	.005177	.010354	.000971	.001941	2-3/4	1.68	2.042	4.084	2.807	5.615
7/16	.0425	.008221	.016442	.001798	.003597	2-13/16	1.76	2.184	4.368	3.071	6.143
1/2	.0556	.0123	.0245	.0031	.0061	2-7/8	1.84	2.333	4.666	3.354	6.707
9/16	.0703	.0175	.0349	.0049	.0098	2-15/16	1.92	2.489	4.977	3.655	7.310
5/8	.0868	.0240	.0479	.0075	.0150	3	2.00	2.651	5.301	3.976	7.952
11/16	.1051	.0319	.0638	.0110	.0219	3-1/16	2.08	2.820	5.640	4.318	8.636
3/4	.125	.0414	.0828	.0155	.0311	3-1/8	2.17	2.996	5.992	4.681	9.363
13/16	.1467	.0527	.1053	.0214	.0428	3-3/16	2.26	3.179	6.359	5.067	10.13
7/8	.1701	.0658	.1315	.0288	.0575	3-1/4	2.35	3.370	6.740	5.477	10.95
15/16	.1954	.0809	.1618	.0379	.0758	3-5/16	2.44	3.568	7.137	5.910	11.82
1	.22	.0982	.1963	.0491	.0982	3-3/8	2.53	3.774	7.548	6.369	12.74
1-1/16	.25	.1178	.2355	.0626	.1251	3-7/16	2.63	3.988	7.976	6.854	13.71
1-1/8	.28	.1398	.2796	.0786	.1573	3-1/2	2.72	4.209	8.419	7.366	14.73
1-3/16	.31	.1644	.3288	.0976	.1952	3-9/16	2.82	4.439	8.878	7.907	15.81
1-1/4	.35	.1917	.3835	.1198	.2397	3-5/8	2.92	4.677	9.353	8.476	16.95
1-5/16	.38	.2220	.4439	.1457	.2913	3-11/16	3.02	4.923	9.845	9.076	18.15
1-3/8	.42	.2552	.5104	.1755	.3509	3-3/4	3.13	5.177	10.35	9.707	19.41
1-7/16	.46	.2916	.5832	.2096	.4192	3-13/16	3.23	5.440	10.88	10.37	20.74
1-1/2	.50	.3313	.6627	.2485	.4970	3-7/8	3.34	5.712	11.42	11.07	22.14
1-9/16	.54	.3745	.7490	.2926	.5852	3-15/16	3.45	5.993	11.99	11.80	23.60
1-5/8	.59	.4213	.8425	.3423	.6846	4	3.56	6.283	12.57	12.57	25.13
1-11/16	.63	.4718	.9435	.3981	.7961	4-1/16	3.67	6.582	13.16	13.37	26.74
1-3/4	.68	.5262	1.052	.4604	.9208	4-1/8	3.78	6.891	13.78	14.21	28.42
1-13/16	.73	.5846	1.169	.5298	1.060	4-3/16	3.90	7.209	14.42	15.09	30.19
1-7/8	.78	.6471	1.294	.6067	1.213	4-1/4	4.01	7.536	15.07	16.01	32.03
1-15/16	.83	.7140	1.428	.6917	1.384	4-5/16	4.13	7.874	15.75	16.98	33.96
2	.89	.7854	1.571	.7854	1.571	4-3/8	4.25	8.221	16.44	17.98	35.97
2-1/16	.94	.8614	1.723	.8883	1.777	4-7/16	4.38	8.579	17.16	19.03	38.07
2-1/8	1.00	.9421	1.884	1.001	2.002	4-1/2	4.50	8.946	17.89	20.13	40.26
2-3/16	1.06	1.028	2.055	1.124	2.248	4-9/16	4.63	9.324	18.65	21.27	42.54
2-1/4	1.13	1.118	2.237	1.258	2.516	4-5/8	4.75	9.713	19.43	22.46	44.92
2-5/16	1.19	1.214	2.428	1.404	2.808	4-11/16	4.88	10.11	20.22	23.70	47.40
2-3/8	1.25	1.315	2.630	1.562	3.124	4-3/4	5.01	10.52	21.04	24.99	49.98

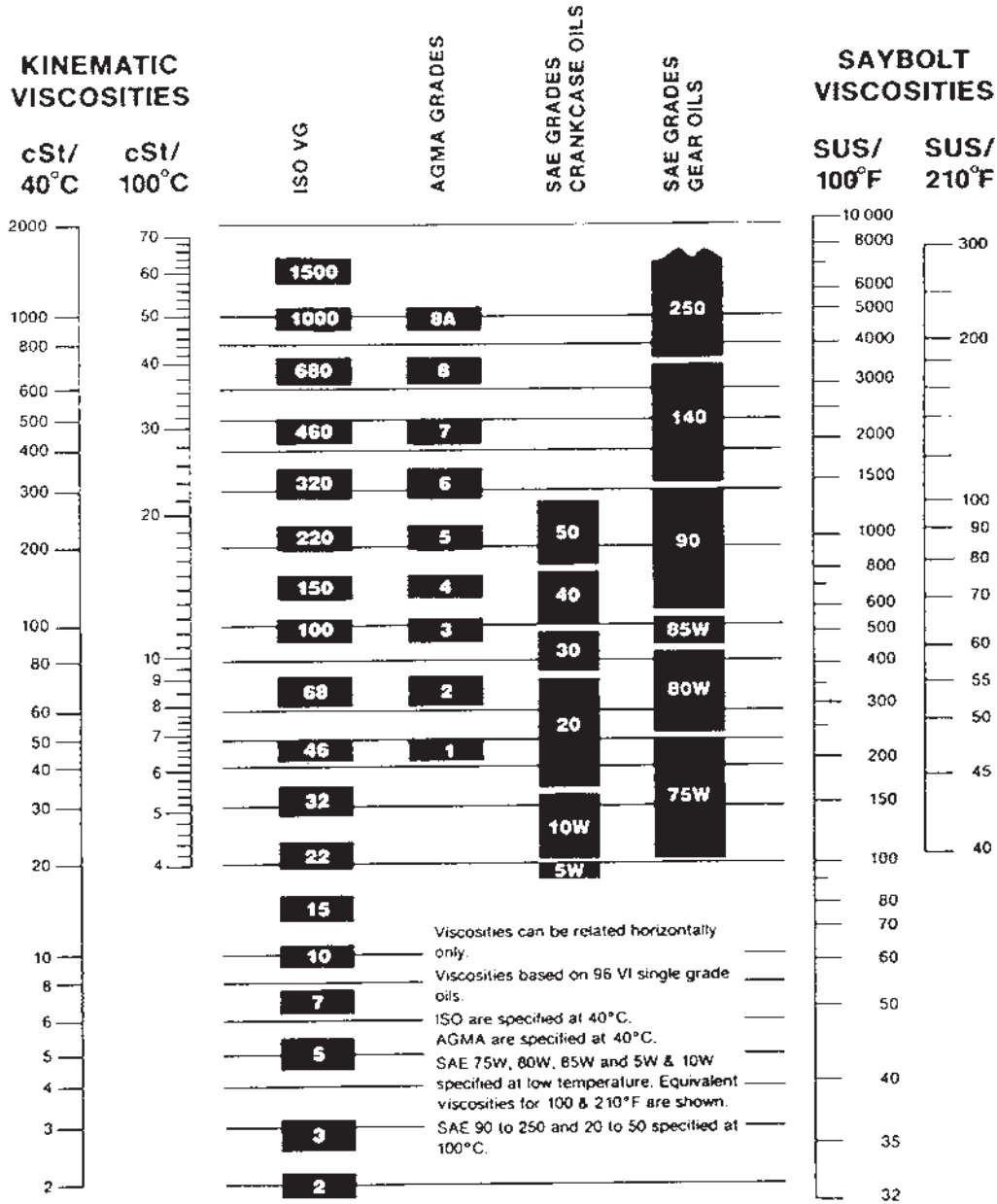
Weights and Properties of Steel Shafting (Continued)

Table 28: Weight and Properties of Round Steel Shafting

Shaft Size	Weight per Inch	Section Modulus		Moment of Inertia		Shaft Size	Weight per Inch	Section Modulus		Moment of Inertia	
		Bending	Torsion	Bending	Torsion			Bending	Torsion	Bending	Torsion
4-13/16	5.15	10.94	21.88	26.33	52.66	13-1/2	40.50	241.50	483.10	1630	3261
4-7/8	5.28	11.37	22.75	27.72	55.45	13-3/4	42.00	255.20	510.40	1755	3509
4-15/16	5.42	11.82	23.63	29.17	58.35	14	43.60	269.40	538.80	1886	3771
5	5.56	12.27	24.54	30.68	61.36	14-1/4	45.10	284.10	568.20	2024	4048
5-1/16	5.70	12.74	25.48	32.24	64.49	14-1/2	46.70	299.30	598.60	2170	4340
5-1/8	5.84	13.22	26.43	33.86	67.73	14-3/4	48.40	315.00	630.10	2324	4647
5-3/16	5.98	13.70	27.41	35.55	71.09	15	50.00	331.30	662.70	2485	4970
5-1/4	6.13	14.21	28.41	37.29	74.58	15-1/4	51.70	348.20	696.40	2655	5310
5-5/16	6.27	14.72	29.44	39.10	78.20	15-1/2	53.40	365.60	731.20	2833	5667
5-3/8	6.42	15.25	30.49	40.97	81.94	15-3/4	55.10	383.60	767.10	3021	6041
5-7/16	6.58	15.78	31.57	42.91	85.82	16	56.90	402.10	804.20	3217	6434
5-1/2	6.72	16.33	32.67	44.92	89.84	16-1/4	58.70	421.30	842.50	3422	6846
5-9/16	6.88	16.90	33.79	46.99	93.99	16-1/2	60.50	441.00	882.00	3638	7277
5-5/8	7.03	17.47	34.95	49.14	98.29	16-3/4	62.40	461.40	922.70	3864	7728
5-11/16	7.19	18.06	36.12	51.36	102.70	17	64.20	482.30	964.70	4100	8200
5-3/4	7.35	18.66	37.33	53.66	107.30	17-1/4	66.10	503.90	1008	4346	8693
5-13/16	7.51	19.28	38.56	56.03	112.10	17-1/2	68.10	526.20	1052	4604	9208
5-7/8	7.67	19.91	39.82	58.48	117.00	17-3/4	70.00	549.10	1098	4873	9745
5-15/16	7.84	20.55	41.10	61.01	122.00	18	72.00	572.60	1145	5153	10306
6	8.00	21.21	42.41	63.62	127.20	18-1/4	74.00	596.70	1193	5445	10891
6-1/16	8.17	21.88	43.75	66.31	132.60	18-1/2	76.10	621.60	1243	5750	11500
6-1/8	8.34	22.56	45.12	69.09	138.20	18-3/4	78.10	647.10	1294	6067	12134
6-3/16	8.51	23.26	46.51	71.95	143.90	19	80.20	673.40	1347	6397	12794
6-1/4	8.68	23.97	47.94	74.90	149.80	19-1/4	82.40	700.30	1401	6741	13481
6-5/16	8.86	24.69	49.39	77.94	155.90	19-1/2	84.50	728.00	1456	7098	14195
6-3/8	9.03	25.44	50.87	81.08	162.20	19-3/4	86.70	756.30	1513	7469	14937
6-7/16	9.21	26.19	52.38	84.30	168.60	20	88.90	785.40	1571	7854	15708
6-1/2	9.39	26.96	53.92	87.62	175.20	20-1/4	91.10	815.20	1630	8254	16508
6-5/8	9.76	28.55	57.09	94.56	189.10	20-1/2	93.40	845.80	1692	8669	17339
6-3/4	10.10	30.19	60.39	101.90	203.80	20-3/4	95.70	877.10	1754	9100	18200
6-7/8	10.50	31.90	63.80	109.70	219.30	21	98.00	909.20	1818	9547	19093
7	10.90	33.67	67.35	117.90	235.70	21-1/4	100.40	942.10	1884	10009	20019
7-1/8	11.30	35.51	71.02	126.50	253.00	21-1/2	102.70	975.70	1951	10489	20978
7-1/4	11.70	37.41	74.82	135.60	271.20	21-3/4	105.10	1010	2020	10985	21970
7-3/8	12.10	39.38	78.76	145.20	290.40	22	107.60	1045	2091	11499	22998
7-1/2	12.50	41.42	82.84	155.30	310.60	22-1/4	110.00	1081	2163	12031	24061
7-5/8	12.90	43.52	87.05	165.90	331.90	22-1/2	112.50	1118	2237	12581	25161
7-3/4	13.30	45.70	91.40	177.10	354.20	22-3/4	115.00	1156	2312	13149	26298
7-7/8	13.80	47.95	95.89	188.80	377.60	23	117.60	1194	2389	13737	27473
8	14.30	50.27	100.50	201.10	402.10	23-1/4	120.10	1234	2468	14344	28687
8-1/8	14.70	52.66	105.30	213.90	427.90	23-1/2	122.70	1274	2548	14971	29941
8-1/4	15.10	55.13	110.30	227.40	454.80	23-3/4	125.40	1315	2630	15618	31236
8-3/8	15.60	57.67	115.30	241.50	483.00	24	128.00	1357	2714	16286	32572
8-1/2	16.10	60.29	120.60	256.20	512.50	24-1/4	130.70	1400	2800	16975	33951
8-5/8	16.50	62.99	126.00	271.60	543.30	24-1/2	133.40	1444	2888	17686	35372
8-3/4	17.00	65.77	131.60	287.70	575.50	24-1/4	136.20	1488	2977	18419	36838
8-7/8	17.50	68.63	137.30	304.50	609.10	25	138.90	1534	3068	19175	38350
9	18.00	71.57	143.10	322.10	644.10	25-1/4	141.70	1580	3161	19954	39907
9-1/8	18.50	74.59	149.20	340.30	680.70	25-1/2	144.50	1628	3256	20755	41511
9-1/4	19.00	77.70	155.40	359.40	718.70	25-3/4	147.40	1676	3352	21581	43163
9-3/8	19.50	80.89	161.80	379.20	758.40	26	150.30	1726	3451	22432	44864
9-1/2	20.10	84.17	168.30	399.80	799.60	26-1/4	153.20	1776	3552	23307	46614
9-5/8	20.60	87.54	175.10	421.30	842.60	26-1/2	156.10	1827	3654	24208	48415
9-3/4	21.10	90.99	182.00	443.60	887.20	26-3/4	159.00	1879	3758	25134	50268
9-7/8	21.70	94.54	189.10	466.80	933.60	27	162.00	1932	3865	26087	52174
10	22.20	98.17	196.30	490.90	981.70	27-1/2	168.10	2042	4083	28074	56148
10-1/4	23.40	105.72	211.40	541.80	1084	28	174.30	2155	4310	30172	60344
10-1/2	24.50	113.65	227.30	596.70	1193	28-1/2	180.50	2273	4545	32385	64771
10-3/4	25.70	121.96	243.90	655.50	1311	29	186.90	2394	4789	34719	69437
11	26.90	130.67	261.30	718.70	1437	29-1/2	193.40	2520	5041	37176	74351
11-1/4	28.10	139.78	279.60	786.30	1573	30	200.00	2651	5301	39761	79522
11-1/2	29.40	149.31	298.60	858.50	1717	30-1/2	206.80	2785	5571	42479	84957
11-3/4	30.70	159.26	318.50	935.70	1871	31	213.60	2925	5849	45333	90666
12	32.00	169.65	339.30	1018	2036	31-1/2	220.50	3069	6137	48329	96659
12-1/4	33.40	180.47	360.90	1105	2211	32	227.60	3217	6434	51472	102944
12-1/2	34.70	191.75	383.50	1198	2397	32-1/2	234.80	3370	6740	54765	109530
12-3/4	36.10	203.48	407.00	1297	2594	33	242.10	3528	7056	58214	116428
13	37.60	215.69	431.40	1402	2804	34	256.90	3859	7717	65597	131194
13-1/4	39.00	228.37	456.70	1513	3026	35	272.30	4209	8418	73662	147324

Viscosity Classification Equivalents

OIL VISCOSITY EQUIVALENCY CHART



ISO VISCOSITY CLASSIFICATION SYSTEM

All industrial oils are graded according to the ISO Viscosity Classification System, approved by the International Standards Organizations (ISO). Each ISO viscosity grade number corresponds to the mid-point of viscosity range expressed in centistokes (cSt) at 40°C. For example, a lubricant with an ISO grade of 32 has a viscosity within the range of 28.80-35.2, the midpoint of which is 32.

Rule-of-Thumb: The comparable ISO grade of a competitive product whose viscosity in SUS at 100°F is known can be determined by using the following conversion formula:

$$\text{SUS @ 100° F} \div 5 = \text{cSt @ 40° C}$$

English Standard Measures

Long Measure

1 mile = 1760 yards = 5280 feet.
 1 yard = 3 feet = 36 inches.
 1 foot = 12 inches.

Surveyor's Measure

1 mile = 8 furlongs = 80 chains.
 1 furlong = 10 chains = 220 yards.
 1 chain = 4 rods = 22 yards = 66 feet = 100 links.
 1 link = 7.92 inches.

Square Measure

1 square mile = 640 acres = 6400 square chains.
 1 acre = 10 square chains = 4840 square yards = 43,560 square feet.
 1 square chain = 16 square rods = 484 square yards = 4356 square feet.
 1 square rod = 30.25 square yards = 272.25 square feet = 625 square links.
 1 square yard = 9 square feet.
 1 square foot = 144 square inches.
 An acre is equal to a square, the side of which is 208.7 feet.

Dry Measure

1 bushel (U.S. or Winchester struck bushel) = 1.2445 cubic foot = 2150.42 cubic inches.
 1 bushel = 4 pecks = 32 quarts = 64 pints.
 1 peck = 8 quarts = 16 pints.
 1 quart = 2 pints.
 1 heaped bushel = 1 1/4 struck bushel.
 1 cubic foot = 0.8036 struck bushel.
 1 British Imperial bushel = 8 Imperial gallons = 1.2837 cubic foot = 2218.19 cubic inches.

Liquid Measure

1 U.S. gallon = 0.1337 cubic foot = 231 cubic inches = 4 quarts = 8 pints.
 1 quart = 2 pints = 8 gills.
 1 pint = 4 gills.
 1 British Imperial gallon = 1.2003 U.S. gallon = 277.27 cubic inches.
 1 cubic foot = 7.48 U.S. gallons.

Circular and Angular Measure

60 seconds (") = 1 minute (')
 60 minutes = 1 degree (-)
 360 degrees = 1 circumference (C)
 57.3 degrees = 1 radian
 2 π radians = 1 circumference (C)

Specific Gravity

The specific gravity of a substance is its weight as compared with the weight of an equal bulk of pure water.
 For making specific gravity determinations the temperature of the water is usually taken at 62° F. when 1 cubic foot of water weighs 62.355 lbs. Water is at its greatest density at 39.20° F. or 4° Centigrade.

Temperature

The following equation will be found convenient for transforming temperature from one system to another:
 Let F = degrees Fahrenheit; C = degrees Centigrade; R = degrees Reamur.

$$F - 32 = \frac{C}{9} \times \frac{5}{4}$$

$$180 \quad 100 \quad 80$$

Avoirdupois or Commercial Weight

1 gross or long ton = 2240 pounds.
 1 net or short ton = 2000 pounds.
 1 pound = 16 ounces = 7000 grains.
 1 ounce = 16 drams = 437.5 grains.

Measures of Pressure

1 pound per square inch = 144 pounds per square foot = 0.068 atmosphere = 2.042 inches of mercury at 62 degrees F. = 27.7 inches of water at 62 degrees F. = 2.31 feet of water at 62 degrees F.
 1 atmosphere = 30 inches of mercury at 62 degrees F. = 14.7 pounds per square inch = 2116.3 pounds per square foot = 33.95 feet of water at 62 degrees F.
 1 foot of water at 62 degrees F. = 62.355 pounds per square foot = 0.433 pound per square inch.
 1 inch of mercury at 62 degrees F. = 1.132 foot of water = 13.58 inches of water = 0.491 pound per square inch.
 Column of water 12 in. high, 1 in. dia. = .341 lbs.

Cubic Measure

1 cubic yard = 27 cubic feet.
 1 cubic foot = 1728 cubic inches.
 The following measures are also used for wood and masonry:
 1 cord of wood = 4 X 4 X 8 feet = 128 cubic feet.
 1 perch of masonry = 16-1/2 X 1-1/2 X 1 foot = 24-3/4 cubic feet.

Shipping Measure

For measuring entire internal capacity of a vessel: 1 register ton = 100 cubic feet.
 For measurement of cargo:
 1 U.S. shipping ton = 40 cubic feet = 32.143 U.S. bushels = 31.16 Imperial bushels.
 British shipping ton = 42 cubic feet = 33.75 U.S. bushels = 32.72 Imperial bushels.

Troy Weight, Used for Weighing Gold and Silver

1 pound = 12 ounces = 5760 grains.
 1 ounce = 20 pennyweights = 480 grains.
 1 pennyweight = 24 grains.
 1 carat (used in weighing diamonds) = 3.086 grains.
 1 grain Troy = 1 grain avoirdupois = 1 grain apothecaries' weight.

Measure Used for Diameters and Areas of Electric Wires

1 circular inch = area of circle 1 inch in diameter = 0.7854 square inch.
 1 circular inch = 1,000,000 circular mils.
 1 square inch = 1.2732 circular inch = 1,273,239 circular mils.
 A circular mil is the area of a circle 0.001 inch in diameter.

Board Measure

One foot board measure is a piece of wood 12 inches square by 1 inch thick, or 144 cubic inches. 1 cubic foot therefore equals 12 feet board measure



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TABLE 29: Decimal and Millimeter Equivalents of Fractions

Inches		Milli- meters	Inches		Milli- meters	Inches		Milli- meters		
Fractions	Decimals		Fractions	Decimals		Fractions	Decimals			
1/64		.015625	.397							
	1/32	.03125	.794	23/64	11/32	.34375	8.7319	11/16	.6875	17.463
3/64		.046875	1.191		3/8	.359375	9.128	45/64	.703125	17.859
	1/16	.0625	1.588	25/64		.375	9.525	23/32	.71875	18.256
5/64		.078125	1.984		13/32	.390625	9.922	47/64	.734375	18.653
	3/32	.09375	2.381	27/64		.40625	10.319	3/4	.750	19.050
7/64		.109375	2.778		7/16	4.21875	10.716	49/64	.765625	19.447
	1/8	.125	3.175	29/64		4.375	11.113	25/32	.78125	19.844
9/64		.140625	3.582		15/32	4.53125	11.509	51/64	.796875	20.241
	5/32	.15625	3.969	31/64		.46875	11.906	13/16	.8125	20.638
11/64		.171875	4.366		1/2	.48376	12.303	53/64	.828125	21.034
	3/16	.1875	4.763	33/64		.500	12.700	27/32	.84375	21.431
13/64		.203125	5.159		17/32	.515625	13.097	55/64	.859375	21.828
	7/32	.21875	5.556	35/64		.53125	13.494	7/8	.875	22.225
15/64		.234375	5.953		9/16	.546875	13.891	57/64	.890625	22.622
	1/41	.250	6.350	37/64		.5625	14.288	29/32	.90524	23.019
7/64		.265625	6.747		19/32	.578125	14.684	59/64	.921875	23.416
	9/32	.28125	7.144	39/64		.59375	14.081	15/16	.9375	23.813
19/64		.296875	7.541		5/8	.609375	15.478	61/64	.953125	24.209
	5/16	.3125	7.938	41/64		.625	15.875	31/32	.96875	24.606
21/64		.328125	8.334		21/32	.60625	16.272	63/64	.984375	25.003
				43/64		.65625	16.669	1	1.000	25.400
						.671875	17.066			

Eccentric Collar Ball Bearings

Setscrew WSC Ball Bearing

Eccentric SXV Collar Ball Bearing

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Table 30: Millimeter-Inch Equivalents: 1" = 25.4mm (.03937" = 1mm)

Millimeter	Decimal	Millimeter	Decimal	Millimeter	Decimal	Millimeter	Decimal	Millimeter	Decimal
1	.03937	52	2.04724	103	4.05511	154	6.06299	205	8.07086
2	.07874	53	2.08661	104	4.09448	155	6.10236	206	8.11023
3	.11811	54	2.12598	105	4.13385	156	6.14173	207	8.14960
4	.15748	55	2.16535	106	4.17322	157	6.18110	208	8.18897
5	.19685	56	2.20472	107	4.21259	158	6.22047	209	8.22834
6	.23622	57	2.24409	108	4.25196	159	6.25984	210	8.26771
7	.27559	58	2.28346	109	4.29133	160	6.29921	211	8.30708
8	.31496	59	2.32283	110	4.33070	161	6.33858	212	8.34645
9	.35433	60	2.36220	111	4.37007	162	6.37795	213	8.38582
10	.39370	61	2.40157	112	4.40944	163	6.41732	214	8.42519
11	.43307	62	2.44094	113	4.44881	164	6.45669	215	8.46456
12	.47244	63	2.48031	114	4.48818	165	6.49606	216	8.50393
13	.51181	64	2.51968	115	4.52755	166	6.53543	217	8.54330
14	.55118	65	2.55905	116	4.56692	167	6.57480	218	8.58267
15	.59055	66	2.59842	117	4.60629	168	6.61417	219	8.62204
16	.62992	67	2.63779	118	4.64566	169	6.65354	220	8.66141
17	.66929	68	2.67716	119	4.68503	170	6.69291	221	8.70078
18	.70866	69	2.71653	120	4.72440	171	6.73228	222	8.74015
19	.74803	70	2.75590	121	4.76378	172	6.77165	223	8.77952
20	.78740	71	2.79527	122	4.80315	173	6.81102	224	8.81889
21	.82677	72	2.83464	123	4.84252	174	.685039	225	8.85826
22	.86614	73	2.87401	124	4.88189	175	6.88976	226	8.897.63
23	.90551	74	2.91338	125	4.92126	176	6.92913	227	8.93700
24	.94488	75	2.95275	126	4.96063	177	.696850	228	8.97637
25	.98425	76	2.99212	127	5.00000	178	7.00787	229	9.01574
26	1.02362	77	3.03149	128	5.03937	179	7.04724	230	9.05511
27	1.06299	78	3.07086	129	5.07875	180	7.08661	231	9.09448
28	1.10236	79	3.11023	130	5.11811	181	7.12598	232	9.13385
29	1.14173	80	3.14960	131	5.15749	182	7.16535	233	9.17322
30	1.18110	81	3.18897	132	5.19685	183	7.20472	234	9.21259
31	1.22047	82	3.22834	133	5.23622	184	7.24409	235	9.25196
32	1.25984	83	3.26771	134	5.27559	185	7.28346	236	9.29133
33	1.29921	84	.303708	135	5.31496	186	7.32283	237	9.33070
34	1.33858	85	3.34645	136	5.35433	187	7.36220	238	9.37007
35	1.37795	86	3.38582	137	5.39370	188	7.40157	239	9.40944
36	1.41732	87	.342519	138	.543307	189	7.44094	240	9.44881
37	1.45669	88	3.46456	139	.547244	190	7.48031	241	9.48818
38	1.49606	89	3.50393	140	5.51181	191	7.51968	242	9.52755
39	1.53543	90	3.54330	141	5.55118	192	7.55905	243	9.56692
40	1.57480	91	.358267	142	5.59055	193	7.59842	244	9.60629
41	1.61417	92	3.62204	143	5.62992	194	7.63779	245	9.64566
42	1.65354	93	3.66141	144	5.66929	195	7.67716	246	9.68503
43	1.69291	94	3.70078	145	5.70866	196	7.71653	247	9.72440
44	1.73228	95	3.74015	146	5.748.4	197	7.75590	248	9.76378
45	1.77165	96	3.77952	147	5.78740	198	7.79527	249	9.80315
46	1.81102	97	3.81899	148	5.82677	199	7.83464	250	9.84252
47	1.85039	98	3.85826	149	5.86614	200	7.87401	251	9.88189
48	1.88976	99	3.89763	150	5.90551	201	7.91338	252	9.92126
49	1.92913	100	3.93710	151	5.94488	202	7.95275	253	9.96063
50	1.96850	101	3.97637	152	5.98425	203	7.99221	254	10.00000
51	2.00787	102	4.01574	153	6.02362	204	8.03149	-	-

Eccentric Collar Ball Bearing

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Metric System of Measurements

Measures of Length

10	millimeters (mm.)	=	1 centimeter (cm.)
10	centimeters	=	1 decimeter (dm.)
10	decimeters	=	1 meter (m.)
1000	meter	=	1 kilometer (km.)

Measure of Weight

10	milligrams (mg.)	=	1 centigram (cg.)
10	centigrams	=	1 decigram (dg.)
10	decigrams	=	1 gram (g.)
10	grams	=	1 decagram (Dg.)
10	decagrams	=	1 hectogram (Hg.)
10	hectograms	=	1 Kilogram (Kg.)
1000	kilograms	=	1 (metric) ton (T.)

Surveyor's Square Measure

100	square meters (m.2)	=	1 are (ar.)
100	acres	=	1 hectare (har.)
100	hectares	=	1 sq. kilometer (Km.2)

Square Measure

100	sq. millimeters (mm.2)	=	1 sq. centimeter (cm.2)
100	sq. centimeters	=	1 sq. decimeter (dm.2)
100	sq. decimeters	=	1 sq. meter (m.2)

Cubic Measure

1000	cu. millimeters (mm.3)	=	1 cu. centimeter (cm.3)
1000	cu. centimeters	=	1 cu. decimeter (dm.3)
1000	cu. decimeters	=	1 cu. meter (m.3)

Dry and Liquid Measure

10	milliliters (ml.)	=	1 centiliter (cl.)
10	centiliters	=	1 deciliter (dl.)
10	deciliters	=	1 liter (l.)
100	liters	=	1 hectoliter (hl.)

1 liter = 1 cubic decimeter = the volume of 1 kilogram of pure water at a temperature of 39.2 degrees F.

Metric System of Measurements (Continued)

Length Conversion Constants for Metric and U.S. Units

Millimeters X.039370 = inches.
 Meters x 39.370 = inches.
 Meters X 3.2808 = feet.
 Meters X 1.09361 = yards.
 Kilometers X 3,280.8 = feet.
 Kilometers X.62137 = Statute Miles.
 Kilometers x.53959 = Nautical Miles.

Inches X 25.4001 = millimeters.
 Inches X.0254 = meters.
 Feet x.30480 = meters.
 Yards X.91440 = meters.
 Feet x.0003048 = kilometers.
 Statute Miles X 1.60935 = kilometers.
 Nautical Miles x 1.85325 = kilometers.

Weight Conversion Constants for Metric and U.S. Units

Grams X 981 = dynes.
 Grams X 15.432 = grains.
 Grams X.03527 = ounces (Avd.).
 Grams x.033818 = fluid ounces (water).
 Kilograms X 35.27 = ounces (Avd.).
 Kilograms X 2.20462 = pounds (Avd.).
 Metric Tons (1000 Kg.) X 1.10231 = Net Ton (2000 lbs.).
 Metric Tons (1000 Kg.) X.98421 = Gross Ton (2240 lbs.).

Dynes X.0010193 = grams.
 Grains X.0648 = grams.
 Ounces (Avd.) X 28.35 = grams.
 Fluid Ounces (Water) X 29.57 = grams.
 Ounces (Avd.) X.02835 = kilograms.
 Pounds (Avd.) X.45359 = kilograms.
 Net Ton (2000 lbs.) X.90719 = Metric Tons (1000 Kg.).
 Gross Ton (2240 lbs.) X 1.01605 = Metric Tons (1000 Kg.).

Area Conversion Constants for Metric and U.S. Units

Square Millimeters X.00155 = square inches.
 Square centimeters X.155 = square inches.
 Square Meters X 10.76387 = square feet.
 Square Meters X 1.19599 = square yards.
 Hectares X 2.47104 = acres.
 Square Kilometers X 247.104 = acres.
 Square Kilometers X.3861 = square miles.

Square Inches X 645.163 = square millimeters.
 Square Inches x 6.45163 = square centimeters.
 Square Feet x.0929 = square meters.
 Square Yards X.83613 = square meters.
 Acres X.40469 = hectares.
 Acres X.0040469 = square kilometers.
 Square Miles X 2.5899 = square kilometers.

Volume Conversion Constants for Metric and U.S. Units

Cubic centimeters X.033818 = fluid ounces.
 Cubic centimeters X.061023 = cubic inches.
 Cubic centimeters X.271 = fluid drams.
 Liters X 61.023 = cubic inches.
 Liters X 1.05668 = quarts.
 Liters X .26417 = gallons.
 Liters X.035317 = cubic feet.
 Hectoliters X 26.417 = gallons.
 Hectoliters X 3.5317 = cubic feet.
 Hectoliters X 2.83794 = bushel (2150.42 cu. in.).
 Hectoliters X.1308 = cubic yards.
 Cubic Meters x 264.17 = gallons.
 Cubic Meters x 35.317 = cubic feet.
 Cubic Meters X 1.308 = cubic yards.

Fluid Ounces X 29.57 = cubic centimeters.
 Cubic Inches X 16.387 = cubic centimeters.
 Fluid Drams x 3.69 = cubic centimeters.
 Cubic Inches X.016387 = liters.
 Quarts x.94636 = liters.
 Gallons x 3.78543 = liters.
 Cubic Feet x 28.316 = liters.
 Gallons x.0378543 = hectoliters.
 Cubic Feet x.28316 = hectoliters.
 Bushels (2150.42 cu. in.) X.352379 = hectoliters.
 Cubic Yards x 7.645 = hectoliters.
 Gallons x.00378543 = cubic meters.
 Cubic Feet x.028316 = cubic meters.
 Cubic Yards x.7645 = cubic meters.

Power and Heat Conversion Constants for Metric and U.S. Units

Calorie x 0.003968 = B.T.U.
 Joules X.7373 = pound-feet.
 Newton-Meters X 8.851 = pound-inches
 Cheval Vapeur X.9863 = Horsepower.
 Kilowatts X 1.34 = Horsepower.
 Kilowatt Hours X 3415 = B.T.U.
 (Degrees Cent. X 1.8) +32 = degrees Fahr.
 (Degrees Reamur X 2.25) + 32 = degrees Fahr.

B.T.U. X 252 = calories.
 Pound-Feet X 1.3563 = joules.
 Pound-inches X.11298 = Newton-meters.
 Horsepower X 1.014 = Cheval Vapeur.
 Horsepower X.746 = kilowatts.
 B.T.U. X.00029282 = kilowatt hours.
 (Degrees Fahr. - 32) x.555 = degrees Cent.
 (Degrees Fahr. - 32) x.444 = degrees Reamur.

COMMON CONVERSION FACTORS USEFUL IN MECHANICAL POWER TRANSMISSION

Symbols and Abbreviations Used in Conversion Factors

Symbols and abbreviations found in this section are those currently used in many texts and product publications. Considerable effort is underway to standardize on abbreviations for metric and English units of measurement. Recently, ASTM (American Society for Testing and Materials) and IEEE (Institute of Electrical and Electronic Engineers) published a standard practice on the metric system. † This publication consolidates a great deal of the current thinking and provides a system of abbreviations and symbols that differ somewhat from those used here.

This Handbook has retained use of familiar abbreviations consistent with existing product and trade literature rather than the abbreviations found in current publications of technical and scientific societies.

Prefixes Used in the Metric System

Common prefixes and symbols used in the metric system are listed below. An example of use is 1000 meters is equivalent to 1 kilometer, and 1/1000 of one meter is equivalent to 1 millimeter.

Prefix	Symbol	Multiplication Factor-Decimal and Power of 10
exa	E	1,000,000,000,000,000,000 or 10^{18} or one quintillion
peta	P	1,000,000,000,000,000 or 10^{15} or one quadrillion
tera	T	1,000,000,000,000 or 10^{12} or one trillion
giga	G	1,000,000,000 or 10^9 or one billion
mega	M	1,000,000 or 10^6 or one million
kilo	k	1,000 or 10^3 or one thousand
*hecto	h	100 or 10^2 or one hundred
*deka	da	10 or 10^1 or ten
**deci	d	0.1 or 10^{-1} or one tenth
**centi	c	0.01 or 10^{-2} or one hundredth
mill	m	0.001 or 10^{-3} or one thousandth
micro	μ	0.000,001 or 10^{-6} or one millionth
nano	n	0.000,000,001 or 10^{-9} or one billionth
pico	p	0.000,000,000,001 or 10^{-12} or one trillionth
femto	f	0.000,000,000,000,001 or 10^{-15} or one quadrillionth
atto	a	0.000,000,000,000,000,001 or 10^{-18} or one quintillionth
* Not commonly used.		
** Not commonly used except for special situations.		
The centimeter as a unit of length is in common use.		
The decibel is a unit in both electrical and acoustical work.		

† ASTM/IEEE Standard Metric Practice, ASTM E 380-75, IEEE Std. 268-1976.
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Symbol or Abbreviation	Term
atm	atmosphere
avdp	avoirdupois
bbl	barrels
bu	bushels
C	degrees Centigrade or Celsius
cc	cubic centimeters
cfm	cubic feet per minute
cfs	cubic feet per second
cm	centimeter
cu	cubic
deg	degrees
F	degrees Fahrenheit
fps	feet per second
ft	feet
ft-lb	foot-pounds (work or energy)
ft per sec	feet per second (alternate)
ft per sec ²	feet per second per second
g	acceleration due to gravity
g	grams
gal	gallons
gpm	gallons per minute
hp	horsepower
hr	hour
in	inches
in-lb	inch-pounds (work or energy)
K	degrees Kelvin
kg	kilograms
km	kilometers
kn	knots
kW	kilowatts

Symbol or Abbreviation	Term
l	liters
lb	pounds
lb-ft	pound-feet (torque)
m	meters
m per sec ²	meters per second per second
mi	miles
mm	millimeters
mph	miles per hour
MGD	millions of gallons per day
N	Newtons
oz	ounces
oz-in	ounce-inches (torque)
Pa	Pascals
psi	pounds per square inch
psia or psig	pounds per square inch "absolute" or gauge
pt	pint
qt	quart
R	degrees Rankine (Fahrenheit, absolute)
rad	radians
rev	revolutions
rpm	revolutions per minute
sec	seconds
sq	square
std	standard
temp	temperature
wt	weight
yd	yard
yr	year

Rounding of Numbers

A minimum of four significant figures are used in conversion factors presented here. Where the conversion factor is exact (for example, 1 foot contains 12 inches), decimal fractions are not necessary. Also, where large whole numbers are used (for example, 1 square kilometer contains 1195990 square yards), decimal fractions are not used unless justified by the accuracy of ordinary computations.

1195990	(sq yd in a sq km)
4389.12	(cc in a cu ft)
448.86	(gpm in a liter per sec)
14.70	(psi in an atmosphere)
0.4331	(psi in a ft of water)
0.0625	(lb-in in an oz-in)

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VELOCITY

centimeters per second (cm per sec)	feet per second (fps or ft per sec)	0.3281
feet per second (fps)	centimeters per second (cm per sec)	30.48
	meters per second (m per sec)	0.3048
	kilometers per hour (km per hr)	1.097
	miles per hour (mph)	0.6818
kilometers per hour (km per hr)	knots (kn)	0.5396
	feet per second (fps)	1.467
	kilometers per hour (km per hr)	1.609
	feet per minute (ft per min.)	88
knots (kn)	miles per hour (mph)	1.152
	kilometers per hour (km per hr)	1.853
radians per second (rad per sec)	revolutions per minute (rpm)	9.55
	degrees per minute (deg per min.)	3437.7
revolutions per minute (rpm)	radians per second (rad per sec)	0.1047
	degrees per minute (deg per min.)	360

ACCELERATION COLUMN A

To Convert From...	To...	Multiply Col. A by
feet per second per second (ft per sec ²)	meters per second per second (m per sec ²)	0.3048
m per sec ²	ft per sec ²	3.281
revolutions per minute per second (rpm per sec)	radians per second per second (rad per sec ²)	0.1047
rad per sec ²	rpm per sec.	9.55

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VOLUMETRIC FLOW RATES

gallons per minute, US (gpm)	liters per second (l per sec)	0.008434
	cubic feet per minute (cfm)	0.1337
	cubic feet per hour (cu ft per hr)	8.022
gallons per minute, UK or Canadian (gpm)	liters per second (l per sec)	0.0101
	cubic feet per minute (cfm)	0.1606
	cubic feet per hour (cu ft per hr)	9.634
cubic feet per second (cfs)	gpm (UK or Canadian)	373.77
	gpm (US)	448.86
	liters per second (l per sec)	1699.2
liters per second (l per sec)	cubic feet per minute (cfm)	2.119
	gpm (UK or Canadian)	13.20
	gpm (US)	15.85
millions of gallons per day, US (MGD)	liters per second (l per sec)	43.81
	cubic feet per minute (cfm)	92.85
	gallons per minute, US (gpm)	694.44

PRESSURE

pascals (Pa)	pounds per square inch (psi)	0.0001450
	pounds per square foot (lb per ft ²)	0.02089
	newtons per square meter	1
pounds per square inch (psi)	atmospheres, std. (atm)	0.0680
	pounds per square foot (lb per ft ²)	144
	pascals (Pa)	6894.8
	foot of water (ft of H ₂ O) 60F	2.301
atmospheres (atm), standard	psi	14.70
	lb per ft ²	2116.8
	Pa	101325
inch of water, 60F (in of H ₂ O)	psi	0.03609
	lb per ft ²	5.197
	Pa	248.84
foot of water, 60F (ft of H ₂ O)	psi	0.4331
	lb per ft ²	62.36
	Pa	2985.9

WEIGHT, MASS, INERTIA

pounds (lb)*	kilograms (kg)	0.4536
	ounces (oz)	16
kilograms (kg)	pounds (lb)	2.205
	ounces (oz)	35.27

ENGINEERING

WEIGHT, MASS, INERTIA, (Continued)

COLUMN A

Convert From	To	Multiply Col A By This Factor
tons (short)	metric tons	0.9072
	kilograms (kg)	907.2
	pounds (lb)	2000
metric tons	tons (short)	1.102
	kilograms	1000
	pounds	2205
pounds, weight (lb)	slugs, mass (lb-sec ² per ft)	0.03106
pound-foot ² (lb-ft ²)	kilogram-meters ² (kg-m ²)	0.04214

*pounds and ounces are avoirdupois

FORCE AND TORQUE

pounds (lb)	newtons(N)	4.448
newtons (N)	pounds (lb)	0.2248
newton-meters (N-m)	pound-feet (lb-ft)	0.7376
	pound-inches (lb-in)	8.851
	ounce-inches (oz-in)	141.60
ounce-inches (oz-in)	lb-ft	0.005208
	N-m	0.007062
	lb-in	0.0625
pound-inches (lb-in)	lb-ft	0.0833
	N-m	0.1298
	oz-lb	16
pound-feet (lb-ft)	N-m	1.356
	lb-in	12
	oz-lb	192

POWER

horsepower (hp)	kilowatts (kW)	0.7457
	foot-pounds per second (ft-lb per sec)	550
	foot-pounds per minute (ft-lb per min.)	33000
kilowatts (kW)	horsepower (hp)	1.341

TEMPERATURE

		Use This Relationship
degrees Fahrenheit (F)	degrees Celsius (C)	$C = 5/9 (F - 32)$
degrees Celsius (C)	degrees Fahrenheit (F)	$F = 9/5C + 32$
degrees Fahrenheit (F)	degrees Rankine (R)	$R = F + 459.69$
degrees Celsius (C)	degrees Kelvin (K)	$K = C + 273.16$

Examples:

- Convert 12F to C. $C = 5/9 (F - 32) = 5/9 (12 - 32) = 5/9 (-20)$
Answer = -11.1C
- Convert 40C to F. $F = 9/5C + 32 = 9/5 (40) + 32 = 72 + 32$
Answer = 104F

GRAVITATIONAL CONSTANT

g = 32.174 feet per second per second (ft per sec²)
 = 9.8067 meters per second per second (m per sec²)

APPROXIMATE DENSITIES OF COMMON MATERIALS

REPRESENTATIVE DENSITIES

Grams per cc lb per cu ft

GASES @ 68F, std atm

Air	1.30 grams per liter	0.07528
Oxygen	1.45 grams per liter	0.08305
Hydrogen	0.09 grams per liter	0.005234
Nitrogen	1.25 grams per liter	0.07274
	All Other Materials	
	grams per cc	

LIQUIDS

Water @ 4C	1.000 grams per cc	62.43
20C	0.998	62.32
40C	0.992	61.94
SeaWater	1.02-1.03	64.00
Ethyl alcohol 100%	0.789	49.2
Kerosene	0.78-0.82	50
Gasoline	0.70-0.75	45

METALS

Aluminum (95% Al)	2.70	169
Bronze (90% Cu, 10% Zn)	8.80	549
Copper (Annealed, ACS)	8.89	555
Gold	19.32	1206
Iron, gray cast	7.10	443
Lead	11.36	709
Magnesium	1.74	109
Steel (0.4-0.5% Carbon)	7.80	487
Steel, 410 stainless	7.70	480

ENGINEERING PLASTICS

ABS, general purpose	1.01-1.05	64
Acrylics, cast sheet	1.19	74
Nylon 6/6	1.13-1.15	71
Phenolic, general purpose	1.35-1.46	87
Polycarbonates, general purpose	1.2	75
Polyesters, thermoplastic, unreinforced	1.31 - 1.43	86
Polyethylene, medium density	0.926-0.940	58
Polyvinyl Chloride	1.30-1.58	89

ENGINEERING

APPROXIMATE DENSITIES OF COMMON MATERIALS

REPRESENTATIVE DENSITIES

	Grams per cc	lb per cu ft
OTHER MATERIALS		
Concrete (stone and sand)	2.2-2.4	144
Limestone	1.5	94
Anthracite coal, not piled	1.4-1.8	100
Bituminous coal, not piled	1.2-1.5	83
Lignite coal, not piled	1.1-1.4	78
Wood, air dried:		
Douglas fir	0.48-0.55	32
White oak	0.77	48
White maple	0.53	33
Oregon pine	0.51	32
Hickory	0.74-0.80	48
Mahogany	0.56-0.85	44
African teak	0.99	62
Indian teak	0.66-0.88	48

Formulas and Constants

- 1 HP = 33,000 Foot-pounds of work per minute.
- 1 HP = .746 K.W. = K.W.P 1.341.
- 1 HP = 2547 B.T.U. per hour.
- 1 B.T.U. = Heat required to raise 1 lb. water 1-F.
- 1 B.T.U. = 777.6 Foot-pounds work.
- 1 Kilowatt Hour = 3415 B.T.U.
- Heat Value of Carbon = 14,600 B.T.U. per pound.
- Latent Heat of Fusion of Ice = 143.15 B.T.U. per pound.
- Latent Heat of Evaporation of Water at 212° F. = 970.4 B.T.U. per pound.
- Total Heat of Saturated Steam at atmospheric pressure = 1,150.4 B.T.U. per pound.
- 1 Ton of Refrigeration = 288,000 B.T.U. per 24 hours.
- g = Acceleration of Gravity (commonly taken as 32.16 feet per second per second).
- 1 Radian = 57.296 degrees.
- 1 Meter = 100 cm. = 39.37 inches.
- 1 Kilometer = .62137 miles.
- 1 Gallon = 231 cubic inches.
- 1 Barrel = 31.5 gallons.
- Atmospheric Pressure = 14.7 pounds per sq. in. = 29.92 inches mercury at 32° F.
- 1 Lb. per Sq. In. Pressure = 2.3095 feet fresh water at 62° F. = 2.0355 inches mercury at 32° F. = 2.0416 inches mercury at 62° F.
- Water Pressure (pounds per sq. in.) = .433 X height of water in feet (Fresh water at 62°F).
- Weight of 1 cu. ft. fresh Water = 62.355 lbs. at 62°F. = 59.76 lbs. at 212° F.
- Weight of 1 cu. ft. Air at 14.7 lbs. per sq. in. Pressure = .07608 lbs. at 62° F. = .08073 lbs. at 32° F.

† Also look in the General Index under Weights, Measures, or the subject material required.

Flywheel Formulas

Flywheels are used on some machines, for example air compressors, to even out load pulsations. The following formulas are useful in designing entire flywheels and flywheel rims. A V-belt sheave may also be used as a flywheel eliminating the need for a separate flywheel in the system.

Formulas for Entire Flywheel

Kinetic energy of rotation of a flywheel (foot pounds)
 $= .0001705 N^2(WR^2)^*$.

Torque to uniformly accelerate or decelerate a flywheel

$$= \frac{.03908 (N_2 - N_1) (WR^2), * \text{ pound-inches}}{t}$$

where N_2 = final R.P.M. and N_1 = initial R.P.M.

Velocity at outside diameter (feet per minute) = $0.2618 ND$.

W = weight (pounds).

R = radius of gyration (feet).

N = speed (R.P.M.)

t = time to change from N_1 to N_2 (seconds).

F = face of rim (inches).

D = outside diameter of rim (inches).

d = inside diameter of rim (inches).

K = weight per cubic inch of material (pounds).

* WR^2 = flywheel effect (pounds X feet²). See table to the right for WR^2 of rims. Ordinarily the WR^2 of the rim only is considered. In unusual instances the relatively small WR^2 values of the hub

and arms or web can be added directly to the WR^2 of the rim if desired. To find the WR^2 of a hub or web use the WR^2 formula for rims, substituting the hub or web outside diameter, inside diameter, and width for D, d and F respectively. When arms are used instead of a web an approximate WR^2 value of the arms is the total weight of the arms in pounds times the square of the radius in feet from the shaft center line to the mid point of the arms between hub and rim.

Table 31: Formulas for Flywheel Rims

Property	Cast Iron Rim (Based on .26 lbs. per cu. in.)	Steel Rim (Based on .283 lbs. per cu. in.)	Rim of any material weighing K pounds per cubic inch
Volume (Cubic Inches)	$.7854F(D^2-d^2)$	$.7854F(D^2-d^2)$	$.7854F(D^2-d^2)$
W Weight (Pounds)	$.2042F(D^2-d^2)$	$.2223F(D^2-d^2)$	$.7854FK(D^2-d^2)$
R Radius of Gyration (Feet)	$\sqrt{\frac{.8681 (D^2-d^2)}{1000}}$	$\sqrt{\frac{0.8681 (D^2-d^2)}{1000}}$	$\sqrt{\frac{.8681 (D^2-d^2)}{1000}}$
WR^2 Wt X Sq. of Radius of Gyration (Lbs. X Ft. ²)	$\frac{.1773F(D^4-d^4)}{1000}$	$\frac{.1929F(D^4-d^4)}{1000}$	$\frac{.6818FK(D^4-d^4)}{1000}$
T ▲ Tensile Load in rim (Lbs.)	$\frac{.3078FN2(D^3-d^3)}{1000000}$	$\frac{.3350FN2(D^3-d^3)}{1000000}$	$\frac{1,184FKN2(D^3-d^3)}{1000000}$

▲ Centrifugal force causes this tensile load at each and every section of the rim. Hence, on rims split into two or more sections the fastening at each joint should be designed to take the full load as calculated from the formula here given.

Centrifugal Force

R = Distance from the axis of rotation to the center of gravity of the body (feet).

N = Revolutions per minute.

v = Velocity of the center of gravity of the body (feet per second).

g = Acceleration due to gravity (32.16 commonly).

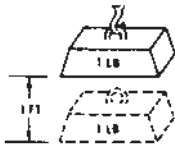
$$F = \frac{Wv^2}{gR} = \frac{WRN^2}{2933} = .000341 WRN^2$$

F = Centrifugal force tending to move the body outward from the axis of rotation (pounds).

W = Weight of body (pounds).

ENGINEERING

Torque and Horsepower Equivalents

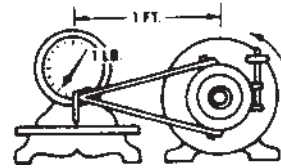


A foot-pound is the amount of energy expended in lifting a one-pound mass a distance of one foot against the pull of gravity

FOOT-POUNDS INDICATE ENERGY

TORQUE

It is: a turning moment or twisting effort.
Is it expressed in foot-pounds? or pound-feet?



A pound-foot is the moment created by a force of one pound applied to the end of a lever arm one

POUND-FOOT INDICATE TORQUE

$$\begin{aligned} \text{Torque (in Pound-Inches)} &= \frac{63025 \times \text{HP}}{\text{RPM}} \\ &= \text{Force} \times \text{Lever Arm (In Inches)} \\ \text{Torque (in Pound-Feet)} &= \frac{5252 \times \text{HP}}{\text{RPM}} \\ &= \text{Force} \times \text{Lever Arm (In Feet)} \end{aligned}$$

Example:

$$\begin{aligned} 25 \text{ HP at } 150 \text{ RPM} &= 10504 \text{ Pound-Inches Torque} \\ 2.5 \text{ HP at } 150 \text{ RPM} &= 1050.4 \text{ Pound-Inches Torque} \end{aligned}$$

For other values of RPM move decimal point in RPM values to the left or right as desired, and in Torque values move to the right or left (opposite way) the same number of places.

Example:

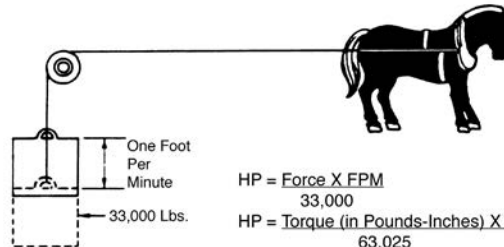
$$\begin{aligned} 25 \text{ HP at } 150 \text{ RPM} &= 10504 \text{ Pound-Inches Torque} \\ 25 \text{ HP at } 1.50 \text{ RPM} &= 1050400 \text{ Pound-Inches Torque} \\ 2.5 \text{ HP at } 1.50 \text{ RPM} &= 105040 \text{ Pound-Inches Torque} \end{aligned}$$

Force = Working Load in Pounds.
FPM = Feet Per Minute.
RPM = Revolutions Per Minute.

Lever Arm = Distance from the Force to the center of rotation in Inches or Feet.

HORSEPOWER

Common Unit of Mechanical power - (HP)
One HP is the rate of work required to raise 33,000 pounds one foot in one minute



$$\begin{aligned} \text{HP} &= \frac{\text{Force} \times \text{FPM}}{33,000} \\ \text{HP} &= \frac{\text{Torque (in Pounds-Inches)} \times \text{RPM}}{63,025} \\ \text{HP} &= \frac{\text{Torque (in Pounds-Feet)} \times \text{RPM}}{5,252} \end{aligned}$$

Overhung Loads

An overhung load is a bending force imposed on a shaft due to the torque transmitted by V-drives, chain drives and other power transmission devices, other than flexible couplings.

Most motor and reducer manufacturers list the maximum values allowable for overhung loads. It is desirable that these figures be compared with the load actually imposed by the connected drive.

Overhung loads may be calculated as follows:

$$\text{O.H.L.} = \frac{63,000 \times \text{HP} \times \text{F}}{\text{N} \times \text{R}}$$

Where HP = Transmitted hp X service factor
N = RPM of shaft
R = Radius of sprocket, pulley, etc. (inches)
F = Factor (See chart to right)

Weights of the drive components are usually negligible. The formula is based on the assumption that the load is applied at a point equal to one shaft diameter from the bearing face. Factor F depends on the type of drive used:

$$F = \begin{cases} 1.00 & \text{for single chain drives.} \\ 1.3 & \text{for TIMING Belt Drives and Sync belt Drives.} \\ 1.25 & \text{for spur or helical gear or double chain drives.} \\ 1.50 & \text{for V-belt drives.} \\ 2.50 & \text{for flat belt drives.} \end{cases}$$

Example: Find the overhung load imposed on a reducer by a double chain drive transmitting 7 hp @ 30 RPM. The pitch diameter of the sprocket is 10"; service factor is 1.3.

Solution:

$$\text{O.H.L.} = \frac{(63,000) (7 \times 1.3) (1.25)}{(30) (5)} = 4,780 \text{ lbs.}$$

Mathematical Equations

To find circumference of a circle, multiply diameter by 3.1416.
To find diameter of a circle, multiply circumference by .31831.
To find area of a circle, multiply square of diameter by .7854.
To find area of a rectangle, multiply length by breadth.
To find area of a triangle, multiply base by 1/2 perpendicular height.
To find area of ellipse, multiply product of both diameters by .7854.
To find area of parallelogram, multiply base by altitude.
To find side of an inscribed square, multiply diameter by 0.7071 or multiply circumference by 0.2251 or divide circumference by 4.4428.

To find side of inscribed cube, multiply radius of sphere by 1.1547.
To find side of an equal square, multiply diameter by .8862.
To find the surface of a sphere, square the diameter and multiply by 3.1416.
To find the volume of a sphere, cube the diameter and multiply by .5236.
A side of a square multiplied by 1.4142 equals diameter of its circumscribing circle.
A side of a square multiplied by 4.443 equals circumference of its circumscribing circle.

Table 32: Strength and Physical Properties of Various Metals

Metals and Alloys	Stress in Thousands of Pounds per Sq. Inch				Modulus of Elasticity Millions	Elongation%
	Tension Ultimate	Tension Yield Point	Compression Ultimate	Shear Ultimate		
Aluminum, Type 1100-0, Annealed	13	5	9	10	45
Aluminum, Type 1100-H18, Hard	24	22	13	10	15
Aluminum, Type 3003-0, Annealed	16	6	11	10	40
Aluminum, Type 3003-H18, Hard	29	27	16	10	10
Aluminum, Type 5052-0, Annealed	28	13	18	10.20	30
Aluminum, Type 5052-H38, Hard	42	37	24	10.20	8
Aluminum, Type 5056-0, Annealed	42	22	26	10.30	35
Aluminum, Type 2014-0, Annealed	27	14	18	10.60	18
Aluminum, Type 2014-T4, Heat Treated	62	42	38	10.60	20
Aluminum, Type C4A, Casting, Solution Heat Treat	32	16	16▲	24	8.50
Aluminum, Type S5C, As Die Cast	30	16	16▲	19	9
Brass, Admiralty, Annealed	53	22	16	65
Brass, Aluminum, Annealed	60	27	16	55
Brass, Cartridge, 30% Zn, Annealed	44	11	32	16	66
Brass, Cartridge, 30% Zn, Hard	76	63	44	16	8
Brass, Naval, Annealed	57†	25†	40 †	15	47†
Brass, Naval, Leaded, Annealed	57†	25†	36 †	15	40†
Brass, Red, 15% Zn, Annealed	39	10	31	17	48
Brass, Red, 15% Zn, Hard	70	57	42	17	5
Brass, Red, Leaded, Cast, Grade 4A	33-46	17-24	10-12▲	9.1-14.8	20-35
Brass, Red, Leaded, Cast, Grade 4B	30-38	12-17	11-12▲	15-27
Brass, Semi-Red, Leaded, Cast, Grade 5A	29-39	13-17	7.7-14.3	18-30
Brass, Semi-Red, Leaded, Cast, Grade 5B	30-40	12-16	8-10▲	10-14	20-35
Brass, Yellow, 35% Zn, Annealed	46	14	32	15	65
Brass, Yellow, 35% Zn, Hard	74	60	43	15	8
Bronze, Aluminum, As Cast	67-95	27-45	15-18	5-35
Bronze, Commercial, 10% Zn, Annealed	37†	10†	28 †	17	45=
Bronze, Manganese, Annealed	65†	30†	42 v	15	33=
Bronze, Phosphor, Annealed	40-66	14-24	16-17	48-70
Bronze, Tin, High Leaded, Cast	23-38	11-22	12-16▲	8.5-13	7-20
Bronze, Tin, Leaded, Cast	33-48	16-26	9-15▲	10.6-16	15-40
Copper, Beryllium, Annealed	60-80	25-35v	50-60 †	19	35-50†
Copper, Electrolytic, Tough Pitch, Annealed	32†	10†	22 †	17	45†
Inconel, Cast	65-90	23	10-20
Inconel, S, Cast	90-120	80-100	25	1-3
Inconel, Shapes, Plate, Etc., Annealed	80-100†	30-45†	31	35-55†
Inconel, X, Shapes, Plate, Etc., Annealed	110-130†	45-65†	31	40-55†
Iron, Cast, Class 30	30-34	115	44	15
Iron, Cast, Class 35	35-40	125	43	16
Iron, Ingot, Hot Rolled	44	23	29.80	47
Iron, Malleable, Class 32510	50	33	90	46	25	10-18
Iron, Malleable, Class 35018	55	37	90	51	25	18-25
Iron, Nodular (Ductile) Class 60-45-10	60	45	120	22-25	10-25
Iron, Nodular (Ductile) Class 80-60-3	80	60	160	22-25	3-10
Iron, Pearlitic, Malleable	60-90	40-70	28	3-12
Iron, Wrought, Hot Rolled	34-47	23-24	29	7-35
Lead, Hard, Rolled	4.0-4.6	31-48
Magnesium Alloy, Extruded, ASTM M1A	26-28	23-28	10-13	16	6.50	8-11
Magnesium Alloy, Extruded, ASTM AZ61A-F	40-45	22-32	15-21	21	6.50	15-16
Magnesium Alloy, Cast, ASTM M1B	14	4.50	11	6.50	5
Magnesium Alloy, Cast, ASTM AZ92A	24	14	19	6.50	2
Magnesium Alloy, Cast, ASTM AZ91A	36	23	20	6.50	4

Table 32: Strength and Physical Properties of Various Metals

Metals and Alloys	Stress in Thousands of Pounds per Sq. Inch				Modulus of Elasticity Millions	Elongation%
	Tension Ultimate	Tension Yield Point	Compression Ultimate	Shear Ultimate		
Monel, Cast	65-90	32-45	23	20-50
Monel, S, Cast	120-145	80-130	24.20	1-4
Monel, Shapes, Plate, Etc., Annealed	70-85†	25-45†	26	35-50†
Monel, K, Shapes, Plate, Etc., Annealed	90-105†	40-65†	26	25-45	35-55†
Muntz Metal, Cu 59.63%, Zn balance	54	21	40	15	45
Nickel, Cast	50-65	15-30	21.50	15-30
Nickel, Silver, Annealed	49-63†	18-30†	17-18	35-60†
Steel, Cast Carbon, Class 70,000 Normalized	70	38	30	28
Steel, Cast Low Alloy, Class 100,000, Normalized and Tempered	100	68	29-30	20
Steel, Cast Low Alloy, Class 120,000, Quenched and Tempered	120	95	29-30	16
Steel, Cast Low Alloy, Class 200,000, Quenched and Tempered	200	170	29-30	5
Steel, Sheets	48	25	29-30	18-27
Steel, Stainless, Austenitic, Types 304, 316	85	35	28	55-60
Steel, Stainless, Martensitic, Type 416	75	40	29	30
Steel, Structural, Bridge and Building, ASTM A7	60-72	33	33▲	45-54	29-30	21
Steel, Structural, High Strength, Low Alloy, ASTM A242	63-70	42-50	42-50▲	47-53	29-30	18-24
Zinc, Die Cast Alloy XXIII	41	60▲	31	10

† When hardened, strength values are higher, elongation less

▲ Compression yield point

Table 33: Properties of Sections

A = area

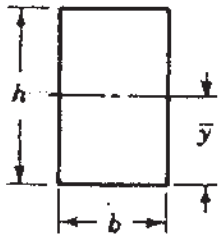
I = moment of inertia

J = polar moment of inertia

 Z = section modulus π

k = radius of gyration

y = centroidal distance

Rectangle


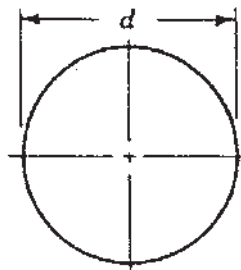
$$A = bh$$

$$k = 0.289h$$

$$\bar{y} = \frac{h}{2}$$

$$I = \frac{bh^3}{12}$$

$$Z = \frac{bh^2}{6}$$

Circle


$$A = \frac{\pi d^2}{4}$$

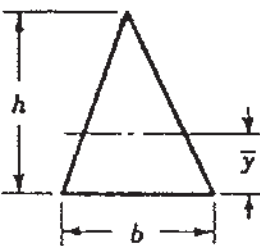
$$J = \frac{\pi d^4}{32}$$

$$I = \frac{\pi d^4}{64}$$

$$k = \frac{d}{4}$$

$$Z = \frac{\pi d^3}{32}$$

$$\bar{y} = \frac{d}{2}$$

Triangle


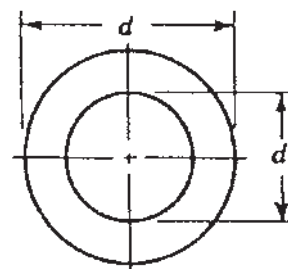
$$A = \frac{bh}{2}$$

$$k = 0.236h$$

$$\bar{y} = \frac{h}{3}$$

$$I = \frac{bh^3}{36}$$

$$Z = \frac{bh^2}{24}$$

Hollow Circle


$$A = \frac{\pi d}{4} (d^2 - d_i^2)$$

$$J = \frac{\pi}{32} (d^4 - d_i^4)$$

$$I = \frac{\pi}{64} (d^4 - d_i^4)$$

$$k = \sqrt{\frac{d^2 - d_i^2}{16}}$$

$$Z = \frac{\pi}{32d} (d^4 - d_i^4)$$

$$\bar{y} = \frac{d}{2}$$

Table 34: Coefficients of Friction "f"

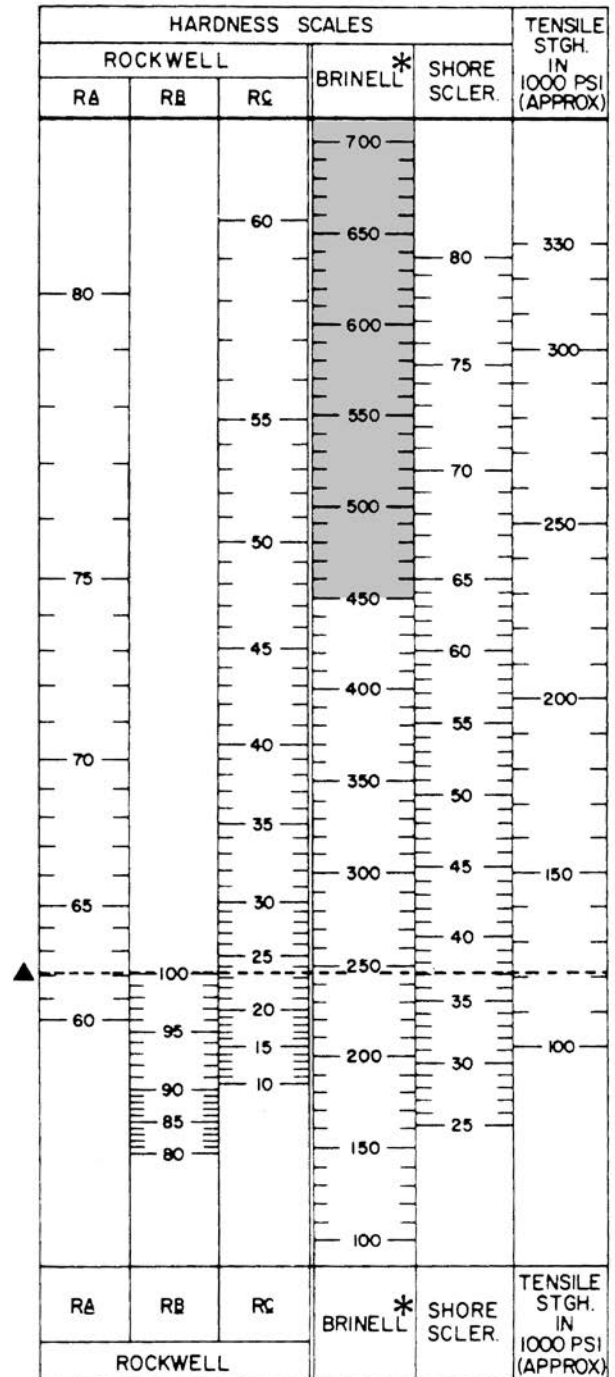
Material	Static		Sliding	
	Dry	Lubricated	Dry	Lubricated
Aluminum on aluminum	1.35
Canvas belt on rubber lagging	0.30
Canvas belt, stitched, on steel	0.20	0.10
Canvas belt, woven, on steel	0.22	0.10
Cast iron on asbestos, fabric
Cast iron on asbestos, fabric brake material	0.35-0.40
Cast iron on brass	0.30
Cast iron on bronze	0.22	0.07-0.08
Cast iron on cast iron	1.10	0.15	0.06-0.10
Cast iron on copper	1.05	0.29
Cast iron on lead	0.43
Cast iron on leather	0.60	0.13-0.36
Cast iron on oak (parallel)	0.30-0.50	0.07-0.20
Cast iron on magnesium	0.25
Cast iron on steel, mild	0.18	0.23	1/0/00 3:11
Cast iron on tin	0.32
Cast iron on zinc	0.85	0.21
Earth on earth	0.25-1.0
Glass on glass	0.94	0.40
Hemp rope on wood	0.50-0.80	0.40-0.70
Nickel on nickel	1.10	0.53	0.12
Oak on leather (parallel)	0.50-0.60	0.30-0.50
Oak on oak (parallel)	0.62	0.48	0.16
Oak on oak (perpendicular)	0.54	0.32	0.07
Rubber tire on pavement	0.8-0.9	0.6-0.7 *	0.75-0.85	0.5-0.7*
Steel on ice	0.03	0.01
Steel, hard, on babbit	0.42-0.70	0.08-0.25	0.33-0.35	0.05-0.16
Steel, hard, on steel, hard	0.78	0.11-0.23	0.42	0.03-0.12
Steel, mild, on aluminum	0.61	0.47
Steel, mild, on brass	0.51	0.44
Steel, mild, on bronze	0.34	0.17
Steel, mild, on copper	0.53	0.36	0.18
Steel, mild, on steel, mild	0.74	0.57	0.09-0.19
Stone masonry on concrete	0.76
Stone masonry on ground	0.65
Wrought iron on bronze	0.19	0.07-0.08	0.18
Wrought iron on wrought iron	0.11	0.44	0.08-0.10

* Wet pavement

Table 35: U.S. Standard Sheet Metal Gages

Gage No.	Thickness in Decimal Parts of an Inch	Gage No.	Thickness in Decimal Parts of an Inch
1	.2813	20	.0359
2	.2656	21	.0329
3	.2391	22	.0299
4	.2242	23	.0269
5	.2092	24	.0239
6	.1943	25	.0209
7	.1793	26	.0179
8	.1644	27	.0164
9	.1495	28	.0149
10	.1345	29	.0135
11	.1196	30	.0120
12	.1046	31	.0109
13	.0897	32	.0102
14	.0747	33	.0094
15	.0673	34	.0086
16	.0598	35	.0078
17	.0538	36	.0070
18	.0478	37	.0066
19	.0418	38	.0063

Hardness Comparison Chart



* Shaded area indicates values may vary depending on type of ball used.

▲ Example: A Brinell number of 245 is equal to 62 Rockwell "A", 100 Rockwell "B", 23 Rockwell "C", 37 Shore with a tensile of approximately 120,000 psi.

Trigonometric Formula

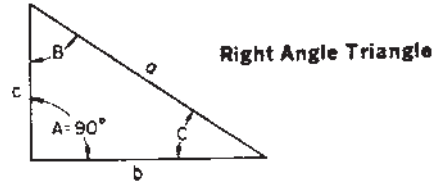
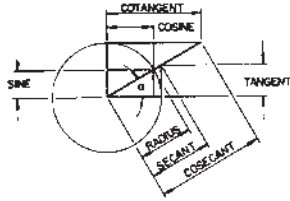


Table 36: Formulas for Finding Functions of Angles

$\frac{\text{Side opposite}}{\text{Hypotenuse}}$	= SINE
$\frac{\text{Side adjacent}}{\text{Hypotenuse}}$	= COSINE
$\frac{\text{Side opposite}}{\text{Side adjacent}}$	= TANGENT
$\frac{\text{Side adjacent}}{\text{Side opposite}}$	= COTANGENT
$\frac{\text{Hypotenuse}}{\text{Side adjacent}}$	= SECANT
$\frac{\text{Hypotenuse}}{\text{Side opposite}}$	= COSECANT

Table 38: To Find Angles and Sides of Right Angle Triangles

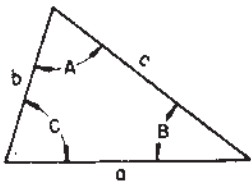
To Find Angles				To Find Angles			
To Find:		Formulas	To Find:		Formulas		
C	$\frac{c}{a}$	= Sine C	a	$\sqrt{b^2 + c^2}$	---		
C	$\frac{b}{a}$	= Cosine C	a	$c \times \text{Cosec. C}$	$\frac{c}{\text{Sine C}}$		
C	$\frac{c}{b}$	= Tan. C	a	$c \times \text{Secant B}$	$\frac{c}{\text{Cosine B}}$		
C	$\frac{b}{c}$	= Cotan C	a	$b \times \text{Cosec. B}$	$\frac{b}{\text{Sine B}}$		
C	$\frac{a}{b}$	= Secant C	a	$b \times \text{Secant C}$	$\frac{b}{\text{Cosine C}}$		
C	$\frac{a}{c}$	= Cosec. C	b	$\sqrt{a^2 - c^2}$	---		
B	$\frac{c}{a}$	= Sine B	b	$a \times \text{Sine B}$	$\frac{a}{\text{Cosecant B}}$		
B	$\frac{c}{a}$	= Cosine B	b	$a \times \text{Cos. C}$	$\frac{a}{\text{Secant C}}$		
B	$\frac{b}{c}$	= Tan. B	b	$c \times \text{Tan. B}$	$\frac{c}{\text{Cotangent B}}$		
B	$\frac{c}{d}$	= Cotan. B	b	$c \times \text{Cot. C}$	$\frac{c}{\text{Tangent C}}$		
B	$\frac{a}{c}$	= Secant B	c	$\sqrt{a^2 - b^2}$	---		
B	$\frac{a}{b}$	= Cosec. B	c	$a \times \text{Cos. B}$	$\frac{a}{\text{Secant B}}$		
			c	$a \times \text{Sine C}$	$\frac{a}{\text{Cosecant C}}$		
			c	$b \times \text{Cot. B}$	$\frac{b}{\text{Tangent B}}$		
			c	$b \times \text{Tan. C}$	$\frac{b}{\text{Cotangent C}}$		

Table 37: Formulas for Finding Sides of Right Angle Triangles with an Angle and Side Known

To find: Length of side opposite	$\left\{ \begin{array}{l} \text{Hypotenuse} \times \text{Sine} \\ \text{Hypotenuse} \div \text{Cosecant} \\ \text{Side adjacent} \times \text{Tangent} \\ \text{Side adjacent} \div \text{Cotangent} \end{array} \right.$
To find: Length of side adjacent	$\left\{ \begin{array}{l} \text{Hypotenuse} \times \text{Cosine} \\ \text{Hypotenuse} \div \text{Secant} \\ \text{Side opposite} \times \text{Cotangent} \\ \text{Side opposite} \div \text{Tangent} \end{array} \right.$
To find: Length of Hypotenuse	$\left\{ \begin{array}{l} \text{Side opposite} \times \text{Cosecant} \\ \text{Side opposite} \div \text{Sine} \\ \text{Side adjacent} \times \text{Secant} \\ \text{Side adjacent} \div \text{Cosine} \end{array} \right.$

Table 39: To Find Angles and Sides of Oblique Angle Triangle

Oblique Angle Triangle



To Find Angles and Sides of Oblique Angle Triangle					
To find:	Known	Formulas	To Find:	Known	Formulas
C	A, B	$180^\circ - (A + B)$	A	B, C	$180^\circ - (B + C)$
b	a, B, A	$\frac{a \times \text{Sin. B}}{\text{Sin. A}}$	Cos. A	a, b, c	$\frac{b^2 + c^2 - a^2}{2bc}$
c	a, A, C	$\frac{a \times \text{Sin. C}}{\text{Sin. A}}$	Sin. C	c, A, a	$\frac{c \times \text{Sin. A}}{a}$
Tan. A	a, C, b	$\frac{a \times \text{Sin. C}}{b - (a \times \text{Cos. C})}$	Cot. B	a, C, b	$\frac{a \times \text{Cosec. C}}{b}$
B	A, C	$180^\circ - (A + C)$	c	b, C, B	$b \times \text{Sin. C} \times \text{Cosec. B}$
Sin. B	b, A, a	$\frac{b \times \text{Sin. A}}{a}$	---	---	-----

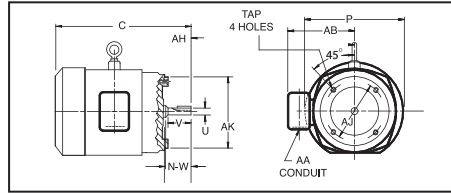
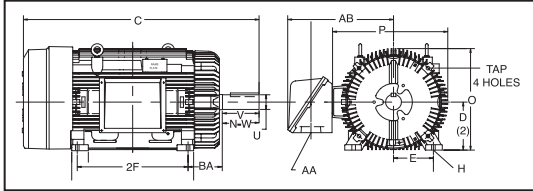
Eccentric Collar Ball Bearings
 Setscrew WSC Ball Bearing
 Eccentric SXV Collar Ball Bearing
 Take-Up Frames
 Engineering
 Part Number Index
 Keyword Index

NEMA QUICK REFERENCE CHART

- Dimensions are for reference only
- Drawings represent standard TEFC general purpose motors

Contact your local DODGE/Reliance Sales Office at 1-864-284-5700 for "C" dimensions.

FRAME	NEMA SHAFT	KEYSEAT DIMENSIONS			FRAME	NEMA SHAFT	KEYSEAT DIMENSIONS		
		U	R	S			U	R	S
48	48	1/2	29/64	FLAT	284T	286T	1-7/8	1-19/32	1/2
56	56	5/8	33/64	3/16	324T	326T	2-1/8	1-27/32	1/2
143T	145T	7/8	49/64	3/16	364T	365T	2-3/8	2-1/64	5/8
182T	184T	1-1/8	63/64	1/4	404T	405T	2-7/8	2-29/64	3/4
213T	215T	1-3/8	1-13/64	5/16	444T	445T	3-3/8	2-7/8	7/8
254T	256T	1-5/8	1-13/32	3/8	447T	449T	3-3/8	2-7/8	7/8



NEMA C-FACE	BA Dimensions
143TC - 145TC	2-3/4
182TC - 184 TC	3-1/2
213TC - 215TC	4-1/4
254TC- 256TC	4-3/4

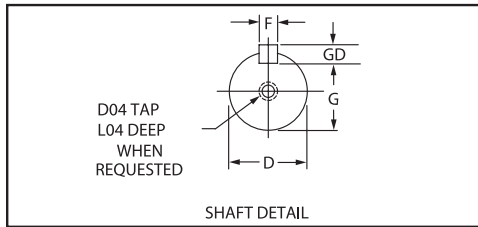
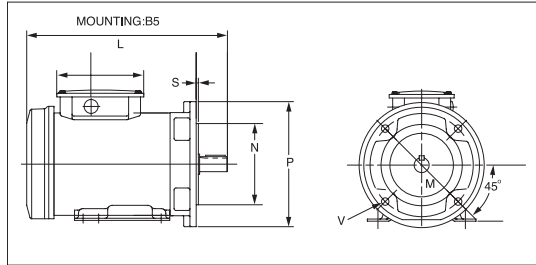
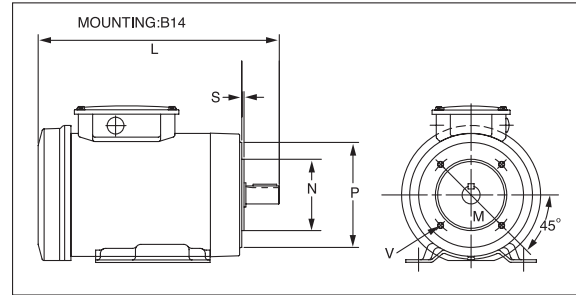
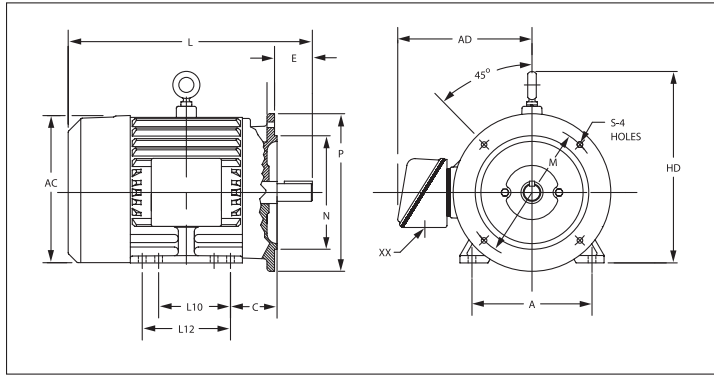
NEMA Frame	D	E	2F	H	N-W	O	P	U	Keyway	V	AA	AB	AH	AJ	AK	BA	Tap Size
48	3	2-1/8	2-3/4	11/32 SLOT	1-1/2	5-13/16	5-5/8	1/2		1-1/2	1/2	-	1-11/16	3-3/4	3	2-1/2	1/4-20
56	3-1/2	2-7/16	3	11/32	1-7/8	8-9/16	7-9/32	5/8	3/16x3/32	1-7/8	1/2	-	2-1/16	5-7/8	4-1/4	2-3/4	3/8-16
56H	3-1/2	2-7/16	5	SLOT	1-7/8	8-9/16	7-9/32	5/8	3/16x3/32	1-7/8	1/2	-	2-1/16	5-7/8	4-1/2	2-3/4	3/8-16
143T	3-1/2	2-7/16	4	11/32	2-1/4	8-9/16	7-9/32	7/8	3/16x3/32	2-1/4	3/4	-	2-1/8	5-7/8	4-1/2	2-1/4	3/8-16
145T	3-1/2	2-3/4	5	11/32	2-1/4	8-9/16	7-9/32	7/8	3/16x3/32	2-1/4	3/4	-	2-1/8	5-7/8	4-1/2	2-1/4	3/8-16
182	4-1/2	3-3/4	4-1/2	13/32	2-1/4	9-7/8	9-1/4	7/8	3/16x3/32	2-1/4	3/4	8-7/16	2-1/8	5-7/8	4-1/2	2-3/4	3/8-16
184	4-1/2	3-3/4	5-1/2	13/32	2-1/4	9-7/8	9-1/4	7/8	3/16x3/32	2-1/4	3/4	8-7/16	2-1/8	5-7/8	4-1/2	2-3/4	3/8-16
182T	4-1/2	3-3/4	4-1/2	13/32	2-3/4	9-7/8	9-1/4	1-1/8	1/4x1/8	2-3/4	3/4	7-13/16	2-5/8	7-1/4	8-1/2	2-3/4	1/2-13
184T	4-1/2	3-3/4	5-1/2	13/32	2-3/4	9-7/8	9-1/4	1-1/8	1/4x1/8	2-3/4	3/4	7-13/16	2-5/8	7-1/4	8-1/2	2-3/4	1/2-13
213	5-1/4	4-1/4	5-1/2	13/32	3	11-1/4	10-1/2	1-1/8	1/4x1/8	3	1	9-5/16	2-3/4	7-1/4	8-1/2	3-1/2	1/2-13
215	5-1/4	4-1/4	7	13/32	3	11-1/4	10-1/2	1-1/8	1/4x1/8	3	1	9-5/16	2-3/4	7-1/4	8-1/2	3-1/2	1/2-13
213T	5-1/4	4-1/4	5-1/2	13/32	3-3/8	11-1/4	10-1/2	1-3/8	5/16x5/32	3-3/8	1	8-11/16	3-1/8	7-1/4	8-1/2	3-1/2	1/2-13
215T	5-1/4	4-1/4	7	13/32	3-3/8	11-1/4	10-1/2	1-3/8	5/16x5/32	3-3/8	1	8-11/16	3-1/8	7-1/4	8-1/2	3-1/2	1/2-13
254U	6-1/4	5	8-1/4	17/32	3-3/4	13-1/4	13-1/4	1-3/8	5/16x5/32	3-3/4	1-1/4	10-13/16	3-1/2	7-1/4	8-1/2	4-1/4	1/2-13
256U	6-1/4	5	10	17/32	3-3/4	13-1/4	13-1/4	1-3/8	5/16x5/32	3-3/4	1-1/4	10-13/16	3-1/2	7-1/4	8-1/2	4-1/4	1/2-13
254T	6-1/4	5	8-1/4	17/32	4	13-1/4	13-1/4	1-5/8	3/8x3/16	4	1-1/4	10-3/4	3-3/4	7-1/4	8-1/2	4-1/4	1/2-13
256T	6-1/4	5	10	17/32	4	13-1/4	13-1/4	1-5/8	3/8x3/16	4	1-1/4	10-3/4	3-3/4	7-1/4	8-1/2	4-1/4	1/2-13
284U	7	5-1/2	9-1/2	17/32	4-7/8	14-3/4	14-7/8	1-5/8	3/8x3/16	4-7/8	1-1/2	12-5/8	4-5/8	9	10-1/2	4-3/4	1/2-13
286U	7	5-1/2	11	17/32	4-7/8	14-3/4	14-7/8	1-5/8	3/8x3/16	4-7/8	1-1/2	12-5/8	4-5/8	9	10-1/2	4-3/4	1/2-13
284T	7	5-1/2	9-1/2	17/32	4-5/8	14-3/4	14-7/8	1-7/8	1/2x1/4	4-5/8	1-1/2	12-3/4	4-3/8	9	10-1/2	4-3/4	1/2-13
286T	7	5-1/2	11	17/32	4-5/8	14-3/4	14-7/8	1-7/8	1/2x1/4	4-5/8	1-1/2	12-3/4	4-3/8	9	10-1/2	4-3/4	1/2-13
284TS	7	5-1/2	9-1/2	17/32	3-1/4	14-3/4	14-7/8	1-5/8	3/8x3/16	3-1/4	1-1/2	12-3/4	3	9	10-1/2	4-3/4	1/2-13
286TS	7	5-1/2	11	17/32	3-1/4	14-3/4	14-7/8	1-5/8	3/8x3/16	3-1/4	1-1/2	12-3/4	3	9	10-1/2	4-3/4	1/2-13
324U	8	6-1/4	10-1/2	21/32	5-5/8	16-11/16	17	1-7/8	1/2x1/4	5-5/8	2	15-7/16	5-3/8	11	12-1/2	5-1/4	5/8-11
326U	8	6-1/4	12	21/32	5-5/8	16-11/16	17	1-7/8	1/2x1/4	5-5/8	2	15-7/16	5-3/8	11	12-1/2	5-1/4	5/8-11
324T	8	6-1/4	10-1/2	21/32	5-1/4	16-11/16	17	2-1/8	1/2x1/4	5-1/4	2	15-3/16	5	11	12-1/2	5-1/4	5/8-11
326T	8	6-1/4	12	21/32	5-1/4	16-11/16	17	2-1/8	1/2x1/4	5-1/4	2	15-3/16	5	11	12-1/2	5-1/4	5/8-11
324TS	8	6-1/4	10-1/2	21/32	3-3/4	16-11/16	17	1-7/8	1/2x1/4	3-3/4	2	15-3/16	3-1/2	11	12-1/2	5-1/4	5/8-11
326TS	8	6-1/4	12	21/32	3-3/4	16-11/16	17	1-7/8	1/2x1/4	3-3/4	2	15-3/16	3-1/2	11	12-1/2	5-1/4	5/8-11
364U	9	7	11-1/4	21/32	6-3/8	18-1/2	19-1/2	2-1/8	1/2x1/4	6-3/8	2-1/2	18	6-1/8	11	12-1/2	5-7/8	5/8-11
365U	9	7	12-1/4	21/32	6-3/8	18-1/2	19-1/2	2-1/8	1/2x1/4	6-3/8	2-1/2	18	6-1/8	11	12-1/2	5-7/8	5/8-11
364T	9	7	11-1/4	21/32	5-7/8	18-1/2	19-1/2	2-3/8	5/8x5/16	5-7/8	2-1/2	18-1/16	5-5/8	11	12-1/2	5-7/8	5/8-11
365T	9	7	12-1/4	21/32	5-7/8	18-1/2	19-1/2	2-3/8	5/8x5/16	5-7/8	2-1/2	18-1/16	5-5/8	11	12-1/2	5-7/8	5/8-11
364TS	9	7	11-1/4	21/32	3-3/4	18-1/2	19-1/2	1-7/8	1/2x1/4	3-3/4	2-1/2	18-1/16	3-1/2	11	12-1/2	5-7/8	5/8-11
365TS	9	7	12-1/4	21/32	3-3/4	18-1/2	19-1/2	1-7/8	1/2x1/4	3-3/4	2-1/2	18-1/16	3-1/2	11	12-1/2	5-7/8	5/8-11
404U	10	8	12-1/4	13/16	7-1/8	21-5/16	22-1/2	2-3/8	5/8x5/16	7-1/8	3	19-1/4	6-7/8	11	12-1/2	6-5/8	5/8-11
405U	10	8	13-3/4	13/16	7-1/8	21-5/16	22-1/2	2-3/8	5/8x5/16	7-1/8	3	19-1/4	6-7/8	11	12-1/2	6-5/8	5/8-11
404T	10	8	12-1/4	13/16	7-1/4	21-5/16	22-1/2	2-7/8	3/4x3/8	7-1/4	3	19-5/16	7	11	12-1/2	6-5/8	5/8-11
405T	10	8	13-3/4	13/16	7-1/4	21-5/16	22-1/2	2-7/8	3/4x3/8	7-1/4	3	19-5/16	7	11	12-1/2	6-5/8	5/8-11
404TS	10	8	12-1/4	13/16	4-1/4	21-5/16	22-1/2	2-1/8	1/2x1/4	4-1/4	3	19-5/16	4	11	12-1/2	6-5/8	5/8-11
405TS	10	8	13-3/4	13/16	4-1/4	21-5/16	22-1/2	2-1/8	1/2x1/4	4-1/4	3	19-5/16	4	11	12-1/2	6-5/8	5/8-11
444U	11	9	14-1/2	13/16	8-5/8	23-3/8	25-1/4	2-7/8	3/4x3/8	8-5/8	3	22-3/16	8-3/8	14	16	7-1/2	5/8-11
445U	11	9	16-1/2	13/16	8-5/8	23-3/8	25-1/4	2-7/8	3/4x3/8	8-5/8	3	22-3/16	8-3/8	14	16	7-1/2	5/8-11
444T	11	9	14-1/2	13/16	8-1/2	23-3/8	25-1/4	3-3/8	7/8x7/16	8-1/2	3	23-3/8	8-1/4	14	16	7-1/2	5/8-11
445T	11	9	16-1/2	13/16	8-1/2	23-3/8	25-1/4	3-3/8	7/8x7/16	8-1/2	3	23-3/8	8-1/4	14	16	7-1/2	5/8-11
447T	11	9	20	13/16	8-1/2	23-5/8	26	3-3/8	7/8x7/16	8-1/2	3	23-7/8	8-1/4	14	16	7-1/2	5/8-11
449T	11	9	25	13/16	8-1/2	23-5/8	26	3-3/8	7/8x7/16	8-1/2	3	23-7/8	8-1/4	14	16	7-1/2	5/8-11
444TS	11	9	14-1/2	13/16	4-3/4	23-3/8	25-1/4	2-3/8	5/8x5/16	4-3/4	3	23-3/8	4-1/2	14	16	7-1/2	5/8-11
445TS	11	9	16-1/2	13/16	4-3/4	23-3/8	25-1/4	2-3/8	5/8x5/16	4-3/4	3	23-3/8	4-1/2	14	16	7-1/2	5/8-11
447TS	11	9	20	13/16	4-3/4	23-5/8	26	2-3/8	5/8x5/16	4-3/4	4 NPT	23-7/8	4-1/2	14	16	7-1/2	5/8-11
449TS	11	9	25	13/16	4-3/4	23-5/8	26	2-3/8	5/8x5/16	4-3/4	4 NPT	23-7/8	4-1/2	14	16	7-1/2	5/8-11

ENGINEERING

IEC QUICK REFERENCE CHART

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Contact your local DODGE/Reliance Sales Office at 1-864-284-5700 for "C" dimensions.



KEY AND KEYSEAT DIMENSIONS									
FRAME	D	G	F	GD	FRAME	D	G	F	GD
71	14	11	5	5	160	37	42	12	8
80	19	15.5	6	6	180	48	42.5	14	9
90	24	20	8	7	200	55	49	16	10
100	28	24	8	7	225	60	53	18	11
112	28	24	8	7	250	70	67.5	20	12
132	38	33	10	8	280	80	71	22	14

Frame	B3 RIGID BASE					SHAFT			B5 FLANGE					B14 FACE					GENERAL		
	A	L10	L12	HD	C	E	D	N	M	P	S	V	N	M	P	S	V	AC	AD	XX	
71	-	-	-	-	-	-	-	110	130	160	"3,5"	"9,5"	70	85	105	2.5	M6	143	-	13	
80	125	100	-	188	50	40	19	130	165	200	"3,5"	"11,5"	80	100	120	3	M6	143	-	13	
90	140	100	125	208	56	50	24	130	165	200	"3,5"	"11,5"	95	115	140	3	M8	163	-	13	
100	160	112	140	229	63	60	28	180	215	250	4	14	110	130	160	3.5	M8	175	-	19	
112S	190	114	-	301.8	71.4	60	28	180	215	250	4	14	110	130	160	3.5	M8	243	210	32	
112M	190	-	140	301.8	71.4	60	28	180	215	250	4	14	110	130	160	3.5	M8	243	210	32	
132S	216	140	-	336.6	88.9	80	38	230	265	300	4	14	130	165	200	3.5	M8	286	243	32	
132M	216	-	178	336.6	88.9	80	38	230	265	300	4	14	130	165	200	3.5	M8	286	243	32	
160M	254	210	-	399	108	110	42	250	300	350	5	18	180	215	250	4	M12	324	320	40	
160L	254	-	254	399	108	110	42	250	300	350	5	18	180	215	250	4	M12	324	320	40	
180M	279	241	-	436	121	110	48	250	300	350	5	18	398	355	40			398	355	40	
180L	279	-	279	436	121	110	48	250	300	350	5	18	398	355	40			398	355	40	
200M	318	267	-	486	133	110	55	300	350	400	5	18	442	445	50			442	445	50	
200L	318	-	305	486	133	110	55	300	350	400	5	18	442	445	50			442	445	50	
225S	356	286	-	545	149	140	60	350	400	450	5	18	490	470	50			490	470	50	
225M	356	-	311	545	149	140	60	350	400	450	5	18	490	470	50			490	470	50	
250S	406	311	-	616	168	140	65											600	510	63	
250M	406	-	349	616	168	140	65											600	535	63	
280S	457	368	-	677	190	140	75											650	535	63	
280M	457	-	419	677	190	140	75											650	535	63	
280K	457	500	-	677	190	140	75											650	535	63	
280H	457	630	-	677	190	140	75											650	535	63	
L280H	457	635	-	677	202	205	75											650	535	63	

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